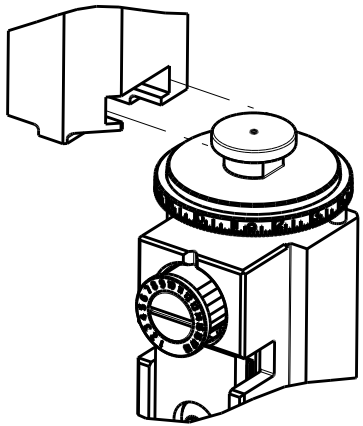


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ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2151062-1	H	FINE CRIMP HEIGHT ADJUST
	2151062-2	H	FINE CRIMP HEIGHT ADJUST
	2151062-5	H	FINE CRIMP HEIGHT ADJUST
	2151062-6	H	NON-CRIMP HEIGHT ADJUST
	2151062-7	H	FINE CRIMP HEIGHT ADJUST
	7-2151062-7	A	CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.54 mm [1.00]	F
INSUL	3.56 mm [1.40]	OV
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: JUNIOR POWER TIME CONTACT			
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE
3.80-4.40 mm [1.50-.173 IN]			Ø2.20-3.00 mm [1.087-.118 IN]
TERMINAL APPLICATION SPECIFICATION		114-18387	
			
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
(A) 1241390-1	(A) 1241390-2	(A) 1241390-3	

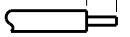
WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
2.50mm2	1.76+/-0.05 [1.069+/-0.002]	8.0
2.00mm2	1.70+/-0.05 [1.067+/-0.002]	8.8
1.50mm2	1.47+/-0.05 [1.058+/-0.002]	11.2
1.25mm2	1.50+/-0.05 [1.059+/-0.002]	10.7



- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151062-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151062-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151062-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151062-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 12 WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT
- 13 CUT TO LENGTH AT ASSEMBLY.

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: JUNIOR POWER TIME CONTACT			
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE
4.00-4.60mm [1.57-.181 IN]			Ø 2.20-3.00mm [1.087-.118 IN]
TERMINAL APPLICATION SPECIFICATION		114-18051	-
		-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1-964296-3	2-964296-1	2-964296-2	

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
2.50mm2	1.76+/-0.05 [1.069+/-0.002]	8.0
2.00mm2	1.70+/-0.05 [1.067+/-0.002]	8.8
1.50mm2	1.47+/-0.05 [1.058+/-0.002]	10.9
1.25mm2	1.48+/-0.05 [1.058+/-0.002]	10.9

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: JUNIOR POWER TIME CONTACT			
WIRE STRIP LENGTH			INSULATION DIAMETER RANGE
4.00-4.60mm [1.57-.181 IN]			Ø 2.20-3.00mm [1.087-.118 IN]
TERMINAL APPLICATION SPECIFICATION		114-18050	
		-	
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
965999-1	1-965999-1	1241870-1	
965999-2	2-965999-1	1241870-2	
965999-6	4-965999-1	4-1241870-1	

WIRE SIZE	CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
2.50mm2	1.76+/-0.05 [1.069+/-0.002]	8.0
2.00mm2	1.70+/-0.05 [1.067+/-0.002]	8.8
1.50mm2	1.47+/-0.05 [1.058+/-0.002]	10.9

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

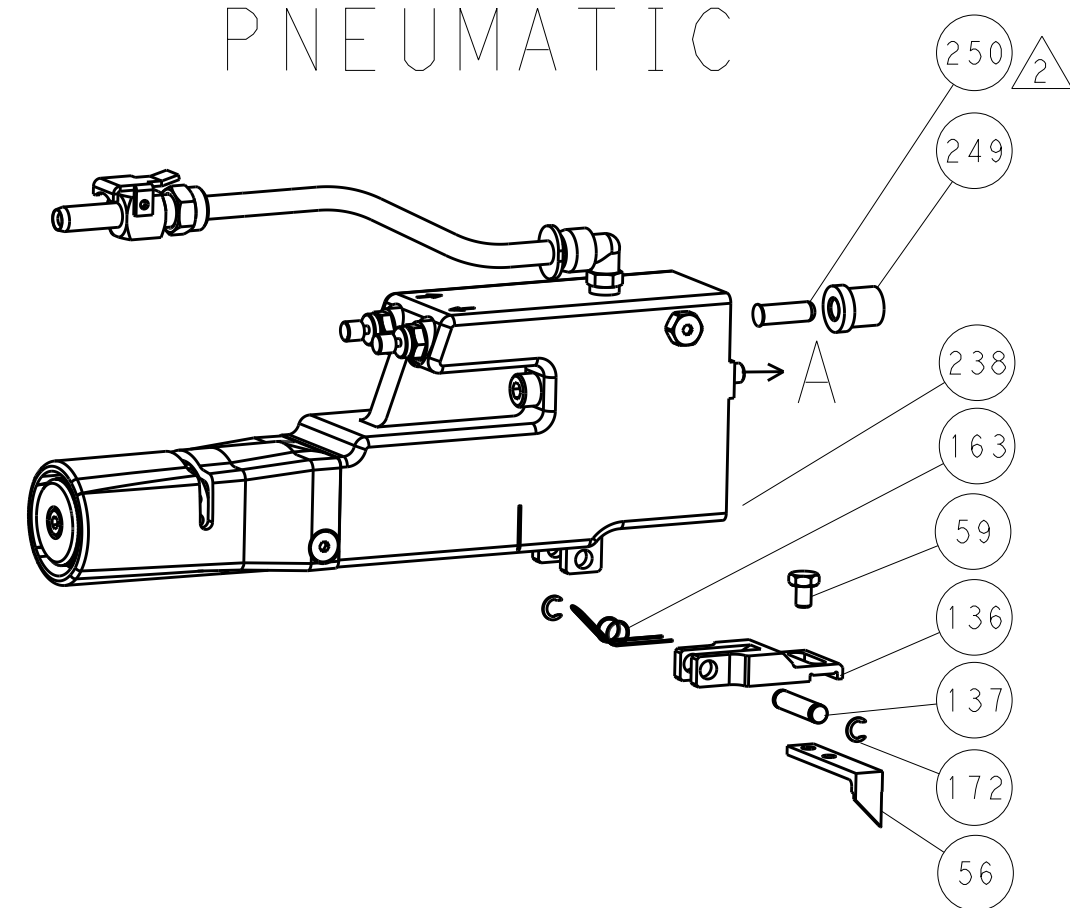
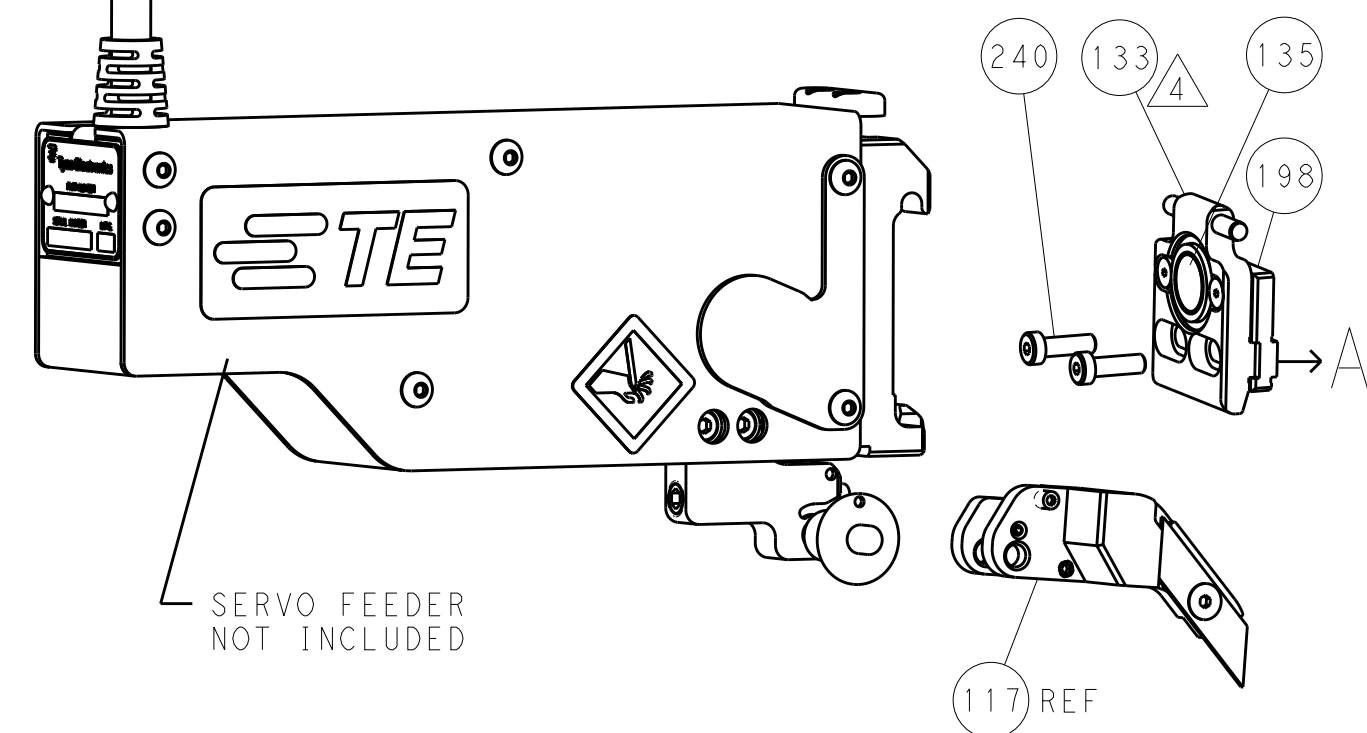
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS			
			P	LTR	DESCRIPTION	DATE
				G	ECR-15-003969	12MAR2015
				H	ECR-15-004490	27MAR2015

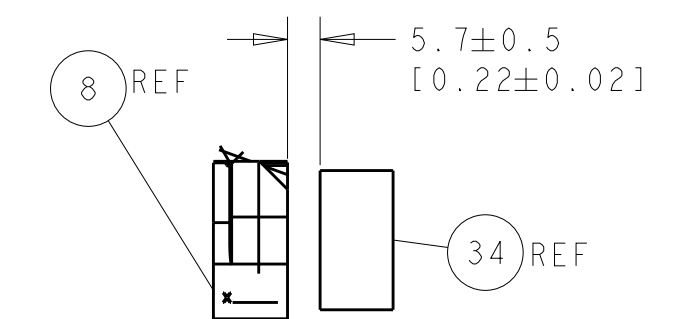
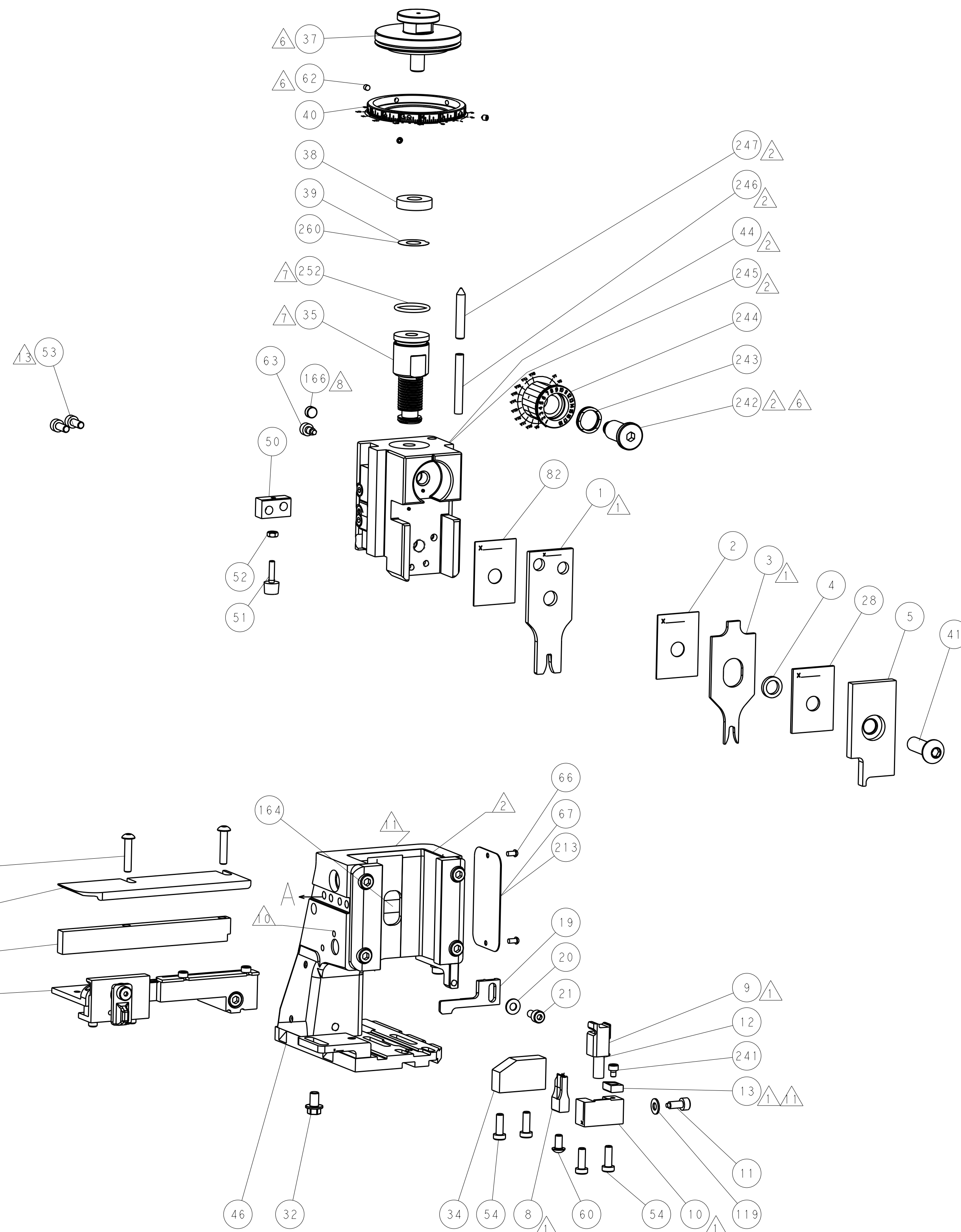
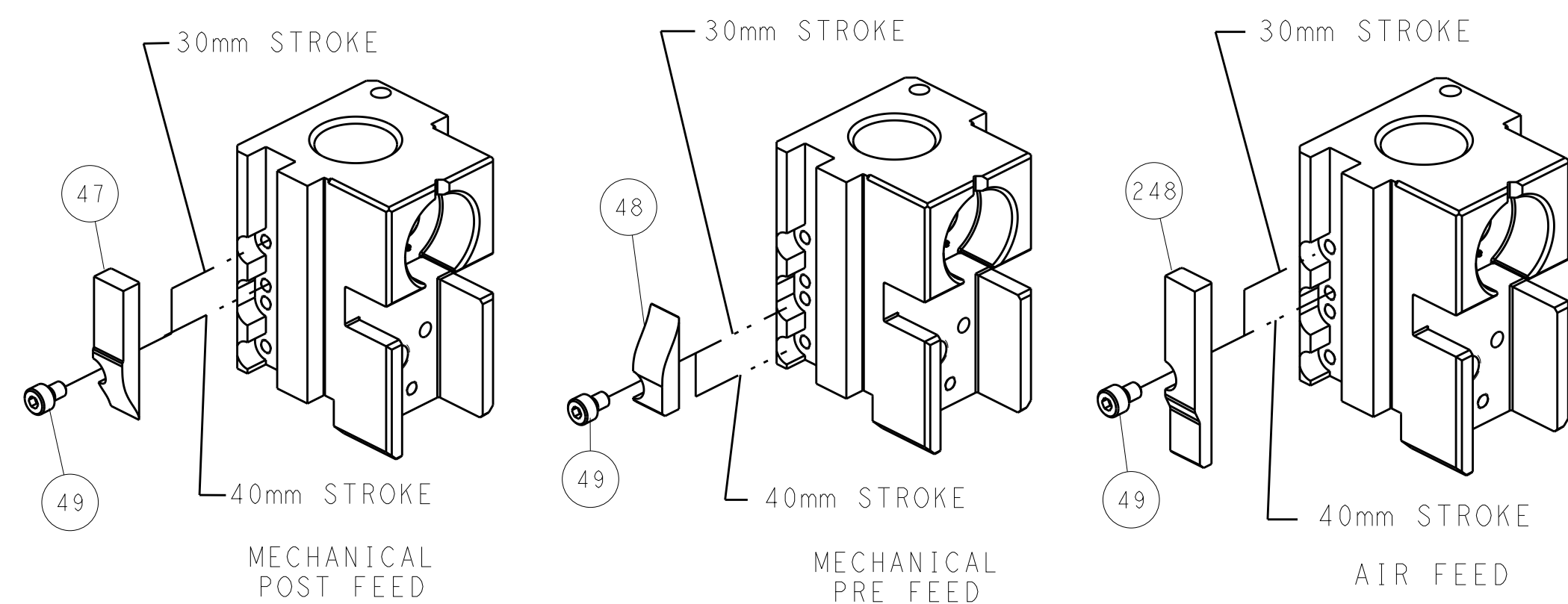
7	-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
	-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
	-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
	-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
	-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
	-	1	-	1	1	1	2119798-1	DETENT PIN	247
	-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
	-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
	-	1	1	1	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
6	-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
	-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
	-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
	-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
	-	-	1	1	-	-	2119740-2	TAG,IDENTIFICATION	213
	-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
8	-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
	-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
	-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
	-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
	-	-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
	-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
	-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
	-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
	-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
	-	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
	-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
	-	1	-	-	1	1	2119740-1	TAG,IDENTIFICATION	67
	-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
6	-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
	-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
	-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
	-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
	-	-	-	-	1	1	1338685-1	PAWL, FEED	56
3	-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
	-	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	53
	-	1	1	1	1	1	5018030-1	NUT, HEX, REG, RoHS, M3	52
	-	1	1	1	1	1	811242-6	BUMPER, HOLD DOWN	51
	-	1	1	1	1	1	690753-2	SPACER, TONKER	50
	-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
	-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
	-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
	-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
	-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
	-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
	-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
	-	1	1	1	1	1	2119644-2	RAM WASHER, PRECISION	38
6	-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
7	-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
	-	1	1	1	1	1	1-1752356-7	SUPPORT, TERMINAL	34
	-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
	-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
	-	1	1	1	1	1	1320908-2	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1	2119959-2	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	1	1-455888-5	SPACER, CRIMPER	28
	-	1	1	1	1	1	1320928-1	STRIP GUIDE	24
	-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
	-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
	-	1	1	1	1	1	2119533-1	STRIPPER, SIDE FEED	19
1	-	1	1	1	1	1	2119806-1	INSERT, SHEAR	13
	-	1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	1	1-356885-4	STOP, SHEAR	11
1	-	1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
1	-	1	1	1	1	1	454276-5	FLOATING SHEAR, FRONT	9
1	1	1	1	1	1	1	4-1333206-3	ANVIL, COMBINATION .100	8
	-	1	1	1	1	1	2119757-8	DEPRESSOR, SHEAR	5
	-	1	1	1	1	1	2-238011-2	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	1	2119785-2	CRIMPER, INSULATION OVERLAP PREMIUM	3
	-	1	1	1	1	1	455888-5	SPACER, CRIMPER	2
1	1	1	1	1	1	1	1-456407-3	CRIMPER, WIRE PREMIUM	1

THIS IS SUBJECT TO CHANGE WITHOUT NOTICE. FOR THE LATEST REVISIONS, CONTACT THE ORGANIZATION OR THE SUPPLIER FOR THE LATEST EDITION.		DWN C. CHEN 15APR2011	TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS:		CHK S. XI 15APR2011	NAME Ocean Side Feed Applicator	
mm		APVD J. CRUZ 15APR2011	SIZE CASE CODE DRAWING NO	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	RESTRICTED TO	
0 PLC ±.5		APPLICATION SPEC	A1 00779 ©=2151062	
1 PLC ±0.13		WEIGHT	Customer Accessible Production Drawing	
2 PLC ±0.13		SCALE 1:2	SHEET 1 OF 4	
3 PLC ±0.013		REV	H	
4 PLC ±0.0001				
ANGLES				
FINISH				

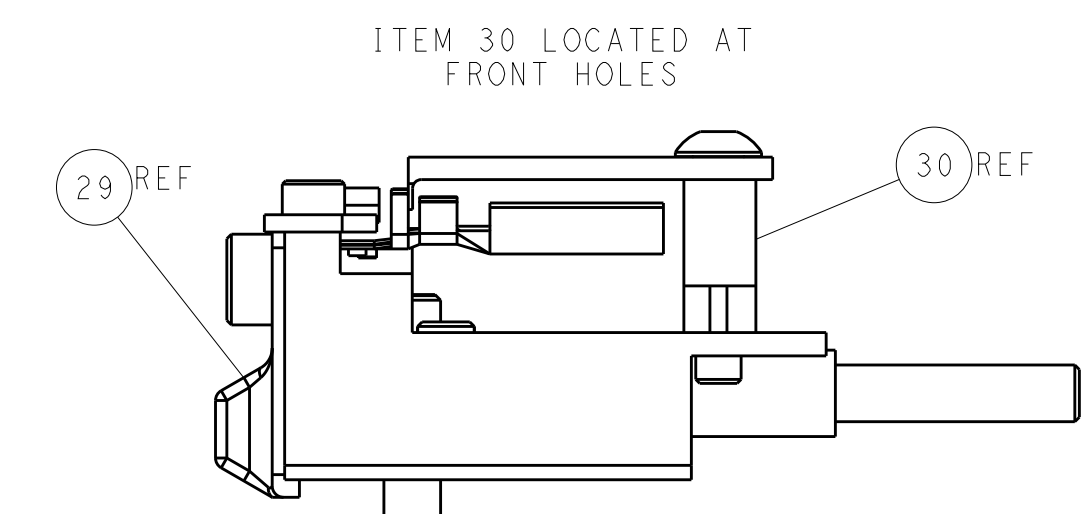
PNEUMATIC

SERVO
LATCH PLATE

CAM POSITIONS



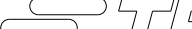
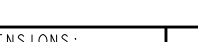
TERMINAL SUPPORT LOCATION

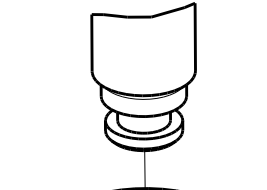


FEED TRACK POSITION GUIDE BY INSULATION BARREL

ATLANTIC VERSION

Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

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DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.01 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.			
		NAME OCEAN SIDE FEED APPLICATOR		SIZE A1	
MATERIAL -		FINISH -		CAGE CODE 00779	
WEIGHT -		DRAWING NO C=2151062		RESTRICTED TO -	
Customer Accessible Production Drawing		SCALE 1:2		SHEET 2 OF 4	
REV H					

8		7		6		5		4		3		
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PACIFIC VERSION TERMINATOR INTERFACE ADAPTER		PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
						CONVERT TO	PART NUMBERS REQUIRED					
		2-2151062-1	H	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
						SERVO LATCH PLATE	2119951-1	-	8-2151062-5	1901094-3	-	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2151062-4	-	-	-
		2-2151062-2	H	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
						SERVO LATCH PLATE	2119951-1	-	8-2151062-5	1901094-3	-	2168400-6 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2151062-4	-	-	-
		2-2151062-5	H	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	MECHANICAL FEED	2119949-1	1338685-1	5-18022-5	2119653-2	-	-
						PNEUMATIC FEED	2119950-1	1338685-1	5-18022-5	2119641-2	2119799-1	2063440-1
		2-2151062-7	H	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
		7-2151062-7	A	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.54 mm [.100]	F
INSUL	3.56 mm [.140]	OV
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: JUNIOR POWER		TIME CONTACT	
WIRE STRIP LENGTH 		INSULATION DIAMETER RANGE	
3.80-4.40 mm [1.50-.173 IN]		Ø2.20-3.00 mm [.087-.118 IN]	
TERMINAL APPLICATION 	114-18387	-	-
SPECIFICATION	-	-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
(A) 1241390-1	(A) 1241390-2	(A) 1241390-3	

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
2.50mm2			1.76 +/- 0.05 [0.069 +/- .002]		8.0
2.00mm2			1.70 +/- 0.05 [0.067 +/- .002]		8.8
1.50mm2			1.47 +/- 0.05 [0.058 +/- .002]		11.2
1.25mm2			1.50 +/- 0.05 [0.059 +/- .002]		10.7

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: JUNIOR POWER		TIME CONTACT	
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
4.00-4.60mm [.157-.181 IN]		Ø 2.20-3.00mm [.087-.118 IN]	
TERMINAL APPLICATION 	114-18051	-	-
SPECIFICATION	-	-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
1-964296-3	2-964296-1	2-964296-2	

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
2.50mm2			1.76+/-0.05 [.069+/- .002]		8.0
2.00mm2			1.70+/-0.05 [.067+/- .002]		8.8
1.50mm2			1.47+/-0.05 [.058+/- .002]		10.9
1.25mm2			1.48+/-0.05 [.058+/- .002]		10.9

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: JUNIOR POWER TIME CONTACT			
WIRE STRIP LENGTH 4.00-4.60mm [.157-.181 IN]		INSULATION DIAMETER RANGE Ø 2.20-3.00mm [.087-.118 IN]	
TERMINAL APPLICATION SPECIFICATION  114-18050		-	
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
965999-1	1-965999-1	1241870-1	
965999-2	2-965999-1	1241870-2	
965999-6	4-965999-1	4-1241870-1	

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING 
2.50mm2		1.76+/-0.05 [0.069+/- .002]		8.0
2.00mm2		1.70+/-0.05 [0.067+/- .002]		8.8
1.50mm2		1.47+/-0.05 [0.058+/- .002]		10.9

```
*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING
WILL CAUSE DAMAGE TO CRIMP TOOLING.
```

2		I				
SET UP GAUGE 2119599-1	LOC A	QIST 66	REVISIONS			
P	LTR	DESCRIPTION		DATE	OWN	APVD
	-	SEE SHEET 1		-	-	-

6	-	1	1	1	1	2119782-1	LINE ADJUST HEAD ASM, PACIFIC STYLE	251
	-	-	-	1	-	2119640-1	USH ROD, AIR FEED	250
	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
	-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
	-	1	1	1	1	2119082-4	CAM, SNAIL, INSULATION ADJUSTMENT	244
	-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
	-	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
	-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
8	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
	-	-	1	-	-	2119740-2	TAG, IDENTIFICATION	213
	-	-	1	-	-	1901094-3	SPACER, FEEDER	198
	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
	-	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
	-	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
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	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
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	-	1	1	1	1	455888-5	SPACER, CRIMPER	2
1	1	1	1	1	1	1-456407-3	CRIMPER, WIRE PREMIUM	1

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		CHR S. XI		15APR2011	
		APVD T. CRUIZ		15APR2011	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		0 PLC ±.05 1 PLC ±0.5 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.		PRODUCT SPEC	
		APPLICATION SPEC		Ocean Side Fed Applicator	
MATERIAL		FINISH		SIZE	
-		-		A 00779 C=2151062	
		WEIGHT		DRAWING NO	
		-		C=2151062	
		Customer Accessible Production Drawing		RESTRICTED TO	
				-	
				SCALE 1:2 SHEET 3 OF 4 REV H	

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
A	66	-	-	SEE SHEET 1	-	-	-

D

C

B

A

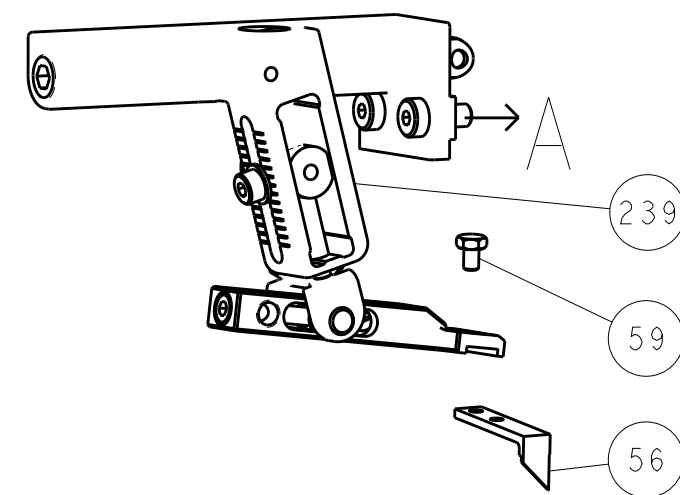
D

C

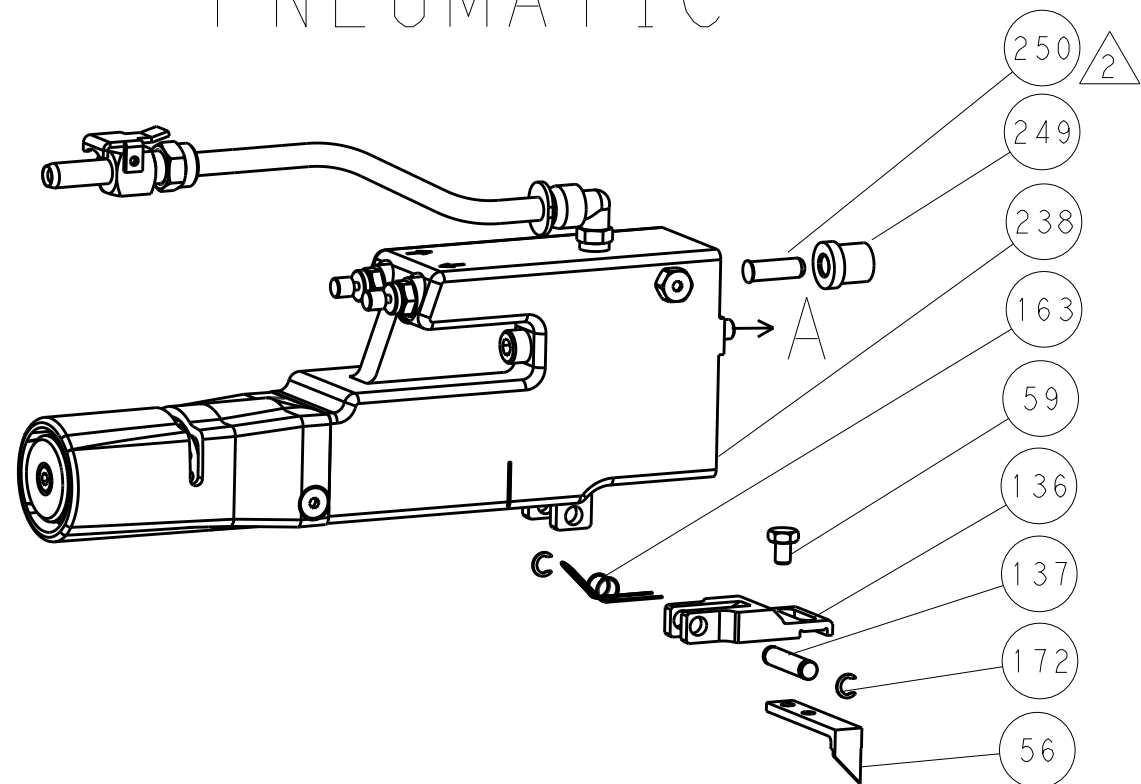
B

A

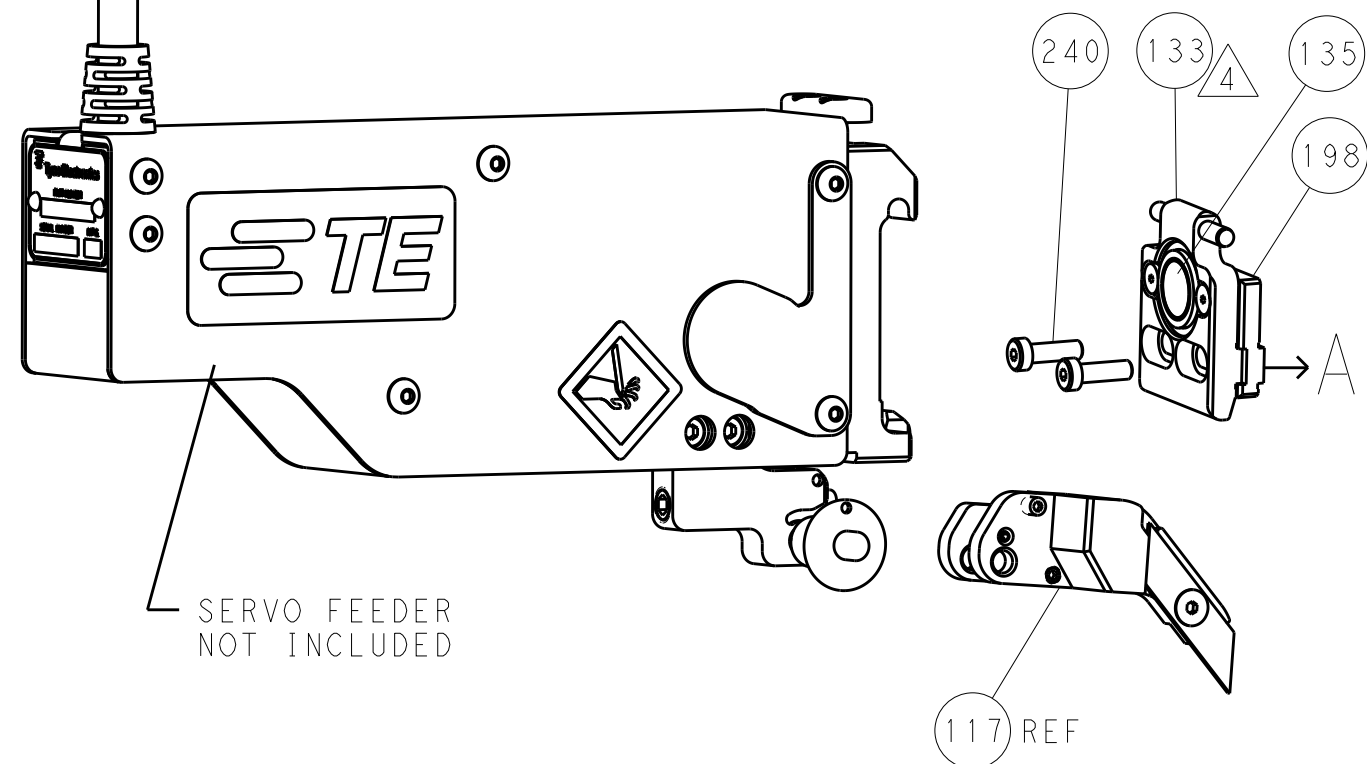
FEED TYPE MECHANICAL



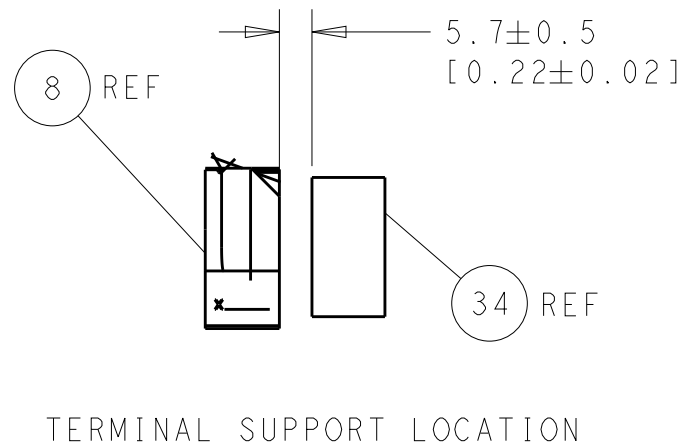
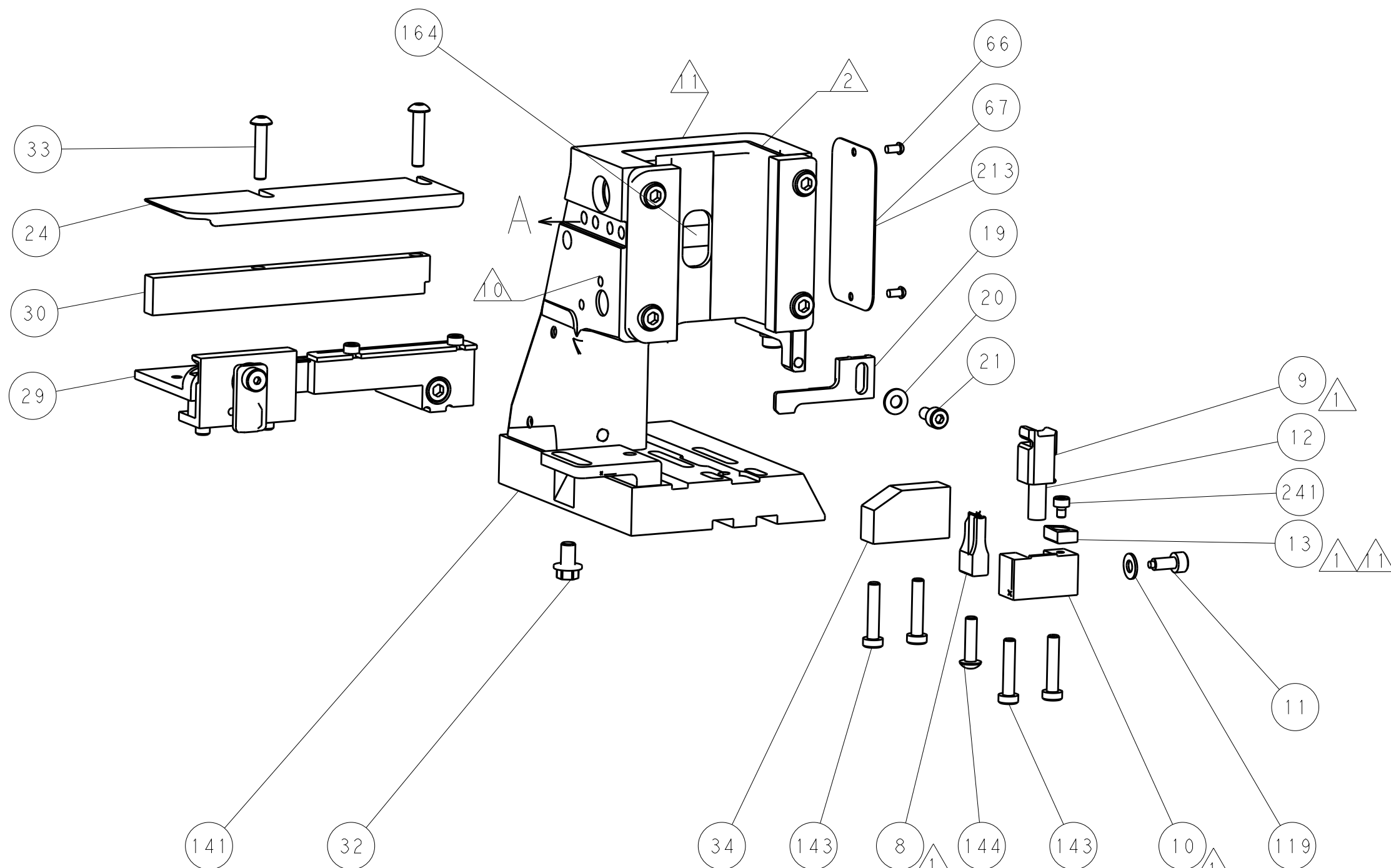
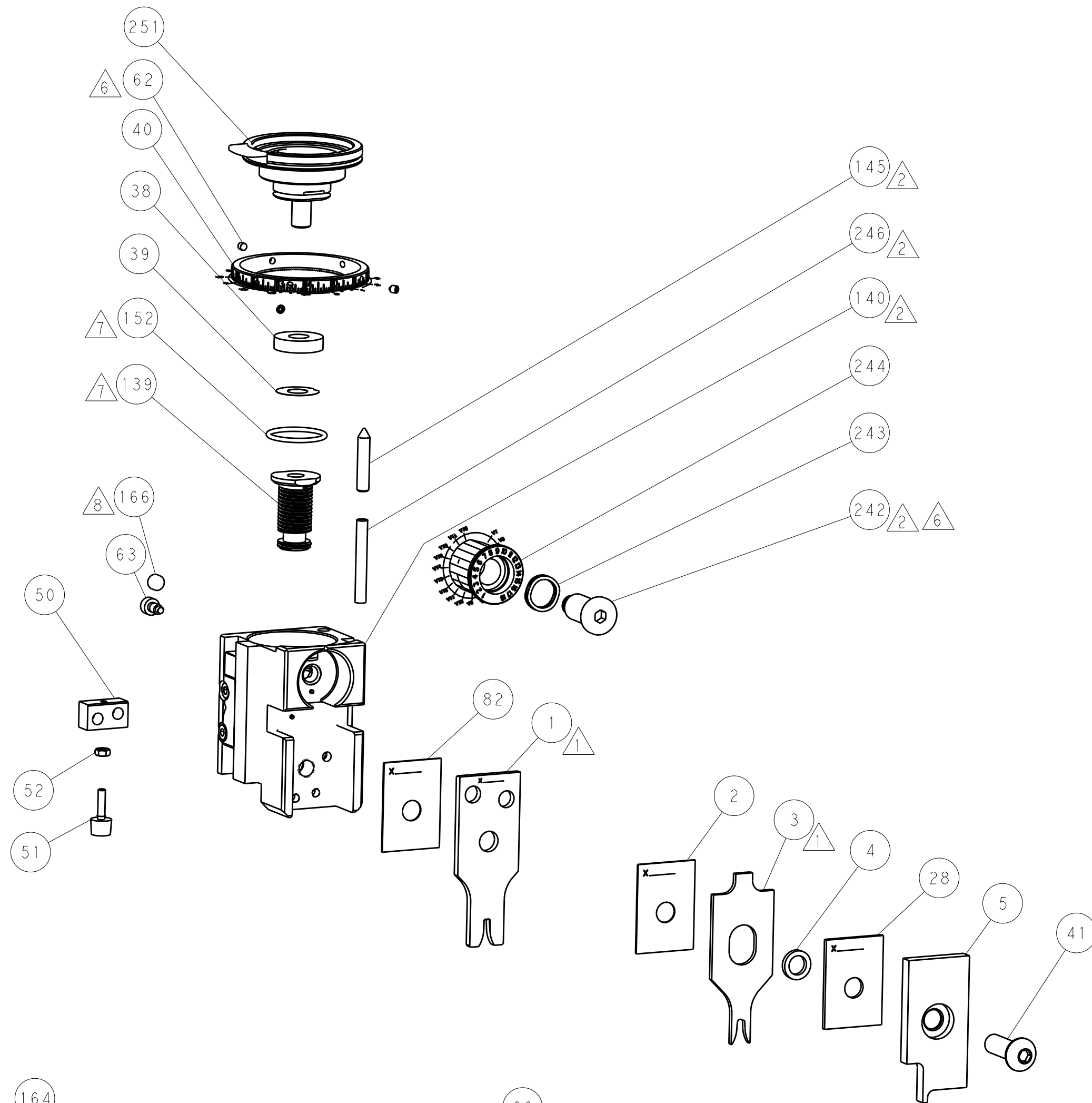
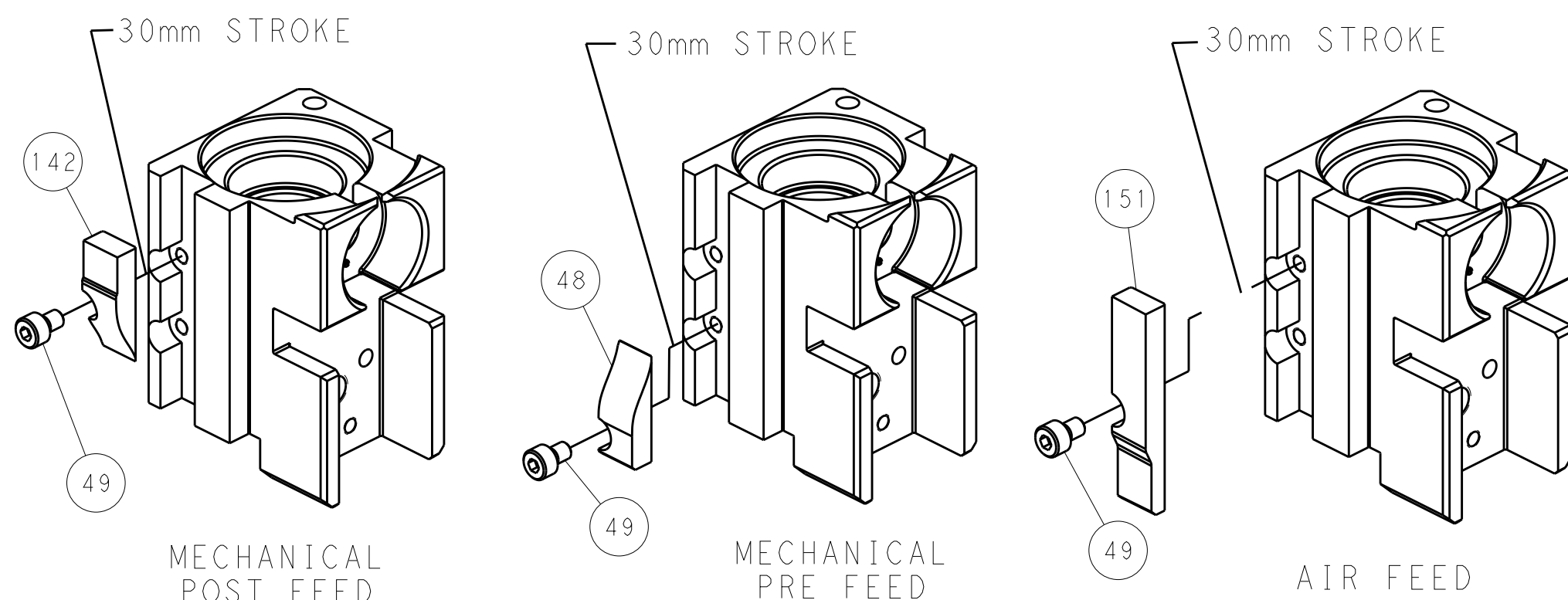
PNEUMATIC



SERVO LATCH PLATE

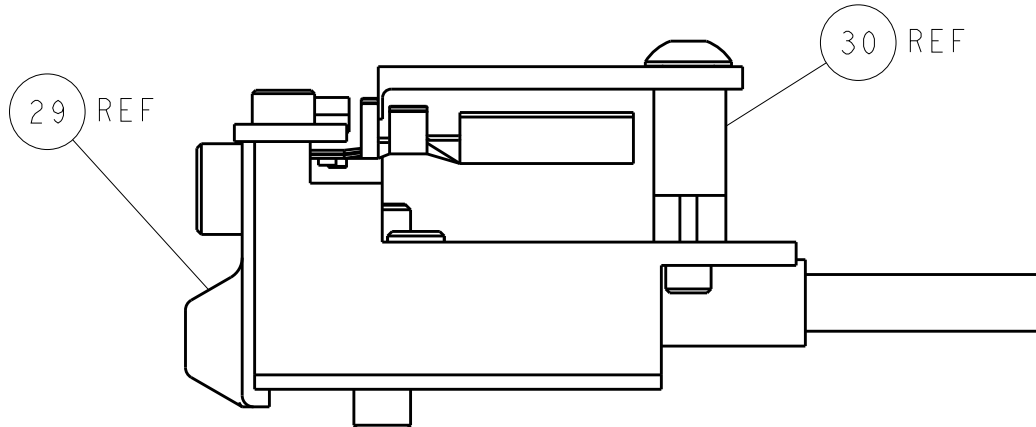


CAM POSITIONS



TERMINAL SUPPORT LOCATION

ITEM 30 LOCATED AT
FRONT HOLES



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		15APR2011		STE		TE Connectivity	
mm		0 PLC ±.5		CHK		15APR2011		Harrisburg, PA 17105-3608			
		1 PLC ±0.5		S.XI		15APR2011					
		2 PLC ±0.13		APVD		15APR2011					
		3 PLC ±0.013		PRODUCT SPEC							
		4 PLC ±0.001		APPLICATION SPEC							
		ANGLES ±.0001		WEIGHT							
		FINISH		Customer Accessible Production Drawing							
				SCALE		1:2		SHEET		4 OF 4	

SHEETS 1 & 2 ARE NOT REQUIRED FOR PACIFIC VERSION

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