

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

© COPYRIGHT

ALL RIGHTS RESERVED.

LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±

1 PLC ±

2 PLC ±

3 PLC ±

4 PLC ±

ANGLES ±

FINISH

MATERIAL

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZEA3

CAGE CODE

DRAWING NOG-

RESTRICTED TO

SCALE

SHEET OF

REV

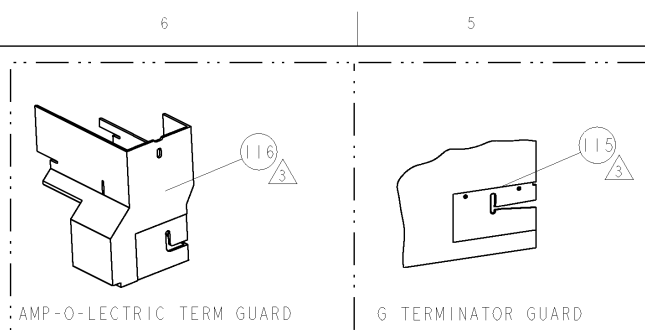
1470-19 (3/11)

Pro/ENGINEER DRAWING

8		7			
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION			
COPYRIGHT 20 BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.		20			
PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855269-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER
1855269-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER
1855269-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER
1855269-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER
7-1855269-7	A	-	-	-	SPARE PARTS

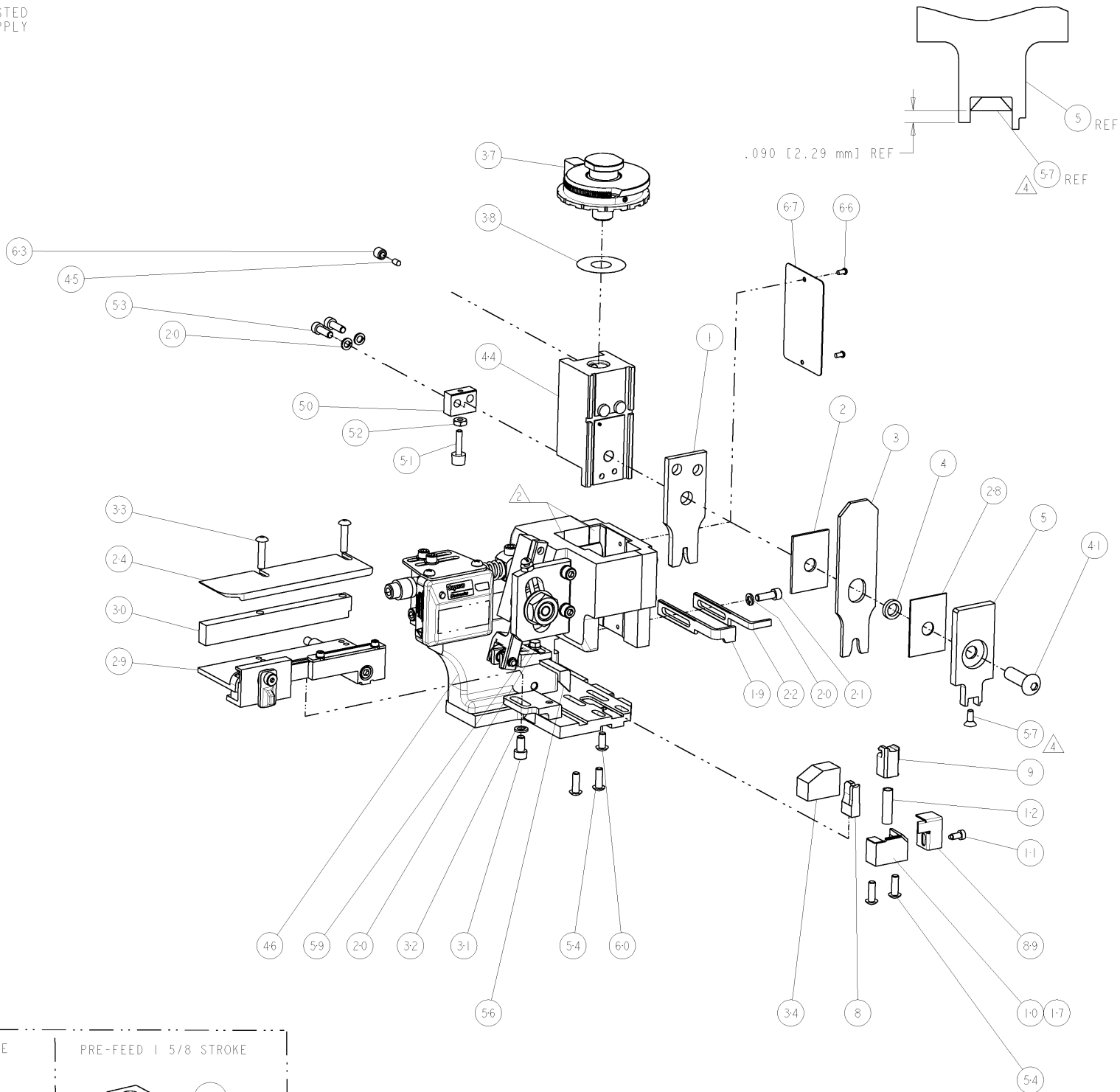
- △ 1 RECOMMENDED SPARE PARTS
- △ 2 GREASE LIGHTLY
- △ 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- △ 4 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.
- △ 5 TERMINAL P/N 968859 USE SPEC 114-18148
TERMINAL P/N 968947 USE SPEC 114-18051

*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

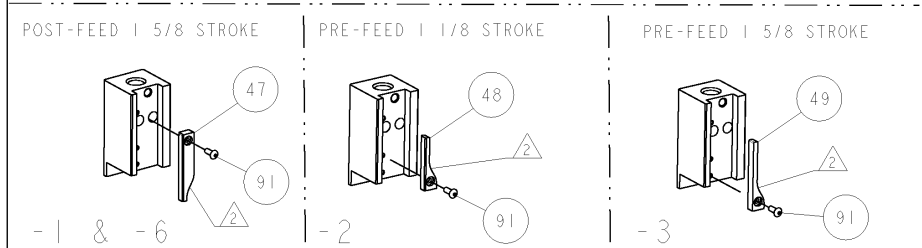


TERMINAL NAME: MCP 2.8 FLAT TYPE RECEPTACLE					
SOCKET	PIN	AMP TERMINAL - AMP CRIMP SPECS		REF SETTING	
968859	968947				
-	-	CRIMP HEIGHT		WIRE SIZE	
-	-	2.27±0.05mm [1.089±.002]		4mm2	B-8
-	-			-	-
-	-			-	-
-	-			-	-
-	-			-	-
SEAL PN.	-	CRIMP	SIZE	TYPE	RANGE
828985	-	WIRE	3.05mm [1.20]	F	4.0 mm2
-	-	INSUL	5.08mm [2.00]	O	Ø 3.4-3.7mm
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS		SET UP GAGE
5.3-5.9	△ 5	14.50	408-8040		458637-1

LOC		DIST		REVISIONS				
A		66		REV	DESCRIPTION	DATE	OWN	APPD
				A	RELEASED	26APR2007	MEH	TE



△ 3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△ 3	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
	-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
	-	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
	-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
	-	1	1	1	1	-	458537-2	PAWL, FEED	56
	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
	-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
	-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
	-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
	-	1	1	1	1	-	690753-1	SPACER, TONKER	50
	-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
	-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
	-	1	-	-	-	-	690501-4	CAM, POST FEED, 1 5/8	47
	-	1	1	1	1	-	459456-1	APPL, BASIC SUB ASSY (SIDE WISE MQCA)	46
	-	1	1	1	1	-	690191-1	PLUG, NYLON	45
	-	1	1	1	1	-	1-819307-3	RAM, SIDE FEED	44
	-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
	-	1	1	1	1	-	469367-4	SHIM	38
	-	1	1	1	1	-	879103-2	FINE ADJUST HEAD ASSEMBLY	37
	-	1	1	1	1	-	690786-4	TERMINAL SUPPORT	34
	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	1	-	1320908-2	SPACER, STRIP GUIDE	30
	-	1	1	1	1	-	1633091-3	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	-	455888-7	SPACER, CRIMPER	28
	-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
	-	1	-	-	-	-	690472-2	STRIPPER	22
	-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
	-	-	1	1	1	-	691353-1	STRIPPER	19
△ 1	-	1	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	17
	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	-	690461-2	STOP, SHEAR	11
△ 1	-	-	1	1	1	-	1-690459-0	SHEAR HOLDER, FRONT	10
△ 1	-	1	1	1	1	-	318707-1	FLOATING SHEAR, FRONT	9
△ 1	1	1	1	1	1	-	1633113-5	ANVIL, COMBINATION .120	8
	-	1	1	1	1	-	318701-1	DEPRESSOR, SHEAR	5
	-	1	1	1	1	-	238011-4	BLOCK, CRIMPER SPACER	4
△ 1	1	1	1	1	1	-	655830-7	CRIMPER, INSUL O	3
	-	1	1	1	1	-	1-455888-5	SPACER, CRIMPER	2
△ 1	1	1	1	1	1	-	456409-8	CRIMPER, WIRE .120 "F" PREMIUM	1



THIS DRAWING IS A PREPARED DOCUMENT FOR THE CUSTOMER'S INFORMATION. IT IS NOT TO BE USED FOR MANUFACTURING PURPOSES. THE CUSTOMER SHALL BE CONTACTED FOR THE LATEST REVISION.				DWG. NO. M_HERR 11APR2007		tyco Tyco Electronics Electronics Harrisburg, PA 17105-3688	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		OWN. G. BAILEY 11APR2007 T. BENCHOFF		NAME	
		0. PLC ±.001 1. PLC ±.001 2. PLC ±.001 3. PLC ±.001 4. PLC ±.001 ANGLES ±.00001		PRODUCT SPEC - APPLICATION SPEC - WEIGHT -		FINE ADJUST SIDE FEED HDM APPLICATOR -	
MATERIAL -		FINISH -		CUSTOMER DRAWING		SIZE CAGE CODE DRAWING NO A1 00779 C=1855269	
						RESTRICTED TO SCALE 3:5 SHEET 1 OF REV A	

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9