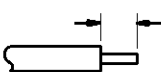
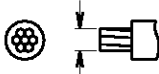
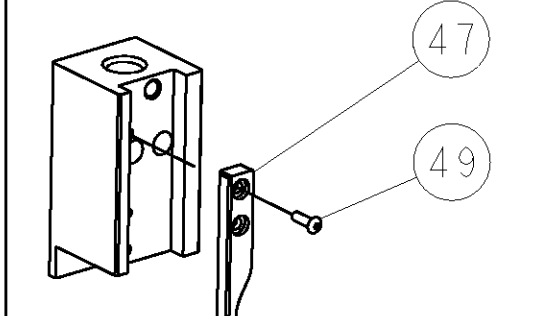
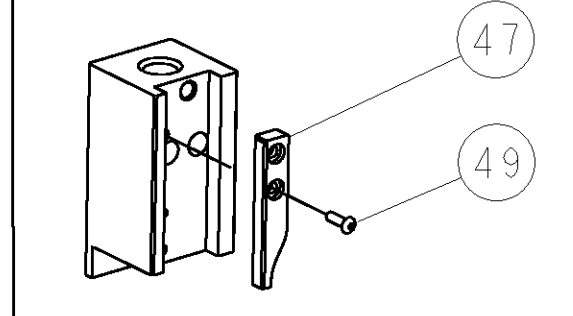
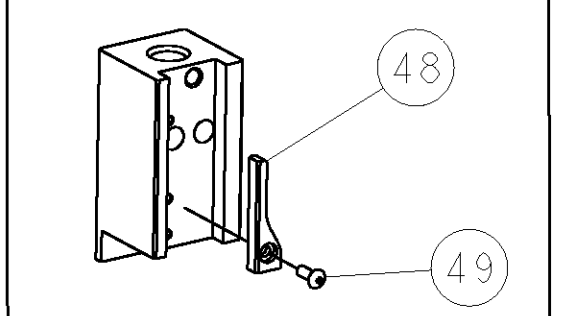
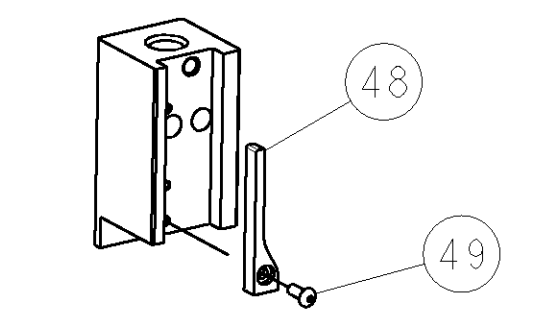
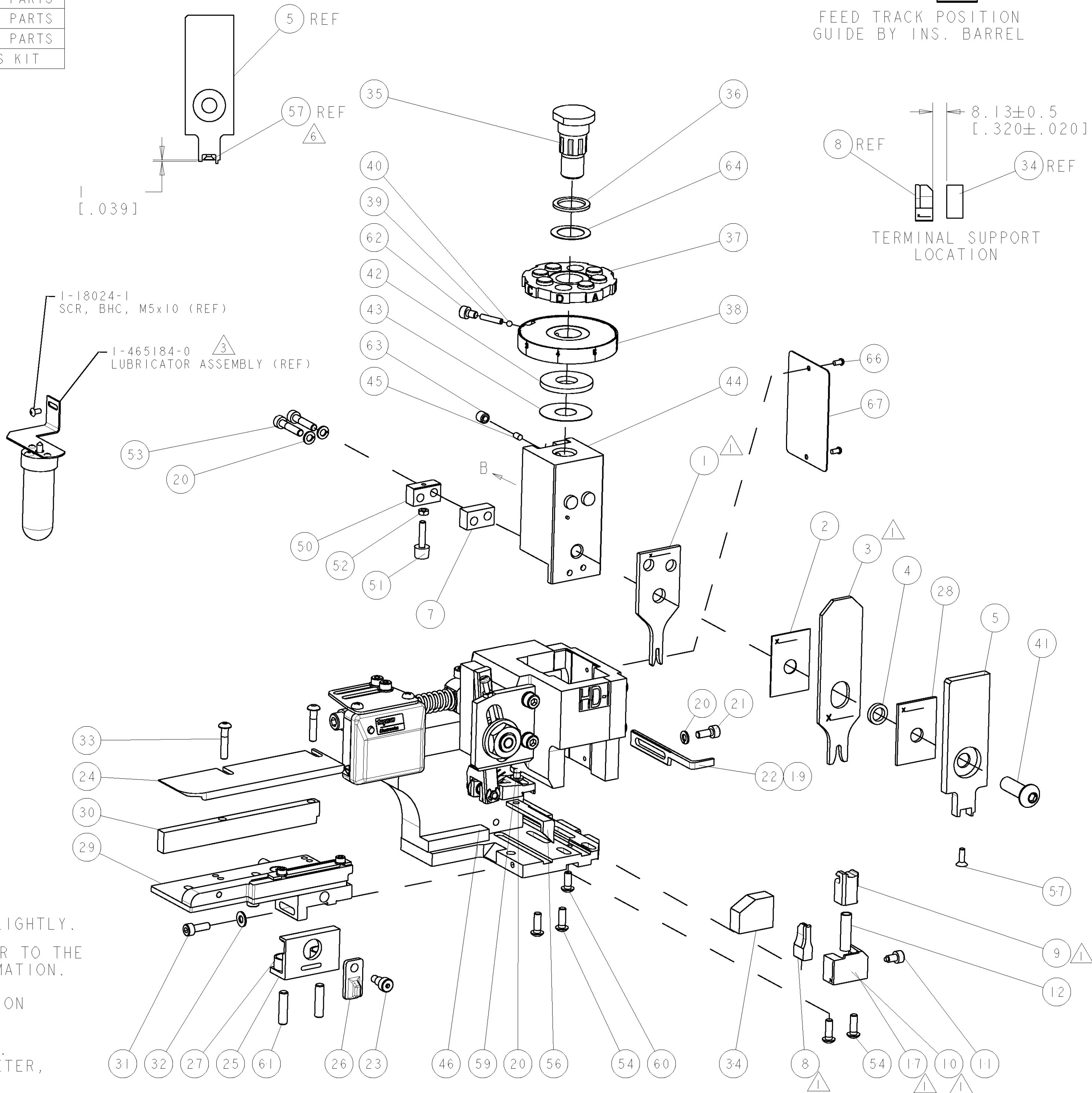


|                                                       |     |                          |                |                    |
|-------------------------------------------------------|-----|--------------------------|----------------|--------------------|
| 8                                                     |     |                          | 7              |                    |
| THIS DRAWING IS UNPUBLISHED.                          |     | RELEASED FOR PUBLICATION |                | 20                 |
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| COPYRIGHT 20                                          |     |                          |                |                    |
| PART<br>NUMBER                                        | REV | TERMINATOR               | FEED TYPE      | DESCRIPTION        |
| 1426455-1                                             | A   | LEADMAKER                | MECH POST FEED | CUTS CARRIER       |
| 1426455-2                                             | A   | BENCH                    | MECH PRE FEED  | CUTS CARRIER       |
| 1426455-6                                             | A   | LEADMAKER                | MECH POST FEED | CONTINUOUS CARRIER |
| 7-1426455-1                                           | A   | LEADMAKER                | MECH POST FEED | -1 AND SPARE PARTS |
| 7-1426455-2                                           | A   | BENCH                    | MECH PRE FEED  | -2 AND SPARE PARTS |
| 7-1426455-6                                           | A   | LEADMAKER                | MECH POST FEED | -6 AND SPARE PARTS |
| 7-1426455-7                                           | A   | -                        | -              | SPARE PARTS KIT    |

|                                                                                             |                |                                                                                                |                                       |                                                                                                  |                                                                                   |
|---------------------------------------------------------------------------------------------|----------------|------------------------------------------------------------------------------------------------|---------------------------------------|--------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------|
| CRIMP DATA                                                                                  |                | TE TERMINAL                                                                                    |                                       | TE CRIMP SPECS  |                                                                                   |
| TERMINAL NAME: .060 SERIES RECEPTACLE CONTACT                                               |                |                                                                                                |                                       |                                                                                                  |                                                                                   |
| CRIMP                                                                                       | SIZE           | TYPE                                                                                           | RANGE                                 |                                                                                                  |                                                                                   |
| WIRE                                                                                        | 1.78 [.070 IN] | F                                                                                              | 0.30-0.85mm <sup>2</sup> or 22-18 AWG |                                                                                                  |                                                                                   |
| INSUL                                                                                       | 3.30 [.130 IN] | O                                                                                              | 1.40-2.00 [.055-.079 IN]              |                                                                                                  |                                                                                   |
| WIRE STRIP LENGTH<br>4.00-4.50 [.157-.177 IN]                                               |                |               | APPL INSTRUCTIONS<br>408-8322         |                                                                                                  |  |
| TERMINAL<br>APPL SPEC                                                                       |                | 114-5216                                                                                       | -                                     |                 | FEED<br>15.00 [.591 IN]                                                           |
| TERMINALS APPLIED                                                                           |                |                                                                                                |                                       |                                                                                                  |                                                                                   |
| TERMINAL                                                                                    |                | SEAL          | -                                     | -                                                                                                |                                                                                   |
| 900293                                                                                      |                | 967067-1                                                                                       | -                                     | -                                                                                                |                                                                                   |
| -                                                                                           |                | 316867-1                                                                                       | -                                     | -                                                                                                |                                                                                   |
| -                                                                                           |                | -                                                                                              | -                                     | -                                                                                                |                                                                                   |
| -                                                                                           |                | -                                                                                              | -                                     | -                                                                                                |                                                                                   |
| WIRE SIZE  |                | CRIMP HEIGHT  | PIN PN & LENGTH [IN]                  |                                                                                                  |                                                                                   |
| 0.85mm <sup>2</sup> or 18AWG                                                                |                | 1.17 ±0.05 [.046 ±.002 IN]                                                                     | 2-354779-8 [.3130]                    |                                                                                                  |                                                                                   |
| 0.50mm <sup>2</sup> or 20AWG                                                                |                | 1.03 ±0.05 [.041 ±.002 IN]                                                                     | 3-354779-9 [.3185]                    |                                                                                                  |                                                                                   |
| 0.30mm <sup>2</sup> or 22AWG                                                                |                | 0.94 ±0.05 [.037 ±.002 IN]                                                                     | 4-354779-7 [.3225]                    |                                                                                                  |                                                                                   |
| -                                                                                           |                | -                                                                                              | -                                     |                                                                                                  |                                                                                   |
| -                                                                                           |                | -                                                                                              | -                                     |                                                                                                  |                                                                                   |
| -                                                                                           |                | -                                                                                              | -                                     |                                                                                                  |                                                                                   |
| -                                                                                           |                | -                                                                                              | -                                     |                                                                                                  |                                                                                   |
| -                                                                                           |                | -                                                                                              | -                                     |                                                                                                  |                                                                                   |
| -                                                                                           |                | -                                                                                              | -                                     |                                                                                                  |                                                                                   |
| -                                                                                           |                | -                                                                                              | -                                     |                                                                                                  |                                                                                   |
| -                                                                                           |                | -                                                                                              | -                                     |                                                                                                  |                                                                                   |

- △ RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- △ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- △ THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. SEAL USED IS DEPENDENT UPON INSULATION DIAMETER, REFER TO RELEVANT APPLICATION SPECIFICATION.
- △ APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.

|                                                                                    |                                                                                     |                                                                                     |                                                                                      |
|------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|
| VIEW B ROTATED 180°                                                                |                                                                                     |                                                                                     |                                                                                      |
| POST-FEED 40mm STROKE                                                              | POST-FEED 30mm STROKE                                                               | PRE-FEED 30mm STROKE                                                                | PRE-FEED 40mm STROKE                                                                 |
|  |  |  |  |



|     |     |     |     |    |    |    |         |             |         |
|-----|-----|-----|-----|----|----|----|---------|-------------|---------|
| -   | -   | -   | -   | -  | -  | -  | -       | -           | 84      |
| -   | -   | -   | -   | -  | -  | -  | -       | -           | 83      |
| -   | -   | -   | -   | -  | -  | -  | -       | -           | 82      |
| -   | -   | -   | -   | -  | -  | -  | -       | -           | 81      |
| -   | -   | -   | -   | -  | -  | -  | -       | -           | 80      |
| -   | -   | -   | -   | -  | -  | -  | -       | -           | 79      |
| -   | -   | -   | -   | -  | -  | -  | -       | -           | 78      |
| -   | -   | -   | -   | -  | -  | -  | -       | -           | 77      |
| -   | -   | -   | -   | -  | -  | -  | -       | -           | 76      |
| -   | -   | -   | -   | -  | -  | -  | -       | -           | 75      |
| -   | -   | -   | -   | -  | -  | -  | -       | -           | 74      |
| -77 | -76 | -72 | -71 | -6 | -2 | -1 | PART NO | DESCRIPTION | ITEM NO |

| SET UP GAGE<br>458637-3 |     | LOC       | DIST | REVISIONS        |             |                                 |           |                           |      |
|-------------------------|-----|-----------|------|------------------|-------------|---------------------------------|-----------|---------------------------|------|
|                         |     | A         | 66   | P                | LTR         | DESCRIPTION                     | DATE      | DWN                       | APVD |
|                         |     |           |      | A                |             | SEE ECO-08-019595               | 08AUG2008 | LJL                       | MC   |
|                         |     |           |      |                  |             |                                 |           |                           |      |
|                         |     |           |      |                  |             |                                 |           |                           |      |
| -                       | -   | -         | -    | -                | -           | -                               | -         | -                         | 73   |
| -                       | -   | -         | -    | -                | -           | -                               | -         | -                         | 72   |
| 1                       | 1   | 1         | 1    | 1                | 1338705-1   | DOCUMENTATION PACKAGE           |           |                           | 71   |
| -                       | -   | -         | -    | -                | -           | -                               | -         | -                         | 70   |
| -                       | -   | -         | -    | -                | -           | -                               | -         | -                         | 69   |
| -                       | -   | -         | -    | -                | -           | -                               | -         | -                         | 68   |
| 1                       | 1   | 1         | 1    | 1                | 461264-1    | PLATE, IDENTIFICATION           |           |                           | 67   |
| 2                       | 2   | 2         | 2    | 2                | 21017-2     | SCREW, DRIVE                    |           |                           | 66   |
| -                       | -   | -         | -    | -                | -           | -                               | -         | -                         | 65   |
| 1                       | 1   | 1         | 1    | 1                | 986950-1    | WASHER, FLAT PRECISION          |           |                           | 64   |
| 1                       | 1   | 1         | 1    | 1                | 3-18031-0   | SCR, SET, CUP POINT M6 X 6.0    |           |                           | 63   |
| 1                       | 1   | 1         | 1    | 1                | 18023-9     | SCR, SKT HD CAP M4 X 6.0        |           |                           | 62   |
| 2                       | 2   | 2         | 2    | 2                | 2-18032-5   | SCR, SET, FLT POINT M5 X 20.0   |           |                           | 61   |
| 1                       | 1   | 1         | 1    | 1                | 18024-7     | SCR, BTN SKT HD CAP (M4 X 10.0) |           |                           | 60   |
| 1                       | 1   | 1         | 1    | 1                | 5-18022-2   | SCR, HEX HD CAP M4 X 8.0        |           |                           | 59   |
| -                       | -   | -         | -    | -                | -           | -                               | -         | -                         | 58   |
| 1                       | 1   | 1         | 1    | 1                | 985575-3    | SCR, FLT SKT HD CAP M3 X 10.0   |           |                           | 57   |
| 1                       | 1   | 1         | 1    | 1                | 1338685-1   | PAWL, FEED                      |           |                           | 56   |
| -                       | -   | -         | -    | -                | -           | -                               | -         | -                         | 55   |
| 4                       | 4   | 4         | 4    | 4                | 18024-8     | SCR, BTN SKT HD CAP (M4 X 12.0) |           |                           | 54   |
| 2                       | 2   | 2         | 2    | 2                | 1-18023-4   | SCR, SKT HD CAP M4 X 20.0       |           |                           | 53   |
| 1                       | 1   | 1         | 1    | 1                | 18030-1     | NUT, HEX, REG M3                |           |                           | 52   |
| 1                       | 1   | 1         | 1    | 1                | 811242-5    | BUMPER, HOLD DOWN               |           |                           | 51   |
| 1                       | 1   | 1         | 1    | 1                | 690753-2    | SPACER, TONKER                  |           |                           | 50   |
| 1                       | 1   | 1         | 1    | 1                | 18024-3     | SCR, BTN SKT HD CAP (M3 X 10.0) |           |                           | 49   |
| 1                       | -   | -         | -    | -                | 1338675-1   | CAM, UNIVERSAL PRE FEED         |           |                           | 48   |
| -                       | 1   | 1         | -    | -                | 1338676-1   | CAM, UNIVERSAL POST-FEED        |           |                           | 47   |
| 1                       | 1   | 1         | 1    | 1                | 1320999-3   | APPLICATOR SUBASSEMBLY, HDI     |           |                           | 46   |
| 1                       | 1   | 1         | 1    | 1                | 690191-1    | PLUG,NYLON                      |           |                           | 45   |
| 1                       | 1   | 1         | 1    | 1                | 1338660-1   | RAM                             |           |                           | 44   |
| 1                       | 1   | 1         | 1    | 1                | 690125-1    | SHIM SUB-ASSY                   |           |                           | 43   |
| 1                       | 1   | 1         | 1    | 1                | 690124-1    | WASHER, RAM (.115)              |           |                           | 42   |
| 1                       | 1   | 1         | 1    | 1                | 2-18024-6   | SCR, BTN SKT HD CAP (M8 X 25.0) |           |                           | 41   |
| 1                       | 1   | 1         | 1    | 1                | 23241-1     | BALL, STEEL                     |           |                           | 40   |
| 1                       | 1   | 1         | 1    | 1                | 2-22278-7   | SPRING, COMPRESSION             |           |                           | 39   |
| 1                       | 1   | 1         | 1    | 1                | 1320922-1   | DISC, ADJUST, INSULATION CRIMP  |           |                           | 38   |
| 1                       | 1   | 1         | 1    | 1                | 354777-1    | WIRE DISC, ASSEMBLY             |           |                           | 37   |
| 1                       | 1   | 1         | 1    | 1                | 22480-5     | SPRING, COMPRESSION             |           |                           | 36   |
| 1                       | 1   | 1         | 1    | 1                | 690212-1    | POST, RAM                       |           |                           | 35   |
| 1                       | 1   | 1         | 1    | 1                | 1320934-1   | SUPPORT, TERMINAL               |           |                           | 34   |
| 2                       | 2   | 2         | 2    | 2                | 1-18024-0   | SCR, BTN SKT HD CAP (M4 X 20.0) |           |                           | 33   |
| 1                       | 1   | 1         | 1    | 1                | 18027-2     | WASHER, FLAT, REG M4            |           |                           | 32   |
| 1                       | 1   | 1         | 1    | 1                | 1-18023-2   | SCR, SKT HD CAP M4 X 12.0       |           |                           | 31   |
| 1                       | 1   | 1         | 1    | 1                | 1320908-8   | SPACER, STRIP GUIDE             |           |                           | 30   |
| 1                       | 1   | 1         | 1    | 1                | 1633073-1   | STRIP GUIDE ASSEMBLY            |           |                           | 29   |
| 1                       | 1   | 1         | 1    | 1                | 1-455888-6  | SPACER, CRIMPER                 |           |                           | 28   |
| 2                       | 2   | 2         | 2    | 2                | 1-22284-0   | SPRING, COMPRESSION             |           |                           | 27   |
| 1                       | 1   | 1         | 1    | 1                | 356835-1    | LEVER, DRAG RELEASE             |           |                           | 26   |
| 1                       | 1   | 1         | 1    | 1                | 240792-1    | DRAG, TERMINAL                  |           |                           | 25   |
| 1                       | 1   | 1         | 1    | 1                | 1320928-1   | PLATE, STRIP GUIDE              |           |                           | 24   |
| 1                       | 1   | 1         | 1    | 1                | 980371-4    | SCR, SKT HD SHLDR 5.0 DIA X 6.0 |           |                           | 23   |
| -                       | 1   | 1         | -    | -                | 690472-2    | STRIPPER                        |           |                           | 22   |
| 1                       | 1   | 1         | 1    | 1                | 1-18023-1   | SCR, SKT HD CAP M4 X 10.0       |           |                           | 21   |
| 4                       | 4   | 4         | 4    | 4                | 18025-2     | WASHER, SPRG LOCK, REG M4       |           |                           | 20   |
| 1                       | -   | -         | -    | -                | 690472-1    | STRIPPER                        |           |                           | 19   |
| -                       | -   | -         | -    | -                | -           | -                               | -         | -                         | 18   |
| -                       | -   | -         | -    | -                | 1338684-2   | SHEAR HOLDER, FRONT             |           |                           | 17   |
| -                       | -   | -         | -    | -                | -           | -                               | -         | -                         | 16   |
| -                       | -   | -         | -    | -                | -           | -                               | -         | -                         | 15   |
| -                       | -   | -         | -    | -                | -           | -                               | -         | -                         | 14   |
| -                       | -   | -         | -    | -                | -           | -                               | -         | -                         | 13   |
| 1                       | 1   | 1         | 1    | 1                | 3-22280-3   | SPRING, COMPRESSION             |           |                           | 12   |
| 1                       | 1   | 1         | 1    | 1                | 356885-5    | STOP, SHEAR                     |           |                           | 11   |
| 1                       | 1   | -         | -    | 1                | 1-1320921-0 | SHEAR HOLDER, FRONT, CUT        |           |                           | 10   |
| 1                       | 1   | 1         | 1    | 1                | 318707-1    | FLOATING SHEAR, FRONT           |           |                           | 9    |
| 2                       | 2   | 1         | 1    | 1                | 1-1333203-3 | ANVIL, COMBINATION              |           |                           | 8    |
| 1                       | 1   | 1         | 1    | 1                | 2-240641-7  | SPACER                          |           |                           | 7    |
| -                       | -   | -         | -    | -                | -           | -                               | -         | -                         | 6    |
| 1                       | 1   | 1         | 1    | 1                | 1338680-2   | DEPRESSOR, SHEAR                |           |                           | 5    |
| 1                       | 1   | 1         | 1    | 1                | 238011-4    | BLOCK, CRIMPER SPACER           |           |                           | 4    |
| 2                       | 2   | 1         | 1    | 1                | 6-456135-2  | CRIMPER, INSULATION O PREMIUM   |           |                           | 3    |
| 1                       | 1   | 1         | 1    | 1                | 455888-5    | SPACER, CRIMPER                 |           |                           | 2    |
| 2                       | 2   | 1         | 1    | 1                | 3-456404-5  | CRIMPER, WIRE PREMIUM           |           |                           | 1    |
| 5-72                    | -71 | -6        | -2   | -1               | PART NO     | DESCRIPTION                     | ITEM NO   |                           |      |
| DWN                     |     | 08AUG08   |      | Tyco Electronics |             | Tyco Electronics                |           | Harrisburg, PA 17105-3608 |      |
| CHK                     |     | -         |      | NAME             |             | SIDE FEED HDI APPLICATOR        |           | -                         |      |
| APVD                    |     | 08AUG08   |      | SIZE             |             | CAGE CODE                       |           | DRAWING NO                |      |
| M. CLIFFORD             |     | -         |      | A                |             | 00779                           |           | C=1426455                 |      |
| PRODUCT SPEC            |     | -         |      | WEIGHT           |             | -                               |           | -                         |      |
| APPLICATION SPEC        |     | See Table |      | CUSTOMER DRAWING |             | SCALE                           |           | 3:5                       |      |
| FINISH                  |     | -         |      | SHEET            |             | 1                               |           | OF                        |      |
| ANGLES                  |     | -         |      | REV              |             | A                               |           | -                         |      |

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