

4

3

2

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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ±
1 PLC ±
2 PLC ±
3 PLC ±
4 PLC ±
ANGLES ±
FINISH

MATERIAL

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZEA3CAGE CODEDRAWING NOC-RESTRICTED TO

SCALE

SHEET OF

REV

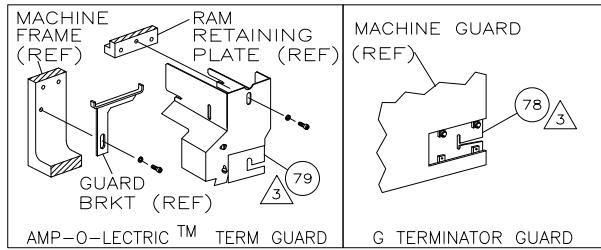
1470-19 (3/11)

Pro/ENGINEER DRAWING

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PART NUMBER	REV	FIRST USED
1852668-1	B	122500-1
1852668-2	B	565435-5
1852668-3	B	354500-1
7-1852668-7	A	354500-1



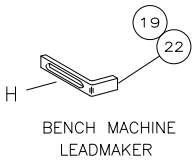
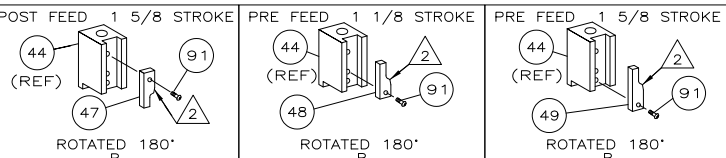
TERMINAL NAME: 4.2MM PE SERIES PIN & SOCKET Δ			
SOCKET 794956	PAD LTR	TE CRIMP SPECS	
		CRIMP HEIGHT	WIRE SIZE
PIN 794955	A	.040 $\pm$.002 [1.02 $\pm$.05mm]	18
	B	.039 $\pm$.002 [0.99 $\pm$.05mm]	20
	C	.035 $\pm$.002 [0.83 $\pm$.05mm]	22
	D	.032 $\pm$.002 [0.81 $\pm$.05mm]	24
		CRIMP	SIZE
		TYPE	RANGE
	WIRE	.062 [1.57mm]	F
	INSUL	.125 [3.18mm]	F
WIRE STRIP LENGTH .118-.138		TERM APPL SPEC 114-13172	FEED .435
		APPL INSTRUCTION 408-8040	SET UP GAGE 458637-1
		LAYOUT L2015	

-	2	2	2	-	5-354779-2	PIN, WIRE DISC (.3250)D	129
-	2	2	2	-	4-354779-6	PIN, WIRE DISC (.3220)C	128
-	2	2	2	-	3-354779-8	PIN, WIRE DISC (.3180)B	127
-	2	2	2	-	3-354779-6	PIN, WIRE DISC (.3170)A	126
-	1	1	1	-	986950-1	WASHER, FLAT PRECISION	125
-	1	1	1	-	217238-1	GENERAL INSTRUCTION PACKAGE	124
-	1	1	1	-	4088040	SF APPL INST 408-8040	123
-	1	1	1	-			122
-	1	1	1	-	4-21028-0	PIN,SLT SPR(ϕ .093x.75)ST GDE PL	121
-	REF	REF	REF	-	1-21030-1	PIN,DOWEL(ϕ .187x.50)LEVER	120
-	REF	REF	REF	-	1-21030-6	PIN,DOWEL(ϕ .187x1.25)HOUSING	119
-	REF	REF	REF	-	21045-3	RING,RET "C"(ϕ .187)FD FING PIN	118
-	1	2	1	-	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
-	REF	REF	REF	-	21024-5	WASHER,LOCK(#10)ADJ PLATE	116
-	REF	REF	REF	-	21024-5	WASHER,LOCK(#10)FEED GDE ROD	115
-	2	2	2	-	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
-	REF	REF	REF	-	5-21028-1	PIN,SLT SPR(ϕ .125x.50)ADJ ROD	113
-							112
-	4	4	4	-	21024-4	WASHER,LOCK(#8)STRIPPER	111
-	REF	REF	REF	-	21899-4	WASHER,FLAT(ϕ 5/16)SCREW ADJ	110
-	-	1	-	-	21899-2	WASHER, FLAT(#10) LUB ASS'Y	109
-	1	1	1	-	21018-5	NUT,HEX(NO.6)HOLDDOWN	108
-	REF	REF	REF	-	21068-5	NUT,HEX(6-32)FEED ADJ	107
-							106
-							105
-							104
-	1	1	1	-	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
-	2	2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
-	REF	REF	REF	-	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	101
-	1	1	1	-	461264-1	PLATE, IDENTIFICATION	100
-	2	2	2	-	5-21006-6	SCR,SET(10-32x.75)DRAG	99
-	1	1	1	-	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
-	REF	REF	REF	-	2-21002-9	SCR,BHC(10-32x.75)CAP	97
-	REF	REF	REF	-	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING	96
-	REF	REF	REF	-	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK	95
-	6	6	6	-	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	94
-							93
-							92
-	1	1	1	-	1-21002-7	SCR,BHC(6-32x.38)CAM	91
-							90
-							89
-							88
-							87
-	1	1	1	-	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER	86
-	2	2	2	-	1-21000-3	SCR,SHC(4-40x.25)FR ST GUIDE	85
-	3	3	3	-	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
-	REF	REF	REF	-	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD	83
-	REF	REF	REF	-	3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK	82
-	1	2	1	-	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
-	REF	REF	REF	-	3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK	80
-	-	REF	-	-	455749-1	GUARD, WINDOW	79
-	REF	-	-	-	679532-1	INSERT, GUARD	78
-	-	1	-	-	1-465184-0	LUBRICATOR ASSY	77
-							76
-							75
-	1	1	1	-	690603-1	SPRING, ASSIST	74
-	1	1	1	-	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	73
-	REF	REF	REF	-	458109-1	WASHER, SPECIAL	72
-	REF	REF	REF	-	690517-1	SPACER	71
-77	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY				PARTS LIST			

- 1 RECOMMENDED SPARE PARTS.
2 GREASE LIGHTLY.
3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
6 TERMINAL LUBRICANT IS REQUIRED

-1	LEADMAKER	MECH POST FEED
-2	BENCH MODEL K	MECH PRE FEED
-3	BENCH MODEL G	MECH PRE FEED
-77	SPARE PARTS KIT	MECH PRE FEED

-	REF	REF	REF	-	22594-8	NUT,HEX(1/2-20)	70
-	REF	REF	REF	-	240628-1	PLATE, ADJUSTMENT	69
-	REF	REF	REF	-	240626-1	SHAFT, PIVOT	68
-	REF	REF	REF	-	240633-1	BUSHING	67
-	REF	REF	REF	-	455680-1	LEVER, INTERMEDIATE	66
-	REF	REF	REF	-	240629-1	BLOCK, PIVOT	65
-	REF	REF	REF	-	240632-2	SCREW, ADJ FEED ROD	64
-	REF	REF	REF	-	240659-3	PIN, CAM ROLLER	63
-	REF	REF	REF	-	240658-1	ROLLER, CAM	62
-	REF	REF	REF	-	454398-2	ROD, FEED	61
-	REF	REF	REF	-	454178-1	GUIDE, FEED ROD	60
-	REF	REF	REF	-	454220-1	CAP, RAM	59
-	REF	REF	REF	-	454485-1	HOUSING	58
-							57
-	1	1	1	-	458537-2	PAWL, FEED	56
-	REF	REF	REF	-	240624-1	PIN, FEED FINGER	55
-	REF	REF	REF	-	691499-1	SPRING, FEED FINGER	54
-	REF	REF	REF	-	690541-1	HOLDER, FEED FINGER	53
-	REF	REF	REF	-	455679-1	LEVER, TERMINAL FEED ARM	52
-	1	1	1	-	811242-2	BUMPER, HOLDDOWN	51
-	1	1	1	-	690753-1	SPACER, TONKER	50
-	1	-	-	-	690602-6	CAM, PRE-FEED 1 5/8 ST	49
-	-	-	-	-	690602-5	CAM, PRE-FEED 1 1/8 ST	48
-	-	-	-	-	690501-4	CAM, POST-FEED 1 5/8 ST	47
-	1	1	1	-	459456-1	APPLICATOR, BASIC (SUBASSY)	46
-	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	-	455673-1	RAM	44
-	1	1	1	-	690125-1	WASHER, LAMINATED	43
-	1	1	1	-	690124-1	WASHER, RAM	42
-	1	1	1	-	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41
-	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	-	690142-1	DISC, INSULATION	38
-	1	1	1	-	354777-1	DISC, WIRE	37
-	1	1	1	-	22480-5	WASHER, SPRING	36
-	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	-	690786-3	SUPPORT, TERMINAL	34
-	REF	REF	REF	-	455675-1	PLATE, BASE	33
-	1	1	1	-	690432-3	SCREW, ADJUSTMENT	32
-							31
-	REF	REF	REF	-	455689-1	BLOCK, STRIP GUIDE ADJ	30
-	1	1	1	-	455671-1	PLATE, STRIP GUIDE	29
-	1	1	1	-	455888-7	SPACER, FRONT SHEAR DEP	28
-	2	2	2	-	1-22284-0	SPRING, DRAG	27
-	1	1	1	-	690546-1	LEVER, DRAG RELEASE	26
-	1	1	1	-	240792-1	DRAG, TERMINAL	25
-	1	1	1	-	6-690504-0	GUIDE, STRIP (REAR)	24
-	1	1	1	-	690438-1	GUIDE, STRIP (FRONT)	23
-	-	-	-	-	1-690472-4	STRIPPER	22
-	REF	REF	REF	-	4-22284-9	SPRING, FEED RETURN	21
-							20
-	1	1	-	-	690472-9	STRIPPER	19
-							18
-							17
-	1	1	1	-	318563-1	GUARD, CHIP, FRONT	16
-							15
-							14
-							13
-	1	1	1	-	3-22280-3	SPRING, SHEAR	12
-	1	1	1	-	690461-1	STOP, SHEAR	11
-	1	1	1	-	690459-1	HOLDER, SHEAR (FRONT)	10
-	1	1	1	-	462006-1	SHEAR, FLOAT (FRONT)	9
-	1	1	1	-	3-1633107-9	ANVIL	8
-							7
-							6
-	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5
-	1	1	1	-	1-238011-0	SPACER, BLOCK CRIMPER	4
-	1	1	1	-	679440-6	CRIMPER, INSULATION	3
-							2
-	1	1	1	-	9-657555-1	CRIMPER, WIRE	1
-77	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY				PARTS LIST			



B	ECR-09-016988	7-2009	MY	GB
P	LTR	REVISION RECORD	DATE	DWN

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
INCHES:			
0 PL	±		
1 PL	±		
2 PL	±		
3 PL	±		
4 PL	±		

DWN	B.HIGMAN	25AUG04	MATERIAL	-	HEAT TREAT	-
CHK	-					
APVD	T.ELBIN	25AUG04				
NAME						
SIDE FEED HDM APPLICATOR						
SCALE	SIZE	DRAWING NO	SHEET	OF	REV	
-	A1	1852668	1	1	B	

CUSTOMER ACCESSIBLE PRODUCTION DRAWING

Данный компонент на территории Российской Федерации

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Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

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Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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