

This exploded view diagram illustrates the assembly of a mechanical device. The central component is a main housing (46) which features a threaded section on its left side. To the left, a sub-assembly is shown, consisting of a base plate (24) with a central pin (33), a long rectangular plate (30), and a spring-loaded mechanism (29) with a roller (29 REF). This sub-assembly is secured with screws (31, 32) and a bracket (25) with a pin (26). Below this, a small rectangular component (23) is shown with a pin (23) and a screw (61). To the right of the main housing, a vertical assembly is shown, including a bracket (1) with a pin (1), a long plate (2) with a pin (2), a small circular component (3) with a pin (3), a bracket (4) with a pin (4), a long plate (5) with a pin (5), and a bracket (6) with a pin (6). The main housing is also shown with a bracket (7) and a pin (7), a bracket (8) with a pin (8), a bracket (9) with a pin (9), a bracket (10) with a pin (10), a bracket (11) with a pin (11), a bracket (12) with a pin (12), a bracket (13) with a pin (13), a bracket (14) with a pin (14), a bracket (15) with a pin (15), a bracket (16) with a pin (16), a bracket (17) with a pin (17), a bracket (18) with a pin (18), a bracket (19) with a pin (19), a bracket (20) with a pin (20), a bracket (21) with a pin (21), a bracket (22) with a pin (22), a bracket (23) with a pin (23), a bracket (24) with a pin (24), a bracket (25) with a pin (25), a bracket (26) with a pin (26), a bracket (27) with a pin (27), a bracket (28) with a pin (28), a bracket (29) with a pin (29), a bracket (30) with a pin (30), a bracket (31) with a pin (31), a bracket (32) with a pin (32), a bracket (33) with a pin (33), a bracket (34) with a pin (34), a bracket (35) with a pin (35), a bracket (36) with a pin (36), a bracket (37) with a pin (37), a bracket (38) with a pin (38), a bracket (39) with a pin (39), a bracket (40) with a pin (40), a bracket (41) with a pin (41), a bracket (42) with a pin (42), a bracket (43) with a pin (43), a bracket (44) with a pin (44), a bracket (45) with a pin (45), a bracket (46) with a pin (46), a bracket (47) with a pin (47), a bracket (48) with a pin (48), a bracket (49) with a pin (49), a bracket (50) with a pin (50), a bracket (51) with a pin (51), a bracket (52) with a pin (52), a bracket (53) with a pin (53), a bracket (54) with a pin (54), a bracket (55) with a pin (55), a bracket (56) with a pin (56), a bracket (57) with a pin (57), a bracket (58) with a pin (58), a bracket (59) with a pin (59), a bracket (60) with a pin (60), a bracket (61) with a pin (61), a bracket (62) with a pin (62), a bracket (63) with a pin (63), a bracket (64) with a pin (64), a bracket (65) with a pin (65), a bracket (66) with a pin (66), a bracket (67) with a pin (67), a bracket (68) with a pin (68), a bracket (69) with a pin (69), a bracket (70) with a pin (70), a bracket (71) with a pin (71), a bracket (72) with a pin (72), a bracket (73) with a pin (73), a bracket (74) with a pin (74), a bracket (75) with a pin (75), a bracket (76) with a pin (76), a bracket (77) with a pin (77), a bracket (78) with a pin (78), a bracket (79) with a pin (79), a bracket (80) with a pin (80), a bracket (81) with a pin (81), a bracket (82) with a pin (82), a bracket (83) with a pin (83), a bracket (84) with a pin (84), a bracket (85) with a pin (85), a bracket (86) with a pin (86), a bracket (87) with a pin (87), a bracket (88) with a pin (88), a bracket (89) with a pin (89), a bracket (90) with a pin (90), a bracket (91) with a pin (91), a bracket (92) with a pin (92), a bracket (93) with a pin (93), a bracket (94) with a pin (94), a bracket (95) with a pin (95), a bracket (96) with a pin (96), a bracket (97) with a pin (97), a bracket (98) with a pin (98), a bracket (99) with a pin (99), a bracket (100) with a pin (100).

ED 40 mm STROKE

* WARNING:
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

8 REF

34 REF

.300 ± .020

ITEM 34 LOCATION

GUIDE OFF
INSULATION BARREL

	-	1	1	1	1	1	1	1528181	PRINT, APPLICATOR LOG SHEET	73
	-	1	1	1	1	1	1	1338705-3	DOCUMENTATION PACKAGE	72
										71
										70
										69
										68
	-	1	1	1	1	1	1	461264-5	PLATE, IDENTIFICATION	67
	-	2	2	2	2	2	2	21017-2	SCR,DRIVE (#2x.19) ID PLATE	66
										65
										64
	-	1	1	1	1	1	1	3-18031-0	SCR,SKT SET (M6X6) RAM	63
										62
	-	2	2	2	2	2	2	1-18024-5	SCR,BHC (M5X25) DRAG	61
	-	1	1	1	1	1	1	18024-7	SCR,BHC (M4X10) ANVIL	60
	-	1	1	1	1	1	1	5-18022-2	SCR,HEX (M4X8) FEED FINGER	59
										58
										57
	-	1	1	1	1	1	1	1338685-1	PAWL, FEED	56
										55
	-	4	4	4	4	4	4	18024-8	SCR,BHC (M4x12) SHEAR HOLDER	54
	-	2	2	2	2	2	2	1-18023-4	SCR,SHC (M4x20) TERM HLD DWN	53
	-	1	1	1	1	1	1	18030-1	NUT, HEX (M3) HOLD DOWN	52
	-	1	1	1	1	1	1	811242-5	BUMPER, HOLDDOWN	51
	-	1	1	1	1	1	1	690753-2	SPACER, TONKER	50
	-	1	1	1	1	1	1	18024-3	SCR,BHC (M3X10) CAM	49
	-	-	1	-	-	1	-	1338675-1	CAM, PRE FEED 30 & 40 mm ST	48
	-	1	-	1	1	-	1	1338676-1	CAM, POST FEED 30 & 40 mm ST	47
	-	1	1	1	1	1	1	1320999-3	APPLICATOR BASIC SUBASSY	46
	-	1	1	1	1	1	1	690191-1	PLUG, NYLON	45
	-	1	1	1	1	1	1	1338660-1	RAM	44
										43
										42
	-	1	1	1	1	1	1	2-18024-6	SCR,BHC (M8X25) RAM	41
										40
	-	1	1	1	1	1	1	690125-1	SHIM SUBASSY	39
	-	1	1	1	1	1	1	469367-9	SPACER, FINE ADJUST	38
	-	1	1	1	1	1	1	879103-3	FINE ADJUST HEAD SUBASSY	37
										36
										35
	-	1	1	1	1	1	1	1-1320934-3	SUPPORT, TERMINAL	34
	-	2	2	2	2	2	2	1-18024-0	SCR,BHC (M4X20) STRIP GUIDE	33
	-	1	1	1	1	1	1	18027-2	WASHER, FLAT (M4)	32
	-	1	1	1	1	1	1	1-18023-2	SCR,SKT CAP (M4X12) MOUNT BLOCK	31
	-	1	1	1	1	1	1	1320908-1	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1	1	1633073-2	STRIP GUIDE PLATE ASSY	29
	-	1	1	1	1	1	1	1-455888-6	SPACER, FRONT SHEAR DEP	28
	-	2	2	2	2	2	2	1-22284-0	SPRING, DRAG	27
	-	1	1	1	1	1	1	356835-1	LEVER, DRAG RELEASE	26
	-	1	1	1	1	1	1	240792-1	DRAG, TERMINAL	25
	-	1	1	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
	-	1	1	1	1	1	1	980371-4	SCR,SHC SHLD	23
	-	1	-	1	1	-	1	690472-2	STRIPPER	22
	-	1	1	1	1	1	1	1-18023-1	SCR,SHC (M4X10) STRIPPER	21
	-	4	4	4	4	4	4	18025-2	WASHER,LOCK (M4) STRIPPER	20
	-	-	1	-	-	1	-	690472-1	STRIPPER	19
										18
▲	-	1	-	-	1	-	-	1338684-1	HOLDER, SHEAR, FRONT (NO-CUT)	17
										16
										15
										14
										13
	-	1	1	1	1	1	1	5-22280-0	SPRING, SHEAR	12
	-	1	1	1	1	1	1	356885-4	STOP, SHEAR	11
▲	-	-	1	1	-	1	1	1320921-1	HOLDER, SHEAR, FRONT (CUT)	10
▲	-	1	1	1	1	1	1	454276-1	SHEAR, FLOAT (FRONT)	9
▲	1	2	2	2	1	1	1	2-1333204-2	ANVIL	8
	-	1	1	1	1	1	1	6-240641-8	SPACER, DEPRESSOR (REAR)	7
										6
	-	1	1	1	1	1	1	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
	-	1	1	1	1	1	1	238011-8	SPACER, BLOCK CRIMPER	4
▲	1	2	2	2	1	1	1	2-854830-1	CRIMPER, INSULATION	3
	-	1	1	1	1	1	1	1-455888-1	SPACER, CRIMPER	2
▲	1	2	2	2	1	1	1	2-456405-7	CRIMPER, WIRE	1
	-77	-76	-72	-71	-6	-2	-1	PART NO	DESCRIPTION	ITEM NO
								← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)		
								QTY REQD PER ASSY		PARTS LIST

		DIMENSIONS: mm [INCHES]		MATERIAL		HT TR		FIN	
		DO NOT SCALE PRINT.							
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DR		28MAY03		APP	
		1 PLC DEC ±		B CHIGMAN		28MAY03		F. BACKHURST	
		2 PLC DEC ±		CHK		REL		AMP	
		3 PLC DEC ±						Teco Electronics Honnigsburg, PA 17105-3608	
RK	DEC05	ANGLES		NAME		FINE ADJ SIDE FD HD-I APPL		MACHINE REF	
BH	SEP05	SURF TEXTURE: ✓		SCALE		D		DWG NO	
BH	JUN03	REMOVE BURRS, BREAK SHARP EDGES RO. 38 MAX		1528181				SHEET	
APP	DATE							1 of 1	
		CAGE CODE		CUSTOMER AND ASSEMBLY DRAWING				RESTRICTED TO	
		00779						—	

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