

D
Dimensioning and tolerancing per ASME Y14.5M-2009

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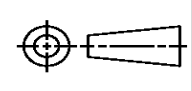
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4		3		2		1	
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						REVISIONS	
				P		LTR	
						DESCRIPTION	
						DATE	
						DWN	
						APVD	
						H2	
						ECR-13-001148	
						25JAN2013	
						XZ	
						SX	

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2151030-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1238050
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1238050

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN X. ZHAO		 TE Connectivity	
		CHK S. XI			
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		0 PLC ±		PRODUCT SPEC	
		1 PLC ±		APPLICATION SPEC	
		2 PLC ±		SIZE	
		3 PLC ±		CAGE CODE	
4 PLC ±		4 PLC ±		DRAWING NO	
MATERIAL		FINISH		RESTRICTED TO	
				C- 1238050	
				SCALE	
				SHEET 1 OF 2	
				REV H2	

Dimensioning and tolerancing per ASME Y14.5M-2009

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LOC		DIST		REVISIONS			
A		66		DESCRIPTION	DATE	BY	APPROV
H1		ECR-07-000171			1-2007	MY	GB

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1238050-1	H	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1238050-2	H	-	BENCH	MECH PRE FEED	CUTS CARRIER
1238050-6	H	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1238050-1	H	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1238050-2	H	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1238050-6	H	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1238050-7	E	-	-	-	SPARE PARTS KIT

CRIMP DATA (AMP TERMINAL)

TERMINAL NAME: PIN, SOCKET, UNIVERSAL MATE-N-LOK

CRIMP	SIZE	TYPE	RANGE
WIRE	1.57 [.062 IN]	F	22-18 AWG
INSUL	2.79 [.110 IN]	F	1.5-2.8 [.059-.110 IN]
WIRE STRIP LENGTH		APPL INSTRUCTION	
3.2-4.0mm [.126-.157 IN]		408-8322	

TERMINAL	114-5050 A		FEED
APPL SPEC	114-16017 B		

TERMINALS APPLIED

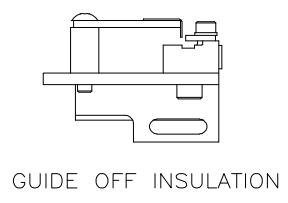
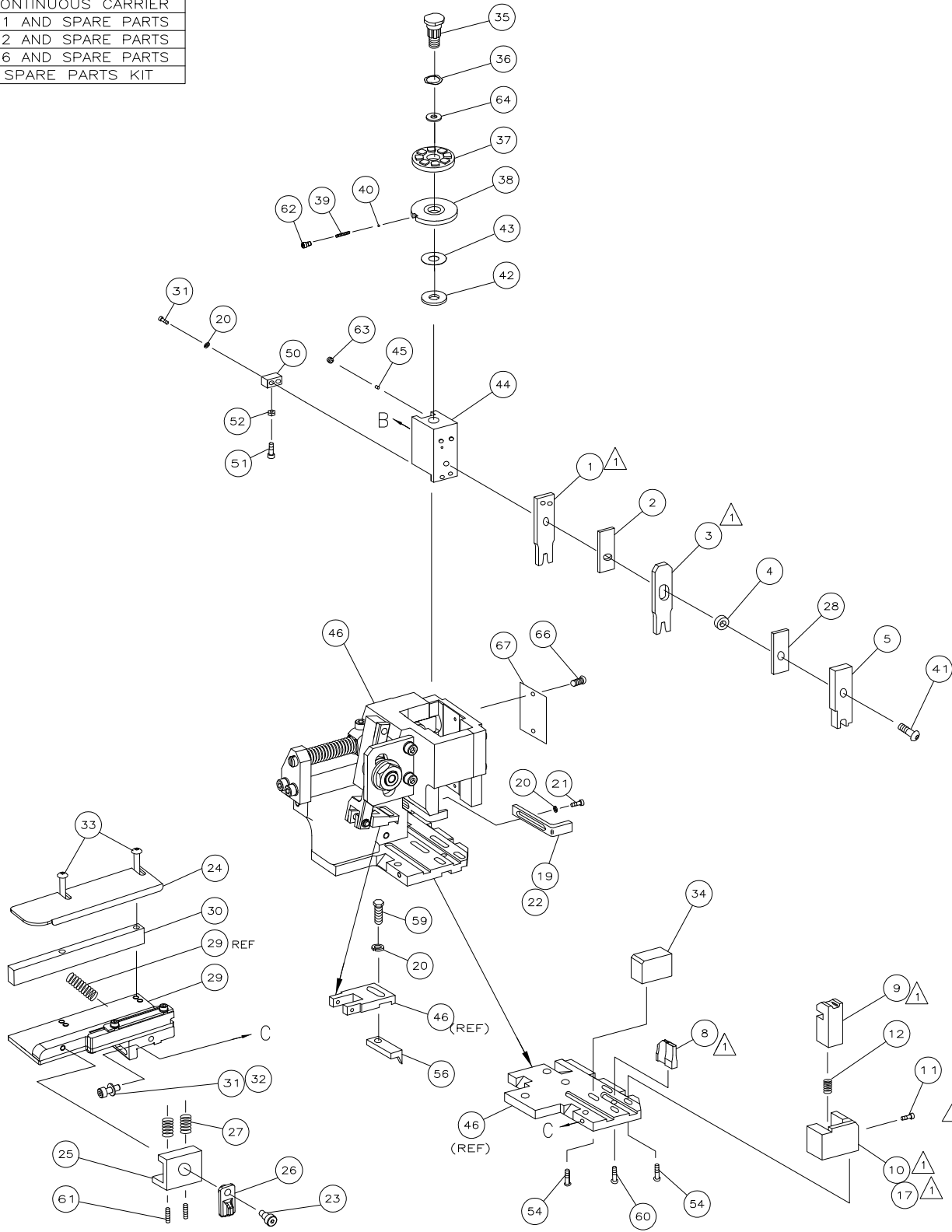
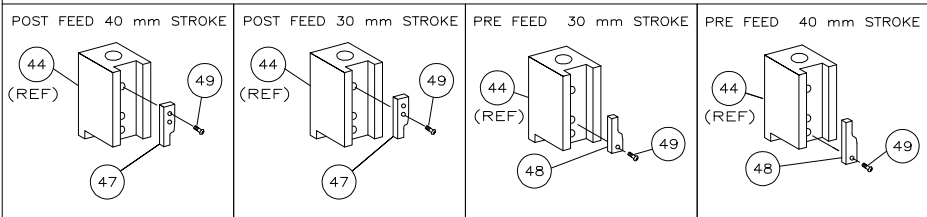
PIN	SOCKET	SEAL		
170360 A	170362 A	794758 B	-	-
770903 B	770904 B	-	-	-
-	794137 B	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

WIRE SIZE mm ² AWG	CRIMP HEIGHT	PIN PN & LENGTH [IN]
18	1.07 ±0.05 [.042 ±.002 IN]	3-354779-1 [.3145]
0.75mm ²	1.04 ±0.05 [.041 ±.002 IN]	3-354779-3 [.3155]
20 or .50mm ²	0.91 ±0.05 [.036 ±.002 IN]	4-354779-3 [.3205]
(2)22	0.91 ±0.05 [.036 ±.002 IN]	4-354779-3 [.3205]
22 or .35mm ²	0.81 ±0.05 [.032 ±.002 IN]	5-354779-2 [.3250]
-	-	-
-	-	-

SET UP GAGE	LAYOUT
458637-3	L2385

1. RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 114-13089 IS FOR SEAL APPLICATION ONLY. "F" TYPE INSULATION CRIMP IS USED AT A REDUCED INSULATION PAD SETTING FOR SEAL APPLICATION.

VIEW B ROTATED 180°



-	1	1	1	1	1	1	1238050	PRINT, APPLICATOR LOG SHEET	73
-	1	1	1	1	1	1	1338705-1	DOCUMENTATION PACKAGE	71
-	-	-	-	-	-	-	-	-	70
-	-	-	-	-	-	-	-	-	69
-	-	-	-	-	-	-	-	-	68
-	1	1	1	1	1	1	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	2	21017-2	SCR,DRIVE(#2x.19)ID PLATE	66
-	-	-	-	-	-	-	-	-	65
-	1	1	1	1	1	1	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET(M6X6 LW)RAM	63
-	1	1	1	1	1	1	18023-9	SCR,SHC(M4X6)INS DISC	62
-	2	2	2	2	2	2	2-18032-5	SCR,SOC SET(M5X20)DRAG	61
-	1	1	1	1	1	1	18024-7	SCR,BHC(M4X10)ANVIL	60
-	1	1	1	1	1	1	5-18022-2	SCR,HEX(M4X8)FEED FINGER	59
-	-	-	-	-	-	-	-	-	58
-	-	-	-	-	-	-	-	-	57
-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
-	-	-	-	-	-	-	-	-	55
-	4	4	4	4	4	4	18024-8	SCR,BHC(M4x12)SHEAR HOLDER	54
-	-	-	-	-	-	-	-	-	53
-	1	1	1	1	1	1	18030-1	NUT,HEX(M3)HOLD DOWN	52
-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
-	1	1	1	1	1	1	18024-3	SCR,BHC(M3X10)CAM	49
-	-	-	-	-	-	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	1	1338660-1	RAM	44
-	1	1	1	1	1	1	690125-1	WASHER, LAMINATED	43
-	1	1	1	1	1	1	690124-1	WASHER, RAM	42
-	1	1	1	1	1	1	2-18024-6	SCR,BHC(M8X25)RAM	41
-	1	1	1	1	1	1	23241-1	BALL, STEEL	40
-	1	1	1	1	1	1	2-22278-7	SPRING, COMPRESSION	39
-	1	1	1	1	1	1	1320922-1	DISC, INSULATION	38
-	1	1	1	1	1	1	354777-1	WIRE DISC, PLASTIC	37
-	1	1	1	1	1	1	22480-5	WASHER, SPRING	36
-	1	1	1	1	1	1	690212-1	POST, RAM	35
-	1	1	1	1	1	1	1320934-3	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	1-18024-0	SCR,BHC(M4X20)STRIP GUIDE	33
-	1	1	1	1	1	1	18027-2	WASHER, FLAT(M4)	32
-	3	3	3	3	3	3	1-18023-2	SCR,SKT CAP(M4X12)MOUNT BLOCK	31
-	1	1	1	1	1	1	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	1633073-1	STRIP GUIDE PLATE ASSY	29
-	1	1	1	1	1	1	1-455888-0	SPACER, FRONT SHEAR DEP	28
-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	1320928-1	GUIDE, STRIP (REAR)	24
-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
-	1	-	1	1	-	1	690472-2	STRIPPER	22
-	1	1	1	1	1	1	1-18023-1	SCR,SHC(M4X10)STRIPPER	21
-	4	4	4	4	4	4	18025-2	WASHER,LOCK(M4)STRIPPER	20
-	-	1	-	-	1	-	690472-1	STRIPPER	19
-	-	-	-	-	-	-	-	-	18
-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
-	-	-	-	-	-	-	-	-	16
-	-	-	-	-	-	-	-	-	15
-	-	-	-	-	-	-	-	-	14
-	-	-	-	-	-	-	-	-	13
-	1	1	1	1	1	1	3-22280-3	SPRING, SHEAR	12
-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
-	1	1	1	1	1	1	462006-1	SHEAR, FLOAT (FRONT)	9
1	2	2	2	1	1	1	1338691-1	ANVIL	8
-	-	-	-	-	-	-	-	-	7
-	-	-	-	-	-	-	-	-	6
-	1	1	1	1	1	1	2-455889-0	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	1	1	1	238011-7	SPACER, BLOCK CRIMPER	4
1	2	2	2	1	1	1	2-456134-2	CRIMPER, INSULATION	3
-	1	1	1	1	1	1	455888-3	SPACER, CRIMPER	2
1	2	2	2	1	1	1	1-456403-6	CRIMPER, WIRE	1
-77	-76	-72	-71	-6	-2	-1	-	-	ITEM NO

QTY REQD PER ASSY				PARTS LIST			
THIS DRAWING IS A CONTROLLED DOCUMENT.				Tyco Electronics Corporation			
DIMENSIONS: INCHES				Harrisburg, PA 17105-3608			
TOLERANCES UNLESS OTHERWISE SPECIFIED:				SIDE FEED HD-1 APPLICATOR			
0 PLC ± .005				-			
1 PLC ± .005				-			
2 PLC ± .005				-			
3 PLC ± .005				-			
4 PLC ± .005				-			
ANGLES ± .5°				-			
FINISH				-			
MATERIAL				-			
WEIGHT				F			
CUSTOMER DRAWING				A100779			
SCALE				1 OF 1			
SHEET				REV H1			

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