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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	B1	ECR-14-003640	12MAR2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151808-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1528274
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1528274

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity			
DIMENSIONS:		CHK RAGHAVENDRA					
		APVD RAGHAVENDRA		NAME FINE ADJ SIDE FD HD-I APPL			
		PRODUCT SPEC					
		APPLICATION SPEC					
MATERIAL		WEIGHT		SIZE A3	CAGE CODE	DRAWING NO C- 1528274	RESTRICTED TO
FINISH		CUSTOMER DRAWING		SCALE		SHEET 1 OF 2	REV B1

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2000

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AMP 1756 REV 3-92

DRAWING MADE IN THIRD ANGLE PROJECTION

1528274

1528274

/home/us024474/tecmold

PART NUMBER	REV	FIRST USED	TERMINATOR	FEED TYPE	DESCRIPTION
1528274-1	B	-	LEADMAKER	MECH POST FEED	CUTS CARRIER
1528274-2	B	-	BENCH	MECH PRE FEED	CUTS CARRIER
1528274-6	B	-	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-1528274-1	B	-	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-1528274-2	B	-	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-1528274-6	B	-	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-1528274-7	A	-	-	-	SPARE PARTS KIT

CRIMP DATA (AMP TERMINAL)

TERMINAL NAME: JUNIOR-TIMER CONTACT

CRIMP	SIZE	TYPE	RANGE
WIRE	1.57 [.062 IN]	F	0.20-0.50mm ²
INSUL	2.29 [.090 IN]	F	1.00-1.60 [.039-.063 IN]

WIRE STRIP LENGTH

APPL INSTRUCTION

408-8322 & 408-8490

TERMINAL 114-18079 (A)

FEED

APPL SPEC 114-18080 (B)

12.70 [.500 IN]

TERMINALS APPLIED

927871 (A)	-	-	-	-
926984 (B)	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-
-	-	-	-	-

WIRE SIZE	CRIMP HEIGHT	REF SETTING
0.50mm ²	1.06 ±0.05 [.042 ±.002 IN]	B 4
0.37mm ²	0.99 ±0.05 [.039 ±.002 IN]	B 9
0.35mm ²	0.98 ±0.05 [.039 ±.002 IN]	C 0
0.25mm ²	0.93 ±0.05 [.037 ±.002 IN]	C 2
0.20mm ²	0.91 ±0.05 [.036 ±.002 IN]	C 4
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

1. RECOMMENDED SPARE PARTS.

2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4. CUT TO LENGTH AT ASSY.

5. FEED ADJUSTMENT REQUIRED WHEN USING THIS TERMINAL

VIEW B ROTATED 180°

POST FEED 40 mm STROKE

POST FEED 30 mm STROKE

PRE FEED 30 mm STROKE

PRE FEED 40 mm STROKE

LOC A

DIST 66

8

10-NOV-05

13:09:28

us024474

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*** WARNING:**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN REQ'D CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

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-	-	-	-	-	-	-	REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)	-	-
-	-	-	-	-	-	-	QTY REQD PER ASSY	PARTS LIST	-
-	-	-	-	-	-	-	DIMENSIONS, mm [INCHES]	MATL	-
-	-	-	-	-	-	-	DO NOT SCALE PRINT.	HT TR	-
-	-	-	-	-	-	-	TOLERANCES UNLESS OTHERWISE SPECIFIED:	FIN	-
-	-	-	-	-	-	-	1 PLC DEC ±0.5 [.02 IN]	DR	200COT5
-	-	-	-	-	-	-	2 PLC DEC ±-	CHK	M.CLIFFORD
-	-	-	-	-	-	-	3 PLC DEC ±-	REL	200COT5
-	-	-	-	-	-	-	ANGLES ±-	NAME	FINE ADJ SIDE FD HD-I APPL
-	-	-	-	-	-	-	SURF TEXTURE, REMOVE BURRS, BREAK SHARP EDGES RO.38 MAX	SCALE	D
-	-	-	-	-	-	-	CHG CODE	DWG NO	1528274
-	-	-	-	-	-	-	00779	CUSTOMER AND ASSEMBLY DRAWING	SHEET 1 of 1
-	-	-	-	-	-	-	-	-	REV B
-	-	-	-	-	-	-	-	-	RESTRICTED TO

CUSTOMER DRAWING

DRAWING NUMBER - 1528274 SHEET 2 OF 2 REV. B1

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