

# Phase-sequence Phase-loss Relay

## K8DT-PH

**Protect motors and other equipment from unstable voltages in the power supply system.**

**Protect motors and other equipment by detecting phase sequence and phase loss for three-phase power supplies.**

- Phase loss detection while the motor is operating.
- Global application with power supply range of 200 to 480 V with one Relay.
- Greater resistance to inverter noise.
- Width of 17.5 mm to reduce space required in panels.
- Push-In Plus Terminal Blocks that reduce wiring work.
- Models added with transistor outputs for superior contact reliability.



For the most recent information on models that have been certified for safety standards, refer to your OMRON website.



Refer to *Safety Precautions* on page 7.

Refer to page 6 for commonly asked questions.

## Ordering Information

### Phase-sequence Phase-loss Relay

Function	Rated input voltage *	Relay output	Model
Phase sequence and phase loss monitoring	3-phase, 3-wire 200 to 480 VAC	Relay: SPDT contact output	K8DT-PH1CN
		Transistor: NPN output	K8DT-PH1TN

\* The power supply voltage is the same as the rated input voltage.

### Accessory (Order Separately)

#### Front Cover

Appearance	Model
	Y92A-D1A

## Ratings and Specifications

### Ratings

<b>Rated input voltage</b>	3-phase, 200 to 480 VAC (3-wire)
<b>Input load</b>	Approx. 2.6 VA
<b>Rated insulation voltage</b>	528 VAC
<b>Operating time</b>	<b>Phase sequence</b> 0.1 s±0.05 s
	<b>Phase loss</b> 0.1 s max. (when the voltage changes rapidly from 100% to 0% of rated voltage)
<b>Reset method</b>	Automatic reset
<b>Indicators</b>	Power (PWR): Green, Output (OUT): Yellow
<b>Output form</b>	Relay: SPDT contact output Transistor: NPN output
<b>Output relay ratings</b>	Rated load 5 A at 250 VAC (Resistive load) 5 A at 30 VDC (Resistive load) 1 A at 250 VAC (Inductive load) 0.2 A at 48 VDC (Inductive load)
	<b>Minimum load: 5 VDC, 10 mA (reference values)</b> Mechanical life: 10 million operations min. Electrical life: 5 A at 250 VAC or 30 VDC: 50,000 operations 3 A at 250 VAC or 30 VDC: 100,000 operations
<b>Transistor output ratings</b>	Contact form: SPST-NO (NPN transistor) Rated voltage: 24 VDC (maximum voltage: 26.4 VDC) Maximum current: 50 mA DC
<b>Ambient operating temperature</b>	-20 to 60°C (with no condensation or icing)
<b>Storage temperature</b>	-25 to 65°C (with no condensation or icing)
<b>Ambient operating humidity</b>	25% to 85% RH (with no condensation)
<b>Storage humidity</b>	25% to 85% RH (with no condensation)
<b>Altitude</b>	2,000 m max.
<b>Applicable wires</b>	Stranded wires or ferrules
<b>Applicable wire size</b>	0.25 to 1.5 mm <sup>2</sup> (AWG24 to AWG16)
<b>Wire insertion force</b>	8 N max. for AWG20 wire
<b>Screwdriver insertion force</b>	15 N max.
<b>Wire stripping length</b>	8 mm
<b>Ferrule length</b>	8 mm
<b>Recommended flat-blade screwdriver</b>	XW4Z-00B (Omron) SZF 0.4 × 2.5 (Phoenix Contact) 210-719 (Wago) SDI 0.4 × 2.5 × 75 (Weidmuller)
<b>Current capacity</b>	10 A (per pole)
<b>Number of insertions</b>	50 times
<b>Case color</b>	N1.5
<b>Case material</b>	PC, UL 94 V-0
<b>Weight</b>	Approx. 100 g
<b>Mounting</b>	Mounts to DIN Track, or screw mounting
<b>Dimensions</b>	17.5 × 90 × 90 mm (W×D×H)

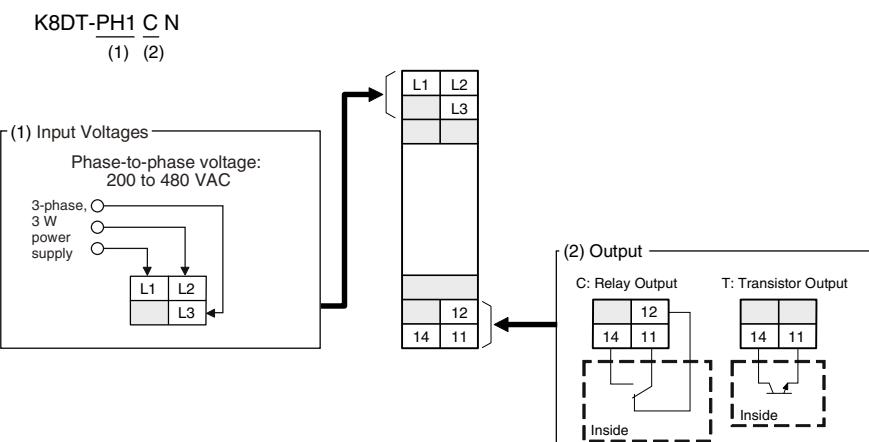
### Specifications

<b>Input frequency range</b>	45 to 65 Hz
<b>Overload capacity</b>	Continuous 528 V
<b>Phase loss detection level</b>	80%±10% of rated input Calculation Formula = 1 - ((Highest phase-to-phase voltage - Lowest phase-to-phase voltage)/ Average three-phase phase-to-phase voltage))
<b>Applicable standards</b>	<b>Conforming standards</b> EN 60947-5-1 Installation environment (pollution level 2, Overvoltage category III) <b>EMC</b> EN 60947-5-1 <b>Safety standards</b> UL 60947-5-1 (Listing), Korean Radio Waves Act (Act 10564), CCC (GB14048.5), LR (Category ENV1.2) *
<b>Insulation resistance</b>	20 MΩ min. Between external terminals and case Between input terminals and output terminals
<b>Dielectric strength</b>	2,000 VAC for one minute Between external terminals and case Between input terminals and output terminals
<b>Impulse withstand voltage</b>	6 kV (between live terminals and exposed, non-charged metal parts)
<b>Noise immunity</b>	1,500 V power supply terminal common/ normal mode Square-wave noise of 1 µs/100 ns pulse width with 1-ns rise time
<b>Vibration resistance</b>	<b>Frequency: 10 to 55 Hz, 0.35-mm single amplitude, acceleration 50 m/s<sup>2</sup></b> 10 sweeps of 5 min each in X,Y, and Z directions
<b>Shock resistance</b>	100 m/s <sup>2</sup> , 3 times each in 6 directions along 3 axes
<b>Degree of protection</b>	Terminals: IP20

\* Certification is pending for LR.

## Connections

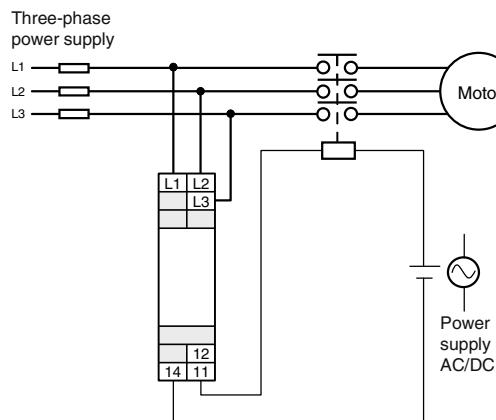
### Terminal Diagram



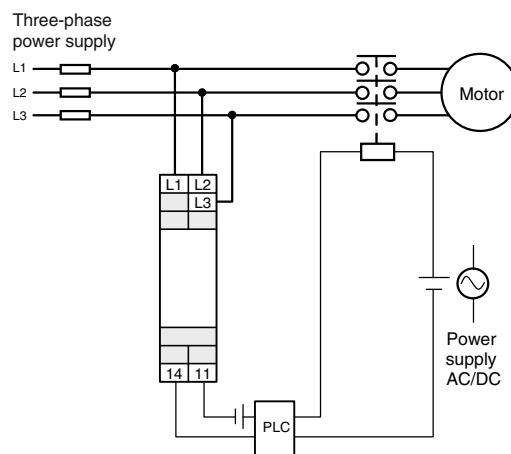
**Note:** Do not connect anything to terminals that are shaded gray.

### Wiring Example

#### Relay Output



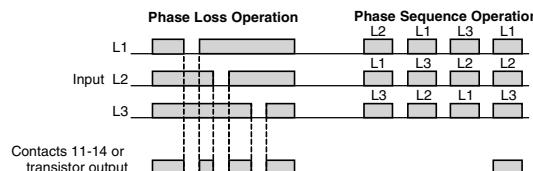
#### Transistor Output



**Note:** Use copper wires with a rating of 75°C or an equivalent rating.

### Timing Charts

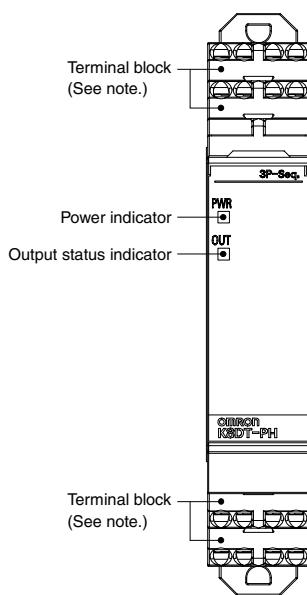
#### Phase Sequence and Phase Loss Operation Diagram



- Note:**
1. The K8DT-PH1 outputs are normally operative.
  2. The Relay will not operate if the input voltage drops below 80% of the minimum input value because L1 and L2 are also used to provide power.
  3. Phase loss cannot be detected on the load side because this detection is based on the voltage.

## Nomenclature

### Front



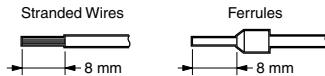
### Indicators

Item	Meaning
<b>Power indicator (PWR: Green)</b>	Lit when power is being supplied *.
<b>Output status indicator (Output: Yellow)</b>	Lit when there is an output (lit for normal operation)

\* This indicator uses the input across L1 and L2 as the internal power supply. It will not light unless there is an input across L1 and L2.

**Note:** Use stranded wires, with or without ferrules to connect to the terminals.

To maintain the withstand voltage after connecting the terminals, insert 8 mm of exposed conductor into the terminal.



## Operation Methods

### Connections

#### Input

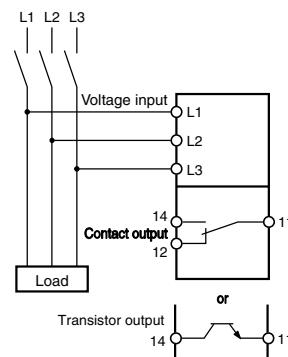
Connect using L1, L2, and L3.

Make sure the phase sequence is wired correctly. The Unit will not operate normally if the phase sequence is incorrect.

#### Outputs

For a relay output, the SPDT contacts are output on terminals 11, 12, and 14. For a transistor output, the NPN output is on terminals 11 and 14.

Do not use the transistor output for control applications. It is designed only to output a signal when an error is detected.

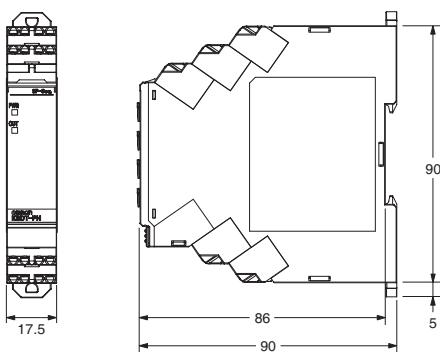


**Dimensions**

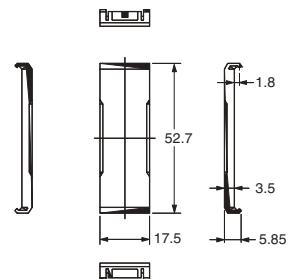
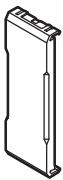
(Unit: mm)

**Phase-sequence Phase-loss Relay**

K8DT-PH1

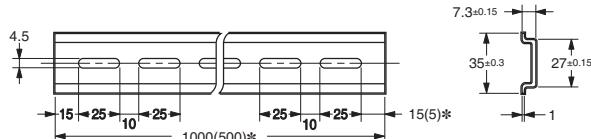
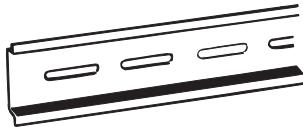
**Accessories (Order Separately)****Front Cover**

Y92A-D1A

**Din Track Mounting****DIN Tracks**

PFP-100N

PFP-50N



\* Dimensions in parentheses are for the PFP-50N.

## Questions and Answers

**Q** Checking Operation

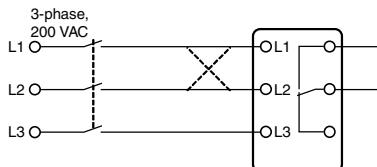
**A** Phase Sequence

Switch the wiring, as shown by the dotted lines in the connection diagram, to reverse the phase sequence and check that the K8DT operates.

**A** Phase Loss

Create a phase loss for any input phase and check that the K8DT operates.

**Connection Diagram**



**Q** Can phase loss be detected on the load side?

**A**

In principle, phase loss cannot be detected on the load side because the K8DT-PH measures three-phase voltage to determine phase loss.

**Q** Is it possible to detect phase losses for motor loads while the motor is operating?

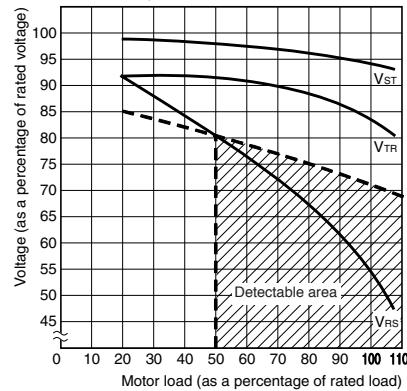
**A**

Phase loss can be detected while the motor is operating. However, the detection conditions depend on the load conditions that are shown in the following figure. Understand these characteristics when using this feature.

Normally, three-phase motors will continue to rotate even if one phase is open. The three-phase voltage will be induced at the motor terminals. The diagram shows voltage induction at the motor terminals when phase R has been lost with a load applied to a three-phase motor. The horizontal axis shows the motor load as a percentage of the rated load, and the vertical axis shows voltage as a percentage of the rated voltage. The solid line in this graph shows the voltage that is induced at the motor terminals when a phase loss occurs while the motor is operating under various loads. The figure below shows how a phase loss that occurs while the motor is operating causes an imbalance in the voltage across each motor terminal. The K8DT-PH1 detects phase loss when the motor is operating when the voltage is unbalanced. (Detection occurs when the imbalance is 80% of the maximum phase). The K8DT-PH1 cannot detect phase loss with light motor loads because the voltage imbalance is too small. The detectable range is shown by the diagonal lines.

**Characteristic Curve Diagram**

**Note:** This characteristic curve shows the approximate values only.



**Note:** For phase loss of phase R, V<sub>ST</sub>, V<sub>TR</sub>, and V<sub>RS</sub> indicate the motor terminal voltage at phase loss.

## Safety Precautions

Be sure to read the precautions for all models in the website at the following URL: <http://www.ia.omron.com/>.

### Warning Indications

	<b>WARNING</b>	Indicates a potentially hazardous situation which, if not avoided, will result in minor or moderate injury, or may result in serious injury or death. Additionally, there may be significant property damage.
	<b>CAUTION</b>	Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury or in property damage.
<b>Precautions for Safe Use</b>		Supplementary comments on what to do or avoid doing, to use the product safely.
<b>Precautions for Correct Use</b>		Supplementary comments on what to do or avoid doing, to prevent failure to operate, malfunction, or undesirable effects on product performance.

 **WARNING**  
Electrical shock may occasionally cause serious injury. Confirm that the input voltage is OFF before starting any wiring work and wire all connections correctly.

 **CAUTION**  
Doing so may occasionally result in minor injury due to electric shock. Do not touch the Relay while the power supply is ON.

 There is a risk of minor electrical shock, fire, or device failure. Do not allow any pieces of metal, conductors, or cutting chips that occur during the installation process to enter the product.

 Explosions may cause minor injuries. Do not use the product in locations with inflammable or explosive gases.

 There is a risk of minor electrical shock, fire, or device failure. Do not disassemble, modify, repair, or touch the inside of the product.

 Use of the product beyond its life may result in contact welding or burning. Make sure to consider the actual operating conditions and use the product within its rated load and electrical life count. The life of the output relay varies significantly with the switching capacity and switching conditions.

 If the Relay is used with incorrect wiring, fire may occasionally occur, possibly resulting in physical damage. Check the wiring for mistakes before you turn ON the power supply.

 If the Relay fails, monitoring and alarm outputs may fail to operate. This may result in physical damage to the facilities, equipment, or other devices that are connected to it. To reduce this risk, inspect the Relay regularly. To maintain safety in the event of malfunction of the Relay, take appropriate safety measures, such as installing a monitoring device on a separate line.

 If the wire insertion length is insufficient, fire may occasionally occur, possibly resulting in physical damage. Insert the wires all the way to the back.

 The terminal block may be damaged if you insert a flat-blade screwdriver in the release hole with excessive force. Insert the flat-blade screwdriver into the release holes with a force of 15 N or less.

### Meaning of Product Safety Symbols

	Used to warn of the risk of electric shock under specific conditions.
	Used for general prohibitions for which there is no specific symbol.
	Used to indicate prohibition when there is a risk of minor injury from electrical shock or other source if the product is disassembled.
	Used for general mandatory action precautions for which there is no specified symbol.

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### Precautions for Safe Use

1. Do not use or store the product in the following locations.
  - Locations subject to water or oil
  - Outdoor locations or under direct sunlight
  - Locations subject to dust or corrosive gases (sulfurizing gases, ammonia gases, etc.)
  - Locations subject to rapid temperature changes
  - Locations prone to icing and dew condensation
  - Locations subject to vibration and large shocks
  - Locations subject to wind and rain
  - Locations subject to static electricity or noise
  - Locations subject to insects or small animals
  - Locations subject to direct radiant heat from heating equipment
2. Use and store the product in a location where the ambient temperature and humidity are within the specified ranges. If applicable, provide forced cooling.
3. Check terminal polarity when wiring and wire all connections correctly.
4. Do not wire the input and output terminals incorrectly.
5. Make sure the power supply voltage and loads are within the specifications and ratings for the product.
6. Make sure the ferrule terminals for wiring are of the specified size.
7. Make sure the stripping length is 8 mm. Insert the wires all the way to the back.
8. Do not connect anything to terminals that are not being used.
9. Use a power supply that will reach the rated voltage within 1 second after the power is turned ON.
10. Keep wiring separate from high voltages and power lines that draw large currents. Do not place product wiring in parallel with or in the same path as high-voltage or high-current lines.
11. Do not install the product near equipment that generates high frequencies or surges.
12. The product may cause incoming radio wave interference. Do not use the product near radio wave receivers.
13. Install an external switch or circuit breaker and label it clearly so that the operator can quickly turn OFF the power supply.
14. Make sure the indicators operate correctly. Depending on the application environment, the indicators may deteriorate prematurely and become difficult to see.
15. Do not use the product if it is accidentally dropped. The internal components may be damaged.
16. Be sure you understand the contents of this catalog and handle the product according to the instructions provided.
17. Do not install the product in any way that would place a load on it.
18. When discarding the product, properly dispose of it as industrial waste.
19. The product must be handled only by trained electricians.
20. Prior to operation, check the wiring before you supply power to the product.
21. Do not install the product immediately next to heat sources.
22. Perform periodic maintenance.
23. Do not wire anything to the release holes.
24. When you insert a flat-blade screwdriver into a release hole, do not tilt or twist the screwdriver. The terminal block may be damaged.
25. Insert a flat-blade screwdriver into the release holes at an angle. The terminal block may be damaged if the screwdriver is inserted straight in.
26. Do not allow the flat-blade screwdriver to fall when you are holding it in a release hole.
27. Do not bend a wire past its natural bending radius or pull in it with excessive force. Doing so may break the wires.

28. To prevent wire materials from smoking or igniting, use the wiring materials given in the following table.

Recommended wire	Stripping length	
	With Ferrules	Without Ferrules
0.25 to 1.5mm <sup>2</sup> /Equivalent to AWG24 to 16	10 mm	8 mm

Note: Please use Ferrules with UL certification (R/C).

29. Do not insert more than one wire into each terminal insertion hole.

30. Use only the specified wires for wiring.

31. When wiring the terminals, allow some leeway in the wire length.

### Precautions for Correct Use

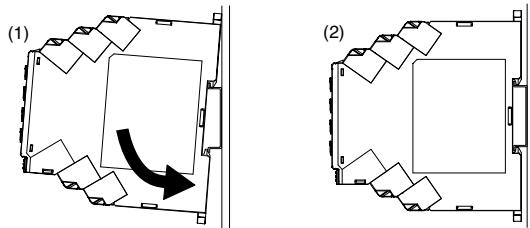
#### Observe the following operating methods to prevent failure and malfunction.

1. Use the power supply voltage, input power, and other power supplies and converters with suitable capacities and rated outputs.
2. The distortion in the input waveform must be 30% max. If the input waveform is distorted beyond this level, it may cause unnecessary operation.
3. The product cannot be used for thyristor control or on the secondary side of an inverter. To use this product on the primary side of an inverter, install a noise filter on the primary side of the inverter.
4. Phase loss can be detected only from the input contacts to the power supply side. Phase loss cannot be detected from the input contacts to the load side.
5. When cleaning the product, do not use thinners or solvents. Use commercial alcohol.
6. If you use stranded wires, make sure that there are no loose wire strands.
7. If you wire crossovers and connect terminal blocks in parallel, a large current will flow. Make sure that the current does not exceed 10 A.
8. The terminal block may be damaged if the recommended tool is not used. Use the recommended flat-blade screwdriver to operate the release holes.

#### Correct Mounting Direction, Mounting, and Removing

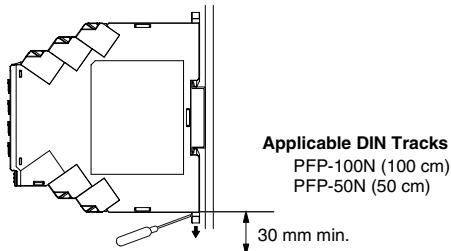
##### Mounting to DIN Track

To mount the Relay to a DIN Track, hook the Relay onto the DIN Track and press the Relay in the direction of the arrow until you hear it lock into place.



##### Removing from the DIN Track

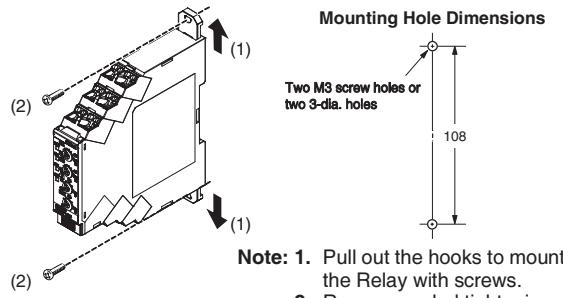
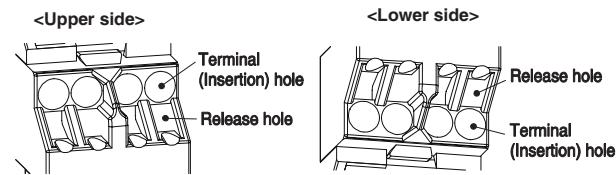
To remove the Relay, insert a screwdriver into the hook on the top or bottom and pull out the hook to release the Relay.



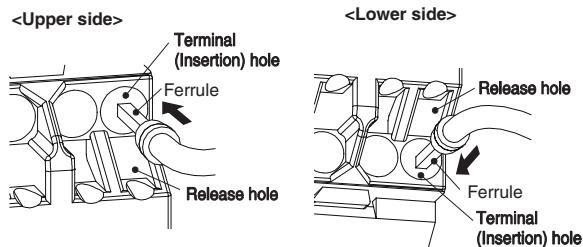
- Leave at least 30 mm of space between the product and other devices to allow easy installation and removal.

**Screw Mounting**

- Pull out the two hooks on the back of the Relay to the outside until you hear them click in place.
- Insert M3 screws into the hook holes and secure the Relay.

**Connecting Wires to the Push-In Plus Terminal Block****Part Names of the Terminal Block****Connecting Wires with Ferrules**

Insert the ferrule straight into the terminal block until the end strikes the terminal block.

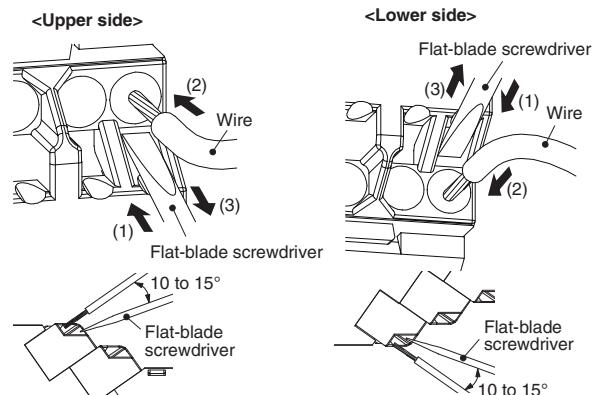


If a wire is difficult to connect because it is too thin, use a flat-blade screwdriver in the same way as when connecting stranded wire.

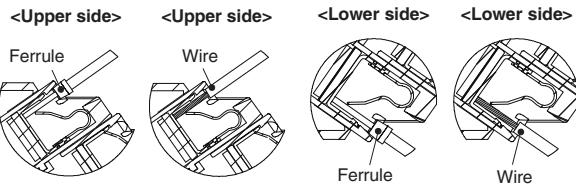
**Connecting Stranded Wires**

Use the following procedure to connect the wires to the terminal block.

- Hold a flat-blade screwdriver at an angle and insert it into the release hole. The angle should be between 10° and 15°. If the flat-blade screwdriver is inserted correctly, you will feel the spring in the release hole respond.
- With the flat-blade screwdriver still inserted into the release hole, insert the wire into the terminal hole until it strikes the terminal block.
- Remove the flat-blade screwdriver from the release hole.

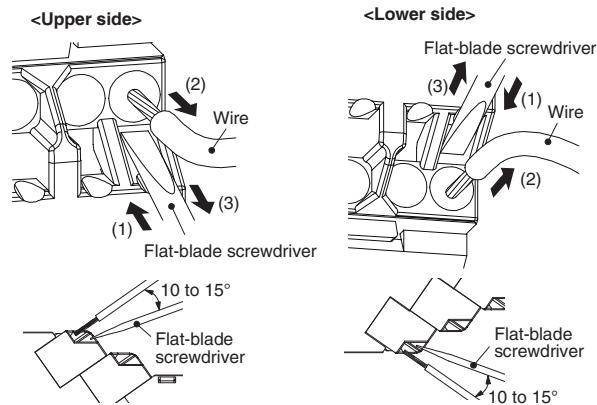
**Checking Connections**

- After the insertion, pull gently on the wire to make sure that it will not come off and the wire is securely fastened to the terminal block.
- To prevent short circuits, insert the stripped part of a stranded wire or the conductor part of a ferrule until it is hidden inside the terminal insertion hole. (See the following diagram.)

**Removing Wires from the Push-In Plus Terminal Block**

Use the following procedure to remove wires from the terminal block. The same method is used to remove stranded wires and ferrules.

- Hold a flat-blade screwdriver at an angle and insert it into the release hole.
- With the flat-blade screwdriver still inserted into the release hole, remove the wire from the terminal insertion hole.
- Remove the flat-blade screwdriver from the release hole.

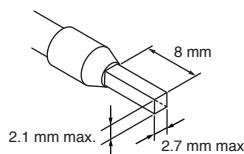


## Recommended Ferrules and Tools

### Recommended Ferrules

Wire		Ferrule length (mm)	Recommended ferrules		
(mm <sup>2</sup> )	(AWG)		Manufactured by Phoenix Contact	Manufactured by Weidmuller	Manufactured by Wago
0.25	24	8	AI0.25-8	H0.25/12	FE-0.25-8N-YE
0.34	22	8	AI0.34-8	H0.34/12	FE-0.34-8N-TQ
0.5	20	8	AI0.5-8	H0.5/14	FE-0.5-8N-WH
0.75	18	8	AI0.75-8	H0.75/14	FE-0.75-8N-GY
1	18	8	AI1-8	H1.0/14	FE-1.0-8N-RD
1.5	16	8	AI1.5-8	H1.5/14	FE-1.5-8N-BK
Recommended crimp tool		CRIMPFOX6 CRIMPFOX6T-F CRIMPFOX10S	PZ6 roto	Variocrimp4	

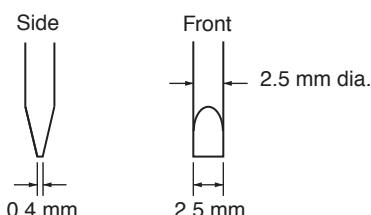
- Note:**
1. Make sure that the outer diameter of the wire coating is smaller than the inner diameter of the insulation sleeve of the recommended ferrule.
  2. Make sure that the ferrule processing dimensions conform to the following figures.



### Recommended Flat-blade Screwdriver

Use a flat-blade screwdriver to connect and remove wires.

The following table shows manufacturers and models as of 2015/Dec.



Model	Manufacturer
XW4Z-00B	Omron
ESD0.40X2.5	Wera
SZF 0.4X2.5	Phoenix Contact
0.4X2.5X75 302	Wiha
AEF.2.5X75	Facom
210-719	Wago
SDI 0.4X2.5X75	Weidmuller

### △ EN/IEC Standard Compliance

- Refer to the contents of this datasheet for cable selection and other conditions for compliance with EMC standards.

### Precaution on EN Standard Compliance

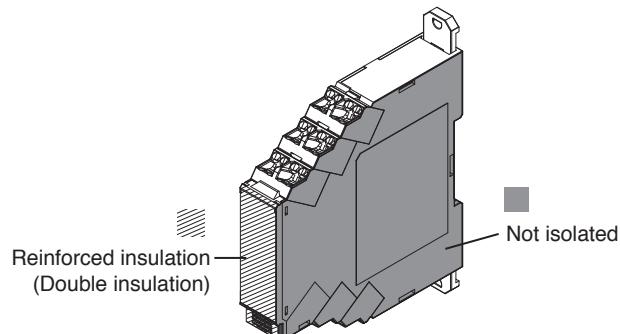
The K8DT complies with EN 60947-5-1 when it is built into a panel, but observe the following handling methods to ensure compliance with the requirements of this standard.

### Wiring

Overvoltage category III

Pollution degree 2

- Open-frame Device
- If basic, double, or reinforced insulation is required, use the basic, double, or reinforced insulation defined in IEC 60664 that is suitable for the maximum applied voltage for the clearance, solid insulation, and other factors.
- There is basic insulation between the power supply terminals and input terminals.
- There is basic insulation between the power supply terminals and output terminals.
- There is basic insulation between the input terminals and output terminals.
- Operating section must have reinforced or double insulation.
- The sides of the case are not isolated.
- Connect the output contacts (contacts with different polarity) so that they reach the same potential.



# Terms and Conditions of Sale

- 1. Offer; Acceptance.** These terms and conditions (these "Terms") are deemed part of all quotes, agreements, purchase orders, acknowledgments, price lists, catalogs, manuals, brochures and other documents, whether electronic or in writing, relating to the sale of products or services (collectively, the "Products") by Omron Electronics LLC and its subsidiary companies ("Omron"). Omron objects to any terms or conditions proposed in Buyer's purchase order or other documents which are inconsistent with, or in addition to, these Terms.
- 2. Prices; Payment Terms.** All prices stated are current, subject to change without notice by Omron. Omron reserves the right to increase or decrease prices on any unshipped portions of outstanding orders. Payments for Products are due net 30 days unless otherwise stated in the invoice.
- 3. Discounts.** Cash discounts, if any, will apply only on the net amount of invoices sent to Buyer after deducting transportation charges, taxes and duties, and will be allowed only if (i) the invoice is paid according to Omron's payment terms and (ii) Buyer has no past due amounts.
- 4. Interest.** Omron, at its option, may charge Buyer 1-1/2% interest per month or the maximum legal rate, whichever is less, on any balance not paid within the stated terms.
- 5. Orders.** Omron will accept no order less than \$200 net billing.
- 6. Governmental Approvals.** Buyer shall be responsible for, and shall bear all costs involved in, obtaining any government approvals required for the importation or sale of the Products.
- 7. Taxes.** All taxes, duties and other governmental charges (other than general real property and income taxes), including any interest or penalties thereon, imposed directly or indirectly on Omron or required to be collected directly or indirectly by Omron for the manufacture, production, sale, delivery, importation, consumption or use of the Products sold hereunder (including customs duties and sales, excise, use, turnover and license taxes) shall be charged to and remitted by Buyer to Omron.
- 8. Financial.** If the financial position of Buyer at any time becomes unsatisfactory to Omron, Omron reserves the right to stop shipments or require satisfactory security or payment in advance. If Buyer fails to make payment or otherwise comply with these Terms or any related agreement, Omron may (without liability and in addition to other remedies) cancel any unshipped portion of Products sold hereunder and stop any Products in transit until Buyer pays all amounts, including amounts payable hereunder, whether or not then due, which are owing to it by Buyer. Buyer shall in any event remain liable for all unpaid accounts.
- 9. Cancellation; Etc.** Orders are not subject to rescheduling or cancellation unless Buyer indemnifies Omron against all related costs or expenses.
- 10. Force Majeure.** Omron shall not be liable for any delay or failure in delivery resulting from causes beyond its control, including earthquakes, fires, floods, strikes or other labor disputes, shortage of labor or materials, accidents to machinery, acts of sabotage, riots, delay in or lack of transportation or the requirements of any government authority.
- 11. Shipping; Delivery.** Unless otherwise expressly agreed in writing by Omron:
  - a. Shipments shall be by a carrier selected by Omron; Omron will not drop ship except in "break down" situations.
  - b. Such carrier shall act as the agent of Buyer and delivery to such carrier shall constitute delivery to Buyer;
  - c. All sales and shipments of Products shall be FOB shipping point (unless otherwise stated in writing by Omron), at which point title and risk of loss shall pass from Omron to Buyer; provided that Omron shall retain a security interest in the Products until the full purchase price is paid;
  - d. Delivery and shipping dates are estimates only; and
  - e. Omron will package Products as it deems proper for protection against normal handling and extra charges apply to special conditions.
- 12. Claims.** Any claim by Buyer against Omron for shortage or damage to the Products occurring before delivery to the carrier must be presented in writing to Omron within 30 days of receipt of shipment and include the original transportation bill signed by the carrier noting that the carrier received the Products from Omron in the condition claimed.
- 13. Warranties.** (a) **Exclusive Warranty.** Omron's exclusive warranty is that the Products will be free from defects in materials and workmanship for a period of twelve months from the date of sale by Omron (or such other period expressed in writing by Omron). Omron disclaims all other warranties, express or implied. (b) **Limitations.** OMRON MAKES NO WARRANTY OR REPRESENTATION, EXPRESS OR IMPLIED, ABOUT NON-INFRINGEMENT, MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OF THE PRODUCTS. BUYER ACKNOWLEDGES THAT IT ALONE HAS DETERMINED THAT THE PRODUCTS WILL SUITABLY MEET THE REQUIREMENTS OF THEIR INTENDED USE. Omron further disclaims all warranties and responsibility of any type for claims or expenses based on infringement by the Products or otherwise of any intellectual property right. (c) **Buyer Remedy.** Omron's sole obligation hereunder shall be, at Omron's election, to (i) replace (in the form originally shipped with Buyer responsible for labor charges for removal or replacement thereof) the non-complying Product, (ii) repair the non-complying Product, or (iii) repay or credit Buyer an amount equal to the purchase price of the non-complying Product; provided that in no event shall Omron be responsible for warranty, repair, indemnity or any other claims or expenses regarding the Products unless Omron's analysis confirms that the Products were properly handled, stored, installed and maintained and not subject to contamination, abuse, misuse or inappropriate modification. Return of any Products by Buyer must be approved in writing by Omron before shipment. Omron Companies shall not be liable for the suitability or unsuitability or the results from the use of Products in combination with any electrical or electronic components, circuits, system assemblies or any other materials or substances or environments. Any advice, recommendations or information given orally or in writing, are not to be construed as an amendment or addition to the above warranty. See <http://www.omron247.com> or contact your Omron representative for published information.
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- 18. Miscellaneous.** (a) **Waiver.** No failure or delay by Omron in exercising any right and no course of dealing between Buyer and Omron shall operate as a waiver of rights by Omron. (b) **Assignment.** Buyer may not assign its rights hereunder without Omron's written consent. (c) **Law.** These Terms are governed by the law of the jurisdiction of the home office of the Omron company from which Buyer is purchasing the Products (without regard to conflict of law principles). (d) **Amendment.** These Terms constitute the entire agreement between Buyer and Omron relating to the Products, and no provision may be changed or waived unless in writing signed by the parties. (e) **Severability.** If any provision hereof is rendered ineffective or invalid, such provision shall not invalidate any other provision. (f) **Setoff.** Buyer shall have no right to set off any amounts against the amount owing in respect of this invoice. (g) **Definitions.** As used herein, "including" means "including without limitation"; and "Omron Companies" (or similar words) mean Omron Corporation and any direct or indirect subsidiary or affiliate thereof.

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- 1. Suitability of Use.** Omron Companies shall not be responsible for conformity with any standards, codes or regulations which apply to the combination of the Product in the Buyer's application or use of the Product. At Buyer's request, Omron will provide applicable third party certification documents identifying ratings and limitations of use which apply to the Product. This information by itself is not sufficient for a complete determination of the suitability of the Product in combination with the end product, machine, system, or other application or use. Buyer shall be solely responsible for determining appropriateness of the particular Product with respect to Buyer's application, product or system. Buyer shall take application responsibility in all cases but the following is a non-exhaustive list of applications for which particular attention must be given:
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  - (iii) Energy control systems, combustion systems, railroad systems, aviation systems, medical equipment, amusement machines, vehicles, safety equipment, and installations subject to separate industry or government regulations.
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- 2. Programmable Products.** Omron Companies shall not be responsible for the user's programming of a programmable Product, or any consequence thereof.
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