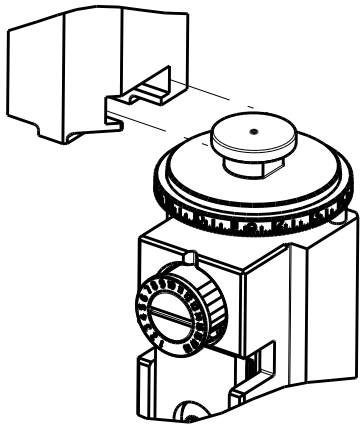
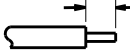
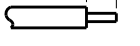


|                                                                                  |                |                          |                     |
|----------------------------------------------------------------------------------|----------------|--------------------------|---------------------|
| 8                                                                                |                | 7                        |                     |
| THIS DRAWING IS UNPUBLISHED.                                                     |                | RELEASED FOR PUBLICATION |                     |
| COPYRIGHT 20                                                                     |                | 20                       |                     |
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| ATLANTIC VERSION<br>TERMINATOR<br>INTERFACE ADAPTER                              | PART<br>NUMBER | REVISION                 | DESCRIPTION         |
|  | 2151063-1      | G                        | FINE CRIMP HEIGHT A |
|                                                                                  | 2151063-2      | G                        | FINE CRIMP HEIGHT A |
|                                                                                  | 2151063-5      | G                        | FINE CRIMP HEIGHT A |
|                                                                                  | 2151063-6      | G                        | NON-CRIMP HEIGHT A  |
|                                                                                  | 2151063-7      | G                        | FINE CRIMP HEIGHT A |
|                                                                                  | 7-2151063-7    | F                        | CRIMP TOOLING K     |

|                                      |                |      |
|--------------------------------------|----------------|------|
| APPLICATOR DATA                      |                |      |
| CRIMP                                | SIZE           | TYPE |
| WIRE                                 | 2.54 mm [1.00] | F    |
| INSUL                                | 4.19 mm [1.65] | O    |
| APPLICATOR INSTRUCTIONS<br>408-10389 |                |      |

|                                                                                                                      |                             |                                                                                     |                                                                                                                    |
|----------------------------------------------------------------------------------------------------------------------|-----------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------|
| TERMINAL DATA: TE TERMINAL                                                                                           |                             | TE CRIMP SPECIFICATION                                                              |                                                                                                                    |
| TERMINAL NAME: JUNIOR-POWER-TIMER CONTACT A                                                                          |                             |                                                                                     |                                                                                                                    |
| WIRE STRIP LENGTH                                                                                                    |                             |    | INSULATION DIAMETER RANGE                                                                                          |
| 4.60-5.20 mm [1.81-.205 IN]                                                                                          |                             |                                                                                     | Ø2.20-3.00 mm [1.087-.118 IN]     |
| TERMINAL APPLICATION SPECIFICATION  |                             | (A)114-18050                                                                        | -                                                                                                                  |
|                                                                                                                      |                             | (B)114-18051                                                                        | -                                                                                                                  |
| TERMINALS APPLIED                   |                             |                                                                                     |                                                                                                                    |
| TE TERMINAL                                                                                                          | TE TERMINAL                 | TE SEAL                                                                             | CABLE DIAMETER                                                                                                     |
| (A)964273-1                                                                                                          | (A)1241872-1                | 963292-1                                                                            | Ø2.7-3.0                                                                                                           |
| (A)964273-2                                                                                                          | (A)4-1241872-1              | 963293-1                                                                            | Ø2.0-2.7                                                                                                           |
| (A)1-964273-1                                                                                                        |                             | 963293-2                                                                            | Ø2.0-2.7                                                                                                           |
| (A)2-964273-1                                                                                                        | (B)1-964302-3               |                                                                                     |                                                                                                                    |
| (A)3-964273-1                                                                                                        | (B)2-964302-1               |                                                                                     |                                                                                                                    |
| (A)4-964273-1                                                                                                        |                             |                                                                                     |                                                                                                                    |
| (A)6-964273-6                                                                                                        |                             |                                                                                     |                                                                                                                    |
| WIRE SIZE                         | CRIMP HEIGHT mm [INCH]      |  | CRIMP HEIGHT REFERENCE SETTING  |
| 2.50mm2                                                                                                              | 1.76+/-0.05 [1.069+/-0.002] |                                                                                     | 4.9                                                                                                                |
| 2.00mm2                                                                                                              | 1.70+/-0.05 [1.067+/-0.002] |                                                                                     | 5.6                                                                                                                |
| 1.50mm2                                                                                                              | 1.47+/-0.05 [1.058+/-0.002] |                                                                                     | 8.0                                                                                                                |

- RECOMMENDED SPARE PARTS
- GREASE BEARING SURFACES LIGHTLY
- LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:  
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151063-4  
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151063-4  
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151063-5  
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151063-6
- ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62.  
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.  
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37.
- GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

|                                                                                                                                |             |                                                                                                                                                                                                                                    |                |
|--------------------------------------------------------------------------------------------------------------------------------|-------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------|
| TERMINAL DATA: TE TERMINAL                                                                                                     |             | TE CRIMP SPECIFICATION                                                                                                                                                                                                             |                |
| TERMINAL NAME: JUNIOR-POWER-TIMER CONTACT A                                                                                    |             |                                                                                                                                                                                                                                    |                |
| WIRE STRIP LENGTH<br>4.20-4.80 mm [1.65-.189 IN]                                                                               |             |  INSULATION DIAMETER RANGE<br>Ø2.20-3.00 mm [1.087-.118 IN]  |                |
| TERMINAL APPLICATION SPECIFICATION  114-18387 |             | - -                                                                                                                                                                                                                                |                |
| TERMINALS APPLIED                           |             |                                                                                                                                                                                                                                    |                |
| TE TERMINAL                                                                                                                    | TE TERMINAL | TE SEAL                                                                                                                                                                                                                            | CABLE DIAMETER |
|                                                                                                                                |             | 963292-1                                                                                                                                                                                                                           | Ø2.7-3.0       |
|                                                                                                                                |             | 963293-1                                                                                                                                                                                                                           | Ø2.0-2.7       |
| 1241396-1                                                                                                                      |             | 963293-2                                                                                                                                                                                                                           | Ø2.0-2.7       |
| 1241396-2                                                                                                                      |             |                                                                                                                                                                                                                                    |                |
| 1241396-3                                                                                                                      |             |                                                                                                                                                                                                                                    |                |

|           |                             |              |
|-----------|-----------------------------|--------------|
| WIRE SIZE | CRIMP HEIGHT                | CRIMP HEIGHT |
| 2.50mm2   | 1.76+/-0.05 [1.069+/-0.002] | 4.9          |
| 2.00mm2   | 1.70+/-0.05 [1.067+/-0.002] | 5.6          |
| 1.50mm2   | 1.47+/-0.05 [1.058+/-0.002] | 8.0          |

\*WARNING  
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

|     |    |    |    |    |    |           |                                 |         |
|-----|----|----|----|----|----|-----------|---------------------------------|---------|
| -   | -  | 1  | -  | -  | -  | 2119957-2 | APPLICATOR SHIM PACK            | 260     |
| -   | 1  | -  | 1  | 1  | 1  | 8-21084-0 | O-RING, .676 ID, .070 DIA. MAT. | 252     |
| -77 | -7 | -6 | -5 | -2 | -1 | PART NO   | DESCRIPTION                     | ITEM NO |

ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

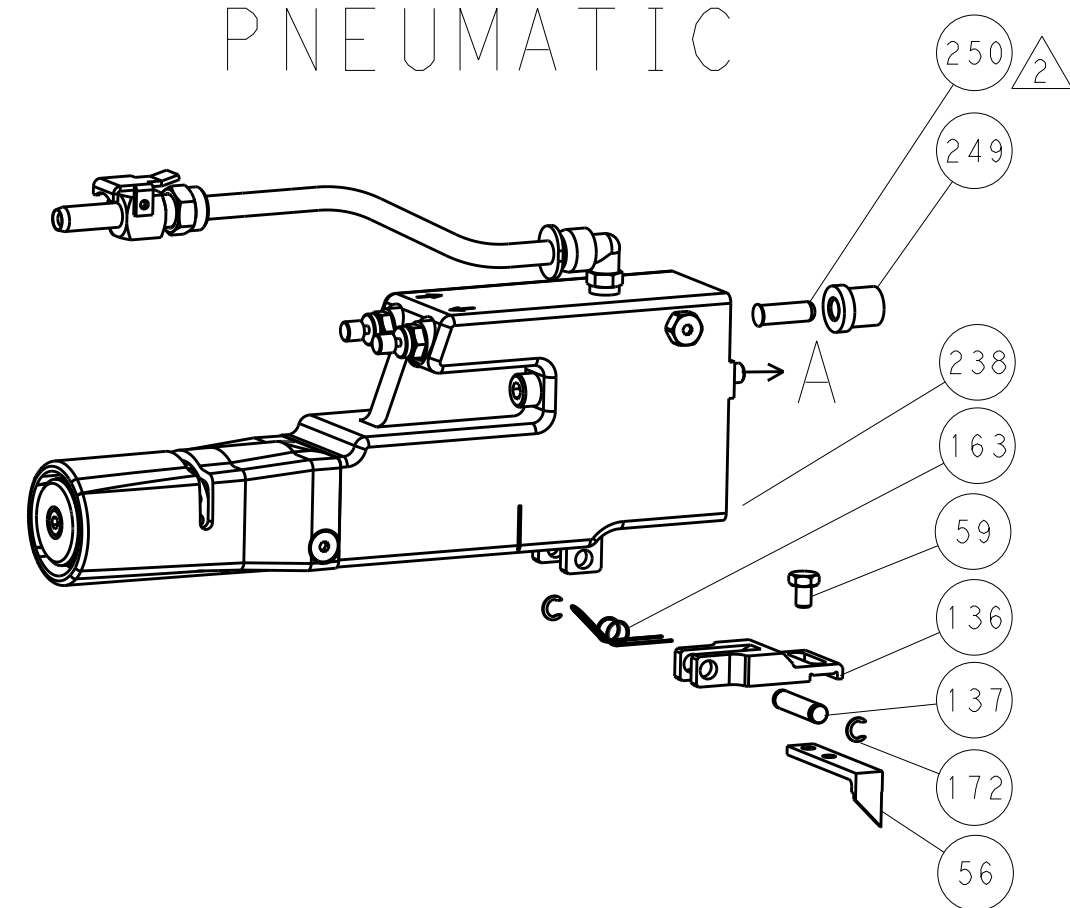
|                           |          |               |           |           |     |      |
|---------------------------|----------|---------------|-----------|-----------|-----|------|
| SET UP GAUGE<br>2119599-1 | LOC<br>A | DIST<br>66    | REVISIONS |           |     |      |
| P                         | LTR      | DESCRIPTION   |           | DATE      | OWN | APVD |
|                           | F2       | ECR-15-002362 |           | 12FEB2015 | JH  | JT   |
|                           | G        | ECR-15-008397 |           | 03JUN2015 | XZ  | LZ   |

|   |     |     |     |     |     |             |                                     |     |
|---|-----|-----|-----|-----|-----|-------------|-------------------------------------|-----|
| - | -   | -   | -   | 1   | -   | 2119640-1   | PUSH ROD, AIR FEED                  | 250 |
| - | -   | -   | -   | 1   | -   | 2079988-1   | BUSHING, LCH5-12, MISUMI            | 249 |
| - | -   | -   | -   | 1   | -   | 2119641-1   | FEED CAM, AIR FEED                  | 248 |
| - | 1   | -   | 1   | 1   | 1   | 2119798-1   | DETENT PIN                          | 247 |
| - | 1   | -   | 1   | 1   | 1   | 1-22279-3   | SPRING, COMPRESSION                 | 246 |
| - | -   | 1   | -   | -   | -   | 2119758-1   | RAM, AMP STYLE, SIDE FEED, NON-ADJ. | 245 |
| - | 1   | 1   | 1   | 1   | 1   | 2119082-3   | CAM, SNAIL, INSULATION ADJUSTMENT   | 244 |
| - | 1   | 1   | 1   | 1   | 1   | 2079764-1   | WASHER, WAVE SPRING, CREST-TO-CREST | 243 |
| - | 1   | 1   | 1   | 1   | 1   | 2119083-1   | RETAINER, INSULATION DIAL           | 242 |
| - | 1   | 1   | 1   | 1   | 1   | 7-18023-7   | SCR, SKT HD CAP M3 X 4.0            | 241 |
| - | -   | 2   | 2   | -   | -   | 2168400-6   | SHCS, LOW HEAD, RoHS, M5 X 16       | 240 |
| - | -   | -   | -   | -   | 1   | 2119580-1   | MECHANICAL FEED ASSEMBLY            | 239 |
| - | -   | -   | -   | 1   | -   | 2063440-1   | AIR FEED MODULE                     | 238 |
| - | -   | 1   | 1   | -   | -   | 2119740-2   | TAG, IDENTIFICATION                 | 213 |
| - | -   | 1   | 1   | -   | -   | 1901094-3   | SPACER, FEEDER                      | 198 |
| - | -   | -   | -   | 2   | -   | 21045-3     | RING, RETAIN, EXTERN, 3/16 CRESCENT | 172 |
| - | 1   | 1   | 1   | 1   | 1   | 994969-1    | MAGNET, RARE EARTH HIGH ENERGY      | 166 |
| - | REF | REF | REF | REF | REF | 994970-2    | COUNTER, MAGNETIC                   | 164 |
| - | -   | -   | -   | 1   | -   | 240638-1    | SPRING, FEED FINGER                 | 163 |
| - | -   | -   | -   | 1   | -   | 3-23627-7   | PIN, RETAIN, GRVD, 3/16 X .854      | 137 |
| - | -   | -   | -   | 1   | -   | 2119799-1   | HOLDER, FEED FINGER, AF             | 136 |
| - | -   | REF | REF | -   | -   | SEE NOTE 4  | MEMORY CHIP, PROGRAMMED             | 135 |
| - | -   | 1   | 1   | -   | -   | 1633743-1   | SERVO FEED LATCH ASM                | 133 |
| - | 1   | 1   | 1   | 1   | 1   | 1-18028-2   | WASHER, FLAT, REG M4                | 119 |
| - | -   | REF | REF | -   | -   | 2119944-1   | FEED FINGER ASSEMBLY, SF            | 117 |
| - | 1   | 1   | 1   | 1   | 1   | 455888-6    | SPACER, CRIMPER                     | 82  |
| - | 1   | 1   | 1   | 1   | 1   | 2119956-1   | DOCUMENTATION PACKAGE               | 71  |
| - | 1   | 1   | 1   | 1   | 1   | 2119791-5   | DEPRESSOR, WIRE                     | 70  |
| - | 1   | -   | -   | 1   | 1   | 2119740-1   | TAG, IDENTIFICATION                 | 67  |
| - | 2   | 2   | 2   | 2   | 2   | 2168078-1   | SCREW, DRIVE, RH, RoHS, 2 x .188    | 66  |
| - | 1   | -   | 1   | 1   | 1   | 2119793-1   | LIMITER, ADJUSTMENT BOLT            | 63  |
| - | 3   | -   | 3   | 3   | 3   | 992763-5    | SCR, SET, SOC, CONE POINT, M3 x 4.0 | 62  |
| - | 1   | 1   | 1   | 1   | 1   | 2079383-4   | SCR, BHSC, RoHS (M4 X 8)            | 60  |
| - | -   | -   | -   | 1   | 1   | 5-18022-5   | SCR, HEX HD CAP, M4 X 6.0           | 59  |
| - | 1   | 1   | 1   | 1   | 1   | 985575-3    | SCR, FLT SKT HD CAP M3 X 10.0       | 57  |
| - | -   | -   | -   | 1   | 1   | 1338685-1   | PAWL, FEED                          | 56  |
| - | 4   | 4   | 4   | 4   | 4   | 2168400-1   | SHCS, LOW HEAD, RoHS, M4 X 12       | 54  |
| - | 2   | 2   | 2   | 2   | 2   | 2168083-3   | SCR, SKT HD CAP, RoHS, M4 X 12.0    | 53  |
| - | 1   | 1   | 1   | 1   | 1   | 5018030-1   | NUT, HEX, REG, RoHS, M3             | 52  |
| - | 1   | 1   | 1   | 1   | 1   | 811242-5    | BUMPER, HOLD DOWN                   | 51  |
| - | 1   | 1   | 1   | 1   | 1   | 690753-2    | SPACER, TONKER                      | 50  |
| - | -   | -   | -   | 1   | 2   | 18023-9     | SCR, SKT HD CAP M4 X 6.0            | 49  |
| - | -   | -   | -   | -   | 1   | 2119652-1   | FEED CAM, PRE FEED                  | 48  |
| - | -   | -   | -   | -   | 1   | 2119653-1   | FEED CAM, POST FEED                 | 47  |
| - | 1   | 1   | 1   | 1   | 1   | 2119656-9   | APPLICATOR BASIC ASSEMBLY, SF       | 46  |
| - | 1   | -   | 1   | 1   | 1   | 2119370-1   | RAM, AMP STYLE, SIDE FEED           | 44  |
| - | 1   | 1   | 1   | 1   | 1   | 2079383-7   | SCR, BHSC, RoHS (M8 X 25)           | 41  |
| - | 1   | -   | 1   | 1   | 1   | 2119645-1   | DISC, NUMBERED FA WIRE ADJUSTMENT   | 40  |
| - | 1   | -   | 1   | 1   | 1   | 2119957-1   | APPLICATOR SHIM PACK                | 39  |
| - | 1   | 1   | 1   | 1   | 1   | 1-2119644-2 | RAM WASHER, PRECISION               | 38  |
| - | 1   | 1   | 1   | 1   | 1   | 2119085-1   | FA HEAD, ATLANTIC STYLE             | 37  |
| - | 1   | -   | 1   | 1   | 1   | 2119092-1   | BOLT, ADJUSTMENT                    | 35  |
| - | 1   | 1   | 1   | 1   | 1   | 1752356-4   | SUPPORT, TERMINAL                   | 34  |
| - | 2   | 2   | 2   | 2   | 2   | 2079383-5   | SCR, BHSC, RoHS (M4 X 20)           | 33  |
| - | 1   | 1   | 1   | 1   | 1   | 2161328-1   | HEX HEAD, FLANGED, M5 x 8mm LONG    | 32  |
| - | 1   | 1   | 1   | 1   | 1   | 1320908-7   | SPACER, STRIP GUIDE                 | 30  |
| - | 1   | 1   | 1   | 1   | 1   | 2119959-2   | ASSEMBLY, STRIP GUIDE               | 29  |
| - | 1   | 1   | 1   | 1   | 1   | 455888-3    | SPACER, CRIMPER                     | 28  |
| - | 1   | 1   | 1   | 1   | 1   | 1320928-4   | STRIP GUIDE                         | 24  |
| - | 1   | 1   | 1   | 1   | 1   | 2168083-2   | SCR, SKT HD CAP, RoHS, M4 X 8.0     | 21  |
| - | 1   | 1   | 1   | 1   | 1   | 1-18028-2   | WASHER, FLAT, REG M4                | 20  |
| - | 1   | 1   | 1   | 1   | 1   | 2119533-1   | STRIPPER, SIDE FEED                 | 19  |
| - | 1   | 1   | 1   | 1   | 1   | 2119806-1   | INSERT, SHEAR                       | 13  |
| - | 1   | 1   | 1   | 1   | 1   | 3-22280-3   | SPRING, COMPRESSION                 | 12  |
| - | 1   | 1   | 1   | 1   | 1   | 1-356885-4  | STOP, SHEAR                         | 11  |
| - | 1   | 1   | 1   | 1   | 1   | 2119805-1   | SHEAR HOLDER, FRONT                 | 10  |
| - | 1   | 1   | 1   | 1   | 1   | 318707-1    | FLOATING SHEAR, FRONT               | 9   |
| 1 | 1   | 1   | 1   | 1   | 1   | 1333206-2   | ANVIL, COMBINATION .100             | 8   |
| - | 1   | 1   | 1   | 1   | 1   | 2119781-5   | DEPRESSOR, SHEAR                    | 5   |
| - | 1   | 1   | 1   | 1   | 1   | 238011-4    | BLOCK, CRIMPER SPACER               | 4   |
| 1 | 1   | 1   | 1   | 1   | 1   | 6-1633965-7 | CRIMPER, INSULATION O PREMIUM       | 3   |
| - | 1   | 1   | 1   | 1   | 1   | 455888-4    | SPACER, CRIMPER                     | 2   |
| 1 | 1   | 1   | 1   | 1   | 1   | 1-456407-3  | CRIMPER, WIRE PREMIUM               | 1   |

|                                                                                                                                                                                          |  |                    |           |                                              |  |
|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--------------------|-----------|----------------------------------------------|--|
| THIS IS SUBJECT TO CHANGE WITHOUT NOTICE. THE CUSTOMER'S RESPONSIBILITY IS TO VERIFY THE ORGANIZATION'S QUALITY CONTROL SYSTEMS AND TO CONTACT THE ORGANIZATION FOR THE LATEST REVISION. |  | OWN<br>R. HUANG    | 14SEP2011 | TE Connectivity<br>Harrisburg, PA 17105-3608 |  |
| DIMENSIONS:<br>mm                                                                                                                                                                        |  | CHK<br>S. XI       | 14SEP2011 | NAME<br>Ocean Side Feed<br>Applicator        |  |
| TOLERANCES UNLESS OTHERWISE SPECIFIED:<br>0 PLC ±.5<br>1 PLC ±0.13<br>2 PLC ±0.13<br>3 PLC ±0.13<br>4 PLC ±0.0001<br>ANGLES ±.5                                                          |  | PRODUCT SPEC       |           | SIZE<br>A1                                   |  |
| MATERIAL<br>-                                                                                                                                                                            |  | APPLICATION SPEC   |           | CASE CODE<br>00779                           |  |
| FINISH<br>-                                                                                                                                                                              |  | WEIGHT<br>-        |           | DRAWING NO<br>C=2151063                      |  |
| Customer Accessible Production Drawing                                                                                                                                                   |  | SCALE<br>1:2       |           | SHEET<br>1 OF 4                              |  |
| REV<br>G                                                                                                                                                                                 |  | RESTRICTED TO<br>- |           | REV<br>G                                     |  |



## PNEUMATIC



LATCH PLATE

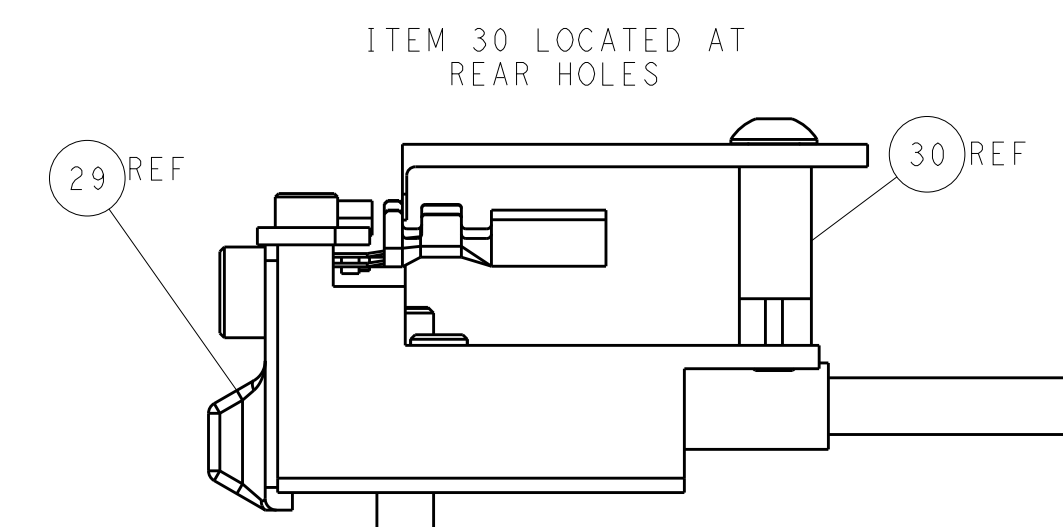
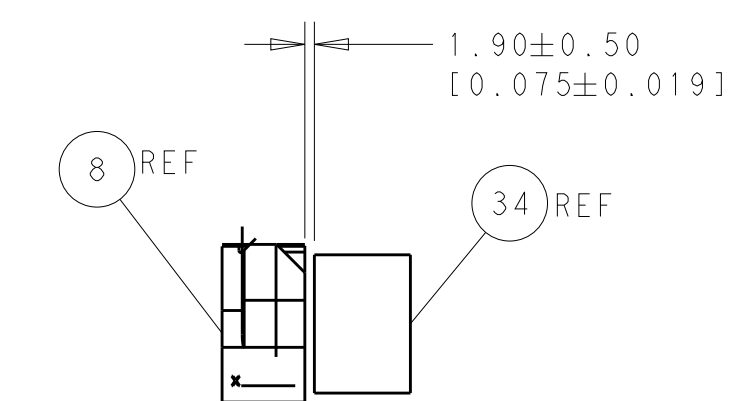
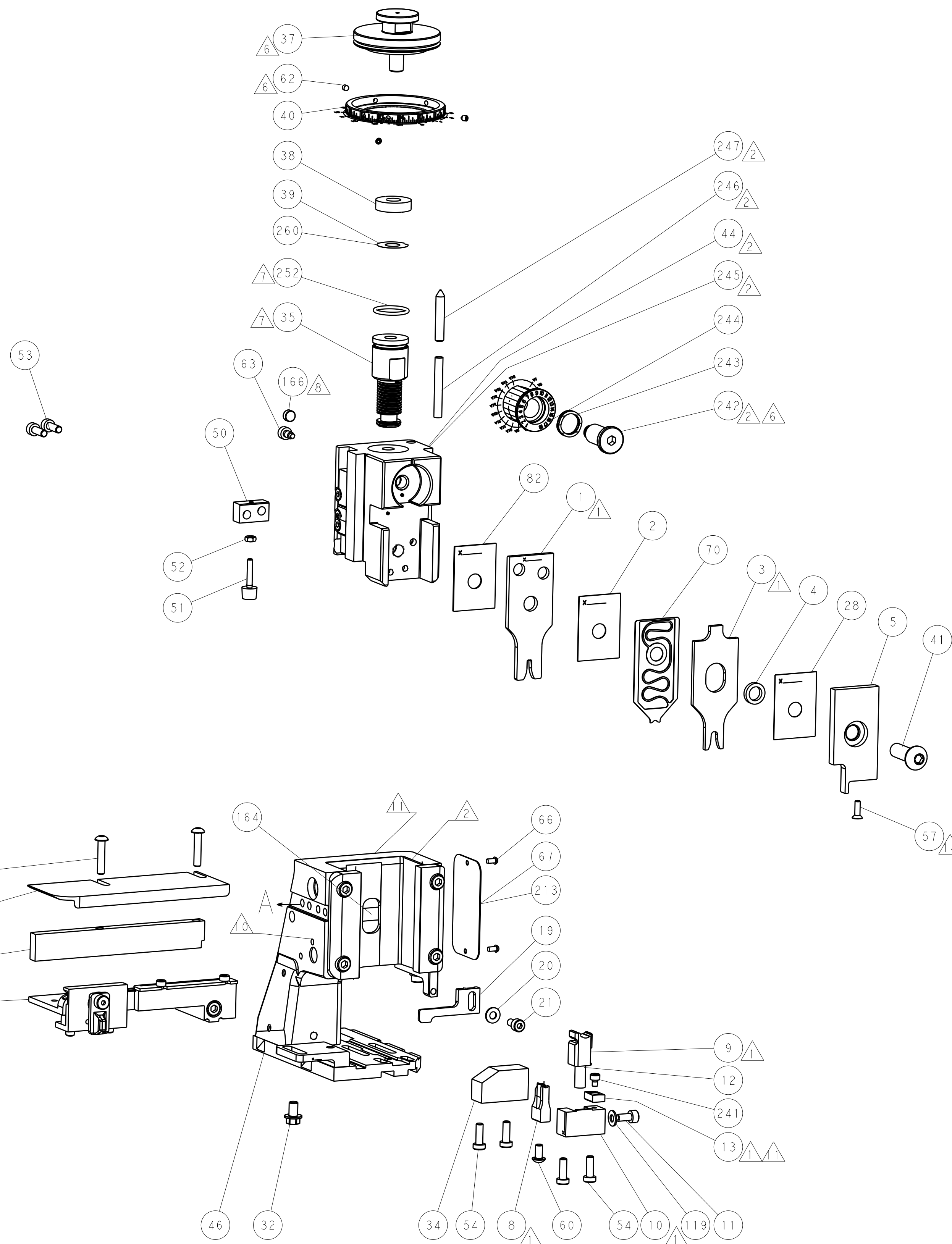
SERVO FEEDER  
NOT INCLUDED

240 133 135 198 4

117 REF

The diagrams illustrate the installation of the mechanical post feed unit for three different machine configurations:

- MECHANICAL POST FEED:** Shows the unit with a 30mm STROKE and 40mm STROKE. Part 47 is the main body, and part 49 is the mounting bracket.
- MECHANICAL PRE FEED:** Shows the unit with a 30mm STROKE and 40mm STROKE. Part 48 is the main body, and part 49 is the mounting bracket.
- AIR FEED:** Shows the unit with a 30mm STROKE and 40mm STROKE. Part 248 is the main body, and part 49 is the mounting bracket.



ATLANTIC VERSION  
Shown on sheets 1 of 4 & 2 of 4  
(Pacific version shown on sheets 3 of 4 & 4 of 4)

|                                                                                                                                                                                               |             |                                                                                                 |              |                    |                                              |                               |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------|-------------------------------------------------------------------------------------------------|--------------|--------------------|----------------------------------------------|-------------------------------|
| THIS DRAWING IS A CONTROLLED DOCUMENT FOR THE ENGINEERING ORGANIZATION<br>IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION<br>SHOULD BE CONSULTED FOR THE LATEST REVISION |             | DWN<br>CHK                                                                                      | K HUANG<br>- | 14SEP2011<br>-     | TE Connectivity<br>Harrisburg, PA 17105-3608 |                               |
| DIMENSIONS:<br><br>mm                                                                                                                                                                         |             | TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:                                                       |              | APVD<br>S X I      | NAME                                         | Ocean Side Feed<br>Applicator |
|                                                                                                                                                                                               |             | 0 PLC ±.<br>1 PLC ±0.5<br>2 PLC ±0.13<br>3 PLC ±0.013<br>4 PLC ±0.0001<br>ANGLES ±.<br>FINISH - |              | PRODUCT SPEC<br>-  | APPLICATION SPEC<br>-                        |                               |
| MATERIAL<br>-                                                                                                                                                                                 | FINISH<br>- | WEIGHT<br>-                                                                                     | SIZE<br>A I  | CAGE CODE<br>00779 | DRAWING NO<br>C=2151063                      | RESTRICTED TO<br>-            |
| Customer Accessible Production Drawing                                                                                                                                                        |             |                                                                                                 |              | SCALE<br>1:2       | SHEET<br>2 OF 4                              | REV<br>G                      |







| LOC | DIST | REVISIONS |     |             |      |     |      |
|-----|------|-----------|-----|-------------|------|-----|------|
|     |      | P         | LTR | DESCRIPTION | DATE | DWN | APVD |
| A   | 66   | -         | -   | SEE SHEET 1 | -    | -   | -    |
|     |      |           |     |             |      |     |      |
|     |      |           |     |             |      |     |      |
|     |      |           |     |             |      |     |      |
|     |      |           |     |             |      |     |      |

D

C

B

A

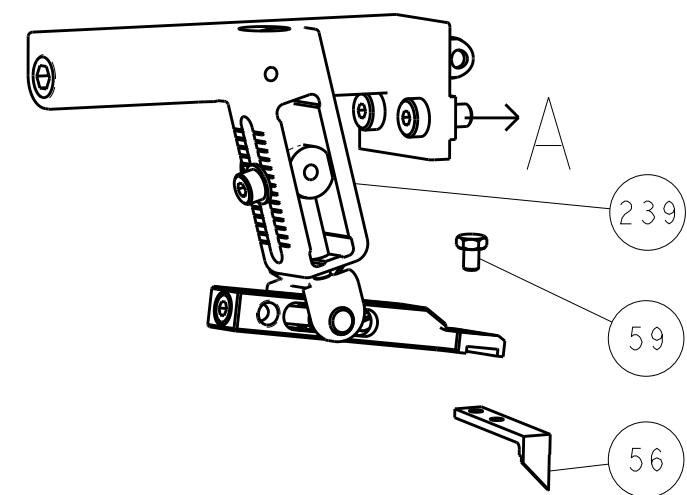
D

C

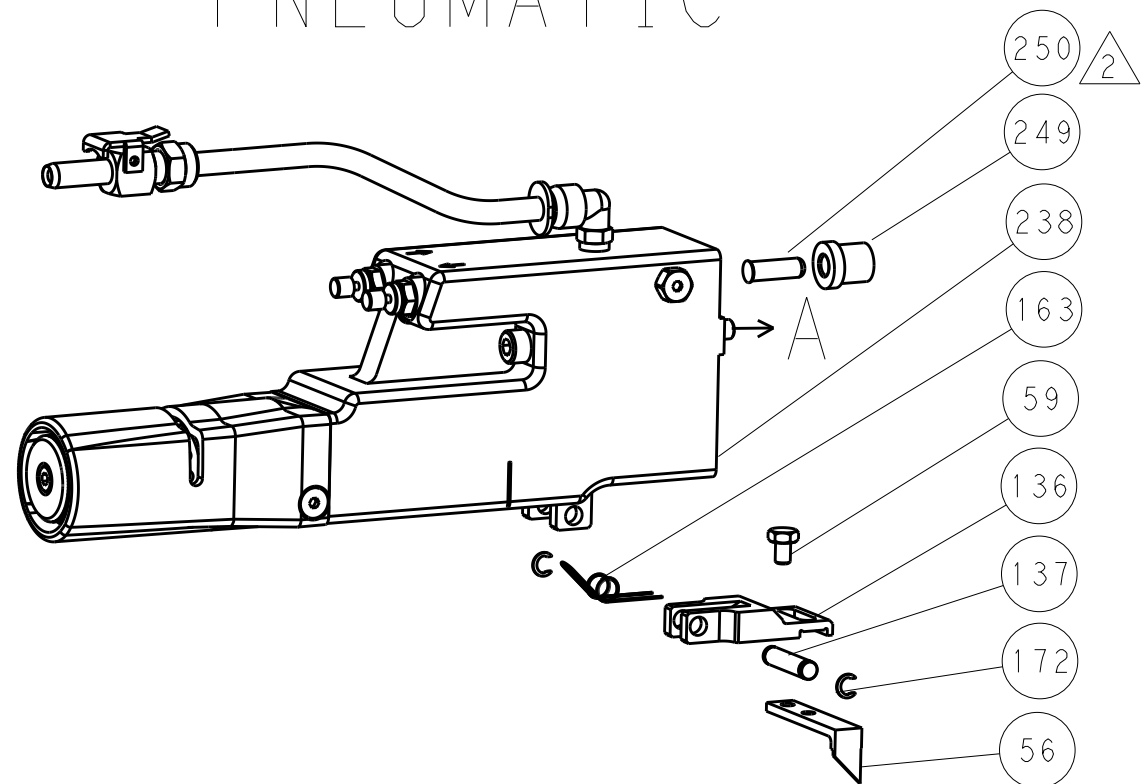
B

A

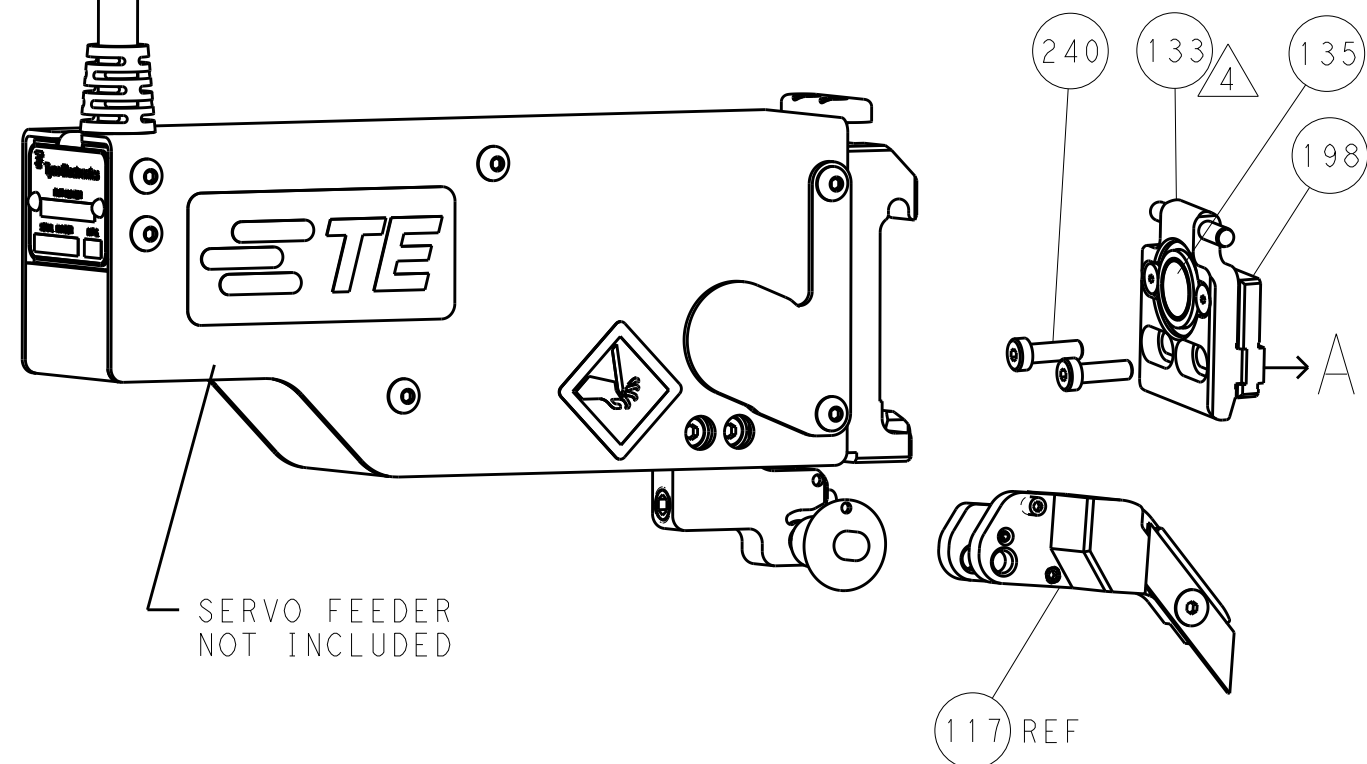
# FEED TYPE MECHANICAL



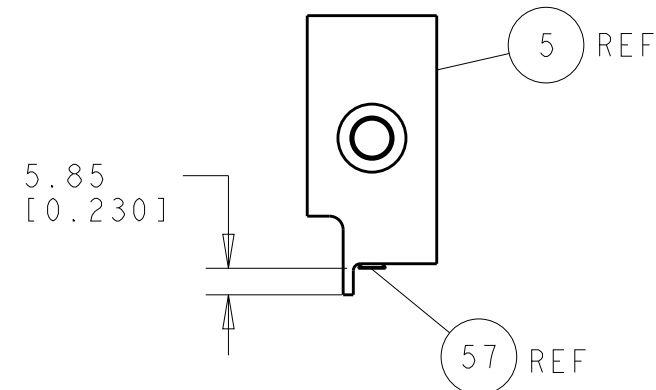
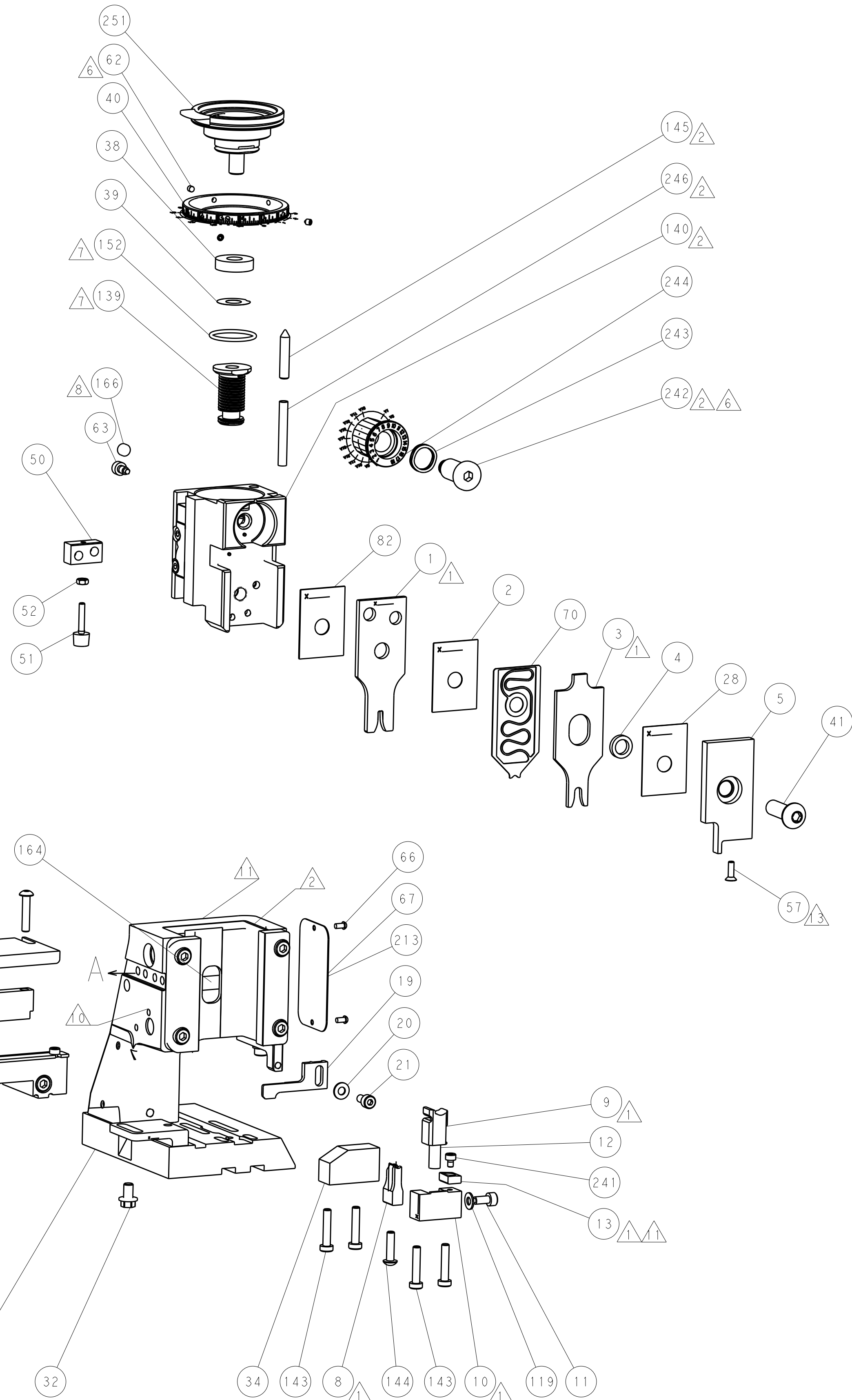
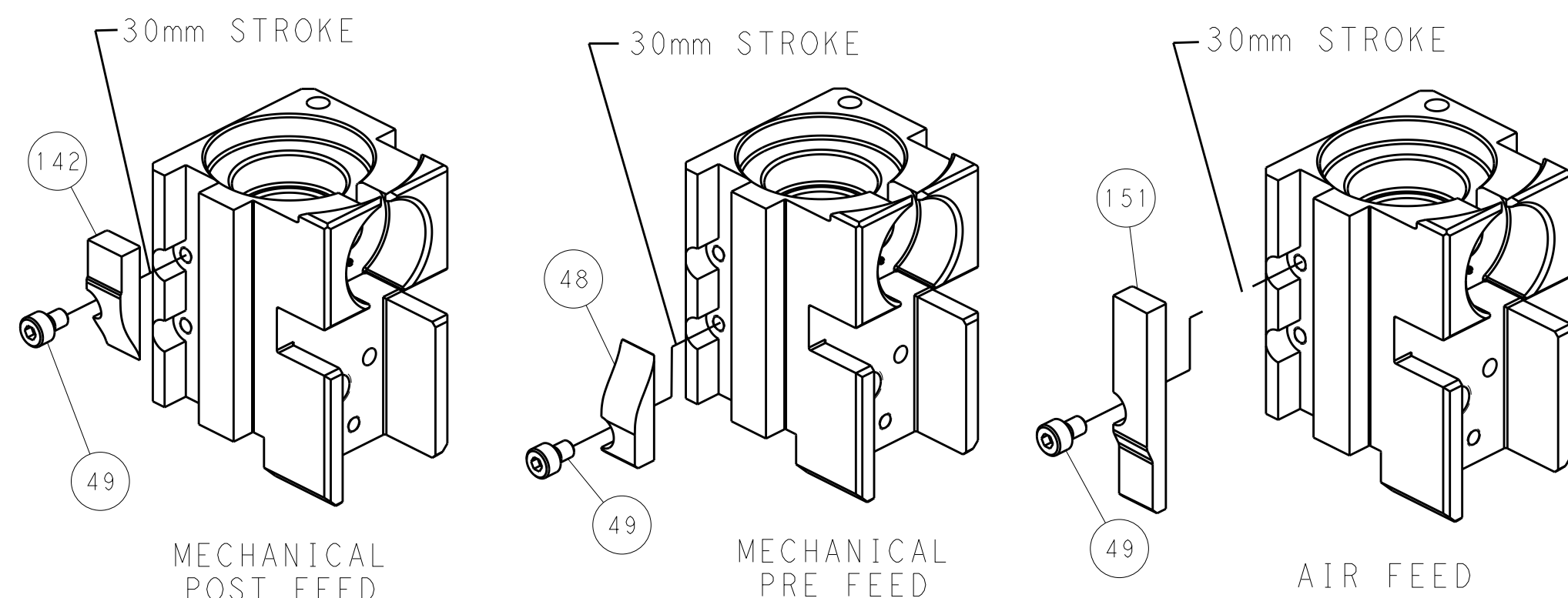
# PNEUMATIC



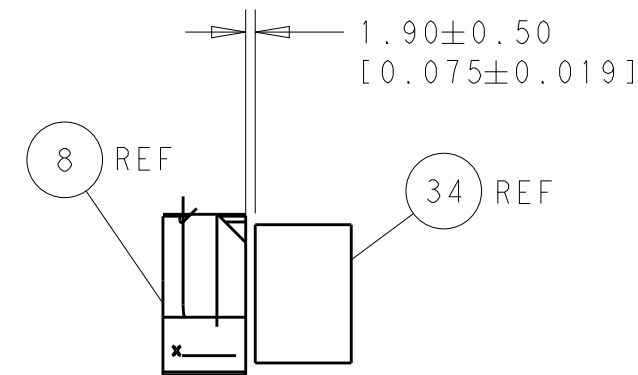
# SERVO LATCH PLATE



# CAM POSITIONS

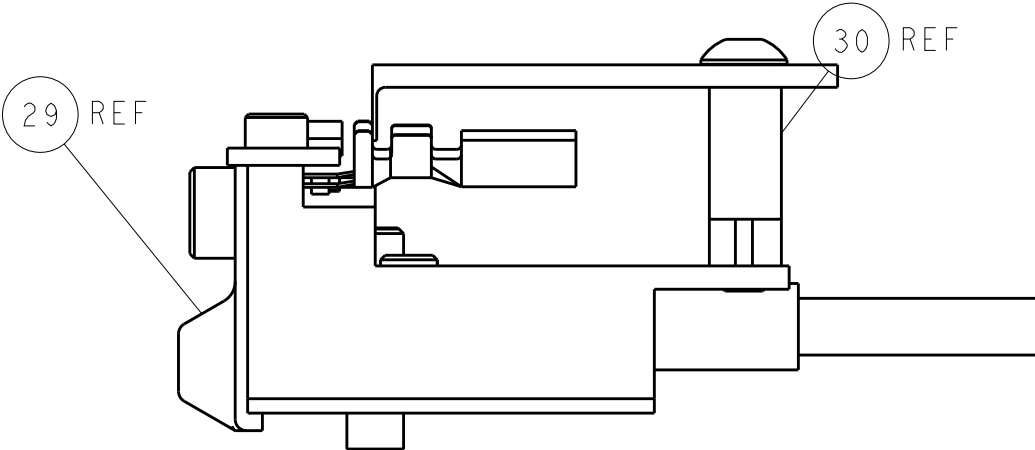


SHEAR DEPRESSOR DETAIL



TERMINAL SUPPORT LOCATION

ITEM 30 LOCATED AT  
REAR HOLES



FEED TRACK POSITION  
GUIDE BY INSULATION BARREL

PACIFIC VERSION  
Shown on sheets 3 of 4 & 4 of 4  
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

|                                                                                                                                                                                                 |  |                                        |           |                                                  |  |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|----------------------------------------|-----------|--------------------------------------------------|--|
| FIRST FORMERLY IT IS CONTROLLED TOGETHER WITH THE ELECTRONIC CORPORATION<br>IT IS SUBJECT TO CHANGE AND TOGETHER WITH THE ELECTRONIC CORPORATION<br>SHOULD BE CONTACTED FOR THE LATEST NOTATION |  | DWN<br>K. HUANG                        | 14SEP2011 | STE TE Connectivity<br>Harrisburg, PA 17105-3608 |  |
| DIMENSIONS:<br>mm                                                                                                                                                                               |  | CHK<br>S. XI                           | 14SEP2011 | NAME<br>Ocean Side Feed<br>Applicator            |  |
| TOLERANCES UNLESS<br>OTHERWISE SPECIFIED:                                                                                                                                                       |  | APVD<br>S. XI                          | 14SEP2011 | PRODUCT SPEC                                     |  |
| 0 PLC ±0.5                                                                                                                                                                                      |  | APPLICATION SPEC                       |           | SIZE CAGE CODE DRAWING NO                        |  |
| 1 PLC ±0.5                                                                                                                                                                                      |  | WEIGHT                                 |           | A1 00779 C=2151063                               |  |
| 2 PLC ±0.13                                                                                                                                                                                     |  | Customer Accessible Production Drawing |           | SCALE 1:2 SHEET 4 OF 4 REV G                     |  |
| 3 PLC ±0.013                                                                                                                                                                                    |  |                                        |           |                                                  |  |
| 4 PLC ±0.0001                                                                                                                                                                                   |  |                                        |           |                                                  |  |
| ANGLES                                                                                                                                                                                          |  |                                        |           |                                                  |  |
| FINISH                                                                                                                                                                                          |  |                                        |           |                                                  |  |



## Данный компонент на территории Российской Федерации

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<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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