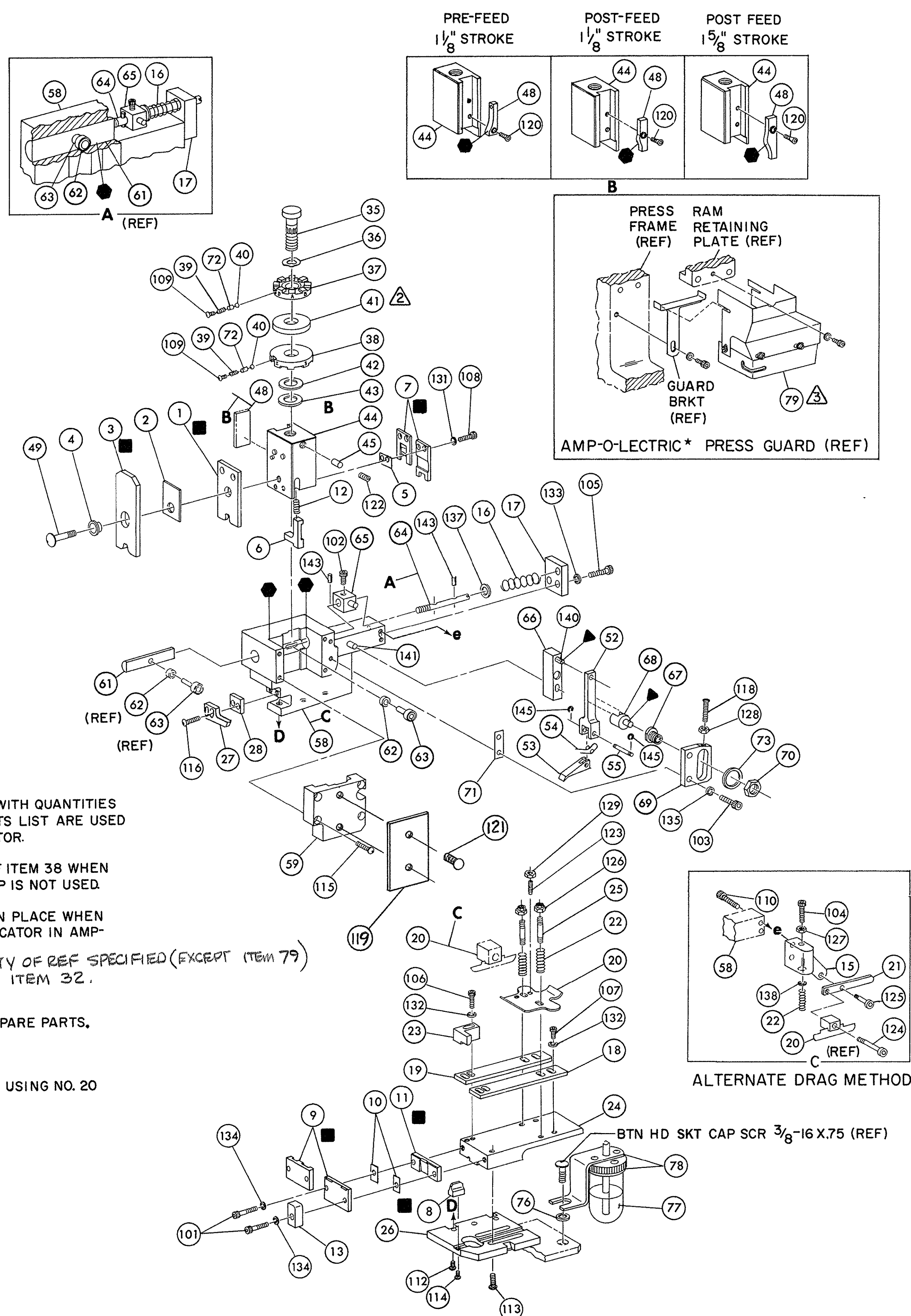




NOTES:

I. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.

② USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.

**3** GUARD MUST BE IN PLACE WHEN  
OPERATING APPLICATOR IN AMP-  
Q-ELECTRIC PRESS.

4. PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 79)  
ARE USED ON ITEM 32.

KEY:

### RECOMMENDED SPARE PARTS.

▲ LUBRICATE DAILY USING NO. 20 MACHINE OIL.

 GREASE LIGHTLY.

|     |           |                                                  |     |     |               |                              |           |                       |
|-----|-----------|--------------------------------------------------|-----|-----|---------------|------------------------------|-----------|-----------------------|
| REF | 21045-3   | RING, RETAINING 'C' (.187 DIA) FEED PIN          | 145 | REF | 454220-1      | CAP, RAM                     |           | 59                    |
|     |           |                                                  | 144 | REF | 453736-1      | HOUSING                      |           | 58                    |
| REF | 5-21028-1 | PIN, SLOT SPG (.12 DIA X .50) FD ADJ ROD         | 143 |     |               |                              |           | 57                    |
|     |           |                                                  | 142 |     |               |                              |           | 56                    |
| REF | 1-21030-7 | PIN, DOWEL (.187 DIA X 1.50) HOUSING             | 141 | REF | 240624-1      | PIN, FEED FINGER             |           | 55                    |
| REF | 1-21030-1 | PIN, DOWEL (.187 DIA X .50) LEVER                | 140 | REF | 691499-1      | SPRING, FEED FINGER          |           | 54                    |
|     |           |                                                  | 139 | REF | 240635-1      | FINGER, FEED                 |           | 53                    |
| —   | 22260-5   | WASHER, FLAT (NO 6) DRAG SPRING                  | 138 | REF | 240634-1      | LEVER, TERMINAL              |           | 52                    |
| REF | 21899-4   | WASHER, FLAT (5/16 DIA) SCR ADJ                  | 137 |     |               |                              |           | 51                    |
|     |           |                                                  | 136 |     |               |                              |           | 50                    |
| REF | 21024-5   | WASHER, LOCK (NO 10) FEED ADJ PLATE              | 135 | 1   | 7-21002-9     | BOLT, CRIMPER                |           | 49                    |
| 2   | 21024-5   | WASHER, LOCK (NO 10) SHEAR PLATES                | 134 | 1   | 690602-5      | CAM, PRE FEED 11/8 STROKE    |           | 48                    |
| REF | 21024-5   | WASHER, LOCK (NO 10) FEED ROD GUIDE              | 133 |     |               |                              |           | 47                    |
| 4   | 21024-4   | WASHER, LOCK (NO 8) STRIP GUIDE                  | 132 |     |               |                              |           | 46                    |
| 2   | 21024-4   | WASHER, LOCK (NO 8) SHEAR BLADE                  | 131 | 1   | 690191-1      | PLUG, NYLON                  |           | 45                    |
|     |           |                                                  | 130 | 1   | 455674-1      | RAM                          |           | 44                    |
| 2   | 21018-4   | NUT, HEX MACH (4-40) DRAG                        | 129 | 1   | 690125-1      | WASHER, LAMINATED            |           | 43                    |
| REF | 21018-5   | NUT, HEX MACH (6-32) FD ADJ PLATE                | 128 | 1   | 690124-1      | WASHER, RAM                  |           | 42                    |
| —   | 21018-7   | NUT, HEX MACH (10-32) DRAG SPRING                | 127 | 1   | 690223-1      | SPACER, DISC                 |           | 41                    |
| 2   | 21022-2   | NUT, HEX SELF-LKG (8-32) DRAG STUD               | 126 | 1   | 23241-6       | BALL, STEEL                  |           | 40                    |
| —   | 5-21004-7 | SCR, SKT HD SHLD (250 DIA X .25) DRAG ARM        | 125 | 1   | 690170-1      | SPRING, COMPRESSION          |           | 39                    |
| —   | 21004-5   | SCR, SKT HD SHLD (250 DIA X 1.00) DRAG           | 124 |     |               | DISC, INSULATION             |           | 38                    |
| 2   | 4-21078-8 | SCR, SKT SET OVAL POINT (4-40 X .75) DRAG        | 123 | 1   | 9-692155-3    | DISC, WIRE                   |           | 37                    |
| 1   | 21009-2   | SCR, SKT SET (1/4-20 X 25) (LOC-WEL) RAM         | 122 | 1   | 22480-5       | WASHER, SPRING               |           | 36                    |
| 2   | 21017-2   | SCR, DRIVE #2 X .19                              | 121 | 1   | 690212-1      | POST, RAM                    |           | 35                    |
| 1   | 1-21002-7 | SCR, BTN HD SKT CAP (6-32 X .38) CAM             | 120 |     |               |                              |           | 34                    |
| 1   | 461264-1  | PLATE, IDENTIFICATION                            | 119 |     |               |                              |           | 33                    |
| REF | 6-23715-5 | SCR, RD HD MACH (6-32 X 1.50) FEED ADJ           | 118 | 1   | 458980-1      | APPLICATOR, BASIC (SUB ASSY) |           | 32                    |
|     |           |                                                  | 117 |     |               |                              |           | 31                    |
| 2   | 2-21002-2 | SCR, BTN HD SKT CAP (8-32 X .50) STRIPPER        | 116 |     |               |                              |           | 30                    |
| REF | 2-21002-9 | SCR, BTN HD SKT CAP (10-32 X .75) HSG CAP        | 115 |     |               |                              |           | 29                    |
| 1   | 22733-8   | SCR, BTN HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL | 114 | 1   | 3-690451-2    | SPACER, STRIPPER             |           | 28                    |
| 4   | 3-21002-3 | SCR, BTN HD SKT CAP (1/4-20 X .50) STR GDE PL    | 113 | 1   | 240639-1      | STRIPPER                     |           | 27                    |
| REF | 17177-1   | SCR, BTN HD SKT CAP (1/4-20 X .62) BASE PL       | 112 | REF | 455676-1      | PLATE, BASE                  |           | 26                    |
|     |           |                                                  | 111 | 2   | 22354-8       | DRAG, STUD                   |           | 25                    |
|     | 2-21000-4 | SCR, SKT HD CAP (6-32 X 1.00) DRAG ADAPTOR       | 110 | 1   | 455678-2      | PLATE, STRIP GUIDE           |           | 24                    |
| 1   | 23030-1   | SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC   | 109 |     |               | PLATE, STRIP HOLD            |           | 23                    |
| 2   | 2-21000-6 | SCR, SKT HD CAP (8-32 X .38) SHEAR BLADE         | 108 | 2   | 4-22281-1     | SPRING, DRAG                 |           | 22                    |
| 3   | 2-21000-5 | SCR, SKT HD CAP (8-32 X .25) STRIP GUIDE         | 107 | —   | 240636-1      | LEVER, DRAG                  |           | 21                    |
| 1   | 2-21000-5 | SCR, SKT HD CAP (8-32 X .25) STRIP GUIDE         | 106 | 1   | 454177-1      | DRAG, STOCK                  |           | 20                    |
| REF | 3-21000-7 | SCR, SKT HD CAP (10-32 X .75) FD ROD GUIDE       | 105 | 1   | 458030-7      | GUIDE, STRIP (REAR)          |           | 19                    |
| —   | 3-21000-9 | SCR, SKT HD CAP (10-32 X 1.00) DRAG SPRING       | 104 | 1   | 458031-7      | GUIDE, STRIP (FRONT)         |           | 18                    |
| REF | 3-21000-6 | SCR, SKT HD CAP (10-32 X .62) FD ADJ PLATE       | 103 | REF | 454178-1      | GUIDE, FEED ROD              |           | 17                    |
| REF | 3-21000-4 | SCR, SKT HD CAP (10-32 X .38) PIVOT BLK          | 102 | REF | 4-22284-9     | SPRING, FEED RETURN          |           | 16                    |
| 2   | 3-21000-8 | SCR, SKT HD CAP (10-32 X .88) SHEAR PLATE        | 101 |     |               | ADAPTER, DRAG                |           | 15                    |
| REF | 455745-1  | GUARD WINDOW                                     | 79  |     |               |                              |           | 14                    |
| —   | 465184-9  | LUBRICATOR ASSY                                  | 78  |     |               | SPACER, HOLD DOWN            |           | 13                    |
| —   | 455985-1  | OIL, LUBRICATING                                 | 77  |     |               | SPRING, HOLD DOWN            |           | 12                    |
| —   | 454406-1  | SPACER, LUB BRACKET                              | 76  | 1   | 240644-9      | PLATE, REAR SHEAR            |           | 11                    |
|     |           |                                                  | 75  | 2   | 240645-7      | SPACER, SHEAR PLATE          |           | 10                    |
|     |           |                                                  | 74  | 1   | 240642-1      | PLATE, FRONT SHEAR           |           | 9                     |
| REF | 458109-1  | WASHER, FLAT (SPECIAL)                           | 73  | 1   | 4-240654-2    | ANVIL                        |           | 8                     |
| 1   | 690603-1  | SPRING, ASSIST                                   | 72  | 1   | 1-240651-3    | BLADE, SLUG                  |           | 7                     |
| REF | 690517-1  | SPACER                                           | 71  |     |               | HOLD DOWN, TERMINAL          |           | 6                     |
|     | 22594-8   | NUT, HEX                                         | 70  | 1   | 240641-6      | SPACER, SHEAR BLADE          |           | 5                     |
|     | 240628-1  | PLATE, ADJ                                       | 69  |     |               | SPACER, TUBULAR              |           | 4                     |
|     | 240626-1  | SHAFT, PIVOT                                     | 68  |     |               | CRIMPER, INSULATION          |           | 3                     |
|     | 240633-1  | BUSHING                                          | 67  |     |               | SPACER, INSULATION           |           | 2                     |
|     | 455680-1  | LEVER, INTERMEDIATE                              | 66  | 1   | 459492-2      | CRIMPER, WIRE                |           | 1                     |
|     | 240629-1  | BLOCK, PIVOT                                     | 65  | QTY | PART NO       | DESCRIPTION                  | ITEM NO   |                       |
|     | 240632-2  | SCREW, ADJ                                       | 64  |     | CRIMPING DATA |                              |           | APPLICATOR WILL APPLY |
|     | 240659-3  | PIN, CAM ROLLER                                  | 63  |     | PAD LTR       | CRIMP HEIGHT                 | WIRE SIZE | WIRE STRIP LENGTH     |
|     | 240658-1  | CAM, ROLLER                                      | 62  |     |               |                              |           | 61498                 |
| REF | 454398-1  | ROD, FEED                                        | 61  |     | A             | CRIMP                        |           | 62973                 |

|                                 |                |                                    |    |
|---------------------------------|----------------|------------------------------------|----|
| REMARKS                         |                | NO                                 | RE |
|                                 |                | TO APPLY TERMINAL<br>SPEC 114-2084 |    |
| APPL USED ON<br>MACHINE PART NO | MACH SERIAL NO | DISTRIBUTION                       |    |
| CUSTOMER NAME                   | APPL SERIAL NO | ORIGINAL                           |    |
| ADDRESS                         | PURCHASE ORDER | CUSTOMER COPY                      |    |
| CITY                            | ENG APP        | FIELD ENG COPY                     |    |

| CRIMPING DATA   |            |                  |           |                   | APPLICATOR WILL APPLY |       |
|-----------------|------------|------------------|-----------|-------------------|-----------------------|-------|
| 62              | PAD LTR    | CRIMP HEIGHT     | WIRE SIZE | WIRE STRIP LENGTH |                       | 61498 |
| 61              | A          | CRIMP            |           |                   |                       | 62973 |
| 60              | B          | UNTIL            |           |                   |                       |       |
| ITEM NO         | C          | TIGHT            |           |                   |                       |       |
|                 | D          |                  |           |                   |                       |       |
|                 | CRIMP      | SIZE             | TYPE      | FEED              | APPL INST             |       |
|                 | WIRE       | 070              | 0         | 656               | A1 8039               |       |
|                 | INSUL      |                  |           |                   |                       |       |
|                 | WIRE RANGE | INSULATION RANGE | PRESS NO  |                   |                       |       |
|                 | 26-22      | .035-.040        | 565435-5  |                   |                       |       |
| REMARKS         |            |                  |           |                   |                       |       |
| AMP - 0-LECTRIC |            |                  |           |                   |                       |       |
| PRE FEED        |            |                  |           |                   |                       |       |

[illegible]

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Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

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