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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-16-009821	18JUL2016	GK	SD

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2836184-1

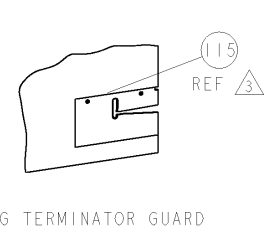
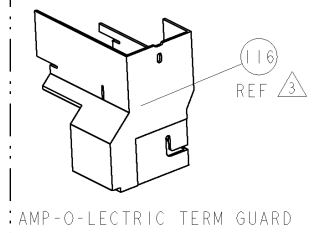
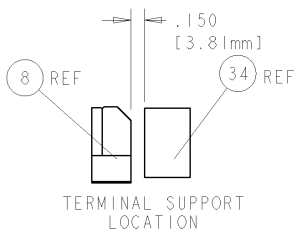
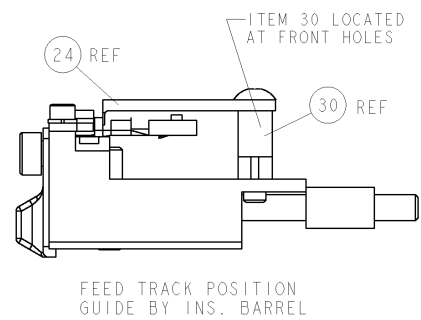
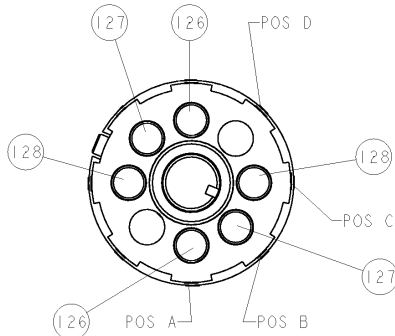
FOR REPLACEMENT PARTS FOR APPLICATOR 1852833
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
1852833

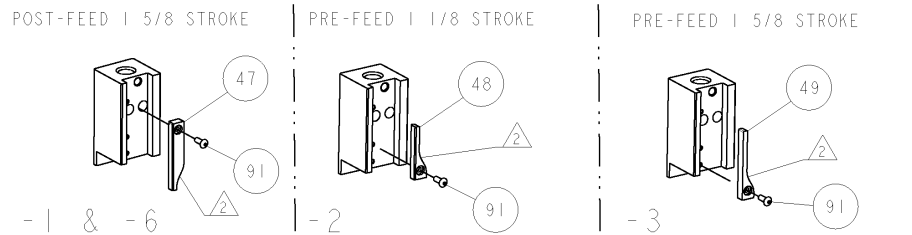
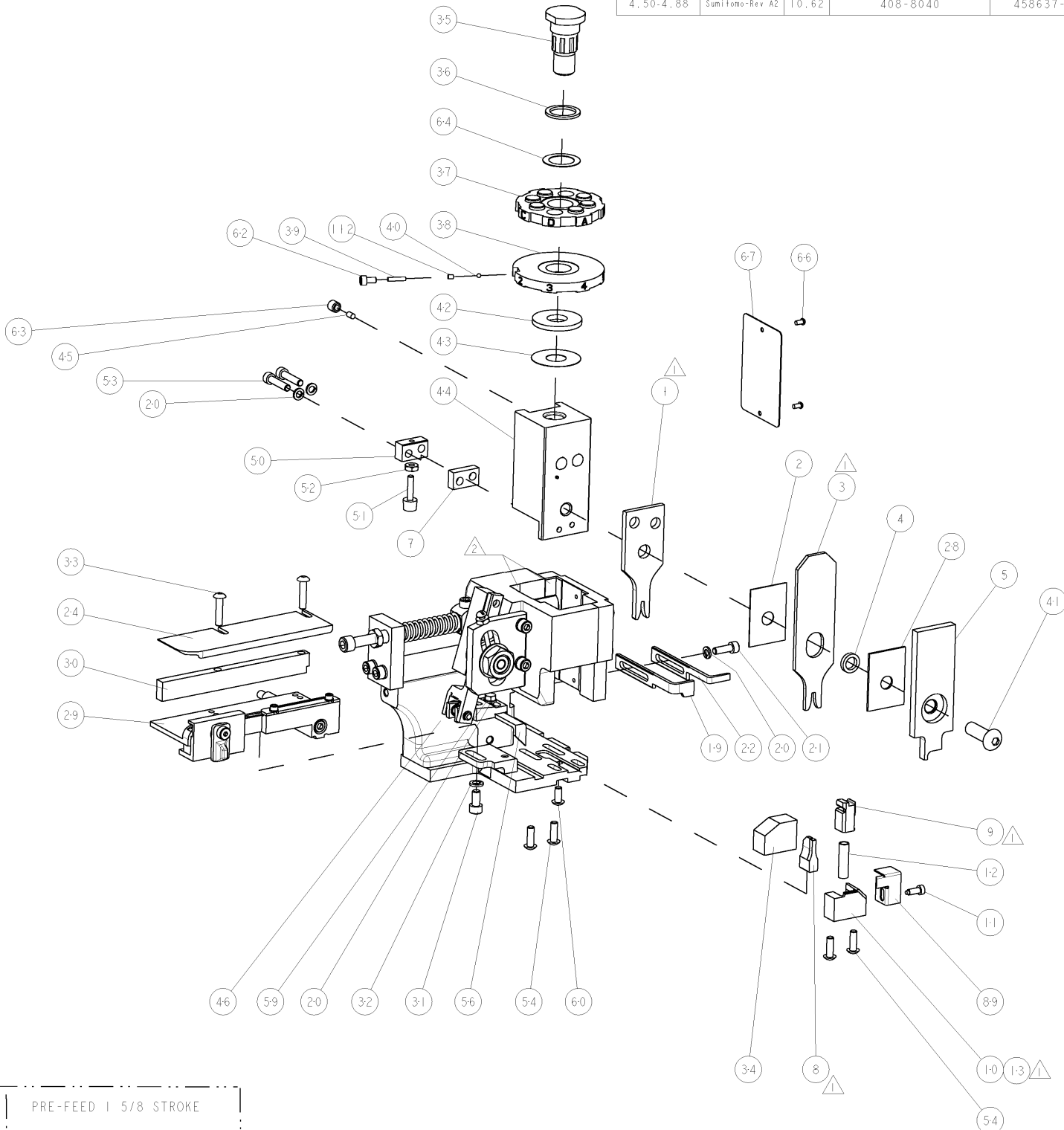
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV		 TE Connectivity			
		CHK	GOPALAKRISHNA HV					
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD	NAME			
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±		STOUGH DALE		SIDE FEED HDM APPLICATOR		
				PRODUCT SPEC				
				APPLICATION SPEC				
				WEIGHT				
MATERIAL		FINISH		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO	
				A3		©- 1852833		
CUSTOMER DRAWING				SCALE	SHEET 1 OF 2	REV	A1	

8				7							
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PART NUMBER		REV	FIRST USED	POWER UNIT		FEED TYPE		DESCRIPTION			
1852833-1		A	122500-1	LEADMAKER		POST FEED		CUTS CARRIER			
1852833-2		A	565435-5	BENCH MODEL K		PRE FEED		CUTS CARRIER			
1852833-3		A	354500-1	BENCH MODEL G		PRE FEED		CUTS CARRIER			
1852833-6		A	122500-1	LEADMAKER		POST FEED		CONTINUOUS CARRIER			
7-1852833-7		A	-	-		-		SPARE PARTS			

- △ RECOMMENDED SPARE PARTS
△ GREASE LIGHTLY
△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



TERMINAL NAME: US150 UNSEALED FEMALE TERMINAL					
TE PN	MFR PN	Sumitomo TERMINAL - Sumitomo CRIMP SPECS			
1949950-1	8240-0128	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	1.40mm+.05/- .05 [.053+.002/- .002]		1.25mm ²
-	-	B	1.35mm+.05/- .05 [.053+.002/- .002]		1.00mm ²
-	-	C	1.30mm+.05/- .05 [.051+.002/- .002]		0.8mm ²
-	-	D			-
		CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	2.03mm [.080]	F	0.75-1.25mm ²
-	-	INSUL	2.74mm [.108]	F	Ø2.159 MAX
WIRE STRIP LENGTH 4.50-4.88		TERM APPL SPEC Sumitomo-Rev A2		FEED 10.62	
				APPLICATOR INSTRUCTIONS 408-8040	
				SET UP GAGE 458637-1	



LOC		DIST		REVISIONS											
A		66		P	CTR	DESCRIPTION				DATE		OWN		APPD	
					A	RELEASED				05MAY2009		KH		TE	

-	2	2	2	2	-	2-354779-4	PIN, WIRE DISC, .3110	128
-	2	2	2	2	-	2-354779-0	PIN, WIRE DISC, .3090	127
-	2	2	2	2	-	1-354779-7	PIN, WIRE DISC, .3075	126
-	-	-	REF	-	...	455749-1	GUARD WINDOW	91
-	-	REF	-	-	...	679532-1	INSERT, GUARD	115
-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 X .25	62
-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	-	2-21000-9	SCR, SKT HD CAP 8-32 X .750	53
-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	-	-	-	...	690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	-	-	...	690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	-	-	690501-4	CAM, POST-FEED 1 5/8	47
-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
-	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
-	1	1	1	1	-	690124-1	WASHER, RAM (.115)	42
-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	-	23241-6	BALL, STEEL	40
-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
-	1	1	1	1	-	690142-3	DISC, INSULATION	38
-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
-	1	1	1	1	-	690212-1	POST, RAM	35
-	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	-	1320908-1	SPACER, STRIP GUIDE	30
-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	-	-	690472-2	STRIPPER	22
-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	-	-	-	-	691353-1	STRIPPER	19
-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	-	690461-1	STOP, SHEAR	11
-	-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT	10
-	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
-	1	1	1	1	-	4-1633109-7	ANVIL, COMBINATION .080	8
-	1	1	1	1	-	1-240641-8	SPACER	7
-	-	-	-	-	...	-	-	6
-	1	1	1	1	-	1-455889-4	DEPRESSOR, SHEAR	5
-	1	1	1	1	-	238011-4	BLOCK, CRIMPER SPACER	4
-	1	1	1	1	-	6-1633471-2	CRIMPER, INSULATION F	3
-	1	1	1	1	-	455888-4	SPACER, CRIMPER	2
-	1	1	1	1	-	2-456405-9	CRIMPER, WIRE PREMIUM	1

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DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		0 PLC ±.001 1 PLC ±.001 2 PLC ±.001 3 PLC ±.001 4 PLC ±.001 ANGLES ±.001		SIDE FEED HDM APPLICATOR	
MATERIAL -		FINISH -		SIZE CASE CODE DRAWING NO A 00779 C=1852833	
		WEIGHT -		RESTRICTED TO -	
		CUSTOMER DRAWING		SCALE 3:5 SHEET 1 OF 1 REV A	

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