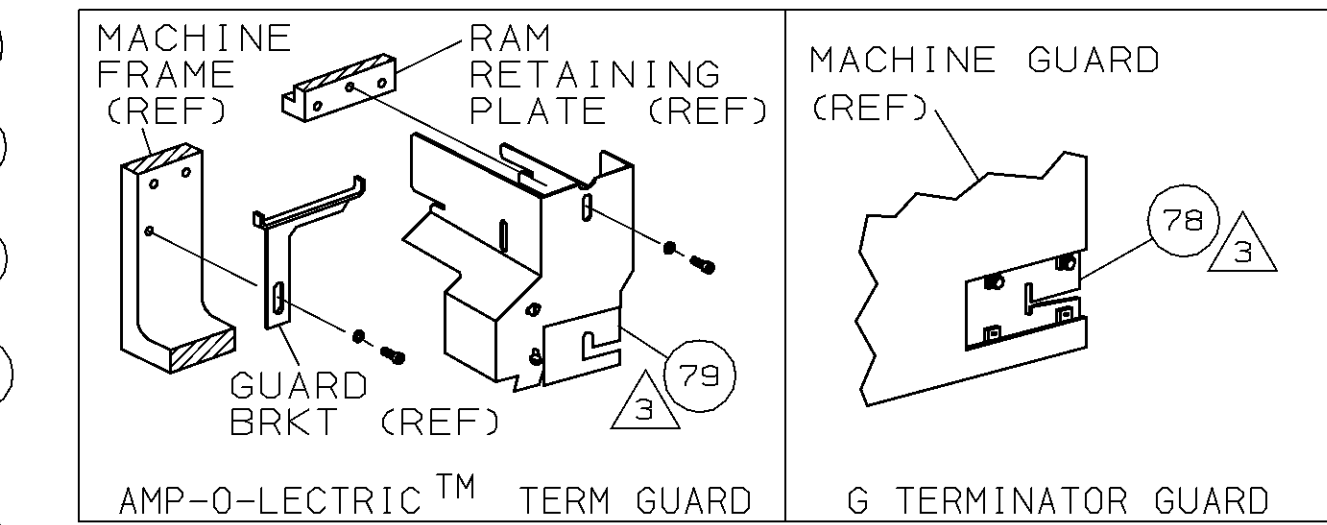
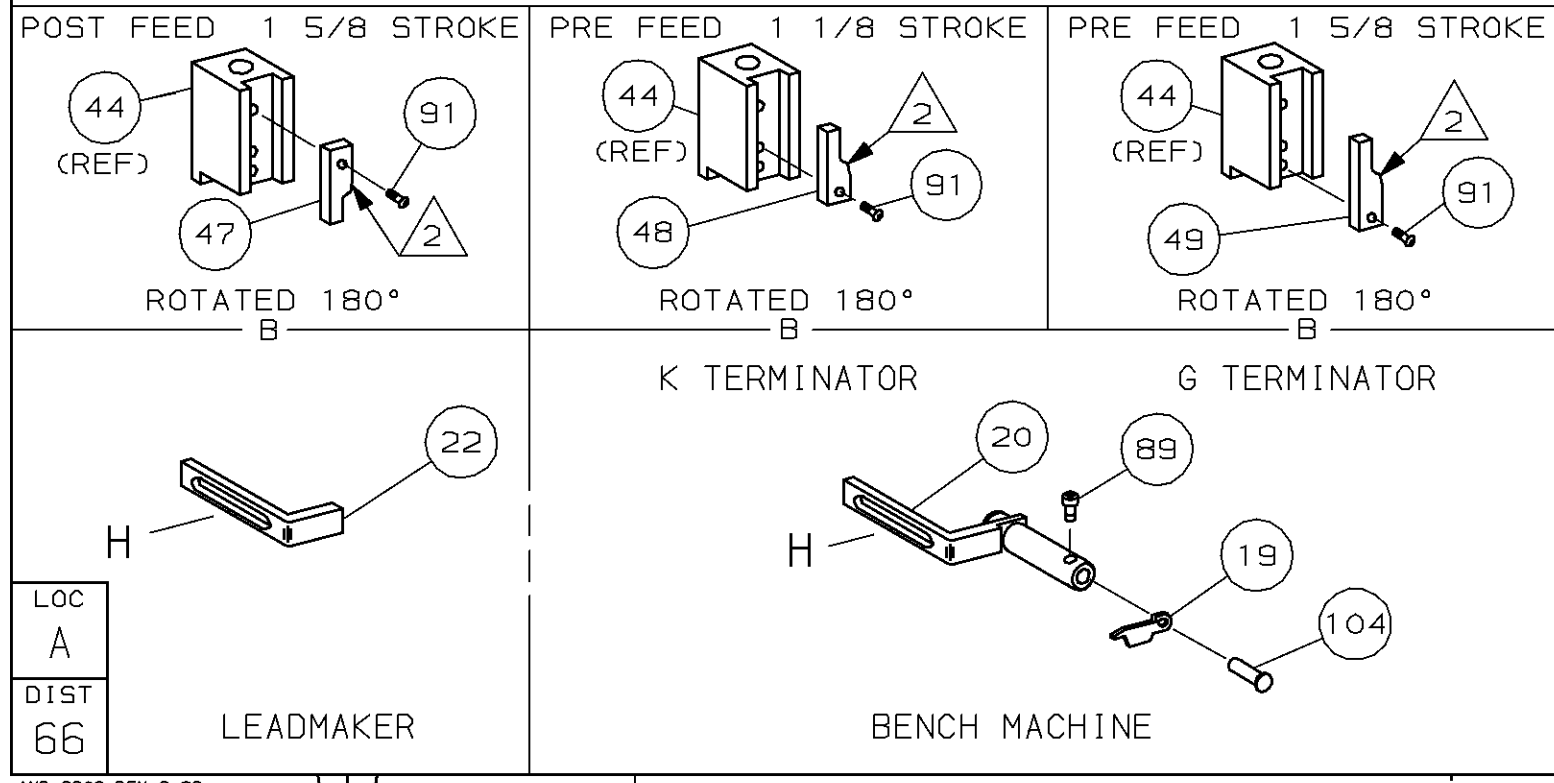
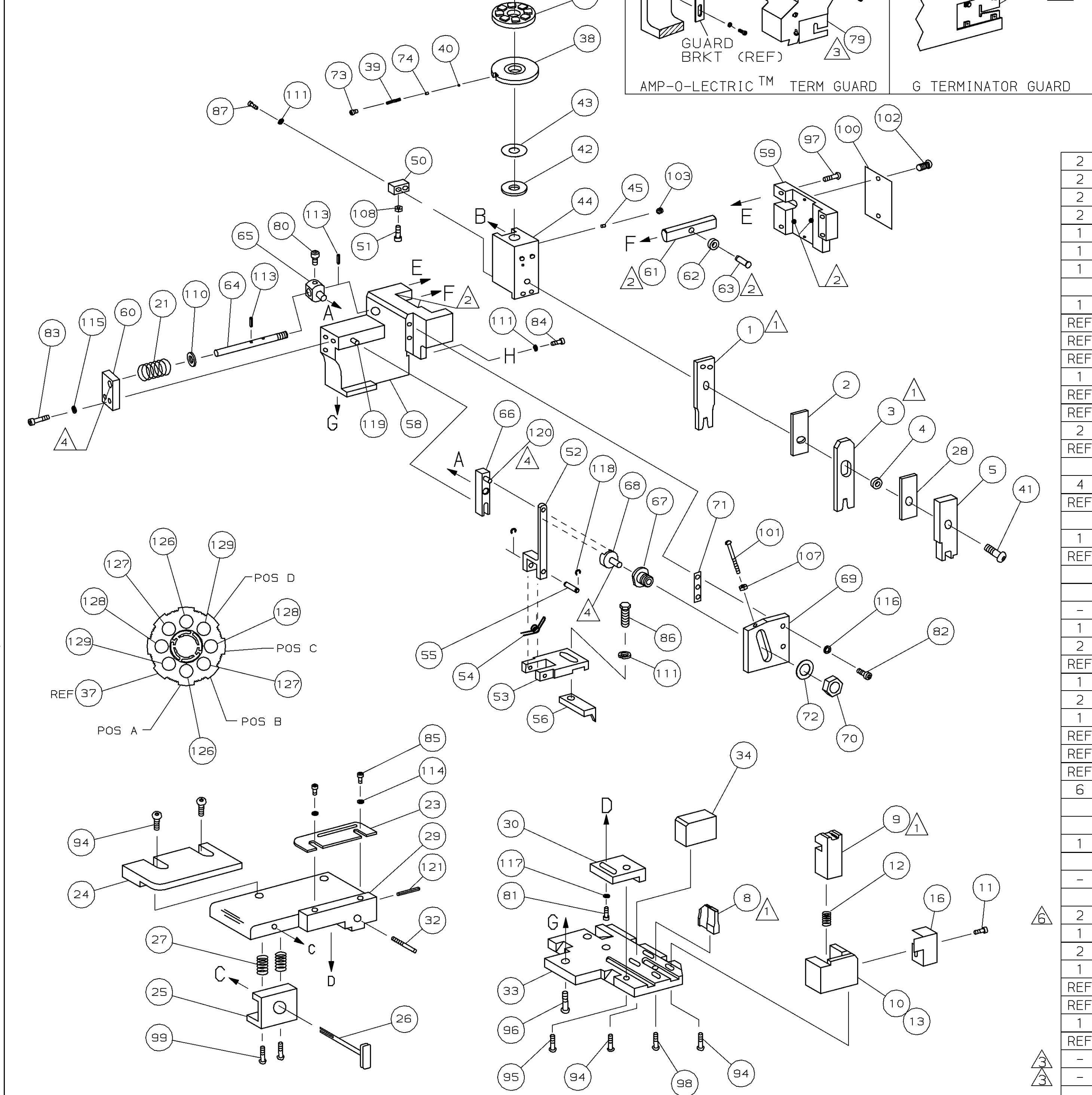


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DRAWING MADE IN THIRD ANGLE PROJECTION

PART NUMBER	REV	FIRST USED
680254-1	A	122500-1
680254-2	A	565435-5
680254-3	A	354500-1
680254-4	A	122500-1



- 1 RECOMMENDED SPARE PARTS.
- 2 GREASE LIGHTLY.
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
- 4 LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
- 6 CUT TO LENGTH AT ASSY
- 7 THIS APPLICATOR DOES NOT CUT THE CARRIER STRIP.

TERMINAL NAME: MIC MK II, RECPT					
281938-3					
CRIMPING DATA					
PAD LTR	CRIMP HEIGHT			WIRE SIZE	
	A	.066 ±.002 [1.68 ±0.05mm]			1.5mm ²
	B	.061 ±.002 [1.55 ±0.05mm]			0.5+0.5mm ²
	C	.059 ±.002 [1.5 ±0.05mm]			1mm ²
CRIMP	SIZE		TYPE		RANGE
	WIRE		.090 [2.29mm]		F 0.5 - 1.5mm ²
	INSUL		.120 [3.05mm]		F 1.5 - 2.4mm
	WIRE STRIP LENGTH		TERM APPL SPEC		FEED
.156-.188		114-20050		.488	
APPL INSTRUCTION		SET UP GAGE		LAYOUT	
408-8040		458637-1		L1724	

2	2	2	2	-	C	1-354779-8	PIN, WIRE DISC (.3080)C	129
2	2	2	2	-	C	354779-4	PIN, WIRE DISC (.3010)C	128
2	2	2	2	-	C	9-354778-9	PIN, WIRE DISC (.2990)B	127
2	2	2	2	-	C	8-354778-9	PIN, WIRE DISC (.2940)A	126
1	1	1	1	-	A	986950-1	WASHER, FLAT PRECISION	125
1	1	1	1	-	A	217238-1	DOCUMENTATION PACKAGE	124
1	1	1	1	-	-	4088040	SF APPL INST 408-8040	123
1	1	1	1	-	A	4-21028-0	PIN, SLT SPR (Ø.093x.75) ST GDE PL	122
REF	REF	REF	REF	-	A	1-21030-1	PIN, DOWEL (Ø.187x.50) LEVER	120
REF	REF	REF	REF	-	A	1-21030-6	PIN, DOWEL (Ø.187x1.25) HOUSING	119
REF	REF	REF	REF	-	A	21045-3	RING, RET "C" (Ø.187) FD FING PIN	118
1	1	1	1	-	A	21024-5	WASHER, LOCK (#10) ADJ BLOCK	117
REF	REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10) ADJ PLATE	116
REF	REF	REF	REF	-	A	21024-5	WASHER, LOCK (#10) FEED GDE ROD	115
2	2	2	2	-	A	21024-2	WASHER, LOCK (#4) FRONT STP GUIDE	114
REF	REF	REF	REF	-	A	5-21028-1	PIN, SLT SPR (Ø.125x.50) ADJ ROD	113
4	4	4	4	-	A	21024-4	WASHER, LOCK (#8) STRIPPER	111
REF	REF	REF	REF	-	A	21899-4	WASHER, FLAT (Ø5/16) SCREW ADJ	110
1	1	1	1	-	A	21018-5	NUT, HEX (NO. 6) HOLDDOWN	109
REF	REF	REF	REF	-	A	21018-5	NUT, HEX (6-32) FEED ADJ	107
-	1	1	-	-	A	992031-1	PIN, CLEVIS	104
1	1	1	1	-	A	21009-2	SCR, SKT SET (1/4-20x.25 LW) RAM	103
2	2	2	2	-	A	21017-2	SCR, DRIVE (#2x.19) ID PLATE	102
REF	REF	REF	REF	-	A	6-23715-5	SCR, PAN HD (6-32x1.50) FEED ADJ	101
1	1	1	1	-	B	461264-1	PLATE, IDENTIFICATION	100
2	2	2	2	-	A	3-21002-0	SCR, BHC (10-32x.88) DRAG	99
1	1	1	1	-	A	22733-8	SCR, BHC (8-32x.38 LW) ANVIL	98
REF	REF	REF	REF	-	A	2-21002-9	SCR, BHC (10-32x.75) CAP	97
REF	REF	REF	REF	-	A	2-22733-8	SCR, BHC (1/4-20x.62) HOUSING	96
REF	REF	REF	REF	-	A	2-21002-7	SCR, BHC (10-32x.50) SG ADJ BLOCK	95
6	6	6	6	-	A	2-21002-2	SCR, BHC (8-32x.50) TERM H DWN	94
1	1	1	1	-	A	1-21002-7	SCR, BHC (6-32x.38) CAM	91
-	1	1	-	-	A	7-21000-9	SCR, SHC (4-40x.19) STRIPPER	89
2	2	2	2	-	A	2-21000-7	SCR, SHC (8-32x.48) DEP-HOLD	87
1	1	1	1	-	A	2-22603-0	SCR, HEX HD (8-32x.31) FEED FINGER	86
2	2	2	2	-	A	1-21000-3	SCR, SHC (4-40x.25) F ST GUIDE	85
1	1	1	1	-	A	2-21000-7	SCR, SHC (8-32x.50) STRIPPER	84
REF	REF	REF	REF	-	A	3-21000-7	SCR, SHC (10-32x.75) FEED ROD GD	83
REF	REF	REF	REF	-	A	3-21000-6	SCR, SHC (10-32x.62) FD ADJ BLK	82
1	1	1	1	-	A	3-21000-4	SCR, SHC (10-32x.38) SG ADJ BL	81
REF	REF	REF	REF	-	A	3-21000-4	SCR, SHC (10-32x.38) PIVOT BLK	80
-	-	REF	-	-	B	455749-1	GUARD, WINDOW	79
-	REF	-	-	-	B	679532-1	INSERT, GUARD	78
1	1	1	1	-	A	690603-1	SPRING, ASSIST	74
1	1	1	1	-	A	23030-1	SCR, SHC (6-32x.25 SL) INS DISC	73
REF	REF	REF	REF	-	A	458109-1	WASHER, SPECIAL	72
REF	REF	REF	REF	-	A	690517-1	SPACER	71
-4	-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY				PARTS LIST				

-1, -4		LEADMAKER				MECH POST FEED			
-2		BENCH MODEL K				MECH PRE FEED			
-3		BENCH MODEL G				MECH PRE FEED			
REF	REF	REF	REF	-	B	22594-8	NUT, HEX (1/2-20)	70	
REF	REF	REF	REF	-	B	240628-1	PLATE, ADJUSTMENT	69	
REF	REF	REF	REF	-	B	240626-1	SHAFT, PIVOT	68	
REF	REF	REF	REF	-	B	240633-1	BUSHING	67	
REF	REF	REF	REF	-	A	455680-1	LEVER, INTERMEDIATE	66	
REF	REF	REF	REF	-	B	240629-1	BLOCK, PIVOT	65	
REF	REF	REF	REF	-	A	240632-2	SCREW, ADJ FEED ROD	64	
REF	REF	REF	REF	-	B	240659-3	PIN, CAM ROLLER	63	
REF	REF	REF	REF	-	B	240658-1	ROLLER, CAM	62	
REF	REF	REF	REF	-	B	454398-2	ROD, FEED	61	
REF	REF	REF	REF	-	A	454178-1	GUIDE, FEED ROD	60	
REF	REF	REF	REF	-	C	454220-1	CAP, RAM	59	
REF	REF	REF	REF	-	D	454485-1	HOUSING	58	
								57	
1	1	1	1	-	B	690542-2	PAWL, FEED	56	
REF	REF	REF	REF	-	B	240624-1	PIN, FEED FINGER	55	
REF	REF	REF	REF	-	B	691499-1	SPRING, FEED FINGER	54	
REF	REF	REF	REF	-	B	690541-1	HOLDER, FEED FINGER	53	
REF	REF	REF	REF	-	A	455679-2	LEVER, TERMINAL FEED ARM	52	
1	1	1	1	-	A	811242-2	BUMPER, HOLDDOWN	51	
1	1	1	1	-	A	690753-1	SPACER, TONKER	50	
-	1	-	-	-	B	690602-6	CAM, PRE-FEED 1 5/8 ST	49	
-	-	1	-	-	B	690602-5	CAM, PRE-FEED 1 1/8 ST	48	
1	-	-	1	-	B	690501-4	CAM, POST-FEED 1 5/8 ST	47	
1	1	1	1	-	B	459456-2	APPLICATOR, BASIC (SUBASSY)	46	
1	1	1	1	-	A	690191-1	PLUG, NYLON	45	
1	1	1	1	-	C	455673-1	RAM	44	
1	1	1	1	-	A	690125-1	WASHER, LAMINATED	43	
1	1	1	1	-	A	690124-1	WASHER, RAM	42	
1	1	1	1	-	A	7-21002-9	BOLT, CRIMPER (5/16x1.00)	41	
1	1	1	1	-	A	23241-6	BALL, STEEL	40	
1	1	1	1	-	A	690170-1	SPRING, COMPRESSION	39	
1	1	1	1	-	C	690142-1	DISC, INSULATION	38	
1	1	1	1	-	D	354777-1	WIRE DISC, PLASTIC	37	
1	1	1	1	-	A	22480-5	WASHER, SPRING	36	
1	1	1	1	-	B	690212-1	POST, RAM	35	
1	1	1	1	-	B	690786-1	SUPPORT, TERMINAL	34	
REF	REF	REF	REF	-	D	455675-1	PLATE, BASE	33	
1	1	1	1	-	A	690432-3	SCREW, ADJUSTMENT	32	
								31	
REF	REF	REF	REF	-	B	455689-1	BLOCK, STRIP GUIDE ADJ	30	
1	1	1	1	-	C	455671-1	PLATE, STRIP GUIDE	29	
1	1	1	1	-	C	1-455888-9	SPACER, FRONT SHEAR DEP	28	
2	2	2	2	-	A	1-22284-0	SPRING, DRAG	27	
1	1	1	1	-	B	690546-1	LEVER, DRAG RELEASE	26	
1	1	1	1	-	B	240792-1	DRAG, TERMINAL	25	
1	1	1	1	-	D	8-690504-9	GUIDE, STRIP (REAR)	24	
1	1	1	1	-	A	690438-1	GUIDE, STRIP (FRONT)	23	
1	-	-	1	-	B	690472-2	STRIPPER	22	
REF	REF	REF	REF	-	A	4-22284-9	SPRING, FEED RETURN	21	
-	1	1	-	-	A	679218-1	STRIPPER WIRE STOP ASSY	20	
-	1	1	-	-	B	458949-1	STRIPPER	19	
								18	
								17	
-	1	1	1	-	B	318563-1	GUARD, CHIP, FRONT	16	
								15	
								14	
1	-	-	-	-	C	679625-1	HOLDER, SHEAR (FRONT)	13	
1	1	1	1	-	A	5-22280-0	SPRING, SHEAR	12	
1	1	1	1	-	B	690461-1	STOP, SHEAR	11	
-	1	1	1	-	C	690459-1	HOLDER, SHEAR (FRONT)	10	
1	1	1	1	-	C	1-454276-9	SHEAR, FLOAT (FRONT)	9	
1	1	1	1	-	C	6-189717-6	ANVIL	8	
								7	
								6	
1	1	1	1	-	C	1-455889-4	DEPRESSOR, SHEAR (FRONT)	5	
1	1	1	1	-	B	1-238011-7	SPACER, BLOCK CRIMPER	4	
1	1	1	1	-	C	1-456134-0	CRIMPER, INSULATION	3	
1	1	1	1	-	C	455888-9	SPACER, CRIMPER	2	
1	1	1	1	-	C	456406-2	CRIMPER, WIRE	1	
-4	-3	-2	-1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO	
← REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)									

	QTY REQD PER ASSY			PARTS LIST											
DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ± 3 PLC DEC ± 4 PLC DEC ± ANGLES ± SURF TEXTURE: ✓ 3/96 REMOVE BURRS, BREAK DATE SHARP EDGES R.015 MAX				MATL		HT TR		FIN							
				DR		1/15/96		APP		1/15/96					
				B.HIGHMAN						T. ELBIN					
				CHK		1/15/96		REL		3/27/96					
				C. ERISMAN				B. MORGAN							
				NAME				SIDE FEED HDM APPLICATOR				MACHINE REF		MINI APPL	
				SCALE		DWG NO		680254				SHEET		REV	
				-		D						1 OF 1		A1	

Данный компонент на территории Российской Федерации

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В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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