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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

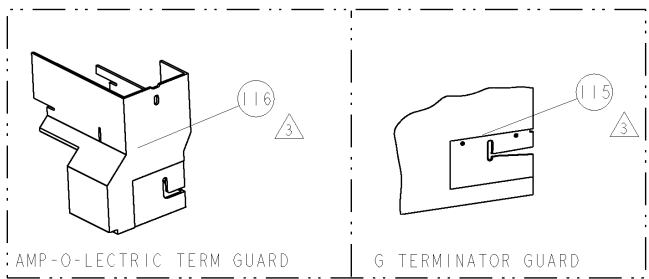
REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

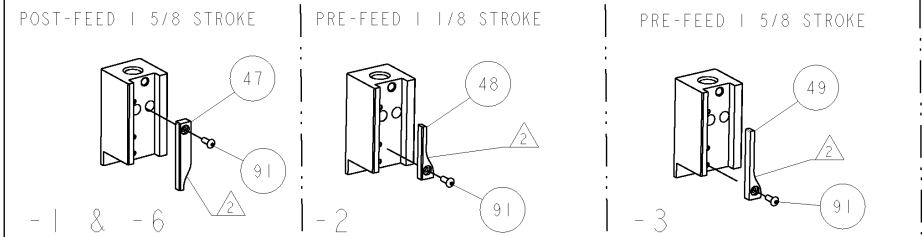
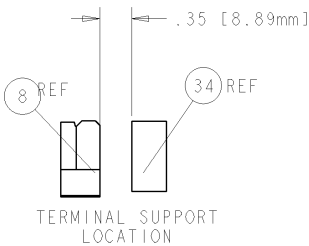
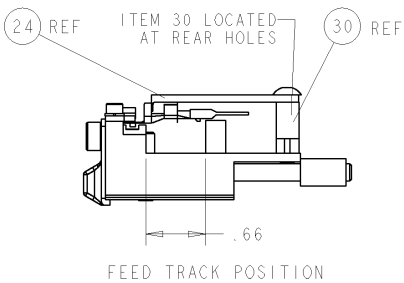
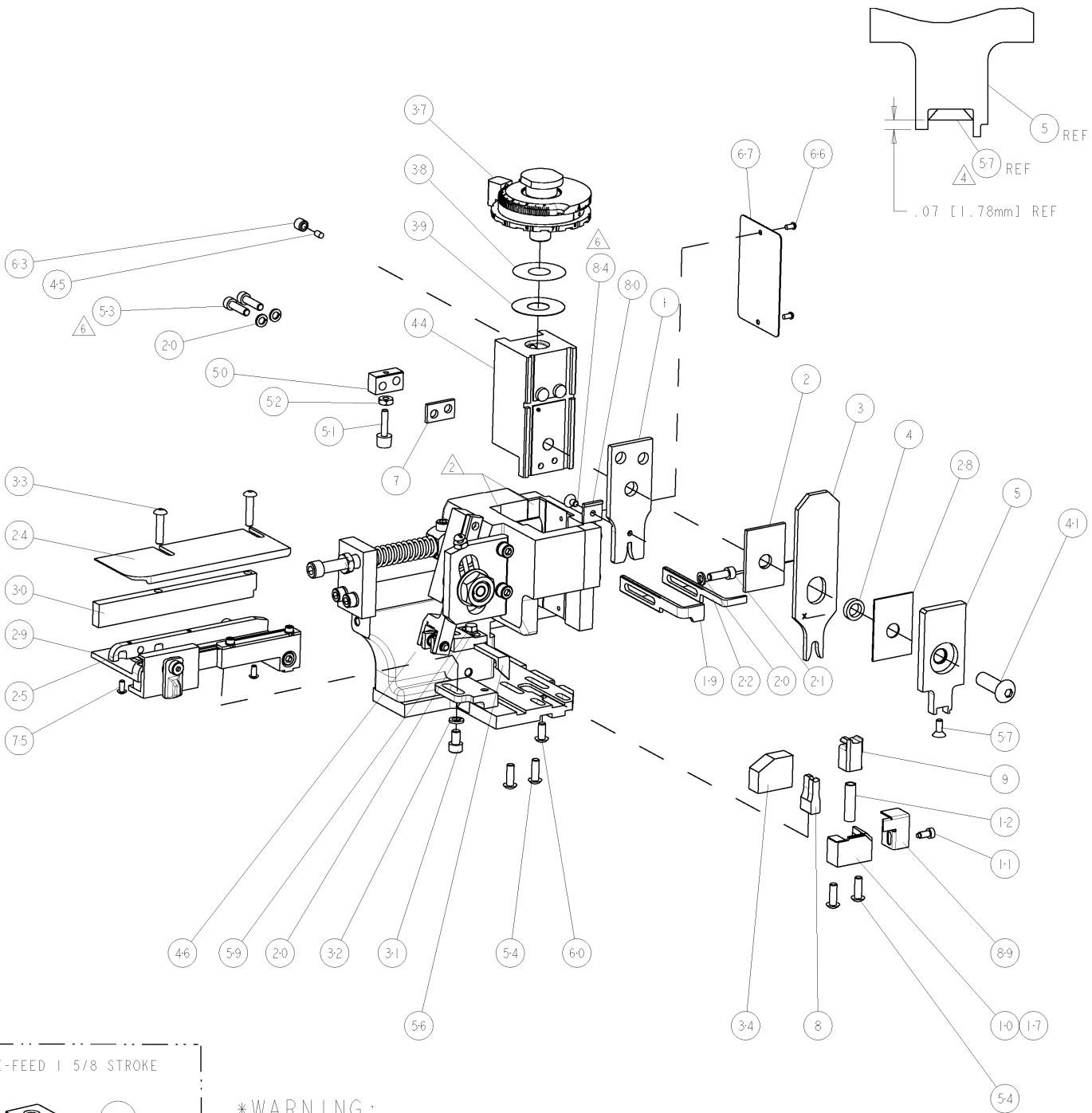
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PART NUMBER		REV	FIRST USED	POWER UNIT		FEED TYPE		DESCRIPTION			
1855111-1		B	122500-1	LEADMAKER		POST FEED		CUTS CARRIER			
1855111-2		B	565435-5	BENCH MODEL K		PRE FEED		CUTS CARRIER			
1855111-3		B	354500-1	BENCH MODEL G		PRE FEED		CUTS CARRIER			
1855111-6		B	122500-1	LEADMAKER		POST FEED		CONTINUOUS CARRIER			
7-1855111-7		A	-	-		-		SPARE PARTS			

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
△ APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.
△ APPLICATOR FEED WILL NEED ADJUSTED WHEN SWITCHING TERMINALS.
FEED ON TERMINAL 1-1326031-0 = 15.30mm
FEED ON TERMINAL 1-1326032-1 = 16.00mm
△ CUT TO LENGTH AT ASSEMBLY



TERMINAL NAME: 2.8mm TERMINAL, SEALED									
SOCKET		PIN		AMP TERMINAL - AMP CRIMP SPECS					
1-1326032-1		1-1326031-0							
-	-	REF SETTING	CRIMP HEIGHT				WIRE SIZE		
-	-	B5	1.75±0.05mm [.069±.002]				2.5mm ²		
-	-	C1	1.69±0.05mm [.066±.002]				14 AWG		
-	-	D1	1.55±0.05mm [.061±.002]				1.5mm ²		
-	-	-	-				-		
-	-	-	-				-		
SEAL PN.		-	CRIMP	SIZE		TYPE	RANGE		
286819-1		-	WIRE	2.54mm [.100]		F	14 AWG		
-		-	INSUL	4.57mm [.180]		O	Ø2.34-2.69mm		
WIRE STRIP LENGTH 4.80-5.60mm		TERM APPL SPEC 114-13013		FEED 5		APPL INSTRUCTIONS 408-8040		SET UP GAGE 458637-1	

REVISIONS									
REV	LYR	DESCRIPTION				DATE	OWN	APPD	
A		PRODUCT RELEASE				11AUG2006	CMR	TE	
B		ECR-09-001563				21JAN2009	DM	GB	
B1		ECR-09-004090				20FEB2009	MY	TE	



***WARNING:**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

△	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	-	318563-1	GUARD, FRONT CHIP	89
△	1	1	1	1	-	-	1-21003-8	SCR, FLT SKT HD CAP 6-32 X .250	84
-	1	1	1	1	-	-	224405-2	DEPRESSOR, WIRE	80
-	2	2	2	2	-	-	1-21002-3	SCR, BTN SKT HD CAP 4-40 X .250	75
-	1	1	1	1	-	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	57
-	1	1	1	1	-	-	458537-2	PAWL, FEED	56
△	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
-	1	1	1	1	-	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	-	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	-	459456-1	APPL, BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	-	-	690191-1	PLUG,NYLON	45
-	1	1	1	1	-	-	819307-4	RAM, SIDE FEED	44
-	1	1	1	1	-	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	-	-	469367-4	SHIM	38
-	1	1	1	1	-	-	879103-2	FINE ADJUST HEAD SUBASSY	37
-	1	1	1	1	-	-	690786-1	TERMINAL SUPPORT	34
-	2	2	2	2	-	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	-	7-21000-6	SCR, SKT HD CAP 10-32 X .312	31
-	1	1	1	1	-	-	1320908-3	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	-	1633091-7	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	-	455888-7	SPACER, CRIMPER	28
-	1	1	1	1	-	-	1-189807-0	FENCE	25
-	1	1	1	1	-	-	1320928-3	PLATE, STRIP GUIDE	24
-	1	-	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	-	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-	-	691353-1	STRIPPER	19
△	-	1	-	-	-	-	679625-2	SHEAR HOLDER, FRONT (NO CUT)	17
△	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
△	-	1	1	1	1	-	690461-2	STOP, SHEAR	11
△	-	-	1	1	1	-	1-690459-0	SHEAR HOLDER, FRONT	10
△	-	1	1	1	1	-	318707-2	FLOATING SHEAR, FRONT	9
△	1	1	1	1	1	-	1-662188-8	ANVIL, COMBINATION .100	8
-	1	1	1	1	1	-	3-240641-7	SPACER	7
-	1	1	1	1	1	-	318701-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	-	238011-2	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	1	-	8-683454-8	CRIMPER, INSULATION O	3
△	-	1	1	1	1	-	1-455888-9	SPACER, CRIMPER	2
△	1	1	1	1	1	-	856313-9	CRIMPER, WIRE	1

-77 -6			-3 -2			-1 U/M			PART NO			DESCRIPTION					ITEM NO								
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DIMENSIONS: INCHES									TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.01 1 PLC ±.01 2 PLC ±.01 3 PLC ±.01 4 PLC ±.0001 ANGLES ±									FINISH		WEIGHT		CUSTOMER DRAWING			
																		-1		-2		-3			
									APPROVED: T. ELBIN									SCALE		SHEET		OF		REV	
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Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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