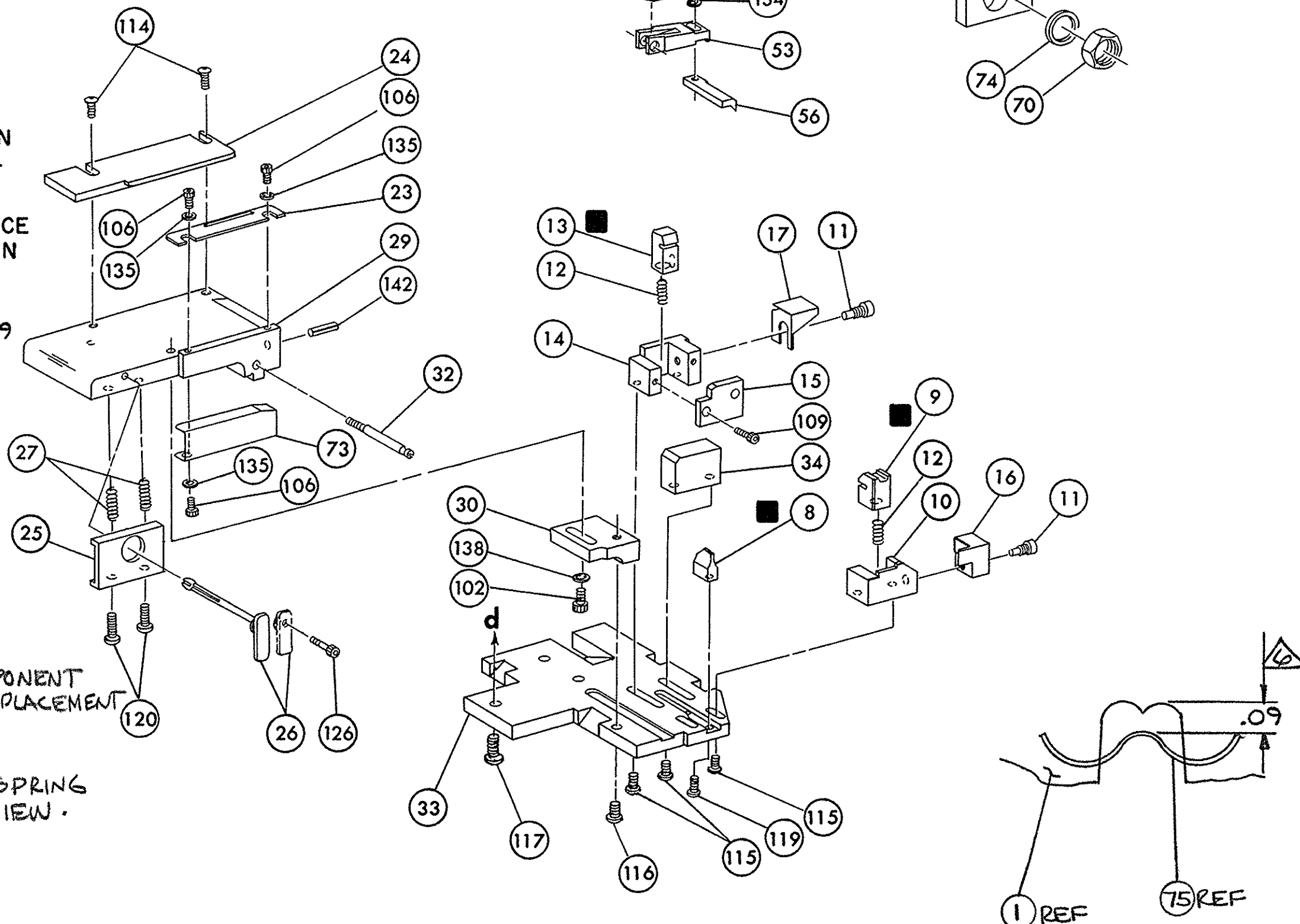
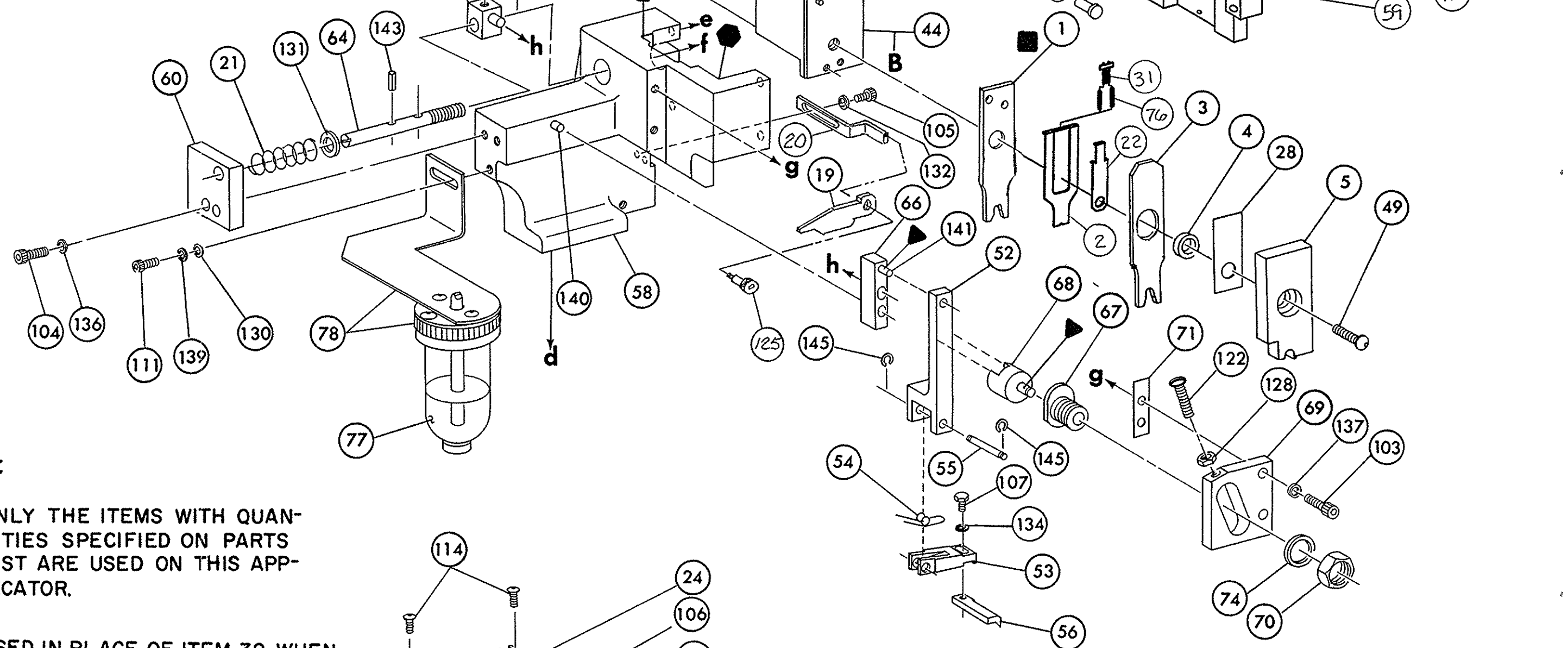
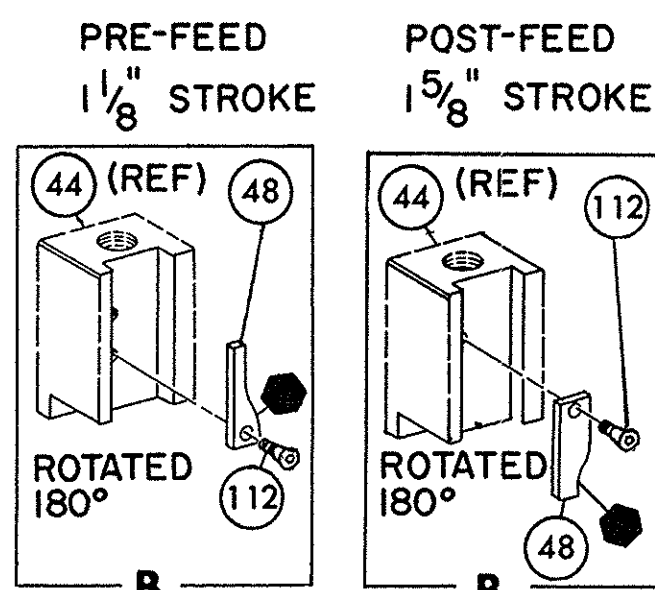
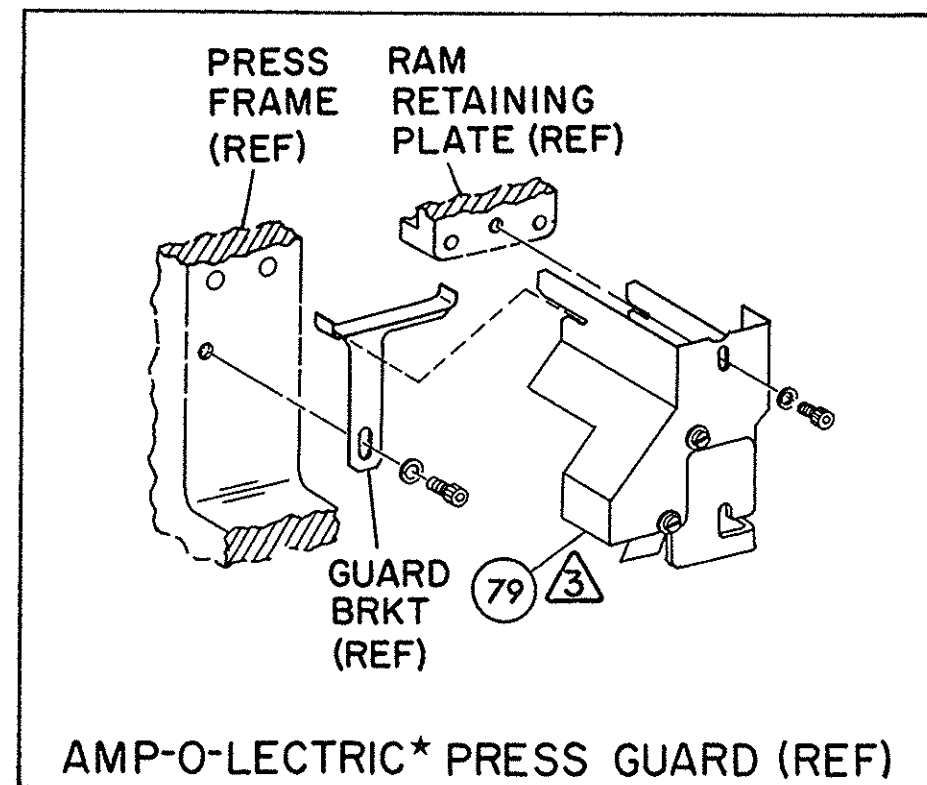
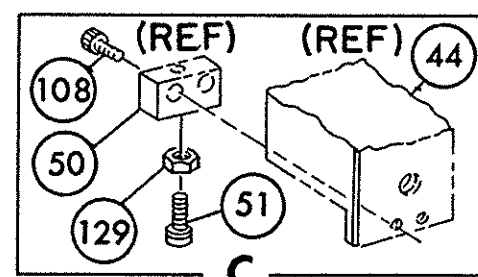
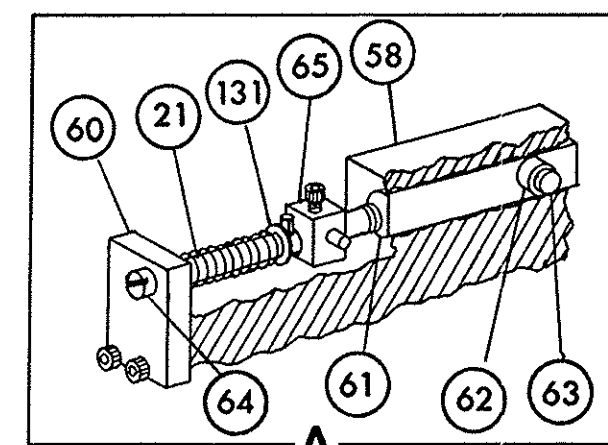




NOTES:

I.- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

△2-USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

③-GUARD MUST BE IN PLACE
WHEN OPERATING APPLICATOR IN
AMP-O-LECTRIC PRESS.

4. ITEMS WITH QTY OF REF.
SPECIFIED (EXCEPT ITEM 75\$19
ARE USED ON ITEM 40.

KEY:

■-RECOMMENDED SPARE PARTS
CUSTOMER RESPONSIBLE FOR
REPLACEMENT.

**▲-LUBRICATE DAILY USING NO. 20
MACHINE OIL.**

⬡-GREASE LIGHTLY

5 ITEM 75 (EXPENDABLE COMPONENT OF ITEM 2) FOR CUSTOMER REPLACEMENT PURPOSES ONLY.

△ 6 ADJUST WIRE DEPRESSOR SPRING
AS SHOWN IN ENLARGED VIEW.

REF.	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	REF.	454220-1	CAP, HOUSING	59
			144	REF.	454485-1	HOUSING	58
REF.	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	143				57
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	142	1	690542-3	PAWL, FEED	56
REF.	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141	REF.	240624-1	PIN, FEED FINGER	55
REF.	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	140	REF.	691499-1	SPRING, FEED FINGER	54
—	21024-5	WASHER, LOCK (NO 10) LUB ASSY	139	REF.	690541-1	FINGER, FEED	53
1	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138	REF.	455679-1	LEVER, TERMINAL FEED ARM	52
REF.	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	137			BUMPER, HOLDDOWN	51
REF.	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	136			SPACER, TONKER	50
3	21057-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	135	1	7-21002-9	BOLT, CRIMPER	49
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	134	1	690602-5	CAM PRE-FEED 1/8 STROKE	48
2	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	133				47
1	21024-4	WASHER, LOCK (NO 8) STRIPPER	132	/	459456-1	APPLICATOR, BASIC (SUB ASSY)	46
REF.	21899-4	WASHER, FLAT (5/16 DIA) SCREW ADJ	131	1	690191-1	PLUG, NYLON	45
—	21899-2	WASHER, FLAT (NO 10) LUB ASSY	130	1	455673-1	RAM	44
—	21068-5	NUT, HEX MACH (6-32) HOLDDOWN	129	1	690125-1	WASHER, LAMINATED	43
REF.	21068-5	NUT, HEX MACH (6-32) FEED ADJ	128	1	690124-1	WASHER, RAM	42
			127			DISC, SPACER	41
—	22353-8	SCR, SHLD. (.187 DIA X .250 LG) DRAG LEVER	126	2	23241-6	BALL, STEEL	40
1	456567-1	SCR, SHLD. (.188 DIA X .125 LG) STRIPPER	125	2	690170-1	SPRING, COMPRESSION	39
1	21009-2	SCR, SKT SET (1/4-20 X .25) (LOC-WEL.) RAM	124	/	690142-5	DISC, INSULATION	38
2	21017-2	DRIVE SCR (#2 X .19)	123	1	690692-7	DISC, WIRE	37
REF.	3-21064-2	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	122	1	22480-5	WASHER, SPRING	36
1	461264-1	PLATE, IDENTIFICATION	121	1	690212-1	POST, RAM	35
2	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) DRAG	120			SUPPORT, TERMINAL	34
1	22733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	119	REF.	455675-1	PLATE, BASE	33
REF.	2-21002-9	SCR, BUT HD SKT CAP (10-32 X .75) CAP	118	1	690432-3	SCREW, ADJUSTMENT	32
REF.	1-24073-9	SCR, BUT HD SKT CAP (1/4-20 X .75) HOUSING	117	/	1424350-1	HOLDER, PIN, WIRED	31
REF.	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	116	REF.	455689-1	BLOCK, STRIP GUIDE ADJ	30
4	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	115	1	455671-1	PLATE, STRIP GUIDE	29
2	2-21002-1	SCR, BUT HD SKT CAP (8-32 X .38) R STRIP GUIDE	114	/	1-690407-0	SPACER, FRONT SHEAR DEPRESSOR	28
			113	2	1-22284-0	SPRING, DRAG	27
1	2-21003-0	SCR, FLAT HD SKT CAP (6-32 X .50) CAM	112	1	690546-1	LEVER, DRAG RELEASE	26
—	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	111	1	240792-5	DRAG, STOCK	25
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	110	1	2-690440-5	GUIDE STRIP (REAR)	24
2	1-21000-8	SCR, SKT HD CAP (6-32 X .25) REAR SHEAR PLATE	109	1	693855-2	GUIDE, STRIP (FRONT)	23
2	3-21000-0	SCR, SKT HD CAP (8-32 X .38) DEPRESSOR	108	/	1490524-1	SPACER, DEPRESSOR	22
1	2-22603-0	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	107	REF.	4-22284-9	SPRING, FEED RETURN	21
3	1-21000-3	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	106	/	458950-1	ARM, STRIPPER	20
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	105	1	458949-1	STRIPPER	19
REF.	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	104			HOLDER, TERMINAL	18
REF.	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	103	/	691668-1	GUARD, CHIP (REAR)	17
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	102	/	691667-1	GUARD, CHIP (FRONT)	16
REF.	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	101	/	690691-9	PLATE, SHEAR (REAR)	15
REF.	455749-1	GUARD, WINDOW	79	/	690462-1	HOLDER, SHEAR (REAR)	14
—	1-465184-0	LUBRICATOR ASSY	78	/	690463-1	SHEAR, FLOAT (REAR)	13
		OIL, LUBRICATING	77	2	5-22280-0	SPRING, SHEAR	12
2	1-23147-4	SPRING, COMPRESSOR	76	2	690461-1	STOP, SHEAR	11
REF.	461182-1	DEP. WIRE (REPLACEMENT ONLY REF(2))	75	/	690459-1	HOLDER, SHEAR (FRONT)	10
REF.	458109-1	WASHER, SPECIAL	74	/	454276-1	SHEAR, FLOAT (FRONT)	9
1	454877-3	PLATE, STRIP GUIDE COVER	73	1	4-458834-4	ANVIL	8
2	690603-1	SPRING, ASSIST	72	/	2-240641-6	SPACER, DEPRESSOR (REAR)	7
REF.	690517-1	SPACER	71	/	690468-1	DEPRESSOR, SHEAR (REAR)	6
	22594-8	NUT, HEX	70	/	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
	240628-1	PLATE, ADJUSTMENT	69	/	2-238011-2	SPACER, TUBULAR, INS CRIMPER	4
	240626-1	SHAFT, PIVOT	68	/	7456134-9	CRIMPER, INSULATION	3
	240633-1	BUSHING	67	/	1490525-3	WIRE DEPRESSOR	2
	455680-1	LEVER, INTERMEDIATE	66	1	3-456404-2	CRIMPER, WIRE	1
	240629-1	BLOCK, PIVOT	65				
	240632-2	SCREW, ADJUSTMENT FEED ROD	64	QTY	PART NO	DESCRIPTION	ITEM NO
	240659-3	PIN, CAM ROLLER	63	CRIMPING DATA			APPLICATOR WILL APPLY
	240658-1	ROLLER, CAM	62	PAD LTR	CRIMP HEIGHT	WIRE SIZE	STRIP WIRE LENGTH
	454398-2	ROD, FEED	61	A	.054	20	.125-.155
REF.	454178-1	GUIDE, FEED ROD	60	B	.051	22	.125-.155

REMARKS		NO	REV
		TO APPLY TERMINAL SPEC 114-2017	
APPL USED ON MACHINE PART NO	MACH SERIAL NO	DISTRIBUTION	
CUSTOMER NAME	APPL SERIAL NO	ORIGINAL	
ADDRESS	PURCHASE ORDER	CUSTOMER COPY	
CITY	ENG APP	FIELD ENG COPY	

CRIMPING DATA					APPLICATOR WILL APPLY	
32	PAD LTR	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH		62416
31	A	.054	20	.125-.155		
30	B	.051	22	.125-.155		
29	C	.049	24	.125-.155		
28	D	NOT	USED			
27	CRIMP	SIZE	TYPE	FEED	APPL INST	
26	WIRE	.070	F			
25	INSUL	.140	F	.626	A1 8040	
24	WIRE RANGE	24-20	INSULATION RANGE	.058-.082	PRESS NO	565435-5
23	REMARKS	PRE-FEED AMP 0-LECTRIC				

								AMP AMP INCORPORATED Harrisburg, Pa									
								LOC A				NO 466587-2				REV H	
								NAME				MINIATURE QUICK CHANGE APPLICATOR					
								SIDE FEED (.180 DIA, SHUR FLUG)									

Данный компонент на территории Российской Федерации

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<http://moschip.ru/get-element>

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В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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