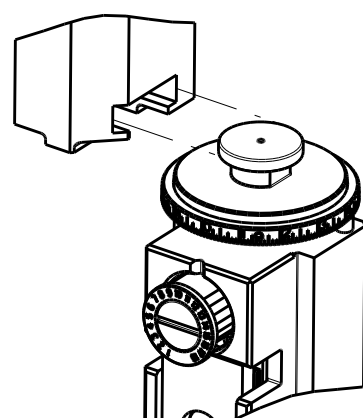


8		7		6		5		4		3		
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	ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
						CONVERT TO	PART NUMBERS REQUIRED					
						PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1
		2151192-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL	SERVO LATCH PLATE	2119951-1	-	8-2151192-5	1901094-3	-	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2151192-4	-	-	-
		2151192-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-
						SERVO LATCH PLATE	2119951-1	-	8-2151192-5	1901094-3	-	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2151192-4	-	-	-
		2151192-5	B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-
						PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1
	2151192-6	B	NON-CRIMP HEIGHT ADJUST	 SERVO LATCH PLATE  	-	-	-	-	-	-	-	
	2151192-7	B	FINE CRIMP HEIGHT ADJUST	 LATCH PLATE  	-	-	-	-	-	-	-	
	7-2151192-7	A	CRIMP TOOLING KIT	NONE	-	-	-	-	-	-	-	

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	0.90 mm [.035]	F
INSUL	1.50 mm [.059]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: CRIMP TYPE II REC. CONT			
WIRE STRIP LENGTH 1.90-2.30 mm [.075-.091 IN]		INSULATION DIAMETER RANGE Ø0.65-1.35 mm [.026-.053 IN]	
TERMINAL APPLICATION 		114-5179	
SPECIFICATION		-	
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
179609-1	179609-2		

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
26 AWG OR 0.14mm2		0.66 +/- 0.05 [0.026 +/- .002]		8.7
28 AWG OR 0.09mm2		0.64 +/- 0.05 [0.025 +/- .002]		9.0
30 AWG OR 0.06mm2		0.61 +/- 0.05 [0.024 +/- .002]		9.3



 RECOMMENDED SPARE PARTS

2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151192-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151192-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151192-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151192-6

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 50, 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEM 37.

7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

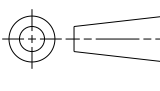
12 WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR
USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM
WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

AMP 4805 REV 31MAR2000

```
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING
WILL CAUSE DAMAGE TO CRIMP TOOLING.
```

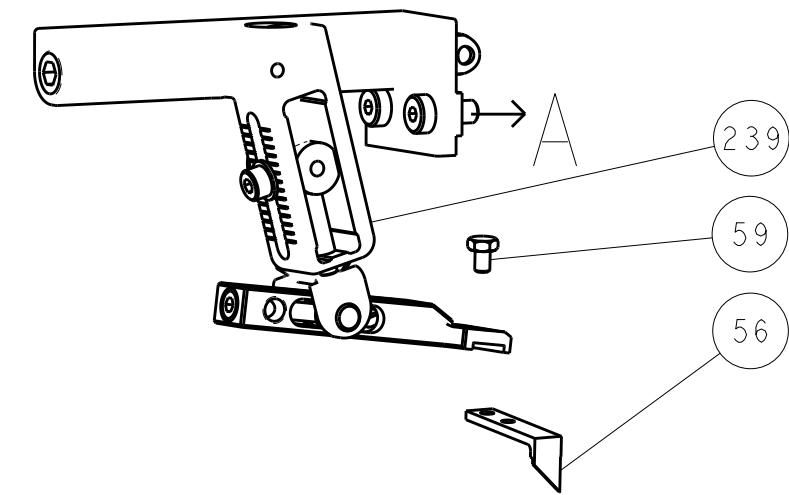
-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
-	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

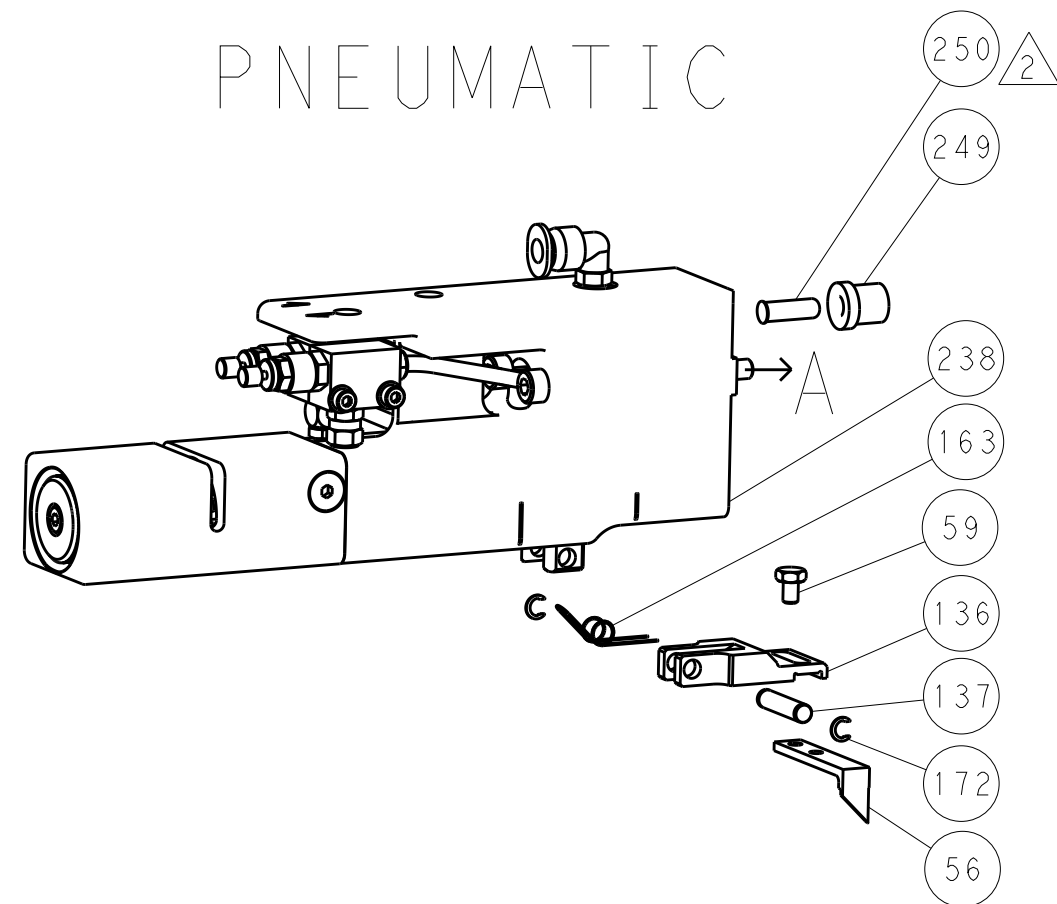
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SET UP GAUGE 2119599-1					LOC A	DIST 66	REVISIONS							
		P	LTR	DESCRIPTION				DATE	BYN	APVD				
			A	RELEASED				29MAR2012	YY	SX				
			B	ECR-14-012447				19AUG2014	KH	GB				
6	-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243					
	-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242					
	-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241					
	-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240					
-	-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239					
-	-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238					
-	-	1	1	-	-	-	2119740-2	TAG, IDENTIFICATION	213					
-	-	1	1	-	-	-	1901094-3	SPACER, FEEDER	198					
-	1	1	1	1	1	1	1-1633764-7	HOLD DOWN, TERMINAL	179					
-	2	2	2	2	2	2	1-2079383-0	SCR, BHSC, RoHS (M3 X 6)	178					
-	1	1	1	1	1	1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177					
-	1	1	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176					
-	1	1	1	1	1	1	1752353-2	GUIDE PIN,HOLDDOWN	175					
-	1	1	1	1	1	1	1901680-2	GUIDE PIN,HOLDDOWN	174					
-	-	-	-	2	-	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172					
-	1	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166					
-	REF	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164					
-	-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163					
-	-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137					
-	-	-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136					
-	-	REF	REF	-	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135					
-	-	1	1	-	-	-	1633743-1	SERVO FEED LATCH ASM	133					
-	1	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119					
-	-	REF	REF	-	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117					
-	1	1	1	1	1	1	1-455888-4	SPACER, CRIMPER	82					
-	1	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71					
-	1	1	1	1	1	1	2119791-9	DEPRESSOR, WIRE	70					
-	1	-	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67					
-	2	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66					
-	1	-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63					
6	-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62					
	-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60					
	-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59					
	-	-	-	-	-	1	1	1338685-1	PAWL, FEED	56				
-	4	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54					
-	1	1	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52					
-	1	1	1	1	1	1	1901681-8	HOLDDOWN, TERMINAL	51					
-	1	1	1	1	1	1	1-1752354-8	STANDOFF,HOLD-DOWN	50					
-	-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49					
-	-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48					
-	-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47					
-	1	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46					
-	1	-	1	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44					
-	1	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41					
-	1	-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40					
-	1	-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39					
-	1	1	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38					
6	-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37					
	-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35					
	-	1	1	1	1	1	2-1752356-6	SUPPORT, TERMINAL	34					
	-	2	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33				
-	1	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32					
-	1	1	1	1	1	1	1320908-6	SPACER, STRIP GUIDE	30					
-	1	1	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29					
-	1	1	1	1	1	1	1320928-2	STRIP GUIDE	24					
-	1	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21					
1	-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20					
	-	1	1	1	1	1	2119533-3	STRIPPER, SIDE FEED	19					
	-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13					
	-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12					
1	-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11					
	-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10					
	-	1	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9					
	1	1	1	1	1	1	5-1633620-0	ANVIL, COMBINATION	8					
-	-	-	-	-	-	-	-	7						
-	-	-	-	-	-	-	-	6						
-	1	1	1	1	1	1	2119757-8	DEPRESSOR, SHEAR	5					
-	1	1	1	1	1	1	2-238011-0	BLOCK, CRIMPER SPACER	4					
1	1	1	1	1	1	1	2-2119582-3	CRIMPER, INSULATION F PREMIUM	3					
	-	1	1	1	1	1	455888-3	SPACER, CRIMPER	2					
1	1	1	1	1	1	1	9-568176-0	CRIMPER, WIRE	1					
	-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO					
THIS DRAWING IS A CONTROLLED DOCUMENT AND ITS RELEASE/REPRODUCTION IS SUBJECT TO COMPANY AND THE CONTROLLING ENGINEERING ORGANIZATION APPROVE AND CONTROL FOR THE LATEST REVISION							DWN Y LIN CHK G BAILEY APVD S XI	04NOV2011 04NOV2011 04NOV2011		TE Connectivity Harrisburg, PA 17105-3608				
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:					PRODUCT SPEC		NAME		SIZE			
		0 PLC ±.0 1 PLC ±.013 2 PLC ±.013 3 PLC ±.013 4 PLC ±.0001					APPLICATION SPEC		Ocean Side Feed Applicator		DRAWING NO			
MATERIAL		FINISH					WEIGHT		A 00779		C=2151192			
Customer Accessible							Production Drawing		SCALE		1:2 SHEET 1 OF 4 REV B			

LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

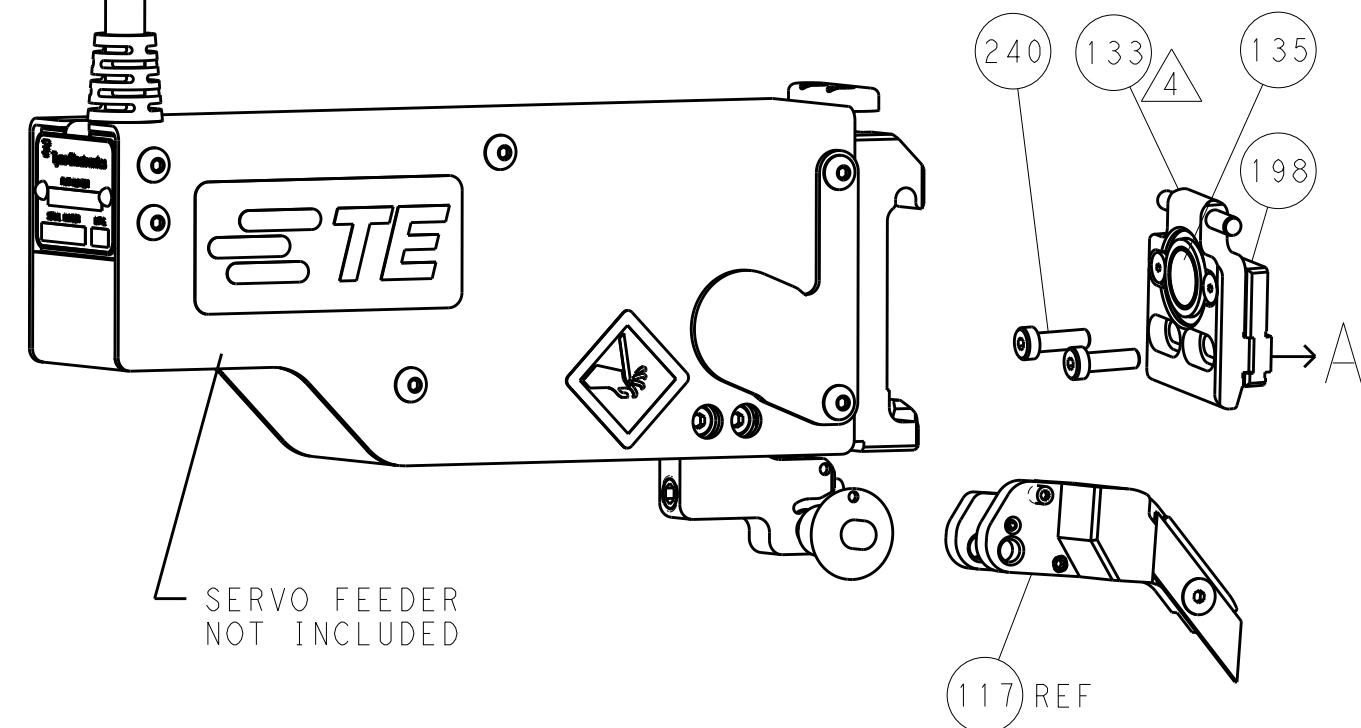
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MECHANICAL



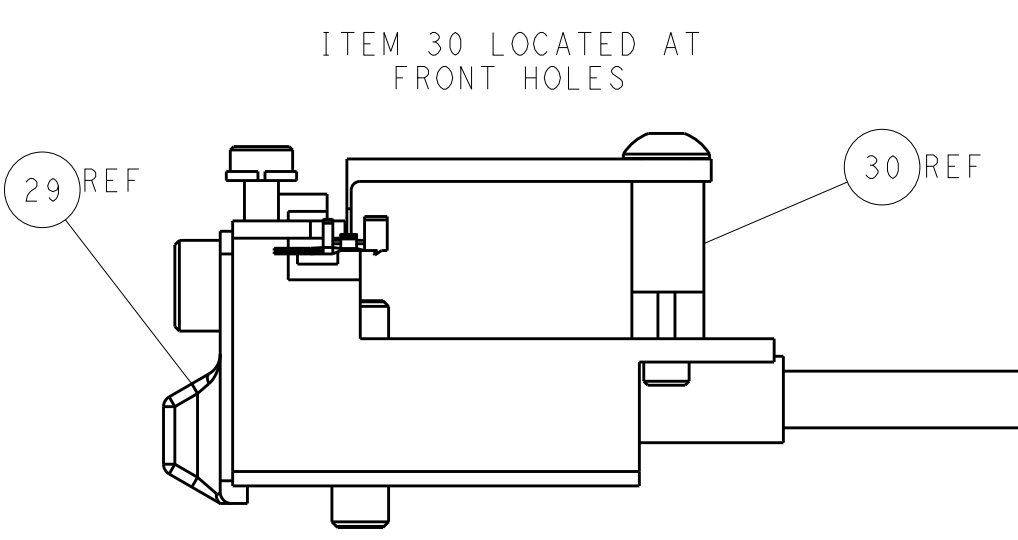
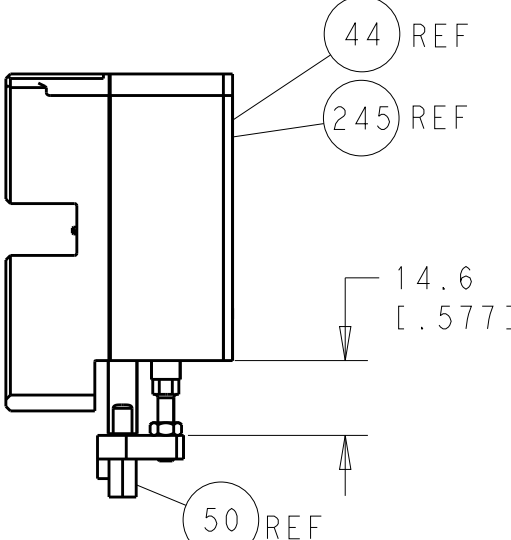
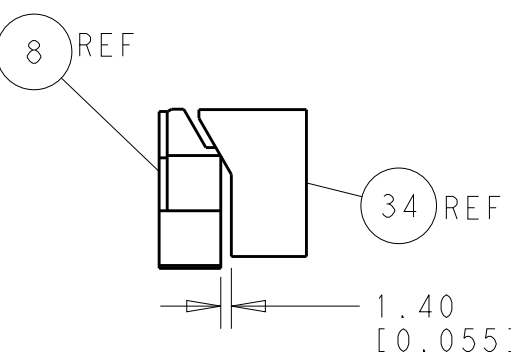
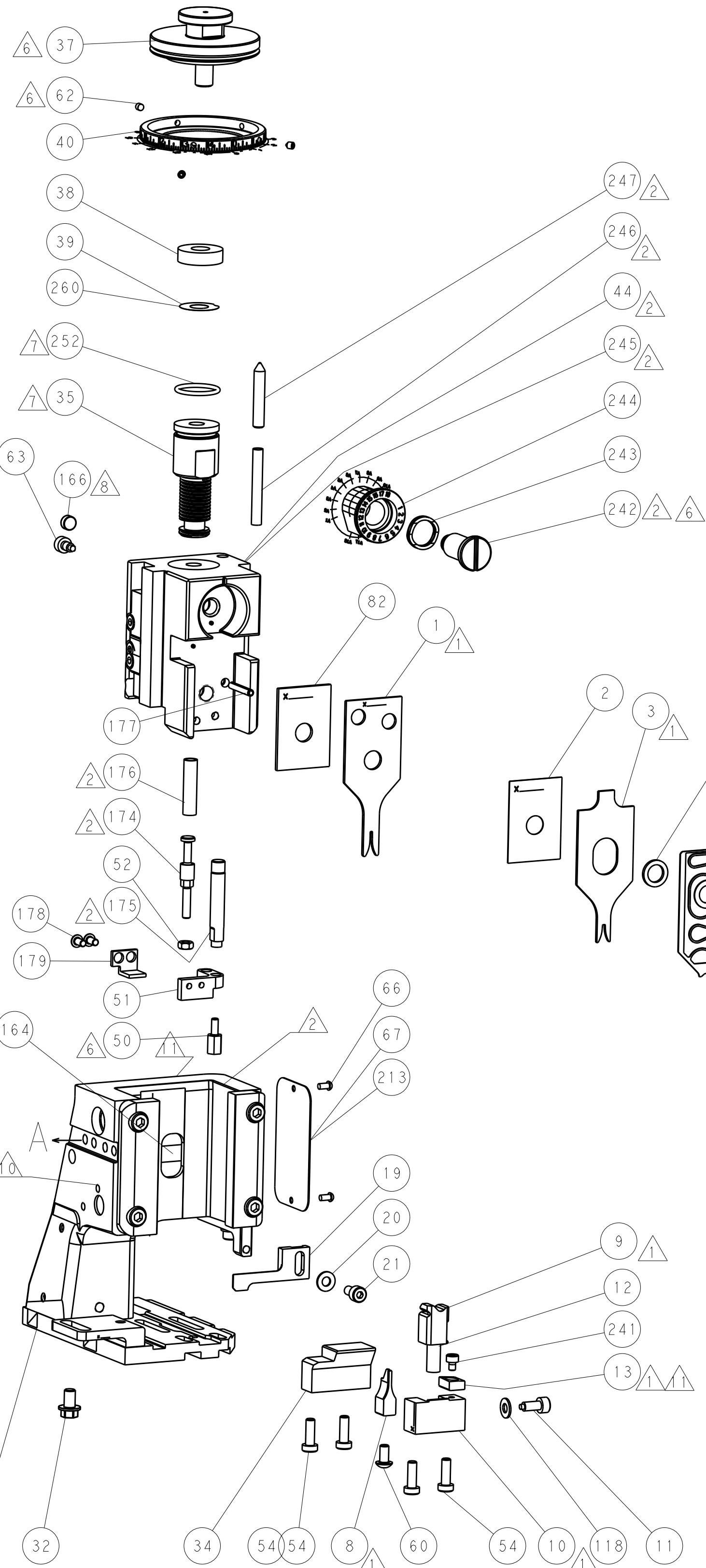
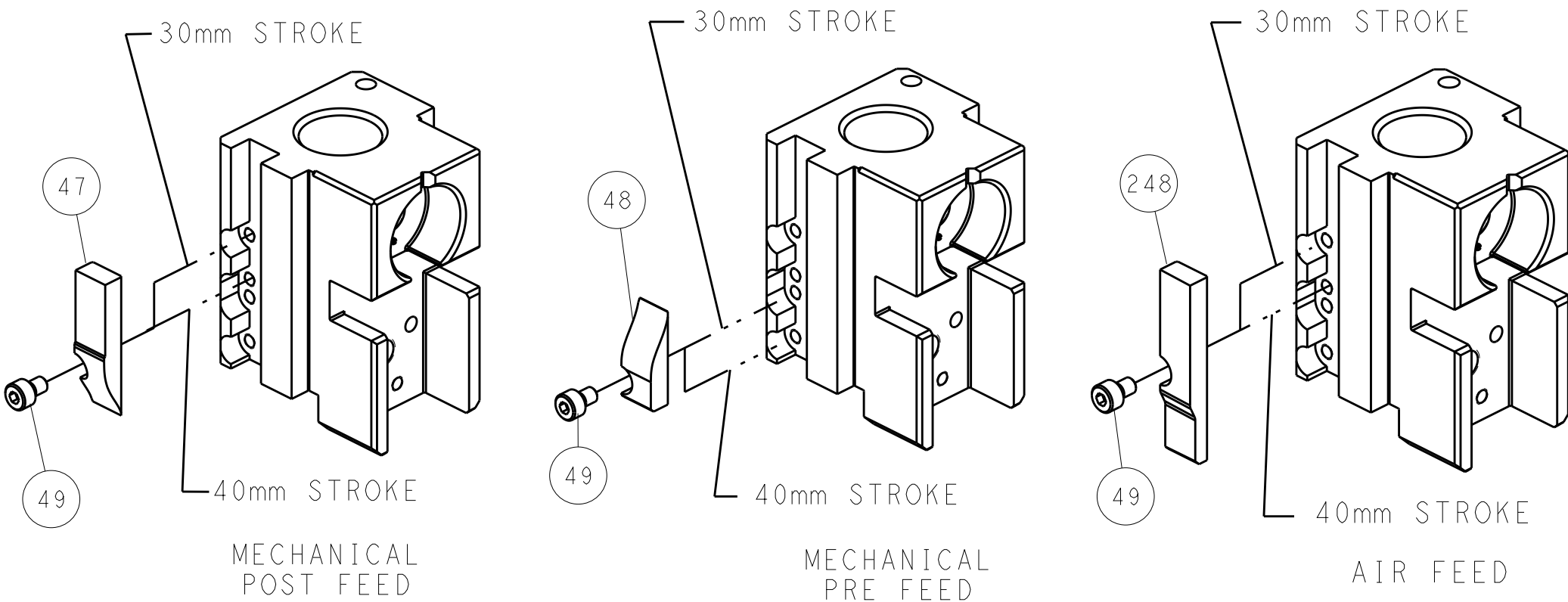
PNEUMATIC



SERVO
LATCH PLATE

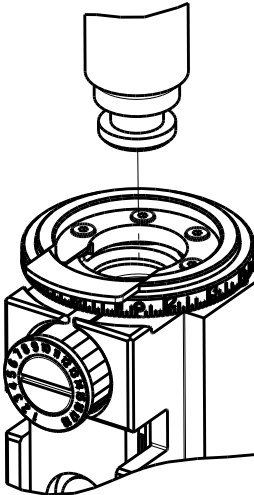


CAM POSITIONS

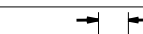


ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		TE Connectivity	
mm		0 PLC ±.5		Y. YIN		Harrisburg, PA 17105-3608	
Ø		1 PLC ±0.13		G. BAILEY		NAME	
FINISH		2 PLC ±0.013		S. XI		Ocean Side Feed	
MATERIAL		3 PLC ±0.001		APVD		Applicator	
		4 PLC ±0.001		PRODUCT SPEC		SIZE	
		ANGLES		APPLICATION SPEC		CAGE CODE	
				WEIGHT		DRAWING NO	
				Customer Accessible Production Drawing		00779	
				SCALE		REV	
				1:2		B	
				SHEET		2 of 4	

8		7	
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PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2-2151192-1	B	FINE CRIMP HEIGHT ADJUST
	2-2151192-2	B	FINE CRIMP HEIGHT ADJUST
	2-2151192-5	B	FINE CRIMP HEIGHT ADJUST
	2-2151192-7	B	FINE CRIMP HEIGHT ADJUST
	7-2151192-7	A	CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	0.90 mm [.035]	F
INSUL	1.50 mm [.059]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: CRIMP TYPE II REC. CONT			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
1.90-2.30 mm [.075-.091 IN]		Ø0.65-1.35 mm [.026-.053 IN]	
TERMINAL APPLICATION SPECIFICATION	114-5179	-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
179609-1	179609-2		

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
26 AWG OR 0.14mm2	0.66+/-0.05 [.026+/- .002]	8.7
28 AWG OR 0.09mm2	0.64+/-0.05 [.025+/- .002]	9.0
30 AWG OR 0.06mm2	0.61+/-0.05 [.024+/- .002]	9.3



- ¹ RECOMMENDED SPARE PARTS
- ² GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⁴ APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151192-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151192-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151192-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- ⁶ APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 50, 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
- ⁷ GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
- ⁸ MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- ⁹ CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- ¹⁰ SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- ¹¹ TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS			
			P	LYR	DESCRIPTION	DATE
				-	SEE SHEET 1	-

-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	-	-	2119740-2	TAG,IDENTIFICATION	213
-	-	1	-	-	1901094-3	SPACER, FEEDER	198
-	1	1	1	1	1-1633764-7	HOLD DOWN, TERMINAL	179
-	2	2	2	2	1-2079383-0	SCR, BHSC, RoHS (M3 X 6)	178
-	1	1	1	1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1752353-2	GUIDE PIN,HOLDDOWN	175
-	1	1	1	1	1901680-2	GUIDE PIN,HOLDDOWN	174
-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	1	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.	152
-	-	-	1	-	2119641-2	FEED CAM, AIR FEED	151
-	1	1	1	1	2119798-2	DETENT PIN	145
-	1	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)	144
-	4	4	4	4	2168400-5	SHCS, LOW HEAD, RoHS, M4 X 20	143
-	-	-	-	1	2119653-2	FEED CAM, POST FEED	142
-	1	1	1	1	1-2119656-0	APPLICATOR BASIC ASSEMBLY, SF	141
-	1	1	1	1	2119650-1	RAM, ASIAN STYLE, SIDE FEED	140
-	1	1	1	1	2119092-2	BOLT, ADJUSTMENT	139
-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
-	-	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
-	-	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
-	1	1	1	1	1-455888-4	SPACER, CRIMPER	82
-	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
-	1	1	1	1	2119791-9	DEPRESSOR, WIRE	70
-	1	-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	1	1	1338685-1	PAWL, FEED	56
-	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
-	1	1	1	1	1901681-8	HOLDDOWN, TERMINAL	51
-	1	1	1	1	1-1752354-8	STANDOFF,HOLD-DOWN	50
-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
-	1	1	1	1	2-1752356-6	SUPPORT, TERMINAL	34
-	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
-	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
-	1	1	1	1	1320908-6	SPACER, STRIP GUIDE	30
-	1	1	1	1	2119959-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1320928-2	STRIP GUIDE	24
-	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
-	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
-	1	1	1	1	2119533-3	STRIPPER, SIDE FEED	19
-	1	1	1	1	2119806-1	INSERT, SHEAR	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1-356885-4	STOP, SHEAR	11
-	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	1803095-1	FLOATING SHEAR, FRONT	9
-	1	1	1	1	5-1633620-0	ANVIL, COMBINATION	8
-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	6
-	1	1	1	1	2119757-8	DEPRESSOR, SHEAR	5
-	1	1	1	1	2-238011-0	BLOCK, CRIMPER SPACER	4
-	1	1	1	1	2-2119582-3	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	455888-3	SPACER, CRIMPER	2
-	1	1	1	1	9-568176-0	CRIMPER, WIRE	1
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE AND THE USER SHALL BE CONTACTED FOR THE LATEST EDITION.		DWN T.YIN	04NOV2011	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS:		CHK G.BAILEY	04NOV2011	NAME Ocean Side Feed Applicator	
mm		APVD S.XI	04NOV2011	SIZE 00779	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		CAGE CODE 00779	
0 PLC ±.5		APPLICATION SPEC		DRAWING NO C=2151192	
1 PLC ±0.13		WEIGHT		RESTRICTED TO	
2 PLC ±0.13		Customer Accessible Production Drawing		SCALE 1:2	
3 PLC ±0.013		SHEET 3 of 4		REV B	
4 PLC ±0.0001		FINISH			

LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	OWN
A	66	-	-	SEE SHEET 1	-	-

D

C

B

A

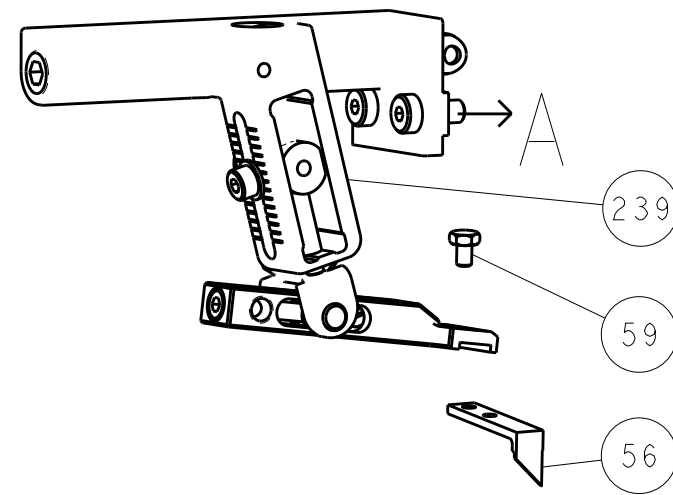
D

C

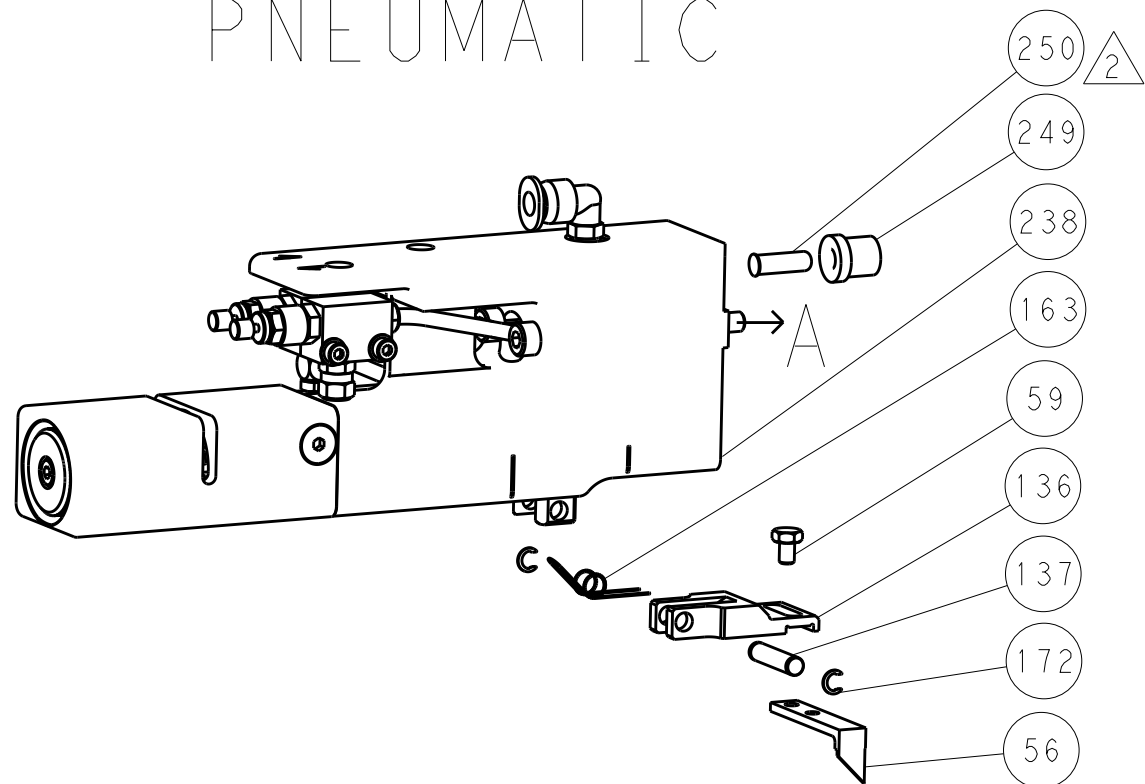
B

A

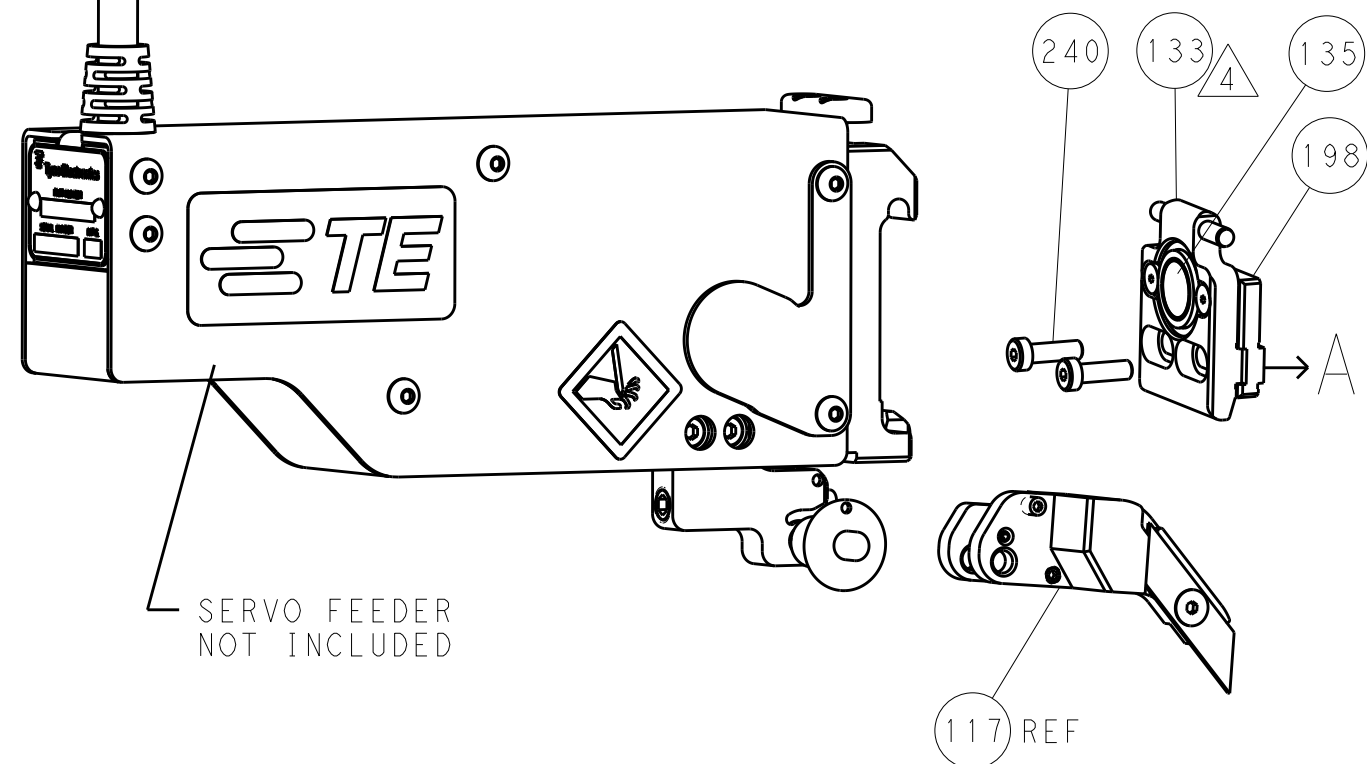
FEED TYPE MECHANICAL



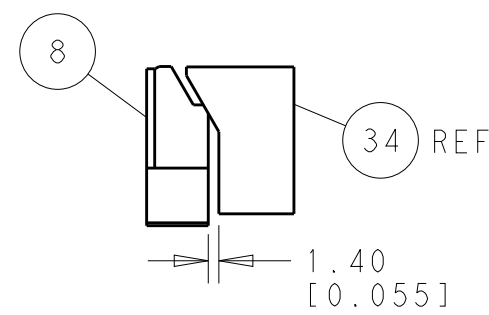
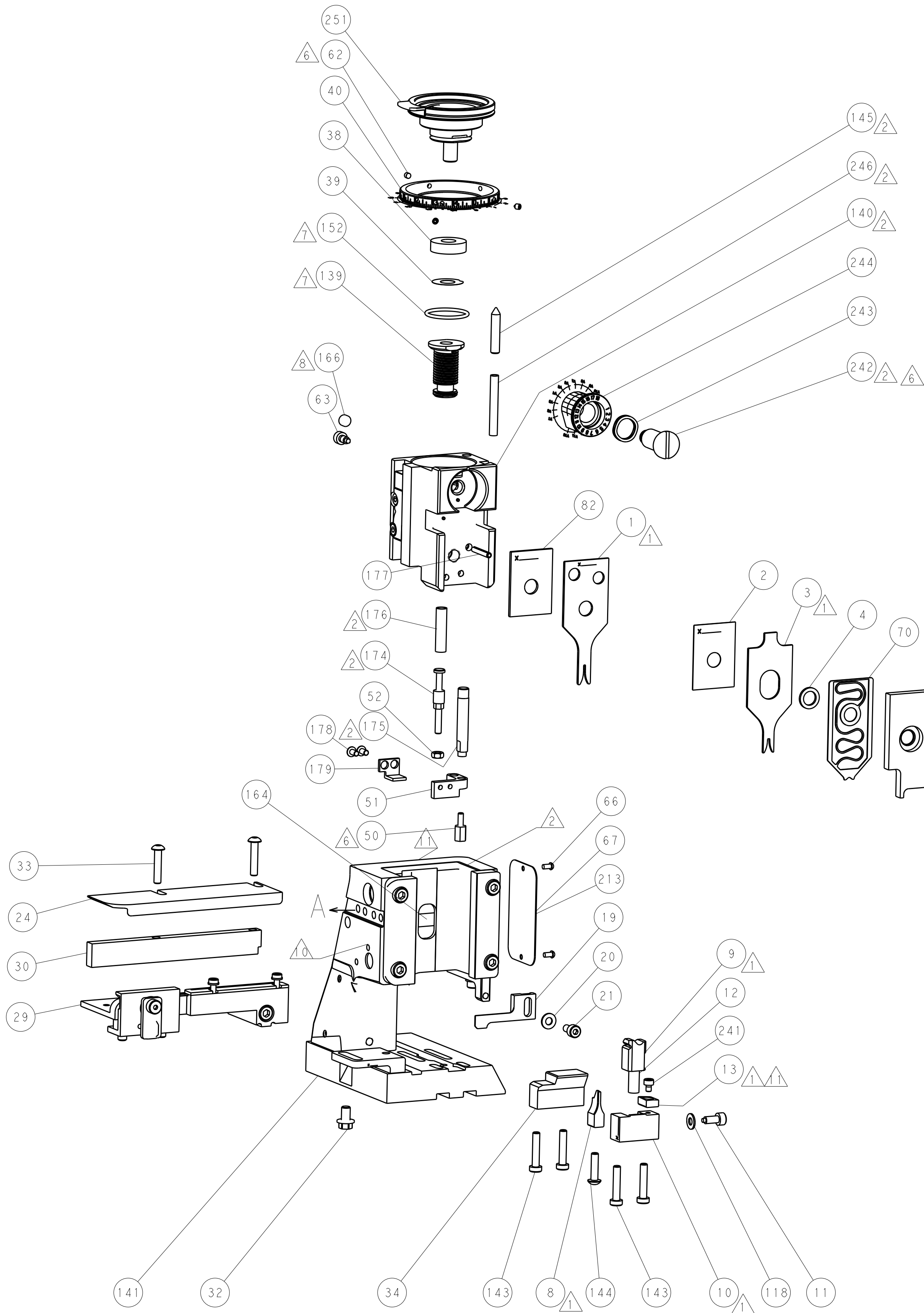
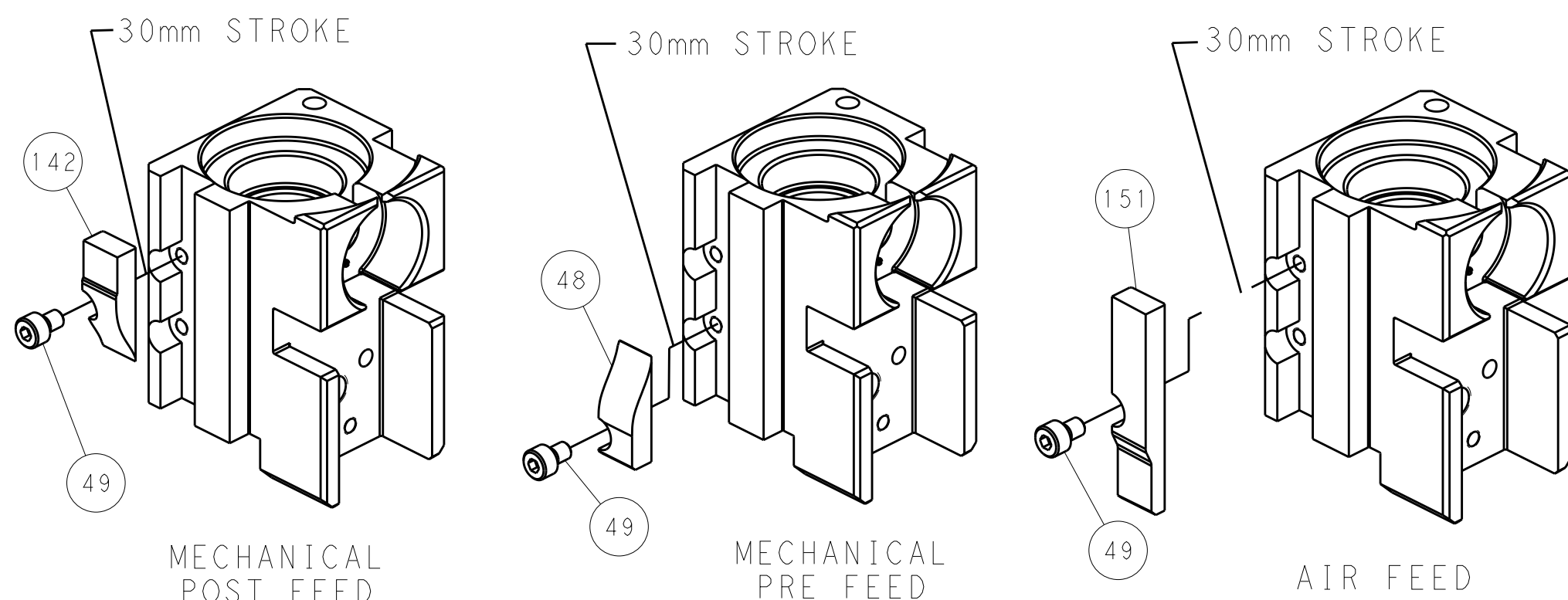
PNEUMATIC



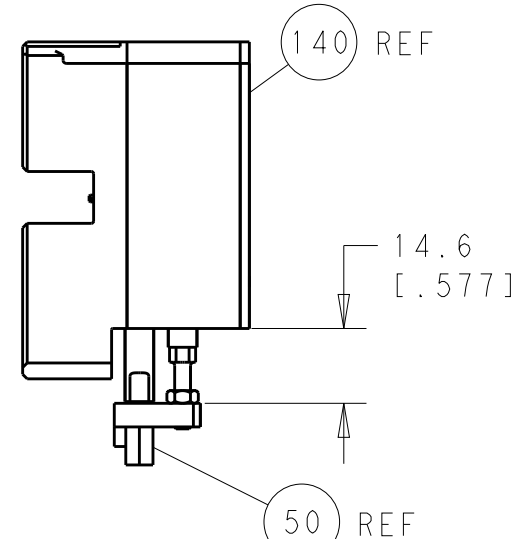
SERVO LATCH PLATE



CAM POSITIONS

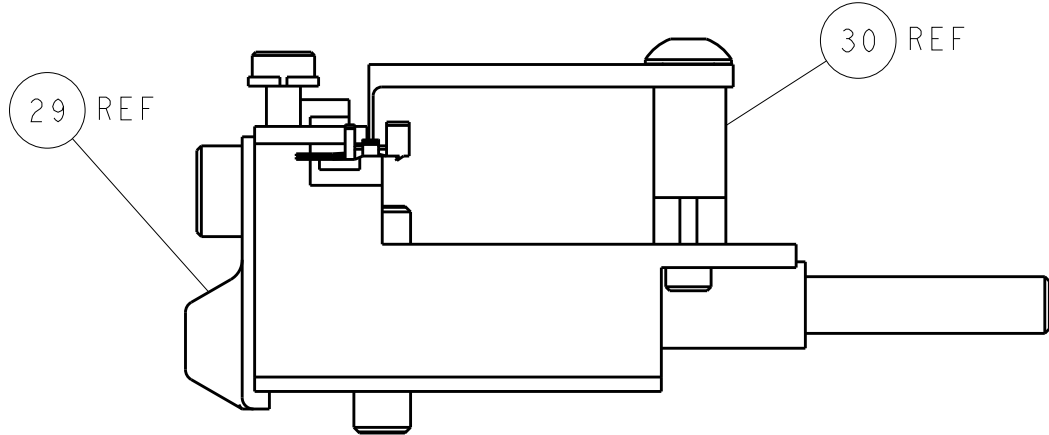


TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP

ITEM 30 LOCATED AT
FRONT HOLES



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		TE Connectivity	
mm		0 PLC ±0.5		Y. YIN		Harrisburg, PA 17105-3608	
Ø		1 PLC ±0.13		G. BAILEY		NAME	
MATERIAL		2 PLC ±0.013		S. XI		Ocean Side Feed	
		3 PLC ±0.001		APVD		Applicator	
		4 PLC ±0.001		PRODUCT SPEC		SIZE	
		ANGLES		APPLICATION SPEC		CAGE CODE	
		FINISH		WEIGHT		DRAWING NO	
				Customer Accessible Production Drawing		00779	
				SCALE		1:2	
				SHEET		4 of 4	
				REV		B	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

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Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

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