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2

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

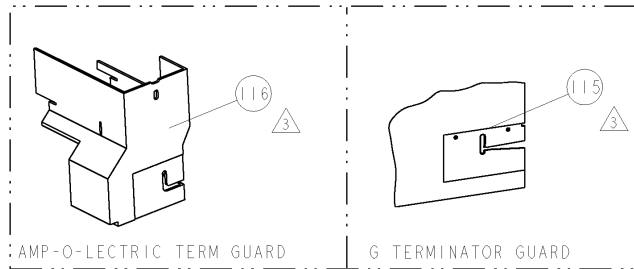
REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

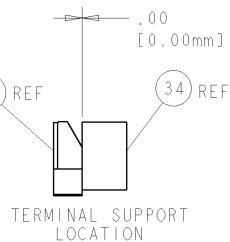
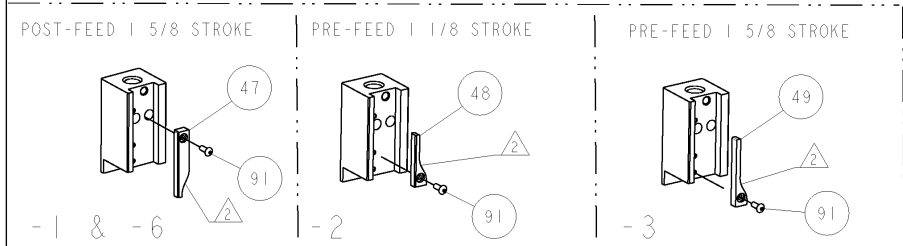
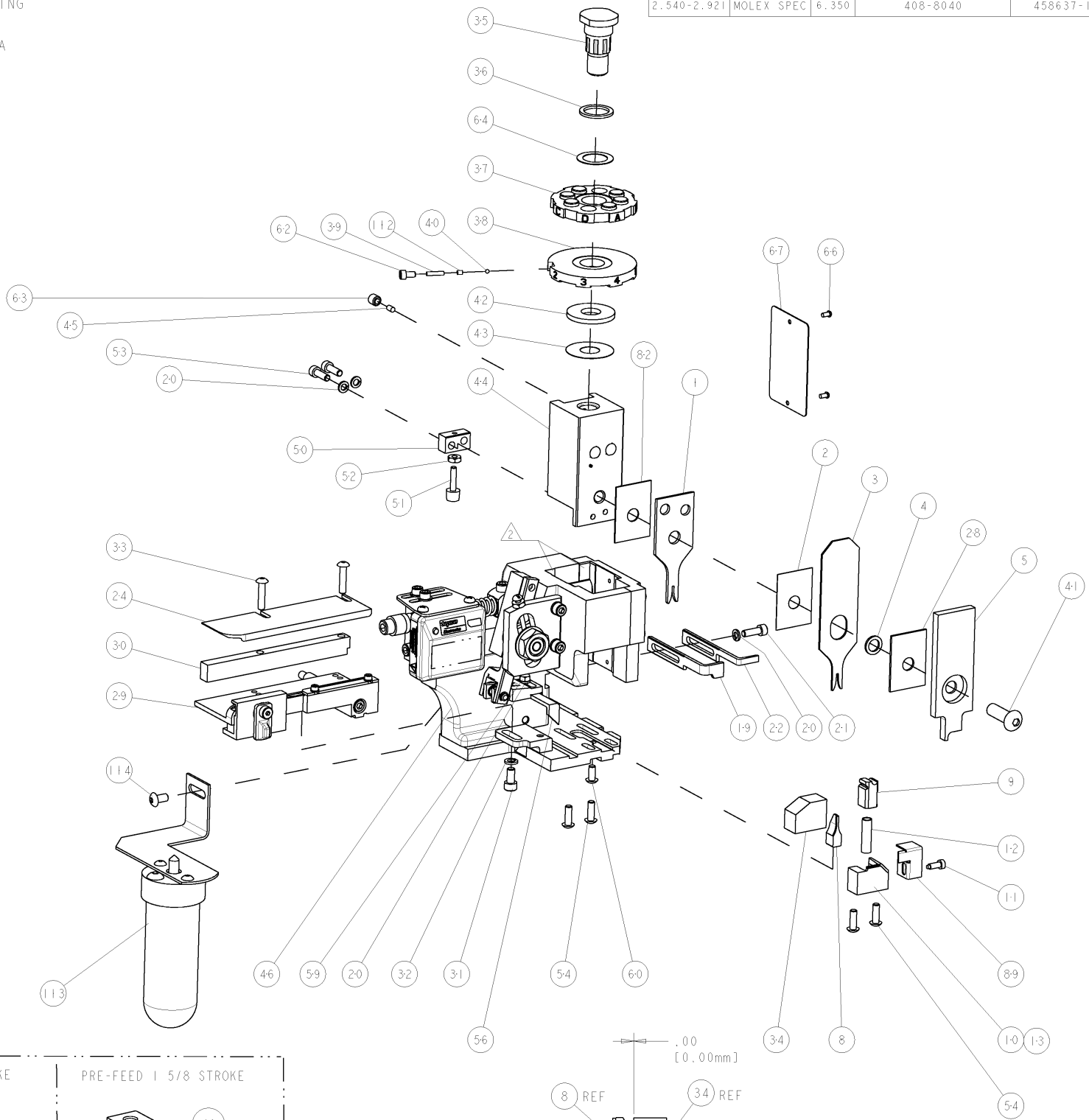
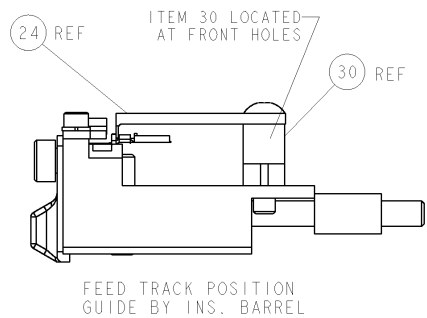
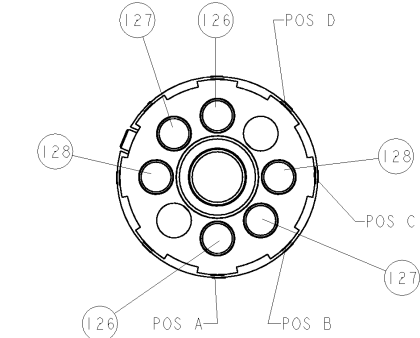
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852655-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852655-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852655-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852655-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852655-7	A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
△ THIS APPLICATOR RUNS INSULATION DIA RANGE .635-1.092mm.



TERMINAL NAME: TERMINAL, MICRO-FIT 3.0					
TE PN	MANUF PN	MOLEX TERMINAL - MOLEX CRIMP SPECS			
286975-1	43030-0004	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
286975-2	43030-0005				
286975-3	43030-0006				
286976-1	43031-0004				
286976-2	43031-0005	D	.765mm+ .025/- .030, .001/- .001	26AWG	
286976-3	43031-0006				
-	-				
-	-				
-	-	CRIMP	SIZE	TYPE	RANGE
-	-				
-	-				
-	-				
-	-	WIRE	1.10mm [.043]	F	30-26 AWG
-	-				
-	-				
-	-				
-	-	INSUL	1.40mm [.055]	F	4
-	-				
-	-				
-	-				
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPLICATOR INSTRUCTIONS		SET UP GAGE
2.540-2.921	MOLEX SPEC	6.350	408-8040		458637-1

LOC		DIST		REVISIONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		RELEASED	17MAR2008
							MEH
							TE



-	2	2	2	2	-	4-354779-7	PIN, WIRE DISC, .3225	128
-	2	2	2	2	-	4-354779-6	PIN, WIRE DISC, .3220	127
-	2	2	2	2	-	4-354779-4	PIN, WIRE DISC, .3210	126
△	-	-	REF	-	...	455749-1	GUARD WINDOW	116
△	-	-	REF	-	...	679532-1	INSERT, GUARD	115
-	-	-	-	-	-	2-21002-6	SCR, BTN SKT HD CAP 10-32 X .375	114
-	-	-	-	-	...	1-465184-0	LUBRICATOR ASSY	113
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	455888-6	SPACER, CRIMPER	82
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	...	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	...	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-4	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1-1320908-7	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	691353-1	STRIPPER	19
△	-	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
△	-	-	-	-	-	3-22280-3	SPRING, COMPRESSION	12
△	-	-	-	-	-	690461-1	STOP, SHEAR	11
△	-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT	10
△	-	-	-	-	-	462006-1	FLOATING SHEAR, FRONT	9
△	1	1	1	1	-	1-1633544-5	ANVIL, COMBINATION	8
-	-	-	-	-	...	-	-	7
-	-	-	-	-	...	-	-	6
-	1	1	1	1	-	2-455889-0	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	3-238011-7	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	-	7-1633471-5	CRIMPER, INSULATION F	3
△	-	-	-	-	-	455888-2	SPACER, CRIMPER	2
△	1	1	1	1	-	1633169-6	CRIMPER, WIRE, SPECIAL	1

-77		-6	-3	-2	-1	U/M	PART NO		DESCRIPTION		ITEM NO
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DIMENSIONS: INCHES							CHK HERR 25FEB2008		NAME SIDE FEED HDM APPLICATOR		RESTRICTED TO
							T. ELBIN 25FEB2008				
							N. DEMING 25FEB2008				
							PRODUCT SPEC				
MATERIAL -							APPLICATION SPEC		SIZE CASE CODE DRAWING NO		
							-		A 00779 C=1852655		
FINISH -							WEIGHT -		SCALE 2:5		SHEET 1 OF 1
CUSTOMER DRAWING											REV A

CUSTOMER VIEWABLE ASSEMBLY

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