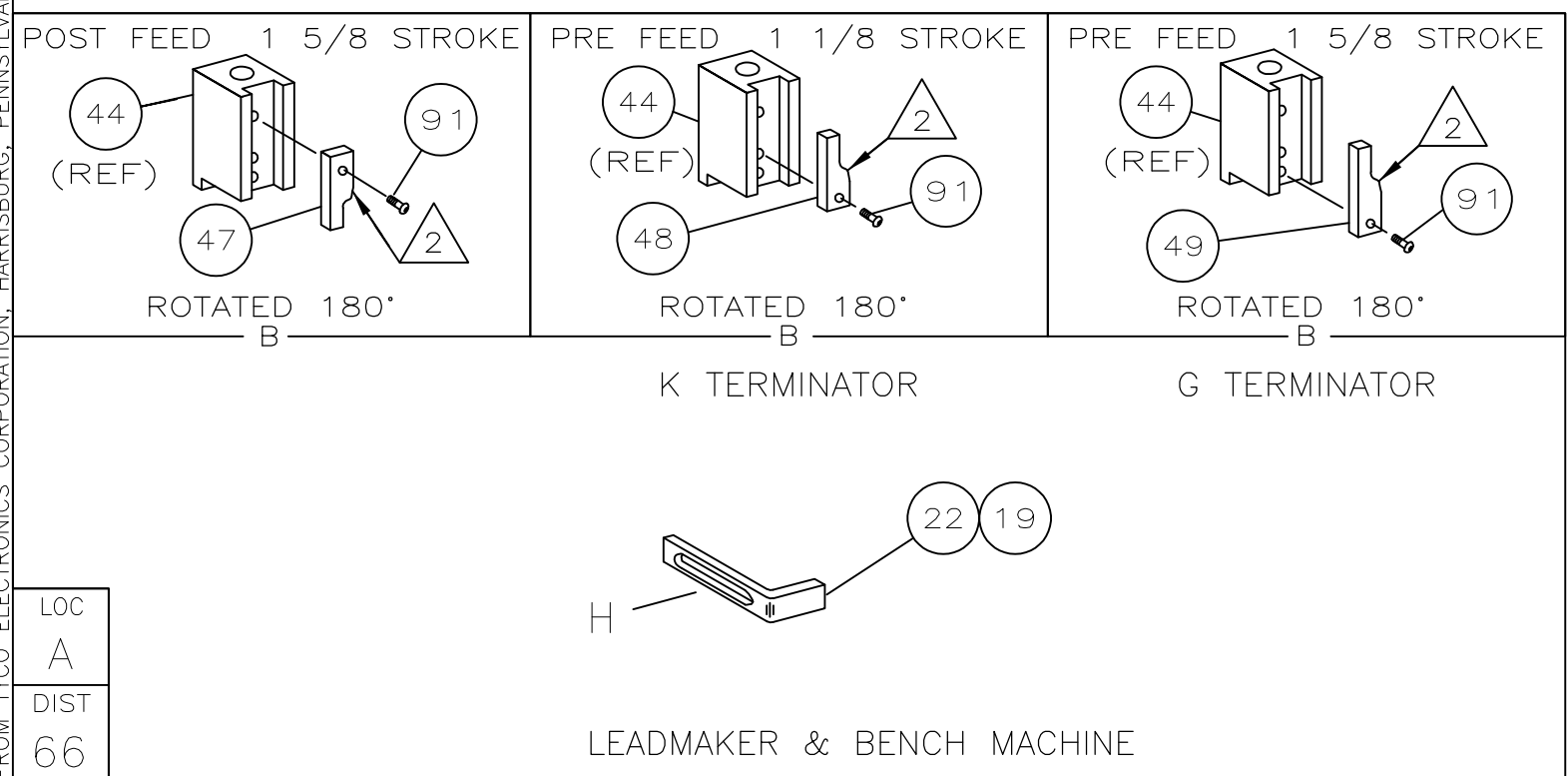


THIS DRAWING IS A CONTROLLED DOCUMENT.

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PART NUMBER	REV	FIRST USED
1385762 -1	B	122500-1
1385762 -2	B	565435-5
1385762 -3	B	354500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- 5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.

TERMINAL NAME: GT 280 TERMINALS UNSEALED			
AMP TERM PN	MFR TERM PN	PACKARD TERMINAL	PACKARD CRIMP SPECS
FEMALE		PAD LTR	CRIMP HEIGHT
1572452	15304713	A	.094 ±.002 [2.39 ±0.05mm]
		B	NOT
		C	NOT
		D	NOT
		CRIMP	SIZE
		WIRE	.120 [3.05mm]
		INSUL	.155 [3.94mm]
		TYPE	F
		RANGE	5mm ²
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION
.200	NONE	.553	408-8040
		SET UP GAGE	L2980

2	2	2	-	5-354778-8	PIN, WIRE DISC (.2785)A	129
1	1	1	-	986950-1	WASHER, FLAT PRECISION	128
1	1	1	-	217238-1	GENERAL INSTRUCTION PACKAGE	127
1	1	1	-	4088040	SF APPL INST 408-8040	126
1	1	1	-			125
1	1	1	-	4-21028-0	PIN,SLT SPR(Ø.093x.75)ST GDE PL	124
REF	REF	REF	-	1-21030-1	PIN,DOWEL(Ø.187x.50)LEVER	123
REF	REF	REF	-	1-21030-6	PIN,DOWEL(Ø.187x1.25)HOUSING	122
REF	REF	REF	-	21045-3	RING,RET "C"(Ø.187)FD FING PIN	121
1	1	1	-	21024-5	WASHER, LOCK(#10)ADJ BLOCK	120
REF	REF	REF	-	21024-5	WASHER,LOCK(#10)ADJ PLATE	119
REF	REF	REF	-	21024-5	WASHER,LOCK(#10)FEED GDE ROD	118
2	2	2	-	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	117
REF	REF	REF	-	5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD	116
4	4	4	-	21024-4	WASHER,LOCK(#8)STRIPPER	115
REF	REF	REF	-	21899-4	WASHER,FLAT(Ø5/16)SCREW ADJ	114
1	1	1	-	21018-5	NUT,HEX(NO.6)HOLDDOWN	113
REF	REF	REF	-	21068-5	NUT,HEX(6-32)FEED ADJ	112
1	1	1	-	22353-8	SCR,SHLD(Ø.187x.25)DRAG LEVER	111
1	1	1	-	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	110
2	2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE	109
REF	REF	REF	-	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	108
1	1	1	-	461264-1	PLATE, IDENTIFICATION	107
2	2	2	-	5-21006-6	SCR,SET(10-32x.75)DRAG	106
1	1	1	-	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	105
REF	REF	REF	-	2-21002-9	SCR,BHC(10-32x.75)CAP	104
REF	REF	REF	-	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING	103
REF	REF	REF	-	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK	102
6	6	6	-	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	101
1	1	1	-	1-21002-7	SCR,BHC(6-32x.38)CAM	100
1	1	1	-	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER	99
2	2	2	-	1-21000-3	SCR,SHC(4-40x.25)FR ST GUIDE	98
3	3	3	-	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	97
REF	REF	REF	-	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD	96
REF	REF	REF	-	3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK	95
1	1	1	-	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	94
REF	REF	REF	-	3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK	93
-	REF	-	-	455749-1	GUARD, WINDOW	92
REF	-	-	-	679532-1	INSERT, GUARD	91
1	1	1	-	690603-1	SPRING, ASSIST	90
1	1	1	-	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	89
REF	REF	REF	-	458109-1	WASHER, SPECIAL	88
REF	REF	REF	-	690517-1	SPACER	87
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
QTY	REQD	PER	ASSY	PARTS LIST		

-1				LEADMAKER	MECH POST FEED	USED ON	-	
-2				BENCH MODEL K	MECH PRE FEED			
-3				BENCH MODEL G	MECH PRE FEED			
REF	REF	REF	-	22594-8	NUT,HEX(1/2-20)		70	
REF	REF	REF	-	240628-1	PLATE, ADJUSTMENT		69	
REF	REF	REF	-	240626-1	SHAFT, PIVOT		68	
REF	REF	REF	-	240633-1	BUSHING		67	
REF	REF	REF	-	455680-1	LEVER, INTERMEDIATE		66	
REF	REF	REF	-	240629-1	BLOCK, PIVOT		65	
REF	REF	REF	-	240632-2	SCREW, ADJ FEED ROD		64	
REF	REF	REF	-	240659-3	PIN, CAM ROLLER		63	
REF	REF	REF	-	240658-1	ROLLER, CAM		62	
REF	REF	REF	-	454398-2	ROD, FEED		61	
REF	REF	REF	-	454178-1	GUIDE, FEED ROD		60	
REF	REF	REF	-	454220-1	CAP, RAM		59	
REF	REF	REF	-	454485-1	HOUSING		58	
							57	
1	1	1	-	458537-2	PAWL, FEED		56	
REF	REF	REF	-	240624-1	PIN, FEED FINGER		55	
REF	REF	REF	-	691499-1	SPRING, FEED FINGER		54	
REF	REF	REF	-	690541-1	HOLDER, FEED FINGER		53	
REF	REF	REF	-	455679-1	LEVER, TERMINAL FEED ARM		52	
1	1	1	-	811242-2	BUMPER, HOLDDOWN		51	
1	1	1	-	690753-1	SPACER, TONKER		50	
1	-	-	-	690602-6	CAM, PRE-FEED 1 5/8 ST		49	
-	1	-	-	690602-5	CAM, PRE-FEED 1 1/8 ST		48	
-	-	1	-	690501-4	CAM, POST-FEED 1 5/8 ST		47	
1	1	1	-	459456-1	APPLICATOR, BASIC (SUBASSY)		46	
1	1	1	-	690191-1	PLUG, NYLON		45	
1	1	1	-	455673-6	RAM		44	
1	1	1	-	690125-1	WASHER, LAMINATED		43	
1	1	1	-	690124-1	WASHER, RAM		42	
1	1	1	-	7-21002-9	BOLT, CRIMPER(5/16x1.00)		41	
1	1	1	-	23241-6	BALL, STEEL		40	
1	1	1	-	690170-1	SPRING, COMPRESSION		39	
1	1	1	-	690142-1	DISC, INSULATION		38	
1	1	1	-	354777-1	DISC, WIRE		37	
1	1	1	-	22480-5	WASHER, SPRING		36	
1	1	1	-	690212-1	POST, RAM		35	
1	1	1	-	690786-1	SUPPORT, TERMINAL		34	
REF	REF	REF	-	455675-1	PLATE, BASE		33	
1	1	1	-	690432-3	SCREW, ADJUSTMENT		32	
							31	
REF	REF	REF	-	455689-1	BLOCK, STRIP GUIDE ADJ		30	
1	1	1	-	1-458144-2	PLATE, STRIP GUIDE		29	
1	1	1	-	1-455888-0	SPACER, FRONT SHEAR DEP		28	
2	2	2	-	1-22284-0	SPRING, DRAG		27	
1	1	1	-	240793-1	LEVER, DRAG RELEASE		26	
1	1	1	-	240792-1	DRAG, TERMINAL		25	
1	1	1	-	6-690504-1	GUIDE, STRIP (REAR)		24	
1	1	1	-	690438-1	GUIDE, STRIP (FRONT)		23	
-	-	1	-	690472-2	STRIPPER		22	
REF	REF	REF	-	4-22284-9	SPRING, FEED RETURN		21	
							20	
1	1	-	-	691353-1	STRIPPER		19	
							18	
							17	
1	1	1	-	318563-1	GUARD, CHIP, FRONT		16	
							15	
							14	
							13	
1	1	1	-	3-22280-3	SPRING, SHEAR		12	
1	1	1	-	690461-1	STOP, SHEAR		11	
1	1	1	-	690459-1	HOLDER, SHEAR (FRONT)		10	
1	1	1	-	454276-1	SHEAR, FLOAT (FRONT)		9	
1	1	1	-	5-318711-4	ANVIL		8	
							7	
							6	
1	1	1	-	1-455889-4	DEPRESSOR, SHEAR (FRONT)		5	
1	1	1	-	238011-2	SPACER, BLOCK CRIMPER		4	
1	1	1	-	1-1424909-0	CRIMPER, INSULATION		3	
							2	
1	1	1	-	456409-3	CRIMPER, WIRE		1	
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO		
QTY REQD PER ASSY				PARTS LIST				
DIMENSIONS: INCHES				TOLERANCES UNLESS OTHERWISE SPECIFIED:				
0 PLC ± .				1 PLC ± .		2 PLC ± .		
1 PLC ± .				3 PLC ± .		4 PLC ± .		
5 PLC ± .				6 PLC ± .		7 PLC ± .		
8 PLC ± .				9 PLC ± .		10 PLC ± .		
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204 PLC ± .								

B	ECR-09-018101	8-2009	MY	TE
P	LTR	REVISION RECORD	DATE	DWN

DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.010 1 PLC ±.005 2 PLC ±.003 3 PLC ±.002 4 PLC ±.001
ANGLES: SURFACE TEXTURE	SCALE: 1"=1"
APVD: T.ELBIN	NAME: T.ELBIN
SCALE: 1"=1"	SIZE: A1
DRAWING NO: 1385762	SHEET 1 of 1
REV: B	REV: B

CUSTOMER ACCESSIBLE PRODUCTION DRAWING

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

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moschip.ru_9