

OMRON

# Smart Sensors ZS Series

2D CMOS Laser Type

# High-precision Displacement Measurement Sensors Bringing Smart Sensors into New Fields.





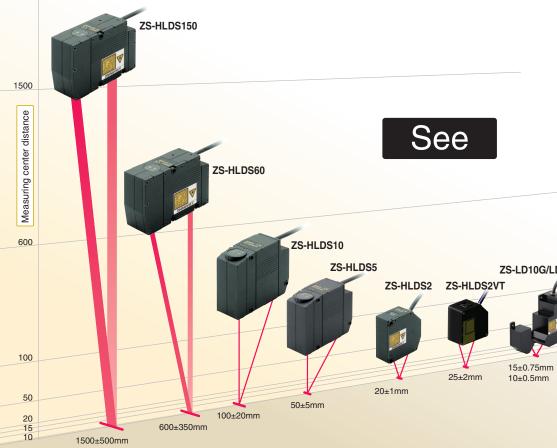
# **ZS-HL** Series

More P.6

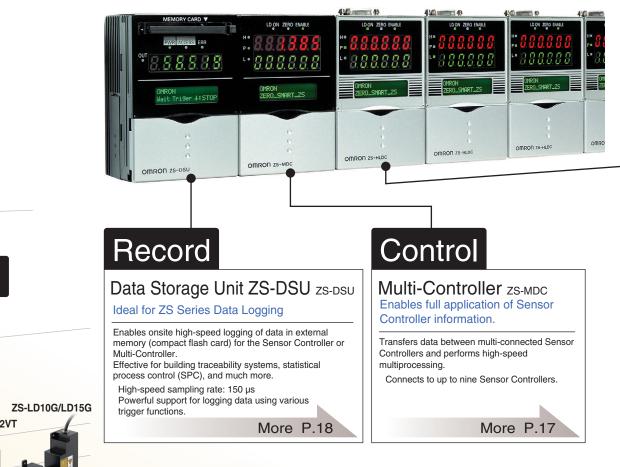
# Very High-performance Sensors that Support Core Quality from Very Long-range to Extremely Precise Measurements

Range of models with measuring center distance of 20 to 1,500 mm.

- $\blacksquare$  Achieves maximum resolution of 0.02  $\mu m$  (0.001  $\mu m).$
- Maximum response speed of 110  $\mu$ s.
- Parallel output supported.



# Highly Advanced Sensing Fu



Line/spot bear

# Smart Sensor

Advanced technology is carried

More P.14

# nctions in a Compact Package

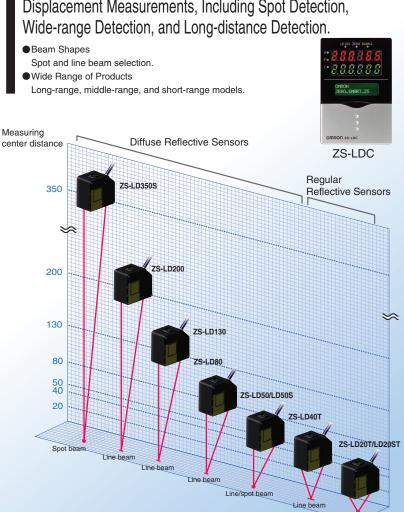
## • OMRON USB OMROD ZS-HLDO Monitor Manipulate Sensor Controllers ZS-HLDC/LDC **SmartMonitor** Enable maximum sensing performance with fully digital Professional ZS-SW11E V3 processing. Setting Software for the ZS Series Culmination of OMRON's lead-edge digital technology. Enables easy utilization of the ultimate in measurement performance. Meets a wide range of logging needs. Supports high-speed simultaneous multichannel waveform Business card size graphs. USB provided as a standard feature. Excel macros provided for simple analysis.

More P.12



More P.19

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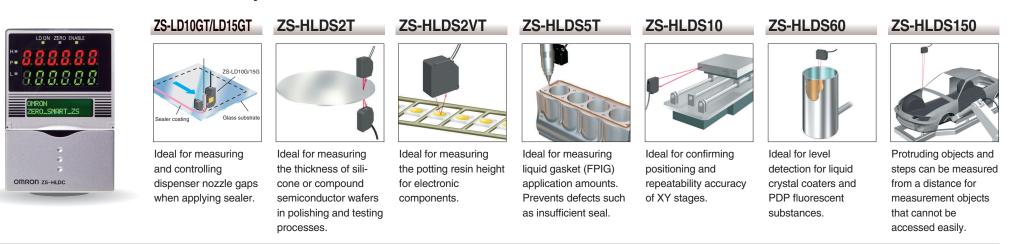
Standard Sensors Most Suitable for a Variety of High-precision Displacement Measurements, Including Spot Detection,

**ZS-L** Series

# Main Applications

**ZS-HL** Series

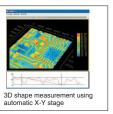
# High Performance Very High-performance Sensors that Support Core Quality from Very Long-range to **Extremely Precise Measurements**



Standard **ZS-L** Series

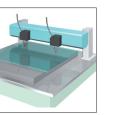


7S-1	D20ST	



Ideal for measurements requiring discrimination between minute parts or fine shape repeatability.

#### ZS-LD40T **ZS-LD50/LD80**



Ideal for measuring glass thickness and nozzle gaps when coating glass with resist or sealer.

Standard Sensors Ideal for a Variety of High-precision Displacement Measurements,

Including Spot Detection, Wide-range Detection, and Long-distance Detection

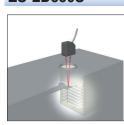
Ideal for measuring the warp of resin blades in copy machine toners.

## **ZS-LD200**

## **ZS-LD350S**



Ideal for checking the precision of door installations.



Ideal for checking the flatness of robot arms that transport wafers in load ports.



Advanced technology is carried

# **Applications by Industry**

## Automobile and Automotive Parts

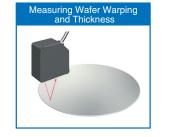






## Semiconductors







# LCDs and PDPs



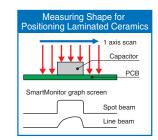




## **Electronic Components**







## Household Appliances and Audio-visual







## Rubber, Resin, and Film





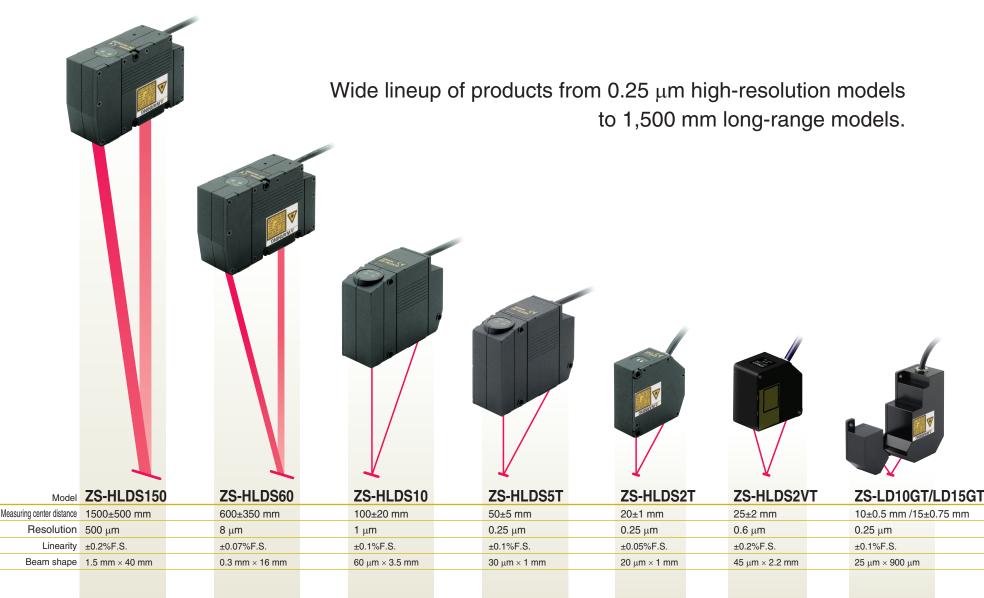


# **High-performance Sensors**

### High grade

# ZS-HL Series Product Lineup 2D CMOS High-end Displacement Sensors

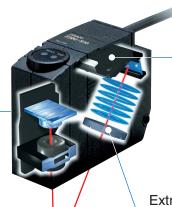
Advanced sensing technology packed into the best Sensor Head for the highest sensing precision



# All Models Are Class 2 Lasers.

## **Digital Sensing**

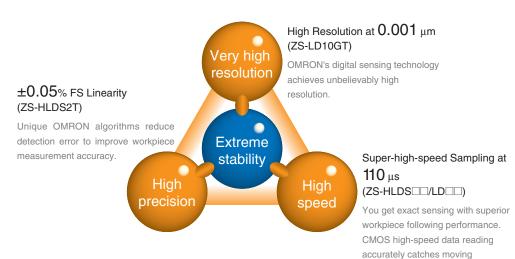
Totally reliable measurements with completely digital sensing.



## 2D CMOS Laser Image Sensing Element

The three basics of sensing precision, speed, and sensitivity - can be balanced because ideal measurement settings can be made for light reception area.

**Extremely Sensitive Lenses** 



# **Extreme Stability**

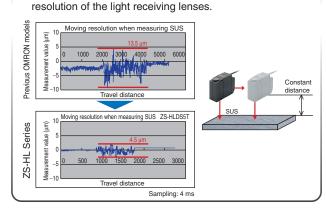
## Ideal Size and Stability Head Size

Complete sensing stability with optimum Sensor Head size for best performance and holding mechanism secured at 3 points. (See note.)



# Superior Moving Resolution

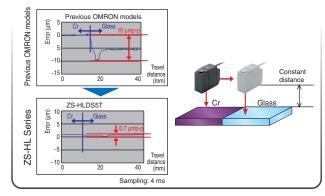
Moving resolution (error based on workpiece surface position) has been reduced dramatically by optimizing the optical system with increased sensitivity and



# Reduced Error for Different Materials 2D CMOS

workpieces inline.

With a CCD, the charge overflows to the next pixel when excessive light is received. This phenomenon does not occur with CMOS, so there are no effects from light fluctuations from different materials or excessive light reception.



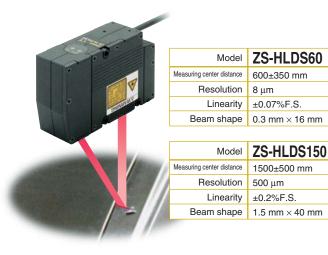
# ZS-HLDS5T/HLDS10 **Detect Essentially Any Object**

Reduced Variation in Linearity between Different Objects, and Linearity **Determines Measurement Accuracy.** Makes it easier to introduce a variety of detection objects.

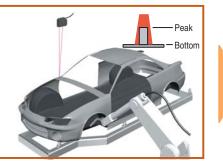
Measuring Car Body Widths Linearity Characteristic (ZS-HLDS10) ZS-HLDS5T Model Previous OMRON models Regular reflection ZS-HLDS5T Regular reflection 0.15 0 15 Measuring center distance 50±5 mm 0.10 Resolution 0.25 um 0.10 ±0.1%F.S (i) 0.05 Linearity  $30 \ \mu m \times 1 \ mm$ Beam shape % %) 0.00 ≥ 0.00 ₹ <u>.</u> <u>–</u>0.05 -0.0 ZS-HLDS10 Model -0.10 -0.10Measuring center distance 100+20 mm Resolution 1 µm -0.15 -0.15 Measuring range (mm Measuring range (mm) ±0.1%F.S. Linearity -Manage trends by measuring Beam shape  $60 \ \mu m \times 3.5 \ mm$ No.1 No.2 No.3 No.4 No.5 Sample-A Sample-B Sample-C Sample-D Sample-E Note: Typical examples

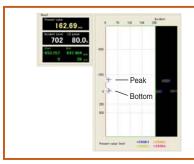
# ZS-HLDS60/HLDS150 A Long Range That Handles Essentially Any Installation Site

First 1,500 mm long range sensing in the industry enables measurement of previously impossible points.



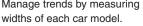
Simple Long-distance Step Measurement

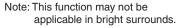




Peak/bottom measurement





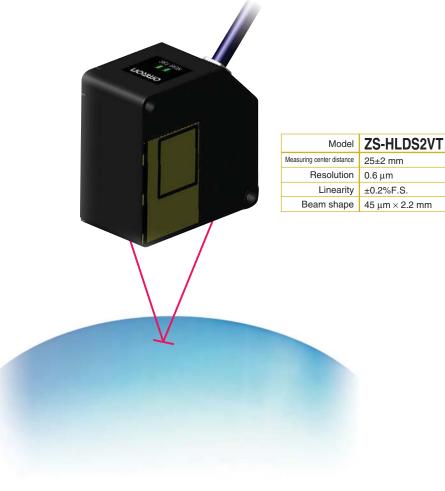




Aspherical lens (newly developed)

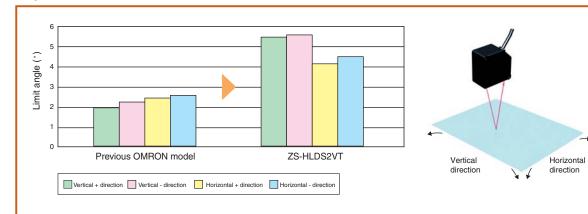
# **ZS-HLDS2VT** *NEW* Ideal for Measuring the Height and Thickness of Transparent Objects

Tilted and moving workpieces can also be stably measured.



A special aspherical lens was developed for the ZS-HLDS2VT, and the design of the optical structure was optimized for regular-reflective workpieces. This has greatly increased the allowable degree of tilt and improved stability for measuring transparent and regularreflective workpieces.

## Angle Characteristics



High-performance Sensor

# ZS-HLDS2T/ZS-LD10GT/LD15GT The Only Way to Very High-precision Measurements

Superior Features for Semiconductor Wafer, Glass, and Other Measurements Requiring Precision

Slim 26.4 mm			Simultaneous Measuring of Touch Panel F	ilm Thickness and Gap
Transaction of the	Model	ZS-HLDS2T		100 95 90 88 80 75
	Measuring center distance	20±1 mm		
	Resolution	0.25 μm	Thickness	60
	Linearity	±0.05%F.S.	Film	0 0.2 0.2 0.4 0.6 0.8 1 0 0.2 0.4 0.6 0.8 1 Travel distance (mm) Travel distance (mm)
The same party with party		$20 \ \mu m  imes 1 \ mm$	Glass	
THE R. LEWIS CO., Name				Simultaneous measurement of transparent object thickness and gap

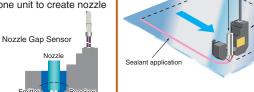
An unbelievable stationary measurement precision of 0.25  $\mu$ m, the highest in this product class.



#### ZS-LD10GT/LD15GT Model Measuring center distance 10±0.5 mm/15±0.75 mm 0.25 μm Resolution ±0.1%F.S. Linearity 25 × 900 μm Beam shape

Ideal for Measuring Nozzle Gaps!

- Reduced pattern influence for moving measurement, the best in the moving resolution industry.
- Possible to match nozzle drip point and measurement point then measure.
- Sensor Head with separate light emission and reception in one unit to create nozzle space.

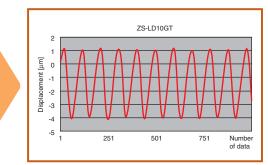


## Height Control of Sealant Dispensers Inspection of Disk Play on HDD Motor Rotating Plate

Glass substrate

Sealant supply nozzle





Measures amplitude undulations of 5 µm.

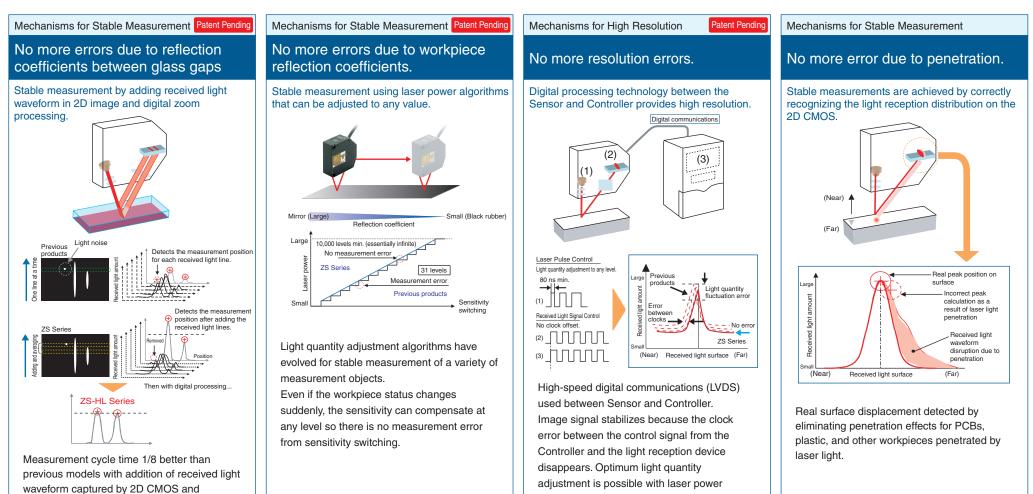
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# Technology

simultaneous measurement of front and back

glass surfaces with separate sensitivities.

With OMRON's sensing technology and newly developed algorithms, stable, high-precision measurement is possible of workpieces that were difficult to measure using laser displacement meters due to laser light penetration, transmission, excessive reflection, or insufficient light.



algorithms that can be adjusted to any level,

which facilitates super high resolution.

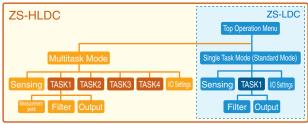
High-performance Sensor

Enables maximum sensing performance with fully digital processing and multitasking functions.

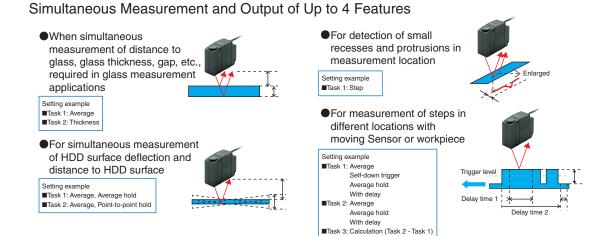
A controller the size of a business card filled with OMRON's leading-edge digital technology. Enables easy utilization of the ultimate in measurement performance.



## **Outline of Functions**



## High-performance Sensing (Multitasking)



Simultaneous Control in 2 Systems of Data Confirmation and Analysis and Data Collection, Control, and Changeovers



Improved Total Cycle Time with 1-second High-speed Bank Switching

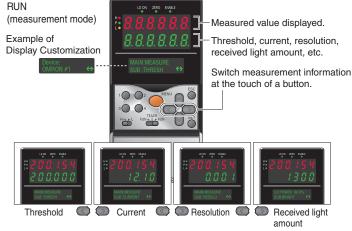


Advanced technology is carried

## Easy Sensing with an HMI That Couldn't Be Easier to Use (Common Functions)

### Information at the Touch of a Button

In RUN (measurement) Mode, measured values and information are displayed using 2 rows of 8-segment LEDs. The large LED display improves visibility. Measurement information includes the threshold, current, resolution, and received light amount and is available with simple key operations. LCD screens can be customized to change the display of desired information to easier-to-understand terminology.



Mount to DIN Track or directly to control panels.



### Set Sensing Directly Patent Pending

In FUN (setting) Mode, setting menus are displayed on the 2 rows of the LCD. Easy-to-understand guidance simplifies setting the many display capabilities of the LCD. Function keys correspond to displayed menu items for intuitive setting of measurement conditions and other parameters. You can also easily switch between Japanese and English displays. Communication with the operator is better than ever before.



## Connect directly to a PC using USB.

USB 2.0 and RS-232C provided as standard features. LVDS, a new-generation digital high-speed communications interface, is used between the Sensor Head and Controller, an industry first. If USB is used to connect to the computer, high-speed all digital measurement data transfer is possible. Firmware can be updated easily using the SmartMonitor WarpEngine.





# **ZS-LDC** Single Task Controller

Simple Operation Reasonable Price

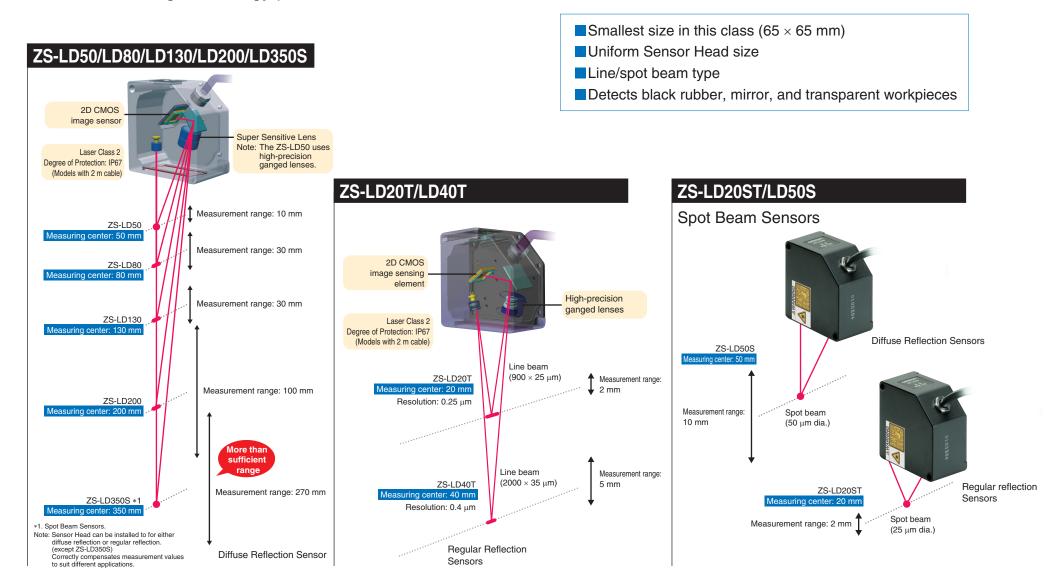
### Panel Mounting Adapter (Option, Sold Separately)

# **Standard Sensors**

Standard

# ZS-L Series Product Lineup 2D CMOS Low-end Displacement Sensors

Advanced sensing technology packed into the smallest Sensor Heads in this class.



Advanced technology is carried

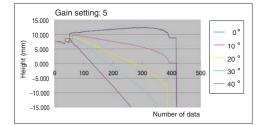
# Stable Measurements for PCBs, Black Resin, and Metal

All you need to do is select the proper mode to achieve stable sensing of PCBs, resins, black rubber, and other light-penetrating workpieces (these could not be easily handled with previous reflective laser displacement meters.)

## **ZS-LD80**

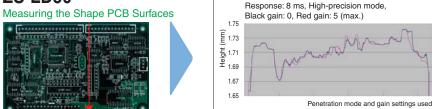
Measuring the Shape of Black Resin Workpieces





Complete measurement data will be obtained at angles of up to 40°.

# **ZS-LD50**

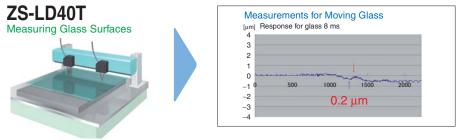


PCB shapes can be measured without burs or waveform disruptions.

# Stable Measurements for Glass

Stably measure height and undulations in transparent, coated, or colored glass on work tables. Stable detection at 40 mm with a line beam of 2 mm.

A 2-mm line beam reduces the influence of black and white patterns on granite work tables to achieve stable measurements.

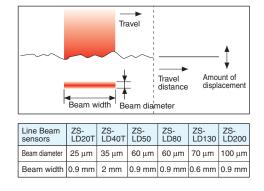


Ideal for measuring glass thickness and slit nozzle gaps when coating glass with resist or sealer.

# Line Beam Sensors for Emphasis on Stable Measurement

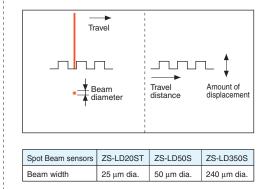
Line beams produce an averaging affect that is less likely to be affected by surface irregularities, creating stable measurements.

Ideal for stable measurements that do not rely on the surface of the target workpiece.



# Spot Beam Sensors Ideal for Minute Workpieces and Shape Measurement

Ideal for measurements requiring minute shape repeatability while matching laser beam position with a minute target measurement area.



# Easy Sensing with an HMI That Couldn't Be Easier to Use

Just select High-precision Mode to stably measure black rubber.

Just select Penetration Mode to stably measure PCBs or black resin.

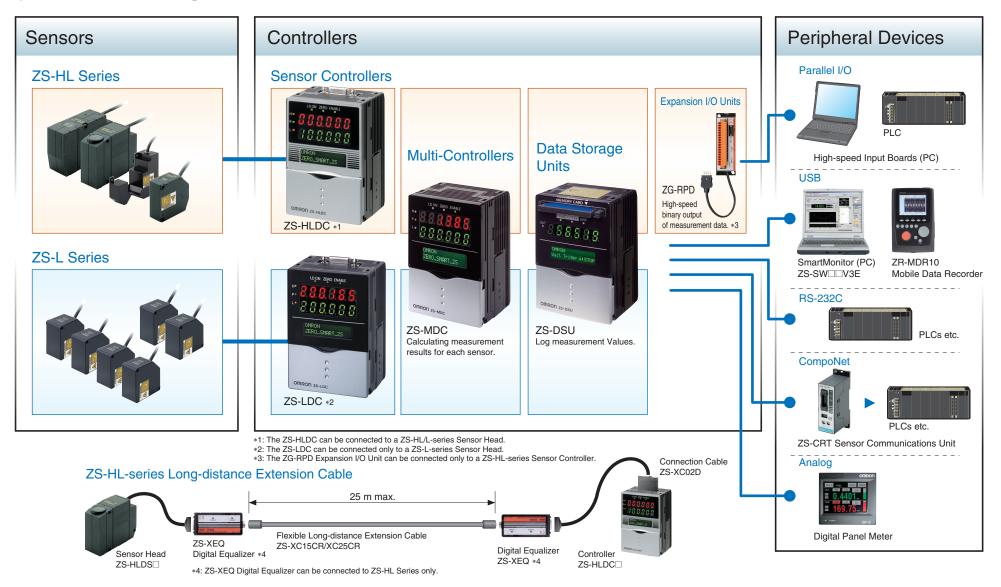
Set Sensing Directly





Standard Sensors

# System Configuration



Advanced technology is carried

# Multi-Controller **ZS-MDC**

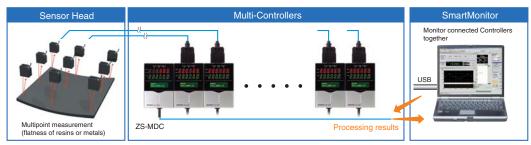
# Centralized Controller Information Calculations

Transfers data between multi-connected Controllers and performs high-speed multiprocessing.

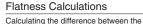
## High-speed Connections for Up To 9 Controllers

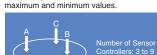
See the difference in applications requiring multipoint measurement, such as thickness, steps, and flatness measurements. Connect up to 9 Controllers with the fastest high-speed bus in the industry. Digital processing prevents data dropouts to provide the capability to measure exactly what is seen.

Sampling speed with 3 Controllers connected: 110 µs, Sampling speed with 9 Controllers connected: 380 µs Note: When using communications commands.



### Processing Enabled by the Multi-Controller





Multipoint Thickness Calculations

Calculating the difference between pairs of points.

ASK1 = K + (A - B)ASK2 = K + (C – D

TASK3 = K + (E - F)

**Reference Step Calculations** Calculating the difference between a reference point (A) and other points.

Average Height Calculations

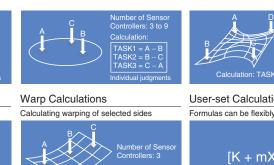
Calculating the average surface height

Controllers: 3 to 9

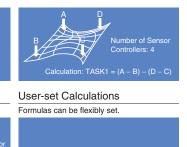
ollers: 2 to 9

Calculating the difference between all points.

**Relative Step Calculations** Twisting Calculations Calculating twisting between opposing sides.

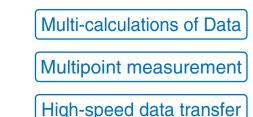


Calculation: Task 1 = B - (A + C)/2



[K + mX + nY]





# Data Storage Unit zs-Dsu

Logging Software for Onsite Installed



# Multipoint data collection

**Traceability** 

# **Changeover Unit**

Efficiently stores sensing data using a variety of logging functions.

High-speed, long term logging settings can be used to precisely process the required sensing data, which can be reliably and completely collected using USB and an all-digital bus. Sensor setting data can also be stored.

Data for up to 128 banks can be stored and transferred to the Master Unit for changeovers.

## High-speed sampling rate: 150 μs max.

\*1) For One-shot Mode

channels

· Connected to ZS-LDC Number of

Min. sampling interval

150 µs

200 µs

350 µs

650 µs

Longest logging time

10 min

6.5 min

5.5 min

4.5 min

Typical examples

Powerful support for logging data using various trigger functions.

0 1	Number of connectable Controllers	10 max. (ZS-MDC: 1, ZS-HLDC/LDC: 9 max.)
Config- uration	Connectable Controllers	ZS-HLDC, ZS-LDC, ZS-MDC
	Data resolution	32 bits
Perform- ance Sampling rate		<ul> <li>Shortest high-speed logging mode (One-shot Mode) *1</li> <li>Long-term logging mode (Repeat Mode) *2</li> <li>Sampling period: 10 ms to 1 h (at 1-ms intervals)</li> </ul>
	Trigger functions	Start and end triggers can be set separately. External trigger/data trigger (self-trigger) Time triggers
Functions           Other functions		<ul> <li>External bank function</li> <li>Alarm output function</li> <li>Saved data format customization function</li> <li>Time function (timestamps)</li> </ul>
Software (included)		CSV file generation Software     Excel macros for simple analysis     (Equivalent to software provided with SmartMonitor Professional.)

\*2) For Repeat Mode (Logging time depends on capacity of Memory Card.)

•	Example for 64-MB Memory Card						
	Number of channels	Min. sampling interval	Longest logging time				
	1	10 ms	20 h				
	2	10 ms	10 h				
	4	10 ms	5 h				
	9	10 ms	2 h				
			Typical example				



Data Storage Unit ZS-DSU

Connected to ZS-MDC					
Number of channels	Min. sampling interval	Longest logging time			
1	350 µs	20 min			
2	400 µs	12 min			
4	500 µs	8 min			
9	700 µs	5 min			
		Typical examples			

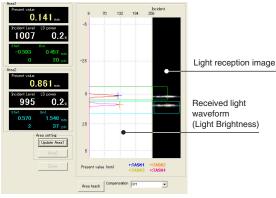
Advanced technology is carried

# Setting Software for ZS Series SmartMonitor V3 Professional ZS-SW11V3E

Use a Computer for Everything from Ideal ZS Settings to Powerful Support of Data Collection and Analysis. Easy Settings Using USB.

## More Powerful Setting Support

The CMOS light reception image and the received light waveform can be displayed. The real power of the SmartMonitor is seen when measuring transparent objects and other workpieces that create multiple received light waveforms. •Received Light Monitor

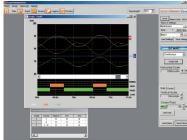


## High-speed simultaneous multichannel waveform graphs.

High-speed display: 2-ms interval at max. speed (see note); Simultaneous multichannel waveform display: Up to 9 waveforms can be displayed.

Note: Data may be skipped, depending on the computer system. Use a computer that meets the recommended system requirements.





## Meets a wide range of logging needs.

Log measurement results at various times to leave judgment and inspection results.

The fastest sampling interval is 500 µs (see note). Note: Data may be skipped, depending on the computer system.

Use a computer that meets the recommended system requirements.

Logging

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## Excel macro provided for simple analysis.

Data collected by logging can be processed with an Excel macro using filters, slope compensation, filter median transitions, differentiation, integration, and arithmetic functions and then used for nominal judgments and other determinations. •Analysis





Recommended System Requirements SmartMonitor Professional OS: Windows 2000/XP CPU: Pentium III 850 MHz or greater (2 GHz min. recommended.) Memory: 128 MB min. (256 MB min. recommended) Available hard disk space: 50 MB min. Display screen: 800 × 600 dots, High Color (16 bits) min. (1,024 × 768 dots, True Color (32 bits) min. recommended) Note: If the recommended system requirements are not met, data may be interrupted and waveforms not displayed correctly when using the logging, high-speed graph drawing, and multi-channel waveform drawing functions. SmartAnalyzer Macro Edition Ear Microsoft Evcel Macro Programming

For Microsoft Excel Macro Programming Microsoft Excel 2000 or later required.



# Ordering Information

### **ZS-HL-series Sensor Heads**

Optical system	Sensing distance	Beam shape	Beam diameter	Resolution (see note 1.)	Model
	20±1 mm	Line beam	1.0 mm $\times$ 20 $\mu m$	0.25 μm	ZS-HLDS2T
Regular Reflective Models	25±2 mm	Line beam	$2.2~mm \times 45~\mu m$	0.6 µm	ZS-HLDS2VT
	50±5 mm	Line beam	1.0 mm $\times$ 30 $\mu m$	0.25 μm	ZS-HLDS5T
Diffuse Reflective	100±20 mm	Line beam	$3.5~mm \times 60~\mu m$	1 µm	ZS-HLDS10
Models	600±350 mm	Line beam	$16 \text{ mm} \times 0.3 \text{ mm}$	8 µm	ZS-HLDS60
	1500±500 mm	Line beam	40  mm  imes 1.5  mm	500 μm	ZS-HLDS150

Note 1: Refer to the table of ratings and specifications for details.

2: Specify the cable length when ordering.

### ZS-HL-series Sensor Heads (For Nozzle Gaps)

Optical system	Sensing distance	Beam shape	Beam diameter	Resolution (see note 1.)	Model
Regular Reflective	10±0.5 mm	Line beam	$900\times 25~\mu m$	0.25 μm	ZS-LD10GT
Models	15±0.75 mm	Line beam	$900\times 25~\mu m$	0.25 μm	ZS-LD15GT

Note 1: Refer to the table of ratings and specifications for details.

2: Specify the cable length when ordering.

### ZS-L-series Sensor Heads

Optical system	Sensing distance	Beam shape	Beam diameter	Resolution (see note 1.)	Model
	20±1 mm	Line beam	$900\times 25~\mu m$	0.25 μm	ZS-LD20T
Regular Reflective	20±1 mm	Spot beam	25 µm dia.	0.25 μm	ZS-LD20ST
Models	40±2.5 mm	Line beam	$2000\times35\mu\text{m}$	0.25 μm	ZS-LD40T
	50±5 mm	Line beam	$900\times60~\mu m$	0.8 µm	ZS-LD50
		Spot beam	50 µm dia.	0.8 µm	ZS-LD50S
D''' D "	80±15 mm	Line beam	$900\times60~\mu m$	2 µm	ZS-LD80
Diffuse Reflective Models	130±15 mm	Line beam	$600\times70~\mu m$	3 μm	ZS-LD130
	200±50 mm	Line beam	$900\times100~\mu m$	5 µm	ZS-LD200
	350±135 mm	Spot beam	240 µm dia.	20 µm	ZS-LD350S

Note 1: No. of samples to average: 128 when set to High-precision Mode.

2: Specify the cable length when ordering.

### **ZS-HL-series Sensor Controllers**

Shape	Supply voltage	Control outputs	Model
	24 VDC -	NPN outputs	ZS-HLDC11
0000 (s-use		PNP outputs	ZS-HLDC41

### **ZS-L-series Sensor Controllers**

Shape	Supply voltage	Control outputs	Model
*************************************	24 VDC -	NPN outputs	ZS-LDC11
angenda ta ne		PNP outputs	ZS-LDC41

#### Multi-Controllers

Shape	Supply voltage	Control outputs	Model
: 88888 · 28888 · 28888	24 VDC -	NPN outputs	ZS-MDC11
ompris a vac		PNP outputs	ZS-MDC41

### Data Storage Units

Shape	Supply voltage	Control outputs	Model
		NPN outputs	ZS-DSU11
	24 VDC	PNP outputs	ZS-DSU41

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# Accessories (Sold Separately)

Controller Link Unit

Shape	Model
1 11	ZS-XCN

Panel Mount Adapter

Shape	Model				
	ZS-XPM1	For 1st Controller			
	ZS-XPM2	For expansion (from 2nd Controller on)			

### RS-232C Cables

Connected to	Model	Qty					
Personal computer (2 m)	ZS-XRS2	1					
PLC/PT (2 m)	ZS-XPT2	1					

### Extension Cables for Sensor Heads

Cable length Model		Qty					
1 m	ZS-XC1A	1					
4 m	ZS-XC4A	1					
5 m	ZS-XC5B (*1, *2)	1					
8 m	ZS-XC8A	1					
10 m	ZS-XC10B (*1)	1					

\*1. Up to two ZS-XC B Cables can be connected. (22 m max.)

\*2. A Robot Cable (ZS-XC5BR) is also available.

#### Long Extension Cables for Sensor Heads (Used with a Digital Equalizer for ZS-HL Series)

Name	Model	Qty
Digital Equalizer (Relay)	ZS-XEQ	1
Extension Cable (long distance, flexible 15 m cable)	ZS-XC15CR	1
Extension Cable (long distance, flexible 25 m cable)	ZS-XC25CR	1
Digital Equalizer Connection Cable (0.2 m)	ZS-XC02D	1

### Logging Software

Name	Model		
SmartMonitor Professional	ZS-SW11V3E		

### Realtime Parallel Output Unit (for ZS-HL Series)

Shape	Control outputs	Model	
	NPN outputs	ZG-RPD11	
U I	PNP outputs	ZG-RPD41	

CompoNet-compatible Sensor Communications Unit.

Shape	Model
	ZS-CRT

### Memory Cards

Model	Capacity
F160-N128S	128 Mbytes
F160-N256S	256 Mbytes

# **Ratings and Specifications**

### ZS-HL/L-series Sensor Controllers

Item		Model	ZS-HLDC11/LDC11	ZS-HLDC41/LDC41			
No. of samples to av	samples to average 1, 2, 4, 8, 16, 32, 64, 128, 256, 512, 1,024, 2,048, or 4,096			512, 1,024, 2,048, or 4,096			
Number of mounted	Sensors		1 per Sensor Controller				
Connection method Serial I/O USB 2.0		od	Serial I/O: connector, Other: pre-wired (Standard cable length: 2 m)				
		USB 2.0	1 port, Full Speed (12 Mbps max.), MINI-B				
	RS-232C		1 port, 115,200 bps max.				
		Judgment	HIGH/PASS/LOW 3 outputs	HIGH/PASS/LOW: 3 outputs			
External interface		output	NPN open collector, 30 VDC, 50 mA max., residual voltage 1.2 V max.	PNP open collector, 50 mA max., residual voltage 1.2 V max.			
External intenace	Output	Linear	Selectable from 2 types of output, voltage or co	urrent (selected by slide switch on bottom).			
		output	<ul> <li>Voltage output: -10 to 10</li> </ul>	V, output impedance: 40 $\Omega$			
			Current output: 4 to 20 m	A, maximum load resistance: 300 $\Omega$			
	Inputs	Laser OFF, ZERO reset timing,	ON: Short-circuited with 0 V terminal or 1.5 V or less	ON: Short-circuited to supply voltage or within 1.5 V of supply voltage.			
	Inputs	RESET	OFF: Open (leakage current: 0.1 mA max.)	OFF: Open (leakage current: 0.1 mA max.)			
Display:       Measured value, threshold value, voltage/current, received light and Sensing:         Mode, gain, measurement object, head installation         Measurement point *1:       Average, peak, bottom, thickness, step, and calculations         Filter:       Smooth, average, ned differentiation         Outputs:       Scaling, various hold values, and zero reset         I/O settings:       Linear (focus/correction), judgments (hysteresis and timer), non-mu         System:       Save, initialization, measurement information display, communication         Task:       ZS-HDCC11: Single task or multitask (up to 4)			tion Iculations s and timer), non-measurement, and bank (switching and clear) *2 isplay, communications settings, key lock, language, and data load				
Status indicators			HIGH (orange), PASS (green), LOW (orange), LDO	N (green), ZERO (orange), and ENABLE (green)			
Segment display		Main digital	8-segment red LED, 6 digits				
Segment display		Sub-digital	8-segment green	LEDs, 6 digits			
LCD			16 digits x 2 rows, Color of characters: green,	Resolution per character: 5 x 8 pixel matrix			
Setting inputs		Setting keys	Direction keys (UP, DOWN, LEFT, and RIGHT), SET key, ESC key, MENU key, and function keys (1 to 4)				
Setting inputs		Slide switch	Threshold switch (2 states: High/Low), mode switch (3 states: FUN, TEACH, and RUN)				
Power supply voltag	е		21.6 V to 26.4 VDC	(including ripple)			
Current consumptio	n		0.5 A max. (when Senso	r Head is connected)			
Ambient temperatur	e		Operating: 0 to 50°C, Storage: -15 to +60°C (with no icing or condensation)				
Ambient humidity			Operating and storage: 35% to 85% (with no condensation)				
Degree of protection			IP20 (IEC60529)				
Materials			Case: Polycarbonate (PC)				
Cable length			2 m				
Weight			Approx. 280 g (excluding packing materials and accessories)				
Accessories			Ferrite core (1), ins	struction sheet			

\*1. Can be used with ZS-HLDC 1 when Multitask Mode selected.

\*2. Terminal block output is a function of the ZS-HLDC $\Box$ 1.

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# **Ratings and Specifications**

#### **ZS-HL-series Sensor Heads**

Item	Model	ZS-HI	_DS2T	ZS-HLDS2VT	ZS-HI	ZS-HLDS5T ZS-HLDS10		ZS-HLDS60	ZS-HLDS150		
Applicable Contro	ollers					ZS-HLDC series					
Optical system		Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Regular reflection Diffuse reflection Diffuse reflection		
Measuring center	r distance	20 mm	5.2 mm	25 mm	50 mm	44 mm	100 mm	94 mm	600 mm	1500 mm	
Measuring range		±1 mm	±1 mm	±2 mm	±5 mm	±4 mm	±20 mm	±16 mm	±350 mm	±500 mm	
Light source			Visible se	emiconductor laser (v	wavelength: 650 nm	, 1 mW max., JIS CI	ass 2)		Visible semiconductor laser (wavelen	gth: 658 nm, 1 mW max., JIS Class 2)	
Beam shape							Line beam				
Beam diameter *	1	1.0 mm	× 20 μm	$2.2 \text{ mm} \times 45 \mu\text{m}$	1.0 mm × 30 μm		$3.5~mm \times 60~\mu m$		16 × 0.3 mm (at 500 mm)	40 × 1.5 mm (at 1,500 mm)	
Linearity *2		±0.05	%F.S.	±0.2%F.S.		±0.19	%F.S.		±0.07%F.S. (250 to 750 mm), ±0.1%F.S. (750 to 950 mm)	±0.2%F.S.	
Resolution *3		0.25 μm (No. of samp	les to average: 256)	0.6 µm (No. of samples to average: 128)	0.25 µm (No. of samples to average: 512)	1 μm (N	lo. of samples to ave	erage: 64)	8 μm (No. of samples to average: 64 at 250 mm), 40 μm (No. of samples to average: 64 at 600 mm)	500 µm (No. of samples to average: 64)	
Temperature cha	racteristic *4	0.01%	=.S./°C	0.1%F.S./°C				0.01%	F.S./°C		
Sampling cycle				110 μs	(High-speed Mode)	), 500 μs (Standard I	Mode), 2.2 μs (High-	precision Mode), 4.	4 μs (High-sensitivity Mode)		
	NEAR indicator			Lights ne	ear the measuring ce	enter distance, and c	loser than the meas	uring center distance	e inside the measuring range.		
LED Indicators	NEATTINGCalor			Flashes when the measurement target is outside of the measuring range or when the recei					ived light amount is insufficient.		
LED Indicators	FAR indicator			Lights ne	ar the measuring ce	enter distance, and fa	arther than the meas	suring center distand	e inside the measuring range.		
	Antinucator	Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.									
Operating ambier	nt illumination		Illumin	ation on received lig	ht surface: 3000 lx c	or less (incandescen	ss (incandescent light) Illumination on received light surface: 1000 k or less (incandescent light)		Illumination on received light surface: 500 lx or less (incandescent light)		
Ambient tempera	ture				Opera	ting: 0 to 50°C, Stora	age: -15 to 60°C (wit	th no icing or conde	nsation)		
Ambient humidity	1					Operating and stora	age: 35% to 85% (wi	ith no condensation	)		
Degree of protect	tion	IP	64	IP67	Cable length 0.5 m: IP66, cable length 2 m: IP67			57	IP66 *5		
Materials				Case: Aluminum die-cast, Front cover: Glass			Glass				
Cable length		0.5 m	n, 2 m	2 m	2 m (		0.5 m, 2 m				
Weight			Approx. 350 g	•		Approx. 600 g Approx. 800 g			. 800 g		
Accessories					Laser label	s (1 each for JIS/EN	I), ferrite cores (2), ir	nsure locks (2), instr	uction sheet		

\*1. Defined as 1/e<sup>2</sup> (13.5%) of the center optical intensity at the actual measuring center distance (effective value). The beam diameter is sometimes influenced by the ambient conditions of the workpiece, such as leaked light from the main beam.

\*2. This is the error in the measured value with respect to an ideal straight line. Linearity may change according to the workpiece.

\*3. This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to within the graph. The maximum resolution at 250 mm is also shown for the ZS-HLDS60. The following options are available.

3.1						
Model	Diffuse reflection	Mirror reflection				
ZS-HLDS2T	SUS block	Glass				
ZS-HLDS2VT		Glass				
ZS-HLDS5T	White alumina ceramic	Glass				
ZS-HLDS10	White alumina	White alumina ceramic				
ZS-HLDS60/HLDS150	White alumina ceramic					

The following options are available.

 Model
 Diffuse reflection
 Mirror reflection

 ZS-HLDS2T
 SUS block
 Glass

 ZS-HLDS2VT
 -- Glass

 ZS-HLDS5T
 White alumina ceramic
 Glass

 ZS-HLDS10
 White alumina ceramic
 ZS-HLDS10

 ZS-HLDS60/HLDS150
 White alumina ceramic
 --

\*4. This is the value obtained at the measuring center distance when the Sensor and workpiece are fixed by an aluminum jig. (typical example)

\*5. Ask your OMRON representative about Sensor Heads with IP67 protection.

# **Ratings and Specifications**

### ZS-L-series Sensor Heads

Item Model		ZS-LD20T		ZS-LD20ST		ZS-LD40T		ZS-LD10GT	ZS-LD15GT		
Applicable Controllers			ZS-HLDC/LDC Series								
Optical system Regular reflection D		Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection				
Measuring center distance		20 mm	6.3 mm	20 mm	6.3 mm	40 mm	30 mm	10 mm	15 mm		
Measuring range ±1 mm		±1 mm	±1 mm	±1 mm	±1 mm	±2.5 mm	±2 mm	±0.5 mm	±0.75 mm		
Light source			Visible semiconductor laser (wavelength: 650 nm, 1 mW max., JIS Class 2)								
Beam shape		Line I	beam	Spot beam				Line beam			
Beam diameter *	1	900 ×	25 μm	25 μm dia.		$2000\times35~\mu\text{m}$		Approx. $25 \times 900 \ \mu m$			
Linearity *2						±0.1%	6 FS				
Resolution *3		0.25	iμm	0.25	0.25 μm		μm	0.25 µm	0.25 μm		
Temperature char	racteristic *4	0.04%	FS/°C	0.04% FS/°C		0.02%	FS/°C	0.04% FS/°C			
Sampling cycle			110 µs (High-speed Mode), 500 µs (Standard Mode), 2.2 ms (High-precision Mode), 4.4 ms (High-sensitivity Mode)								
	NEAB indicator	Lights near the measuring center distance, and closer than the measuring center distance inside the measuring range.									
LED Indicators	NEATTINGCalor	Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.									
EED Indicators	FAR indicator	Lights near the measuring center distance, and farther than the measuring center distance inside the measuring range.									
	TATTINGCALO	Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.									
Operating ambier	nt illumination	Illumination on received light surface: 3000 lx or less (incandescent light)									
Ambient temperature			Operating: 0 to 50°C, Storage: -15 to 60°C (with no icing or condensation)								
Ambient humidity	,			Operating and storage: 35% to 85% (with no condensation)							
Degree of protection			Cable length 0.5 m: IP66	6, cable length 2 m: IP6	7		IP40				
Materials				Case: Aluminum die-cast, Front cover: Glass							
Cable length			0.5 m, 2 m								
Weight		Approx. 350 g Approx. 400 g							. 400 g		
Accessories			Laser labels (1 each for	for JIS/EN, 3 for FDA), ferrite cores (2), insure locks (2), instruction sheet Laser safety labels (1 each for JIS/EN), ferrite cores (2), insure locks (2)							

\*1. Defined as 1/e<sup>2</sup> (13.5%) of the center optical intensity at the actual measuring center distance (effective value). The beam diameter is sometimes influenced by the ambient conditions of the workpiece, such as leaked light from the main beam.

\*2. This is the error in the measured value with respect to an ideal straight line. The standard workpiece is white aluminum ceramics and glass in the regular reflection mode. Linearity may change according to the workpiece.

\*3. This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to 128 and the measuring mode is set to the high-resolution mode.

The standard workpiece is white aluminum ceramics and glass in the regular reflection mode.

\*4. This is the value obtained at the measuring center distance when the Sensor and workpiece are fixed by an aluminum jig. (typical example)

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# **Ratings and Specifications**

#### ZS-L-series Sensor Heads

Item Model		ZS-LD50		ZS-LD50S		ZS-LD80		ZS-LD130		ZS-LD200		ZS-LD350S
Applicable Controllers						ZS-HLDC/L	ZS-HLDC/LDC Series					
Optical system		Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection	Regular reflection	Diffuse reflection
Measuring center distance		50 mm	47 mm	50 mm	47 mm	80 mm	78 mm	130 mm	130 mm	200 mm	200 mm	350 mm
Measuring range		±5 mm	±4 mm	±5 mm	±4 mm	±15 mm	±14 mm	±15 mm	±12 mm	±50 mm	±48 mm	±135 mm
Light source			Visible semiconductor laser (wavelength: 650 nm, 1 mW max., JIS Class 2)									
Beam shape		Line t	beam	Spot beam		Line beam		Line beam		Line beam		Spot beam
Beam diameter	r *1	900 × 1	60 µm	50 μr	n dia.	900 × 60 μm		600 × 70 μm		$900 \times 100 \ \mu m$		240 µm dia.
Linearity *2 ±0	).1% FS				±0.1% FS				±0.25% FS	±0.1% FS	±0.25% FS	±0.1% FS
Resolution *3		0.8	μm	0.8 μm		2 µm		3 µm		5 μm		20 µm
Temperature cl	Temperature characteristic *4 0.02% FS/0		FS/°C	0.02% FS/°C		0.01% FS/°C		0.02%	0.02% FS/°C		FS/°C	0.04% FS/°C
Sampling cycle	e *5		110 μs (High-speed Mode), 500 μs (Standard Mode), 2.2 ms (High-precision Mode), 4.4 ms (High-sensitivity Mode)									
	NEAR indicator	Lights near the measuring center distance, and closer than the measuring center distance inside the measuring range.										
		Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.										
	FAR indicator		Lights near the measuring center distance, and farther than the measuring center distance inside the measuring range.									
	17 ATT INGIOLIUT	Flashes when the measurement target is outside of the measuring range or when the received light amount is insufficient.										
Operating ambient illumination Illumination on received light sur					ceived light surface: 3000 lx or less (incandescent light)			Illumination on received light surface: 2000 lx or less (incandescent light)		Illumination on received light surface: 3000 lx or less (incandescent light)		
Ambient temperature			Operating: 0 to 50°C, Storage: –15 to 60°C (with no icing or condensation)									
Ambient humidity			Operating and storage: 35% to 85% (with no condensation)									
Degree of protection			Cable length 0.5 m: IP66, cable length 2 m: IP67									
Materials		Case: Aluminum die-cast, Front cover: Glass										
Cable length			0.5 m, 2 m									
Weight	Approx. 350g											
Accessories			Laser labels (1 each for JIS/EN, 3 for FDA), ferrite cores (2), insure locks (2), instruction sheet									

\*1. Defined as 1/e<sup>2</sup> (13.5%) of the center optical intensity at the actual measuring center distance (effective value). The beam diameter is sometimes influenced by the ambient conditions of the workpiece, such as leaked light from the main beam.

\*2. This is the error in the measured value with respect to an ideal straight line. The standard workpiece is white aluminum ceramics and glass in the ZS-LD50/LD50S regular reflection mode. Linearity may change according to the workpiece.

\*3. This is the peak-to-peak displacement conversion value in the displacement output at the measuring center distance in high-precision mode when the number of samples to average is set to 128 and the measuring mode is set to the high-resolution mode.

The standard workpiece is white aluminum ceramics and glass in the ZS-LD50/LD50S regular reflection mode.

\*4. This is the value obtained at the measuring center distance when the Sensor and workpiece are fixed by an aluminum jig.

\*5. This value is obtained when the measuring mode is set to the high-speed mode. (typical example)

# **Ratings and Specifications**

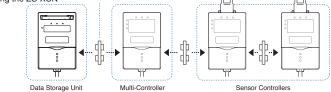
### ZS-MDC□1 Multi-Controllers

Basic specifications are the same as those for the ZS-LDC I Sensor Controllers. The following points, however, are different. 1. Sensor Heads cannot be connected.

- 2. Control Link Units are required to connect up to 9 Controllers. Control Link Units are required to connect Controllers.
- 3. Processing functions between Controllers: Arithmetic functions

#### Controller Link Units





### ZS-DSUD1 Data Storage Unit

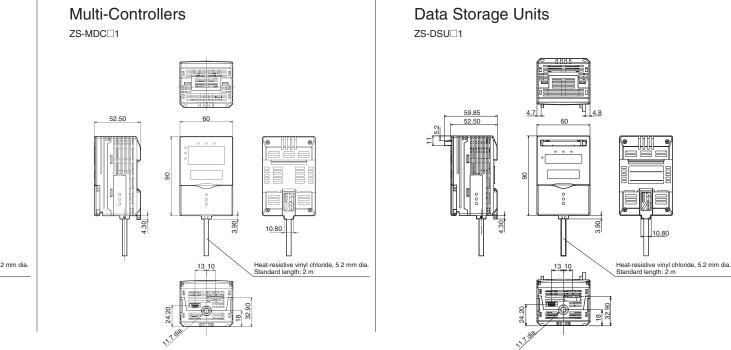
	Model	ZS-DSU11	ZS-DSU41				
Sensor Heads		Cannot be connected					
ole Controllers		10 max. (ZS-MDC: 1, ZS-HLDC/LDC: 9 max.) *1					
lers		ZS-HLDC , ZS-LDC , ZS-MDC					
Connection method		Serial I/O: connector, Other: pre-wired (standard cable length: 2 m)					
0	USB 2.0	1 port, Full Speed (12 Mbps max.), MINI-B					
Senar I/O	RS-232C	1 port, 115,200 bps max.					
Output		3 outputs: HIGH, PASS, and LOW; NPN open-collector, 30 VDC, 50 mA max., residual voltage: 1.2 V max.	3 outputs: HIGH, PASS, and LOW; PNP open-collector, 50 mA max., residual voltage: 1.2 V max.				
Inputs		ON: Short-circuited with 0 V terminal or 1.5 V or less; OFF: Open (leakage current: 0.1 mA max.)	ON: Short-circuited to supply voltage or within 1.5 V of supply voltage; OFF: Open (leakage current: 0.1 mA max.)				
		32 bits					
Logging trigger funct	ions	Start and stop triggers can be set separately; external triggers, data triggers (self-triggers), and time triggers					
Functions Other functions		External banks, alarm outputs, saved data format customization, and clock					
		OUT (orange), PWR (green), ACCESS (orange), and ERR (red)					
Segment display		8-segment green LEDs, 6 digits					
LCD		16 digits x 2 rows, Color of characters: green, Resolution per character: 5 × 8 pixel matrix					
Setting inputs Setting keys Slide switch		Direction keys (UP, DOWN, LEFT, and RIGHT), SET key, ESC key, MENU key, and function keys (1 to 4)					
		Threshold switch (2 states: High/Low), mode switch (3 states: FUN, TEACH, and RUN)					
9		21.6 V to 26.4 VDC (including ripple)					
Current consumption		0.5 A max.					
•		Operating: 0 to 50°C, Storage: 0 to 60°C (with no icing or condensation)					
		Operating and storage: 35% to 85% (with no condensation)					
Materials		Case: Polycarbonate (PC)					
		Approx. 280 g (excluding packing materials and accessories)					
		Ferrite core (1), instruction sheet for Data Storage Unit: CSV File Converter for Data Storage Unit/Smart Analyzer Macro Edition					
	le Controllers ers Connection method Serial I/O Output Inputs Logging trigger funct Other functions	Sensor Heads ble Controllers ers Connection method Serial I/O USB 2.0 RS-232C Output Inputs Logging trigger functions Other functions Other functions Setting keys Slide switch	Sensor Heads         Cannot be           ble Controllers         10 max. (ZS-MDC: 1, ZS           connection method         ZS-HLDC□□, ZS-L           Connection method         Serial I/O           Serial I/O         USB 2.0         1 port, Full Speed (12           RS-232C         3 outputs: HIGH, PASS, and LOW; NPN open-collector, 30 VDC, 50 mA max., residual voltage: 1.2 V max.           Inputs         3 outputs: HIGH, PASS, and LOW; NPN open-collector, 30 VDC, 50 mA max., residual voltage: 1.2 V max.           Inputs         ON: Short-circuited with 0 V terminal or 1.5 V or less; OFF: Open (leakage current: 0.1 mA max).           Logging trigger functions         ON: Short-circuited with 0 V terminal or 1.5 V or less; OFF: Open (leakage current: 0.1 mA max).           Cother functions         Start and stop triggers can be set separately; external 2           Other functions         External banks, alarm outputs, savec           OUT (orange), PWR (green), AU         8-segment gree           Setting keys         OUT (orange), PWR (green), AU           Slide switch         Slide switch (2 states: High/Low), moc           Slide switch         Slide switch (2 states: High/Low), moc           C1.6 V to 26.4 VD         OPerating: 0 to 50°C, Storage: 0 to 0           Slide switch         Slide switch (2 states: High/Low), moc           Slide switch         Slide switch (2 states: High/Low),				

\*1. Control Link Units are required to connect Controllers.

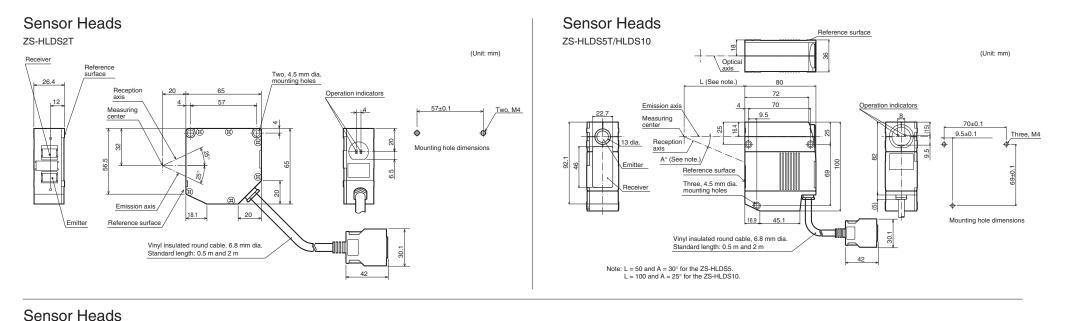
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# Dimensions

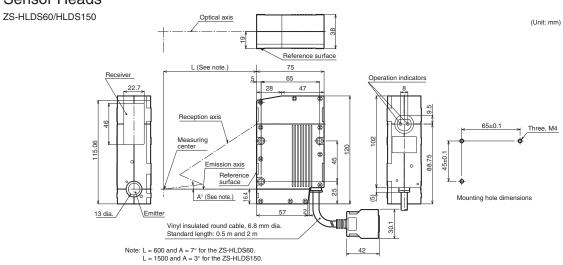
Sensor Controllers ZS-HLDC 1/LDC 1



# **Dimensions**

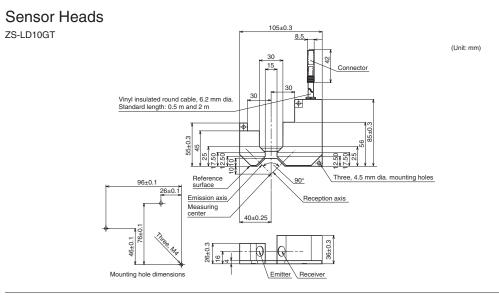


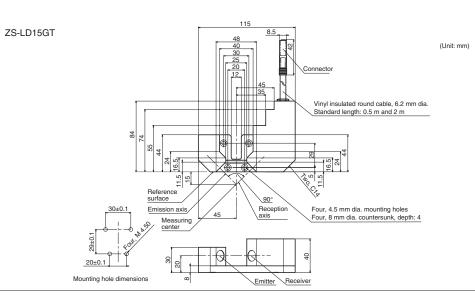
# Ratings and Specifications



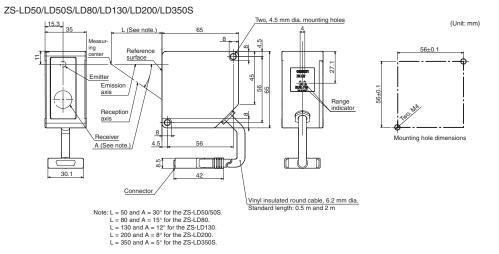
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# Dimensions

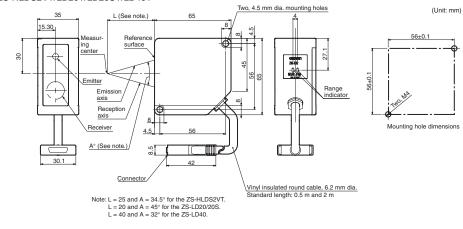




## Sensor Heads

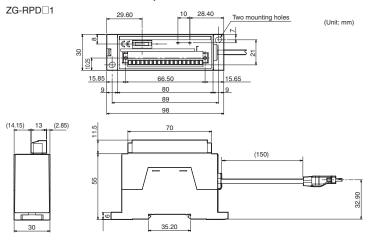


### ZS-HLDS2VT/LD20T/LD20ST/LD40T



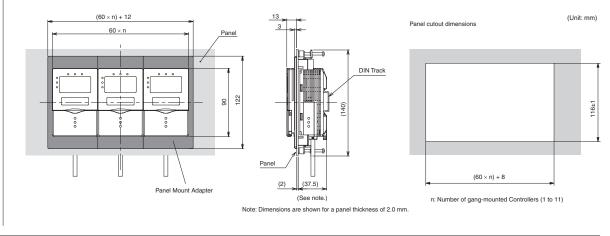
# **Dimensions**

## Realtime Parallel Output Unit



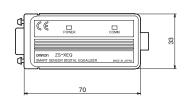
## Panel Mount Adapter

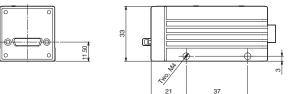
ZS-XPM1/XPM2 (Dimensions for Panel Mounting)

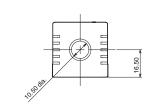


Ratings and Specifications

## **Digital Equalizer** ZS-XEQ

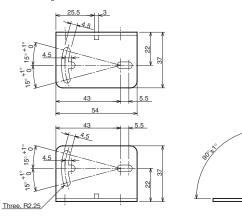




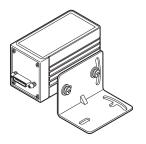


Mounting bracket

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(Unit: mm)



Advanced technology is carried

### Safety Precautions for Using Laser Equipment

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Do not expose your eyes to the laser radiation either directly or indirectly (i.e., after reflection from a mirror or shiny surface). The laser radiation has a high power density and exposure may result in loss of sight. Laser Label Indications Attach the following warning label to the side of the ZS series Sensor Head.



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This document provides information mainly for selecting suitable models. Please read the manual carefully for information that the user must understand and accept before purchase, including information on warranty, limitations of liability, and precautions.

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