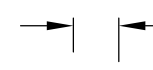
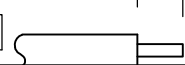
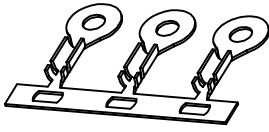
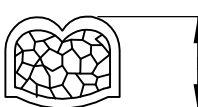
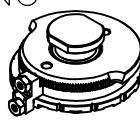


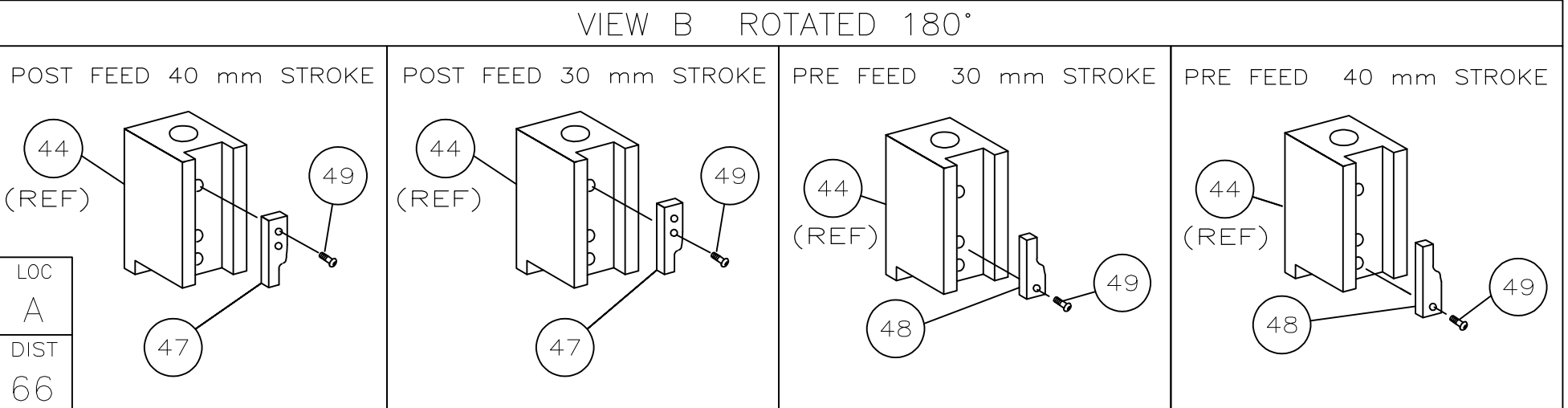
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PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528105-1	D	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528105-2	D	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528105-6	D	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528105-1	D	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528105-2	D	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528105-6	D	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528105-7	A	-	-	-	SPARE PARTS KIT

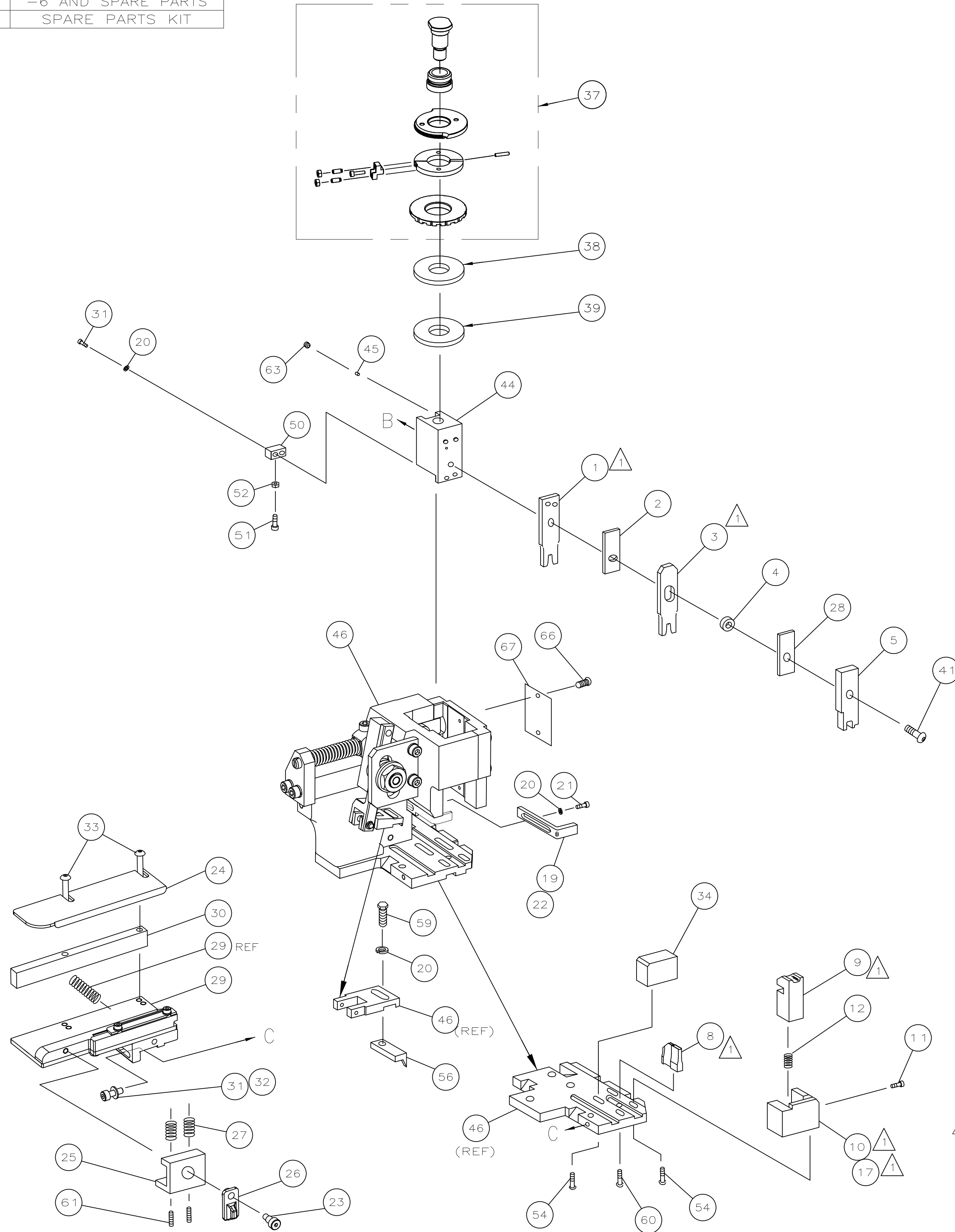
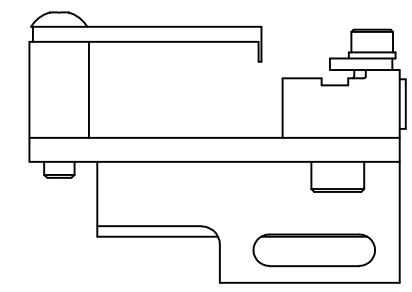
CRIMP DATA (TE TERMINAL)				
TERMINAL NAME: JUNIOR-POWER-TIMER CONTACT				
CRIMP	SIZE	TYPE	RANGE	
WIRE	2.79 [.110 IN] 	F	1.25 - 2.50mm ²	
INSUL	3.05 [.120 IN]	OVL	2.10-3.10 [.083-.122 IN]	
WIRE STRIP LENGTH			APPL INSTRUCTION	
4.00-4.60 [.157-.181 IN] 			408-8322 & 408-8490 	
TERMINAL	-	-		FEED
APPL SPEC	114-18050 	-		14.00 [.551 IN]
TERMINALS APPLIED				
				
927768	-	-	-	-
963884	-	-	-	-
965899	-	-	-	-
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WIRE SIZE   		CRIMP HEIGHT *  		REF SETTING * 
mm ² AWG				
2.50mm ²		1.77 ±0.05 [.070 ±.002 IN]		A9
1.00mm ² + 1.50mm ²		1.77 ±0.05 [.070 ±.002 IN]		A9
.75mm ² + 1.50mm ²		1.70 ±0.05 [.067 ±.002 IN]		B4
1.00mm ² + 1.00mm ² or 2.00mm ²		1.64 ±0.05 [.065 ±.002 IN]		B7
1.50mm ²		1.51 ±0.05 [.059 ±.002 IN]		C7
0.50mm ² + 0.75mm ² or 1.25mm ²		1.44 ±0.05 [.057 ±.002 IN]		D0
.35mm ² + .75mm ²		1.42 ±0.05 [.056 ±.002 IN]		E0
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- ^Δ RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ^Δ THIS APPLICATOR HAS BEEN DESIGNED FOR DOUBLE WIRE APPLICATION ONLY.
- ^Δ 114-18050 ONLY REFERENCES WIRE CRIMP DATA, INSULATION DATA ON LOG WILL NOT CONFORM TO THAT QUOTED IN 114-18050.



* WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



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-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY							PARTS LIST		
							DWN: M.CLIFFORD	10APR02	MATERIAL: - HEAT TREAT: -
							CHK: -	-	-
							APVD: F.BACKHURST	10APR02	Tyco Electronics Tyco Electronics Corporation Harrisburg, PA 17105-3608
							NAME: -	-	-
							SCALE: -	SIZE: A1	DRAWING NO: 1528105 SHEET 1 of 1 REV D1
							FINES ADJ SIDE FD HD-I APPL	-	-
							DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	0 PLC ±. 1 PLC ±. 2 PLC ±. 3 PLC ±. 4 PLC ±.
							ANGLES: -	0.5 [02 IN]	-
							SURFACE TEXTURE: -	-	-
							D1 ECR-10-016556	8-2010	MY GB
							REVISION RECORD	DATE	DWN
							APVD	APVD	APVD
							SCALE: -	SIZE: A1	DRAWING NO: 1528105 SHEET 1 of 1 REV D1

CUSTOMER ACCESSIBLE PRODUCTION DRAWING

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Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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