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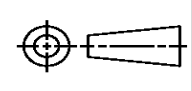
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	C1	ECR-14-002927	28FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151802-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1528337
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1528337

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN Gopalakrishna HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME FINE ADJ SIDE FD HD-I APPL			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1528337	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV C1

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ECR-07-001439

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PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528337-1	C	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528337-2	C	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528337-6	C	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528337-1	C	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528337-2	C	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528337-6	C	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528337-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA YAZAKI TERMINAL YAZAKI CRIMP SPECS

TERMINAL NAME: 1.5 SYSTEM CONNECTOR TERMINAL (F).

CRIMP	SIZE	TYPE	RANGE
WIRE	2.03 [.080 IN]	F	0.75mm ² - 1.00mm ²
INSUL	2.54 [.100 IN]	OV	2.00-2.67 [.079-.105 IN]

WIRE STRIP LENGTH 5.00-5.50 [.197-.217 IN]

APPL INSTRUCTION 408-8322 & 408-8490

TERMINAL APPL SPEC YPES 72-WT10-1459-1

FEED

TERMINALS APPLIED

AMP TERM PN	MFR TERM PN	-	-	-
1572006-1	7116-4101-02	-	-	-
-	-	-	-	-
-	-	-	-	-
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WIRE SIZE mm² AWG

CRIMP HEIGHT *

REF SETTING

1.00mm ²	1.20 ±0.05 [.047 ±.002 IN]	C 2
0.75mm ²	1.10 ±0.05 [.043 ±.002 IN]	C 9
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SET UP GAGE 458637-3

LAYOUT L1426224

1. RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4. CUT TO LENGTH AT ASSY.

THE INSULATION RANGE HAS BEEN CALCULATED BY AMP/TYCO LTD.

VIEW B ROTATED 180°

POST FEED 40 mm STROKE

POST FEED 30 mm STROKE

PRE FEED 30 mm STROKE

PRE FEED 40 mm STROKE

* WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

LONG POSITION GUIDE OFF WIRE BARREL

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1528337

PRINT, APPLICATOR LOG SHEET

1338705-3

DOCUMENTATION PACKAGE

461264-5

PLATE, IDENTIFICATION

21017-2

SCR_DRIVE(#2x.19)ID PLATE

3-18031-0

SCR,SKT SET(M6X6)RAM

2-18032-5

SCR,SET(M5X20)DRAG

18024-7

SCR,BHC(M4X10)ANVIL

5-18022-2

SCR,HEX(M4X8)FEED FINGER

1338685-1

PAWL, FEED

18024-8

SCR,BHC(M4X12)SHEAR HOLDER

9-18023-6

SCR,SHC(M4X14)TERM HLD DWN

18030-1

NUT,HEX(M3)HOLD DOWN

811242-5

BUMPER, HOLDDOWN

690753-2

SPACER, TONKER

18024-3

SCR,BHC(M3X10)CAM

1338675-1

CAM, PRE FEED 30 & 40 mm ST

1338676-1

CAM, POST FEED 30 & 40 mm ST

1320999-3

APPLICATOR BASIC SUBASSY

690191-1

PLUG, NYLON

1338660-1

RAM

2-18024-6

SCR,BHC(M8X25)RAM

690125-1

SHIM SUBASSY

469367-9

SPACER, FINE ADJUST

879103-2

FINE ADJUST HEAD SUBASSY

1320934-1

SUPPORT, TERMINAL

1-18024-0

SCR,BHC(M4X20)STRIP GUIDE

18027-2

WASHER, FLAT(M4)

1-18023-2

SCR,SKT CAP(M4X12)MOUNT BLOCK

1320908-8

SPACER, STRIP GUIDE

1-1633073-5

STRIP GUIDE PLATE ASSY

1-455888-5

SPACER, FRONT SHEAR DEP

1-22284-0

SPRING, DRAG

356835-1

LEVER, DRAG RELEASE

240792-1

DRAG, TERMINAL

1320928-1

PLATE, STRIP GUIDE

980371-4

SCR,SHC SHLD

690472-2

STRIPPER

1-18023-1

SCR,SHC(M4X10)STRIPPER

18025-2

WASHER,LOCK(M4)STRIPPER

690472-1

STRIPPER

1338684-1

HOLDER, SHEAR, FRONT (NO-CUT)

3-22280-3

SPRING, SHEAR

356885-4

STOP, SHEAR

1320921-1

HOLDER, SHEAR, FRONT (CUT)

1-454276-9

SHEAR, FLOAT (FRONT)

3-1333204-6

ANVIL

2-240641-8

SPACER, DEPRESSOR (REAR)

3-455889-6

DEPRESSOR, SHEAR (FRONT)

238011-4

SPACER, BLOCK CRIMPER

1-854830-8

CRIMPER, INSULATION

1-455888-1

SPACER, CRIMPER

2-456405-9

CRIMPER, WIRE

QTY REQD PER ASSY

PARTS LIST

THIS DRAWING IS A CONTROLLED DOCUMENT.

LOC L10THOUSE

DATE 22JAN04

OWN F BACKHURST

NAME FINE ADJ SIDE FD HD-I APPL

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±.0005

1 PLC ±.0005

2 PLC ±.0005

3 PLC ±.0005

4 PLC ±.0005

5 PLC ±.0005

6 PLC ±.0005

7 PLC ±.0005

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19JAN2007

7:03am

CUSTOMER DRAWING

DRAWING NUMBER - 1528337 SHEET 2 OF 2 REV. C1

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<http://moschip.ru/get-element>

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Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

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