# CREE 💠

# Cree® PLCC4 1 in 1 SMD LED CLM2D-CCC



#### **PRODUCT DESCRIPTION**

SMD LEDs is packaged in the industry standard package. These LEDs have high reliability performance and are designed to work under a wide range of environmental conditions. This high reliability feature makes them ideally suited to be used under Architectural lighting application conditions

These LEDs are suited for channel letter, or Architectural lighting applications. Cree has been certified in accordance with ISO/IATF16949.

#### **FEATURES**

- Size (mm):3.2 x 2.8
- Color and Typical Dominant Wavelength: Cyan(500 - 512.5nm)
- Luminous Intensity (mcd) CLM2D-CCC:(3550 - 11200)
- Moisture Sensitivity Level: 5a
- Lead-Free
- RoHS Compliant
- Untinted Diffused Lens

#### **APPLICATIONS**

- Channel Letter
- Architectural Lighting



# ABSOLUTE MAXIMUM RATINGS $(T_A = 25^{\circ}C)$

Items	Symbol	Absolute Maximum Rating	Unit		
Forward Current	$I_{_{\rm F}}$	35	mA		
Peak Forward Current Note	$I_{_{\mathrm{FP}}}$	100	mA		
Reverse Voltage	$V_{_{\mathrm{R}}}$	5	V		
Power Dissipation	$P_{_{\mathrm{D}}}$	140	mW		
Operation Temperature	$T_{opr}$	-40 ~ +100	°C		
Storage Temperature	$T_{stg}$	-40 ~ +100	°C		
Junction Temperature	T,	110	°C		
Junction/Ambient	R <sub>THJA</sub>	400	°C/W		
Junction/Solder Point	R <sub>THJS</sub>	180	°C/W		
Electrostatic Discharge Classification(MIL-STD-883E)	ESD	1000V			

**Note:** Pulse width  $\leq 0.1$  msec, duty  $\leq 1/10$ .

# TYPICAL ELECTRICAL & OPTICAL CHARACTERISTICS $(T_A = 25^{\circ}C)$

Characteristics	Symbol	Condition	Unit	Minimum	Typical	Maximum
Forward Voltage	V <sub>F</sub>	I <sub>F</sub> = 20 mA	V		3.2	4.0
Reverse Current	$I_R$	$V_R = 5 V$	μΑ			10
Dominant Wavelength	$\lambda_{_{ m D}}$	$I_F = 20 \text{ mA}$	nm	500	506	512.5
Luminous Intensity	$I_{v}$	$I_F = 20 \text{ mA}$	mcd	3550	6500	

**Note:** Continuous reverse voltage can cause LED damage.



# INTENSITY BIN LIMIT ( $I_F = 20 \text{ mA}$ )

Bin Code	Min. (mcd)	Max. (mcd)		
Yb	3550	4500		
Z0	4500	5600		
A0	5600	7100		
В0	7100	9000		
C0	9000	11200		

Tolerance of measurement of luminous intensity is  $\pm 10\%$ .

# COLOR BIN LIMIT $(I_F = 20 \text{ mA})$

Bin Code	Min. (nm)	Max. (nm)		
G3	500	505		
G01	502.5	507.5		
G4	505	510		
G12	507.5	512.5		

Tolerance of measurement of dominant wavelength is  $\pm 1$  nm.



#### **ORDER CODE TABLE\***

Calan	Wit Name have	Luminous Intensity (mcd)		Dominant Wavelength			De also de	
Color	Kit Number	Min.	Max.	Color Bin	Min.(nm)	Color Bin	Max.(nm)	Package
Cyan	CLM2D-CCC-CYbC03123	3550	11200	G3	500	G12	512.5	Reel
Cyan	CLM2D-CCC-CZ0C03123	4500	11200	G3	500	G12	512.5	Reel
Cyan	CLM2D-CCC-CZ0C0343	4500	11200	G3	500	G4	510	Reel

#### Notes:

- 1. The above kit numbers represent order codes that include multiple intensity-bin and color-bin codes. Only one intensity-bin code and one color-bin code will be shipped on each bulk. Single intensity-bin code and single color-bin codes will not be orderable.
- 2. Please refer to the "Cree LED Lamp Reliability Test Standards" document #1 for reliability test conditions.
- 3. Please refer to the "Cree LED Lamp Soldering & Handling" document #2 for information about how to use this LED product safely.

<sup>#1:</sup> Refer to http://www.cree.com/led-components/media/documents/LED\_Lamp\_Reliability\_Test\_Standard.pdf

<sup>#2:</sup> Refer to http://www.cree.com/led-components/media/documents/sh-HB.pdf



#### **GRAPHS**

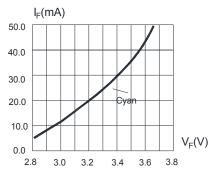


FIG.1 FORWARD CURRENT VS. FORWARD VOLTAGE.

I<sub>F</sub>(mA)

100

80

60

40

20

0

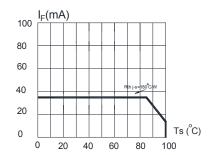


FIG.3 MAXIMUM FORWARD DC CURRENT VS SOLDER TEMPERATURE (Tjmax=110 °C)

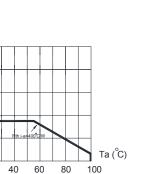


FIG.5 MAXIMUM FORWARD DC CURRENT VS AMBIENT TEMPERATURE (Tjmax=110  $^{\circ}$ C)

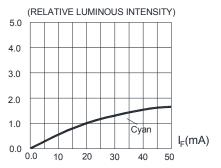


FIG.2 RELATIVE LUMINOUS INTENSITY VS. FORWARD CURRENT

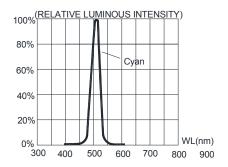
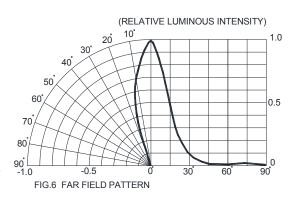


FIG.4 RELATIVE LUMINOUS INTENSITY VS. WAVELENGTH.

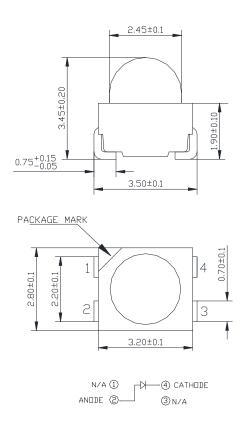


The above data are collected from statistical figures that do not necessarily correspond to the actual parameters of each single LED. Hence, these data will be changed without further notice.



#### **MECHANICAL DIMENSIONS**

All dimensions are in mm.



#### **NOTES**

#### RoHS Compliance

The levels of RoHS-restricted materials in this product are below the maximum concentration values (also referred to as the threshold limits) permitted for such substances, or are used in an exempted application in accordance with EU Directive 2011/65/EC (RoHS2), as implemented by EU member states on January 2, 2013 and amended on March 31, 2015 by EU Directive 2015/863/EU.

RoHS Declarations for this product can be obtained from your Cree representative or from the Product Ecology section of the Cree website.

#### Vision Advisory Claim

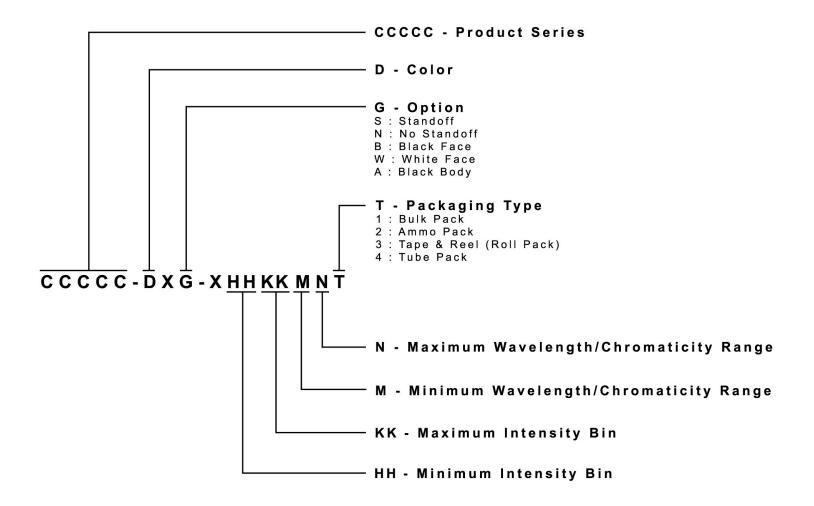
Users should be cautioned not to stare at the light of this LED product. The bright light can damage the eye.



#### KIT NUMBER SYSTEM

Cree LED lamps are tested and sorted into performance bins. A bin is specified by ranges of color, forward voltage, and brightness. Sorted LEDs are packaged for shipping in various convenient options. Please refer to the "Cree LED Lamp Packaging Standard" document for more information about shipping and packaging options.

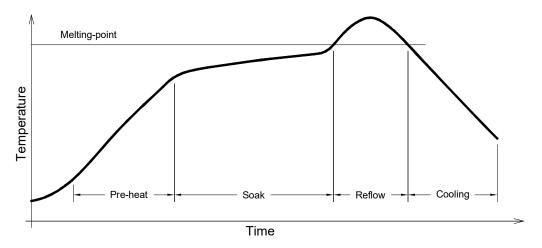
Cree LEDs are sold by order codes in combinations of bins called kits. Order codes are configured in the following manner:





#### **REFLOW SOLDERING**

- The CLM2D-CCC is rated as a MSL 5a product.
- The recommended floor life out of bag is 24hrs.
- The temperature profile is as below.



#### Use only with CLM2D-CCC

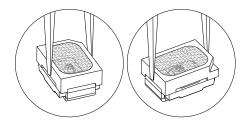
Solder
Average ramp-up rate = 4°C/s max
Preheat temperature = 150°C ~200°C
Preheat time = 120s max
Ramp-down rate = 6°C/s max
Peak temperature = 235°C max
Time within 5°C of actual Peak Temperature = 10s max
Duration above 217°C is 45s max

Refer to "http://www.cree.com/led-components/media/documents/sh-HB.pdf" for soldering & handling details.



#### **NOTES**

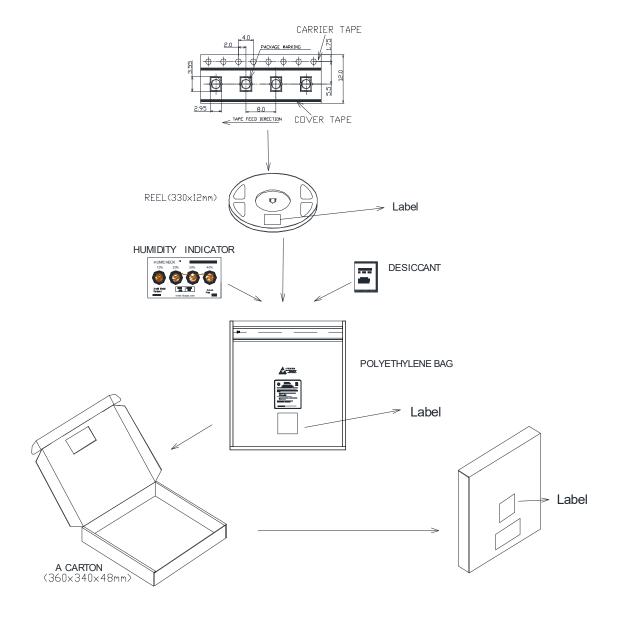
- The packaging sizes of these SMD products are very small and the resin is still soft after solidification. Users are required to handle with care. Never touch the resin surface of SMD products.
- To avoid damaging the product's surface and interior device, it is recommended to choose a special nozzle to pick up the SMD products during the process of SMT production. If handling is necessary, take special care when picking up these products. The following method is necessary:





#### **PACKAGING**

- The boxes are not water resistant and they must be kept away from water and moisture.
- The LEDs are packed in cardboard boxes after packaging in normal or anti-electrostatic bags.
- Cardboard boxes will be used to protect the LEDs from mechanical shocks during transportation.
- The reel pack is applied in SMD LED.
- Max 2300 pcs per reel.



# **ПОСТАВКА** ЭЛЕКТРОННЫХ КОМПОНЕНТОВ

Общество с ограниченной ответственностью «МосЧип» ИНН 7719860671 / КПП 771901001 Адрес: 105318, г.Москва, ул.Щербаковская д.3, офис 1107

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#### Офис по работе с юридическими лицами:

105318, г. Москва, ул. Щербаковская д. 3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru moschip.ru\_6 moschip.ru 4 moschip.ru 9