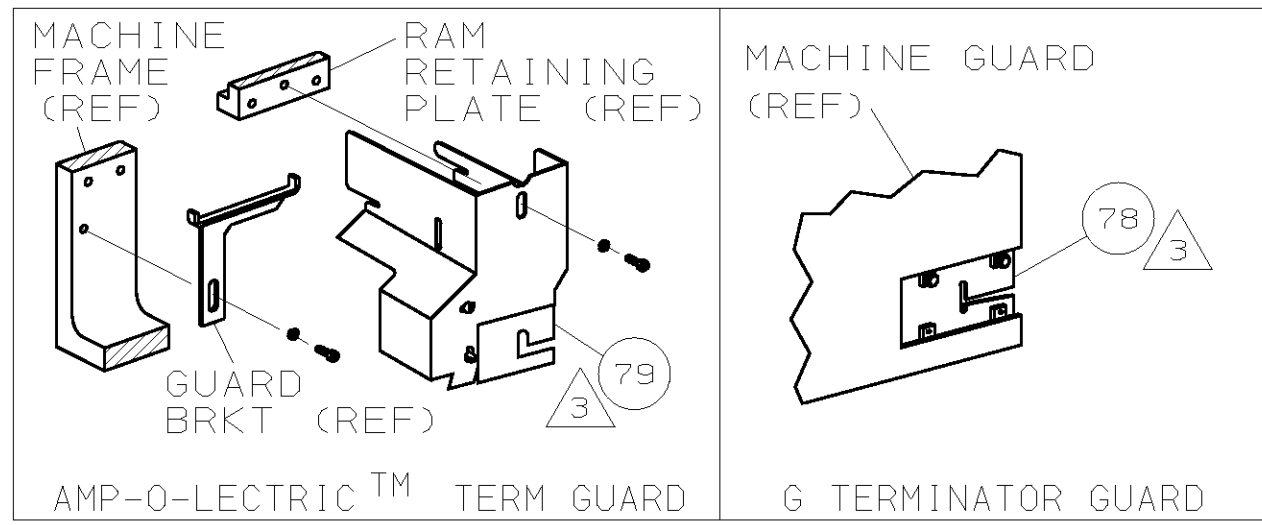
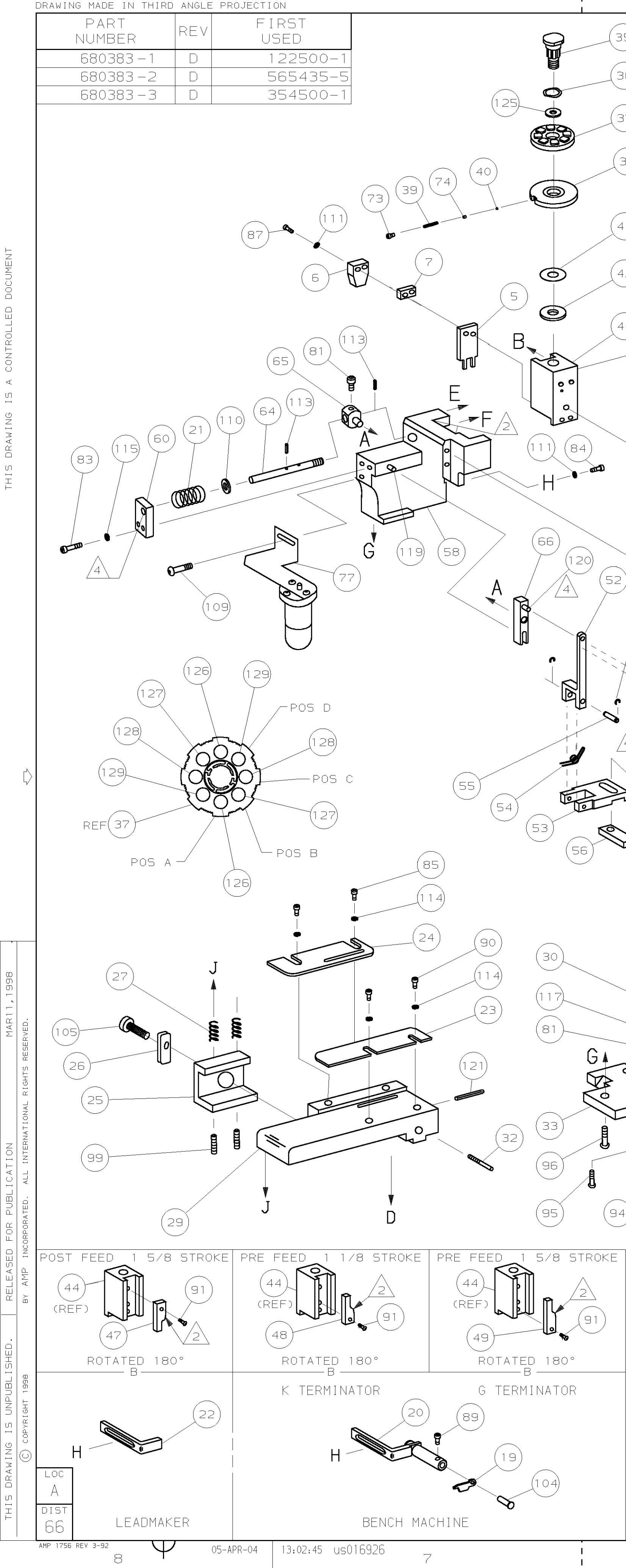




| TERMINAL NAME: CONTACT, VARILOCK |               |                |               |                           |  |             |          |
|----------------------------------|---------------|----------------|---------------|---------------------------|--|-------------|----------|
|                                  | 286531        |                | CRIMPING DATA |                           |  |             |          |
|                                  |               |                | PAD LTR       | CRIMP HEIGHT              |  | WIRE SIZE   |          |
| AMP                              | MFG P/N       |                | A             | .064 ±.002 [1.63 ±0.05mm] |  | 18          |          |
| 286531                           | 80-8017-03-23 |                | B             | .060 ±.002 [1.52 ±0.05mm] |  | 20          |          |
|                                  |               |                | C             | .058 ±.002 [1.47 ±0.02mm] |  | 22          |          |
|                                  |               |                | D             | .056 ±.002 [1.42 ±0.05mm] |  | 24 OR 26    |          |
|                                  |               |                | CRIMP         | SIZE                      |  | TYPE        | RANGE    |
|                                  |               |                | WIRE          | .100 [2.54mm]             |  | F           | 26-18    |
|                                  |               |                | INSUL         | .110 [2.794mm]            |  | 0           | .070 MAX |
| WIRE STRIP LENGTH                |               | TERM APPL SPEC | FEED          | APPL INSTRUCTION          |  | SET UP GAGE | LAYOUT   |
| -                                |               | NONE           | .335          | 408-8040                  |  | 458637-1    | L1840    |

|                   |     |            |     |          |            |                                 |         |
|-------------------|-----|------------|-----|----------|------------|---------------------------------|---------|
| 2                 | 2   | 2          | -   | C        | 1-354779-0 | PIN, WIRE DISC (.3040)D         | 129     |
| 2                 | 2   | 2          | -   | C        | 354779-6   | PIN, WIRE DISC (.3020)C         | 128     |
| 2                 | 2   | 2          | -   | C        | 354779-2   | PIN, WIRE DISC (.3000)B         | 127     |
| 2                 | 2   | 2          | -   | C        | 9-354778-3 | PIN, WIRE DISC (.2960)A         | 126     |
| 1                 | 1   | 1          | -   | A        | 986950-1   | WASHER, FLAT PRECISION          | 125     |
| 1                 | 1   | 1          | -   | A        | 217238-1   | GENERAL INSTRUCTION PACKAGE     | 124     |
| 1                 | 1   | 1          | -   | -        | 4088040    | SF APPL INST 408-8040           | 123     |
|                   |     |            |     |          |            |                                 | 122     |
| 1                 | 1   | 1          | -   | A        | 4-21028-0  | PIN,SLT SPR(ø.093x.75)ST GDE PL | 121     |
| 1                 | 1   | 1          | -   | A        | 1-21030-1  | PIN,DOWL(ø.187x.50)LEVER        | 120     |
| 1                 | 1   | 1          | -   | A        | 1-21030-6  | PIN,DOWL(ø.187x1.25)HOUSING     | 119     |
| 2                 | 2   | 2          | -   | A        | 21045-3    | RING,RET "C"(ø.187)FD FING PIN  | 118     |
| 1                 | 1   | 1          | -   | A        | 21024-5    | WASHER, LOCK (#10)ADJ BLOCK     | 117     |
| 2                 | 2   | 2          | -   | A        | 21024-5    | WASHER, LOCK (#10)ADJ PLATE     | 116     |
| 2                 | 2   | 2          | -   | A        | 21024-5    | WASHER, LOCK (#10)FEED GDE ROD  | 115     |
| 4                 | 4   | 4          | -   | A        | 21024-2    | WASHER,LOCK (#4)FRONT STP GUIDE | 114     |
| 2                 | 2   | 2          | -   | A        | 5-21028-1  | PIN,SLT SPR(ø.125x.50)ADJ ROD   | 113     |
|                   |     |            |     |          |            |                                 | 112     |
| 4                 | 4   | 4          | -   | A        | 21024-4    | WASHER,LOCK (#8)STRIPPER        | 111     |
| 1                 | 1   | 1          | -   | A        | 21899-4    | WASHER,FLAT(ø5/16)SCREW ADJ     | 110     |
| -                 | 1   | -          | -   | A        | 2-21002-6  | SCR,BHC(10-32x.38)LUBE ASSY     | 109     |
|                   |     |            |     |          |            |                                 | 108     |
| 1                 | 1   | 1          | -   | A        | 21018-5    | NUT,HEX(6-32)FEED ADJ           | 107     |
|                   |     |            |     |          |            |                                 | 106     |
| 1                 | 1   | 1          | -   | A        | 22353-8    | SCR,5HLD(ø.187x.25)DRAG LEVER   | 105     |
| 1                 | 1   | -          | -   | A        | 992031-1   | PIN, CLEVIS                     | 104     |
| 1                 | 1   | 1          | -   | A        | 21009-2    | SCR,SKT SET(1/4-20x.25 LW)RAM   | 103     |
| 2                 | 2   | 2          | -   | A        | 21017-2    | SCR,DRIVE(#2x.19)ID PLATE       | 102     |
| 1                 | 1   | 1          | -   | A        | 6-23715-5  | SCR,PAN HD(6-32x1.50)FEED ADJ   | 101     |
| 1                 | 1   | 1          | -   | B        | 461264-1   | PLATE, IDENTIFICATION           | 100     |
| 2                 | 2   | 2          | -   | A        | 5-21006-6  | SCR,SET(10-32x.75)DRAG          | 99      |
| 1                 | 1   | 1          | -   | A        | 22733-8    | SCR,BHC(8-32x.38 LW)ANVIL       | 98      |
| 2                 | 2   | 2          | -   | A        | 2-21002-9  | SCR,BHC(10-32x.75)CAP           | 97      |
| 3                 | 3   | 3          | -   | A        | 2-22733-8  | SCR,BHC(1/4-20x.62)HOUSING      | 96      |
| 1                 | 1   | 1          | -   | A        | 2-21002-7  | SCR,BHC(10-32x.50)SG ADJ BLOCK  | 95      |
| 4                 | 4   | 4          | -   | A        | 2-21002-2  | SCR,BHC(8-32x.50)TERM H DWN     | 94      |
| 1                 | 1   | 1          | -   | A        | 1-21000-9  | SCR,BHC(8-32X.38)SHEAR          | 93      |
|                   |     |            |     |          |            |                                 | 92      |
| 1                 | 1   | 1          | -   | A        | 1-21002-7  | SCR,BHC(6-32x.38)CAM            | 91      |
| 2                 | 2   | 2          | -   | A        | 1-21000-4  | SCR,SHC(4-40x.38)F STR GDE      | 90      |
| 1                 | 1   | -          | -   | A        | 7-21000-9  | SCR,SHC(4-40x.19)STRIPPER       | 89      |
| 2                 | 2   | 2          | -   | A        | 1-21003-9  | SCR,FL HD(6-32x.25)R SH PLATE   | 88      |
| 2                 | 2   | 2          | -   | A        | 8-21002-9  | SCR,SHC(8-32x1.00)DEP-HOLD      | 87      |
| 1                 | 1   | 1          | -   | A        | 2-22603-0  | SCR,HEX HD(8-32x.31)FEED FINGER | 86      |
| 2                 | 2   | 2          | -   | A        | 1-21000-3  | SCR,SHC(4-40x.25)F ST GUIDE     | 85      |
| 1                 | 1   | 1          | -   | A        | 2-21000-7  | SCR,SHC(8-32x.50)STRIPPER       | 84      |
| 2                 | 2   | 2          | -   | A        | 3-21000-7  | SCR,SHC(10-32x.75)FEED ROD GD   | 83      |
| 2                 | 2   | 2          | -   | A        | 3-21000-6  | SCR,SHC(10-32x.62)FEED ADJ BLK  | 82      |
| 1                 | 1   | 1          | -   | A        | 3-21000-4  | SCR,SHC(10-32x.38)SG ADJ BL     | 81      |
| 1                 | 1   | 1          | -   | A        | 3-21000-4  | SCR,SHC(10-32x.38)PIVOT BLK     | 80      |
| -                 | REF | -          | -   | B        | 455749-1   | GUARD, WINDOW                   | 79      |
| REF               | -   | -          | -   | B        | 679532-1   | INSERT, GUARD                   | 78      |
| -                 | 1   | -          | -   | C        | 1-465184-0 | LUBRICATOR ASSY                 | 77      |
|                   |     |            |     |          |            |                                 | 76      |
|                   |     |            |     |          |            |                                 | 75      |
| 1                 | 1   | 1          | -   | A        | 690603-1   | SPRING, ASSIST                  | 74      |
| 1                 | 1   | 1          | -   | A        | 23030-1    | SCR,SHC(6-32x.25 SL)INS DISC    | 73      |
| 1                 | 1   | 1          | -   | A        | 458109-1   | WASHER, SPECIAL                 | 72      |
| 1                 | 1   | 1          | -   | A        | 690517-1   | SPACER                          | 71      |
| -3                | -2  | -1         | U/M | DWG SIZE | PART NO    | DESCRIPTION                     | ITEM NO |
| QTY RECD PER ASSY |     | PARTS LIST |     |          |            |                                 |         |

|                   |               |                                                                                  |     |                |            |                          |         |
|-------------------|---------------|----------------------------------------------------------------------------------|-----|----------------|------------|--------------------------|---------|
| -1                | LEADMAKER     |                                                                                  |     | MECH POST FEED |            |                          |         |
| -2                | BENCH MODEL K |                                                                                  |     | MECH PRE FEED  |            |                          |         |
| -3                | BENCH MODEL G |                                                                                  |     | MECH PRE FEED  |            |                          |         |
| 1                 | 1             | 1                                                                                | -   | B              | 22594-8    | NUT,HEX(1/2-20)          | 70      |
| 1                 | 1             | 1                                                                                | -   | B              | 240628-1   | PLATE, ADJUSTMENT        | 69      |
| 1                 | 1             | 1                                                                                | -   | B              | 240626-1   | SHAFT, PIVOT             | 68      |
| 1                 | 1             | 1                                                                                | -   | B              | 240633-1   | BUSHING                  | 67      |
| 1                 | 1             | 1                                                                                | -   | A              | 455680-1   | LEVER, INTERMEDIATE      | 66      |
| 1                 | 1             | 1                                                                                | -   | B              | 240629-1   | BLOCK, PIVOT             | 65      |
| 1                 | 1             | 1                                                                                | -   | A              | 240632-2   | SCREW, ADJ FEED ROD      | 64      |
| 1                 | 1             | 1                                                                                | -   | B              | 240659-3   | PIN, CAM ROLLER          | 63      |
| 1                 | 1             | 1                                                                                | -   | B              | 240658-1   | ROLLER, CAM              | 62      |
| 1                 | 1             | 1                                                                                | -   | B              | 454398-2   | ROD, FEED                | 61      |
| 1                 | 1             | 1                                                                                | -   | A              | 454178-1   | GUIDE, FEED ROD          | 60      |
| 1                 | 1             | 1                                                                                | -   | C              | 454220-1   | CAP, RAM                 | 59      |
| 1                 | 1             | 1                                                                                | -   | D              | 454485-1   | HOUSING                  | 58      |
|                   |               |                                                                                  |     |                |            |                          | 57      |
| 1                 | 1             | 1                                                                                | -   | B              | 694433-2   | PAWL, FEED               | 56      |
| 1                 | 1             | 1                                                                                | -   | B              | 240624-1   | PIN, FEED FINGER         | 55      |
| 1                 | 1             | 1                                                                                | -   | B              | 691499-1   | SPRING, FEED FINGER      | 54      |
| 1                 | 1             | 1                                                                                | -   | A              | 690541-1   | HOLDER, FEED FINGER      | 53      |
| 1                 | 1             | 1                                                                                | -   | B              | 455679-1   | LEVER, TERMINAL FEED ARM | 52      |
|                   |               |                                                                                  |     |                |            |                          | 51      |
|                   |               |                                                                                  |     |                |            |                          | 50      |
| 1                 | -             | -                                                                                | -   | B              | 690602-6   | CAM, PRE-FEED 1 5/8 ST   | 49      |
| -                 | 1             | -                                                                                | -   | B              | 690602-5   | CAM, PRE-FEED 1 1/8 ST   | 48      |
| -                 | -             | 1                                                                                | -   | B              | 690501-4   | CAM, POST-FEED 1 5/8 ST  | 47      |
|                   |               |                                                                                  |     |                |            |                          | 46      |
| 1                 | 1             | 1                                                                                | -   | A              | 690191-1   | PLUG, NYLON              | 45      |
| 1                 | 1             | 1                                                                                | -   | C              | 455673-1   | RAM                      | 44      |
| 1                 | 1             | 1                                                                                | -   | A              | 690125-1   | WASHER, LAMINATED        | 43      |
| 1                 | 1             | 1                                                                                | -   | A              | 690124-1   | WASHER, RAM              | 42      |
| 1                 | 1             | 1                                                                                | -   | A              | 7-21002-9  | BOLT, CRIMPER(5/16x1.00) | 41      |
| 1                 | 1             | 1                                                                                | -   | A              | 23241-6    | BALL, STEEL              | 40      |
| 1                 | 1             | 1                                                                                | -   | A              | 690170-1   | SPRING, COMPRESSION      | 39      |
| 1                 | 1             | 1                                                                                | -   | C              | 690142-1   | DISC, INSULATION         | 38      |
| 1                 | 1             | 1                                                                                | -   | D              | 354777-1   | WIRE DISC, PLASTIC       | 37      |
| 1                 | 1             | 1                                                                                | -   | A              | 22480-5    | WASHER, SPRING           | 36      |
| 1                 | 1             | 1                                                                                | -   | B              | 690212-1   | POST, RAM                | 35      |
|                   |               |                                                                                  |     |                |            |                          | 34      |
| 1                 | 1             | 1                                                                                | -   | D              | 1-455675-1 | PLATE, BASE              | 33      |
| 1                 | 1             | 1                                                                                | -   | A              | 690432-3   | SCREW, ADJUSTMENT        | 32      |
|                   |               |                                                                                  |     |                |            |                          | 31      |
| 1                 | 1             | 1                                                                                | -   | B              | 455689-1   | BLOCK, STRIP GUIDE ADJ   | 30      |
| 1                 | 1             | 1                                                                                | -   | C              | 1-844048-2 | PLATE, STRIP GUIDE       | 29      |
|                   |               |                                                                                  |     |                |            |                          | 28      |
| 2                 | 2             | 2                                                                                | -   | A              | 1-22284-0  | SPRING, DRAG             | 27      |
| 1                 | 1             | 1                                                                                | -   | B              | 240793-1   | LEVER, DRAG RELEASE      | 26      |
| 1                 | 1             | 1                                                                                | -   | B              | 240792-5   | DRAG, TERMINAL           | 25      |
| 1                 | 1             | 1                                                                                | -   | D              | 690438-1   | GUIDE, STRIP (REAR)      | 24      |
| 1                 | 1             | 1                                                                                | -   | A              | 189124-5   | GUIDE, STRIP (FRONT)     | 23      |
| -                 | -             | 1                                                                                | -   | B              | 690472-2   | STRIPPER                 | 22      |
| 1                 | 1             | 1                                                                                | -   | A              | 4-22284-9  | SPRING, FEED RETURN      | 21      |
| 1                 | 1             | -                                                                                | -   | A              | 679218-1   | STRIPPER WIRE STOP ASSY  | 20      |
| 1                 | 1             | -                                                                                | -   | B              | 458949-1   | STRIPPER                 | 19      |
|                   |               |                                                                                  |     |                |            |                          | 18      |
| 1                 | 1             | 1                                                                                | -   | A              | 691668-1   | GUARD, CHIP (REAR)       | 17      |
|                   |               |                                                                                  |     |                |            |                          | 16      |
| 1                 | 1             | 1                                                                                | -   | B              | 904234-1   | PLATE, SHEAR (REAR)      | 15      |
| 1                 | 1             | 1                                                                                | -   | B              | 904235-1   | HOLDER, SHEAR (REAR)     | 14      |
| 1                 | 1             | 1                                                                                | -   | C              | 690463-1   | SHEAR, FLOAT (REAR)      | 13      |
| 1                 | 1             | 1                                                                                | -   | A              | 5-22280-0  | SPRING, SHEAR            | 12      |
| 1                 | 1             | 1                                                                                | -   | B              | 690461-1   | STOP, SHEAR              | 11      |
|                   |               |                                                                                  |     |                |            |                          | 10      |
| 1                 | 1             | 1                                                                                | -   | C              | 662688-1   | PLATE, SHEAR             | 9       |
| 1                 | 1             | 1                                                                                | -   | C              | 662659-1   | ANVIL                    | 8       |
| 1                 | 1             | 1                                                                                | -   | C              | 6-240641-8 | SPACER, DEPRESSOR (REAR) | 7       |
| 1                 | 1             | 1                                                                                | -   | A              | 690468-7   | DEPRESSOR, SHEAR (REAR)  | 6       |
| 1                 | 1             | 1                                                                                | -   | C              | 662653-1   | BLADE, SLUG              | 5       |
| 1                 | 1             | 1                                                                                | -   | B              | 238009-1   | SPACER, BLOCK CRIMPER    | 4       |
| 1                 | 1             | 1                                                                                | -   | C              | 456135-7   | CRIMPER, INSULATION      | 3       |
|                   |               |                                                                                  |     |                |            |                          | 2       |
| 1                 | 1             | 1                                                                                | -   | C              | 2-456407-3 | CRIMPER, WIRE            | 1       |
| -3                | -2            | -1                                                                               | U/M | DWG SIZE       | PART NO    | DESCRIPTION              | ITEM NO |
| QTY RECD PER ASSY |               | PARTS LIST                                                                       |     |                |            |                          |         |
|                   |               | REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)                          |     |                |            |                          |         |
|                   |               | DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: |     |                |            |                          |         |
|                   |               | 2 PLC DEC ±-                                                                     |     |                |            |                          |         |
|                   |               | 3 PLC DEC ±-                                                                     |     |                |            |                          |         |
|                   |               | 4 PLC DEC ±-                                                                     |     |                |            |                          |         |
|                   |               | ANGLES ±-                                                                        |     |                |            |                          |         |
|                   |               | SURF TEXTURE: ✓                                                                  |     |                |            |                          |         |
|                   |               | REMOVE BURRS, BREAK SHARP EDGES R.015 MAX                                        |     |                |            |                          |         |
|                   |               | CAGE CODE 00779                                                                  |     |                |            |                          |         |
|                   |               | CUSTOMER AND ASSEMBLY DRAWING                                                    |     |                |            |                          |         |
|                   |               | RESTRICTED TO                                                                    |     |                |            |                          |         |

## Данный компонент на территории Российской Федерации

**Вы можете приобрести в компании MosChip.**

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Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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