

4

3

2

1

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

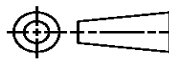
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



MATERIAL

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±

1 PLC ±

2 PLC ±

3 PLC ±

4 PLC ±

ANGLES ±

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

THIS DRAWING IS A CONTROLLED DOCUMENT

LAYOUT L1528485

SET UP GAGE 458637-3

20

PREPARED FOR PUBLICATION

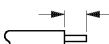
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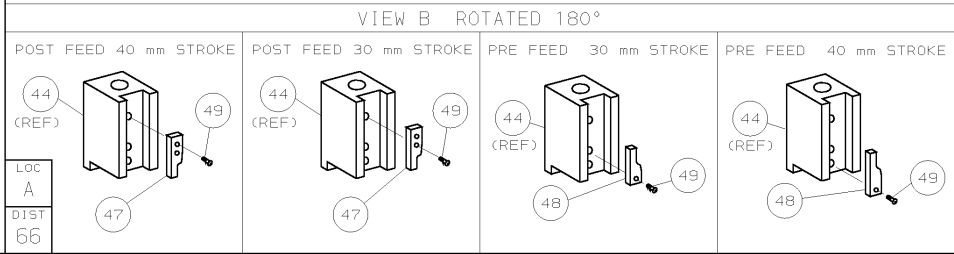
AMP 1756 REV 3-92

DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528485-1	A	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528485-2	A	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528485-6	A	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528485-1	A	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528485-2	A	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528485-6	A	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528485-7	A	-	-	-	SPARE PARTS KIT

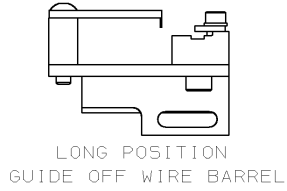
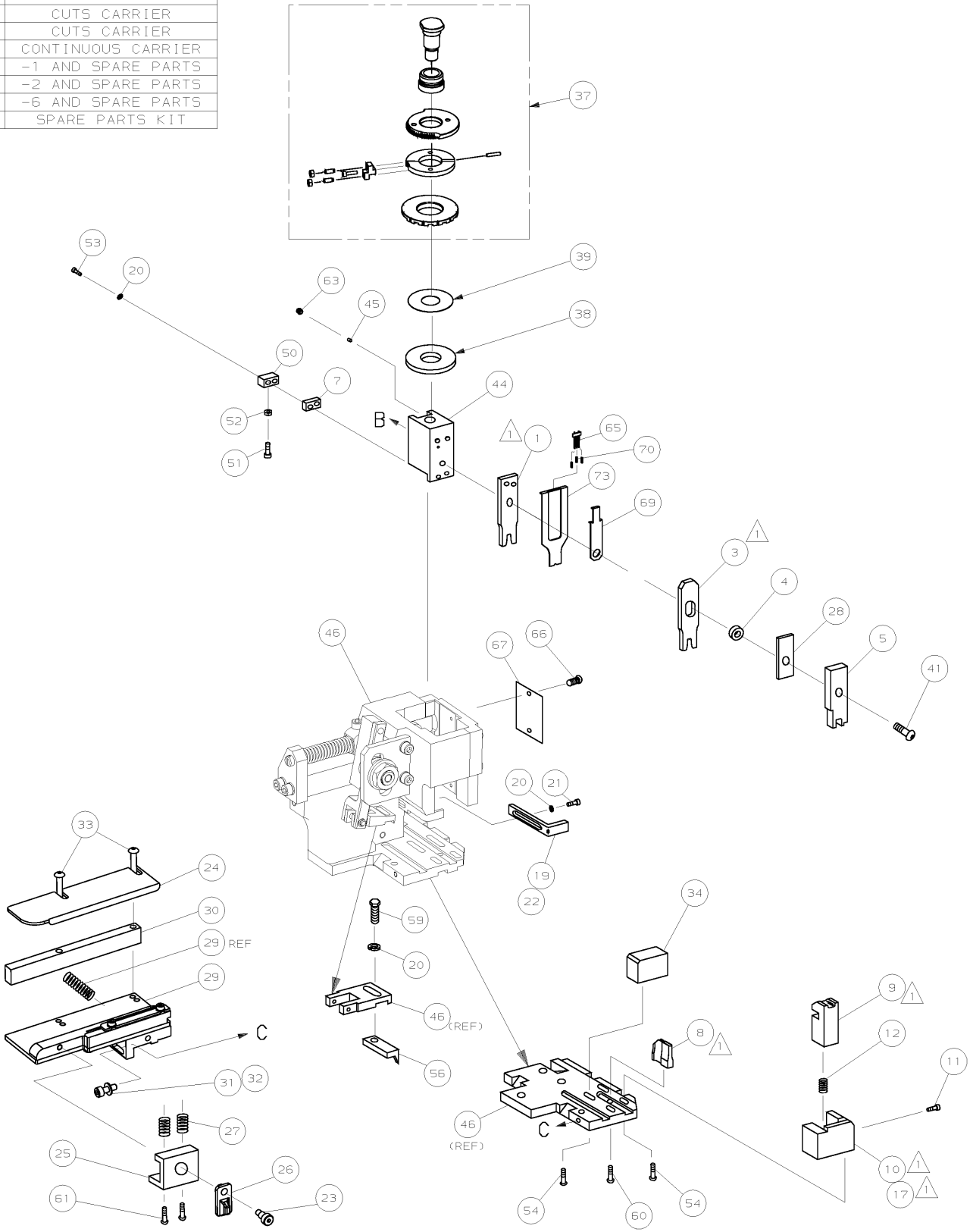
CRIMP DATA AMP TERMINAL AMP CRIMP SPECS					
TERMINAL NAME: POSITIVE LOCK RECEPTACLE					
CRIMP	SIZE	TYPE	RANGE		
WIRE	3.30 [.130 IN]	F	3.00mm ² - 4.00mm ² 		
INSUL	4.57 [.180 IN]	OV	3.30-4.70 [.130-.185 IN]		
WIRE STRIP LENGTH			APPL INSTRUCTION 		
5.70-6.30 [.224-.248 IN]			408-8322 & 408-8490		
TERMINAL		-		FEED	
APPL SPEC		114-18365		26.42 [.1040 IN]	
TERMINALS APPLIED 					
928958	-	-	-	-	
-	-	-	-	-	
-	-	-	-	-	
-	-	-	-	-	
-	-	-	-	-	
-	-	-	-	-	
-	-	-	-	-	
-	-	-	-	-	
WIRE SIZE			CRIMP HEIGHT		REF SETTING 
mm ² AWG					
4.00mm ²			2.38 ±0.05 [.094 ±.002 IN]		C 7
3.50mm ²			2.27 ±0.05 [.089 ±.002 IN]		D 7
3.00mm ²			2.16 ±0.05 [.085 ±.002 IN]		E 5
-			-		-
-			-		-
-			-		-
-			-		-
-			-		-
-			-		-
-			-		-
-			-		-
-			-		-
-			-		-
-			-		-
-			-		-
-			-		-
-			-		-

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. WIRE RANGE SHOWN IS THAT OF THE APPLICATOR AND NOT THE RANGE OF THE TERMINAL.



*** WARNING:**

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



-	1	1	1	1	1	1	1490525-1	DEPRESSOR, WIRE	73
-	1	1	1	1	1	1	1528485	PRINT, APPLICATOR LOG SHEET	72
-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	71
-	3	3	3	3	3	3	2-23147-2	SPRING, DEPRESSOR	70
-	1	1	1	1	1	1	1490524-2	SPACER, DEPRESSOR	69
-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR, DRIVE (#2X.19) ID PLATE	66
-	1	1	1	1	1	1	1424350-1	HOLDER, PIN, WIRED	65
-	1	1	1	1	1	1	3-18031-0	SCR, SKT SET (M6X6) RAM	63
-	2	2	2	2	2	2	2-18032-5	SCR, SKT, SET (M5X20) DRAG	61
-	1	1	1	1	1	1	18024-7	SCR, BHC (M4X10) ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR, HEX (M4X8) FEED FINGER	59
-	1	1	1	1	1	1	1333240-1	PAWL, FEED	56
-	4	4	4	4	4	4	18024-8	SCR, BHC (M4X12) SHEAR HOLDER	54
-	2	2	2	2	2	2	1-18023-3	SCR, SHC (M4X16) TERM HLD DWN	53
-	1	1	1	1	1	1	18030-1	NUT, HEX (M3) HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR, BHC (M3X10) CAM	49
-	1	1	1	1	1	1	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	1	1	1	1	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1333257-1	RAM	44
-	1	1	1	1	1	1	992285-2	SCR, SHC (M8X25) RAM, LOW HD	41
-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
-	1	1	1	1	1	1	469367-2	SPACER, FINE ADJUST	38
-	1	1	1	1	1	1	879103-2	FINE ADJUST HEAD SUBASSY	37
-	1	1	1	1	1	1	1320934-6	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR, BHC (M4X20) STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
-	1	1	1	1	1	1	1-18023-2	SCR, SKT CAP (M4X12) MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-3	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-7	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1-455888-7	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	980371-4	SCR, SHC SHLD	23
-	1	1	1	1	1	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR, SHC (M4X10) STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER	20
-	1	1	1	1	1	1	690472-1	STRIPPER	19
-	1	1	1	1	1	1	1338684-2	HOLDER, SHEAR, FRONT (NO-CUT)	17
-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-5	STOP, SHEAR	11
-	1	1	1	1	1	1	1-1320921-0	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	454276-5	SHEAR, FLOAT (FRONT)	9
-	1	2	2	2	1	1	1-1333209-0	ANVIL	8
-	1	1	1	1	1	1	240641-5	SPACER, DEPRESSOR (REAR)	7
-	1	1	1	1	1	1	4-455889-4	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	238011-4	SPACER, BLOCK CRIMPER	4
-	1	2	2	2	1	1	7-854830-2	CRIMPER, INSULATION	3
-	1	2	2	2	1	1	1-456410-2	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY							REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
DIMENSIONS: mm (INCHES)							PARTS LIST		
DO NOT SCALE PRINT.							MATERIAL		
TOLERANCES UNLESS OTHERWISE SPECIFIED:							HT TR		
1 PLC DEC ±-							FIN		
2 PLC DEC ±-							DR		
3 PLC DEC ±-							L.L.OFTHOUSE		
ANGLES ±-							22DEC04		
SURF TEXTURE,							APP		
REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX							F.BACKHURST		
SCALE							REL		
DWG NO							09FEB05		
CUSTOMER AND ASSEMBLY DRAWING							L.L.OFTHOUSE		
SHEET 1 OF 1							NAME		
REV A							FINE ADJ SIDE FD HD-I APPL		
MACHINE REF							HD-I APPL		
RESTRICTED TO							1528485		

Данный компонент на территории Российской Федерации

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Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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