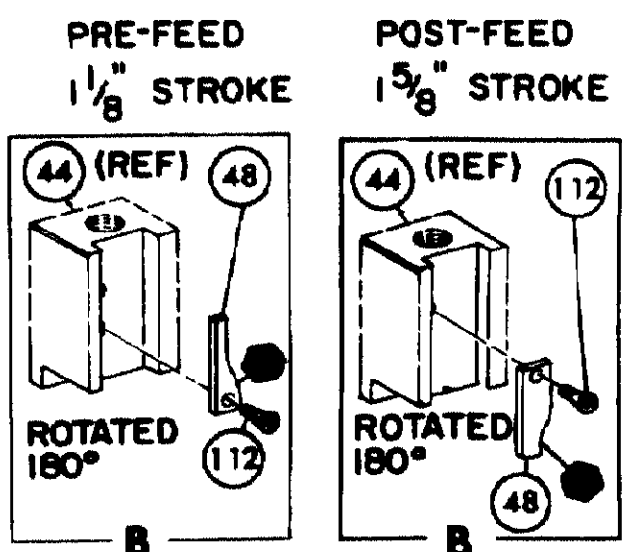
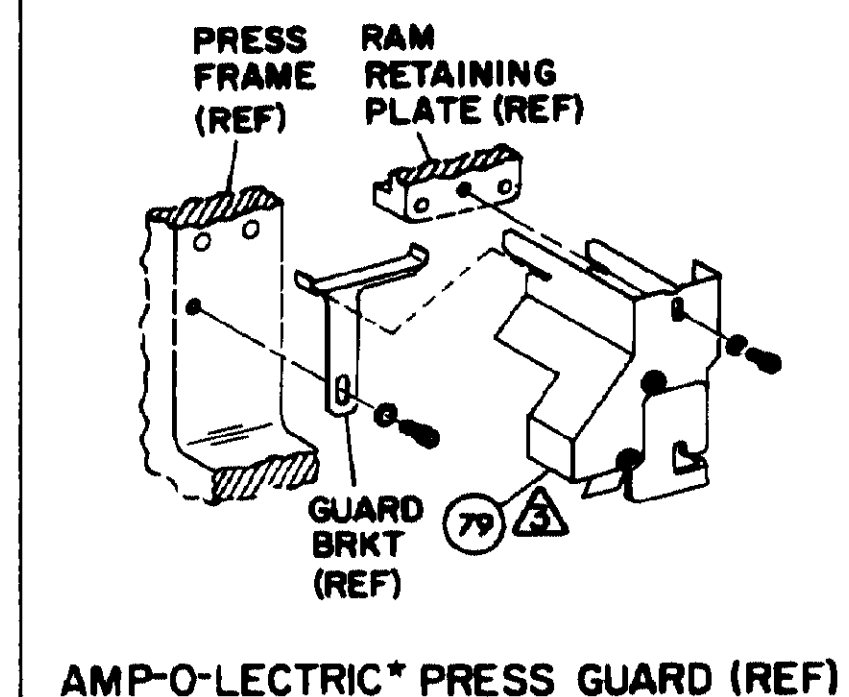
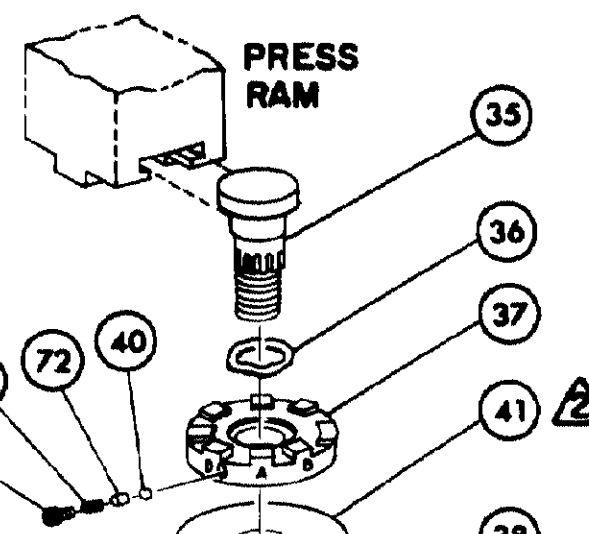
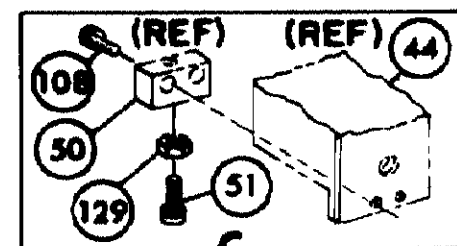
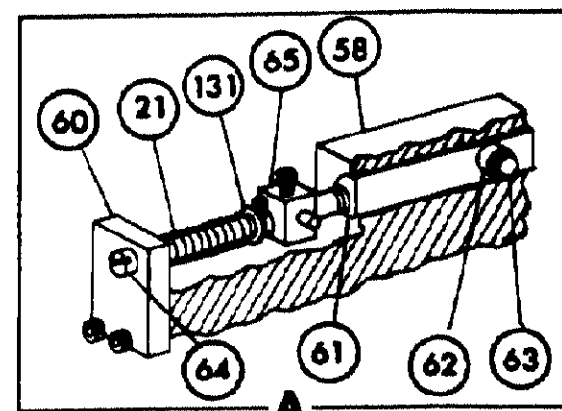
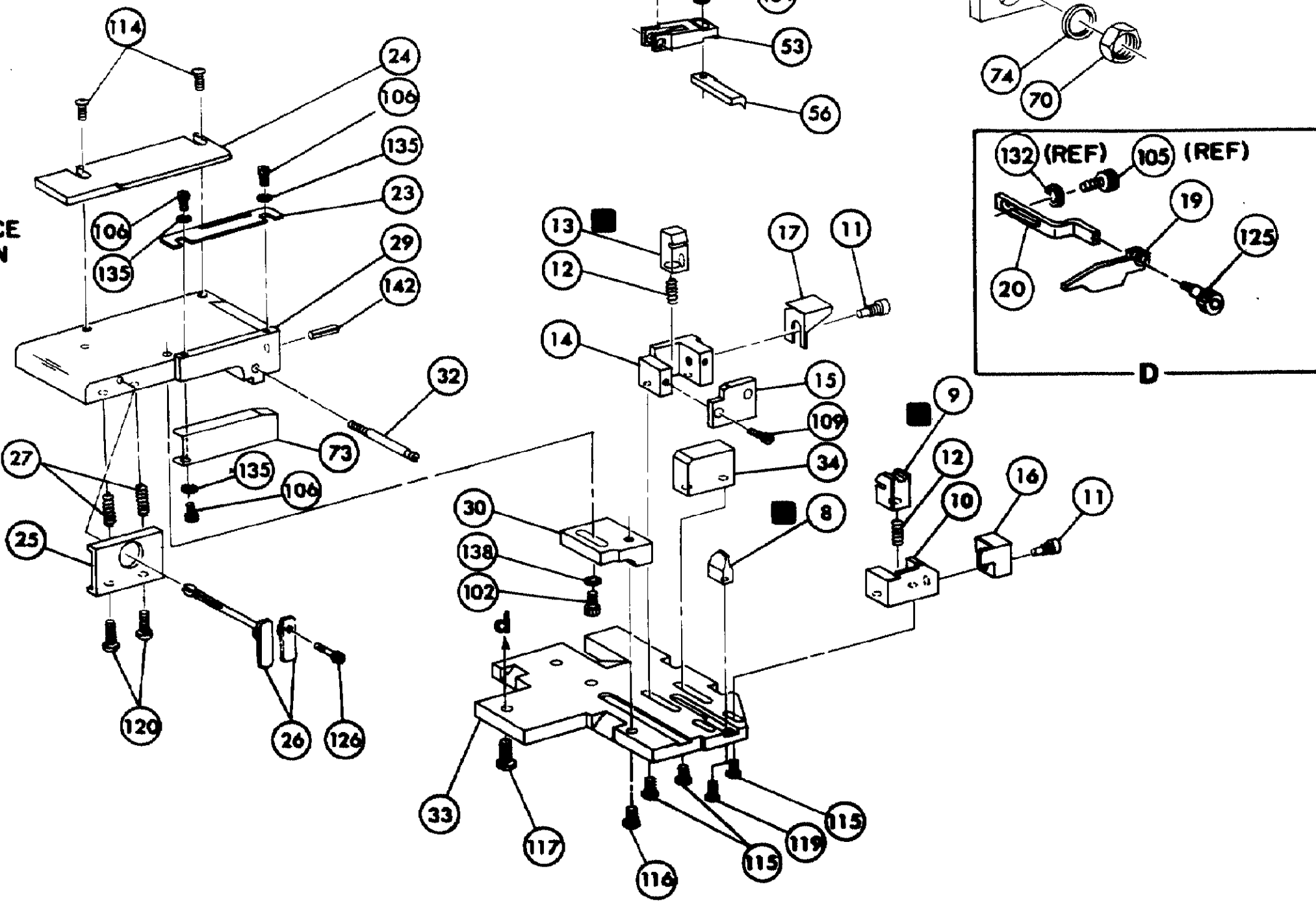




NOTES:
1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
2- USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
3- GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
4. PARTS WITH QTY OF REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 4G.

KEY:
RECOMMENDED SPARE PARTS CUSTOMER RESPONSIBLE FOR REPLACEMENT.
LUBRICATE DAILY USING NO. 20 MACHINE OIL.
GREASE LIGHTLY



REF.	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	REF.	454220-1	CAP, HOUSING	59
REF.	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	143	REF.	454485-1	HOUSING	58
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	142	1	690542-2	PAWL, FEED	57
REF.	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141	REF.	240624-1	PIN, FEED FINGER	56
REF.	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	140	REF.	691499-1	SPRING, FEED FINGER	55
1	21024-5	WASHER, LOCK (NO 10) LUB ASSY	139	REF.	690541-1	FINGER, FEED	54
1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138	REF.	455679-1	LEVER, TERMINAL FEED ARM	53
REF.	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	137	1	811242-2	BUMPER, HOLDDOWN	52
REF.	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	136	1	690753-1	SPACER, TONKER	51
3	21057-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	135	1	7-21002-9	BOLT, CRIMPER	50
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	134	1	690602-5	CAM PRE FEED 1 1/8 STROKE	49
2	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	133				48
1	21024-4	WASHER, LOCK (NO 8) STRIPPER	132	1	459456-1	APPLICATOR, BASIC (SUB ASSY)	47
REF.	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	131	1	690191-1	PLUG, NYLON	46
1	21899-2	WASHER, FLAT (NO 10) LUB ASSY	130	1	455673-1	RAM	45
1	21068-5	NUT, HEX MACH (6-32) HOLDDOWN	129	1	690125-1	WASHER, LAMINATED	44
REF.	21068-5	NUT, HEX MACH (6-32) FEED ADJ	128	1	690124-1	WASHER, RAM	43
			127			DISC, SPACER	42
			126	2	23241-6	BALL, STEEL	41
1	456567-1	SCR, SHLD (.187 DIA X .250 LG) DRAG LEVER	125	2	690170-1	SPRING, COMPRESSION	40
1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124	1	690142-1	DISC, INSULATION	39
			123	1	4-690141-1	DISC, WIRE	38
REF.	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	122	1	22480-5	WASHER, SPRING	37
2	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) DRAG	121	1	690212-1	POST, RAM	36
1	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	120	1	690786-3	SUPPORT, TERMINAL	35
REF.	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	119	REF.	455675-1	PLATE, BASE	34
REF.	1-24073-9	SCR, BUT HD SKT CAP (1/4-20 X .75) HOUSING	118	1	690432-3	SCREW, ADJUSTMENT	33
REF.	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	117				32
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	116	REF.	455689-1	BLOCK, STRIP GUIDE ADJ	31
2	2-21002-1	SCR, BUT HD SKT CAP (8-32 X .38) R STRIP GUIDE	115	1	455671-1	PLATE, STRIP GUIDE	30
1	2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	114	1	1-455888-0	SPACER, FRONT SHEAR DEPRESSOR	29
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	113	2	1-22284-0	SPRING, DRAG	28
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	112	1	690546-1	LEVER, DRAG RELEASE	27
			111	1	240792-1	DRAG, STOCK	26
			110	1	6-690440-0	GUIDE STRIP (REAR)	25
			109	1	690438-1	GUIDE, STRIP (FRONT)	24
2	2-21000-7	SCR, SKT HD CAP (8-32 X .50) DEPRESSOR	108				23
1	2-22603-0	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	107	REF.	4-22284-9	SPRING, FEED RETURN	22
3	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	106	1	458950-1	ARM, STRIPPER	21
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	105	1	458949-1	STRIPPER	20
REF.	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	104				19
REF.	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	103				18
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	102	1	691667-1	HOLDER, TERMINAL	17
REF.	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	101				16
REF.	455749-1	GUARD, WINDOW	79				15
1	1-465184-0	LUBRICATOR ASSY	78				14
REF.	852937-2	OIL, LUBRICATING	77				13
			76	1	5-22280-0	SPRING, SHEAR	12
			75	1	690461-1	STOP, SHEAR	11
			74	1	690459-1	HOLDER, SHEAR (FRONT)	10
REF.	458109-1	WASHER, SPECIAL	73	1	454276-1	SHEAR, FLOAT (FRONT)	9
1	454877-3	PLATE, STRIP GUIDE COVER	72	1	3-690471-2	ANVIL	8
2	690603-1	SPRING, ASSIST	71				7
REF.	690517-1	SPACER	70				6
	22594-8	NUT, HEX	69	1	455889-9	DEPRESSOR, SHEAR (REAR)	5
	240628-1	PLATE, ADJUSTMENT	68	1	2-238011-2	SPACER, TUBULAR, INS CRIMPER	4
	240626-1	SHAFT, PIVOT	67	1	6-456134-3	CRIMPER, INSULATION	3
	240633-1	BUSHING	66	1	455888-4	SPACER, CRIMPER	2
	455680-1	LEVER, INTERMEDIATE	65	1	456402-1	CRIMPER, WIRE	1
	240629-1	BLOCK, PIVOT	64				
	240632-2	SCREW, ADJUSTMENT FEED ROD	63				
	240659-3	PIN, CAM ROLLER	62				
	240658-1	ROLLER, CAM	61				
	454398-2	ROD, FEED	60				
REF.	454178-1	GUIDE, FEED ROD	59				

REMARKS	NO	REV
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL
ADDRESS	PURCHASE ORDER	CUSTOMER COPY
CITY	ENG APP	FIELD ENG COPY

CRIMP	SIZE	TYPE	FEED	APPL INST
WIRE	055	"F"	400	A1 8040
INSUL	1090	"F"		
WIRE RANGE	28-24	INSULATION RANGE	1030-060	PRESS NO 565435-5
REMARKS AMP-O-LECTRIC PRE-FEED				

SET UP GAGE 10-1	45863911087	APP 7/1/74
ECN A103688	1-1-80	REL 1-1-80
DEL PER ECN R-4469	1-1-80	REL 1-1-80
DEL PER ECN R-4469	1-1-80	REL 1-1-80

LOC	AID	466851-2	REV
MINIATURE QUICK CHANGE APPLICATOR			

DATE	REV	DATE	REV	DATE	REV
1-1-80	1	1-1-80	1	1-1-80	1

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<http://moschip.ru/get-element>

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