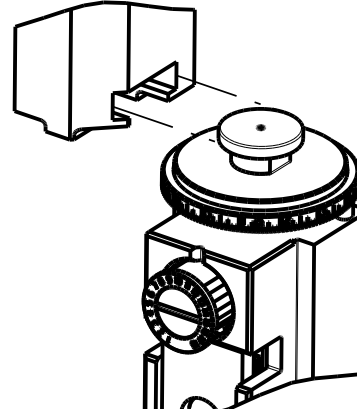


8		7		6		5		4		3	
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 ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	CONVERT TO PNEUMATIC FEED SERVO LATCH PLATE SMART APPLICATOR MECHANICAL FEED SERVO LATCH PLATE SMART APPLICATOR MECHANICAL FEED PNEUMATIC FEED - - -						
					PART NUMBERS REQUIRED 2119950-1 1338685-1 5-18022-5 2119641-1 2119799-1 2063440-1 2119951-1 - 8-2151443-5 1901094-3 1-1752354-3 2168400-6 (QUANTITY 2) 2161326-1 - 8-2151443-4 - - 2119949-1 1338685-1 5-18022-5 2119653-1 - - 2119951-1 - 8-2151443-5 1901094-3 1-1752354-3 2168400-6 (QUANTITY 2) 2161326-1 - 8-2151443-4 - - 2119949-1 1338685-1 5-18022-5 2119653-1 - - 2119950-1 1338685-1 5-18022-5 2119641-1 2119799-1 2063440-1 - - - - - - - - - - - - - - -						
	2151443-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL							
	2151443-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC							
	2151443-5	B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 							
	2151443-6	B	NON-CRIMP HEIGHT ADJUST	 SERVO LATCH PLATE 							
	2151443-7	B	FINE CRIMP HEIGHT ADJUST	NONE							
	7-2151443-7	A	CRIMP TOOLING KIT	-							

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	0.80 mm [.031]	F
INSUL	0.85 mm [.033]	F
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: MOLEX TERMINAL		MOLEX CRIMP SPECIFICATION	
TERMINAL NAME: 1.25 WIRE TO		BOARD CONN, CRIMP RECEPT.	
WIRE STRIP LENGTH 1.40-1.90 mm [.055-.075 IN]		INSULATION DIAMETER RANGE Ø.051-0.99 mm [.020-.039 IN]	
TERMINAL APPLICATION SPECIFICATION		63900-3700 Rev D	
TERMINALS APPLIED			
TE TERMINAL	MOLEX TERMINAL	TE TERMINAL	MOLEX TERMINAL
993820-1	50079-8000		

TERMINAL DATA: MOLEX TERMINAL		MOLEX CRIMP SPECIFICATION	
TERMINAL NAME: 1.25 WIRE TO BOARD CONN, CRIMP RECEPT.			
WIRE STRIP LENGTH 1.40-1.90 mm [0.055-.075 IN]		INSULATION DIAMETER RANGE Ø0.51-0.99 mm [0.020-.039 IN]	
TERMINAL APPLICATION SPECIFICATION		63900-3700 Rev D	
TERMINALS APPLIED			
TE TERMINAL	MOLEX TERMINAL	TE TERMINAL	MOLEX TERMINAL
993820-2	50058-8000		

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING 
26 AWG OR 0.12mm ²		0.625±0.025 [0.024±0.001]		5.8
28 AWG OR 0.08mm ²		0.585±0.025 [0.023±0.001]		6.4

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
28 AWG OR 0.08mm2		0.535 +/- 0.025 [0.021 +/- .001]		6.7
30 AWG OR 0.05mm2		0.505 +/- 0.025 [0.020 +/- .001]		7.0
32 AWG OR 0.03mm2		0.485 +/- 0.025 [0.019 +/- .001]		7.3



 RECOMMENDED SPARE PARTS

2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT
ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151443-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151443-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151443-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2151443-6

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62, 180 & 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37, 180 & 242.

7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12 WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR
USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM
WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

13. ADJUSTMENTS MAY BE REQUIRED WHEN CHANGING TERMINALS.

		2								I	
SET UP GAUGE 2119599-1		LOC A	DIST 66	REVISIONS							
P	LTR	DESCRIPTION				DATE	OWN	APVD			
	A	RELEASED				25FEB2013	LG	TE			
	B	ECR-14-004979				04APR2014	KH	UG			

6	-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
	-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
	-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
	-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
	-	2	2	2	2	2	1-2079383-0	SCR, BHSC, RoHS (M3 X 6)	235
6	-	1	1	-	-	-	2019740-2	TAG, IDENTIFICATION	213
	-	-	1	1	-	-	1901094-3	SPACER, FEEDER	198
	-	1	1	1	1	1	1-1752354-3	STANDOFF, HOLD-DOWN	180
	-	1	1	1	1	1	2-1976053-9	LOCATOR BLOCK, TERMINAL	179
	-	1	1	1	1	1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
	-	1	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
	-	1	1	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN	175
	-	1	1	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN	174
	-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
	-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
	-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
	-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
	-	-	-	-	1	-	2119799-1	HOLDER, FEED FINGER, AF	136
	-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
	-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
	-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
	-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY, SF	117
	-	1	1	1	1	1	1-455888-8	SPACER, CRIMPER	82
	-	1	1	1	1	1	1962431-2	SPRING, COMPRESSION	77
	-	1	1	1	1	1	854769-4	HOLDER, INS	74
	-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
	-	1	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67
	-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
	-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
	6	-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0
-		1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-		-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-		1	1	1	1	1	21028-2	PIN, SLOTTED SPRING .062 X .250	58
-		-	-	-	1	1	1338685-1	PAWL, FEED	56
-		4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
-		1	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
-		1	1	1	1	1	1901681-4	HOLDDOWN, TERMINAL	51
-		-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-		-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
6	-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
	-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
	-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
	-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
	-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
	-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
	-	1	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
	-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
	-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
	-	1	1	1	1	1	2-1752356-6	SUPPORT, TERMINAL	34
	-	2	2	2	2	2	2079383-5	SCR, BHSC, RoHS (M4 X 20)	33
	-	1	1	1	1	1	2161328-1	HEX HEAD, FLANGED, M5 x 8mm LONG	32
	-	1	1	1	1	1	1320908-2	SPACER, STRIP GUIDE	30
	-	1	1	1	1	1	2-1901086-0	PLATE, STRIP GUIDE	29
	-	1	1	1	1	1	455888-4	SPACER, CRIMPER	28
	-	1	1	1	1	1	1320928-2	STRIP GUIDE	24
	-	1	1	1	1	1	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	21
	-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	20
	-	1	1	1	1	1	2119533-3	STRIPPER, SIDE FEED	19
	1	-	1	1	1	1	1	2119806-1	INSERT, SHEAR
-		1	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-		1	1	1	1	1	1-356885-4	STOP, SHEAR	11
-		1	1	1	1	1	2119805-1	SHEAR HOLDER, FRONT	10
-		1	1	1	1	1	1633861-1	SHEAR, FLOATING	9
1		1	1	1	1	1	1-1633621-2	ANVIL, COMBINATION	8
-		-	-	-	-	-	-	-	7
-		-	-	-	-	-	-	-	6
-		1	1	1	1	1	2119780-4	DEPRESSOR, SHEAR	5
-		1	1	1	1	1	2-238011-5	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	1-1803017-2	CRIMPER, INSULATION F	3	
	-	1	1	1	1	1	455888-2	SPACER, CRIMPER	2
1	1	1	1	1	1	1633713-8	CRIMPER, WIRE PREMIUM	1	
-77	-7	6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO	

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				CDR: T.ELBIN 25MAY2012		Harrisburg, PA 17105-3608			
				APPR: S.XI 25MAY2012					
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:				NAME			
mm		0. PLC ±				PRODUCT SPEC			
		1. PLC ±0.5							
		2. PLC ±0.13				APPLICATION SPEC		Ocean Sea Feed	
		3. PLC ±0.013						Applicator	
		4. PLC ±0.008						-	
		ANGLES							
						SIZE CASE CODE DRAWING NO.		RESTRICTED TO	
MATERIAL		FINISH		WEIGHT		A I 00779 C=2151443		-	
-		-		-					
Customer Accessible Production Drawing						SCALE 1:2		SHEET 1 OF 4 REV B	

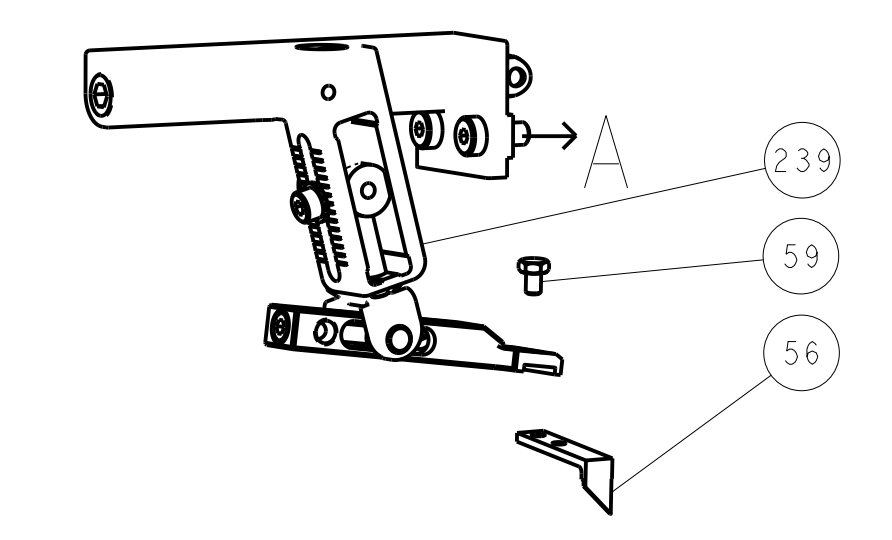
SHEETS 3 & 4 ARE NOT REQUIRED FOR ATLANTIC VERSION

AMP 4805 REV 31MAR2000

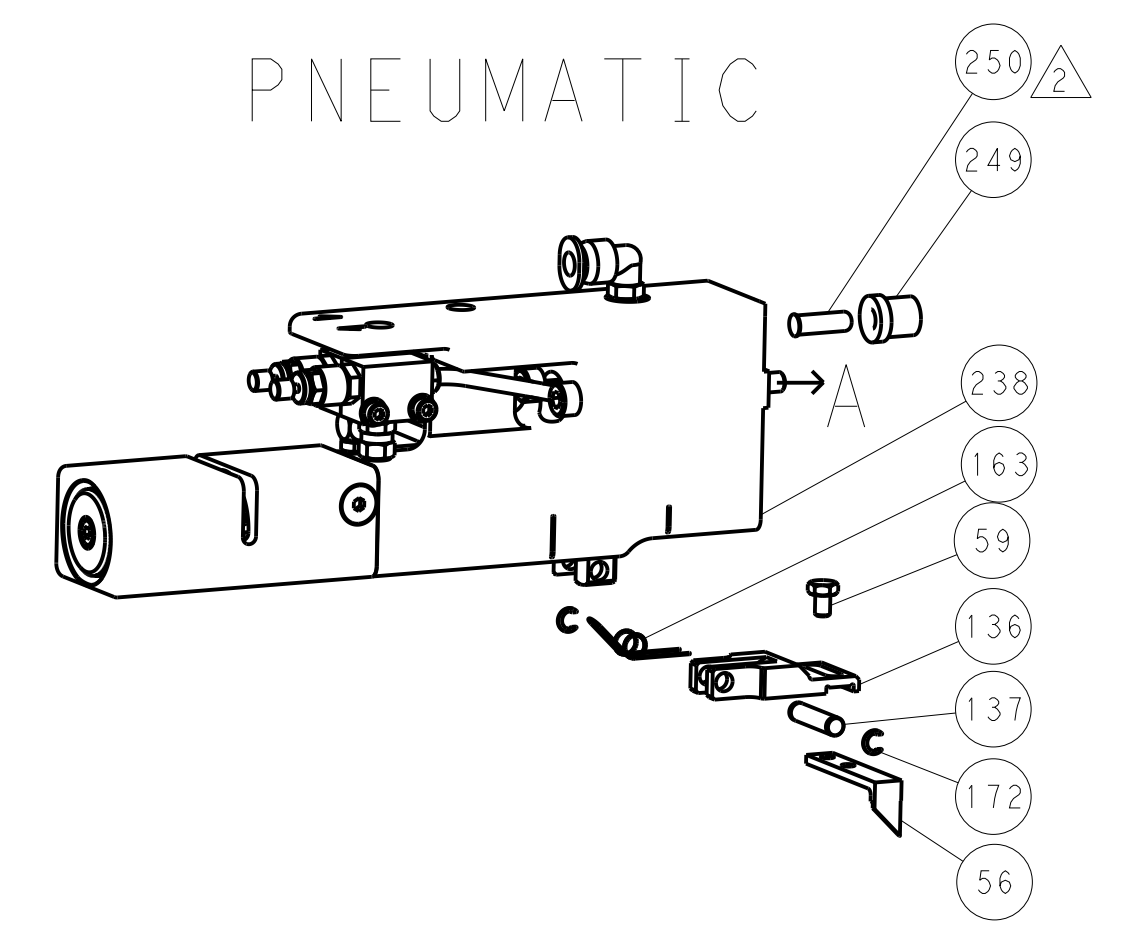
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

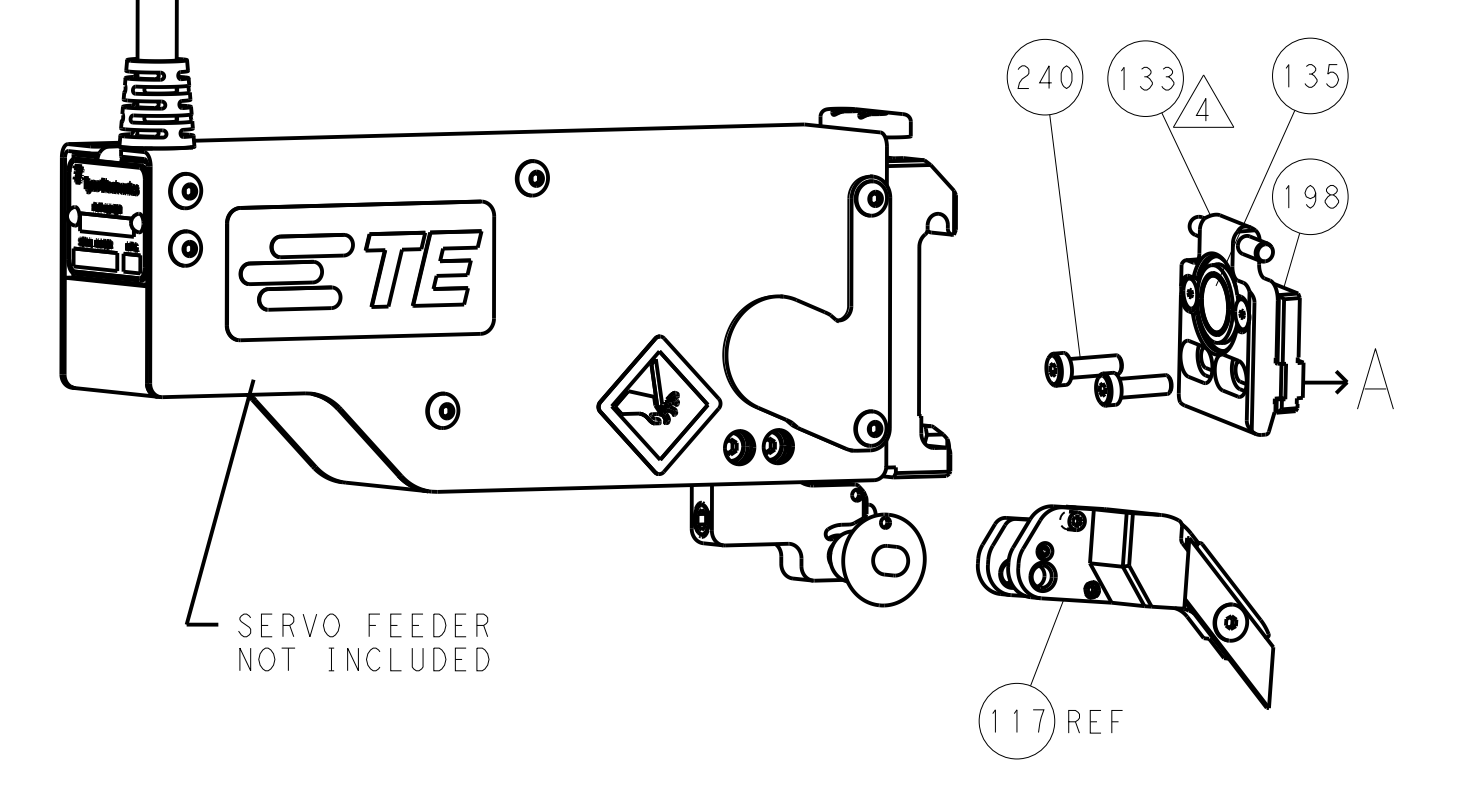
FEED TYPE MECHANICAL



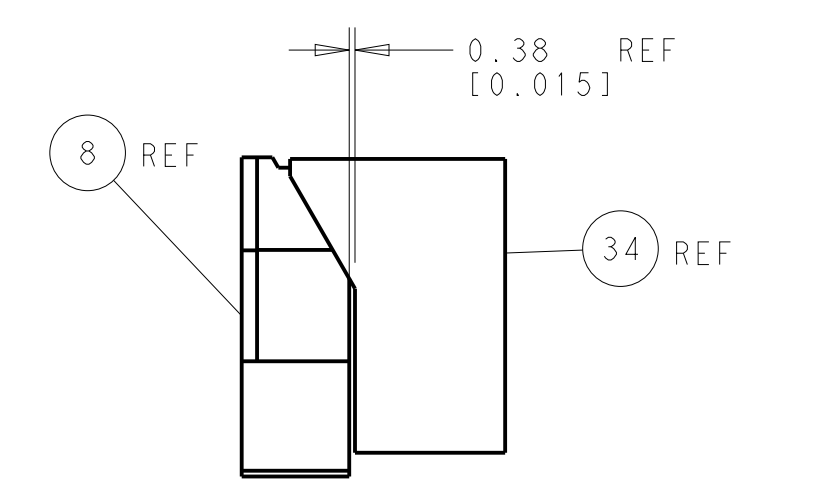
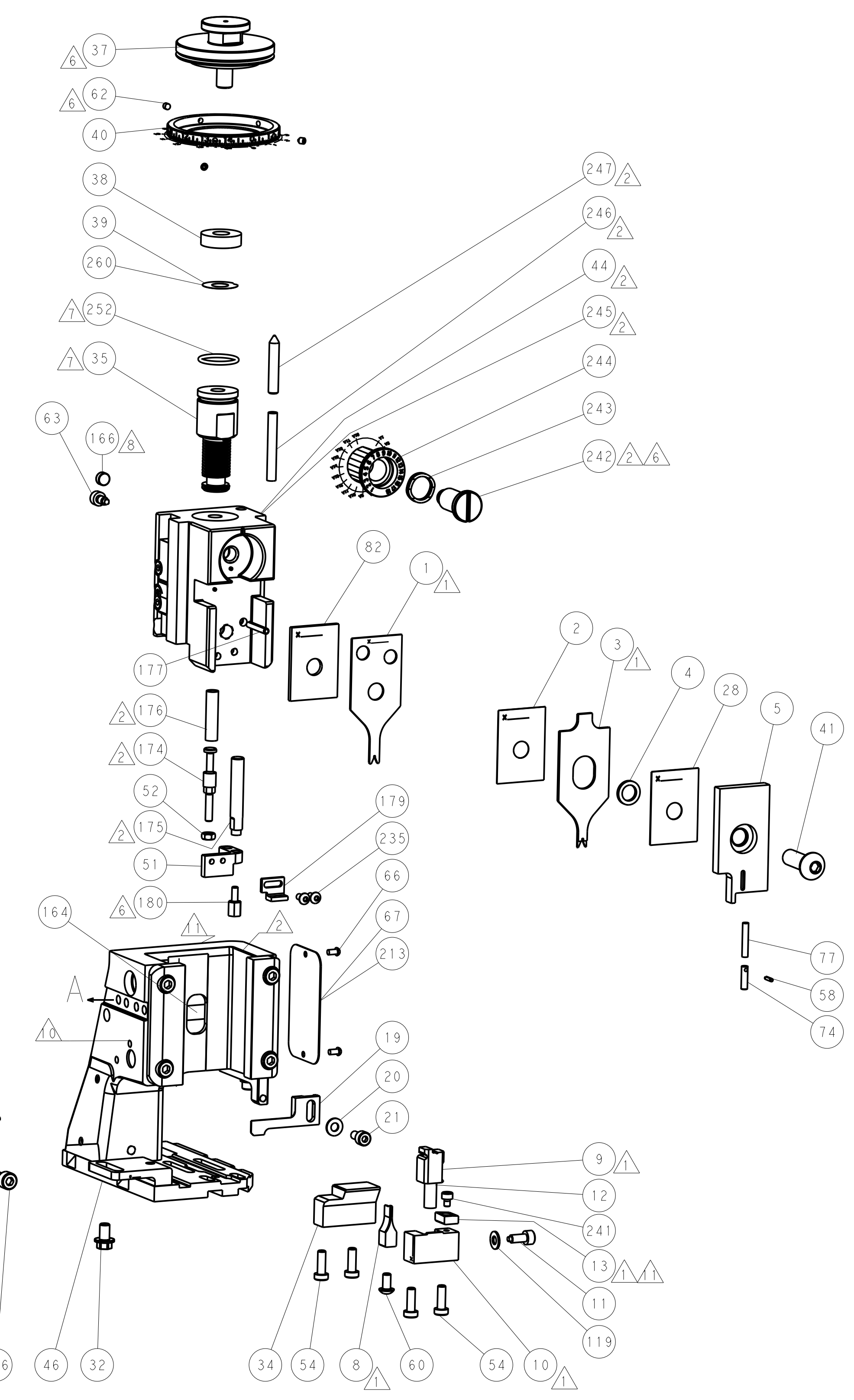
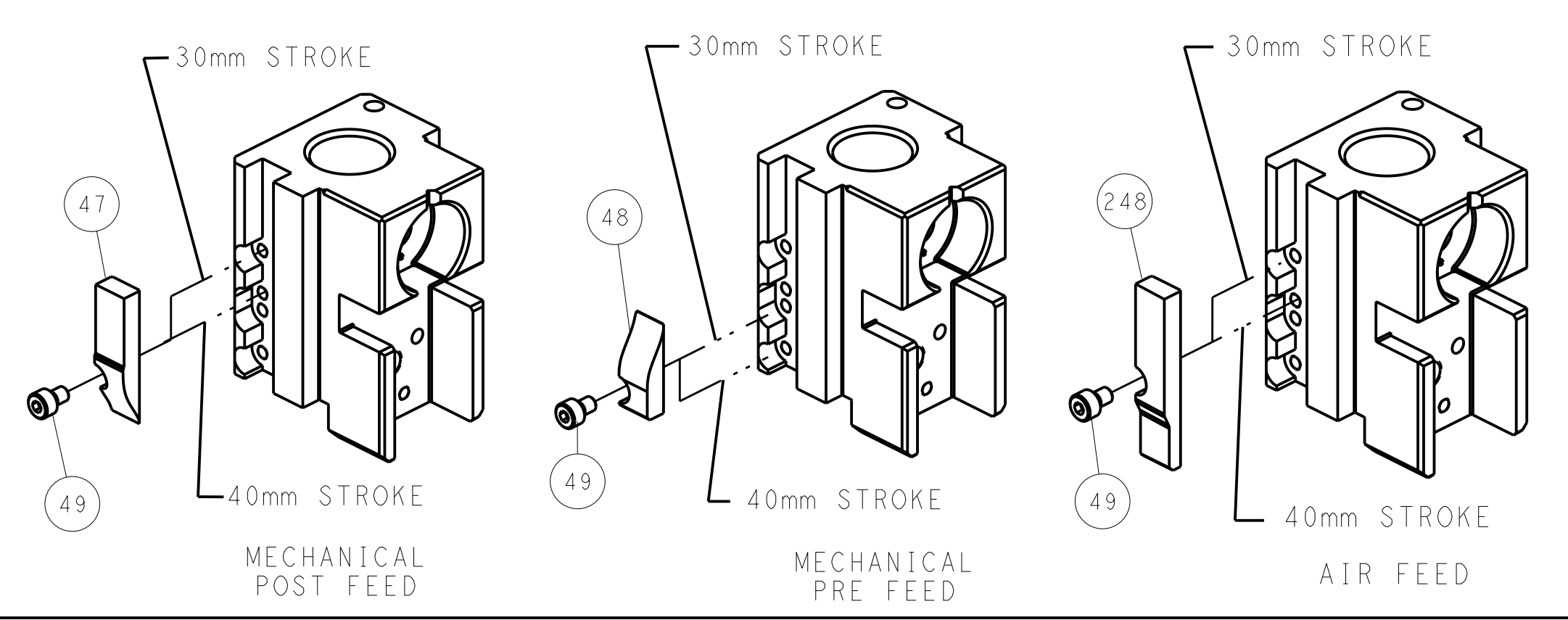
PNEUMATIC



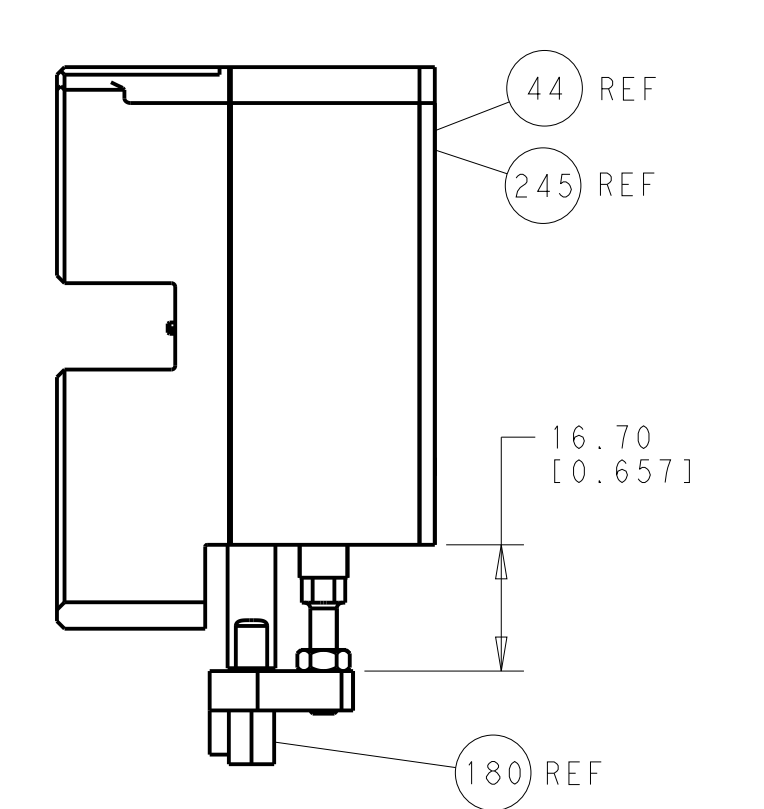
SERVO LATCH PLATE



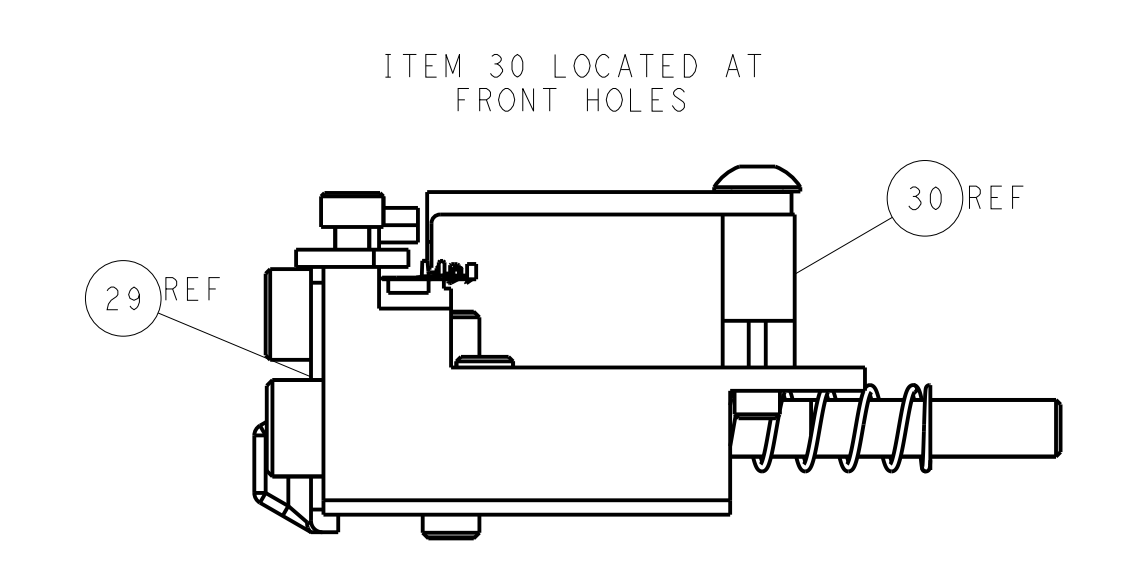
CAM POSITIONS



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN		TE Connectivity	
mm		0 PLC ±0.5		X. ZHAO		Harrisburg, PA 17105-3608	
		1 PLC ±0.13		CH. TELBIN			
		2 PLC ±0.13		S. XI			
		3 PLC ±0.013		APVD			
		4 PLC ±0.0001		S. XI			
		FINISH		PRODUCT SPEC			
				APPLICATION SPEC			
				WEIGHT			
				Customer Accessible Production Drawing			
				SCALE			
				SHEET			
				REV			

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PACIFIC VERSION
TERMINATOR
INTERFACE ADAPTER

PART
NUMBER

2-2151443-1

REVISION

B

DESCRIPTION

FINE CRIMP HEIGHT ADJUST

FEED TYPE

MECHANICAL

CONVERT TO

PNEUMATIC FEED

PART NUMBERS REQUIRED

2119950-1

2-2151443-2

B

FINE CRIMP HEIGHT ADJUST

PNEUMATIC

MECHANICAL FEED

2119949-1

2-2151443-5

B

FINE CRIMP HEIGHT ADJUST

SERVO LATCH PLATE⁴

MECHANICAL FEED

2119949-1

2-2151443-7

B

FINE CRIMP HEIGHT ADJUST

NONE

-

2119950-1

7-2151443-7

A

CRIMP TOOLING KIT

-

-

-

APPLICATOR DATA

CRIMP	SIZE	TYPE
WIRE	0.80 mm [.031]	F
INSUL	0.85 mm [.033]	F

APPLICATOR INSTRUCTIONS

408-10389

TERMINAL DATA: MOLEX TERMINAL

MOLEX CRIMP SPECIFICATION

TERMINAL NAME: 1.25 WIRE TO BOARD CONN, CRIMP RECEPT.

WIRE STRIP LENGTH

1.40-1.90 mm [.055-.075 IN]

INSULATION DIAMETER RANGE

Ø0.51-0.99 mm [.020-.039 IN]

TERMINAL APPLICATION SPECIFICATION

63900-3700 Rev D

-

-

TERMINALS APPLIED

TE TERMINAL	MOLEX TERMINAL	TE TERMINAL	MOLEX TERMINAL
993820-1	50079-8000		

TERMINAL DATA: MOLEX TERMINAL

MOLEX CRIMP SPECIFICATION

TERMINAL NAME: 1.25 WIRE TO BOARD CONN, CRIMP RECEPT.

WIRE STRIP LENGTH

1.40-1.90 mm [.055-.075 IN]

INSULATION DIAMETER RANGE

Ø0.51-0.99 mm [.020-.039 IN]

TERMINAL APPLICATION SPECIFICATION

63900-3700 Rev D

-

-

TERMINALS APPLIED

TE TERMINAL	MOLEX TERMINAL	TE TERMINAL	MOLEX TERMINAL
993820-2	50058-8000		

WIRE SIZE

26 AWG OR 0.12mm2

CRIMP HEIGHT mm [INCH]

0.625+/-0.025 [.024+/- .001]

CRIMP HEIGHT REFERENCE SETTING

5.8

WIRE SIZE

28 AWG OR 0.08mm2

CRIMP HEIGHT mm [INCH]

0.585+/-0.025 [.023+/- .001]

CRIMP HEIGHT REFERENCE SETTING

6.4

WIRE SIZE

28 AWG OR 0.08mm2

CRIMP HEIGHT mm [INCH]

0.535+/-0.025 [.021+/- .001]

CRIMP HEIGHT REFERENCE SETTING

6.7

WIRE SIZE

30 AWG OR 0.05mm2

CRIMP HEIGHT mm [INCH]

0.505+/-0.025 [.020+/- .001]

CRIMP HEIGHT REFERENCE SETTING

7.0

WIRE SIZE

32 AWG OR 0.03mm2

CRIMP HEIGHT mm [INCH]

0.485+/-0.025 [.019+/- .001]

CRIMP HEIGHT REFERENCE SETTING

7.3

1

RECOMMENDED SPARE PARTS

2

GREASE BEARING SURFACES LIGHTLY

3

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4

APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151443-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151443-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151443-5

5

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62, 180 & 242.

7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

8

MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9

CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10

SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11

TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12

ADJUSTMENTS MAY BE REQUIRED WHEN CHANGING TERMINALS.

APPLICATOR STYLE CONVERSION CHART

CONVERT TO	PART NUMBERS REQUIRED
PNEUMATIC FEED	2119950-1
SERVO LATCH PLATE	2119951-1
SMART APPLICATOR	2161326-1
MECHANICAL FEED	2119949-1
SERVO LATCH PLATE	2119951-1
SMART APPLICATOR	2161326-1
MECHANICAL FEED	2119949-1
PNEUMATIC FEED	2119950-1
-	-
-	-

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

2119951-1

-

8-2151443-5

1901094-3

1-1752354-3

2168400-6 (QUANTITY 2)

2161326-1

-

8-2151443-4

-

-

-

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

2119951-1

-

8-2151443-5

1901094-3

1-1752354-3

2168400-6 (QUANTITY 2)

2161326-1

-

8-2151443-4

-

-

-

2119949-1

1338685-1

5-18022-5

2119653-2

-

-

2119950-1

1338685-1

5-18022-5

2119641-2

2119799-1

2063440-1

-

-

-

-

-

-

-

-

-

-

-

-

2168400-6

SHCS, LOW HEAD, RoHS, M5 X 16

240

2119580-1

MECHANICAL FEED ASSEMBLY

239

2063440-1

AIR FEED MODULE

238

1-2079383-0

SCR, BHSC, RoHS (M3 X 6)

235

2119740-2

TAG, IDENTIFICATION

213

1901094-3

SPACER, FEEDER

198

1-1752354-3

STANDOFF, HOLD-DOWN

180

2-1976053-9

LOCATER BLOCK, TERMINAL

179

9931111-1

PIN, SLOTTED SPRING 3.0 X 20.0

177

8-22280-7

SPRING, COMPRESSION

176

1752353-2

GUIDE PIN, HOLDDOWN

175

1901680-2

GUIDE PIN, HOLDDOWN

174

21045-3

RING, RETAIN, EXTERN, 3/16 CRESCENT

172

994969-1

MAGNET, RARE EARTH HIGH ENERGY

166

994970-2

COUNTER, MAGNETIC

164

240638-1

SPRING, FEED FINGER

163

8-21084-1

O-RING, .801 ID, .070 DIA. MAT.

152

2119641-2

FEED CAM, AIR FEED

151

2119798-2

DETENT PIN

145

2079383-8

SCR, BHSC, RoHS (M4 X 16)

144

2168400-5

SHCS, LOW HEAD, RoHS, M4 X 20

143

2119653-2

FEED CAM, POST FEED

142

1-2119656-0

APPLICATOR BASIC ASSEMBLY, SF

141

2119650-1

RAM, ASIAN STYLE, SIDE FEED

140

2119092-2

BOLT, ADJUSTMENT

139

3-23627-7

PIN, RETAIN, GRVD, 3/16 X .854

137

2119799-1

HOLDER, FEED FINGER, AF

136

SEE NOTE 4

MEMORY CHIP, PROGRAMMED

135

1633743-1

SERVO FEED LATCH ASM

133

1-18028-2

WASHER, FLAT, REG M4

119

2119944-1

FEED FINGER ASSEMBLY, SF

117

1-455888-8

SPACER, CRIMPER

82

1962431-2

SPRING, COMPRESSION

77

854769-4

HOLDER, INS

74

2119956-1

DOCUMENTATION PACKAGE

71

2119740-1

TAG, IDENTIFICATION

67

2168078-1

SCREW, DRIVE, RH, RoHS, 2 x .188

66

2119793-1

LIMITER, ADJUSTMENT BOLT

63

992763-5

SCR, SET, SOC, CONE POINT, M3 X 4.0

62

5-18022-5

SCR, HEX HD CAP, M4 X 6.0

59

21028-2

PIN, SLOTTED SPRING .062 X .250

58

1338685-1

PAWL, FEED

56

1-5018030-0

NUT, HEX, REG, RoHS, M3.5

52

1901681-4

HOLDDOWN, TERMINAL

51

18023-9

SCR, SKT HD CAP M4 X 6.0

49

2119652-1

FEED CAM, PRE FEED

48

2079383-7

SCR, BHSC, RoHS (M8 X 25)

41

2119645-1

DISC, NUMBERED FA WIRE ADJUSTMENT

40

2119957-1

APPLICATOR SHIM PACK

39

2119644-1

RAM WASHER, PRECISION

38

2-1752356-6

SUPPORT, TERMINAL

34

2079383-5

SCR, BHSC, RoHS (M4 X 20)

33

2161328-1

HEX HEAD, FLANGED, M5 x 8mm LONG

32

1320908-2

SPACER, STRIP GUIDE

30

2-1901086-0

PLATE, STRIP GUIDE

29

455888-4

SPACER, CRIMPER

28

1320928-2

STRIP GUIDE

24

2168083-2

SCR, SKT HD CAP, RoHS, M4 X 8.0

21

1-18028-2

WASHER, FLAT, REG M4

20

2119533-3

STRIPPER, SIDE FEED

19

2119806-1

INSERT, SHEAR

13

3-22280-3

SPRING, COMPRESSION

12

1-356885-4

STOP, SHEAR

11

2119805-1

SHEAR HOLDER, FRONT

10

1633861-1

SHEAR, FLOATING

9

1-1633621-2

ANVIL, COMBINATION

8

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2119780-4

DEPRESSOR, SHEAR

5

2-238011-5

BLOCK, CRIMPER SPACER

4

1-1803017-2

CRIMPER, INSULATION F

3

455888-2

SPACER, CRIMPER

2

1633713-8

CRIMPER, WIRE PREMIUM

1

-77

-27

-25

-22

-21

PART NO

DESCRIPTION

ITEM NO

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TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

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7

GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.

6

APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62, 180 & 242.

5

ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

4

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MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151443-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151443-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151443-5

3

LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

2

GREASE BEARING SURFACES LIGHTLY

1

RECOMMENDED SPARE PARTS

PACIFIC VERSION

Shown on sheets 3 of 4 & 4 of 4

(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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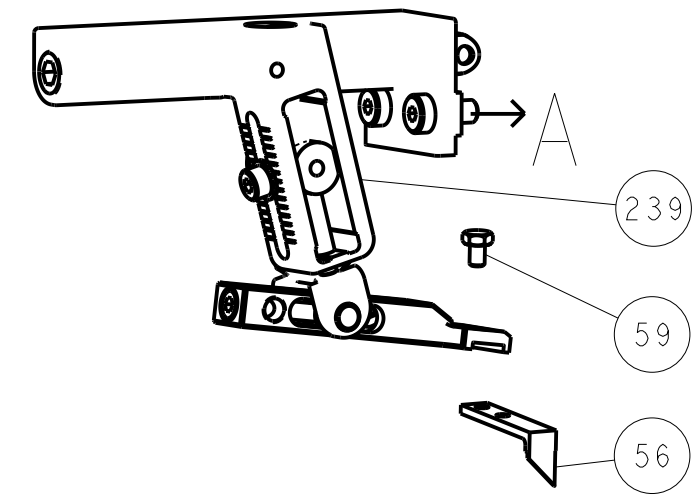
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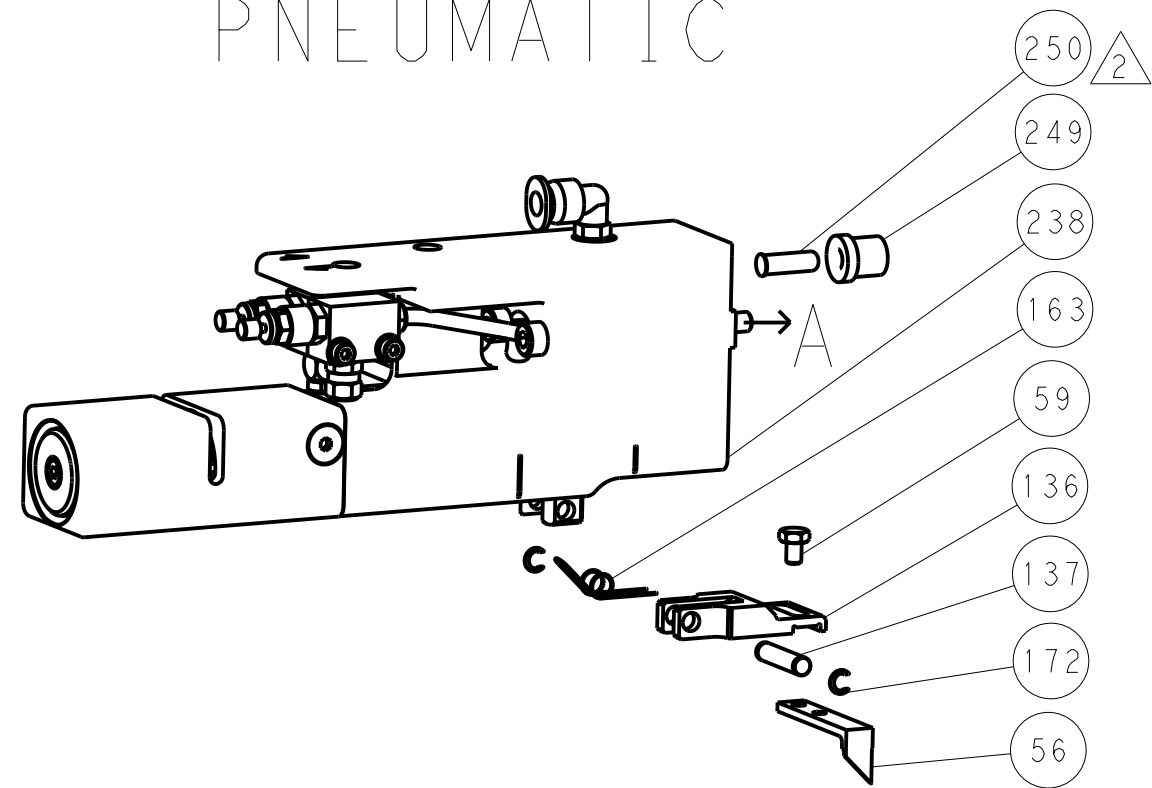
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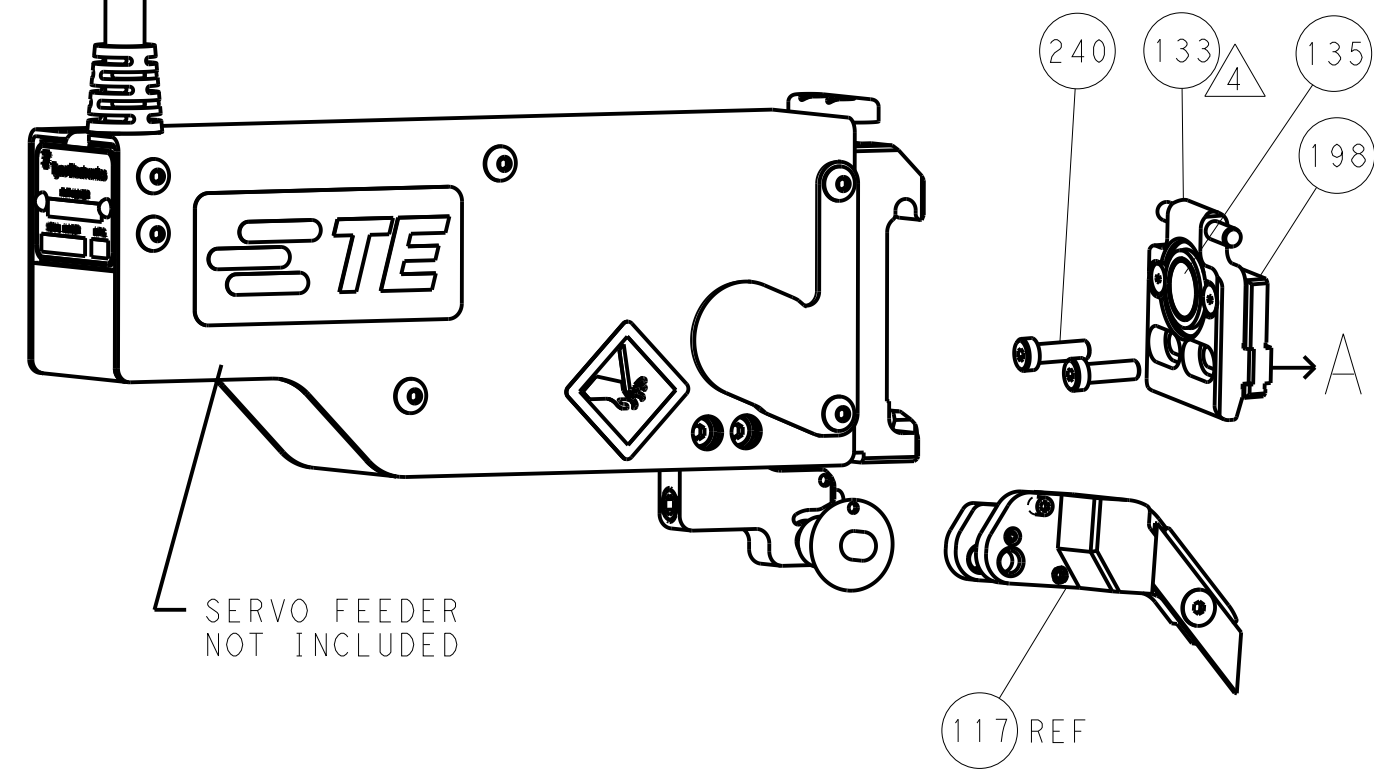
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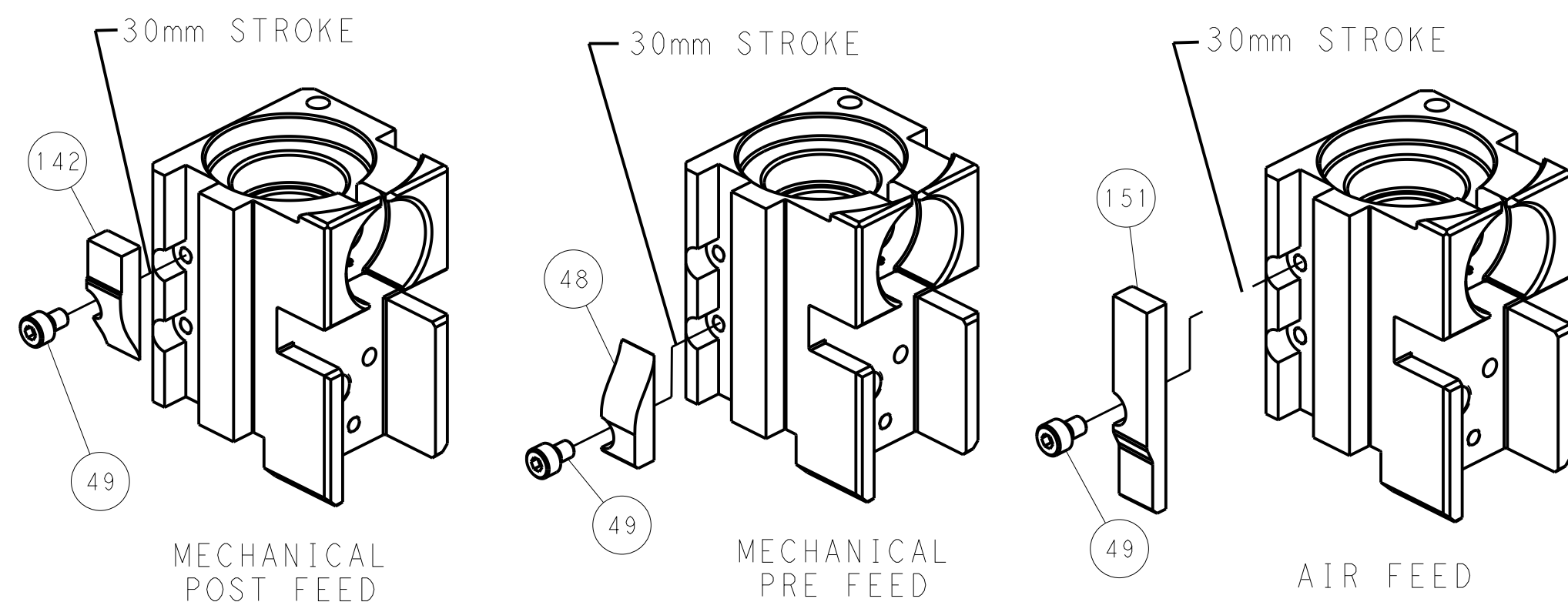
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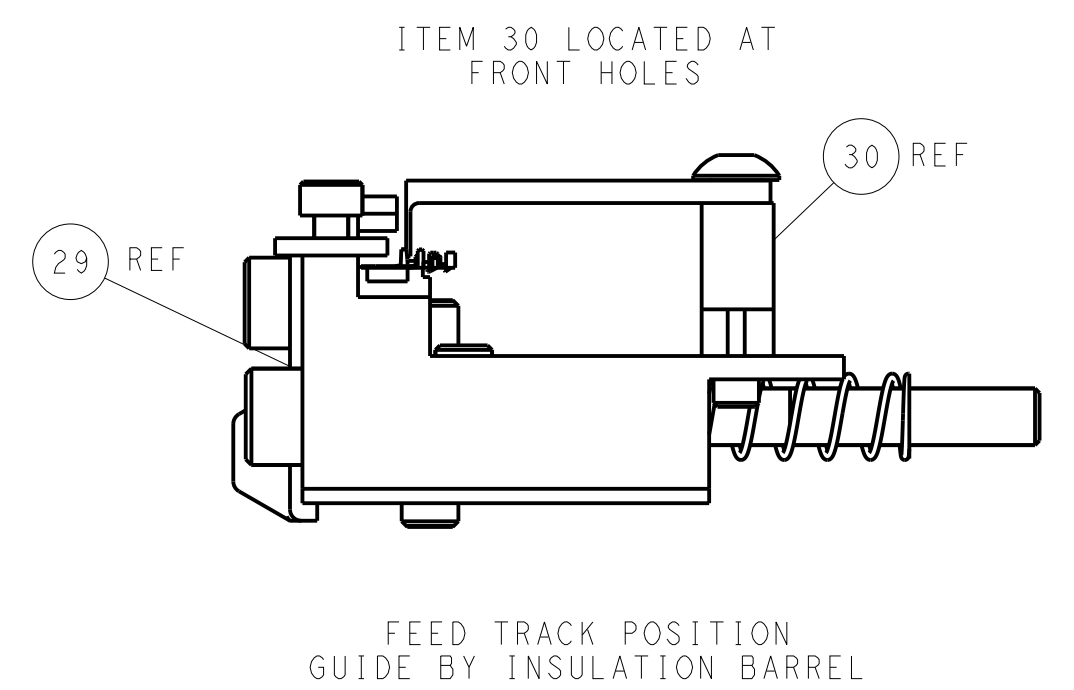
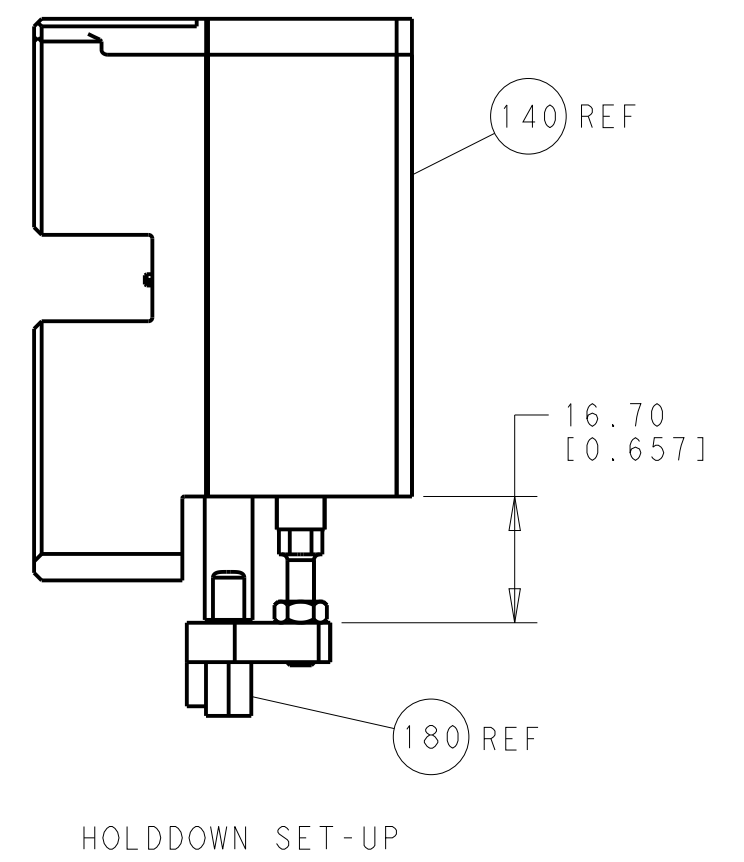
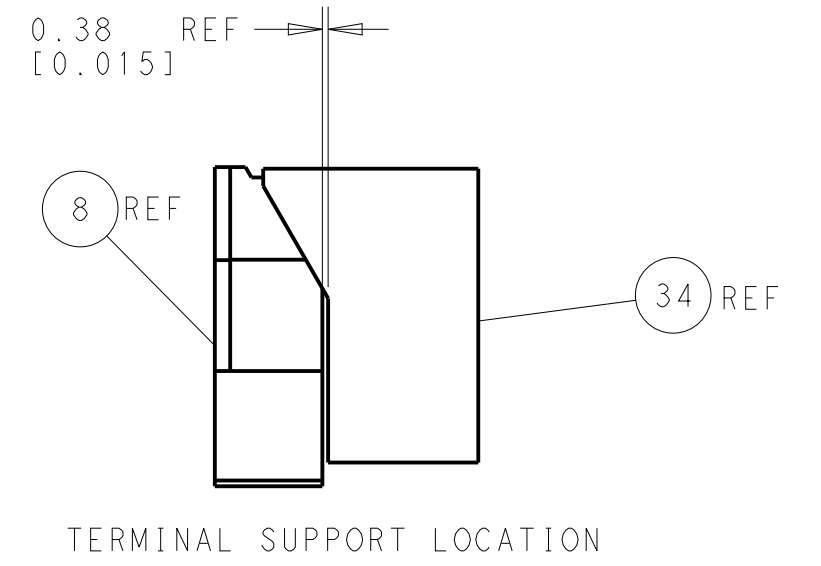
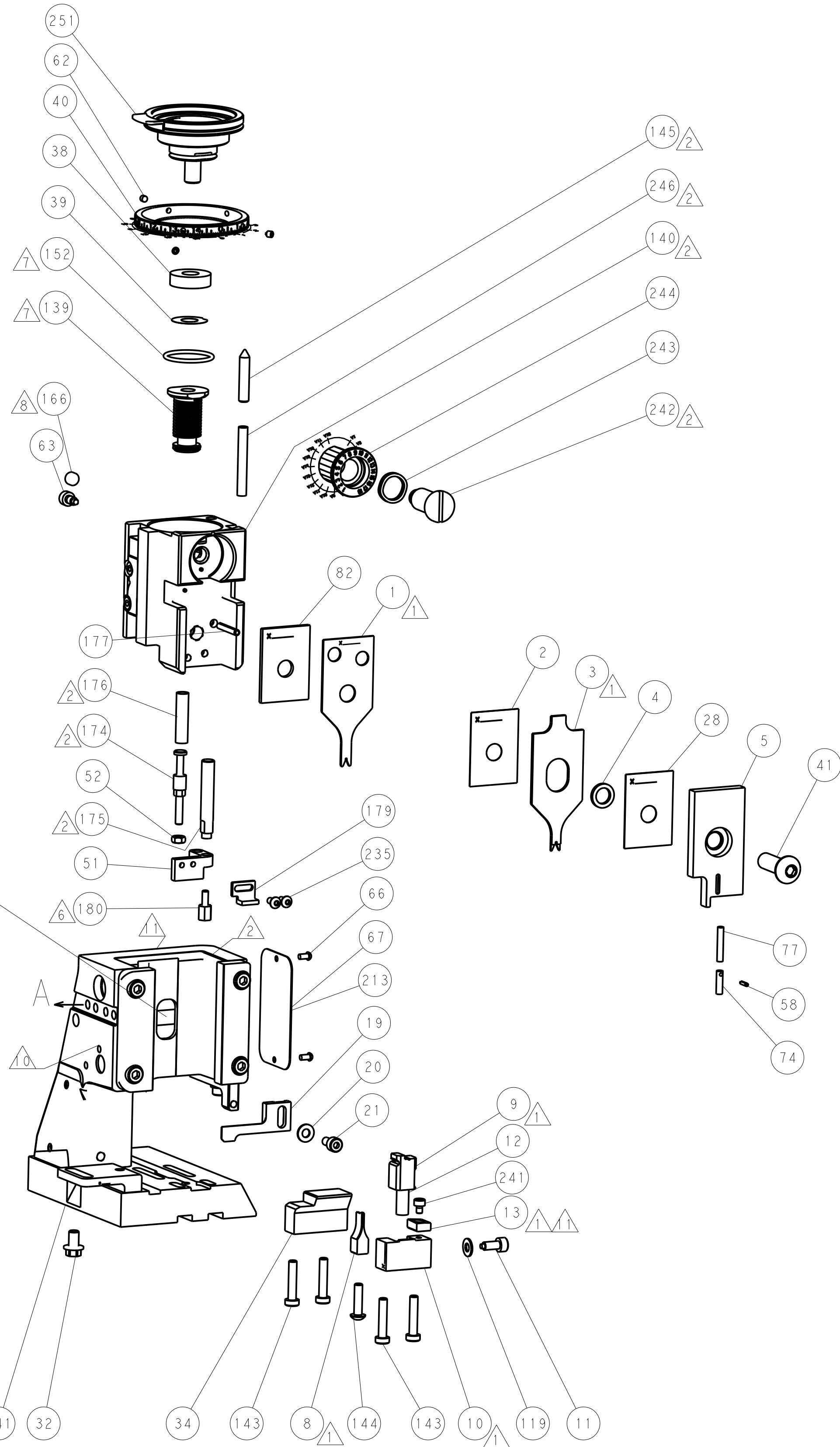
SERVO LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)



THIS DRAWING IS UNPUBLISHED. RELEASED FOR PUBLICATION. IT IS SUBJECT TO CHANGE WITHOUT NOTICE AND WITHOUT LIABILITY. THE USER SHALL BE RESPONSIBLE FOR THE LATEST VERSION.		OWN X. ZHAO 25MAY2012	CHK T. ELBIN 25MAY2012	APVD S. XI 25MAY2012	NAME Ocean Side Feed Applicator	SIZE A1	CAGE CODE 00779	DRAWING NO. 2151443	RESTRICTED TO -
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001 ANGLES ±.5		PRODUCT SPEC -		APPLICATION SPEC -		WEIGHT -	
MATERIAL -		FINISH -		Customer Accessible Production Drawing		SCALE 1:2		SHEET 4 OF 4	

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

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moschip.ru_4

moschip.ru_6

moschip.ru_9