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LOC

DIST

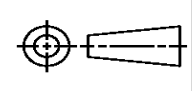
REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	C1	ECR-14-003640	12MAR2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151782-2

FOR REPLACEMENT PARTS FOR APPLICATOR 567480
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
567480

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD RAGHAVENDRA	
		0 PLC ±		NAME SIDE FEED HDM APPLICATOR	
		1 PLC ±		PRODUCT SPEC	
MATERIAL		2 PLC ±		APPLICATION SPEC	
		3 PLC ±		SIZE A3	
FINISH		4 PLC ±		CAGE CODE	
		ANGLES ±		DRAWING NO C- 567480	
		WEIGHT		RESTRICTED TO	
		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE	
				SHEET 1 OF 2	
				REV C1	

DRAWING MADE IN THIRD ANGLE PROJECTION

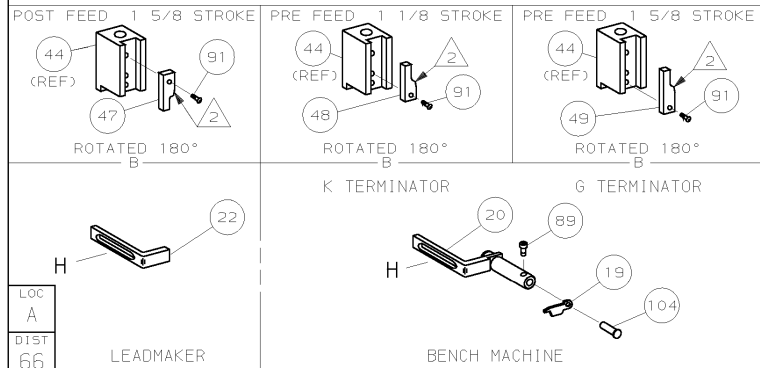
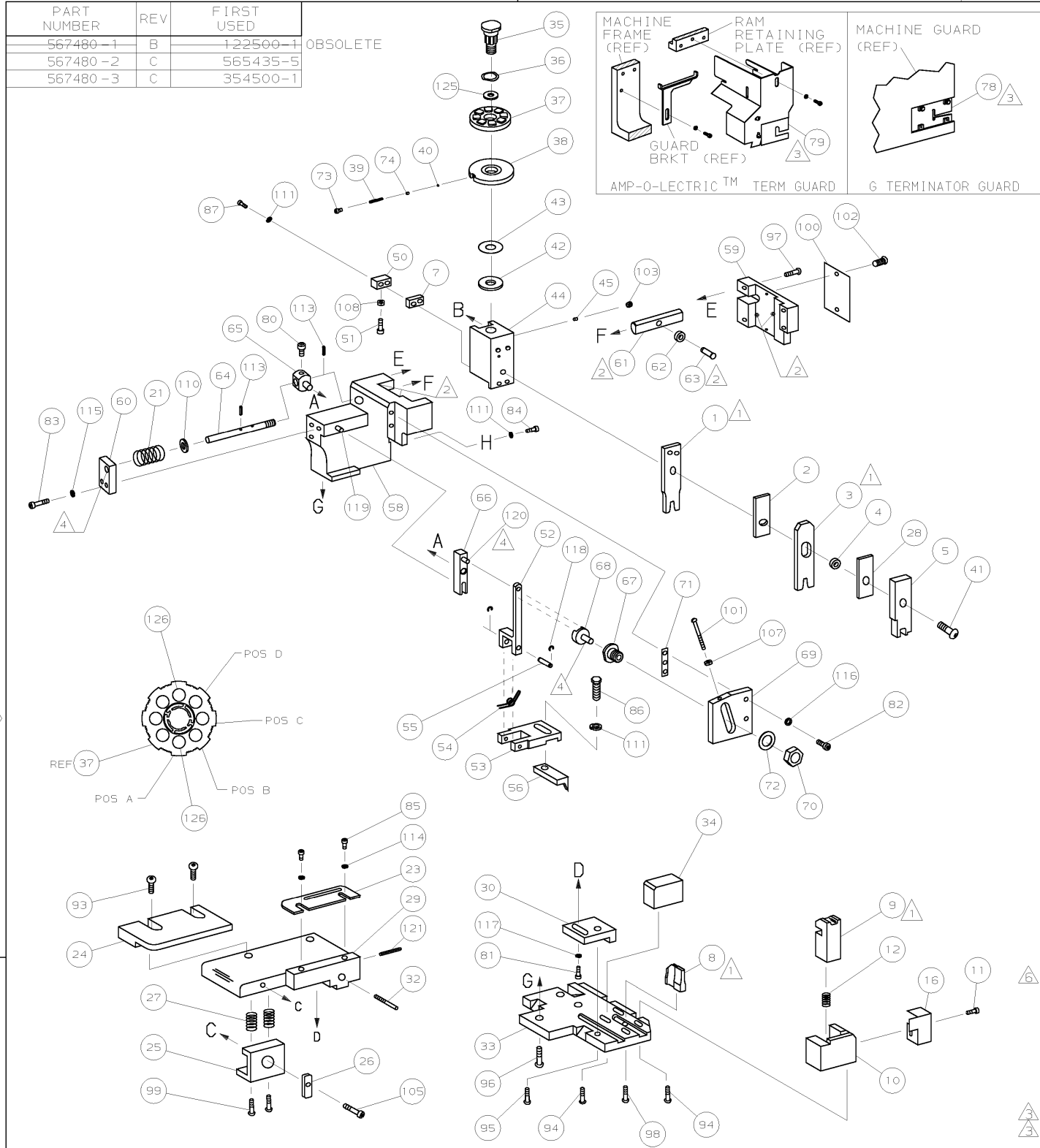
567480

567480

/home/amp14442

PART NUMBER	REV	FIRST USED
567480-1	B	122500-1
567480-2	C	565435-5
567480-3	C	354500-1

OBSOLETE



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- 6 CUT TO LENGTH AT ASSEMBLY.

TERMINAL NAME: TAB 5.8 X 0.8 ASSY									
962919									
CRIMPING DATA									
		PAD LTR	CRIMP HEIGHT			WIRE SIZE			
		A	.092 ±.002 [2.34 ±0.05mm]			4.00 mm ²			
		B	NOT			USED			
		C	NOT			USED			
		D	NOT			USED			
		CRIMP	SIZE		TYPE	RANGE			
		WIRE	.130 [3.30mm]		F	4.00 mm ²			
		INSUL	.250 [6.35mm]		0	Ø .236 MAX			
WIRE STRIP LENGTH		TERM APPL SPEC		FEED		APPL INSTRUCTION		SET UP GAGE	LAYOUT
-		114-2080, 2083		.768				458637-1	L1478

2	2	2	-	C	3-354778-7	PIN, WIRE DISC (.2680)A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A	217238-1	DOCUMENTATION PACKAGE	124
1	1	1	-	-	4088040	SF APPL INST 408-8040	123
1	1	1	-	-			122
1	1	1	-	A	4-21028-0	PIN, SLT SPR (Ø.093x.75) ST GDE PL	121
REF	REF	REF	-	A	1-21030-1	PIN, DOWEL (Ø.187x.50) LEVER	120
REF	REF	REF	-	A	1-21030-6	PIN, DOWEL (Ø.187x1.25) HOUSING	119
REF	REF	REF	-	A	21045-3	RING, RET "C" (Ø.187) FD FING PIN	118
1	1	1	-	A	21024-5	WASHER, LOCK (#10) ADJ BLOCK	117
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10) ADJ PLATE	116
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10) FEED GDE ROD	115
2	2	2	-	A	21024-2	WASHER, LOCK (#4) FRONT STP GUIDE	114
REF	REF	REF	-	A	5-21028-1	PIN, SLT SPR (Ø.125x.50) ADJ ROD	113
4	4	4	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	112
REF	REF	REF	-	A	21899-4	WASHER, FLAT (Ø5/16) SCREW ADJ	111
1	1	1	-	A	21018-5	NUT, HEX (NO. 6) HOLDDOWN	109
REF	REF	REF	-	A	21018-5	NUT, HEX (6-32) FEED ADJ	108
1	1	1	-	A	22353-8	SCR, SHLD (Ø.187x.25) DRAG LEVER	105
1	1	1	-	A	992031-1	PIN, CLEVIS	104
1	1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25 LW) RAM	103
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	102
REF	REF	REF	-	A	6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ	101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A	3-21002-0	SCR, BHC (10-32x.88) DRAG	99
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98
REF	REF	REF	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP	97
REF	REF	REF	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HOUSING	96
REF	REF	REF	-	A	2-21002-7	SCR, BHC (10-32x.50) 56 ADJ BLOCK	95
4	4	4	-	A	2-21002-2	SCR, BHC (8-32x.50) TERM H DWN	94
2	2	2	-	A	2-21002-3	SCR, BHC (8-32x.62) R STP GDE	93
1	1	1	-	A	1-21002-7	SCR, BHC (6-32x.38) CAM	91
1	1	1	-	A	7-21000-9	SCR, SHC (4-40x.19) STRIPPER	89
2	2	2	-	A	2-21000-8	SCR, SHC (8-32x.58) DEP-HOLD	87
1	1	1	-	A	2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER	86
2	2	2	-	A	1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE	85
1	1	1	-	A	2-21000-7	SCR, SHC (8-32x.50) STRIPPER	84
REF	REF	REF	-	A	3-21000-7	SCR, SHC (10-32x.75) FEED ROD GD	83
REF	REF	REF	-	A	3-21000-6	SCR, SHC (10-32x.62) FD ADJ BLK	82
1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38) 56 ADJ BL	81
REF	REF	REF	-	A	3-21000-4	SCR, SHC (10-32x.38) PIVOT BLK	80
-	REF	-	-	B	455749-1	GUARD, WINDOW	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	-	A	23030-1	SCR, SHC (6-32x.25 SL) INS DISC	73
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL	72
REF	REF	REF	-	A	690517-1	SPACER	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY				PARTS LIST			

-1			LEADMAKER		MECH POST FEED		
-2			BENCH MODEL K		MECH PRE FEED		
-3			BENCH MODEL G		MECH PRE FEED		
REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)	70
REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT	69
REF	REF	REF	-	B	240626-1	SHAFT, PIVOT	68
REF	REF	REF	-	B	240633-1	BUSHING	67
REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66
REF	REF	REF	-	B	240629-1	BLOCK, PIVOT	65
REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD	64
REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER	63
REF	REF	REF	-	B	240658-1	ROLLER, CAM	62
REF	REF	REF	-	B	454398-2	ROD, FEED	61
REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD	60
REF	REF	REF	-	C	454220-1	CAP, RAM	59
REF	REF	REF	-	D	454485-1	HOUSING	58
							57
1	1		-	B	1-694433-6	PAWL, FEED	56
REF	REF	REF	-	B	240624-1	PIN, FEED FINGER	55
REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	54
REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER	53
REF	REF	REF	-	A	455679-2	LEVER, TERMINAL FEED ARM	52
1	1		-	A	811242-2	BUMPER, HOLDDOWN	51
1	1		-	A	690753-1	SPACER, TONKER	50
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48
-	-	-	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47
1	1		-	B	459456-2	APPLICATOR, BASIC (SUBASSY)	46
1	1		-	A	690191-1	PLUG, NYLON	45
1	1		-	C	455673-1	RAM	44
1	1		-	A	690125-1	WASHER, LAMINATED	43
1	1		-	A	690124-1	WASHER, RAM	42
1	1		-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41
1	1		-	A	23241-6	BALL, STEEL	40
1	1		-	A	690170-1	SPRING, COMPRESSION	39
1	1		-	C	690142-1	DISC, INSULATION	38
1	1		-	D	354777-1	WIRE DISC, PLASTIC	37
1	1		-	A	22480-5	WASHER, SPRING	36
1	1		-	B	690212-1	POST, RAM	35
1	1		-	B	1-690786-8	SUPPORT, TERMINAL	34
REF	REF	REF	-	D	455675-1	PLATE, BASE	33
1	1		-	A	690432-3	SCREW, ADJUSTMENT	32
							31
REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	1		-	C	458144-1	PLATE, STRIP GUIDE	29
1	1		-	C	1-455888-1	SPACER, FRONT SHEAR DEP	28
2	2	2	-	A	1-22284-0	SPRING, DRAG	27
1	1		-	B	240793-1	LEVER, DRAG RELEASE	26
1	1		-	B	240792-1	DRAG, TERMINAL	25
1	1		-	D	90765-5	GUIDE, STRIP (REAR)	24
1	1		-	A	690438-1	GUIDE, STRIP (FRONT)	23
-	-	-	-	B	690472-2	STRIPPER	22
REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	21
1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	20
1	1	-	-	B	458949-1	STRIPPER	19
							18
							17
1	1		-	B	691667-3	GUARD, CHIP, FRONT	16
							15
							14
							13
1	1		-	A	5-22280-0	SPRING, SHEAR	12
1	1		-	B	690461-1	STOP, SHEAR	11
1	1		-	C	1-690459-4	HOLDER, SHEAR (FRONT)	10
1	1		-	C	1-454276-8	SHEAR, FLOAT (FRONT)	9
1	1		-	C	5-854014-6	ANVIL	8
1	1		-	C	3-240641-7	SPACER, DEPRESSOR (REAR)	7
							6
1	1		-	C	819306-2	DEPRESSOR, SHEAR (FRONT)	5
1	1		-	B	238011-1	SPACER, BLOCK CRIMPER	4
1	1		-	C	6-456135-7	CRIMPER, INSULATION	3
1	1		-	C	455888-9	SPACER, CRIMPER	2
1	1		-	C	3-458141-3	CRIMPER, WIRE	1
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)							
QTY REQD PER ASSY				PARTS LIST			
DIMENSIONS IN INCHES. DO NOT SCALE PRINT.				MATL - HT TR - FIN -			
TOLERANCES UNLESS OTHERWISE SPECIFIED:				DR D. SALTZER 1-15-96 APP T. ELBIN			
2 PLC DEC ±				CHK 1-15-96 REL 1/22/96			
3 PLC DEC ±				C. ERISMAN B. MORGAN			
4 PLC DEC ±				NAME SIDE FEED HDM APPLICATOR			
ANGLES ±				MACHINE REF			
SURF TEXTURE, REMOVE BURRS, BREAK SHARP EDGES R.015 MAX				MINI APPL			
SCALE -				D			
DWG NO 567480				SHEET 1 OF 1			
REV C				RESTRICTED TO			
CAGE CODE 00779				CUSTOMER AND ASSEMBLY DRAWING 1			

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