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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

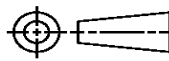
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±

1 PLC ±

2 PLC ±

3 PLC ±

4 PLC ±

ANGLES ±

FINISH

MATERIAL

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZEA3

CAGE CODE

DRAWING NOG-

RESTRICTED TO

SCALE

SHEET OF

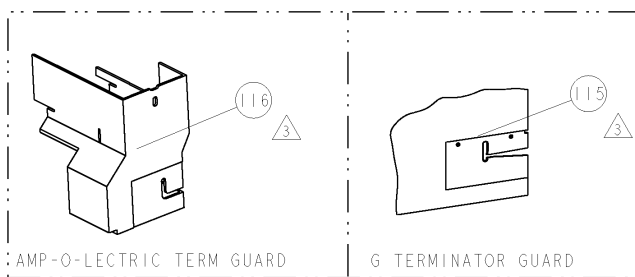
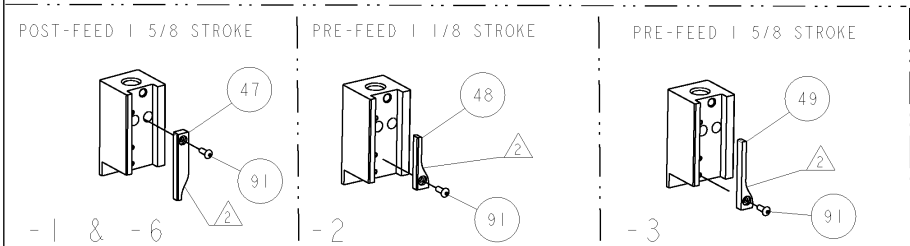
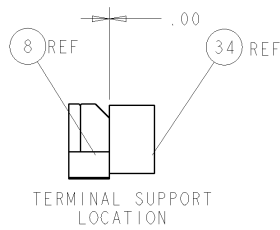
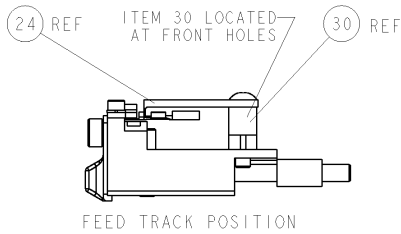
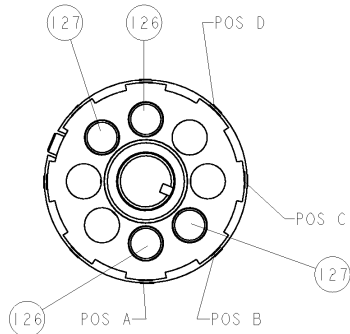
REV

1470-19 (3/11)

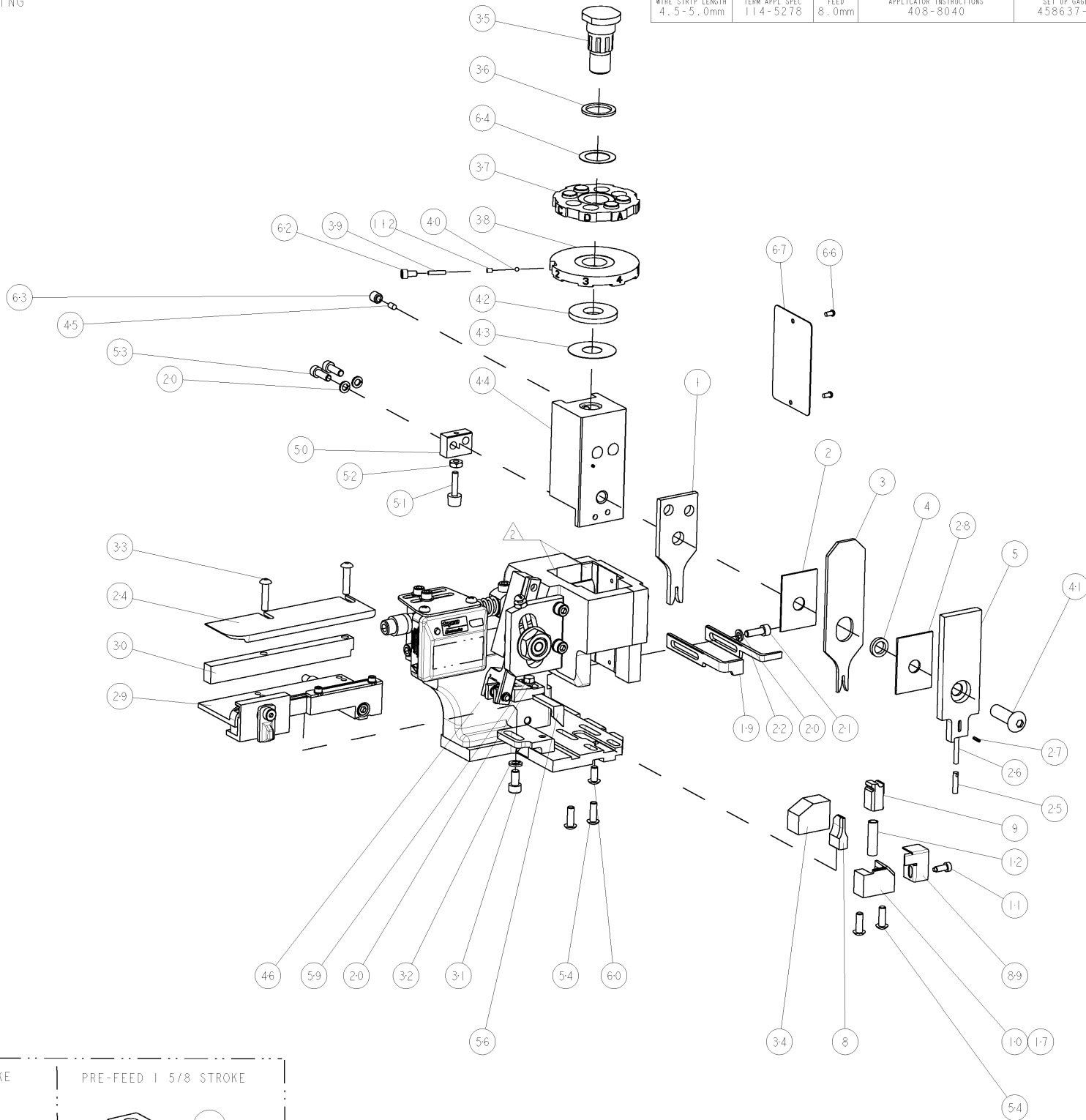
Pro/ENGINEER DRAWING

8				7			
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				20			
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION		
1852358-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER		
1852358-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER		
1852358-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER		
1852358-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER		
7-1852358-7	A	-	-	-	SPARE PARTS		

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: REC CONTACT ASSY S RANGE CLEAN BODY .025 CONNECTOR					
SOCKET	PIN	AMP TERMINAL - AMP CRIMP SPECS			
1717148	-				
-	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
-	-	A	0.88±0.04mm [0.035±.002]	0.5mm2	
-	-	B	0.79±0.04mm [0.031±.002]	0.3mm2	
-	-	C	-	-	
-	-	D	-	-	
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	1.40mm [0.055]	F	0.3-0.5mm2
-	-	INSUL	1.78mm [0.070]	O	Ø1.1-1.7mm
WIRE STRIP LENGTH 4.5-5.0mm	TERM APPL SPEC 114-5278	FEED 8.0mm	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1



-	2	2	2	2	-	3-354779-5	PIN, WIRE DISC, .3165	127
-	2	2	2	2	-	2-354779-7	PIN, WIRE DISC, .3125	126
△	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△	-	-	REF	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-9	WASHER, RAM (.125)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-4	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	3-690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-4	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	21028-2	PIN, SLOTTED SPRING .062 X .250	27
-	1	1	1	1	-	5-547505-2	SPRING, COMPRESSION	26
-	1	1	1	1	-	854769-1	HOLDER, INS	25
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	1	-	691353-1	STRIPPER	19
△	-	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
△	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
△	-	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
△	1	1	1	1	-	1-1633106-1	ANVIL, COMBINATION .055	8
-	1	1	1	1	-	854772-1	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	1-238011-0	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	-	5-456135-1	CRIMPER, INSULATION 0 PREMIUM	3
△	-	1	1	1	-	455888-8	SPACER, CRIMPER	2
△	1	1	1	1	-	1276940-5	CRIMPER, SPECIAL	1

-77 -6 -3 -2 -1 U/M			PART NO		DESCRIPTION				ITEM NO	A
THIS DRAWING IS TO BE USED FOR THE DESIGN OF THE CUSTOMER'S ASSEMBLY. IT IS NOT TO BE USED FOR THE DESIGN OF THE CUSTOMER'S SUBASSEMBLY. NO PARTS TO BE USED FOR THE DESIGN OF THE CUSTOMER'S ASSEMBLY.					DWG	210CT2006	tyco	Tyco Electronics		
					CHK	210CT2006	Electronics	Harrisburg, PA 17105-3608		
DIMENSIONS:		TOLERANCES, UNLESS OTHERWISE SPECIFIED:			APPD	T. BENCHEFF	210CT2006	NAME	SIDE FEED HDM APPLICATOR	
INCHES					PRODUCT SPEC	-	-	-	-	
		0 PLC ±.001			APPLICATION SPEC	-	-	-	-	
		1 PLC ±.001				-	-	-	-	
		2 PLC ±.001				-	-	-	-	
		3 PLC ±.001				-	-	-	-	
		4 PLC ±.001				-	-	-	-	
		ANGLES ±.001				-	-	-	-	
MATERIAL		FINISH			WEIGHT	-	A1	00779	C=1852358	RESTRICTED TO
-		-			CUSTOMER DRAWING	-	SCALE	3:5	SHEET	1 OF 1
-		-								REV A
CUSTOMER VIEWABLE ASSEMBLY										

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