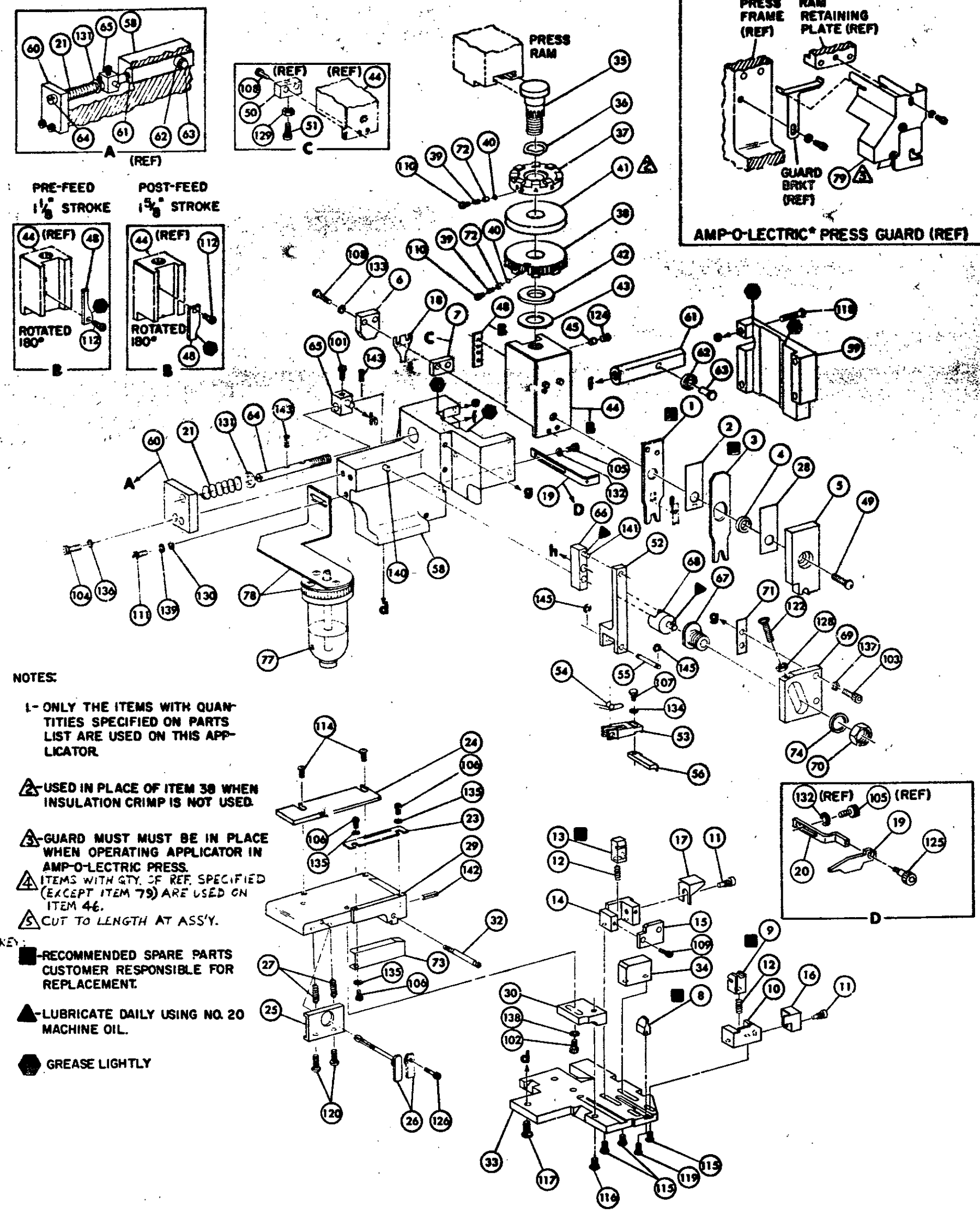


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DIST 66



NOTES:

- 1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
- ▲ USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
- ▲ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
- ▲ ITEMS WITH QTY. OF REF SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 46.
- ▲ CUT TO LENGTH AT ASSY.
- RECOMMENDED SPARE PARTS CUSTOMER RESPONSIBLE FOR REPLACEMENT.
- ▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- GREASE LIGHTLY

REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	148	REF	454220-1	CAP, HOUSING	30
			144	REF	454458-1	HOUSING	30
REF	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	143				30
1	4-21030-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	142	1	690542-2	PAWL, FEED	30
REF	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141	REF	240628-1	PIN, FEED FINGER	30
REF	1-21030-6	PIN, DOWEL (.107 DIA X 1.25) HOUSING	140	REF	691499-1	SPRING, FEED FINGER	30
	21024-5	WASHER, LOCK (NO 10) LUB ASSY	139	REF	690641-1	FINGER, FEED	30
1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138	REF	456279-1	LEVER, TERMINAL FEED ARM	30
REF	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	137	1	811242-2	BUSH, HOLD DOWN	31
REF	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	136	1	690753-1	SPACER, TONKER	30
3	21057-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	135	1	7-21002-9	BOLT, CRIMPER	40
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	134	1	690402-5	CAM PRE-FEED	1 1/3 STROKE
	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	133				47
1	21024-4	WASHER, LOCK (NO 8) STRIPPER	132	1	459456-1	APPLICATOR, BASIC (SUB ASSY)	40
REF	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	131	1	690191-1	PLUG, NYLON	40
	21899-2	WASHER, FLAT (NO 10) LUB ASSY	130	1	455673-1	RAM	40
1	21088-5	NUT, HEX MACH (6-32) HOLD DOWN	129	1	690125-1	WASHER, LAMINATED	40
REF	21088-5	NUT, HEX MACH (6-32) FEED ADJ	128	1	690124-1	WASHER, RAIL	40
			127	1	690223-1	DISC, SPACER	40
1	22353-8	SCR, SHLD (.187 DIA X .250 LG) DRAG LEVER	126	1	23241-6	BALL, STEEL	40
1	458567-1	SCR, SHLD (.187 DIA X .250 LG) STRIPPER	125	1	690170-1	SPRING, COMPRESSION	30
1	21009-2	SCR, SET SST (1/4-20 X .25) (LOC-WEL) RAM	124			DISC, INSULATION	30
			123	1	690692-7	DISC, WIRE	37
REF	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	122	1	22480-5	WASHER, SPRING	30
3	3-21002-0	SCR, BHC (10-32 X .86) DRAG	121	1	690212-1	POST, RAM	31
1	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	119	REF	692776-1	SUPPORT, TERMINAL	30
REF	2-21002-0	SCR, BUT HD SKT CAP (10-32 X .75) CAP	118	1	455675-1	PLATE, BASE	30
REF	1-20073-9	SCR, BUT HD SKT CAP (1/4-20 X .75) HOUSING	117	1	690432-3	SCREW, ADJUSTMENT	30
REF	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	116	REF	455699-1	BLOCK, STRIP GUIDE ADJ	30
4	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	115	1	1-455671-6	PLATE, STRIP GUIDE	20
3	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE	114	1	1-455888-0	SPACER, FRONT SHEAR DEPRESSOR	20
			113	2	1-22284-0	SPRING, DRAG	27
1	1-21002-7	SCR, BHC (6-32 X .38) CAM	112	1	690546-1	LEVER, DRAG RELEASE	20
	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	111	1	240732-1	DRAG, STOCK	25
2	23030-4	SCR, SKT HD CAP (8-32 X .25) (LOC-WEL) CP DISC	110	1	690504-6	GUIDE STRIP (REAR)	24
		SCR, SKT HD CAP (8-32 X .50) REAR SHEAR PLATE	109	1	690438-1	GUIDE, STRIP (FRONT)	23
2	2-21000-7	SCR, SKT HD CAP (8-32 X .50) DEPRESSOR	108				22
1	2-22603-0	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	107	REF	4-22284-9	SPRING, FEED RETURN	20
3	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	106	1	458949-1	ARM, STRIPPER	20
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	105	1	458950-1	STRIPPER	19
REF	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	104			HOLDER, TERMINAL	18
REF	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	103			GUARD, CHIP (REAR)	17
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	102	1	691667-1	GUARD, CHIP (FRONT)	16
REF	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	101			PLATE, SHEAR (REAR)	15
REF	455749-1	GUARD	79			HOLDER, SHEAR (REAR)	14
	1-455184-0	LUBRICATOR ASSY	78			SHEAR, FLOAT (REAR)	13
		OIL, LUBRICATING	77	1	5-22280-0	SPRING, SHEAR	12
			76	1	690461-1	STOP, SHEAR	11
			75	1	690459-1	HOLDER, SHEAR (FRONT)	10
REF	458109-1	WASHER, SPECIAL	74	1	454276-1	SHEAR, FLOAT (FRONT)	9
1	454877-3	PLATE, STRIP GUIDE COVER	73	1	9-690512-1	ANVIL	8
REF	690503-1	SPRING, ASSIST	72			SPACER, DEPRESSOR (REAR)	7
REF	690517-1	SPACER	71			DEPRESSOR, SHEAR (REAR)	6
	22594-8	NUT, HEX	70	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
	240628-1	PLATE, ADJUSTMENT	69			SPACER, TUBULAR, INS CRIMPER	4
	240626-1	SHAFT, PIVOT	68			CRIMPER, INSULATION	3
	240633-1	BUSHING	67			SPACER, CRIMPER	2
	455680-1	LEVER, INTERMEDIATE	66	1	456406-2	CRIMPER, WIRE	1
	240629-1	BLOCK, PIVOT	65				
	240632-2	SCREW, ADJUSTMENT FEED ROD	64				
	240659-3	PIN, CAM ROLLER	63				
	240658-1	ROLLER, CAM	62				
	454398-2	ROD, FEED	61				
REF	454178-1	GUIDE, FEED ROD	60				
QTY	PART NO	DESCRIPTION	ITEM NO	QTY	PART NO	DESCRIPTION	ITEM NO
				CRIMPING DATA			
				APPLICATOR WILL APPLY			
				PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE LENGTH
				A	.053	18	62.505
				B	NOT USED		
				C	.049	20	
				D	.047	22	
				CRIMP	SIZE	TYPE	FEED
				WIRE	.090	F	4.05
				INSUL			A1 8040
				WIRE RANGE	22-18	INSULATION RANGE	PRESS NO
							565435-5
				REMARKS			
				AMP-O-LECTRIC PRE-FEED			
				I.D. PLATE (REF: 461264-1)			
				AMP INCORPORATED			
				MINIATURE QUICK CHANGE APPLICATOR			
				SIDE FEED (.130 DIA. PIN)			
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В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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