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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	H1	ECR-14-003071	01MAR2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151169-1

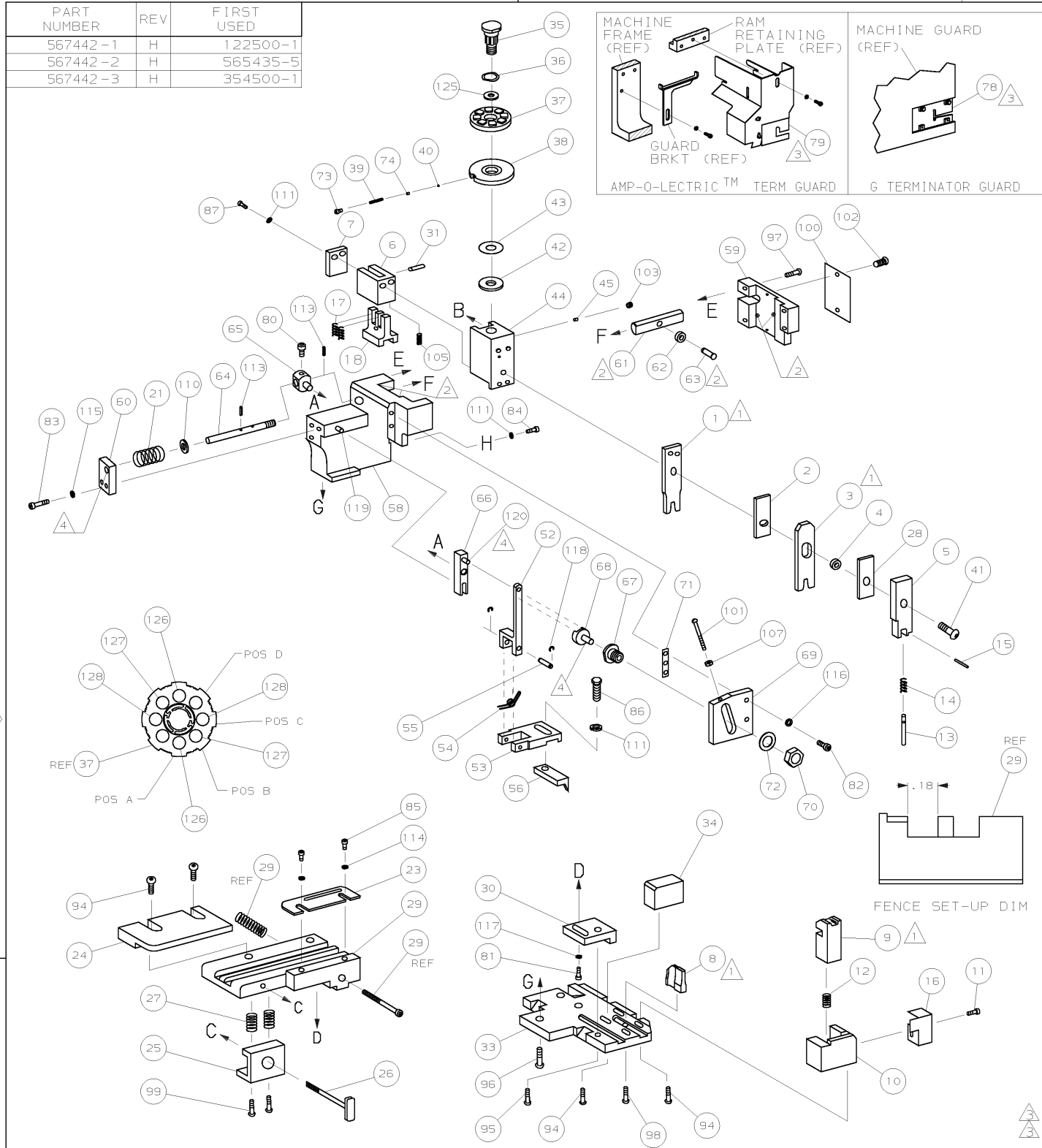
FOR REPLACEMENT PARTS FOR APPLICATOR 567442
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
567442

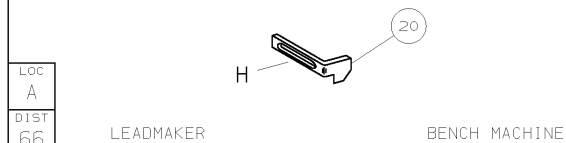
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		 TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD RAGHAVENDRA	
		0 PLC ±		NAME SIDE FEED HDM APPLICATOR	
		1 PLC ±		PRODUCT SPEC	
MATERIAL		2 PLC ±		APPLICATION SPEC	
		3 PLC ±		SIZE A3	
FINISH		4 PLC ±		CAGE CODE	
		ANGLES ±		DRAWING NO C= 567442	
				RESTRICTED TO	
		WEIGHT		SHEET 1 OF 2	
		CUSTOMER ACCESSIBLE PRODUCTION DRAWING		REV H1	
		SCALE			

DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED
567442-1	H	122500-1
567442-2	H	565435-5
567442-3	H	354500-1



POST FEED 1 5/8 STROKE	PRE FEED 1 1/8 STROKE	PRE FEED 1 5/8 STROKE
ROTATED 180°	ROTATED 180°	ROTATED 180°
K TERMINATOR	G TERMINATOR	



AMP 1756 REV 3-92 15-OCT-02 09:14:41 amp24474

567442

567442

/home/amp24474/tecmod

TERMINAL NAME: .040 II CONTACT									
		175265-1	CRIMPING DATA						
		175266	PAD LTR	CRIMP HEIGHT			WIRE SIZE		
	△	175271		A	.046 ±.002 [1.17 ±0.05mm]			18 OR 0.85mm ²	
				B	.041 ±.002 [1.04 ±0.05mm]			20 OR 0.5mm ²	
				C	.037 ±.002 [0.94 ±0.05mm]			22 OR 0.3mm ²	
				D	NOT			USED	
			CRIMP	SIZE		TYPE	RANGE		
			WIRE	.070 [1.78mm]		F	22 - 18 OR 0.3 - 0.85mm ²		
			INSUL	.070 [1.78mm]		F	.043 - .079		
WIRE STRIP LENGTH		TERM APPL SPEC	FEED	APPL INSTRUCTION			SET UP GAGE	LAYOUT	
-		114-5159	△ .374	408-8040			458637-1	L1445	

2	2	2	-	C	4-354779-8	PIN, WIRE DISC (.3230)C	128
2	2	2	-	C	4-354779-0	PIN, WIRE DISC (.3190)B	127
2	2	2	-	C	3-354779-0	PIN, WIRE DISC (.3140)A	126
1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	A	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	-	4088040	SF APPL INST 408-8040	123
							122
							121
REF	REF	REF	-	A	1-21030-1	PIN, DOWEL (Ø.187x.50) LEVER	120
REF	REF	REF	-	A	1-21030-6	PIN, DOWEL (Ø.187x1.25) HOUSING	119
REF	REF	REF	-	A	21045-3	RING, RET "C" (Ø.187) FD FING PIN	118
1	1	1	-	A	21024-5	WASHER, LOCK (#10) ADJ BLOCK	117
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10) ADJ PLATE	116
REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10) FEED GDE ROD	115
2	2	2	-	A	21024-2	WASHER, LOCK (#4) FRONT STP GUIDE	114
REF	REF	REF	-	A	5-21028-1	PIN, SLT SPR (Ø.125x.50) ADJ ROD	113
							112
4	4	4	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	111
REF	REF	REF	-	A	21899-4	WASHER, FLAT (Ø5/16) SCREW ADJ	110
							109
							108
REF	REF	REF	-	A	21018-5	NUT, HEX (6-32) FEED ADJ	107
							106
1	1	1	-	A	2-21008-0	SCR, SKT SET (4-40x.19) HD	105
							104
1	1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25 LW) RAM	103
2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	102
REF	REF	REF	-	A	6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ	101
1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	A	3-21002-0	SCR, BHC (10-32x.88) DRAG	99
1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98
REF	REF	REF	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP	97
REF	REF	REF	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HOUSING	96
REF	REF	REF	-	A	2-21002-7	SCR, BHC (10-32x.50) 56 ADJ BLOCK	95
6	6	6	-	A	2-21002-2	SCR, BHC (8-32x.50) TERM H DWN	94
							93
							92
1	1	1	-	A	1-21002-7	SCR, BHC (6-32x.38) CAM	91
							90
							89
							88
2	2	2	-	A	3-21000-0	SCR, SHC (8-32x.88) DEP-HOLD	87
1	1	1	-	A	2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER	86
2	2	2	-	A	1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE	85
1	1	1	-	A	2-21000-7	SCR, SHC (8-32x.50) STRIPPER	84
REF	REF	REF	-	A	3-21000-7	SCR, SHC (10-32x.75) FEED ROD GD	83
REF	REF	REF	-	A	3-21000-6	SCR, SHC (10-32x.62) FD ADJ BLK	82
1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38) 56 ADJ BL	81
REF	REF	REF	-	A	3-21000-4	SCR, SHC (10-32x.38) PIVOT BLK	80
-	REF	-	-	B	455749-1	GUARD, WINDOW	79
REF	-	-	-	B	679532-1	INSERT, GUARD	78
							77
							76
							75
1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	-	A	23030-1	SCR, SHC (6-32x.25 SL) INS DISC	73
REF	REF	REF	-	A	458109-1	WASHER, SPECIAL	72
REF	REF	REF	-	A	690517-1	SPACER	71
-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY RECD PER ASSY				PARTS LIST			

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ±.02 3 PLC DEC ±.01 4 PLC DEC ±.005 ANGLES ±.005 SURF TEXTURE, REMOVE BURRS, BREAK SHARP EDGES R.015 MAX									
H	0150-1338-02	TB	OCT02						
G	0150-0127-00	TE	FEB00						
F	0150-7425-96	TB	12-96						
E	EC 0150-7320-96	CE	10-96						
P	REVISION RECORD	APP	DATE						
LTR									

LEADMAKER					MECH POST FEED			
-2	BENCH MODEL K				MECH PRE FEED			
-3	BENCH MODEL G				MECH PRE FEED			
REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)	70	
REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT	69	
REF	REF	REF	-	B	240626-1	SHAFT, PIVOT	68	
REF	REF	REF	-	B	240633-1	BUSHING	67	
REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66	
REF	REF	REF	-	B	240629-1	BLOCK, PIVOT	65	
REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD	64	
REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER	63	
REF	REF	REF	-	B	240658-1	ROLLER, CAM	62	
REF	REF	REF	-	B	454398-2	ROD, FEED	61	
REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD	60	
REF	REF	REF	-	C	454220-1	CAP, RAM	59	
REF	REF	REF	-	D	454485-1	HOUSING	58	
							57	
1	1	1	-	B	690542-2	PAWL, FEED	56	
REF	REF	REF	-	B	240624-1	PIN, FEED FINGER	55	
REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	54	
REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER	53	
REF	REF	REF	-	A	455679-1	LEVER, TERMINAL FEED ARM	52	
							51	
							50	
1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49	
-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48	
-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47	
1	1	1	-	B	459456-1	APPLICATOR, BASIC (SUBASSY)	46	
1	1	1	-	A	690191-1	PLUG, NYLON	45	
1	1	1	-	C	455673-1	RAM	44	
1	1	1	-	A	690125-1	WASHER, LAMINATED	43	
1	1	1	-	A	690124-1	WASHER, RAM	42	
1	1	1	-	A	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41	
1	1	1	-	A	23241-6	BALL, STEEL	40	
1	1	1	-	A	690170-1	SPRING, COMPRESSION	39	
1	1	1	-	C	690142-1	DISC, INSULATION	38	
1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37	
1	1	1	-	A	22480-5	WASHER, SPRING	36	
1	1	1	-	B	690212-1	POST, RAM	35	
1	1	1	-	B	3-690786-5	SUPPORT, TERMINAL	34	
REF	REF	REF	-	D	455675-1	PLATE, BASE	33	
							32	
1	1	1	-	A	4-21028-0	PIN, SLT SPR(Ø.094x.75)HD	31	
REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30	
1	1	1	-	C	318042-1	STRIP GUIDE PLATE ASSY	29	
1	1	1	-	C	1-455888-0	SPACER, FRONT SHEAR DEP	28	
2	2	2	-	A	1-22284-0	SPRING, DRAG	27	
1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	26	
1	1	1	-	B	240792-1	DRAG, TERMINAL	25	
1	1	1	-	D	5-690504-9	GUIDE, STRIP (REAR)	24	
1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23	
							22	
REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	21	
1	1	1	-	C	1-1338987-7	STRIPPER	20	
							19	
1	1	1	-	A	3-1338389-2	HOLD DOWN, TERMINAL	18	
2	2	2	-	A	2-22278-9	SPRING, HOLD DOWN	17	
1	1	1	-	B	318563-1	GUARD, CHIP, FRONT	16	
1	1	1	-	A	21028-2	PIN, SLOTTER SPRING	15	
1	1	1	-	A	1-22278-0	SPRING, COMPRESSION	14	
1	1	1	-	A	854769-1	HOLDER, INSULATION	13	
1	1	1	-	A	5-22280-0	SPRING, SHEAR	12	
1	1	1	-	B	690461-1	STOP, SHEAR	11	
1	1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)	10	
1	1	1	-	C	462006-1	SHEAR, FLOAT (FRONT)	9	
1	1	1	-	C	3-854014-2	ANVIL	8	
1	1	1	-	B	455053-1	PLATE, RETAINER	7	
1	1	1	-	B	455052-1	CARRIER, TERM. HOLDER	6	
1	1	1	-	C	854772-1	DEPRESSOR, SHEAR (FRONT)	5	
1	1	1	-	B	238011-6	SPACER, BLOCK CRIMPER	4	
1	1	1	-	C	3-683453-3	CRIMPER, INSULATION	3	
1	1	1	-	C	455888-8	SPACER, CRIMPER	2	
1	1	1	-	C	3-456404-1	CRIMPER, WIRE	1	
-3	-2	-1	U/M	DWG SIZE	PART NO		DESCRIPTION	ITEM NO
				← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)				
QTY REQD PER ASSY				PARTS LIST				
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ±.02 3 PLC DEC ±. 4 PLC DEC ±. ANGLES ±. SURF TEXTURE, ✓ REMOVE BURRS, BREAK SHARP EDGES R.015 MAX				MATL		HT TR	FIN	
				DR J.BAKER DATE APP 10/25/96 CHK 10/25/96 T ELBIN		AMP AMP Incorporated Harrisburg, PA 17105-3608		
				NAME		MACHINE REF		
				SCALE		MINI APPL		
				D		567442		
				DWG NO		SHEET 1 of 1		
						REV H		
CASE CODE 00779				CUSTOMER AND ASSEMBLY DRAWING 1				RESTRICTED TO

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