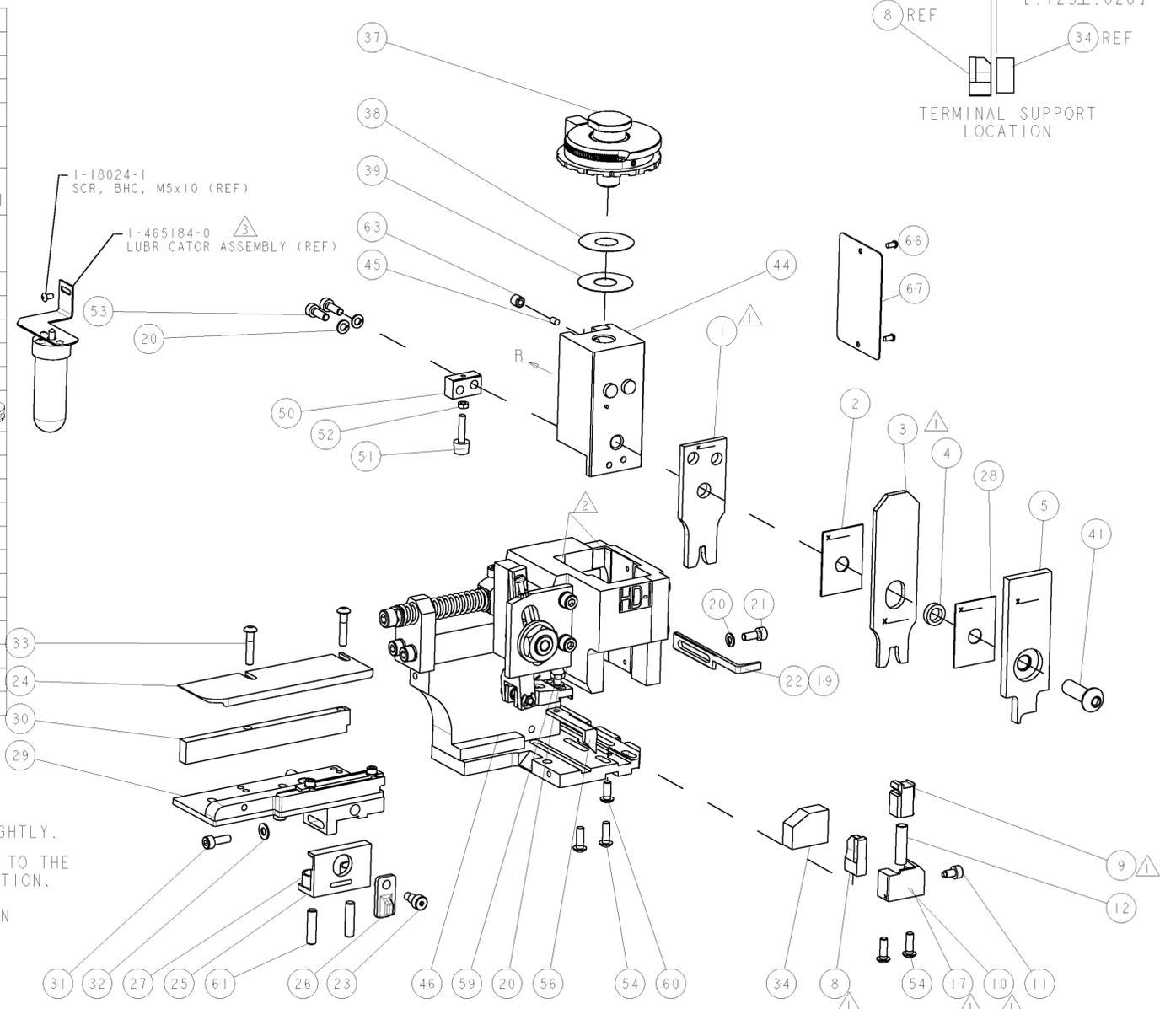


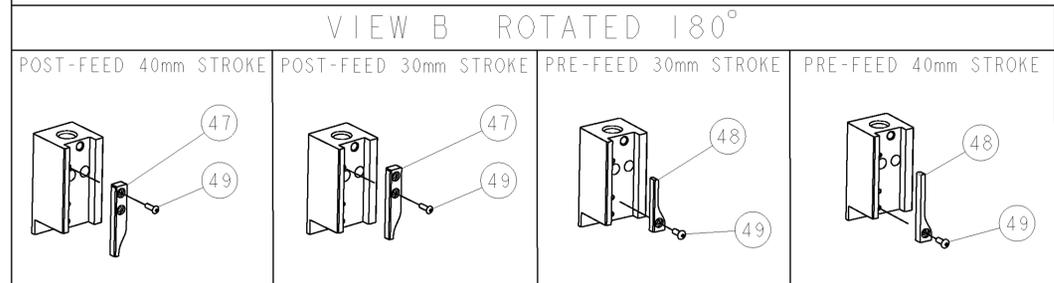
| PART NUMBER | REV | TERMINATOR | FEED TYPE | DESCRIPTION |
|-------------|-----|------------|----------------|--------------------|
| 1530077-1 | A | LEADMAKER | MECH POST FEED | CUTS CARRIER |
| 1530077-2 | A | BENCH | MECH PRE FEED | CUTS CARRIER |
| 1530077-6 | A | LEADMAKER | MECH POST FEED | CONTINUOUS CARRIER |
| 7-1530077-1 | A | LEADMAKER | MECH POST FEED | -1 AND SPARE PARTS |
| 7-1530077-2 | A | BENCH | MECH PRE FEED | -2 AND SPARE PARTS |
| 7-1530077-6 | A | LEADMAKER | MECH POST FEED | -6 AND SPARE PARTS |
| 7-1530077-7 | A | - | - | SPARE PARTS KIT |

| CRIMP DATA | | YAZAKI TERMINAL | | TE CRIMP SPECS | |
|--|-------------------------------|--|-------------------------------|----------------|------------------|
| TERMINAL NAME: M TYPE HEAVY FEMALE TERMINAL | | | | | |
| CRIMP | SIZE | TYPE | RANGE | | |
| WIRE | 3.56 [1.40 IN] | F | 3.00mm ² or 12 AWG | | |
| INSUL | 5.84 [2.30 IN] | F | Ø5.70 [2.24 IN] | | |
| WIRE STRIP LENGTH 2.00-3.00 [1.078-1.18 IN] | | APPL INSTRUCTIONS 408-8322 & 408-8490 | | | |
| TERMINAL APPL SPEC | | NONE | FEED | | 18.10 [1.713 IN] |
| TERMINALS APPLIED | | | | | |
| TE PN | YAZAKI PN | | | | |
| 1949889 | 7116-2877 | - | - | - | - |
| - | - | - | - | - | - |
| - | - | - | - | - | - |
| WIRE SIZE | CRIMP HEIGHT | REF SETTING | | | |
| 12 AWG | 2.26 ± 0.05 [1.089 ± 0.02 IN] | C3 | | | |
| 3.00mm ² | 2.21 ± 0.05 [1.087 ± 0.02 IN] | C8 | | | |

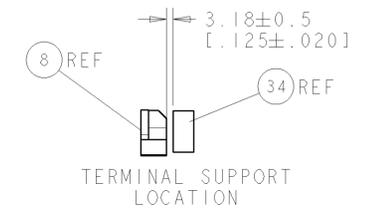
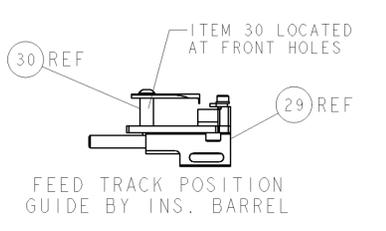
- △ RECOMMENDED SPARE PARTS.
- △ GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- △ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
- 4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.



*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



| -77 | -76 | -72 | -71 | -6 | -2 | -1 | PART NO | DESCRIPTION | ITEM NO |
|-----|-----|-----|-----|----|----|----|---------|-------------|---------|
| - | - | - | - | - | - | - | - | - | 84 |
| - | - | - | - | - | - | - | - | - | 83 |
| - | - | - | - | - | - | - | - | - | 82 |
| - | - | - | - | - | - | - | - | - | 81 |
| - | - | - | - | - | - | - | - | - | 80 |
| - | - | - | - | - | - | - | - | - | 79 |
| - | - | - | - | - | - | - | - | - | 78 |
| - | - | - | - | - | - | - | - | - | 77 |
| - | - | - | - | - | - | - | - | - | 76 |
| - | - | - | - | - | - | - | - | - | 75 |
| - | - | - | - | - | - | - | - | - | 74 |



| SET UP GAGE 458637-3 | | LOC | DIST | REVISONS | | | | DATE | DWN | APVD |
|----------------------|-----|-----|------|-------------|------|-----|------|-------------|---------------------------------|------|
| P | LTR | A | 66 | DESCRIPTION | DATE | DWN | APVD | 20MAR2009 | RK | TE |
| - | - | - | - | - | - | - | - | - | - | 73 |
| - | - | - | - | - | - | - | - | - | - | 72 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1338705-3 | DOCUMENTATION PACKAGE | 71 |
| - | - | - | - | - | - | - | - | - | - | 70 |
| - | - | - | - | - | - | - | - | - | - | 69 |
| - | - | - | - | - | - | - | - | - | - | 68 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 461264-5 | PLATE, IDENTIFICATION | 67 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 21017-2 | SCREW, DRIVE | 66 |
| - | - | - | - | - | - | - | - | - | - | 65 |
| - | - | - | - | - | - | - | - | - | - | 64 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 3-18031-0 | SCR, SET, CUP POINT M6 X 6.0 | 63 |
| - | - | - | - | - | - | - | - | - | - | 62 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 2-18032-5 | SCR, SET, FLT POINT M5 X 20.0 | 61 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 18024-7 | SCR, BTN SKT HD CAP (M4 X 10.0) | 60 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 5-18022-2 | SCR, HEX HD CAP M4 X 8.0 | 59 |
| - | - | - | - | - | - | - | - | - | - | 58 |
| - | - | - | - | - | - | - | - | - | - | 57 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1338685-1 | PAWL, FEED | 56 |
| - | - | - | - | - | - | - | - | - | - | 55 |
| - | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 18024-8 | SCR, BTN SKT HD CAP (M4 X 12.0) | 54 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 1-18023-2 | SCR, SKT HD CAP M4 X 12.0 | 53 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 18030-1 | NUT, HEX, REG M3 | 52 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 811242-5 | BUMPER, HOLD DOWN | 51 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 690753-2 | SPACER, TONKER | 50 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 18024-3 | SCR, BTN SKT HD CAP (M3 X 10.0) | 49 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1338675-1 | CAM, UNIVERSAL PRE FEED | 48 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1338676-1 | CAM, UNIVERSAL POST-FEED | 47 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1320999-3 | APPLICATOR SUBASSEMBLY, HDI | 46 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 690191-1 | PLUG, NYLON | 45 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1333257-1 | RAM | 44 |
| - | - | - | - | - | - | - | - | - | - | 43 |
| - | - | - | - | - | - | - | - | - | - | 42 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 2-18024-6 | SCR, BTN SKT HD CAP (M8 X 25.0) | 41 |
| - | - | - | - | - | - | - | - | - | - | 40 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 690125-1 | SHIM SUB-ASSY | 39 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 469367-1 | SHIM | 38 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 879103-2 | FINE ADJUST HEAD ASSEMBLY | 37 |
| - | - | - | - | - | - | - | - | - | - | 36 |
| - | - | - | - | - | - | - | - | - | - | 35 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1320934-1 | SUPPORT, TERMINAL | 34 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 1-18024-0 | SCR, BTN SKT HD CAP (M4 X 20.0) | 33 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 18027-2 | WASHER, FLAT, REG M4 | 32 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1-18023-2 | SCR, SKT HD CAP M4 X 12.0 | 31 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1320908-8 | SPACER, STRIP GUIDE | 30 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1633073-1 | STRIP GUIDE ASSEMBLY | 29 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 455888-6 | SPACER, CRIMPER | 28 |
| - | 2 | 2 | 2 | 2 | 2 | 2 | 2 | 1-22284-0 | SPRING, COMPRESSION | 27 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 356835-1 | LEVER, DRAG RELEASE | 26 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 240792-1 | DRAG, TERMINAL | 25 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1320928-1 | PLATE, STRIP GUIDE | 24 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 980371-4 | SCR, SKT HD SHLDR 5.0 DIA X 6.0 | 23 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 690472-2 | STRIPPER | 22 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1-18023-1 | SCR, SKT HD CAP M4 X 10.0 | 21 |
| - | 4 | 4 | 4 | 4 | 4 | 4 | 4 | 18025-2 | WASHER, SPRG LOCK, REG M4 | 20 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 690472-1 | STRIPPER | 19 |
| - | - | - | - | - | - | - | - | - | - | 18 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1338684-2 | SHEAR HOLDER, FRONT | 17 |
| - | - | - | - | - | - | - | - | - | - | 16 |
| - | - | - | - | - | - | - | - | - | - | 15 |
| - | - | - | - | - | - | - | - | - | - | 14 |
| - | - | - | - | - | - | - | - | - | - | 13 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 3-22280-3 | SPRING, COMPRESSION | 12 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 356885-5 | STOP, SHEAR | 11 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1-1320921-0 | SHEAR HOLDER, FRONT, CUT | 10 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 454276-9 | FLOATING SHEAR, FRONT | 9 |
| - | 1 | 2 | 2 | 2 | 1 | 1 | 1 | 1633778-1 | ANVIL, COMBINATION | 8 |
| - | - | - | - | - | - | - | - | - | - | 7 |
| - | - | - | - | - | - | - | - | - | - | 6 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1-455889-8 | DEPRESSOR, SHEAR | 5 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 238011-2 | BLOCK, CRIMPER SPACER | 4 |
| - | 1 | 2 | 2 | 1 | 1 | 1 | 1 | 1-1633471-1 | CRIMPER, INSULATION F | 3 |
| - | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 455888-7 | SPACER, CRIMPER | 2 |
| - | 1 | 2 | 2 | 1 | 1 | 1 | 1 | 456411-3 | CRIMPER, WIRE PREMIUM | 1 |

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Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9