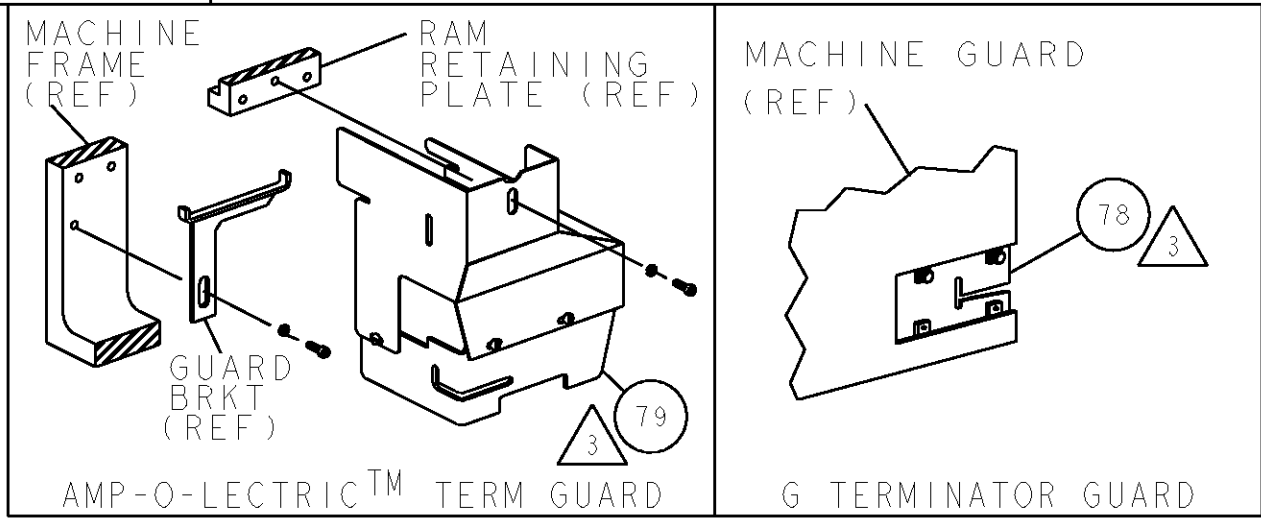


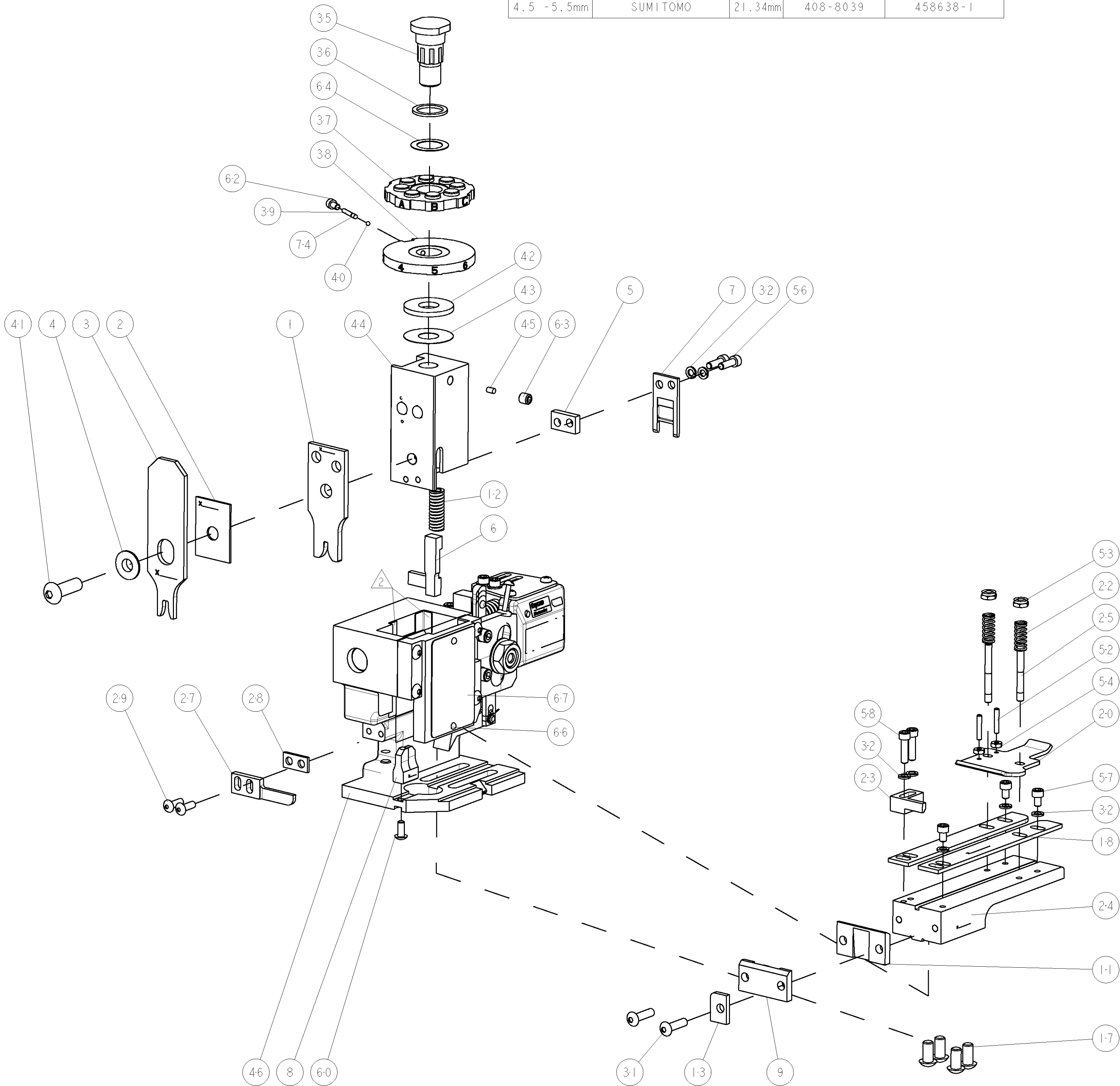
|                              |     |                                                       |                           |
|------------------------------|-----|-------------------------------------------------------|---------------------------|
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| PART NUMBER                  | REV | FIRST USED                                            | POWER UNIT                |
| 1852773-1                    | A   | 122500-1                                              | LEADMAKER & BENCH MODEL G |
| 1852773-2                    | A   | 565435-5                                              | BENCH MODEL K             |
| 7-1852773-7                  | A   | -                                                     | SPARE PARTS               |
|                              |     |                                                       | FEED TYPE                 |
|                              |     |                                                       | POST FEED                 |
|                              |     |                                                       | POST FEED                 |
|                              |     |                                                       | -                         |

- △ RECOMMENDED SPARE PARTS  
△ GREASE LIGHTLY  
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



|                                  |           |                                          |                         |                               |                         |
|----------------------------------|-----------|------------------------------------------|-------------------------|-------------------------------|-------------------------|
| TERMINAL NAME: 250-F             |           |                                          |                         |                               |                         |
| TE P/N                           | MANUF P/N | SUMITOMO TERMINAL - SUMITOMO CRIMP SPECS |                         |                               |                         |
| 1572852                          | 8240-4438 |                                          |                         |                               |                         |
| -                                | -         | PAD LTR                                  | CRIMP HEIGHT            |                               | WIRE SIZE               |
| -                                | -         | A                                        | 1.45±0.05mm [.057±.002] |                               | 2mm2                    |
| -                                | -         | B                                        | 1.35±0.05mm [.053±.002] |                               | 1.25mm2                 |
| -                                | -         | C                                        | 1.27±0.05mm [.050±.002] |                               | 0.85mm2                 |
| -                                | -         | D                                        | 1.22±0.05mm [.048±.002] |                               | 0.5mm2                  |
| -                                | -         | CRIMP                                    | SIZE                    | TYPE                          | RANGE                   |
| -                                | -         | WIRE                                     | 2.79mm [.110]           | F                             | 0.50-2.00mm2            |
| -                                | -         | INSUL                                    | 4.39mm [.173]           | F                             | Ø1.80-2.40mm            |
| WIRE STRIP LENGTH<br>4.5 - 5.5mm |           | TERM APPL SPEC<br>SUMITOMO               | FEED<br>21.34mm         | APPL INSTRUCTIONS<br>408-8039 | SET UP GAGE<br>458638-1 |

|     |      |           |             |           |          |
|-----|------|-----------|-------------|-----------|----------|
| LOC | DIST | REVISIONS |             |           |          |
| A   | 66   | P LTR     | DESCRIPTION | DATE      | DWN APVD |
|     |      | A         | RELEASED    | 25NOV2008 | RK TE    |
|     |      |           |             |           |          |
|     |      |           |             |           |          |



|   |     |    |     |             |                                      |         |
|---|-----|----|-----|-------------|--------------------------------------|---------|
| - | 2   | 2  | -   | 3-354779-8  | PIN, WIRE DISC, .3180                | 129     |
| - | 2   | 2  | -   | 3-354779-9  | PIN, WIRE DISC, .3185                | 128     |
| - | 2   | 2  | -   | 3-354779-1  | PIN, WIRE DISC, .3145                | 127     |
| - | 2   | 2  | -   | 2-354779-3  | PIN, WIRE DISC, .3105                | 126     |
| △ | REF | -  | -   | 455745-1    | GUARD WINDOW                         | 79      |
| △ | -   | -  | REF | 679532-1    | INSERT, GUARD                        | 78      |
| - | 1   | 1  | -   | 690603-1    | SPRING ASSIST AMP-O-MATOR APPLICATOR | 74      |
| - | 1   | 1  | -   | 217238-1    | GENERAL INSTRUCTION PKG              | 72      |
| - | 1   | 1  | -   | 4088039     | EF APPL INST 408-8039                | 71      |
| - | 1   | 1  | -   | 461264-1    | PLATE, IDENTIFICATION                | 67      |
| - | 2   | 2  | -   | 21017-2     | SCREW, DRIVE                         | 66      |
| - | 1   | 1  | -   | 986950-1    | WASHER, FLAT PRECISION               | 64      |
| - | 1   | 1  | -   | 21009-2     | SCR, SET, SELF LOCKING 1/4-20 X .250 | 63      |
| - | 1   | 1  | -   | 23030-1     | SCR, SKT HD CAP 6-32 x .25           | 62      |
| - | 1   | 1  | -   | 22733-8     | SCR, BHSC, SELF-LOCKING, 8-32 X .375 | 60      |
| - | 2   | 2  | -   | 2-21000-8   | SCR, SKT HD CAP 8-32 X .625          | 58      |
| - | 3   | 3  | -   | 2-21000-5   | SCR, SKT HD CAP 8-32 X .250          | 57      |
| - | 2   | 2  | -   | 2-21000-7   | SCR, SKT HD CAP 8-32 X .500          | 56      |
| - | 2   | 2  | -   | 21018-4     | NUT, HEX, REG 4-40                   | 54      |
| - | 2   | 2  | -   | 21022-2     | NUT, LOCK, HEX, TORQUE, 8-32         | 53      |
| - | 2   | 2  | -   | 2-21006-6   | SCR, SET, CUP POINT 4-40 X .625      | 52      |
| - | 1   | 1  | -   | 1-21002-7   | SCR, BTN SKT CAP 6-32 X .375         | 49      |
| - | 1   | -  | -   | 690501-3    | CAM, POST FEED, 1 1/8                | 48      |
| - | -   | 1  | -   | 690501-4    | CAM, POST-FEED 1 5/8                 | 47      |
| - | 1   | 1  | -   | 458980-1    | SUB ASSY, APPLICATOR FRAME           | 46      |
| - | 1   | 1  | -   | 690191-1    | PLUG, NYLON                          | 45      |
| - | 1   | 1  | -   | 455674-1    | RAM                                  | 44      |
| - | 1   | 1  | -   | 690125-1    | SHIM SUB-ASSY                        | 43      |
| - | 1   | 1  | -   | 690124-1    | WASHER, RAM (.115)                   | 42      |
| - | 1   | 1  | -   | 7-21002-9   | SCR, BTN SKT HD CAP 5/16-24 X 1.00   | 41      |
| - | 1   | 1  | -   | 23241-6     | BALL, STEEL                          | 40      |
| - | 1   | 1  | -   | 690170-1    | SPRING, COMPRESSION                  | 39      |
| - | 1   | 1  | -   | 1-690142-2  | DISC, INSULATION                     | 38      |
| - | 1   | 1  | -   | 354777-1    | WIRE DISC, ASSEMBLY                  | 37      |
| - | 1   | 1  | -   | 22480-5     | SPRING, COMPRESSION                  | 36      |
| - | 1   | 1  | -   | 690212-1    | POST, RAM                            | 35      |
| - | 7   | 7  | -   | 21024-4     | WASHER, SPRG LOCK, REG NO 8          | 32      |
| - | 2   | 2  | -   | 2-21002-9   | SCR, BTN SKT HD CAP 10-32 X .750     | 31      |
| - | 2   | 2  | -   | 2-21002-2   | SCR, BTN SKT HD CAP 8-32 X .500      | 29      |
| - | 1   | 1  | -   | 3-690451-2  | SPACER, STRIPPER                     | 28      |
| - | 1   | 1  | -   | 240639-1    | STRIPPER (MACHINING)                 | 27      |
| - | 2   | 2  | -   | 22354-8     | STUD, THREADED                       | 25      |
| - | 1   | 1  | -   | 458803-2    | PLATE, STRIP GUIDE, SLOTTED          | 24      |
| - | 1   | 1  | -   | 240825-2    | PLATE, STRIP HOLD DOWN               | 23      |
| - | 2   | 2  | -   | 4-22281-1   | SPRING, DRAG                         | 22      |
| - | 1   | 1  | -   | 454177-1    | DRAG                                 | 20      |
| - | 2   | 2  | -   | 454204-3    | GUIDE, LOWER STRIP                   | 18      |
| - | 4   | 4  | -   | 3-21002-3   | SCR, BTN SKT HD CAP 1/4-20 X .500    | 17      |
| - | 1   | 1  | -   | 690481-9    | SPACER, HOLD DOWN                    | 13      |
| - | 1   | 1  | -   | 23846-1     | SPRING, DIE                          | 12      |
| △ | 1   | 1  | -   | 240833-2    | PLATE, REAR SHEAR                    | 11      |
| - | -   | -  | -   | -           | -                                    | 10      |
| △ | -   | 1  | -   | 690496-4    | PLATE, FRONT SHEAR                   | 9       |
| △ | 1   | 1  | -   | 3-1633249-1 | ANVIL, COMBINATION                   | 8       |
| △ | -   | 1  | -   | 690474-3    | BLADE, SLUG                          | 7       |
| - | 1   | 1  | -   | 1-455892-0  | HOLD DOWN, TERMINAL                  | 6       |
| - | 1   | 1  | -   | 1-240641-0  | SPACER                               | 5       |
| - | 1   | 1  | -   | 238009-1    | BLOCK, FL CRIMPER SPACER             | 4       |
| △ | 1   | 1  | -   | 3-1633511-8 | CRIMPER, INSULATION F                | 3       |
| △ | -   | 1  | -   | 1-455888-0  | SPACER, CRIMPER                      | 2       |
| △ | 1   | 1  | -   | 1-456408-8  | CRIMPER, WIRE PREMIUM                | 1       |
| - | 77  | -2 | -1  | U/M         | PART NO                              | ITEM NO |

|                                                                                                                                                                                                                                       |  |                                |                                               |                              |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--------------------------------|-----------------------------------------------|------------------------------|
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| DIMENSIONS:<br>INCHES                                                                                                                                                                                                                 |  | CHKD<br>T. ELBIN<br>25NOV2008  | NAME<br>END FEED HDM APPLICATOR               |                              |
| TOLERANCES UNLESS OTHERWISE SPECIFIED:                                                                                                                                                                                                |  | APVD<br>N. DEWING<br>25NOV2008 | PRODUCT SPEC                                  |                              |
| 9 PLC ±.01                                                                                                                                                                                                                            |  | APPLICATION SPEC               |                                               | SIZE CAGE CODE DRAWING NO    |
| 1 PLC ±.01                                                                                                                                                                                                                            |  | WEIGHT                         |                                               | RESTRICTED TO                |
| 3 PLC ±.001                                                                                                                                                                                                                           |  | CUSTOMER DRAWING               |                                               | SCALE 3:5 SHEET 1 OF 1 REV A |
| 5 PLC ±.0001                                                                                                                                                                                                                          |  | CUSTOMER DRAWING               |                                               |                              |
| 4 PLC ±.0001                                                                                                                                                                                                                          |  | CUSTOMER DRAWING               |                                               |                              |
| ANGLES                                                                                                                                                                                                                                |  | CUSTOMER DRAWING               |                                               |                              |
| FINISH                                                                                                                                                                                                                                |  | CUSTOMER DRAWING               |                                               |                              |

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