

4

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LOC

DIST

REVISIONS

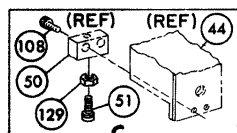
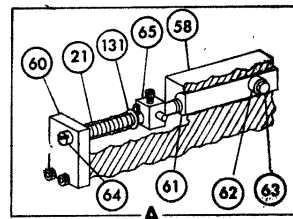
P	LTR	DESCRIPTION	DATE	DWN	APVD
	H2	ECR-14-002655	26FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151429-1

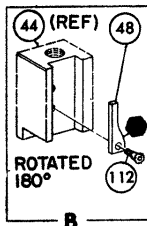
FOR REPLACEMENT PARTS FOR APPLICATOR 466136-2
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
466136-2

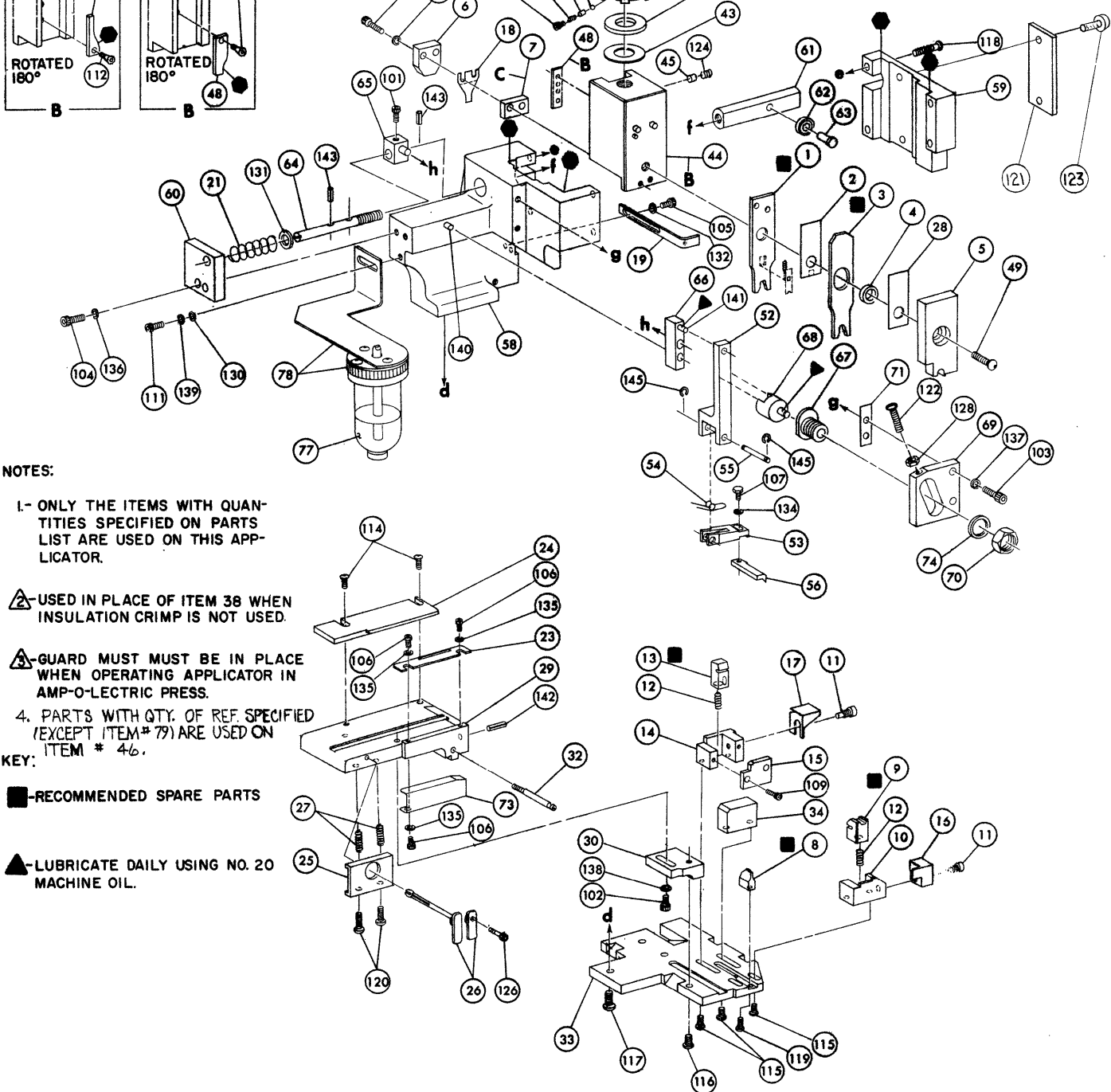
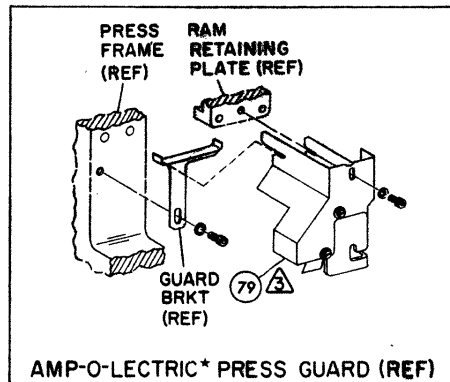
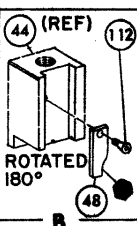
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity			
		CHK	RAGHAVENDRA					
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	RAGHAVENDRA			
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		NAME				
				MINIATURE QUICK CHANGE APPLICATOR SIDE FEED				
				PRODUCT SPEC				
				APPLICATION SPEC				
MATERIAL		FINISH		WEIGHT	SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
					A3		©- 466136-2	
CUSTOMER DRAWING				SCALE	SHEET 1 OF 2	REV H2		



PRE-FEED
1 1/8" STROKE



POST-FEED
1 5/8" STROKE



NOTES:

1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

△- USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

△- GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.

4. PARTS WITH QTY. OF REF SPECIFIED (EXCEPT ITEM # 79) ARE USED ON ITEM # 46.

KEY:

■- RECOMMENDED SPARE PARTS

▲- LUBRICATE DAILY USING NO. 20 MACHINE OIL.

REF.	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	REF.	454220-1	CAP, HOUSING	59
			144	REF.	454485-1	HOUSING	58
REF.	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	143				57
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	142	1	458537-2	PAWL, FEED	56
REF.	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141	REF.	240624-1	PIN, FEED FINGER	55
REF.	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	140	REF.	691499-1	SPRING, FEED FINGER	54
/	21024-5	WASHER, LOCK (NO 10) LUB ASSY	139	REF.	690541-1	FINGER, FEED	53
REF.	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138	REF.	455679-1	LEVER, TERMINAL FEED ARM	52
REF.	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	137	1	811242-2	BUMPER, HOLDDOWN	51
REF.	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	136	1	690753-1	SPACER, TONKER	50
2	21024-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	135	1	7-21002-9	BOLT, CRIMPER	49
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	134	1	690602-5	CAM PRE FEED	48
2	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	133				47
1	21024-4	WASHER, LOCK (NO 8) STRIPPER	132	1	459456-1	APPLICATOR, BASIC (SUB ASSY)	46
REF.	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	131	1	690191-1	PLUG, NYLON	45
/	21899-2	WASHER, FLAT (NO 10) LUB ASSY	130	1	455673-1	RAM	44
REF.	21018-5	NUT, HEX MACH (6-32) HOLDDOWN	129	1	690125-1	WASHER, LAMINATED	43
REF.	21018-5	NUT, HEX MACH (6-32) FEED ADJ	128	1	690124-1	WASHER, RAM	42
			127	+	+	DISC, SPACER	41
1	22353-8	SCR, SHLD. (.187 DIA X .250 LG) DRAG LEVER	126	2	23241-6	BALL, STEEL	40
			125	2	690170-1	SPRING, COMPRESSION	39
1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	124	1	690142-1	DISC, INSULATION	38
2	21017-2	SCR, DRIVE (#2 X .19)	123	1	1-692155-5	DISC, WIRE	37
REF.	6-23715-4	SCR, PIN HD MACH (6-32 X 1.25) FEED ADJ	122	1	22480-5	WASHER, SPRING	36
1	461264-1	PLATE, IDENTIFICATION	121	1	690212-1	POST, RAM	35
2	3-21002-0	SCR, BUT HD SKT CAP (10-32 X .88) DRAG	120	/	690786-6	SUPPORT, TERMINAL	34
1	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	119	REF.	455675-1	PLATE, BASE	33
REF.	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	118	1	690432-3	SCREW, ADJUSTMENT	32
REF.	2-22733-8	SCR, BUT HD SKT CAP (1/4-20 X .62) HOUSING	117				31
REF.	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	116	REF.	455689-1	BLOCK, STRIP GUIDE ADJ	30
4	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	115	1	458144-7	PLATE, STRIP GUIDE	29
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE	114	1	1-455888-0	SPACER, FRONT SHEAR DEPRESSOR	28
			113	2	1-22234-0	SPRING, DRAG	27
1	1-21002-7	SCR, BUT HD SKT CAP (6-32 X .38) CAM	112	1	240792-1	LEVER, DRAG RELEASE	26
/	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	111	1	240792-1	DRAG, STOCK	25
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	110	1	5-690504-1	GUIDE STRIP (REAR)	24
+	+	SCR, SKT HD CAP (6-32 X .25) REAR SHEAR PLATE	109	1	690438-1	GUIDE, STRIP (FRONT)	23
2	2-21000-7	SCR, SKT HD CAP (8-32 X .50) DEPRESSOR	108				22
1	2-22603-0	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	107	REF.	4-22284-9	SPRING, FEED RETURN	21
2	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	106				20
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	105	1	690472-1	STRIPPER	19
REF.	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	104	+	+	HOLDER, TERMINAL	18
REF.	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	103	+	+	GUARD, CHIP (REAR)	17
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	102	1	691067-1	GUARD, CHIP (FRONT)	16
REF.	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	101	+	+	PLATE, SHEAR (REAR)	15
REF.	455749-1	GUARD, WINDOW	79	+	+	HOLDER, SHEAR (REAR)	14
/	1-465184-0	LUBRICATOR ASSY	78	+	+	SHEAR, FLOAT (REAR)	13
REF.	252931-2	OIL, LUBRICATING	77	1	5-22280-0	SPRING, SHEAR	12
			76	1	690461-1	STOP, SHEAR	11
			75	1	690459-1	HOLDER, SHEAR (FRONT)	10
REF.	458109-1	WASHER, SPECIAL	74	1	454276-1	SHEAR, FLOAT (FRONT)	9
2	458171-3	PLATE, STRIP GUIDE COVER	73	1	2-458834-3	ANVIL	8
REF.	690603-1	SPRING, ASSIST	72	+	+	SPACER, DEPRESSOR (REAR)	7
REF.	690517-1	SPACER	71	+	+	DEPRESSOR, SHEAR (REAR)	6
22594-8	NUT, HEX		70	1	455889-9	DEPRESSOR, SHEAR (FRONT)	5
240628-1	PLATE, ADJUSTMENT		69	1	238011-4	SPACER, TUBULAR, INS CRIMPER	4
240626-1	SHAFT, PIVOT		68	1	1-456135-2	CRIMPER, INSULATION	3
240633-1	BUSHING		67	1	455888-4	SPACER, CRIMPER	2
455680-1	LEVER, INTERMEDIATE		66	1	1-456405-6	CRIMPER, WIRE	1
240629-1	BLOCK, PIVOT		65				
240632-2	SCREW, ADJUSTMENT FEED ROD		64				
240659-3	PIN, CAM ROLLER		63				
240658-1	ROLLER, CAM		62				
454398-2	ROD, FEED		61				
REF.	454178-1	GUIDE, FEED ROD	60				
QTY	PART NO	DESCRIPTION	ITEM NO	QTY	PART NO	DESCRIPTION	ITEM NO

REMARKS		NO	REV
APPL USED ON MACHINE PART NO		TO APPLY TERMINAL SPEC 114-10044	
CUSTOMER NAME		DISTRIBUTION	
ADDRESS		ORIGINAL	
CITY		CUSTOMER COPY	
		FIELD ENG COPY	

CRIMPING DATA				APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH		
A	.050	16			
B	.051	18 OR 20			
C	NOT	USED			
D	NOT	USED			
CRIMP	SIZE	TYPE	FEED	APPL INST	
WIRE	.080	"F"	.500	A1 B040	
INSUL	.140	"O"			
WIRE RANGE 20-16		INSULATION RANGE .080-.135		PRESS NO 565435-5	
REMARKS					
AMP-O-LECTRIC PRE-FEED					
AMP INCORPORATED Harrisburg, Pa.					
MINIATURE QUICK CHANGE APPLICATOR SIDE FEED (POWER CORD RECEPTACLE CONTACT)					
CUSTOMER AND ASSEMBLY DRAWING					

Данный компонент на территории Российской Федерации

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