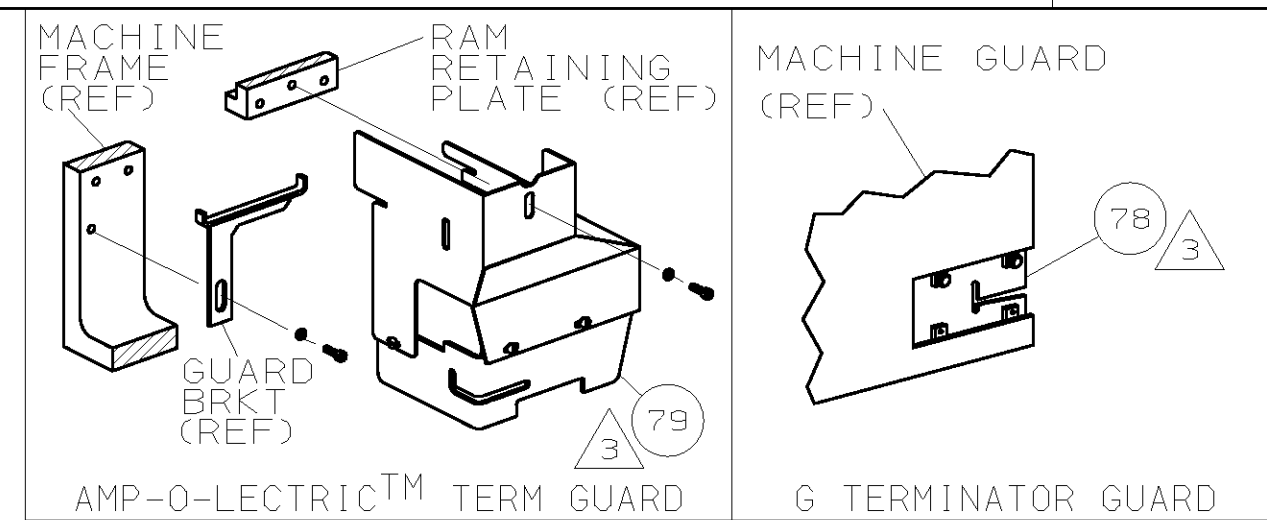


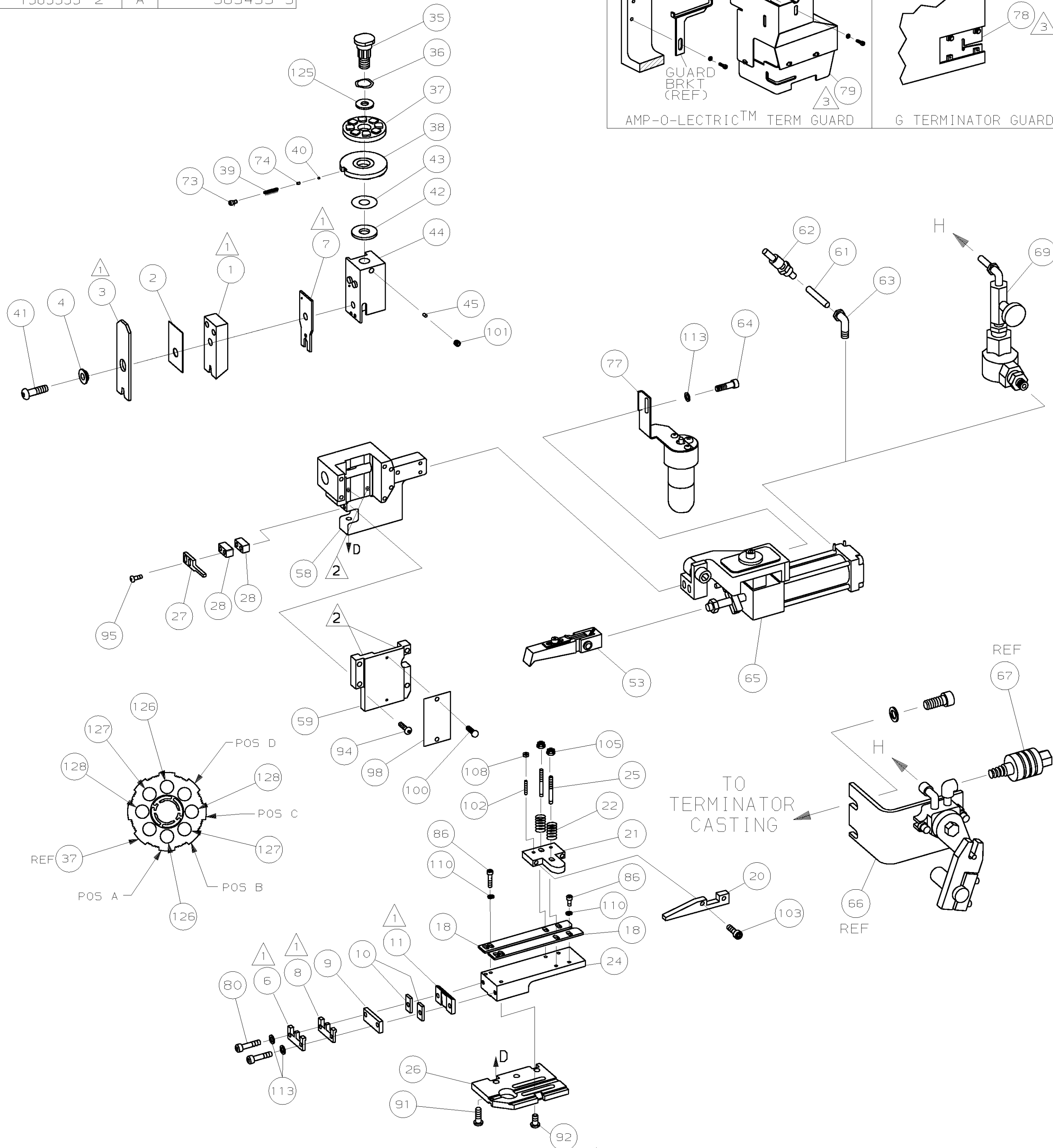
| PART<br>NUMBER | REV | FIRST<br>USED |
|----------------|-----|---------------|
| 1385539 -1     | A   | 122500-1      |
| 1385539 -2     | A   | 565435-5      |



|                               |                |                              |                           |  |      |                          |        |
|-------------------------------|----------------|------------------------------|---------------------------|--|------|--------------------------|--------|
| TERMINAL NAME: AUTOMACH. WIRE |                |                              |                           |  |      |                          |        |
| 925552                        |                | AMP TERMINAL AMP CRIMP SPECS |                           |  |      |                          |        |
|                               |                | PAD<br>LTR                   | CRIMP HEIGHT              |  |      | WIRE SIZE                |        |
|                               |                | A                            | .051 ±.002 [1.30 ±0.05mm] |  |      | 1.00mm <sup>2</sup>      |        |
|                               |                | B                            | .047 ±.002 [1.19 ±0.05mm] |  |      | 0.75mm <sup>2</sup>      |        |
|                               |                | C                            | .045 ±.002 [1.14 ±0.05mm] |  |      | 0.50mm <sup>2</sup>      |        |
|                               |                | D                            | NOT                       |  |      | USED                     |        |
|                               |                | CRIMP                        | SIZE                      |  | TYPE | RANGE                    |        |
|                               |                | WIRE                         | .100 [2.54mm]             |  | F    | 0.50-1.00mm <sup>2</sup> |        |
|                               |                | INSUL                        | .130 [3.30mm]             |  | F    | .070-.130                |        |
| WIRE STRIP LENGTH             | TERM APPL SPEC | FEED                         | APPL INSTRUCTION          |  |      | SET UP GAGE              | LAYOUT |
| -                             | 114-2088       | .500                         | 408-8039                  |  |      | -                        | L2764  |

| -1                                                      | LEADMAKER & BENCH MODEL G |       |     |          | AIR FEED   |                               |         |
|---------------------------------------------------------|---------------------------|-------|-----|----------|------------|-------------------------------|---------|
| -2                                                      | BENCH MODEL K             |       |     |          | AIR FEED   |                               |         |
| 4                                                       | 1                         | -     | -   | C        | 692655-5   | AIR FEED VALVE ASSY           | 70      |
|                                                         |                           |       |     |          |            |                               | 69      |
|                                                         |                           |       |     |          |            |                               | 68      |
|                                                         | REF                       | -     | -   | A        | 24042-2    | VALVE, SHUT OFF               | 67      |
| 4                                                       | REF                       | -     | -   | C        | 692655-6   | AIR FEED VALVE ASSY           | 66      |
| 4                                                       | 1                         | 1     | -   | B        | 460277-1   | AIR FEED ASSY (1 INCH)        | 65      |
|                                                         | 2                         | 2     | -   | A        | 3-21000-9  | SCR,SHC (10-32x1.00) AIR ASSY | 64      |
|                                                         | -                         | 1     | -   | A        | 980285-2   | ELBOW, SWIVEL 1/8 NPT - 1/4 T | 63      |
|                                                         | -                         | 1     | -   | A        | 23238-1    | QUICK DISCONNECT              | 62      |
|                                                         | -                         | 12.00 | IN  | A        | 27319-4    | TUBING, POLY-FLO Ø.25         | 61      |
|                                                         |                           |       |     |          |            |                               | 60      |
|                                                         | 1                         | 1     | -   | C        | 454220-1   | CAP, RAM                      | 59      |
|                                                         | 1                         | 1     | -   | D        | 453736-1   | HOUSING                       | 58      |
|                                                         |                           |       |     |          |            |                               | 57      |
|                                                         |                           |       |     |          |            |                               | 56      |
|                                                         |                           |       |     |          |            |                               | 55      |
|                                                         |                           |       |     |          |            |                               | 54      |
| 4                                                       | 1                         | 1     | -   | B        | 460680-2   | FEED FINGER ASSY              | 53      |
|                                                         |                           |       |     |          |            |                               | 52      |
|                                                         |                           |       |     |          |            |                               | 51      |
|                                                         |                           |       |     |          |            |                               | 50      |
|                                                         |                           |       |     |          |            |                               | 49      |
|                                                         |                           |       |     |          |            |                               | 48      |
|                                                         |                           |       |     |          |            |                               | 47      |
|                                                         |                           |       |     |          |            |                               | 46      |
|                                                         | 1                         | 1     | -   | A        | 690191-1   | PLUG, NYLON                   | 45      |
|                                                         | 1                         | 1     | -   | C        | 1-819307-2 | RAM                           | 44      |
|                                                         | 1                         | 1     | -   | A        | 690125-1   | WASHER, LAMINATED             | 43      |
|                                                         | 1                         | 1     | -   | A        | 690124-4   | WASHER, RAM                   | 42      |
|                                                         | 1                         | 1     | -   | A        | 7-21002-9  | BOLT, CRIMPER(5/16-24x1.00)   | 41      |
|                                                         | 1                         | 1     | -   | A        | 23241-6    | BALL, STEEL                   | 40      |
|                                                         | 1                         | 1     | -   | A        | 690170-1   | SPRING, COMPRESSION           | 39      |
|                                                         | 1                         | 1     | -   | C        | 1-690142-1 | DISC, INSULATION              | 38      |
|                                                         | 1                         | 1     | -   | D        | 354777-1   | WIRE DISC, PLASTIC            | 37      |
|                                                         | 1                         | 1     | -   | A        | 22480-5    | WASHER, SPRING                | 36      |
|                                                         | 1                         | 1     | -   | B        | 690212-1   | POST, RAM                     | 35      |
|                                                         |                           |       |     |          |            |                               | 34      |
|                                                         |                           |       |     |          |            |                               | 33      |
|                                                         |                           |       |     |          |            |                               | 32      |
|                                                         |                           |       |     |          |            |                               | 31      |
|                                                         |                           |       |     |          |            |                               | 30      |
|                                                         |                           |       |     |          |            |                               | 29      |
|                                                         | 2                         | 2     | -   | B        | 2-690451-5 | SPACER, STRIPPER              | 28      |
|                                                         | 1                         | 1     | -   | A        | 690455-4   | STRIPPER                      | 27      |
|                                                         | 1                         | 1     | -   | D        | 455676-4   | PLATE, BASE                   | 26      |
|                                                         | 2                         | 2     | -   | A        | 22354-8    | DRAG, STUD                    | 25      |
|                                                         | 1                         | 1     | -   | B        | 455678-1   | PLATE, STRIP GUIDE            | 24      |
|                                                         |                           |       |     |          |            |                               | 23      |
|                                                         | 2                         | 2     | -   | A        | 22281-9    | SPRING, DRAG                  | 22      |
|                                                         | 1                         | 1     | -   | A3       | 464451-1   | ARM, STOCK DRAG               | 21      |
|                                                         | 1                         | 1     | -   | A3       | 464452-2   | DRAG, STOCK                   | 20      |
|                                                         |                           |       |     |          |            |                               | 19      |
|                                                         | 2                         | 2     | -   | C        | 454204-3   | GUIDE, STRIP (FRONT)          | 18      |
|                                                         |                           |       |     |          |            |                               | 17      |
|                                                         |                           |       |     |          |            |                               | 16      |
|                                                         |                           |       |     |          |            |                               | 15      |
|                                                         |                           |       |     |          |            |                               | 14      |
|                                                         |                           |       |     |          |            |                               | 13      |
|                                                         |                           |       |     |          |            |                               | 12      |
| 1                                                       | 1                         | 1     | -   | B        | 240644-1   | PLATE, REAR SHEAR             | 11      |
| 1                                                       | 2                         | 2     | -   | C        | 240645-3   | SPACER, SHEAR PLATE           | 10      |
| 1                                                       | 1                         | 1     | -   | B        | 690619-6   | PLATE RETAINING               | 9       |
| 1                                                       | 1                         | 1     | -   | D        | 3-690618-2 | ANVIL WIRE                    | 8       |
| 1                                                       | 1                         | 1     | -   | B        | 459722-3   | BLADE, SHEAR                  | 7       |
| 1                                                       | 1                         | 1     | -   | D        | 456356-1   | ANVIL INS.                    | 6       |
|                                                         |                           |       |     |          |            |                               | 5       |
|                                                         | 1                         | 1     | -   | B        | 238009-1   | SPACER, BLOCK CRIMPER         | 4       |
|                                                         | 1                         | 1     | -   | C        | 6-456134-4 | CRIMPER, INSULATION           | 3       |
|                                                         | 1                         | 1     | -   | B        | 455888-8   | SPACER, CRIMPER               | 2       |
| 1                                                       | 1                         | 1     | -   | C        | 4-459736-1 | CRIMPER, WIRE                 | 1       |
|                                                         | -2                        | -1    | U/M | DWG SIZE | PART NO    | DESCRIPTION                   | ITEM NO |
| REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION) |                           |       |     |          |            |                               |         |

|                                              |  |                               |  |                         |  |                                               |                    |
|----------------------------------------------|--|-------------------------------|--|-------------------------|--|-----------------------------------------------|--------------------|
| QTY REQD PER ASSY                            |  |                               |  | PARTS LIST              |  |                                               |                    |
| DIMENSIONS IN INCHES.<br>DO NOT SCALE PRINT. |  | MATL                          |  | HT TR                   |  | FIN                                           |                    |
|                                              |  | -                             |  | -                       |  | -                                             |                    |
| TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:    |  | DR 17 JAN 03 APP 17 JAN 03    |  | T. ELBIN                |  | Tyco Electronics<br>Harrisburg, PA 17105-3608 |                    |
| 2 PLC DEC $\pm$ .25                          |  | CHK -                         |  | REL -                   |  | <b>AMP</b>                                    |                    |
| 3 PLC DEC $\pm$                              |  |                               |  |                         |  |                                               |                    |
| 4 PLC DEC $\pm$                              |  |                               |  |                         |  |                                               |                    |
| ANGLES $\pm$                                 |  | NAME                          |  | END FEED HDM APPLICATOR |  | MACHINE REF                                   |                    |
| SURF TEXTURE: $\checkmark$                   |  | SCALE                         |  | 1385539                 |  | MINI APPL                                     |                    |
| REMOVE BURRS, BREAK<br>SHARP EDGES R.015 MAX |  | D Dwg NO                      |  |                         |  | SHEET REV                                     |                    |
|                                              |  | -                             |  |                         |  | 1 of 1 A                                      |                    |
| CAGE CODE<br>00779                           |  | CUSTOMER AND ASSEMBLY DRAWING |  |                         |  |                                               | RESTRICTED TO<br>- |



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 SEE DRAWING FOR COMPONENTS
- 5 ITEM 78 USED WITH G TERMINATOR ONLY.

|                   |     |     |             |            |                                 |            |     |
|-------------------|-----|-----|-------------|------------|---------------------------------|------------|-----|
|                   |     |     |             |            |                                 |            | 129 |
| 2                 | 2   | -   | C           | 6-354779-6 | PIN, WIRE DISC (.3320)C         |            | 128 |
| 2                 | 2   | -   | C           | 6-354779-4 | PIN, WIRE DISC (.3310)B         |            | 127 |
| 2                 | 2   | -   | C           | 5-354779-2 | PIN, WIRE DISC (.3250)A         |            | 126 |
| 1                 | 1   | -   | A           | 986950-1   | WASHER, FLAT PRECISION          |            | 125 |
| 1                 | 1   | -   | A           | 217238-1   | GENERAL INSTRUCTION PACKAGE     |            | 124 |
| 1                 | 1   | -   | -           | 4088039    | EF APPL INST 408-8039           |            | 123 |
|                   |     |     |             |            |                                 |            | 122 |
|                   |     |     |             |            |                                 |            | 121 |
|                   |     |     |             |            |                                 |            | 120 |
|                   |     |     |             |            |                                 |            | 119 |
|                   |     |     |             |            |                                 |            | 118 |
|                   |     |     |             |            |                                 |            | 117 |
|                   |     |     |             |            |                                 |            | 116 |
|                   |     |     |             |            |                                 |            | 115 |
|                   |     |     |             |            |                                 |            | 114 |
| 4                 | 4   | -   | A           | 21024-5    | WASHER, LOCK (#10) AIR ASSY     |            | 113 |
|                   |     |     |             |            |                                 |            | 112 |
|                   |     |     |             |            |                                 |            | 111 |
| 4                 | 4   | -   | A           | 21024-4    | WASHER, LOCK (NO. 8) SHEAR BL   |            | 110 |
|                   |     |     |             |            |                                 |            | 109 |
| 2                 | 2   | -   | A           | 21018-4    | NUT, HEX (4-40) DRAG            |            | 108 |
|                   |     |     |             |            |                                 |            | 107 |
|                   |     |     |             |            |                                 |            | 106 |
| 2                 | 2   | -   | A           | 21022-2    | NUT, HEX SL (8-32) DRAG STUD    |            | 105 |
|                   |     |     |             |            |                                 |            | 104 |
| 2                 | 2   | -   | A           | 1-21000-3  | SCR, SHC (4-40x.25) DRAG ARM    |            | 103 |
| 2                 | 2   | -   | A           | 2-21006-6  | SCR, SKT SET (4-40x.62) DRAG    |            | 102 |
| 1                 | 1   | -   | A           | 21009-2    | SCR, SKT SET (1/4-20x.25 )RAM   |            | 101 |
| 2                 | 2   | -   | A           | 21017-2    | SCR, DRIVE (#2x.19) ID PLATE    |            | 100 |
|                   |     |     |             |            |                                 |            | 99  |
| 1                 | 1   | -   | B           | 461264-1   | PLATE, IDENTIFICATION           |            | 98  |
|                   |     |     |             |            |                                 |            | 97  |
|                   |     |     |             |            |                                 |            | 96  |
| 2                 | 2   | -   | A           | 8-21002-9  | SCR, BHC (8-32x1.00) STRIPPER   |            | 95  |
| 4                 | 4   | -   | A           | 2-21002-9  | SCR, BHC (10-32x.75) CAP        |            | 94  |
|                   |     |     |             |            |                                 |            | 93  |
| 4                 | 4   | -   | A           | 3-21002-3  | SCR, BHC (1/4-20x.50) ST GD PL  |            | 92  |
| 3                 | 3   | -   | A           | 2-22733-8  | SCR, BHC (1/4-20x.62) H5G       |            | 91  |
|                   |     |     |             |            |                                 |            | 90  |
|                   |     |     |             |            |                                 |            | 89  |
|                   |     |     |             |            |                                 |            | 88  |
|                   |     |     |             |            |                                 |            | 87  |
| 4                 | 4   | -   | A           | 2-21000-6  | SCR, SHC (8-32x.38) STRIP GUIDE |            | 86  |
|                   |     |     |             |            |                                 |            | 85  |
|                   |     |     |             |            |                                 |            | 84  |
|                   |     |     |             |            |                                 |            | 83  |
|                   |     |     |             |            |                                 |            | 82  |
|                   |     |     |             |            |                                 |            | 81  |
| 2                 | 2   | -   | A           | 3-21000-9  | SCR, SHC (10-32x1.00) SHEAR PL  |            | 80  |
| 1                 | -   | -   | A           | 455750-8   | GUARD ASSY                      |            | 79  |
| -                 | REF | -   | A           | 679532-1   | INSERT, GUARD                   |            | 78  |
| 1                 | -   | -   | C           | 465184-9   | LUBRICATOR ASSY                 |            | 77  |
|                   |     |     |             |            |                                 |            | 76  |
|                   |     |     |             |            |                                 |            | 75  |
| 1                 | 1   | -   | A           | 690603-1   | SPRING, ASSIST                  |            | 74  |
| 1                 | 1   | -   | A           | 23030-1    | SCR, SKT CAP (6-32x.25) CP DSC  |            | 73  |
|                   |     |     |             |            |                                 |            | 72  |
|                   |     |     |             |            |                                 |            | 71  |
| -2                | -1  | U/M | DWG<br>SIZE | PART NO    | DESCRIPTION                     | ITEM<br>NO |     |
| QTY RECD PER ASSY |     |     |             | PARTS LIST |                                 |            |     |

[illegible]

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