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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	E1	ECR-14-001601	04FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151969-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1426015
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1426015

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity		
DIMENSIONS:		CHK	RAGHAVENDRA				
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME			
		0 PLC ±		SIDE FEED HD-I APPLICATOR			
		1 PLC ±					
2 PLC ±		APVD		RAGHAVENDRA			
3 PLC ±		PRODUCT SPEC					
4 PLC ±		APPLICATION SPEC					
ANGLES ±		WEIGHT		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
FINISH		CUSTOMER DRAWING		A3		©- 1426015	
MATERIAL		SCALE		SHEET 1 OF 2		REV E1	

THIS DRAWING IS A CONTROLLED DOCUMENT

DRAWING MADE IN THIRD ANGLE PROJECTION

1426015 1426015

/nd/mbaum/medout

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426015-1	E	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426015-2	E	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426015-6	E	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426015-1	E	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426015-2	E	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426015-6	E	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426015-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA (AMP TERMINAL)

TERMINAL NAME: AMPMODU II RECEPTACLE

CRIMP	SIZE	TYPE	RANGE
WIRE	1.40 [0.055 IN]	F	26 - 22 AWG
INSUL	1.57 [0.062 IN]	0	1.02-1.55 [0.040-.061 IN]

WIRE STRIP LENGTH	APPL INSTRUCTION
2.8-3.6 [0.110-.140 IN]	408-8322

TERMINAL	-	-	FEED
APPL SPEC	114-20004	-	5.1 [0.200 IN]

TERMINALS APPLIED

280530	-	-	-	-
280708	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

WIRE SIZE	CRIMP HEIGHT	PIN PN & LENGTH [IN]
0.20mm OR 24-22 AWG	0.69 ±0.03 [0.027 ±.001 IN]	6-354779-3 [.3305]
0.25 - 0.35	0.69 ±0.03 [0.027 ±.001 IN]	6-354779-3 [.3305]
0.12mm-0.14mm OR 26 AWG	0.64 ±0.03 [0.025 ±.001 IN]	6-354779-8 [.3330]
0.12 - 0.20	0.64 ±0.03 [0.025 ±.001 IN]	6-354779-8 [.3330]

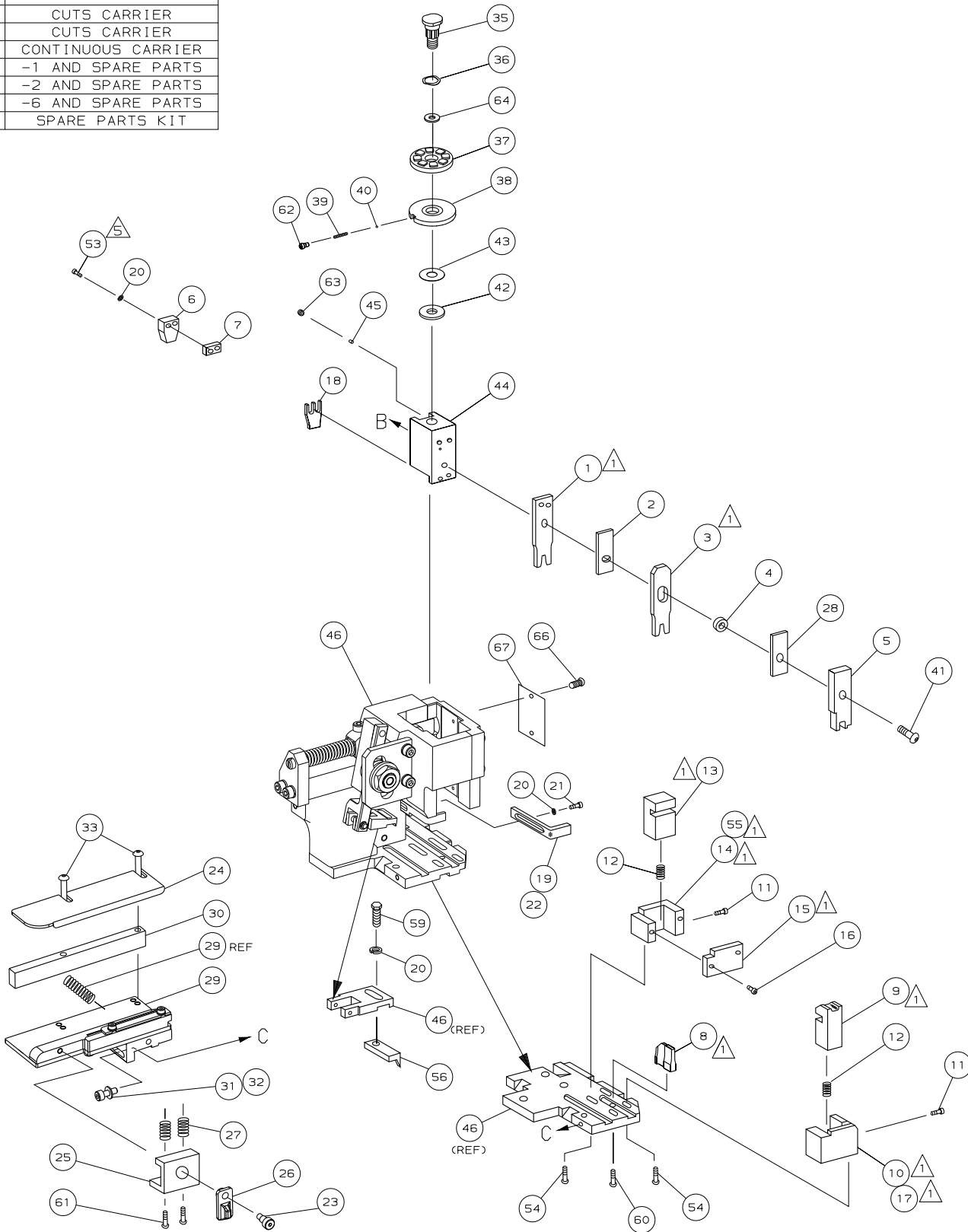
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1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. INSULATION BARREL CRIMP HEIGHT REQUIRED IS .063 [1.60mm]
5. CUT TO LENGTH AT ASSEMBLY.

VIEW B ROTATED 180°

POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE

AMP 1756 REV 3-92 20-DEC-06 13:12:23 b8420



-	1	1	1	1	1	1	1426015	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
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-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR, DRIVE (#2x.19) ID PLATE	66
-	-	-	-	-	-	-	-	-	65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR, SKT SET (M6X6 LW) RAM	63
-	1	1	1	1	1	1	18023-9	SCR, SHC (M4X6) INS DISC	62
-	2	2	2	2	2	2	2-18032-5	SCR, SET (M5X20) DRAG	61
-	1	1	1	1	1	1	18024-7	SCR, BHC (M4X10) ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR, HEX (M4X8) FEED FINGER	59
-	-	-	-	-	-	-	-	-	58
-	-	-	-	-	-	-	-	-	57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	1	-	-	-	-	-	1338723-1	HOLDER, SHEAR, REAR (NO CUT)	55
-	4	4	4	4	4	4	18024-8	SCR, BHC (M4x12) SHEAR HOLDER	54
-	2	2	2	2	2	2	1-18023-3	SCR, SHC (M4x16) TERM HLD DWN	53
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-	-	-	-	-	-	-	-	-	51
-	-	-	-	-	-	-	-	-	50
-	1	1	1	1	1	1	18024-3	SCR, BHC (M3X10) CAM	49
-	-	-	-	-	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	-	-	-	-	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
-	1	1	1	1	1	1	2-18024-6	SCR, BHC (M8X25) RAM	41
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1	1320922-3	DISC, INSULATION	38
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	1	1	690212-1	POST, RAM	35
-	-	-	-	-	-	-	-	-	34
-	2	2	2	2	2	2	1-18024-0	SCR, BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR, SKT CAP (M4X12) MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-9	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1-455888-9	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	GUIDE, STRIP (REAR)	24
-	1	1	1	1	1	1	980371-4	SCR, SHC SHLD	23
-	1	-	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR, SHC (M4X10) STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER	20
-	-	-	-	-	-	-	690472-1	STRIPPER	19
-	1	1	1	1	1	1	690518-2	HOLDER, TERMINAL	18
-	1	-	-	-	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
-	2	2	2	2	2	2	18023-2	SCR, SHC (M3X6) REAR SHEAR PL	16
-	1	1	1	1	1	1	1-690691-0	PLATE, SHEAR (REAR)	15
-	-	1	1	-	-	-	1320920-1	HOLDER, SHEAR, REAR (CUT)	14
-	1	1	1	1	1	1	690463-1	SHEAR, FLOAT (REAR)	13
-	2	2	2	2	2	2	3-22280-3	SPRING, SHEAR	12
-	2	2	2	2	2	2	356885-4	STOP, SHEAR	11
-	-	1	1	-	-	-	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
-	1	2	2	2	1	1	1333201-1	ANVIL	8
-	1	1	1	1	1	1	6-240641-4	SPACER, DEPRESSOR (REAR)	7
-	1	1	1	1	1	1	690468-1	DEPRESSOR, SHEAR (REAR)	6
-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	2-238011-5	SPACER, BLOCK CRIMPER	4
-	1	2	2	2	1	1	7-456135-8	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-4	SPACER, CRIMPER	2
-	1	2	2	2	1	1	2-456402-3	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

QTY REQD PER ASSY				PARTS LIST			
DIMENSIONS, mm [INCHES]				MATERIAL			
DO NOT SCALE PRINT.				HT TR			
TOLERANCES UNLESS OTHERWISE SPECIFIED:				FIN			
2 PLC DEC ±0.5 [0.02 IN]				DR 22MAY00 APP 22MAY00			
3 PLC DEC ±-				L.LOFTHOUSE F.BACKHURST			
4 PLC DEC ±-				CHK 31JAN01 REL 31JAN01			
ANGLES ±-				M.CLIFFORD L.LOFTHOUSE			
SURF TEXTURE, REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX				NAME SIDE FEED HD-I APPLICATOR			
SCALE				MACHINE REF HD-I APPL			
DWG NO 1426015				SHEET 1 OF 1			
REVISION RECORD				REV E			
CUSTOMER AND ASSEMBLY DRAWING				RESTRICTED TO			

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