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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

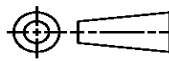
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

1470-19 (3/11)

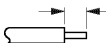
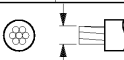
Pro/ENGINEER DRAWING

DRAWING MADE IN THIRD ANGLE PROJECTION

1426162 1426162

/home/us024474/tecnod

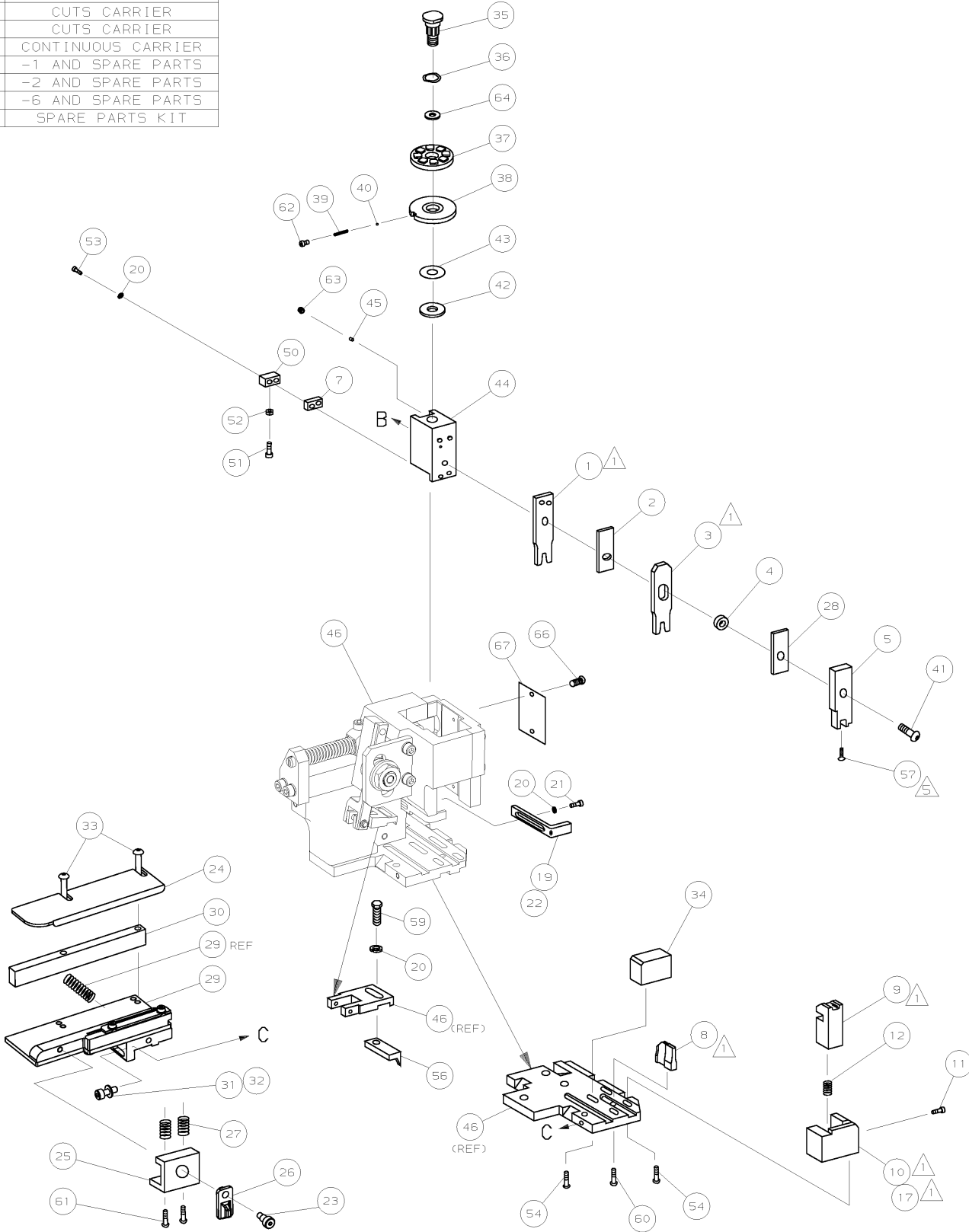
PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1426162-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1426162-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1426162-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1426162-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1426162-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1426162-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1426162-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA AMP TERMINAL AMP CRIMP SPECS				
TERMINAL NAME: 2.8MM SENSOR-FLAT TYPE RECEPTACLE 				
CRIMP	SIZE	TYPE	RANGE	
WIRE	1.57 [.062 IN]	F	0.20mm ² - 0.50mm ²	
INSUL	3.94 [.155 IN]	0	3.4mm MAX [.134 IN] 	
WIRE STRIP LENGTH 3.70-4.30 [.146-.169 IN] 		APPL INSTRUCTION 408-8322		
TERMINAL 114-18148-1 (B)		-		FEED
APPL SPEC 114-18144-0 (A)		-		12.00 [.472 IN]
TERMINALS APPLIED 				
TERMINAL	SEAL	-	-	-
967541 (A)	828904-1	-	-	-
968882 (B)	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
WIRE SIZE	CRIMP HEIGHT		PIN PN & LENGTH [IN]	
mm ² AWG				
0.50mm ²		1.14 ±0.05 [.045 ±.002 IN]	3-354779-0 [.3140]	
0.35mm ²		1.07 ±0.05 [.042 ±.002 IN]	3-354779-6 [.3170]	
0.25mm ²		1.02 ±0.05 [.040 ±.002 IN]	4-354779-0 [.3190]	
0.20mm ²		1.00 ±0.05 [.039 ±.002 IN]	4-354779-2 [.3200]	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	
-		-	-	

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION DIAMETER QUOTED IS OUTSIDE DIAMETER OF SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED.
5. APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.

VIEW B ROTATED 180°			
POST FEED 40 mm STROKE	POST FEED 30 mm STROKE	PRE FEED 30 mm STROKE	PRE FEED 40 mm STROKE
LOC 66			

AMP 1756 REV 3-92 24-JUL-03 16:20:34 us024474



-	1	1	1	1	1	1	1426162	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
-	-	-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	-	-	69
-	-	-	-	-	-	-	-	-	68
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR, DRIVE (#2X.19) ID PLATE	66
-	-	-	-	-	-	-	-	-	65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR, SKT SET (M6X6) RAM	63
-	1	1	1	1	1	1	18023-9	SCR, SHC (M4X6) INS DISC	62
-	2	2	2	2	2	2	1-18024-5	SCR, BHC (M5X25) DRAG	61
-	1	1	1	1	1	1	18024-7	SCR, BHC (M4X10) ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR, HEX (M4X8) FEED FINGER	59
-	-	-	-	-	-	-	-	-	58
-	1	1	1	1	1	1	985575-3	SCR, FHC (M3X10) DEP	57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	-	-	-	-	-	-	-	-	55
-	4	4	4	4	4	4	18024-8	SCR, BHC (M4X12) SHEAR HOLDER	54
-	2	2	2	2	2	2	1-18023-3	SCR, SHC (M4X16) TERM HLD DWN	53
-	1	1	1	1	1	1	18030-1	NUT, HEX (M3) HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR, BHC (M3X10) CAM	49
-	-	-	-	-	-	-	-	-	48
-	1	-	1	-	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	47
-	1	-	1	-	-	-	1338676-1	CAM, POST FEED 30 & 40 mm ST	46
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	45
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	44
-	1	1	1	1	1	1	1338660-1	RAM	43
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	42
-	1	1	1	1	1	1	690124-1	WASHER, RAM	41
-	1	1	1	1	1	1	2-18024-6	SCR, BHC (M8X25) RAM	40
-	1	1	1	1	1	1	23241-1	BALL, STEEL	39
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	38
-	1	1	1	1	1	1	1-1320922-1	DISC, INSULATION	37
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	36
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	35
-	1	1	1	1	1	1	690212-1	POST, RAM	34
-	1	1	1	1	1	1	1-1320934-3	SUPPORT, TERMINAL	33
-	2	2	2	2	2	2	1-18024-0	SCR, BHC (M4X20) STRIP GUIDE	32
-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	31
-	1	1	1	1	1	1	1-18023-2	SCR, SKT CAP (M4X12) MOUNT BLOCK	30
-	1	1	1	1	1	1	1320908-6	SPACER, STRIP GUIDE	29
-	1	1	1	1	1	1	1633073-2	STRIP GUIDE PLATE ASSY	28
-	1	1	1	1	1	1	1-455888-5	SPACER, FRONT SHEAR DEP	27
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	26
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	25
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	24
-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	23
-	1	1	1	1	1	1	980371-4	SCR, SHC SHLD	22
-	1	-	1	-	-	-	690472-2	STRIPPER	21
-	1	1	1	1	1	1	1-18023-1	SCR, SHC (M4X10) STRIPPER	20
-	4	4	4	4	4	4	18025-2	WASHER, LOCK (M4) STRIPPER	19
-	-	1	-	-	1	-	690472-1	STRIPPER	18
-	1	-	-	1	-	-	1338684-2	HOLDER, SHEAR, FRONT (NO-CUT)	17
-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-5	STOP, SHEAR	11
-	-	1	1	-	1	1	1-1320921-0	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	318707-1	SHEAR, FLOAT (FRONT)	9
-	1	2	2	2	1	1	1-1333202-5	ANVIL	8
-	1	1	1	1	1	1	240641-5	SPACER, DEPRESSOR (REAR)	7
-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	1338680-2	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	238011-4	SPACER, BLOCK CRIMPER	4
-	1	2	2	2	1	1	683454-1	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	1-455888-3	SPACER, CRIMPER	2
-	1	2	2	2	1	1	1-456403-3	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

QTY REQD PER ASSY				PARTS LIST			
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)				REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)			
DIMENSIONS: mm (INCHES)				MATERIAL			
DO NOT SCALE PRINT.				HT TR			
TOLERANCES UNLESS OTHERWISE SPECIFIED:				FIN			
1 PLC DEC ±0.5 (.02 IN)				DR M. CLIFFORD			
2 PLC DEC ±-				CHK -			
3 PLC DEC ±-				REL 13JUL01			
ANGLES ±-				L. LOFTHOUSE			
SURF TEXTURE, REMOVE BURRS, BREAK SHARP EDGES R0.38 MAX				NAME			
SCALE				SIDE FEED HD-I APPLICATOR			
DWG NO				1426162			
CASE CODE				CUSTOMER AND ASSEMBLY DRAWING			
00779				RESTRICTED TO			

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LAYOUT L1426162

SET UP GAGE 458637-3

2000

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AMP 1756 REV 3-92

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