

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

© COPYRIGHT

ALL RIGHTS RESERVED.

LOC

DIST

REVISIONS

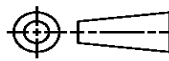
P	LTR	DESCRIPTION	DATE	DWN	APVD
	E1	ECR-14-001887	12FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151401-1

FOR REPLACEMENT PARTS FOR APPLICATOR 466498-1
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
466498-1

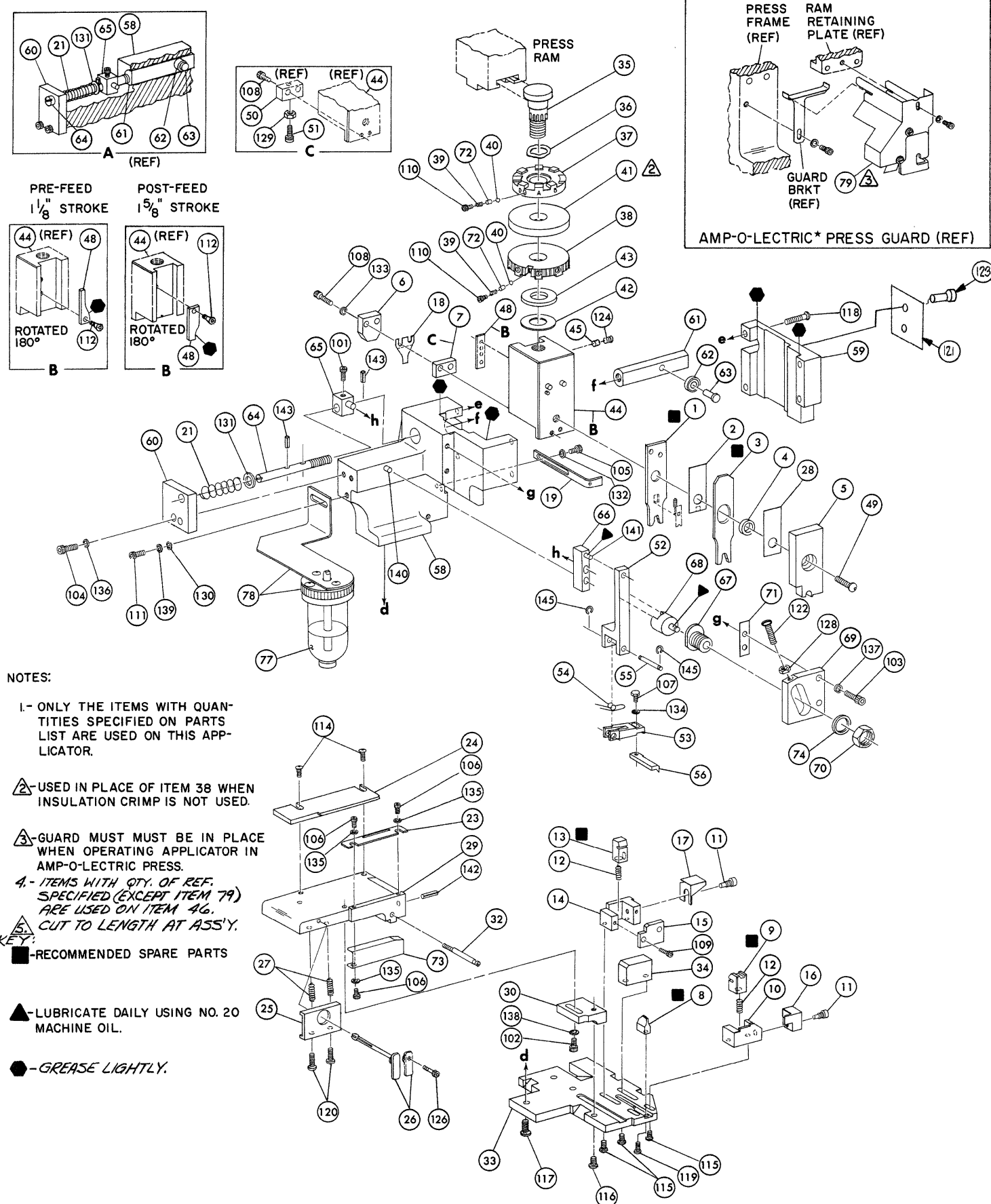
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV			
		CHK	RAGHAVENDRA			
		APVD	RAGHAVENDRA			
		PRODUCT SPEC				
		APPLICATION SPEC				
		WEIGHT				
		CUSTOMER DRAWING		SCALE	SHEET 1 OF 2	
				REV	E1	

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
		0 PLC	±
		1 PLC	±
		2 PLC	±
		3 PLC	±
		4 PLC	±
		ANGLES	±
MATERIAL		FINISH	

NAME		MINIATURE QUICK CHANGE APPLICATOR SIDE FEED	
SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A3		©- 466498-1	

TE Connectivity	
-----------------	--

THIS IS A CONTROLLED DOCUMENT.



- NOTES:
- 1.- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
 - 2.- USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
 - 3.- GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-LECTRIC PRESS.
 - 4.- ITEMS WITH QTY. OF REF. SPECIFIED (EXCEPT ITEM 79) ARE USED ON ITEM 46.
 - 5.- CUT TO LENGTH AT ASS'Y.
- KEY:
- - RECOMMENDED SPARE PARTS
 - ▲ - LUBRICATE DAILY USING NO. 20 MACHINE OIL.
 - - GREASE LIGHTLY.

REF.	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	REF.	454220-1	CAP, HOUSING	59
REF.	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	144	REF.	454485-1	HOUSING	58
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	143				57
REF.	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	142	1	458537-4	PAWL, FEED	56
REF.	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	141	REF.	240624-1	PIN, FEED FINGER	55
	21024-5	WASHER, LOCK (NO 10) LUB ASSY	140	REF.	691499-1	SPRING, FEED FINGER	54
1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	139	REF.	690541-1	FINGER, FEED	53
REF.	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	138	REF.	455679-1	LEVER, TERMINAL FEED ARM	52
2	21024-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	137	1	811242-2	BUMPER, HOLDDOWN	51
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	136	1	690753-1	SPACER, TONKER	50
2	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	135	1	7-21002-9	BOLT, CRIMPER	49
REF.	21024-4	WASHER, LOCK (NO 8) STRIPPER	134	1	690501-4	CAM POST- FEED 1/8\"/>	48
1	21899-4	WASHER, FLAT (NO 10) LUB ASSY	133				47
REF.	21899-2	WASHER, FLAT (NO 10) LUB ASSY	132	1	459456-1	APPLICATOR, BASIC (SUB ASSY)	46
1	21018-5	NUT, HEX MACH (6-32) HOLDDOWN	131	1	690191-1	PLUG, NYLON	45
REF.	21018-5	NUT, HEX MACH (6-32) FEED ADJ	130	1	455673-1	RAM	44
			129	1	690125-1	WASHER, LAMINATED	43
			128	1	690124-1	WASHER, RAM	42
			127			DISC, SPACER	41
			126	2	23241-6	BALL, STEEL	40
1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL) RAM	125	2	690170-1	SPRING, COMPRESSION	39
2	21017-2	SCREW, DRIVE # 2 X .19	124	1	690142-1	DISC, INSULATION	38
REF.	6-23715-5	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	123	1	7-690692-4	DISC, WIRE	37
1	4-61264-1	PLATE, IDENTIFICATION	122	1	22480-5	WASHER, SPRING	36
2	3-21002-0	SCR, BUT HD SKT CAP (10-32 X .88) DRAG	121	1	690212-1	POST, RAM	35
1	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	120			SUPPORT, TERMINAL	34
REF.	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	119	REF.	455675-1	PLATE, BASE	33
REF.	17177-1	SCR, BUT HD SKT CAP (1/4-20 X .75) HOUSING	118	1	690432-3	SCREW, ADJUSTMENT	32
REF.	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	117				31
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	116	REF.	455689-1	BLOCK, STRIP GUIDE ADJ	30
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE	115	1	455671-1	PLATE, STRIP GUIDE	29
			114	1	1-455888-7	SPACER, FRONT SHEAR DEPRESSOR	28
1	1-21002-7	SCR, BUT HD SKT CAP (6-32 X .38) CAM	113	2	1-22284-0	SPRING, DRAG	27
	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	112	1	690546-1	LEVER, DRAG RELEASE	26
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	111	1	240792-1	DRAG, STOCK	25
			110	1	5-690504-7	GUIDE STRIP (REAR)	24
2	2-21000-7	SCR, SKT HD CAP (6-32 X .38) REAR SHEAR PLATE	109	1	690438-1	GUIDE, STRIP (FRONT)	23
1	2-22603-0	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	108				22
2	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	107	REF.	4-22284-9	SPRING, FEED RETURN	21
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	106				20
REF.	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	105	1	690472-2	STRIPPER	19
REF.	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	104			HOLDER, TERMINAL	18
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	103			GUARD, CHIP (REAR)	17
REF.	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	102	1	691667-3	GUARD, CHIP (FRONT)	16
REF.	455749-1	GUARD, WINDOW	101			PLATE, SHEAR (REAR)	15
	1-465184-0	LUBRICATOR ASSY	79			HOLDER, SHEAR (REAR)	14
		OIL, LUBRICATING	78			SHEAR, FLOAT (REAR)	13
			77	1	5-22280-0	SPRING, SHEAR	12
			76	1	690461-1	STOP, SHEAR	11
			75	1	690459-1	HOLDER, SHEAR (FRONT)	10
REF.	458109-1	WASHER, SPECIAL	74	1	454276-1	SHEAR, FLOAT (FRONT)	9
	454877-3	PLATE, STRIP GUIDE COVER	73	1	6-690512-5	ANVIL	8
2	690603-1	SPRING, ASSIST	72			SPACER, DEPRESSOR (REAR)	7
REF.	690517-1	SPACER	71			DEPRESSOR, SHEAR (REAR)	6
	22594-8	NUT, HEX	70	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
	240628-1	PLATE, ADJUSTMENT	69	1	2-238011-2	SPACER, TUBULAR, INS CRIMPER	4
	240626-1	SHAFT, PIVOT	68	1	7-456134-9	CRIMPER, INSULATION	3
	240633-1	BUSHING	67	1	455889-5	SPACER, CRIMPER	2
	455680-1	LEVER, INTERMEDIATE	66	1	456406-2	CRIMPER, WIRE	1
	240629-1	BLOCK, PIVOT	65				
	240632-2	SCREW, ADJUSTMENT FEED ROD	64				
	240659-3	PIN, CAM ROLLER	63				
	240658-1	ROLLER, CAM	62				
	454398-2	ROD, FEED	61				
REF.	454178-1	GUIDE, FEED ROD	60				

REMARKS		NO		REV	
APPL USED ON MACHINE PART NO		MACH SERIAL NO		TO APPLY TERMINAL 114-49003	
CUSTOMER NAME		APPL SERIAL NO		DISTRIBUTION	
ADDRESS		PURCHASE ORDER		ORIGINAL	
CITY		ENG APP		CUSTOMER COPY	
				FIELD ENG COPY	

CRIMPING DATA		APPLICATOR WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE LENGTH
A	.074	14	
B	.063	16	
C	.056	18	
D	.052	20	
CRIMP	SIZE	TYPE	FEED
WIRE	.090	F	.800
INSUL	.140	F	A1 8040
WIRE RANGE 20-14		INSULATION RANGE .085-.125	
REMARKS		PRESS NO	
POST-FEED AMPOMATOR			

E		ECN 0150-1114-04		M/FE 7-04		SET UP GAGE 10-1	
D		ECN 0150-0746-02		M/FE 6-02		DR 8-25-75	
C		0150-0352-01		CE 4-01		APR 10/15	
B		0150-0350-05		CE 1-06		CHK	
A		ECN R-5907		D/FE 10-4-84		REL 9-30-85	
A		REV PER EW R1500		DATE 1-27-89		LOC A	

P/F LTR		REVISION RECORD		APP DATE		P/F LTR		REVISION RECORD		APP DATE	

E		ECN 0150-1114-04		M/FE 7-04		SET UP GAGE 10-1	
D		ECN 0150-0746-02		M/FE 6-02		DR 8-25-75	
C		0150-0352-01		CE 4-01		APR 10/15	
B		0150-0350-05		CE 1-06		CHK	
A		ECN R-5907		D/FE 10-4-84		REL 9-30-85	
A		REV PER EW R1500		DATE 1-27-89		LOC A	

P/F LTR		REVISION RECORD		APP DATE		P/F LTR		REVISION RECORD		APP DATE	

E		ECN 0150-1114-04		M/FE 7-04		SET UP GAGE 10-1	
D		ECN 0150-0746-02		M/FE 6-02		DR 8-25-75	
C		0150-0352-01		CE 4-01		APR 10/15	
B		0150-0350-05		CE 1-06		CHK	
A		ECN R-5907		D/FE 10-4-84		REL 9-30-85	
A		REV PER EW R1500		DATE 1-27-89		LOC A	

P/F LTR		REVISION RECORD		APP DATE		P/F LTR		REVISION RECORD		APP DATE	

E		ECN 0150-1114-04		M/FE 7-04		SET UP GAGE 10-1	
D		ECN 0150-0746-02		M/FE 6-02		DR 8-25-75	
C		0150-0352-01		CE 4-01		APR 10/15	
B		0150-0350-05		CE 1-06		CHK	
A		ECN R-5907		D/FE 10-4-84		REL 9-30-85	
A		REV PER EW R1500		DATE 1-27-89		LOC A	

P/F LTR		REVISION RECORD		APP DATE		P/F LTR		REVISION RECORD		APP DATE	

E		ECN 0150-1114-04		M/FE 7-04		SET UP GAGE 10-1	
D		ECN 0150-0746-02		M/FE 6-02		DR 8-25-75	
C		0150-0352-01		CE 4-01		APR 10/15	
B		0150-0350-05		CE 1-06		CHK	
A		ECN R-5907		D/FE 10-4-84		REL 9-30-85	
A		REV PER EW R1500		DATE 1-27-89		LOC A	

P/F LTR		REVISION RECORD		APP DATE		P/F LTR		REVISION RECORD		APP DATE	

E		ECN 0150-1114-04		M/FE 7-04		SET UP GAGE 10-1	
D		ECN 0150-0746-02		M/FE 6-02		DR 8-25-75	
C		0150-0352-01		CE 4-01		APR 10/15	
B		0150-0350-05		CE 1-06		CHK	
A		ECN R-5907		D/FE 10-4-84		REL 9-30-85	
A		REV PER EW R1500		DATE 1-27-89		LOC A	

P/F LTR		REVISION RECORD		APP DATE		P/F LTR		REVISION RECORD		APP DATE	

E		ECN 0150-1114-04		M/FE 7-04		SET UP GAGE 10-1	
D		ECN 0150-0746-02		M/FE 6-02		DR 8-25-75	
C		0150-0352-01		CE 4-01		APR 10/15	
B		0150-0350-05		CE 1-06		CHK	
A		ECN R-5907		D/FE 10-4-84		REL 9-30-85	
A		REV PER EW R1500		DATE 1-27-89		LOC A	

P/F LTR		REVISION RECORD		APP DATE		P/F LTR		REVISION RECORD		APP DATE	

E		ECN 0150-1114-04		M/FE 7-04		SET UP GAGE 10-1	
D		ECN 0150-0746-02		M/FE 6-02		DR 8-25-75	
C		0150-0352-01		CE 4-01		APR 10/15	
B		0150-0350-05		CE 1-06		CHK	
A		ECN R-5907		D/FE 10-4-84		REL 9-30-85	
A		REV PER EW R1500		DATE 1-27-89		LOC A	

P/F LTR		REVISION RECORD		APP DATE		P/F LTR		REVISION RECORD		APP DATE	

E		ECN 0150-1114-04		M/FE 7-04		SET UP GAGE 10-1	
D		ECN 0150-0746-02		M/FE 6-02		DR 8-25-75	
C		0150-0352-01		CE 4-01		APR 10/15	
B		0150-0350-05		CE 1-06		CHK	
A		ECN R-5907		D/FE 10-4-84		REL 9-30-85	
A		REV PER EW R1500		DATE 1-27-89		LOC A	

P/F LTR		REVISION RECORD		APP DATE		P/F LTR		REVISION RECORD		APP DATE	

E		ECN 0150-1114-04		M/FE 7-04		SET UP GAGE 10-1	
D		ECN 0150-0746-02		M/FE 6-02		DR 8-25-75	
C		0150-0352-01		CE 4-01		APR 10/15	
B		0150-0350-05		CE 1-06		CHK	
A		ECN R-5907		D/FE 10-4-84		REL 9-30-85	
A		REV PER EW R1500		DATE 1-27-89		LOC A	

P/F LTR		REVISION RECORD		APP DATE		P/F LTR		REVISION RECORD		APP DATE	

E		ECN 0150-1114-04		M/FE 7-04		SET UP GAGE 10-1	
D		ECN 0150-0746-02		M/FE 6-02		DR 8-25-75	
C		0150-0352-01		CE 4-01		APR 10/15	
B		0150-0350-05		CE 1-06		CHK	
A		ECN R-5907		D/FE 10-4-84		REL 9-30-85	
A		REV PER EW R1500		DATE 1-27-89		LOC A	

P/F LTR		REVISION RECORD		APP DATE		P/F LTR		REVISION RECORD		APP DATE	

E		ECN 0150-1114-04		M/FE 7-04		SET UP GAGE 10-1	
D		ECN 0150-0746-02		M/FE 6-02		DR 8-25-75	
C		0150-0352-01		CE 4-01		APR 10/15	
B		0150-0350-05		CE 1-06		CHK	
A		ECN R-5907		D/FE 10-4-84		REL 9-30-85	
A		REV PER EW R1500		DATE 1-27-89		LOC A	

P/F LTR		REVISION RECORD		APP DATE		P/F LTR		REVISION RECORD		APP DATE	

E		ECN 0150-1114-04		M/FE 7-04		SET UP GAGE 10-1	
D		ECN 0150-0746-02		M/FE 6-02		DR 8-25-75	
C		0150-0352-01		CE 4-01		APR 10/15	
B		0150-0350-05		CE 1-06		CHK	
A							

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9