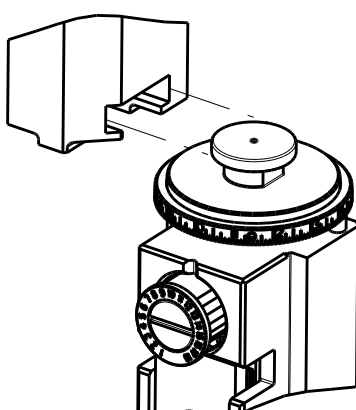


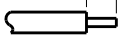
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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
					CONVERT TO	PART NUMBERS REQUIRED					
	2151063-1	G	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1
	2151063-2	G	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	SERVO LATCH PLATE	2119951-1	-	8-2151063-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151063-4	-	-	-
					MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-
	2151063-5	G	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	SERVO LATCH PLATE	2119951-1	-	8-2151063-5	1901094-3	-	2168400-6 (QUANTITY 2)
					SMART APPLICATOR	2161326-1	-	8-2151063-4	-	-	-
					MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-1	-	-
	2151063-6	G	NON-CRIMP HEIGHT ADJUST	SERVO LATCH PLATE ⁴	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-1	2119799-1	2063440-1
	2151063-7	G	FINE CRIMP HEIGHT ADJUST	LATCH PLATE ⁴	-	-	-	-	-	-	-
	7-2151063-7	F	CRIMP TOOLING KIT	NONE	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.54 mm [.100]	F
INSUL	4.19 mm [.165]	O

APPLICATOR INSTRUCTIONS
408-10389



TERMINAL DATA: TE CRIMP		TE CRIMP SPECIFICATION	
TERMINAL NAME: JUNIOR-POWER-TIMER CONTACT A			
WIRE STRIP LENGTH 4.60-5.20 mm [.181-.205 IN]		INSULATION DIAMETER RANGE Ø2.20-3.00 mm [.087-.118 IN] 	
TERMINAL APPLICATION SPECIFICATION  (A)114-18050 (B)114-18051		- -	
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE SEAL	CABLE DIAMETER
(A)964273-1	(A)1241872-1	963292-1	Ø2.7-3.0
(A)964273-2	(A)4-1241872-1	963293-1	Ø2.0-2.7
(A)1-964273-1		963293-2	Ø2.0-2.7
(A)2-964273-1	(B)1-964302-3		
(A)3-964273-1	(B)2-964302-1		
(A)4-964273-1			
(A)6-964273-6			
WIRE SIZE 	CRIMP HEIGHT mm [INCH] 	CRIMP HEIGHT REFERENCE SETTING 	
2.50mm2	1.76+/-0.05 [.069+/- .002]	4.9	
2.00mm2	1.70+/-0.05 [.067+/- .002]	5.6	
1.50mm2	1.47+/-0.05 [.058+/- .002]	8.0	

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: JUNIOR-POWER-TIMER CONTACT A			
WIRE STRIP LENGTH 4.20-4.80 mm [.165-.189 IN]			INSULATION DIAMETER RANGE Ø2.20-3.00 mm [.087-.118 IN] 
TERMINAL APPLICATION 	-	-	-
SPECIFICATION	114-18387	-	-
TERMINALS APPLIED 			
TE TERMINAL	TE TERMINAL	TE SEAL	CABLE DIAMETER
		963292-1	Ø 2.7-3.0
		963293-1	Ø 2.0-2.7
1241396-1		963293-2	Ø 2.0-2.7
1241396-2			
1241396-3			

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING ⁹
2.50mm2		1.76 +/- 0.05 [.069 +/- .002]		4.9
2.00mm2		1.70 +/- 0.05 [.067 +/- .002]		5.6
1.50mm2		1.47 +/- 0.05 [.058 +/- .002]		8.0



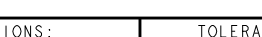
1. RECOMMENDED SPARE PARTS
2. GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
 MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151063-4
 PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151063-4
 SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151063-5
 SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151063-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
6. APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.
 APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
 FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37.
7. GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
8. MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
9. CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
10. SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
11. TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
12. WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING
WILL CAUSE DAMAGE TO CRIMP TOOLING.

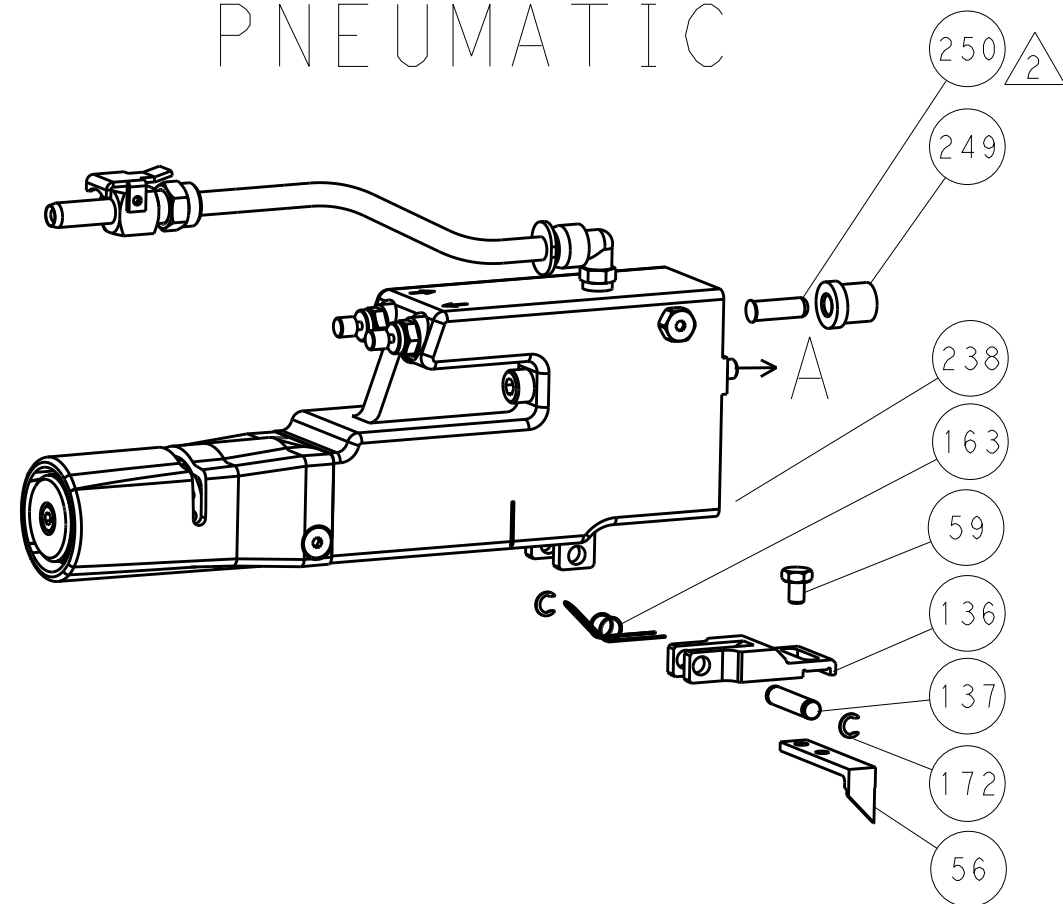
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

2		1						
SET UP GAUGE	LOC	DIST	REVISIONS					
2119599-1	A	66	P	LTR	DESCRIPTION	DATE	DRN	APVD
				F2	ECR-15-002362	12FEB2015	JH	JT
				G	ECR-15-008397	03JUN2015	XZ	LZ

	-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
	-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
	-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
	-	1	-	1	1	1	2119798-1	DETENT PIN	247
	-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
	-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
	-	1	1	1	1	1	2119082-3	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
6	-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
	-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
	-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
	-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
	-	-	1	1	-	-	2119740-2	TAG,IDENTIFICATION	213
	-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
	-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
	-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
	-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
	-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
	-	-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
	-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
	-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
	-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
	-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
	-	1	1	1	1	1	455888-6	SPACER, CRIMPER	82
	-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
	-	1	1	1	1	1	2119791-5	DEPRESSOR, WIRE	70
	-	1	-	-	1	1	2119740-1	TAG,IDENTIFICATION	67
	-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
6	-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
	-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
	-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
4	-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
	-	1	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
	-	-	-	-	1	1	1338685-1	PAWL, FEED	56
	-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
	-	2	2	2	2	2	2168083-3	SCR, SKT HD CAP, RoHS, M4 X 12.0	53
	-	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
	-	1	1	1	1	1	811242-5	BUMPER, HOLD DOWN	51
	-	1	1	1	1	1	690753-2	SPACER, TONKER	50
	-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
	-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
	-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
	-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
	-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
	-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
	-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
6	-	1	1	1	1	1	1-2119644-2	RAM WASHER, PRECISION	38
	-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
	-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
	-	1	1	1	1	1	1752356-4	SUPPORT, TERMINAL	34
	-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
	-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
	-	1	1	1	1	1	1320908-7	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1	2119959-2	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	1	455888-3	SPACER, CRIMPER	28
	-	1	1	1	1	1	1320928-4	STRIP GUIDE	24
	-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
	-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
	-	1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
1	-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
	-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
1	-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
1	-	1	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	1	1333206-2	ANVIL, COMBINATION .100	8
	-	1	1	1	1	1	2119781-5	DEPRESSOR, SHEAR	5
	-	1	1	1	1	1	238011-4	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	1	6-1633965-7	CRIMPER, INSULATION O PREMIUM	3
	-	1	1	1	1	1	455888-4	SPACER, CRIMPER	2
1	1	1	1	1	1	1	1-456407-3	CRIMPER, WIRE PREMIUM	1
	-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

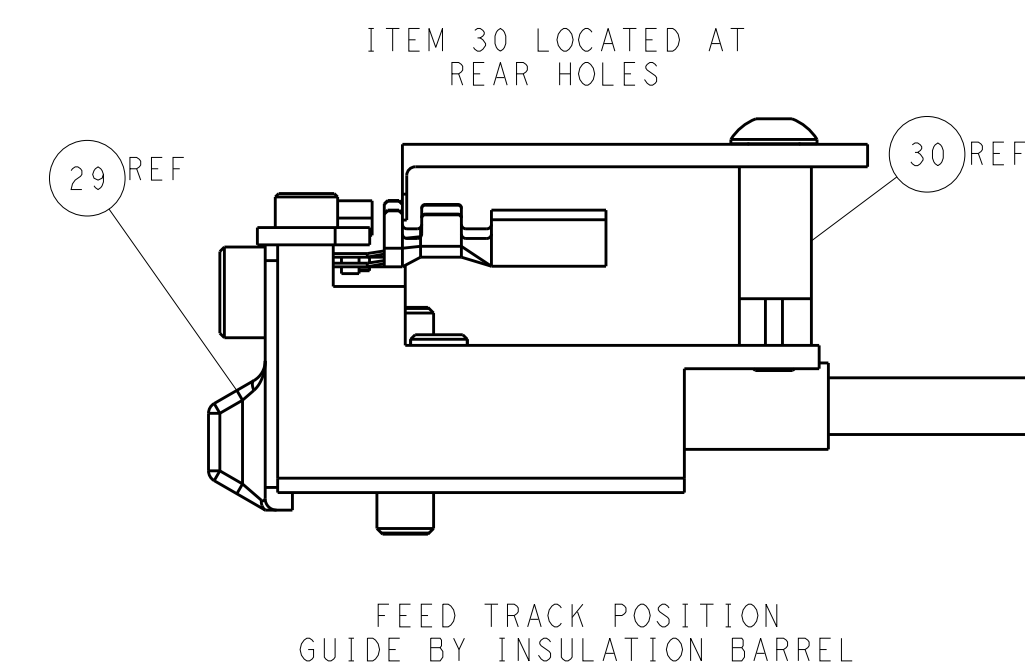
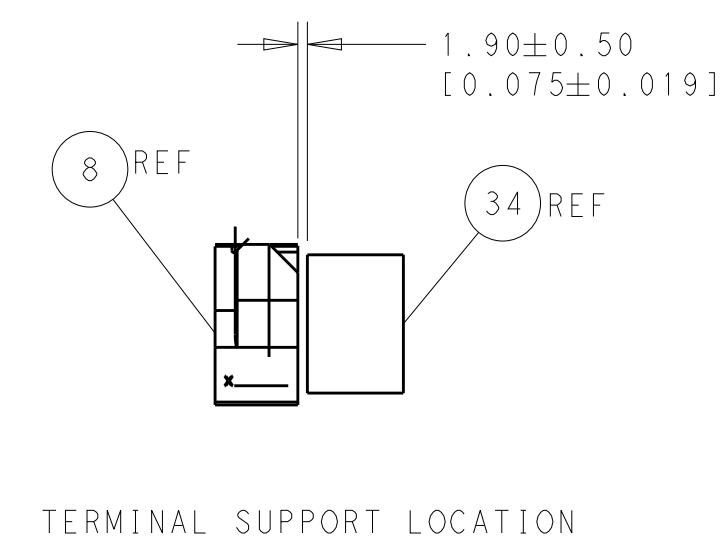
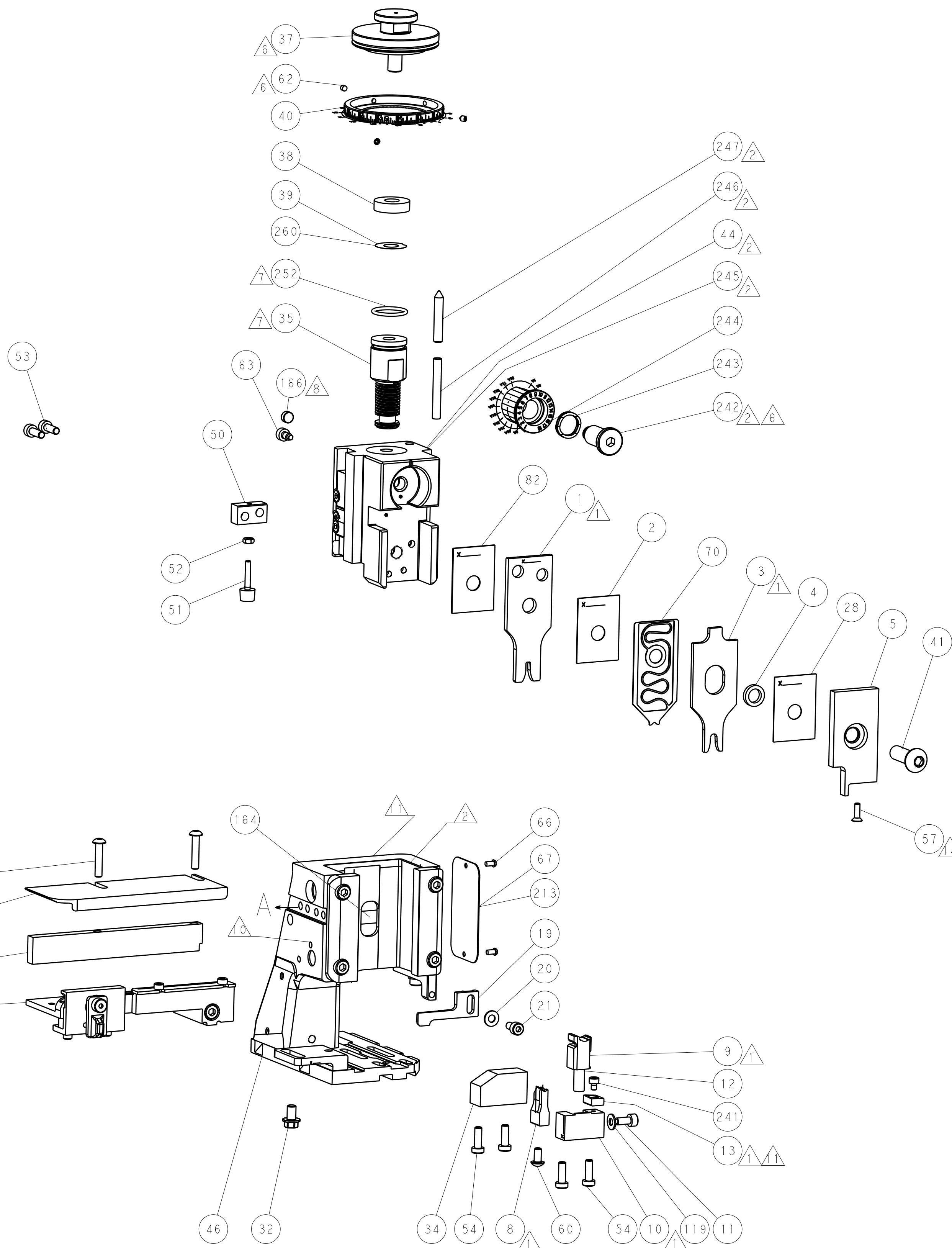
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DIMENSIONS: mm 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 10 PLC ±0.1 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLE 90° ±0.5°		NAME: Ocean Side Feed Applicator PRODUCT SPEC: - APPLICATION SPEC: -	
MATERIAL: -		FINISH: -		WEIGHT: - SIZE: A CASE CODE: 00779 DRAWING NO: C=2151063 RESTRICTED TO: -	
Customer Accessible Production Drawing					
				SCALE: 1:2 SHEET 1 OF 4 REV G	

PNEUMATIC



The diagrams illustrate three different feed mechanisms for the tool holder:

- MECHANICAL POST FEED:** Shows a vertical feed mechanism with a 30mm STROKE and a 40mm STROKE. The feed is controlled by a lever (47) and a pin (49).
- MECHANICAL PRE FEED:** Shows a vertical feed mechanism with a 30mm STROKE and a 40mm STROKE. The feed is controlled by a lever (48) and a pin (49).
- AIR FEED:** Shows a vertical feed mechanism with a 30mm STROKE and a 40mm STROKE. The feed is controlled by a lever (248) and a pin (49).



Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD S.XI		NAME	
		0 PLC ±.01 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.		PRODUCT SPEC -		Ocean Side Feed Applicator -	
MATERIAL -		FINISH -		APPLICATION SPEC -		SIZE A	
				WEIGHT -		CAGE CODE 00779	
						DRAWING NO C-2151063	
						RESTRICTED TO -	
Customer Accessible Production Drawing				SCALE 1:2		SHEET 2 of 4	
						REV G	

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PACIFIC VERSION
TERMINATOR
INTERFACE ADAPTER

PART
NUMBER

2-2151063-1

REVISION

G

DESCRIPTION

FINE CRIMP HEIGHT ADJUST

FEED TYPE

MECHANICAL

CONVERT TO

PNEUMATIC FEED

PART NUMBERS REQUIRED

2119950-1

2119951-1

-

8-2151063-5

1901094-3

-

2168400-6 (QUANTITY 2)

2161326-1

-

8-2151063-4

-

-

-

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

SERVO LATCH PLATE

2119951-1

-

8-2151063-5

1901094-3

-

2168400-6 (QUANTITY 2)

SMART APPLICATOR

2161326-1

-

8-2151063-4

-

-

-

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

PNEUMATIC FEED

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

-

-

-

-

-

-

-

-

-

-

-

-

-

-

2-2151063-2

G

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

SERVO LATCH PLATE

2119951-1

-

8-2151063-5

1901094-3

-

2168400-6 (QUANTITY 2)

SMART APPLICATOR

2161326-1

-

8-2151063-4

-

-

-

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

PNEUMATIC FEED

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

-

-

-

-

-

-

-

-

-

-

-

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-

-

2-2151063-5

G

FINE CRIMP HEIGHT ADJUST

SERVO
LATCH PLATE

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

PNEUMATIC FEED

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

-

-

-

-

-

-

-

-

-

-

-

-

-

-

2-2151063-7

G

FINE CRIMP HEIGHT ADJUST

NONE

-

-

-

-

-

-

-

7-2151063-7

F

CRIMP TOOLING KIT

-

-

-

-

-

-

-

-

APPLICATOR DATA

CRIMP

SIZE

TYPE

WIRE

2.54 mm [.100]

F

INSUL

4.19 mm [.165]

O

APPLICATOR INSTRUCTIONS

408-10389

TERMINAL DATA: TE TERMINAL

TE CRIMP SPECIFICATION

TERMINAL NAME: JUNIOR-POWER-TIMER CONTACT A

WIRE STRIP LENGTH

4.60-5.20 mm [.181-.205 IN]

INSULATION DIAMETER RANGE

Ø2.20-3.00 mm [.087-.118 IN]

TERMINAL APPLICATION SPECIFICATION

(A)114-18050

-

-

(B)114-18051

-

-

-

TERMINALS APPLIED

TE TERMINAL

TE TERMINAL

TE SEAL

CABLE DIAMETER

(A)964273-1

(A)1241872-1

963292-1

Ø2.7-3.0

(A)964273-2

(A)4-1241872-1

963293-1

Ø2.0-2.7

(A)1-964273-1

-

963293-2

Ø2.0-2.7

(A)2-964273-1

(B)1-964302-3

-

-

(A)3-964273-1

(B)2-964302-1

-

-

(A)4-964273-1

-

-

-

(A)6-964273-6

-

-

-

WIRE SIZE

CRIMP HEIGHT mm [INCH]

CRIMP HEIGHT REFERENCE SETTING

2.50mm2

1.76+/-0.05 [.069+/- .002]

4.9

2.00mm2

1.70+/-0.05 [.067+/- .002]

5.6

1.50mm2

1.47+/-0.05 [.058+/- .002]

8.0

RECOMMENDED SPARE PARTS

GREASE BEARING SURFACES LIGHTLY

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151063-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151063-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151063-5

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.

GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.

APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION.
APPLY #1-23419-5 LOC-TITE TO THREADS.

WHEN APPLYING TERMINAL PN 1241396-* APPLICATOR FEED WILL REQUIRED ADJUSTMENT TO 12.0mm [.472 IN].

APPLICATOR STYLE CONVERSION CHART

CONVERT TO

PART NUMBERS REQUIRED

PNEUMATIC FEED

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

SERVO LATCH PLATE

2119951-1

-

8-2151063-5

1901094-3

-

2168400-6 (QUANTITY 2)

SMART APPLICATOR

2161326-1

-

8-2151063-4

-

-

-

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

SERVO LATCH PLATE

2119951-1

-

8-2151063-5

1901094-3

-

2168400-6 (QUANTITY 2)

SMART APPLICATOR

2161326-1

-

8-2151063-4

-

-

-

MECHANICAL FEED

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

PNEUMATIC FEED

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

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WIRE STRIP LENGTH

4.20-4.80 mm [.165-.189 IN]

INSULATION DIAMETER RANGE

Ø2.20-3.00 mm [.087-.118 IN]

TERMINAL APPLICATION SPECIFICATION

-

-

-

114-18387

-

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-

TERMINALS APPLIED

TE TERMINAL

TE TERMINAL

TE SEAL

CABLE DIAMETER

963292-1

Ø2.7-3.0

963293-1

Ø2.0-2.7

963293-2

Ø2.0-2.7

WIRE SIZE

CRIMP HEIGHT mm [INCH]

CRIMP HEIGHT REFERENCE SETTING

2.50mm2

1.76+/-0.05 [.069+/- .002]

4.9

2.00mm2

1.70+/-0.05 [.067+/- .002]

5.6

1.50mm2

1.47+/-0.05 [.058+/- .002]

8.0

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4

(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE

2119599-1

LOC

A

DIST

66

REVISIONS

DESCRIPTION

DATE

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APVD

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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

D

C

B

A

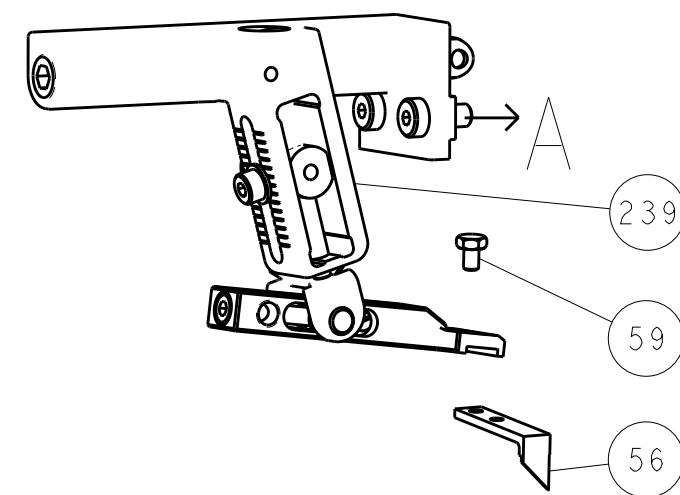
D

C

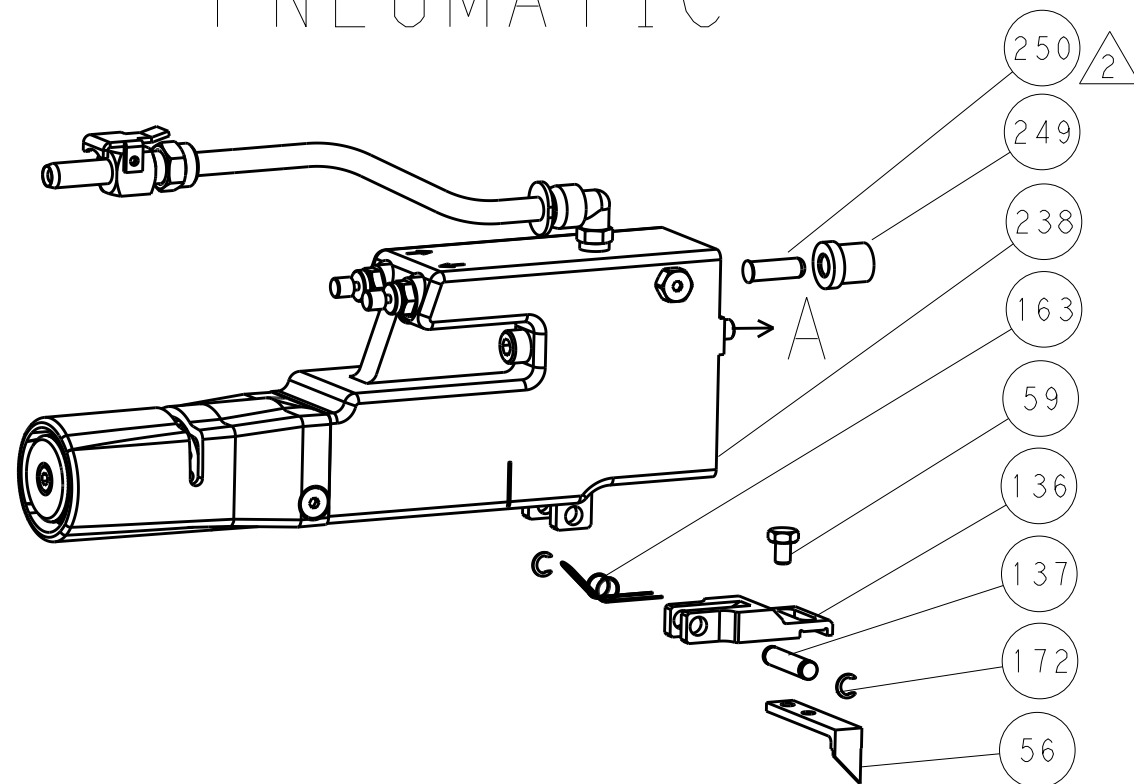
B

A

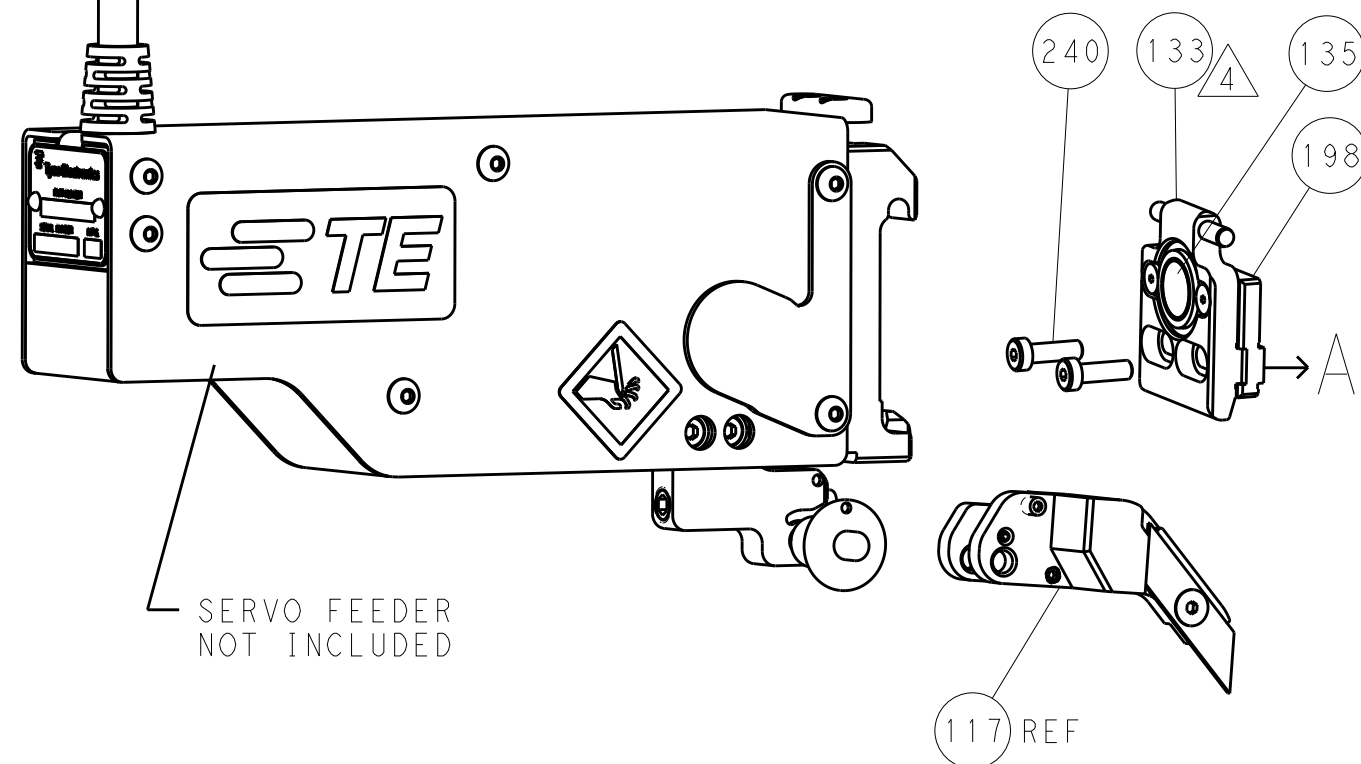
FEED TYPE MECHANICAL



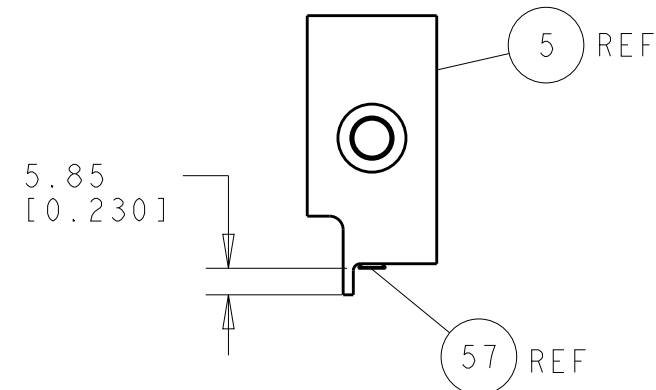
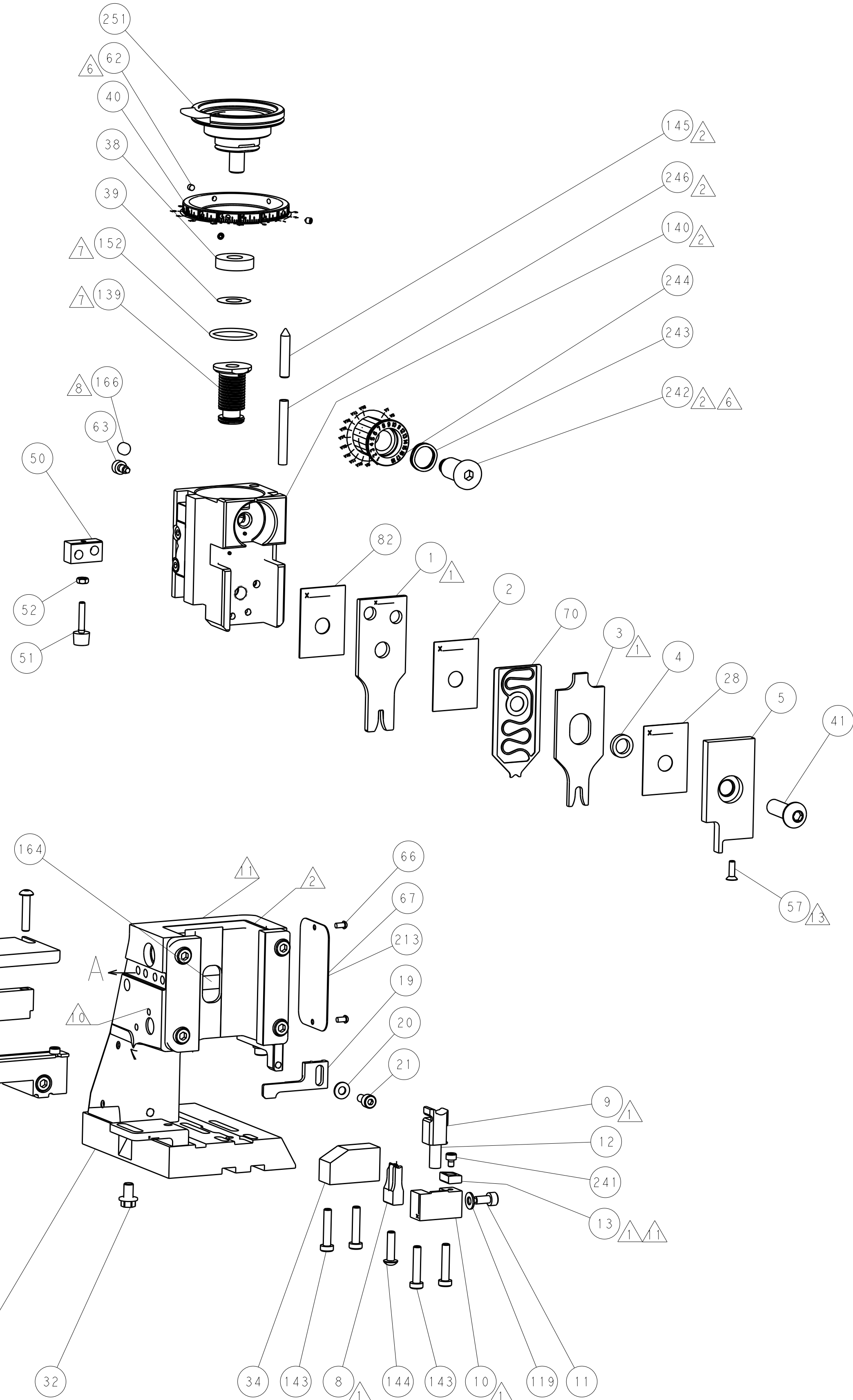
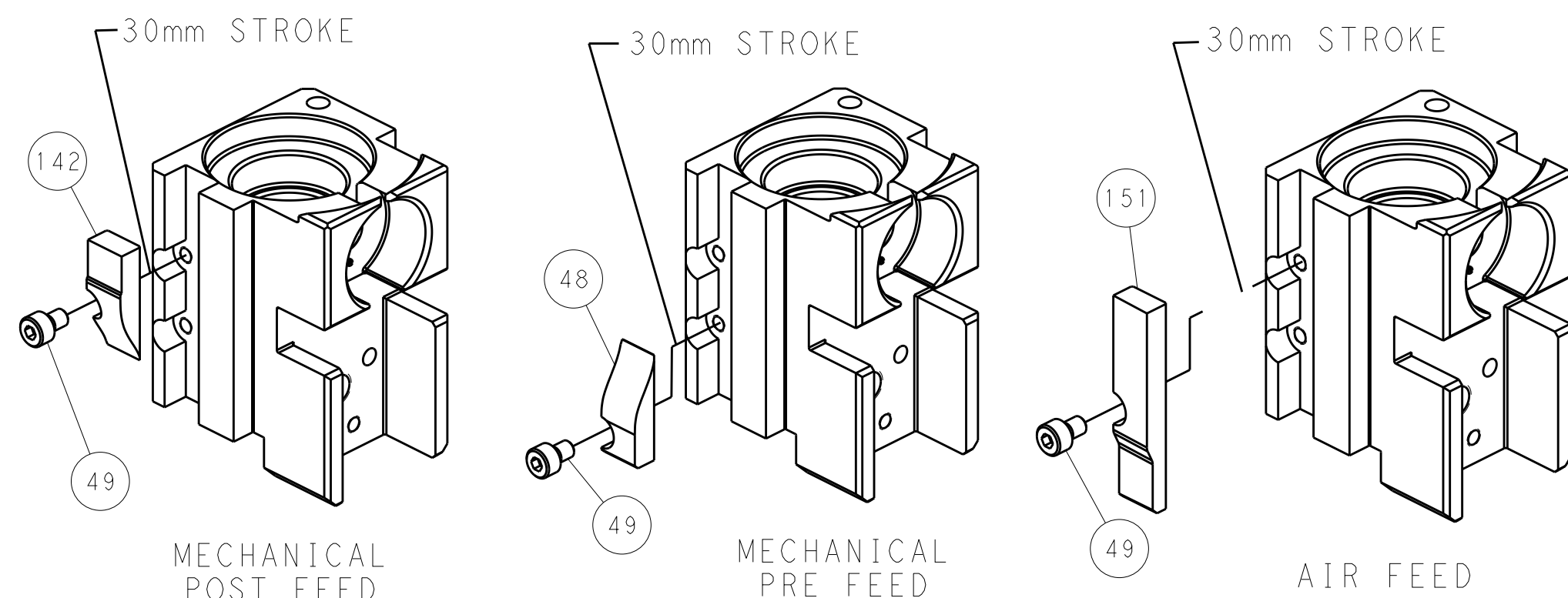
PNEUMATIC



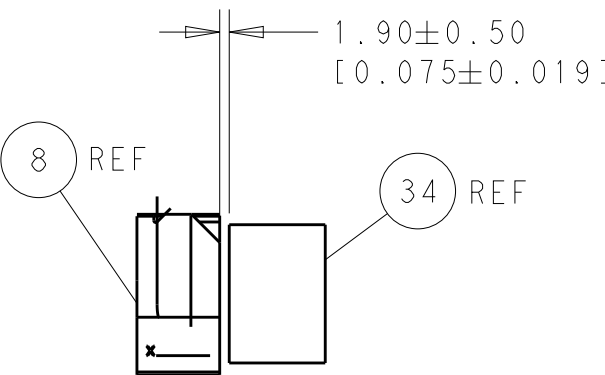
SERVO LATCH PLATE



CAM POSITIONS

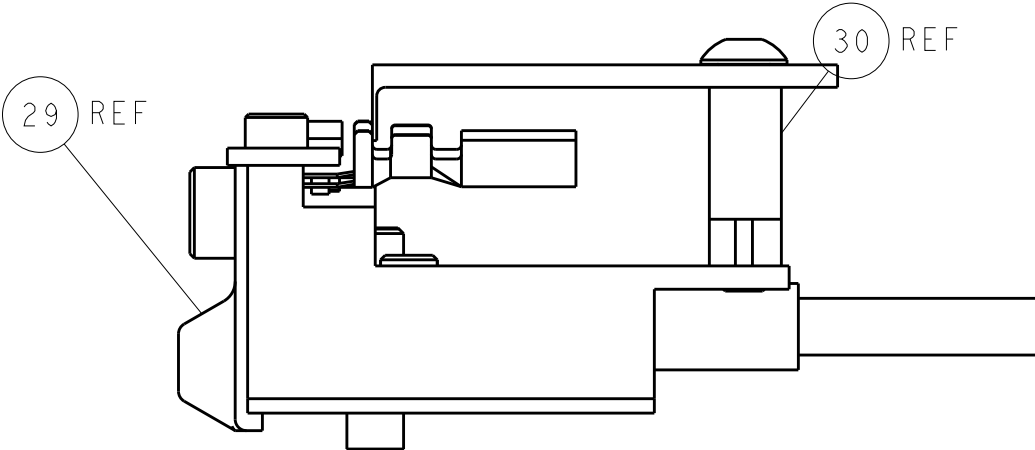


SHEAR DEPRESSOR DETAIL



TERMINAL SUPPORT LOCATION

ITEM 30 LOCATED AT
REAR HOLES



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

FIRST FORMERLY IT IS CONTROLLED TOGETHER WITH THE ELECTRONIC CORPORATION IT IS SUBJECT TO CHANGE AND TOGETHER WITH THE ELECTRONIC CORPORATION SHOULD BE CONTACTED FOR THE LATEST NOTATION		DWN K. HUANG	14SEP2011	STE TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK S. XI	14SEP2011	NAME Ocean Side Feed Applicator	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD S. XI	14SEP2011	PRODUCT SPEC	
0 PLC ±.5		APPLICATION SPEC		SIZE CAGE CODE DRAWING NO	
1 PLC ±0.5		WEIGHT		RESTRICTED TO	
2 PLC ±0.13		Customer Accessible Production Drawing		SCALE 1:2 SHEET 4 OF 4 REV G	
3 PLC ±0.013		Customer Accessible Production Drawing		SCALE 1:2 SHEET 4 OF 4 REV G	
4 PLC ±0.0001		Customer Accessible Production Drawing		SCALE 1:2 SHEET 4 OF 4 REV G	
ANGLES FINISH		Customer Accessible Production Drawing		SCALE 1:2 SHEET 4 OF 4 REV G	
MATERIAL		Customer Accessible Production Drawing		SCALE 1:2 SHEET 4 OF 4 REV G	

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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