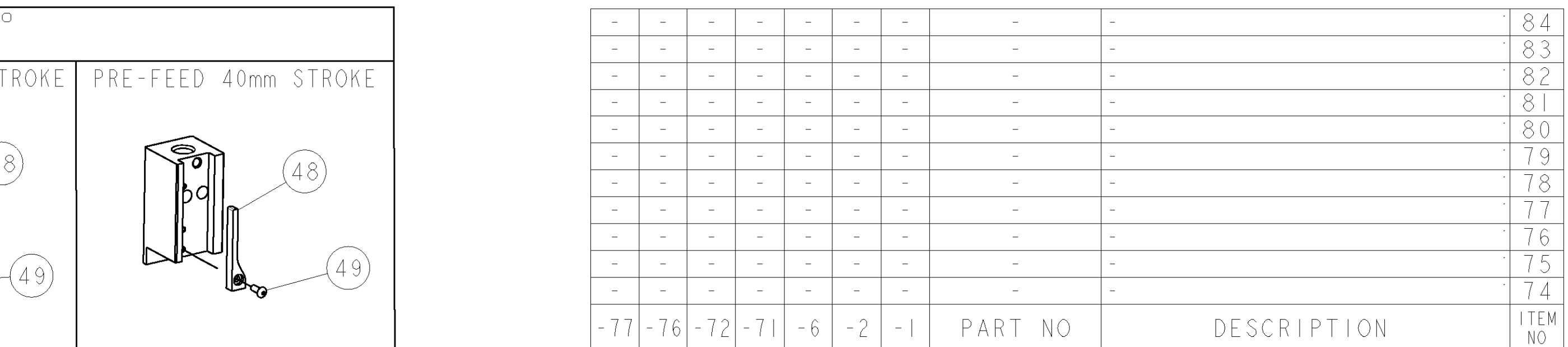


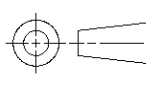
Exploded view diagram of the terminal support assembly. The diagram shows the following components and their assembly sequence:

- Terminal Support Location:** Indicated by a dashed line and the text "TERMINAL SUPPORT LOCATION".
- Terminal Support (8 REF):** The main support structure, shown in two views (top and side).
- Terminal Support Bracket (34 REF):** A bracket that fits onto the terminal support.
- Terminal Support Mounting Bracket (37):** A bracket that fits onto the terminal support.
- Terminal Support Mounting Bracket (38):** A bracket that fits onto the terminal support.
- Terminal Support Mounting Bracket (39):** A bracket that fits onto the terminal support.
- Terminal Support Mounting Bracket (63):** A bracket that fits onto the terminal support.
- Terminal Support Mounting Bracket (45):** A bracket that fits onto the terminal support.
- Terminal Support Mounting Bracket (53):** A bracket that fits onto the terminal support.
- Terminal Support Mounting Bracket (20):** A bracket that fits onto the terminal support.
- Terminal Support Mounting Bracket (50):** A bracket that fits onto the terminal support.
- Terminal Support Mounting Bracket (52):** A bracket that fits onto the terminal support.
- Terminal Support Mounting Bracket (51):** A bracket that fits onto the terminal support.
- Terminal Support Mounting Bracket (44):** A bracket that fits onto the terminal support.
- Terminal Support Mounting Bracket (1):** A bracket that fits onto the terminal support.
- Terminal Support Mounting Bracket (2):** A bracket that fits onto the terminal support.
- Terminal Support Mounting Bracket (3):** A bracket that fits onto the terminal support.
- Terminal Support Mounting Bracket (4):** A bracket that fits onto the terminal support.
- Terminal Support Mounting Bracket (28):** A bracket that fits onto the terminal support.
- Terminal Support Mounting Bracket (5):** A bracket that fits onto the terminal support.
- Terminal Support Mounting Bracket (41):** A bracket that fits onto the terminal support.
- Terminal Support Mounting Bracket (20):** A bracket that fits onto the terminal support.
- Terminal Support Mounting Bracket (21):** A bracket that fits onto the terminal support.
- Terminal Support Mounting Bracket (22):** A bracket that fits onto the terminal support.
- Terminal Support Mounting Bracket (19):** A bracket that fits onto the terminal support.
- Terminal Support Mounting Bracket (33):** A bracket that fits onto the terminal support.
- Terminal Support Mounting Bracket (24):** A bracket that fits onto the terminal support.
- Terminal Support Mounting Bracket (3):** A bracket that fits onto the terminal support.
- Terminal Support Mounting Bracket (4):** A bracket that fits onto the terminal support.
- Terminal Support Mounting Bracket (28):** A bracket that fits onto the terminal support.
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- Terminal Support Mounting Bracket (28):** A bracket that fits onto the terminal support.
- Terminal Support Mounting Bracket (5):** A bracket that fits onto the terminal support.
- Terminal Support Mounting Bracket (41):** A bracket that fits onto the terminal support.

Exploded view diagram of a mechanical assembly. The diagram shows various components and their assembly sequence, indicated by numbered callouts (1 through 67). The components include a main housing (44), a motor (38), a terminal support (8), a base (2), and various mounting brackets and fasteners. The diagram is divided into several sections by dashed lines, indicating different assembly stages or sub-assemblies. A separate diagram at the top right shows the terminal support location, labeled '8 REF' and '34 REF', with the text 'TERMINAL SUPPORT LOCATION' below it.

* WARNING
ON INSTALLATION, SET WIRE
DISC TO LARGEST WIRE SIZE
SETTING. USE OF SETTINGS
BELOW MIN. REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE
DAMAGE TO CRIMP TOOLING.



SET UP GAGE 458637-3										LOC A	DIST 66	REVISIONS				
P		LTR		DESCRIPTION					DATE	DWN	APVD					
		A		SEE ECO-07-005696					12MAR2007	DP	MC					
-	-	-	-	-	-	-	-	-		73						
-	-	-	-	-	-	-	-	-		72						
-	I	I	I	I	I	I	1338705-3	DOCUMENTATION PACKAGE		71						
-	-	-	-	-	-	-	-	-		70						
-	-	-	-	-	-	-	-	-		69						
-	-	-	-	-	-	-	-	-		68						
-	I	I	I	I	I	I	461264-5	PLATE, IDENTIFICATION		67						
-	2	2	2	2	2	2	21017-2	SCREW, DRIVE		66						
-	-	-	-	-	-	-	-	-		65						
-	-	-	-	-	-	-	-	-		64						
-	I	I	I	I	I	I	3-18031-0	SCR, SET, CUP POINT M6 X 6.0		63						
-	-	-	-	-	-	-	-	-		62						
-	2	2	2	2	2	2	2-18032-5	SCR, SET, FLT POINT M5 X 20.0		61						
-	I	I	I	I	I	I	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)		60						
-	I	I	I	I	I	I	5-18022-2	SCR, HEX HD CAP M4 X 8.0		59						
-	-	-	-	-	-	-	-	-		58						
-	-	-	-	-	-	-	-	-		57						
-	I	I	I	I	I	I	1338685-1	PAWL, FEED		56						
-	-	-	-	-	-	-	-	-		55						
-	4	4	4	4	4	4	18024-8	SCR, BTN SKT HD CAP (M4 X 12.0)		54						
-	2	2	2	2	2	2	1-18023-2	SCR, SKT HD CAP M4 X 12.0		53						
-	I	I	I	I	I	I	18030-1	NUT, HEX, REG M3		52						
-	I	I	I	I	I	I	811242-6	BUMPER, HOLD DOWN		51						
-	I	I	I	I	I	I	690753-2	SPACER, TONKER		50						
-	I	I	I	I	I	I	18024-3	SCR, BTN SKT HD CAP (M3 X 10.0)		49						
-	-	-	-	-	-	-	1338675-1	CAM, UNIVERSAL PRE FEED		48						
-	I	-	I	I	-	I	1338676-1	CAM, UNIVERSAL POST-FEED		47						
-	I	I	I	I	I	I	1320999-3	APPLICATOR SUBASSEMBLY, HDI		46						
-	I	I	I	I	I	I	690191-1	PLUG, NYLON		45						
-	I	I	I	I	I	I	1338660-1	RAM		44						
-	-	-	-	-	-	-	-	-		43						
-	-	-	-	-	-	-	-	-		42						
-	I	I	I	I	I	I	2-18024-6	SCR, BTN SKT HD CAP (M8 X 25.0)		41						
-	-	-	-	-	-	-	-	-		40						
-	I	I	I	I	I	I	690125-1	SHIM SUB-ASSY		39						
-	I	I	I	I	I	I	469367-1	SHIM		38						
-	I	I	I	I	I	I	879103-2	FINE ADJUST HEAD ASSEMBLY		37						
-	-	-	-	-	-	-	-	-		36						
-	-	-	-	-	-	-	-	-		35						
-	I	I	I	I	I	I	2-1320934-8	SUPPORT, TERMINAL		34						
-	2	2	2	2	2	2	1-18024-0	SCR, BTN SKT HD CAP (M4 X 20.0)		33						
-	I	I	I	I	I	I	18027-2	WASHER, FLAT, REG M4		32						
-	I	I	I	I	I	I	1-18023-2	SCR, SKT HD CAP M4 X 12.0		31						
-	I	I	I	I	I	I	1-1320908-0	SPACER, STRIP GUIDE		30						
-	I	I	I	I	I	I	1633073-2	STRIP GUIDE ASSEMBLY		29						
-	I	I	I	I	I	I	2-455888-2	SPACER, CRIMPER		28						
-	2	2	2	2	2	2	1-22284-0	SPRING, COMPRESSION		27						
-	I	I	I	I	I	I	356835-1	LEVER, DRAG RELEASE		26						
-	I	I	I	I	I	I	240792-1	DRAG, TERMINAL		25						
-	I	I	I	I	I	I	1320928-2	PLATE, STRIP GUIDE		24						
-	I	I	I	I	I	I	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0		23						
-	I	-	I	I	-	I	690472-2	STRIPPER		22						
-	I	I	I	I	I	I	1-18023-1	SCR, SKT HD CAP M4 X 10.0		21						
-	4	4	4	4	4	4	18025-2	WASHER, SPRG LOCK, REG M4		20						
-	-	-	-	-	-	-	690472-1	STRIPPER		19						
-	-	-	-	-	-	-	-	-		18						
-	I	-	-	-	I	-	1338684-1	SHEAR HOLDER, FRONT		17						
-	-	-	-	-	-	-	-	-		16						
-	-	-	-	-	-	-	-	-		15						
-	-	-	-	-	-	-	-	-		14						
-	-	-	-	-	-	-	-	-		13						
-	I	I	I	I	I	I	3-22280-3	SPRING, COMPRESSION		12						
-	I	I	I	I	I	I	356885-4	STOP, SHEAR		11						
-	-	-	I	-	I	I	1320921-1	SHEAR HOLDER, FRONT, CUT		10						
-	I	I	I	I	I	I	454276-1	FLOATING SHEAR, FRONT		9						
I	2	2	2	I	I	I	3-1633131-6	ANVIL, COMBINATION .080		8						
-	-	-	-	-	-	-	-	-		7						
-	-	-	-	-	-	-	-	-		6						
-	I	I	I	I	I	I	1-455889-4	DEPRESSOR, SHEAR		5						
-	I	I	I	I	I	I	238011-8	BLOCK, CRIMPER SPACER		4						
I	2	2	2	I	I	I	2-854830-1	CRIMPER, INSULATION SPECIAL		3						
-	I	I	I	I	I	I	455888-5	SPACER, CRIMPER		2						
I	2	2	2	I	I	I	3-456405-9	CRIMPER, WIRE PREMIUM		1						
-77	-76	-72	-71	-6	-2	-1	PART NO		DESCRIPTION	ITEM NO						
TYP. DIMENSIONS & TOLERANCES TO BE USED FOR IDENTIFICATION INFORMATION TYP. DIMENSIONS & TOLERANCES TO BE USED FOR IDENTIFICATION INFORMATION SHOULD BE CONTACTED FOR THE LATEST REVISION.																
DIMENSIONS		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN	15FEB2007		tyco Electronics									
mm (IN)		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ±		CHN	L LOFFHOUSE		Tycos Electronics Harrisburg, PA 17105-3608									
				APVD	15FEB2007		NAME									
				PRODUCT SPEC				FINE ADJUST SIDE FEED HDI APPLICATOR								
				APPLICATION SPEC		See Table		SIZE								
				WEIGHT				CAGE CODE								
				CUSTOMER DRAWING				DRAWING NO								
								RESTRICTED TO								
								SCALE								
								SHEET								
								OF								
								REV								

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