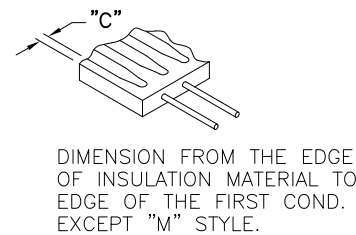


NOTES:

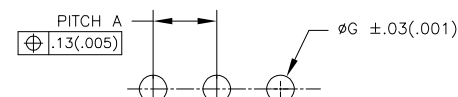
- ① PITCH TOLERANCE TO BE $\pm 0.18[.007]$ FOR 1.27[.050] PITCH JUMPERS & $\pm 0.25[.010]$ FOR ALL REMAINING PITCHES.
TOLERANCE TO BE NON CUMULATIVE OVER GAUGE LENGTH.
- ② 11.92–152.40[.500–6.000] ARE STANDARD LENGTHS. JUMPERS ARE AVAILABLE IN INCREMENTS OF 2.50[.10] PLUS 6.35[.25] AND 19.05[.75].
- ③ DELETED
- ④ FOR CONDUCTOR PITCH 7 (2mm), ON PAGE 2 & 3, DIMENSION "B" IS 2.00[.079]
- ⑤ SPECIAL PIN LENGTHS ARE AVAILABLE FOR JUMPERS WITH A PIN CONFIGURATION OF "A" OR "B" ON LENGTHS OF UP TO 609.6[24.0] IN 2.54[.100] & 5.08[.200] PITCH VARIANTS ONLY BY ADDING THE FOLLOWING SUFFIXES:

SUFFIX	PEN LENGTH	TOLERANCE
V1	2.85 (.112)	±.305 [±.012]
V2	3.40 (.134)	
V3	4.10 (.161)	
V4	6.50 (.256)	
V5	3.10 (.122)	
V6	2.81 (.150)	
V7	4.50 (.177)	
V8	2.00 (.079)	
V9	TBD	
V10	.76 (.030)	
V11	2.41 (.095)	



6. RECOMMENDED PCB HOLE DRILLING DETAILS ARE AS FOLLOWS:-

PITCH A	ØG
1.27 (.050)	.70 (.028)
1.90 (.075)	.80 (.031)
2.54 (.100)	.95 (.037)
3.18 (.125)	.95 (.037)
3.81 (.150)	.95 (.037)
5.08 (.200)	.95 (.037)

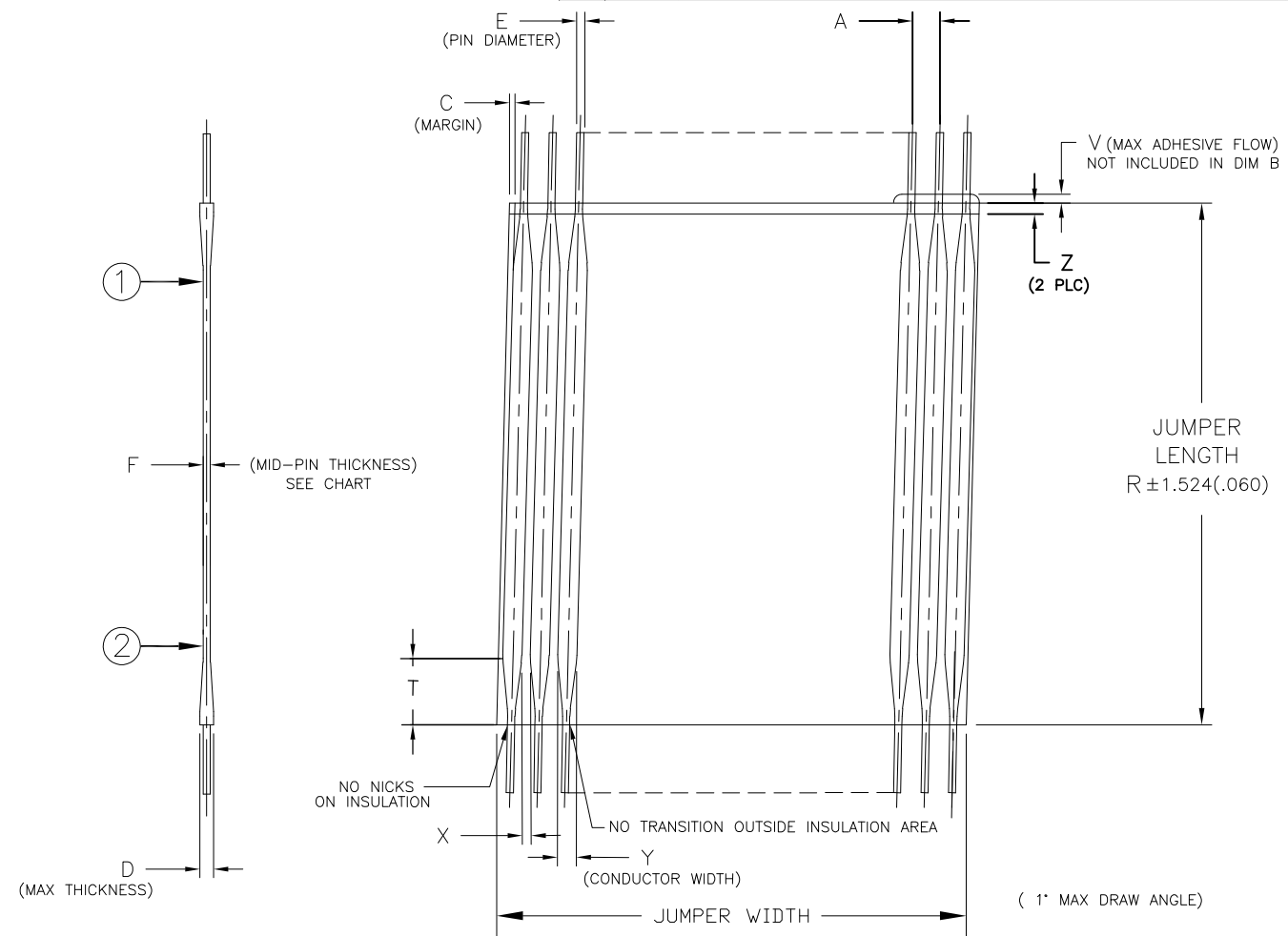


- 7 BEND RADIUS TO APPLY ONLY IN THE FLAT SECTION OF JUMPER BETWEEN THE CONDUCTOR TRANSITION AREAS.
- 8 PER 108-2135.
9. TOOL MARKS PERMISSIBLE ON BENDS. NO EXPOSED COPPER.
- 10 PIN DIAMETER SPECIFIED NOT APPLICABLE IN BENDING AREA OF PIN, DUE TO NORMAL DEFORMATION OF BENDING PROCESS.
- 11 REFER TO RELEVANT MATERIAL SPECIFICATIONS.

F – MID POINT THICKNESS BETWEEN PT 1 & PT 2	MINIMUM	
	MINIMUM	MAXIMUM
NOMEX®	.152 [.006]	.305 [.012]
POLYESTER	.152 [.006]	.305 [.012]
KAPTON®	.102 [.004]	.254 [.010]
TEFLON®	.305 [.012]	.533 [.021]

12. PRODUCT AND PROCESSING MUST MEET REQUIREMENTS OF THE CONNECTIVITY STANDARD 230-702.

Nomex®, Teflon® and Kapton® are trademarks of E. I. DuPont de Nemours.



JUMPER LENGTH	PITCH (NOMINAL)	TRANSITION MAX	MAX/MIN MARGIN	 PIN DIAMETER	WIRE GAUGE (AWG)	MIN/MAX No OF CONDUCTORS	MAXIMUM ADHESIVE FLOW	MIN GAP BETWEEN CONDUCTORS	CONDUCTOR WIDTH	MAXIMUM INSULATION MISMATCH	MAX THICKNESS
R 	A 	T	C	E	—	—	V	X	Y	Z	D
11.93 (.50) TO 863.6 (30.00) IN STEPS OF 2.50 (.10) PLUS 6.35 (.25) AND 19.05 (.75)	1.00 (0.039)	4.32 [.170]	0.35 (0.014) 0.17 (0.007)	0.330 (0.0130) 0.317 (0.0125)	28	2—70	0.38 (0.015)	0.13 (0.009)	0.76 (0.030) 0.56 (0.022)	.76 (.030)	.64
	1.25 (0.049)	4.32 [.170]	0.50 (0.020) 0.17 (0.007)	0.330 (0.0130) 0.317 (0.0125)	28	2—70	0.38 (0.015)	0.25 (0.010)	0.89 (0.035) 0.64 (0.025)	.76 (.030)	.64
	1.27 (0.050)	4.32 [.170]	0.50 (0.020) 0.17 (0.007)	0.330 (0.0130) 0.317 (0.0125)	28	2—70	0.38 (0.015)	0.25 (0.010)	0.89 (0.035) 0.64 (0.025)	.76 (.030)	.64
	2.00 (0.079)	5.08 [.200]	0.70 (0.028) 0.25 (0.010)	0.416 (0.0164) 0.400 (0.0157)	26	2—50	0.38 (0.015)	0.38 (0.015)	1.14 (0.045) 0.89 (0.035)	.76 (.030)	.84
	1.90 (0.075)	5.08 [.200]	0.70 (0.028) 0.25 (0.010)	0.416 (0.0164) 0.400 (0.0157)	26	2—50	0.38 (0.015)	0.38 (0.015)	1.14 (0.045) 0.89 (0.035)	.76 (.030)	.84
	2.54 (0.100)	6.35 [.250]	0.80 (0.031) 0.25 (0.010)	0.526 (0.0207) 0.505 (0.0199)	24	2—50	0.51 (0.020)	0.51 (0.020)	1.52 (0.060) 1.27 (0.050)	.76 (.030)	.84
	3.18 (0.125)	6.35 [.250]	1.00 (0.039) 0.25 (0.010)	0.526 (0.0207) 0.505 (0.0199)	24	2—25	0.51 (0.020)	0.51 (0.020)	1.52 (0.060) 1.27 (0.050)	.76 (.030)	.84
	3.81 (0.150)	6.35 [.250]	1.00 (0.039) 0.25 (0.010)	0.526 (0.0207) 0.505 (0.0199)	24	2—20	0.51 (0.020)	0.51 (0.020)	1.52 (0.060) 1.27 (0.050)	.76 (.030)	.84
	5.08 (0.200)	6.35 [.250]	1.00 (0.039) 0.25 (0.010)	0.526 (0.0207) 0.505 (0.0199)	24	2—15	0.51 (0.020)	0.51 (0.020)	1.52 (0.060) 1.27 (0.050)	.76 (.030)	.84

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN	28FEB01
SCHWARTZ	

CHK	28FEB01
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E. FOX	
APVD	28FEB01

E. FOX
PRODUCT SPEC

PRODUCT SPEC	PRODUCT SPEC

APPLICATION SPEC

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WEIGHT	—
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CUSTOMER DRAWING

CUSTOMER DRAWING

TE Connectivity

NAME

FLEXSTRIP PIN CONFIGURATIONS, GENERIC

[illegible]

SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
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A 300779	C=1474339	—
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SCALE	SHEET	REV
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© COPYRIGHT — By — ALL RIGHTS RESERVED.				LOC GP		DIST 00																									
				P		LTR																									
				DESCRIPTION		DATE																									
				SEE SHEET 1		—																									
				DWN		APVD																									
				—		—																									
A — STRAIGHT PINS		B — RIGHT ANGLE PINS (BENT DOWN)		C — RIGHT ANGLE STAGGERED PINS (PIN 1 SHORT, BENT DOWN)		D — STRAIGHT ANGLE STAGGERED PINS (PIN 1 STRAIGHT)																									
STANDARD JUMPERS SMART DESCRIPTION				STANDARD LINE JOBS																											
AUTOMOTIVE USE ONLY FLEXSTRIP PRODUCT CODE INSULATION MATERIAL: N — NOMEX® P — POLYESTER T — TEFLON® K — KAPTON® CONDUCTOR PITCH: 1 — 1.27(.050) 2 — 2.54(.100) 3 — 3.18(.125) 4 — 3.81(.150) 5 — 5.08(.200) 6 — 1.90(.075) 7 — 2.00(.078) 8 — 1.25(.049) 9 — 1.00(.039)				MANUFACTURING NOTE: MINIMUM GAP BETWEEN STRIPS <table><tr><td>SK/A/Z</td><td>.75 INCH</td></tr><tr><td>LP</td><td>1.1 INCH</td></tr></table> MINIMUM CONDUCTOR COUNT PER STRIP FOR LINE JOBS <table><tr><th>PITCH</th><th>CONDUCTOR</th></tr><tr><td>1 1.27 (.050)</td><td>60</td></tr><tr><td>2 2.54 (.100)</td><td>60</td></tr><tr><td>3 3.18 (.125)</td><td>60</td></tr><tr><td>4 3.81 (.150)</td><td>50</td></tr><tr><td>5 5.08 (.200)</td><td>40</td></tr><tr><td>6 1.91 (.075)</td><td>60</td></tr><tr><td>7 2.0 (.078)</td><td>60</td></tr><tr><td>8 1.24 (.049)</td><td>60</td></tr><tr><td>9 1.0 (.039)</td><td>80</td></tr></table>				SK/A/Z	.75 INCH	LP	1.1 INCH	PITCH	CONDUCTOR	1 1.27 (.050)	60	2 2.54 (.100)	60	3 3.18 (.125)	60	4 3.81 (.150)	50	5 5.08 (.200)	40	6 1.91 (.075)	60	7 2.0 (.078)	60	8 1.24 (.049)	60	9 1.0 (.039)	80
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FS N 1 — 2 SK (LP) INSULATION LENGTH IN INCHES .5 MIN. — 30.0 MAX. IN .100 INCREMENTS, PLUS .25 & .75				CONDUCTOR PITCH: 1 — 1.27(.050) 2 — 2.54(.100) 3 — 3.18(.125) 4 — 3.81(.150) 5 — 5.08(.200) 6 — 1.90(.075) 7 — 2.00(.078) 8 — 1.25(.049) 9 — 1.00(.039) THE FOLLOWING ORDERING CODE IS A SPECIAL FOR TE CONNECTIVITY GERMANY DESCRIBING A STRIP OF ANY INSULATION MATERIAL, ANY PITCH AND ANY INSULATION LENGTH WITH A 11.00[.433] MIN PIN LENGTH UNLESS OTHERWISE SPECIFIED:— FS X—X X J—A A W																											
Nomex®, Teflon® and Kapton® are trademarks of E. I. DuPont de Nemours.				THIS DRAWING IS A CONTROLLED DOCUMENT.																											
DIMENSIONS: MM [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN J. SCHWARTZ 28FEB01		TE Connectivity																									
		0 PLC ± — 1 PLC ± — 2 PLC ± — 3 PLC ± — 4 PLC ± — ANGLES ± 1/2°		CHK E. FOX 28FEB01		NAME																									
MATERIAL		FINISH		APVD E. FOX 28FEB01		FLEXSTRIP PIN CONFIGURATIONS, GENERIC																									
—		—		PRODUCT SPEC		—																									
				APPLICATION SPEC		—																									
				WEIGHT		—																									
				CUSTOMER DRAWING		—																									
				SCALE		N.T.S.																									
				SHEET		2 OF 4																									
				REV		H1																									

A

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