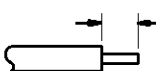
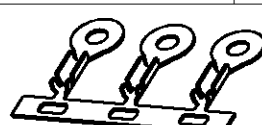
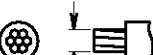
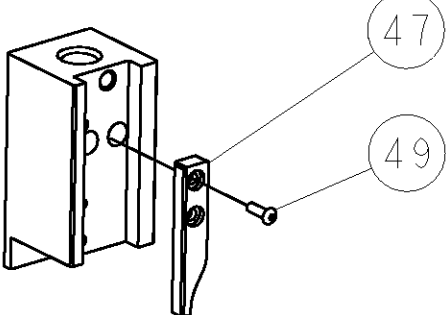
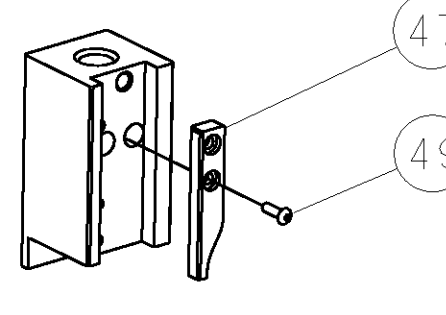
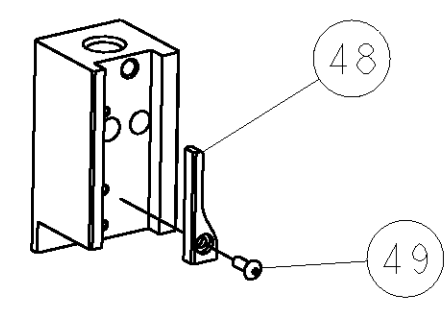
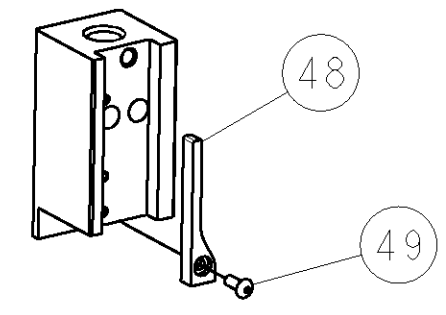
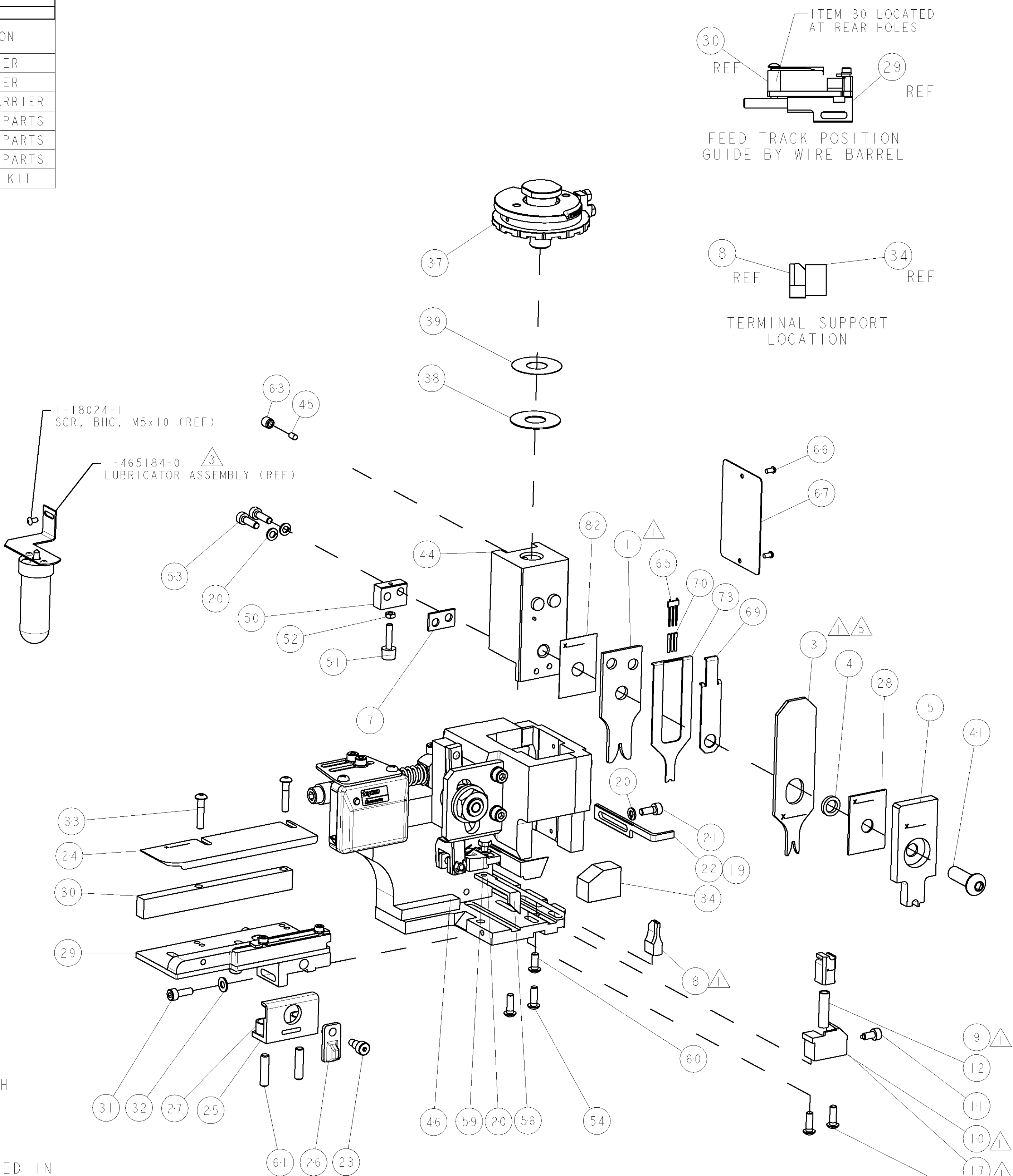


8			7		
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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION	
1528600-1	A	LEADMAKER	MECH POST FEED	CUTS CARRIER	
1528600-2	A	BENCH	MECH PRE FEED	CUTS CARRIER	
1528600-6	A	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER	
7-1528600-1	A	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS	
7-1528600-2	A	BENCH	MECH PRE FEED	-2 AND SPARE PARTS	
7-1528600-6	A	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS	
7-1528600-7	A	-	-	SPARE PARTS KIT	

CRIMP DATA		DEUTSCH TERMINAL		DEUTSCH CRIMP SPEC	
TERMINAL NAME: DEUTSCH STAMPED CONTACT PIN/SOCKET					
CRIMP	SIZE	TYPE	RANGE		
WIRE	1.93 [.076 IN]	F	0.50-1.00mm ² or 20-16 AWG		
INSUL	2.03 [.080 IN]	O	1.40-2.30 [.055-.090 IN] 		
WIRE STRIP LENGTH				APPL INSTRUCTIONS	
3.81-5.08 [.150-.200 IN]				408-8322 & 408-8490 	
TERMINAL		DEUTSCH			
APPL SPEC		0425-203-0000		FEED	
				12.70 [.500 IN]	
TERMINALS APPLIED 					
TYCO PN		MFR PN		TYCO PN	
286503-4		1060-16-0622		286504-4	
286503-5		1060-16-0644		286504-5	
286503-6		1060-16-0688		286504-6	
-		-		-	
WIRE SIZE 		CRIMP HEIGHT 		REF SETTING 	
16 AWG		1.27 [.050 IN]		C 1	
1.00 mm ²		1.27 [.050 IN]		C 1	
18 AWG		1.24 [.049 IN]		C 3	
0.75 mm ²		1.22 [.048 IN]		C 4	
20 AWG		1.22 [.048 IN]		C 4	
0.50 mm ²		1.14 [.045 IN]		D 0	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	

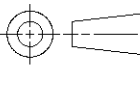
-  RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
-  CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  ASSEMBLE INSULATION CRIMPER ITEM 3 CRIMP PROFILE WITH RADIUS TOWARDS THE RAM.
-  REFER TO DEUTSCH DRAWING 0425-203-0000 FOR CRIMP HEIGHT TOLERANCES.
-  INSULATION CRIMP MAY NOT CONFORM TO THAT STATED IN RELEVANT APPLICATION SPECIFICATION.

VIEW B ROTATED 180°			
POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE
			



* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	-	-	-	-	-	-	-	84
-	-	-	-	-	-	-	-	-	83
-	1	1	1	1	1	1	455888-1	SPACER, CRIMPER	82
-	-	-	-	-	-	-	-	-	81
-	-	-	-	-	-	-	-	-	80
-	-	-	-	-	-	-	-	-	79
-	-	-	-	-	-	-	-	-	78
-	-	-	-	-	-	-	-	-	77
-	-	-	-	-	-	-	-	-	76
-	-	-	-	-	-	-	-	-	75
-	-	-	-	-	-	-	-	-	74
-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO

SET UP GAGE 458637-3							LOC	DIST	REVISIONS										
							A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD					
										A	SEE ECO-06-002712	07FEB2006	LJL	MC					
-								1490525-1		DEPRESSOR, WIRE			73						
-	-	-	-	-	-	-	-	-		-			72						
-								1338705-3		DOCUMENTATION PACKAGE			71						
-	3	3	3	3	3	3	3	2-23147-2		SPRING, COMPRESSION			70						
-								1490524-2		DEPRESSOR, SPACER			69						
-	-	-	-	-	-	-	-	-		-			68						
-								461264-5		PLATE, IDENTIFICATION			67						
-	2	2	2	2	2	2	2	21017-2		SCREW, DRIVE			66						
-								1424350-1		HOLDER, PIN			65						
-	-	-	-	-	-	-	-	-		-			64						
-								3-18031-0		SCR, SET, CUP POINT M6 X 6.0			63						
-	-	-	-	-	-	-	-	-		-			62						
-	2	2	2	2	2	2	2	2-18032-5		SCR, SET, FLT POINT M5 X 20.0			61						
-								18024-7		SCR, BTN SKT HD CAP (M4 X 10.0)			60						
-								5-18022-2		SCR, HEX HD CAP M4 X 8.0			59						
-	-	-	-	-	-	-	-	-		-			58						
-	-	-	-	-	-	-	-	-		-			57						
-								1338685-1		PAWL, FEED			56						
-	-	-	-	-	-	-	-	-		-			55						
-	4	4	4	4	4	4	4	18024-8		SCR, BTN SKT HD CAP (M4 X 12.0)			54						
-	2	2	2	2	2	2	2	9-18023-6		SCR, SKT HD CAP M4 X 14.0			53						
-								18030-1		NUT, HEX, REG M3			52						
-								811242-5		BUMPER, HOLD DOWN			51						
-								690753-2		SPACER, TONKER			50						
-								18024-3		SCR, BTN SKT HD CAP (M3 X 10.0)			49						
-	-	-	-	-	-	-	-	1338675-1		CAM, UNIVERSAL PRE FEED			48						
-								1338676-1		CAM, UNIVERSAL POST-FEED			47						
-								1320999-3		APPLICATOR SUBASSEMBLY, HDI			46						
-								690191-1		PLUG,NYLON			45						
-								1338660-1		RAM			44						
-	-	-	-	-	-	-	-	-		-			43						
-	-	-	-	-	-	-	-	-		-			42						
-								2-18024-6		SCR, BTN SKT HD CAP (M8 X 25.0)			41						
-	-	-	-	-	-	-	-	-		-			40						
-								690125-1		SHIM SUB-ASSY			39						
-								1-469367-2		SHIM			38						
-								879103-2		DISC, ADJUSTABLE GEITNER			37						
-	-	-	-	-	-	-	-	-		-			36						
-	-	-	-	-	-	-	-	-		-			35						
-								1320934-6		SUPPORT, TERMINAL			34						
-	2	2	2	2	2	2	2	1-18024-0		SCR, BTN SKT HD CAP (M4 X 20.0)			33						
-								18027-2		WASHER, FLAT, REG M4			32						
-								1-18023-2		SCR, SKT HD CAP M4 X 12.0			31						
-								1320908-1		SPACER, STRIP GUIDE			30						
-								1633073-1		STRIP GUIDE ASSEMBLY			29						
-								1-455888-0		SPACER, CRIMPER			28						
-	2	2	2	2	2	2	2	1-22284-0		SPRING, COMPRESSION			27						
-								356835-1		LEVER, DRAG RELEASE			26						
-								240792-1		DRAG, TERMINAL			25						
-								1320928-1		PLATE, STRIP GUIDE			24						
-								980371-4		SCR, SKT HD SHLDR 5.0 DIA X 6.0			23						
-								690472-2		STRIPPER			22						
-								1-18023-1		SCR, SKT HD CAP M4 X 10.0			21						
-	4	4	4	4	4	4	4	18025-2		WASHER, SPRG LOCK, REG M4			20						
-	-	-	-	-	-	-	-	1-1338987-8		STRIPPER			19						
-	-	-	-	-	-	-	-	-		-			18						
-								1338684-1		HOLDER, SHEAR, NO-CUT			17						
-	-	-	-	-	-	-	-	-		-			16						
-	-	-	-	-	-	-	-	-		-			15						
-	-	-	-	-	-	-	-	-		-			14						
-	-	-	-	-	-	-	-	-		-			13						
-								3-22280-3		SPRING, COMPRESSION			12						
-								356885-4		STOP, SHEAR			11						
-	-	-	-	-	-	-	-	1320921-1		SHEAR HOLDER, FRONT, CUT			10						
-								462006-7		FLOATING SHEAR, FRONT			9						
1	2	2	2	2	2	2	2	1633138-6		ANVIL, COMBINATION			8						
-								5-240641-4		SPACER			7						
-	-	-	-	-	-	-	-	-		-			6						
-								4-455889-1		DEPRESSOR, SHEAR			5						
-								1-238011-0		BLOCK, CRIMPER SPACER			4						
1	2	2	2	2	2	2	2	1333288-1		CRIMPER, INSUL O SPECIAL			3						
-	-	-	-	-	-	-	-	-		-			2						
1	2	2	2	2	2	2	2	1333281-5		CRIMPER, WIRE PREMIUM			1						
-77	-76	-72	-71	-6	-2	-1	-1	PART NO		DESCRIPTION			ITEM NO						
THIS DRAWING IS A SUBORDINATE DOCUMENT FOR THE ELECTRONICS ORGANIZATION IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.										DWN 1 LOFHOUSE	07-Feb-06	tyco Electronics		Tyco Electronics Harrisburg, PA 17105-3608					
DIMENSIONS: mm [IN]				TOLERANCES, UNLESS OTHERWISE SPECIFIED:				APVD M.CLIFFORD	07-Feb-06	NAME	FINE ADJUST SIDE FEED HDI APPLICATOR								
				0 PLC ± 1 PLC ± 3 PLC ± 4 PLC ±				PRODUCT SPEC		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO						
MATERIAL				FINISH				APPLICATION SPEC	See Table	A	00779	C=1528600	-						
CUSTOMER DRAWING										WEIGHT		SCALE	3:5	SHEET	1	OF	1	REV	A

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