

EAO – Your Expert Partner for
Human Machine Interfaces



EAO Product Information

Series 04



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Product Information

General notes

Series 04, a modular switching system, offers users a wide range of possible combinations. A broad variety of actuators is available, round or square in shape, for use as pushbuttons, keylock switches or lever-operated switches and indicators.

Other special actuators, such as mushroom heads or emergency-stop pushbuttons and buzzers can also be supplied.

Max. 3 switching elements, as snap-action or slow-make switches, can be clipped as modules to each actuator. Each switching element is equipped with 1 or 2 independent switching systems with normally closed or normally open contact.

Anodized aluminium parts can have visible variations due production-technical reasons.

Mounting

The series 04 pushbuttons and switches in raised version are mounted in a 22.5 mm dia. cut-out or with appropriate adapter in 30.5 mm dia. mounting hole.

Flush mounted devices have a 30.5 mm dia. cutout or 30 x 30 mm.

Terminals

The switching elements and the lamp blocks can be supplied with screw or plug-in terminals.

Lenses

Lenses of transparent plastic or aluminium are available in various standard colours.

Marking

For further information about engraving, hot stamping and film inserts see part Marking.

Illumination

The BA9s incandescent (filament) lamp (6, 12, 24, 36, 48, 60, 110, 130 V) ensures perfect illumination of the lenses, which are supplied in various colours.

BA9s Single-Chip LED (6, 12, 24, 28, 48 V) are also available in blue, green, red, white or yellow.

Luminosity and wave length scattering caused by the technology used in the LED manufacturing processes may lead to visual differences in our products.

Position indication

The status of a maintained action switch can be determined by the position of the lens.

Keylock switch

Standard lock number is 251, the last digit of Typ-Nr. = 0 (example : 704.335.0).

Additional lock numbers are available : 252 last digit = 1; 253 last digit = 2; 254 last digit = 3; 255 last digit = 4; 256 last digit = 5; 257 last digit = 6; 259 last digit = 8; 260 last digit = 9.

Two keys are supplied with each keylock switch.

Keyinsert switch 704.095.0T28

EAO worked with the German Railways to develop an incredibly strong key-insert switch, which allows the conductor to close all the train's doors at the same time from any door using so called 'remote closing'. The switch, which has a 'massive' all-stainless steel construction, was modified from EAO's standard Series 04 switch to actuate the remote closing function with a single twist of the conductor's key; he can cancel or 'revoke' the remote closing with another twist of the key.

The important difference in the EAO design and the design of the switch they used previously is that it separates the function according to direction; accidental operation far less likely - twist one way for remote closing, twist the other way to cancel the remote closing.

The switch has a mechanical lifetime of 150 000 cycles and is incredibly durable to withstand the repeated use that might be necessary on every journey.

Rotary selector switch

The rotary selector switch of series 04 are ideal control- and instrument switches. The switch types (CG4-1) are suitable particularly for switching of low tension. They correspond to the regulations after EN IEC 60947-3 and VDE 0660-Part 3.

By the special axial arrangement of the connecting terminals it is possible to mount the switches side by side or next to the cable duct. The contact marking remains well visible also in the mounted position. The required space of these switches is very small.

Number structure

Nomenclature in accordance with ' CENELEC Certificate '. The certification document we dispatch to them on demands.

Specimen order

Illuminated pushbutton :

- Illuminated pushbutton actuator, 30 x 30 mm 704.229.6
Momentary action
Front ring plastic black
Lens plastic blue

Essential accessories :

- Single-Chip LED BA9s, 24 VAC/DC, blue 10-2512.1146
- Switching element, snap-action 704.900.5
1 NC + 1 NO, hard silver
screw terminal

*We reserve the right to modify technical data
All dimensions in mm*

Pushbutton, raised mounting



- 1 Front bezel
- 2 Lens
- 3 Marking foil
- 4 Lens holder
- 5 Actuator housing
- 6 Sealing
- 7 Front plate
- 8 Bayonet flange
- 9 Switching element

Emergency-stop pushbutton



- 1 Emergency-stop pushbutton actuator
- 2 Sealing
- 3 Front plate
- 4 Bayonet flange
- 5 Switching element

Keylock switch, raised mounting



- 1 Keylock switch actuator
- 2 Sealing
- 3 Front plate
- 4 Fixing nut
- 5 Switching element

Rotary selector switch, raised mounting



- 1 Rotary selector switch actuator
- 2 Sealing
- 3 Front plate
- 4 Bayonet flange
- 5 Rotary switch element

Indicator, flush mounting



- 1 Lens
- 2 Marking foil
- 3 Lens holder
- 4 LED
- 5 Actuator housing
- 6 Front plate
- 7 Pressure ring
- 8 Bayonet flange
- 9 Lamp element

Pushbutton illuminated, flush mounting



- 1 Lens
- 2 Marking plate
- 3 LED
- 4 Actuator housing
- 5 Sealing
- 6 Front plate
- 7 Pressure ring
- 8 Bayonet flange
- 9 Lamp element
- 10 Switching element

Selector switch, flush mounting



- 1 Selector switch actuator
- 2 Front plate
- 3 Pressure ring
- 4 Bayonet flange
- 5 Switching element

Pushbutton

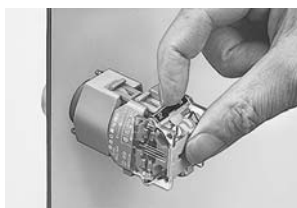
The actuator is inserted from the front through the mounting hole and locked at the rear by twisting the boyonet flange. The switch is fixed and positioned by evenly tightening the two screws in the mounting flange to a max. torque of 25 ... 30 Ncm. A reducing ring can be used to fit 22.5 mm into a 30.5 mm hole.



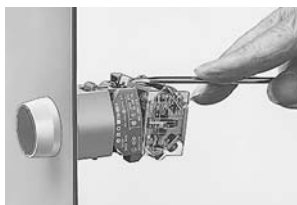
The switching elements (max. 3) or transformers, E-stop (max. 2), can easily be snapped in position without tools. LED's or filament lamps, as well as marking plates can be inserted or fitted from the front.



We can supply switching elements with terminal labels inserted.



To dismantle the switching elements or transformers one arm of the snap-on system is eased up with a screwdriver so that the snapped-on parts can easily be removed.



Rotary selector switch

Actuator

Step 1

Mounting of the actuator element:

1. Insert actuator from the front into the mounting hole.
2. Push mounting flange onto the actuator from the back and latch with bayonet.
3. Screw flange on with the two threaded pins.
4. Put lever into reference position (nine o'clock).



Rotary switch element

Step 2

Snap rotary switch onto the actuator:

1. First check switch number with circuit diagram.
2. Put switching position of the cam at nine o'clock.
3. Snap rotary switch element onto the mounting flange, pay attention to position of the driver.
4. Check to see that the two snap-action legs have engaged.
5. Check the switching action in accordance with the switching sequence.



Indicator full-face illumination compact



Essential Accessories:

Single-LED page 56

| | Front protection | Terminals | | Ø 29 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing | |
|--|------------------|-----------|--------------------------------|--------------------|---------------------|-------------------|-----------------|-------|
| Indicator full-face illumination compact Filament lamp 130 V, max. 2.6 W with integrated series resistor 230/130 V Marking cap white translucent | IP 65 | ST | Lens cap | | | | | |
| | | | Plastic blue translucent | 704.022.6 | 3 | 2 | 51 | 0.025 |
| | | | Plastic colourless translucent | 704.022.7 | 3 | 2 | 51 | 0.025 |
| | | | Plastic green translucent | 704.022.5 | 3 | 2 | 51 | 0.025 |
| | | | Plastic red translucent | 704.022.2 | 3 | 2 | 51 | 0.025 |
| | | | Plastic yellow translucent | 704.022.4 | 3 | 2 | 51 | 0.025 |
| Filament lamp 60 V, max. 2.6 W with integrated series resistor 125/60 V Marking cap white translucent | IP 65 | ST | Plastic blue translucent | 704.024.6 | 3 | 2 | 51 | 0.025 |
| | | | Plastic colourless translucent | 704.024.7 | 3 | 2 | 51 | 0.025 |
| | | | Plastic green translucent | 704.024.5 | 3 | 2 | 51 | 0.025 |
| | | | Plastic red translucent | 704.024.2 | 3 | 2 | 51 | 0.025 |
| | | | Plastic yellow translucent | 704.024.4 | 3 | 2 | 51 | 0.025 |
| Filament lamp max. 2.6 W or LED Marking cap white translucent | IP 65 | ST | Plastic blue translucent | 704.020.6 | 3 | 2 | 5 | 0.020 |
| | | | Plastic colourless translucent | 704.020.7 | 3 | 2 | 5 | 0.020 |
| | | | Plastic green translucent | 704.020.5 | 3 | 2 | 5 | 0.020 |
| | | | Plastic red translucent | 704.020.2 | 3 | 2 | 5 | 0.020 |
| | | | Plastic yellow translucent | 704.020.4 | 3 | 2 | 5 | 0.020 |
| Marking plate colourless transparent ribbed | IP 65 | ST | Plastic blue transparent | 704.021.6 | 3 | 2 | 5 | 0.020 |
| | | | Plastic colourless transparent | 704.021.7 | 3 | 2 | 5 | 0.020 |
| | | | Plastic green transparent | 704.021.5 | 3 | 2 | 5 | 0.020 |
| | | | Plastic red transparent | 704.021.2 | 3 | 2 | 5 | 0.020 |
| | | | Plastic yellow transparent | 704.021.4 | 3 | 2 | 5 | 0.020 |


Terminals: ST = Screw terminal

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Indicator full face illumination



Essential Accessories:

 Single-LED page 56

| | Front protection | Terminals | Frontbezel/-ring | Lens cap | ∅ 30 x 30 mm Typ-Nr. | ∅ 29 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing |  |
|--|------------------|------------------|---|--------------------|-------------------------|--------------------|---------------------|-------------------|------------------|---|
| Indicator full face illumination Filament lamp or LED Marking plate white translucent | IP 65 | ST | Plastic black | Plastic blue | 704.199.6 | | 5 | 3 | 5 | 0.050 |
| | | | | Plastic colourless | 704.199.7 | | 5 | 3 | 5 | 0.050 |
| | | | | Plastic green | 704.199.5 | | 5 | 3 | 5 | 0.050 |
| | | | | Plastic red | 704.199.2 | | 5 | 3 | 5 | 0.050 |
| | | | | Plastic yellow | 704.199.4 | | 5 | 3 | 5 | 0.050 |
| | | | Plastic grey | Plastic blue | 704.200.6 | | 5 | 3 | 5 | 0.050 |
| | | | | Plastic colourless | 704.200.7 | | 5 | 3 | 5 | 0.050 |
| | | | | Plastic green | 704.200.5 | | 5 | 3 | 5 | 0.050 |
| | | | | Plastic red | 704.200.2 | | 5 | 3 | 5 | 0.050 |
| | | | without | Plastic yellow | 704.200.4 | | 5 | 3 | 5 | 0.050 |
| | | | | Plastic blue | | 704.000.6 | 5 | 3 | 5 | 0.050 |
| | | | | Plastic colourless | | 704.000.7 | 5 | 3 | 5 | 0.050 |
| | | | | Plastic green | | 704.000.5 | 5 | 3 | 5 | 0.050 |
| | | | | Plastic red | | 704.000.2 | 5 | 3 | 5 | 0.050 |
| | | | Marking cap colourless transparent ripped | IP 65 | ST | without | Plastic blue | | 704.001.6 | 5 |
| Plastic colourless | | 704.001.7 | | | | | 5 | 3 | 5 | 0.050 |
| Plastic green | | 704.001.5 | | | | | 5 | 3 | 5 | 0.050 |
| Plastic red | | 704.001.2 | | | | | 5 | 3 | 5 | 0.050 |
| Plastic yellow | | 704.001.4 | | | | | 5 | 3 | 5 | 0.050 |

Terminals: ST = Screw terminal

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Indicator front illumination



Essential Accessories:

🛒 Single-LED page 56

| | Front protection | Terminals | Frontbezel/-ring | Lens | ∅ 30 x 30 mm Typ-Nr. | ∅ 29 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing | (mm) |
|--|------------------|-----------|------------------|--------------------|-------------------------|--------------------|---------------------|-------------------|-----------------|-------|
| Indicator front illumination Filament lamp or LED Marking plate white translucent | IP 65 | ST | Plastic black | Plastic blue | 704.206.6 | 704.006.6 | 5 | 5 | 5 | 0.050 |
| | | | | Plastic colourless | 704.206.7 | 704.006.7 | 5 | 5 | 5 | 0.050 |
| | | | | Plastic green | 704.206.5 | 704.006.5 | 5 | 5 | 5 | 0.050 |
| | | | | Plastic red | 704.206.2 | 704.006.2 | 5 | 5 | 5 | 0.050 |
| | | | | Plastic yellow | 704.206.4 | 704.006.4 | 5 | 5 | 5 | 0.050 |
| | | | Plastic grey | Plastic blue | 704.202.6 | 704.002.6 | 5 | 5 | 5 | 0.050 |
| | | | | Plastic colourless | 704.202.7 | 704.002.7 | 5 | 5 | 5 | 0.050 |
| | | | | Plastic green | 704.202.5 | 704.002.5 | 5 | 5 | 5 | 0.050 |
| | | | | Plastic red | 704.202.2 | 704.002.2 | 5 | 5 | 5 | 0.050 |
| | | | | Plastic yellow | 704.202.4 | 704.002.4 | 5 | 5 | 5 | 0.050 |
| Marking plate colourless transparent ribbed | IP 65 | ST | Plastic black | Plastic blue | 704.207.6 | 704.007.6 | 5 | 5 | 5 | 0.050 |
| | | | | Plastic colourless | 704.207.7 | 704.007.7 | 5 | 5 | 5 | 0.050 |
| | | | | Plastic green | 704.207.5 | 704.007.5 | 5 | 5 | 5 | 0.050 |
| | | | | Plastic red | 704.207.2 | 704.007.2 | 5 | 5 | 5 | 0.050 |
| | | | | Plastic yellow | 704.207.4 | 704.007.4 | 5 | 5 | 5 | 0.050 |
| | | | Plastic grey | Plastic blue | 704.203.6 | 704.003.6 | 5 | 5 | 5 | 0.050 |
| | | | | Plastic colourless | 704.203.7 | 704.003.7 | 5 | 5 | 5 | 0.050 |
| | | | | Plastic green | 704.203.5 | 704.003.5 | 5 | 5 | 5 | 0.050 |
| | | | | Plastic red | 704.203.2 | 704.003.2 | 5 | 5 | 5 | 0.050 |
| | | | | Plastic yellow | 704.203.4 | 704.003.4 | 5 | 5 | 5 | 0.050 |

Terminals: ST = Screw terminal

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Flasher full face illumination



Essential Accessories:

- Flasher element page 49
- Single-LED page 56


| | Front protection | Frontbezel/-ring | Lens cap | Ø 30 x 30 mm Typ-Nr. | Ø 29 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing | kg |
|--|------------------|------------------|--------------------|-------------------------|--------------------|---------------------|-------------------|-----------------|-------|
| Flasher full face illumination Filament lamp or LED Marking plate white translucent | IP 65 | Plastic black | Plastic blue | 704.199.6 | | 5 | 6 | 5 | 0.050 |
| | | | Plastic colourless | 704.199.7 | | 5 | 6 | 5 | 0.050 |
| | | | Plastic green | 704.199.5 | | 5 | 6 | 5 | 0.050 |
| | | | Plastic red | 704.199.2 | | 5 | 6 | 5 | 0.050 |
| | | | Plastic yellow | 704.199.4 | | 5 | 6 | 5 | 0.050 |
| | | Plastic grey | Plastic blue | 704.200.6 | | 5 | 6 | 5 | 0.050 |
| | | | Plastic colourless | 704.200.7 | | 5 | 6 | 5 | 0.050 |
| | | | Plastic green | 704.200.5 | | 5 | 6 | 5 | 0.050 |
| | | | Plastic red | 704.200.2 | | 5 | 6 | 5 | 0.050 |
| | | | Plastic yellow | 704.200.4 | | 5 | 6 | 5 | 0.050 |
| | | without | Plastic blue | | 704.000.6 | 5 | 6 | 5 | 0.050 |
| | | | Plastic colourless | | 704.000.7 | 5 | 6 | 5 | 0.050 |
| | | | Plastic green | | 704.000.5 | 5 | 6 | 5 | 0.050 |
| | | | Plastic red | | 704.000.2 | 5 | 6 | 5 | 0.050 |
| | | | Plastic yellow | | 704.000.4 | 5 | 6 | 5 | 0.050 |
| Marking cap colourless transparent ripped | IP 65 | without | Plastic blue | | 704.001.6 | 5 | 6 | 5 | 0.050 |
| | | | Plastic colourless | | 704.001.7 | 5 | 6 | 5 | 0.050 |
| | | | Plastic green | | 704.001.5 | 5 | 6 | 5 | 0.050 |
| | | | Plastic red | | 704.001.2 | 5 | 6 | 5 | 0.050 |
| | | | Plastic yellow | | 704.001.4 | 5 | 6 | 5 | 0.050 |


Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110


Flasher front illumination



Essential Accessories:

 Flasher element page 49

 Single-LED page 56

| | Front protection | Frontbezel/-ring | Lens | ∅ 30 x 30 mm Typ-Nr. | ∅ 29 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing |  |
|--|------------------|------------------|--------------------|-------------------------|--------------------|---------------------|-------------------|-----------------|---|
| Flasher front illumination Filament lamp or LED Marking plate white translucent | IP 65 | Plastic black | Plastic blue | 704.206.6 | 704.006.6 | 5 | 7 | 5 | 0.050 |
| | | | Plastic colourless | 704.206.7 | 704.006.7 | 5 | 7 | 5 | 0.050 |
| | | | Plastic green | 704.206.5 | 704.006.5 | 5 | 7 | 5 | 0.050 |
| | | | Plastic red | 704.206.2 | 704.006.2 | 5 | 7 | 5 | 0.050 |
| | | | Plastic yellow | 704.206.4 | 704.006.4 | 5 | 7 | 5 | 0.050 |
| | | Plastic grey | Plastic blue | 704.202.6 | 704.002.6 | 5 | 7 | 5 | 0.050 |
| | | | Plastic colourless | 704.202.7 | 704.002.7 | 5 | 7 | 5 | 0.050 |
| | | | Plastic green | 704.202.5 | 704.002.5 | 5 | 7 | 5 | 0.050 |
| | | | Plastic red | 704.202.2 | 704.002.2 | 5 | 7 | 5 | 0.050 |
| | | | Plastic yellow | 704.202.4 | 704.002.4 | 5 | 7 | 5 | 0.050 |
| Marking plate colourless transparent ribbed | IP 65 | Plastic black | Plastic blue | 704.207.6 | 704.007.6 | 5 | 7 | 5 | 0.050 |
| | | | Plastic colourless | 704.207.7 | 704.007.7 | 5 | 7 | 5 | 0.050 |
| | | | Plastic green | 704.207.5 | 704.007.5 | 5 | 7 | 5 | 0.050 |
| | | | Plastic red | 704.207.2 | 704.007.2 | 5 | 7 | 5 | 0.050 |
| | | | Plastic yellow | 704.207.4 | 704.007.4 | 5 | 7 | 5 | 0.050 |
| | | Plastic grey | Plastic blue | 704.203.6 | 704.003.6 | 5 | 7 | 5 | 0.050 |
| | | | Plastic colourless | 704.203.7 | 704.003.7 | 5 | 7 | 5 | 0.050 |
| | | | Plastic green | 704.203.5 | 704.003.5 | 5 | 7 | 5 | 0.050 |
| | | | Plastic red | 704.203.2 | 704.003.2 | 5 | 7 | 5 | 0.050 |
| | | | Plastic yellow | 704.203.4 | 704.003.4 | 5 | 7 | 5 | 0.050 |

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Buzzer



| | Front protection | Front cap | Terminals | Ø 29 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing | |
|---|------------------|---------------------|-----------|--------------------|---------------------|-------------------|-----------------|-------|
| Buzzer Operation voltage 24 VDC | IP 65 | Brass nickel-plated | S1 | 14-810.902 | 5 | 18 | 1 | 0.016 |
| | | Plastic black | S1 | 14-810.002 | 5 | 18 | 1 | 0.016 |

Further information in the Technical Data and Typical Applications

Terminals: S1 = Soldering terminal (also pluggable 2.8 x 0.5 mm)

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Pushbutton actuator




Essential Accessories:

Switching element page 50

| | Front protection | Switching action | Frontbezel/-ring | Lens | □ 30 x 30 Typ-Nr. | ∅ 29 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing | | |
|---------------------|------------------|------------------|--------------------|--------------------|-----------------------|--------------------|---------------------|-------------------|-----------------|-------|-------|
| Pushbutton actuator | IP 65 | MA | Plastic black | Plastic black | 704.239.0 | 704.039.0 | 5 | 4 | 3 | 0.040 | |
| | | | | Plastic blue | 704.239.6 | 704.039.6 | 5 | 4 | 3 | 0.040 | |
| | | | | Plastic colourless | 704.239.7 | 704.039.7 | 5 | 4 | 3 | 0.040 | |
| | | | | Plastic green | 704.239.5 | 704.039.5 | 5 | 4 | 3 | 0.040 | |
| | | | | Plastic red | 704.239.2 | 704.039.2 | 5 | 4 | 3 | 0.040 | |
| | | | | Plastic yellow | 704.239.4 | 704.039.4 | 5 | 4 | 3 | 0.040 | |
| | | | Plastic grey | Plastic black | 704.240.0 | 704.040.0 | 5 | 4 | 3 | 0.040 | |
| | | | | Plastic blue | 704.240.6 | 704.040.6 | 5 | 4 | 3 | 0.040 | |
| | | | | Plastic colourless | 704.240.7 | 704.040.7 | 5 | 4 | 3 | 0.040 | |
| | | | | Plastic green | 704.240.5 | 704.040.5 | 5 | 4 | 3 | 0.040 | |
| | | | | Plastic red | 704.240.2 | 704.040.2 | 5 | 4 | 3 | 0.040 | |
| | | | | Plastic yellow | 704.240.4 | 704.040.4 | 5 | 4 | 3 | 0.040 | |
| | | | M | Plastic black | Plastic black | 704.209.0 | 704.009.0 | 5 | 4 | 4 | 0.040 |
| | | | | | Plastic blue | 704.209.6 | 704.009.6 | 5 | 4 | 4 | 0.040 |
| | | | | | Plastic colourless | 704.209.7 | 704.009.7 | 5 | 4 | 4 | 0.040 |
| | | | | | Plastic green | 704.209.5 | 704.009.5 | 5 | 4 | 4 | 0.040 |
| | | | | | Plastic red | 704.209.2 | 704.009.2 | 5 | 4 | 4 | 0.040 |
| | | | | | Plastic yellow | 704.209.4 | 704.009.4 | 5 | 4 | 4 | 0.040 |
| | | Plastic grey | | Plastic black | 704.210.0 | 704.010.0 | 5 | 4 | 4 | 0.040 | |
| | | | | Plastic blue | 704.210.6 | 704.010.6 | 5 | 4 | 4 | 0.040 | |
| | | | | Plastic colourless | 704.210.7 | 704.010.7 | 5 | 4 | 4 | 0.040 | |
| | | | | Plastic green | 704.210.5 | 704.010.5 | 5 | 4 | 4 | 0.040 | |
| | | | | Plastic red | 704.210.2 | 704.010.2 | 5 | 4 | 4 | 0.040 | |
| | | | | Plastic yellow | 704.210.4 | 704.010.4 | 5 | 4 | 4 | 0.040 | |
| | | MA | | Aluminium natural | Aluminium black | | 704.041.0 | 5 | 4 | 3 | 0.040 |
| | | | | | Aluminium blue | | 704.041.6 | 5 | 4 | 3 | 0.040 |
| | | | | | Aluminium gold | | 704.041.4 | 5 | 4 | 3 | 0.040 |
| | | | | | Aluminium natural | | 704.041.8 | 5 | 4 | 3 | 0.040 |
| | | | | | Aluminium olive-green | | 704.041.5 | 5 | 4 | 3 | 0.040 |
| | | | | | Aluminium red | | 704.041.2 | 5 | 4 | 3 | 0.040 |
| | | | Plastic black | | | 704.042.0 | 5 | 4 | 3 | 0.040 | |
| | | | Plastic blue | | | 704.042.6 | 5 | 4 | 3 | 0.040 | |
| | | | Plastic colourless | | | 704.042.7 | 5 | 4 | 3 | 0.040 | |
| | | | Plastic green | | | 704.042.5 | 5 | 4 | 3 | 0.040 | |
| | | Plastic red | | 704.042.2 | 5 | 4 | 3 | 0.040 | | | |
| | | Plastic yellow | | 704.042.4 | 5 | 4 | 3 | 0.040 | | | |

Continuation see next page

Continued from previous page

| | Front protection | Switching action | Frontbezel/-ring | Lens | ⌀ 30 x 30 Typ-Nr. | Ø 29 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing |  | |
|----------------------------|--------------------|---|--------------------|-----------------------|----------------------|---|---------------------|-------------------|------------------|---|---|
| Pushbutton actuator | IP 65 | M | Aluminium natural | Aluminium black | | 704.011.0 | 5 4 4 | 4 | 0.040 | | |
| | | | | Aluminium blue | | 704.011.6 | 5 4 4 | 4 | 0.040 | | |
| | | | | Aluminium gold | | 704.011.4 | 5 4 4 | 4 | 0.040 | | |
| | | | | Aluminium natural | | 704.011.8 | 5 4 4 | 4 | 0.040 | | |
| | | | | Aluminium olive-green | | 704.011.5 | 5 4 4 | 4 | 0.040 | | |
| | | | | Aluminium red | | 704.011.2 | 5 4 4 | 4 | 0.040 | | |
| | | | | Plastic black | | 704.012.0 | 5 4 4 | 4 | 0.040 | | |
| | | | | Plastic blue | | 704.012.6 | 5 4 4 | 4 | 0.040 | | |
| | | | | Plastic colourless | | 704.012.7 | 5 4 4 | 4 | 0.040 | | |
| | | | | Plastic green | | 704.012.5 | 5 4 4 | 4 | 0.040 | | |
| | | | | Plastic red | | 704.012.2 | 5 4 4 | 4 | 0.040 | | |
| | | | | Plastic yellow | | 704.012.4 | 5 4 4 | 4 | 0.040 | | |
| | | | | IP 67 | MA | Aluminium natural with protective cover | Plastic black | | 704.043.0 | 5 4 3 | 3 |
| | Plastic blue | | 704.043.6 | | | | 5 4 3 | 3 | 0.040 | | |
| | Plastic colourless | | 704.043.7 | | | | 5 4 3 | 3 | 0.040 | | |
| | Plastic green | | 704.043.5 | | | | 5 4 3 | 3 | 0.040 | | |
| | Plastic red | | 704.043.2 | | | | 5 4 3 | 3 | 0.040 | | |
| | M | Aluminium natural with protective cover | Plastic blue | | | | 704.043.4 | 5 4 3 | 3 | 0.040 | |
| | | | Plastic black | | | | 704.013.0 | 5 4 4 | 4 | 0.040 | |
| | | | Plastic blue | | | | 704.013.6 | 5 4 4 | 4 | 0.040 | |
| | | | Plastic colourless | | | | 704.013.7 | 5 4 4 | 4 | 0.040 | |
| | | | Plastic green | | | | 704.013.5 | 5 4 4 | 4 | 0.040 | |
| | | | Plastic red | | 704.013.2 | 5 4 4 | 4 | 0.040 | | | |
| | | Plastic yellow | | 704.013.4 | 5 4 4 | 4 | 0.040 | | | | |

Fronting with protective cover to be mounted with a torque of 40 Ncm onto actuator.

Switching action: MA = Maintained action, M = Momentary action

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Illuminated pushbutton actuator



Essential Accessories:

- Single-LED page 56
- Switching element page 50

| | Front protection | Switching action | Frontbezel/-ring | Lens | ∅ 30 x 30 mm Typ-Nr. | ∅ 29 Typ-Nr. | Mounting dimensions | | | | |
|--|------------------|---|--------------------|---|-------------------------|------------------|---------------------|-----------------|-------|-------|-------|
| | | | | | | | Technical drawing | Circuit drawing | | | |
| Illuminated pushbutton actuator | IP 65 | MA | Plastic black | Plastic blue | 704.259.6 | 704.059.6 | 5 | 8 | 34 | 0.056 | |
| | | | | Plastic colourless | 704.259.7 | 704.059.7 | 5 | 8 | 34 | 0.056 | |
| | | | | Plastic green | 704.259.5 | 704.059.5 | 5 | 8 | 34 | 0.056 | |
| | | | | Plastic red | 704.259.2 | 704.059.2 | 5 | 8 | 34 | 0.056 | |
| | | | | Plastic yellow | 704.259.4 | 704.059.4 | 5 | 8 | 34 | 0.056 | |
| | | | Plastic grey | Plastic blue | 704.260.6 | 704.060.6 | 5 | 8 | 34 | 0.056 | |
| | | | | Plastic colourless | 704.260.7 | 704.060.7 | 5 | 8 | 34 | 0.056 | |
| | | | | Plastic green | 704.260.5 | 704.060.5 | 5 | 8 | 34 | 0.056 | |
| | | | | Plastic red | 704.260.2 | 704.060.2 | 5 | 8 | 34 | 0.056 | |
| | | | | Plastic yellow | 704.260.4 | 704.060.4 | 5 | 8 | 34 | 0.056 | |
| | | M | Plastic black | Plastic blue | 704.229.6 | 704.029.6 | 5 | 8 | 41 | 0.056 | |
| | | | | Plastic colourless | 704.229.7 | 704.029.7 | 5 | 8 | 41 | 0.056 | |
| | | | | Plastic green | 704.229.5 | 704.029.5 | 5 | 8 | 41 | 0.056 | |
| | | | | Plastic red | 704.229.2 | 704.029.2 | 5 | 8 | 41 | 0.056 | |
| | | | | Plastic yellow | 704.229.4 | 704.029.4 | 5 | 8 | 41 | 0.056 | |
| | | | Plastic grey | Plastic blue | 704.230.6 | 704.030.6 | 5 | 8 | 41 | 0.056 | |
| | | | | Plastic colourless | 704.230.7 | 704.030.7 | 5 | 8 | 41 | 0.056 | |
| | | | | Plastic green | 704.230.5 | 704.030.5 | 5 | 8 | 41 | 0.056 | |
| | MA | Aluminium natural | Plastic blue | | 704.062.6 | 5 | 8 | 34 | 0.056 | | |
| | | | Plastic colourless | | 704.062.7 | 5 | 8 | 34 | 0.056 | | |
| | | | Plastic green | | 704.062.5 | 5 | 8 | 34 | 0.056 | | |
| | | | Plastic red | | 704.062.2 | 5 | 8 | 34 | 0.056 | | |
| | M | Aluminium natural | Plastic blue | | 704.032.6 | 5 | 8 | 41 | 0.056 | | |
| | | | Plastic colourless | | 704.032.7 | 5 | 8 | 41 | 0.056 | | |
| | | | Plastic green | | 704.032.5 | 5 | 8 | 41 | 0.056 | | |
| | | | Plastic red | | 704.032.2 | 5 | 8 | 41 | 0.056 | | |
| | | | Plastic yellow | | 704.032.4 | 5 | 8 | 41 | 0.056 | | |
| | | Aluminium natural with protective cover | Plastic blue | | 704.033.6 | 5 | 8 | 41 | 0.056 | | |
| | | | Plastic colourless | | 704.033.7 | 5 | 8 | 41 | 0.056 | | |
| | | | Plastic green | | 704.033.5 | 5 | 8 | 41 | 0.056 | | |
| | | | Plastic red | | 704.033.2 | 5 | 8 | 41 | 0.056 | | |
| | | | Plastic yellow | | 704.033.4 | 5 | 8 | 41 | 0.056 | | |
| IP 67 | | | MA | Aluminium natural with protective cover | Plastic blue | | 704.063.6 | 5 | 8 | 34 | 0.056 |
| | | | | | Plastic colourless | | 704.063.7 | 5 | 8 | 34 | 0.056 |
| | | | | | Plastic green | | 704.063.5 | 5 | 8 | 34 | 0.056 |
| | | | | | Plastic red | | 704.063.2 | 5 | 8 | 34 | 0.056 |
| | | | Plastic yellow | | 704.063.4 | 5 | 8 | 34 | 0.056 | | |

Continuation see next page

Continued from previous page

Frontring with protective cover to be mounted with a torque of 40 Ncm onto actuator.

Switching action: MA = Maintained action, M = Momentary action


Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Emergency-stop pushbutton actuator, foolproof EN IEC 60947-5-5

Application as per DIN EN ISO 13850 and EN 60204-1



Essential Accessories:

 Switching element for Emergency-stop pushbutton page 52

| | Front protection | Switching action | Mushroom had cap | Marking | Ø 37 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing |  |
|---|------------------|------------------|------------------|---------|--------------------|---------------------|-------------------|-----------------|---|
| Emergency-stop pushbutton actuator, foolproof EN IEC 60947-5-5 Yellow actuator Key to unlock anti-clockwise Standard lock 9500 Max. 2 Slow-make elements can be clipped on | IP 65 | MA | Plastic red | Arrows | 704.066.2 | 2 | 24 | 6 | 0.300 |
| Yellow actuator Twist to unlock anti-clockwise Max. 2 Slow-make elements can be clipped on | IP 65 | MA | Plastic red | Arrows | 704.064.2 | 2 | 14 | 6 | 0.300 |


Switching action: MA = Maintained action

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Stop pushbutton actuator



Essential Accessories:

 Switching element for Emergency-stop pushbutton page 52

| | Front protection | Switching action | Front ring | Mushroom had cap | Marking | Ø 40 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing |  |
|---|------------------|------------------|-------------------|------------------|---------|--------------------|---------------------|-------------------|-----------------|---|
| Stop pushbutton actuator Key to unlock clockwise Standard lock 251 | IP 65 | MA | Aluminium natural | Plastic red | without | 704.078.0 | 9 | 17 | 6 | 0.063 |
| | | | Plastic grey | Plastic red | without | 704.076.0 | 9 | 17 | 6 | 0.063 |
| Twist to unlock clockwise | IP 65 | MA | Aluminium natural | Plastic red | Arrows | 704.075.2 | 9 | 12 | 6 | 0.047 |
| | | | | | Stop | 704.075.3 | 9 | 12 | 6 | 0.047 |
| | | | Plastic grey | Plastic red | Arrows | 704.074.2 | 9 | 12 | 6 | 0.047 |
| | | | | | Stop | 704.074.3 | 9 | 12 | 6 | 0.047 |


Switching action: MA = Maintained action

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Mushroom-head pushbutton actuator



Essential Accessories:

 Switching element page 50

| | Front protection | Switching action | Front ring | Mushroom had cap | Ø 40 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing |  |
|--|------------------|------------------|-------------------|------------------|--------------------|---------------------|-------------------|-----------------|---|
| Mushroom-head pushbutton actuator | IP 65 | MA | Aluminium natural | Plastic black | 704.073.0 | 9 | 15 | 3 | 0.044 |
| | | | | Plastic green | 704.073.5 | 9 | 15 | 3 | 0.044 |
| | | | | Plastic red | 704.073.2 | 9 | 15 | 3 | 0.044 |
| | | | | Plastic yellow | 704.073.4 | 9 | 15 | 3 | 0.044 |
| | | | Plastic grey | Plastic black | 704.072.0 | 9 | 15 | 3 | 0.044 |
| | | | | Plastic green | 704.072.5 | 9 | 15 | 3 | 0.044 |
| | | | | Plastic red | 704.072.2 | 9 | 15 | 3 | 0.044 |
| | | | | Plastic yellow | 704.072.4 | 9 | 15 | 3 | 0.044 |
| | | M | Aluminium natural | Plastic black | 704.071.0 | 9 | 15 | 4 | 0.044 |
| | | | | Plastic green | 704.071.5 | 9 | 15 | 4 | 0.044 |
| | | | | Plastic red | 704.071.2 | 9 | 15 | 4 | 0.044 |
| | | | | Plastic yellow | 704.071.4 | 9 | 15 | 4 | 0.044 |
| | | | Plastic grey | Plastic black | 704.070.0 | 9 | 15 | 4 | 0.044 |
| | | | | Plastic green | 704.070.5 | 9 | 15 | 4 | 0.044 |
| | | | | Plastic red | 704.070.2 | 9 | 15 | 4 | 0.044 |
| | | | | Plastic yellow | 704.070.4 | 9 | 15 | 4 | 0.044 |



Switching action: MA = Maintained action, M = Momentary action

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Mushroom-head pushbutton actuator illuminated



Essential Accessories:

-  Single-LED page 56
-  Switching element page 50

| | Front protection | Switching action | Front ring | Mushroom had cap | Ø 40 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing |  |
|--|------------------|------------------|--------------|--------------------|--------------------|---------------------|-------------------|-----------------|---|
| Mushroom-head pushbutton actuator illuminated | IP 65 | MA | Plastic grey | Plastic blue | 704.086.6 | 9 13 | 34 | 0.044 | |
| | | | | Plastic colourless | 704.086.7 | 9 13 | 34 | 0.044 | |
| | | | | Plastic green | 704.086.5 | 9 13 | 34 | 0.044 | |
| | | | | Plastic red | 704.086.2 | 9 13 | 34 | 0.044 | |
| | | | | Plastic yellow | 704.086.4 | 9 13 | 34 | 0.044 | |
| | | M | Plastic grey | Plastic blue | 704.084.6 | 9 13 | 41 | 0.044 | |
| | | | | Plastic colourless | 704.084.7 | 9 13 | 41 | 0.044 | |
| | | | | Plastic green | 704.084.5 | 9 13 | 41 | 0.044 | |
| | | | | Plastic red | 704.084.2 | 9 13 | 41 | 0.044 | |
| | | | | Plastic yellow | 704.084.4 | 9 13 | 41 | 0.044 | |

Switching action: MA = Maintained action, M = Momentary action

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Keylock switch actuator 2 positions



Essential Accessories:

Switching element page 50

| | Front protection | Switching action | Frontbezel/-ring | Key remove | □ 30 x 30 mm Typ-Nr. | Ø 29 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing | |
|---|------------------|------------------|---------------------------|------------|-------------------------|--------------------|---------------------|-------------------|-----------------|--|
| Maintain 90° | IP 65 | M | Plastic grey | A | 704.343.0 | | 5 9 | 44 | 0.070 | |
| Momentary 42° | | | | B | 704.340.0 | | 5 9 | 45 | 0.070 | |
| | | | | C | 704.341.0 | | 5 9 | 45 | 0.070 | |
| | | | | C + B | 704.342.0 | | 5 9 | 45 | 0.070 | |
| Position A : Basic position Position B : Momentary action 42° Standard lock 251 | IP 65 | M | Aluminium chromium-plated | A | | 704.123.0 | 5 9 | 44 | 0.070 | |
| Position C + B : Maintained action 90° Standard lock 251 | | | | B | | 704.120.0 | 5 9 | 45 | 0.070 | |
| | | | | C | | 704.121.0 | 5 9 | 45 | 0.070 | |
| | | | | C + B | | 704.122.0 | 5 9 | 45 | 0.070 | |

Switching action: M = Momentary action, MA = Maintained action

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Keylock switch actuator 3 positions



Essential Accessories:

Switching element page 50



| | Front protection | Frontbezel/-ring | Switching action | Key remove | 30 x 30 mm Typ-Nr. | Ø 29 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing | |
|---|------------------|------------------------------|------------------|------------|-----------------------|--------------------|---------------------|-------------------|-----------------|-------|
| Keylock switch actuator 3 positions Position C : Maintained action 42° Position A : Basic position Position B : Momentary action 42° Standard lock 251 | IP 65 | Plastic grey | MA-0-M | C | 704.337.0 | | 5 | 9 | 46 | 0.070 |
| | | | | C + A | 704.344.0 | | 5 | 9 | 46 | 0.070 |
| Position C : Momentary action 42° Position A : Basic position Position B : Maintained action 42° Standard lock 251 | IP 65 | Plastic grey | M-0-MA | A | 704.338.0 | | 5 | 9 | 43 | 0.070 |
| Position C + B : Maintained action 42° Position A : Basic position Standard lock 251 | IP 65 | Plastic grey | MA-0-MA | A | 704.334.0 | | 5 | 9 | 47 | 0.070 |
| | | | | C + B | 704.336.0 | | 5 | 9 | 47 | 0.070 |
| Position C + B : Maintained action 90° Position A : Basic position Standard lock 251 | IP 65 | Plastic grey | MA-0-MA | C + A + B | 704.333.0 | | 5 | 9 | 47 | 0.070 |
| Position C + B : Momentary action 42° Position A : Basic position Standard lock 251 | IP 65 | Plastic grey | M-0-M | A | 704.335.0 | | 5 | 9 | 42 | 0.070 |
| Position C : Maintained action 42° Position A : Basic position Position B : Momentary action 42° Standard lock 251 | IP 65 | Aluminium chromium-plated | MA-0-M | C | | 704.117.0 | 5 | 9 | 46 | 0.070 |
| | | | | C + A | | 704.124.0 | 5 | 9 | 46 | 0.070 |
| Position C : Momentary action 42° Position A : Basic position Position B : Maintained action 42° Standard lock 251 | IP 65 | Aluminium chromium-plated | M-0-MA | A | | 704.118.0 | 5 | 9 | 43 | 0.070 |
| Position C + B : Maintained action 42° Position A : Basic position Standard lock 251 | IP 65 | Aluminium chromium-plated | MA-0-MA | A | | 704.114.0 | 5 | 9 | 47 | 0.070 |
| | | | | C + B | | 704.116.0 | 5 | 9 | 47 | 0.070 |
| Position C + B : Maintained action 90° Position A : Basic position Standard lock 251 | IP 65 | Aluminium chromium-plated | MA-0-MA | C + A + B | | 704.113.0 | 5 | 9 | 47 | 0.070 |
| Position C + B : Momentary action 42° Position A : Basic position Standard lock 251 | IP 65 | Aluminium chromium-plated | M-0-M | A | | 704.115.0 | 5 | 9 | 42 | 0.070 |

Switching action: MA = Maintained action, M = Momentary action

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Selector switch actuator 2 positions, short lever



Essential Accessories:

Switching element page 50



| | Front protection | Switching action | Frontbezel/-ring | Lever | Ø 30 x 30 mm Typ-Nr. | Ø 29 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing | |
|--|------------------|------------------|-------------------|---------------|-------------------------|--------------------|---------------------|-------------------|-----------------|--|
| Selector switch actuator 2 positions, short lever Position A : Basic position Position B : Momentary action 42° | IP 65 | M | Plastic grey | Plastic black | 704.512.0 | 704.412.0 | 5 11 | 37 | 0.034 | |
| Position C + B : Maintained action 90° | IP 65 | MA | Plastic grey | Plastic black | 704.510.0 | 704.410.0 | 5 11 | 38 | 0.034 | |
| Position A : Basic position Position B : Momentary action 42° | IP 65 | M | Aluminium natural | Plastic black | | 704.413.0 | 5 11 | 37 | 0.037 | |
| Position C + B : Maintained action 90° | IP 65 | MA | Aluminium natural | Plastic black | | 704.411.0 | 5 11 | 38 | 0.037 | |

Switching action: M = Momentary action, MA = Maintained action

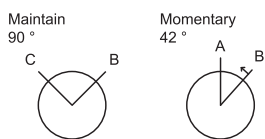
Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Selector switch actuator 2 positions, long lever



Essential Accessories:

Switching element page 50



| | Front protection | Switching action | Frontbezel/-ring | Lever | Ø 30 x 30 mm Typ-Nr. | Ø 29 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing | |
|---|------------------|------------------|-------------------|---------------|-------------------------|--------------------|---------------------|-------------------|-----------------|--|
| Selector switch actuator 2 positions, long lever Position A : Basic position Position B : Momentary action 42° | IP 65 | M | Plastic grey | Plastic black | 704.302.0 | 704.102.0 | 6 10 | 37 | 0.034 | |
| Position C + B : Maintained action 90° | IP 65 | MA | Plastic grey | Plastic black | 704.300.0 | 704.100.0 | 6 10 | 38 | 0.034 | |
| Position A : Basic position Position B : Momentary action 42° | IP 65 | M | Aluminium natural | Plastic black | | 704.103.0 | 6 10 | 37 | 0.037 | |
| Position C + B : Maintained action 90° | IP 65 | MA | Aluminium natural | Plastic black | | 704.101.0 | 6 10 | 38 | 0.037 | |

Switching action: M = Momentary action, MA = Maintained action

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Selector switch actuator 3 positions, short lever



Essential Accessories:

Switching element page 50

Maintain/Momentary
42°



| | Front protection | Switching action | Frontbezel/-ring | Lever | ∅ 30 x 30 mm Typ-Nr. | ∅ 29 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing | (E-3) |
|--|------------------|------------------|-------------------|---------------|-------------------------|--------------------|---------------------|-------------------|-----------------|-------|
| Selector switch actuator 3 positions, short lever Position C : Maintained action 42° Position A : Basic position Position B : Momentary action 42° | IP 65 | MA-0-M | Plastic grey | Plastic black | 704.506.0 | 704.406.0 | 5 11 | 39 | 0.034 | |
| Position C : Momentary action 42° Position A : Basic position Position B : Maintained action 42° | IP 65 | M-0-MA | Plastic grey | Plastic black | 704.508.0 | 704.408.0 | 5 11 | 36 | 0.034 | |
| Position C + B : Maintained action 42° Position A : Basic position | IP 65 | MA-0-MA | Plastic grey | Plastic black | 704.502.0 | 704.402.0 | 5 11 | 40 | 0.034 | |
| Position C + B : Momentary action 42° Position A : Basic position | IP 65 | M-0-M | Plastic grey | Plastic black | 704.504.0 | 704.404.0 | 5 11 | 35 | 0.034 | |
| Position C : Maintained action 42° Position A : Basic position Position B : Momentary action 42° | IP 65 | MA-0-M | Aluminium natural | Plastic black | | 704.407.0 | 5 11 | 39 | 0.037 | |
| Position C : Momentary action 42° Position A : Basic position Position B : Maintained action 42° | IP 65 | M-0-MA | Aluminium natural | Plastic black | | 704.409.0 | 5 11 | 36 | 0.037 | |
| Position C + B : Maintained action 42° Position A : Basic position | IP 65 | MA-0-MA | Aluminium natural | Plastic black | | 704.403.0 | 5 11 | 40 | 0.037 | |
| Position C + B : Momentary action 42° Position A : Basic position | IP 65 | M-0-M | Aluminium natural | Plastic black | | 704.405.0 | 5 11 | 35 | 0.037 | |

Switching action: MA = Maintained action, M = Momentary action

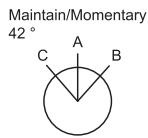
Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Selector switch actuator 3 positions, long lever long



Essential Accessories:

Switching element page 50



| | Front protection | Switching action | Frontbezel/-ring | Lever | □ 30 x 30 mm Typ-Nr. | ∅ 29 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing | |
|--|------------------|------------------|-------------------|---------------|-------------------------|--------------------|---------------------|-------------------|-----------------|-------|
| Selector switch actuator 3 positions, long lever long Position C : Maintained action 42° Position A : Basic position Position B : Momentary action 42° | IP 65 | MA-0-M | Plastic grey | Plastic black | 704.296.0 | 704.096.0 | 6 | 10 | 39 | 0.034 |
| Position C : Momentary action 42° Position A : Basic position Position B : Maintained action 42° | IP 65 | M-0-MA | Plastic grey | Plastic black | 704.298.0 | 704.098.0 | 6 | 10 | 36 | 0.034 |
| Position C + B : Maintained action 42° Position A : Basic position | IP 65 | MA-0-MA | Plastic grey | Plastic black | 704.292.0 | 704.092.0 | 6 | 10 | 40 | 0.034 |
| Position C + B : Momentary action 42° Position A : Basic position | IP 65 | M-0-M | Plastic grey | Plastic black | 704.294.0 | 704.094.0 | 6 | 10 | 35 | 0.034 |
| Position C : Maintained action 42° Position A : Basic position Position B : Momentary action 42° | IP 65 | MA-0-M | Aluminium natural | Plastic black | | 704.097.0 | 6 | 10 | 39 | 0.037 |
| Position C : Momentary action 42° Position A : Basic position Position B : Maintained action 42° | IP 65 | M-0-MA | Aluminium natural | Plastic black | | 704.099.0 | 6 | 10 | 36 | 0.037 |
| Position C + B : Maintained action 42° Position A : Basic position | IP 65 | MA-0-MA | Aluminium natural | Plastic black | | 704.093.0 | 6 | 10 | 40 | 0.037 |
| Position C + B : Momentary action 42° Position A : Basic position | IP 65 | M-0-M | Aluminium natural | Plastic black | | 704.095.0 | 6 | 10 | 35 | 0.037 |




Switching action: MA = Maintained action, M = Momentary action

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Rotary selector switch actuator, short lever



Essential Accessories:

-  Rotary selector switching element 30° page 53
-  Rotary selector switching element 45° page 53
-  Rotary selector switching element 60° page 54




| | Front protection | Frontbezel/-ring | Lever | ∅ 30 x 30 mm Typ-Nr. | ∅ 29 mm Typ-Nr. | Mounting dimensions | Technical drawing | |
|--|------------------|-------------------|---------------|-------------------------|--------------------|---------------------|-------------------|-------|
| Rotary selector switch actuator, short lever Position 0 : nine o'clock | IP 65 | Plastic grey | Plastic black | 704.510.1KN | | 4 | 64 | 0.045 |
| | | Aluminium natural | Plastic black | | 704.411.1KN | 4 | 64 | 0.045 |

Mounting dimensions from page 87, Technical drawing from page 91

Rotary selector switch actuator, long lever



Essential Accessories:

-  Rotary selector switching element 30° page 53
-  Rotary selector switching element 45° page 53
-  Rotary selector switching element 60° page 54

| | Front protection | Frontbezel/-ring | Lever | ∅ 30 x 30 mm Typ-Nr. | ∅ 29 mm Typ-Nr. | Mounting dimensions | Technical drawing | |
|---|------------------|-------------------|---------------|-------------------------|--------------------|---------------------|-------------------|-------|
| Rotary selector switch actuator, long lever Position 0 : nine o'clock | IP 65 | Plastic grey | Plastic black | 704.300.1KN | | 4 | 65 | 0.045 |
| | | Aluminium natural | Plastic black | | 704.101.1KN | 4 | 65 | 0.045 |
| Position 0 : twelve o'clock | IP 65 | Aluminium natural | Plastic black | | 704.101.0KN | 4 | 65 | 0.045 |

Mounting dimensions from page 87, Technical drawing from page 91

Indicator, flush mounting



Essential Accessories:

🛒 Single-LED page 56

| | Front protection | Terminals | Frontbezel/-ring | Lens | ∅ 35 x 35 Typ-Nr. | ∅ 35 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing | |
|---------------------------|------------------|-----------|-------------------|--------------------|----------------------|--------------------|---------------------|-------------------|-----------------|-------|
| Indicator, flush mounting | IP 65 | ST | Plastic black | Plastic blue | 704.206.600 | | 12 | 20 | 5 | 0.061 |
| | | | | Plastic colourless | 704.206.700 | | 12 | 20 | 5 | 0.061 |
| | | | | Plastic green | 704.206.500 | | 12 | 20 | 5 | 0.061 |
| | | | | Plastic red | 704.206.200 | | 12 | 20 | 5 | 0.061 |
| | | | | Plastic yellow | 704.206.400 | | 12 | 20 | 5 | 0.061 |
| | | | Plastic silver | Plastic blue | 704.202.608 | | 12 | 20 | 5 | 0.061 |
| | | | | Plastic colourless | 704.202.708 | | 12 | 20 | 5 | 0.061 |
| | | | | Plastic green | 704.202.508 | | 12 | 20 | 5 | 0.061 |
| | | | | Plastic red | 704.202.208 | | 12 | 20 | 5 | 0.061 |
| | | | | Plastic yellow | 704.202.408 | | 12 | 20 | 5 | 0.061 |
| | | | Aluminium natural | Plastic blue | | 704.006.618 | 7 | 20 | 5 | 0.061 |
| | | | | Plastic colourless | | 704.006.718 | 7 | 20 | 5 | 0.061 |
| | | | | Plastic green | | 704.006.518 | 7 | 20 | 5 | 0.061 |
| | | | | Plastic red | | 704.006.218 | 7 | 20 | 5 | 0.061 |
| | | | | Plastic yellow | | 704.006.418 | 7 | 20 | 5 | 0.061 |

Terminals: ST = Screw terminal

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Flasher, flush mounting



Essential Accessories:

- Flasher element page 49
- Single-LED page 56

| | Front protection | Frontbezel/-ring | Lens | Ø 35 x 35 Typ-Nr. | Ø 35 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing | | |
|--------------------------------|------------------|-------------------|--------------------|----------------------|--------------------|---------------------|-------------------|-----------------|-------|-------|
| Flasher, flush mounting | IP 65 | Plastic black | Plastic blue | 704.206.600 | | 12 | 21 | 5 | 0.061 | |
| | | | Plastic colourless | 704.206.700 | | 12 | 21 | 5 | 0.061 | |
| | | | Plastic green | 704.206.500 | | 12 | 21 | 5 | 0.061 | |
| | | | Plastic red | 704.206.200 | | 12 | 21 | 5 | 0.061 | |
| | | | Plastic yellow | 704.206.400 | | 12 | 21 | 5 | 0.061 | |
| | | Plastic silver | Plastic blue | 704.202.608 | | 12 | 21 | 5 | 0.061 | |
| | | | Plastic colourless | 704.202.708 | | 12 | 21 | 5 | 0.061 | |
| | | | Plastic green | 704.202.508 | | 12 | 21 | 5 | 0.061 | |
| | | | Plastic red | 704.202.208 | | 12 | 21 | 5 | 0.061 | |
| | | | Plastic yellow | 704.202.408 | | 12 | 21 | 5 | 0.061 | |
| | | Aluminium natural | Plastic blue | | | 704.006.618 | 7 | 21 | 5 | 0.061 |
| | | | Plastic colourless | | | 704.006.718 | 7 | 21 | 5 | 0.061 |
| | | | Plastic green | | | 704.006.518 | 7 | 21 | 5 | 0.061 |
| | | | Plastic red | | | 704.006.218 | 7 | 21 | 5 | 0.061 |
| | | | Plastic yellow | | | 704.006.418 | 7 | 21 | 5 | 0.061 |

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Buzzer, flush mounting



| | Front protection | Front cap | Terminals | Ø 35 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing | |
|---|------------------|-------------------|-----------|--------------------|---------------------|-------------------|-----------------|-------|
| Buzzer, flush mounting Operation voltage : 24 VDC | IP 40 | Aluminium black | S1 | 14-810.910 | 7 | 63 | 1 | 0.016 |
| | | Aluminium natural | S1 | 14-810.918 | 7 | 63 | 1 | 0.016 |

Further information in the Technical Data and Typical Applications

Terminals: S1 = Soldering terminal (also pluggable 2.8 x 0.5 mm)

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Pushbutton actuator, flush mounting

non-illuminative



Essential Accessories:

Switching element page 50

| | Front protection | Switching action | Frontbezel/-ring | Lens | Ø 35 x 35 mm Typ-Nr. | Ø 35 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing | | |
|--|------------------|------------------|--------------------|--------------------|-------------------------|--------------------|---------------------|-------------------|-----------------|-------|-------|
| Pushbutton actuator, flush mounting | IP 65 | MA | Plastic black | Plastic black | 704.239.000 | | 12 | 22 | 3 | 0.051 | |
| | | | | Plastic blue | 704.239.600 | | 12 | 22 | 3 | 0.051 | |
| | | | | Plastic colourless | 704.239.700 | | 12 | 22 | 3 | 0.051 | |
| | | | | Plastic green | 704.239.500 | | 12 | 22 | 3 | 0.051 | |
| | | | | Plastic red | 704.239.200 | | 12 | 22 | 3 | 0.051 | |
| | | | | Plastic yellow | 704.239.400 | | 12 | 22 | 3 | 0.051 | |
| | | | Plastic silver | Plastic black | 704.240.008 | | 12 | 22 | 4 | 0.051 | |
| | | | | Plastic blue | 704.240.608 | | 12 | 22 | 3 | 0.051 | |
| | | | | Plastic colourless | 704.240.708 | | 12 | 22 | 3 | 0.051 | |
| | | | | Plastic green | 704.240.508 | | 12 | 22 | 3 | 0.051 | |
| | | | | Plastic red | 704.240.208 | | 12 | 22 | 3 | 0.051 | |
| | | | | Plastic yellow | 704.240.408 | | 12 | 22 | 3 | 0.051 | |
| | | | M | Plastic black | Plastic black | 704.209.000 | | 12 | 22 | 4 | 0.051 |
| | | | | | Plastic blue | 704.209.600 | | 12 | 22 | 4 | 0.051 |
| | | | | | Plastic colourless | 704.209.700 | | 12 | 22 | 4 | 0.051 |
| | | | | | Plastic green | 704.209.500 | | 12 | 22 | 4 | 0.051 |
| | | | | | Plastic red | 704.209.200 | | 12 | 22 | 4 | 0.051 |
| | | | | | Plastic yellow | 704.209.400 | | 12 | 22 | 4 | 0.051 |
| | | Plastic silver | | Plastic black | 704.210.008 | | 12 | 22 | 4 | 0.051 | |
| | | | | Plastic blue | 704.210.608 | | 12 | 22 | 4 | 0.051 | |
| | | | | Plastic colourless | 704.210.708 | | 12 | 22 | 4 | 0.051 | |
| | | | | Plastic green | 704.210.508 | | 12 | 22 | 4 | 0.051 | |
| | | | | Plastic red | 704.210.208 | | 12 | 22 | 4 | 0.051 | |
| | | | | Plastic yellow | 704.210.408 | | 12 | 22 | 4 | 0.051 | |
| | | MA | | Aluminium natural | Aluminium black | | 704.041.018 | 7 | 22 | 3 | 0.051 |
| | | | | | Aluminium blue | | 704.041.618 | 7 | 22 | 3 | 0.051 |
| | | | | | Aluminium gold | | 704.041.418 | 7 | 22 | 3 | 0.051 |
| | | | | | Aluminium natural | | 704.041.818 | 7 | 22 | 3 | 0.051 |
| | | | | | Aluminium olive-green | | 704.041.518 | 7 | 22 | 3 | 0.051 |
| | | | | | Aluminium red | | 704.041.218 | 7 | 22 | 3 | 0.051 |
| | | | Plastic black | | | 704.042.018 | 7 | 22 | 3 | 0.051 | |
| | | | Plastic blue | | | 704.042.618 | 7 | 22 | 3 | 0.051 | |
| | | | Plastic colourless | | | 704.042.718 | 7 | 22 | 3 | 0.051 | |
| | | | Plastic green | | | 704.042.518 | 7 | 22 | 3 | 0.051 | |
| | | | Plastic red | | | 704.042.218 | 7 | 22 | 3 | 0.051 | |
| | | | Plastic yellow | | | 704.042.418 | 7 | 22 | 3 | 0.051 | |

Continuation see next page

Continued from previous page

| | Front protection | Switching action | Frontbezel/-ring | Lens | ⌀ 35 x 35 mm Typ-Nr. | Ø 35 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing |  |
|--|------------------|------------------|-------------------|-----------------------|-------------------------|--------------------|---------------------|-------------------|-----------------|---|
| Pushbutton actuator, flush mounting | IP 65 | M | Aluminium natural | Aluminium black | | 704.011.018 | 7 | 22 | 4 | 0.051 |
| | | | | Aluminium blue | | 704.011.618 | 7 | 22 | 4 | 0.051 |
| | | | | Aluminium gold | | 704.011.418 | 7 | 22 | 4 | 0.051 |
| | | | | Aluminium natural | | 704.011.818 | 7 | 22 | 4 | 0.051 |
| | | | | Aluminium olive-green | | 704.011.518 | 7 | 22 | 4 | 0.051 |
| | | | | Aluminium red | | 704.011.218 | 7 | 22 | 4 | 0.051 |
| | | | | Plastic black | | 704.012.018 | 7 | 22 | 4 | 0.051 |
| | | | | Plastic blue | | 704.012.618 | 7 | 22 | 4 | 0.051 |
| | | | | Plastic colourless | | 704.012.718 | 7 | 22 | 4 | 0.051 |
| | | | | Plastic green | | 704.012.518 | 7 | 22 | 4 | 0.051 |
| | | | | Plastic red | | 704.012.218 | 7 | 22 | 4 | 0.051 |
| | | | | Plastic yellow | | 704.012.418 | 7 | 22 | 4 | 0.051 |

Switching action: MA = Maintained action, M = Momentary action

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Illuminated pushbutton actuator, flush mounting



Essential Accessories:

- Single-LED page 56
- Switching element page 50

| | Front protection | Switching action | Frontbezel/-ring | Lens | ∅ 35 x 35 mm Typ-Nr. | ∅ 35 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing | | |
|--|------------------|------------------|-------------------|--------------------|-------------------------|--------------------|---------------------|-------------------|-----------------|-------|-------|
| Illuminated pushbutton actuator, flush mounting | IP 65 | MA | Plastic black | Plastic blue | 704.259.600 | | 12 | 19 | 3 | 0.051 | |
| | | | | Plastic colourless | 704.259.700 | | 12 | 19 | 3 | 0.051 | |
| | | | | Plastic green | 704.259.500 | | 12 | 19 | 3 | 0.051 | |
| | | | | Plastic red | 704.259.200 | | 12 | 19 | 3 | 0.051 | |
| | | | | Plastic yellow | 704.259.400 | | 12 | 19 | 3 | 0.051 | |
| | | | Plastic silver | Plastic blue | 704.260.608 | | 12 | 19 | 3 | 0.051 | |
| | | | | Plastic colourless | 704.260.708 | | 12 | 19 | 3 | 0.051 | |
| | | | | Plastic green | 704.260.508 | | 12 | 19 | 3 | 0.051 | |
| | | | | Plastic red | 704.260.208 | | 12 | 19 | 3 | 0.051 | |
| | | | | Plastic yellow | 704.260.408 | | 12 | 19 | 3 | 0.051 | |
| | | | M | Plastic black | Plastic blue | 704.229.600 | | 12 | 19 | 4 | 0.051 |
| | | | | | Plastic colourless | 704.229.700 | | 12 | 19 | 4 | 0.051 |
| | | | | | Plastic green | 704.229.500 | | 12 | 19 | 4 | 0.051 |
| | | | | | Plastic red | 704.229.200 | | 12 | 19 | 4 | 0.051 |
| | | Plastic yellow | | | 704.229.400 | | 12 | 19 | 4 | 0.051 | |
| | | Plastic silver | | Plastic blue | 704.230.608 | | 12 | 19 | 4 | 0.051 | |
| | | | | Plastic colourless | 704.230.708 | | 12 | 19 | 4 | 0.051 | |
| | | | | Plastic green | 704.230.508 | | 12 | 19 | 4 | 0.051 | |
| | | | | Plastic red | 704.230.208 | | 12 | 19 | 4 | 0.051 | |
| | | | | Plastic yellow | 704.230.408 | | 12 | 19 | 4 | 0.051 | |
| | | MA | Aluminium natural | Plastic blue | | 704.062.618 | 7 | 19 | 34 | 0.067 | |
| | | | | Plastic colourless | | 704.062.718 | 7 | 19 | 34 | 0.067 | |
| | | | | Plastic green | | 704.062.518 | 7 | 19 | 34 | 0.067 | |
| | | | | Plastic red | | 704.062.218 | 7 | 19 | 34 | 0.067 | |
| | | | | Plastic yellow | | 704.062.418 | 7 | 19 | 34 | 0.067 | |
| | | M | Aluminium natural | Plastic blue | | 704.032.618 | 7 | 19 | 41 | 0.067 | |
| | | | | Plastic colourless | | 704.032.718 | 7 | 19 | 41 | 0.067 | |
| | | | | Plastic green | | 704.032.518 | 7 | 19 | 41 | 0.067 | |
| Plastic red | | | | 704.032.218 | 7 | 19 | 41 | 0.067 | | | |
| Plastic yellow | | | | 704.032.418 | 7 | 19 | 41 | 0.067 | | | |


Switching action: MA = Maintained action, M = Momentary action


Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Stop pushbutton actuator, flush mounting



Essential Accessories:

 Switching element for Emergency-stop pushbutton page 52

| | Front protection | Switching action | Front ring | Mushroom had cap | Marking | Ø 40 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing |  |
|--|------------------|------------------|-------------------|------------------|---------|--------------------|---------------------|-------------------|-----------------|---|
| Stop pushbutton actuator, flush mounting Twist to unlock clockwise | IP 65 | MA | Aluminium black | Plastic red | Arrows | 704.074.210 | 10 | 26 | 6 | 0.048 |
| | | | | | Stop | 704.075.310 | 10 | 26 | 6 | 0.048 |
| | | | Aluminium natural | Plastic red | Arrows | 704.075.218 | 10 | 26 | 6 | 0.048 |
| | | | | | Stop | 704.075.318 | 10 | 26 | 6 | 0.048 |


Switching action: MA = Maintained action


Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Mushroom-head pushbutton actuator, flush mounting



Essential Accessories:

 Switching element page 50

| | Front protection | Front ring | Switching action | Mushroom had cap | Ø 40 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing |  |
|--|------------------|-------------------|------------------|--------------------|--------------------|---------------------|-------------------|-----------------|---|
| Mushroom-head pushbutton actuator, flush mounting | IP 65 | Aluminium black | MA | Plastic red | 704.073.210 | 10 | 27 | 3 | 0.041 |
| | | | | Plastic red | 704.071.210 | 10 | 27 | 4 | 0.041 |
| | | | Plastic yellow | 704.071.410 | 10 | 27 | 4 | 0.041 | |
| | | Aluminium natural | M | Plastic red | 704.071.218 | 10 | 27 | 4 | 0.041 |
| | | | | Plastic yellow | 704.071.418 | 10 | 27 | 4 | 0.041 |

Switching action: MA = Maintained action, M = Momentary action

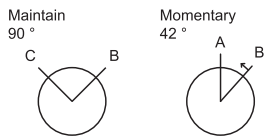
Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Keylock switch actuator 2 positions, flush mounting



Essential Accessories:

Switching element page 50



| | Front protection | Switching action | Frontbezel/-ring | Key remove | □ 35 x 35 mm Typ-Nr. | ∅ 35 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing | |
|---|------------------|------------------|-------------------|------------|-------------------------|--------------------|---------------------|-------------------|-----------------|-------|
| Keylock switch actuator 2 positions, flush mounting Position A : Basic position Position B : Momentary action 42° Standard lock 251 | IP 65 | M | Plastic black | A | 704.343.000 | | 12 | 25 | 44 | 0.099 |
| | | | Plastic silver | A | 704.343.008 | | 12 | 25 | 44 | 0.099 |
| Position C + B : Maintained action 90° Standard lock 251 | IP 65 | MA | Plastic black | B | 704.340.000 | | 12 | 25 | 45 | 0.099 |
| | | | | C | 704.341.000 | | 12 | 25 | 45 | 0.099 |
| | | | | C + B | 704.342.000 | | 12 | 25 | 45 | 0.099 |
| | | | Plastic silver | B | 704.340.008 | | 12 | 25 | 45 | 0.099 |
| | | | | C | 704.341.008 | | 12 | 25 | 45 | 0.099 |
| | | | | C + B | 704.342.008 | | 12 | 25 | 45 | 0.099 |
| Position A : Basic position Position B : Momentary action 42° Standard lock 251 | IP 65 | M | Aluminium natural | A | | 704.123.018 | 7 | 25 | 44 | 0.099 |
| | | | | | | | | | | |
| Position C + B : Maintained action 90° Standard lock 251 | IP 65 | MA | Aluminium natural | B | | 704.120.018 | 7 | 25 | 45 | 0.099 |
| | | | | C | | 704.121.018 | 7 | 25 | 45 | 0.099 |
| | | | | C + B | | 704.122.018 | 7 | 25 | 45 | 0.099 |

Switching action: M = Momentary action, MA = Maintained action

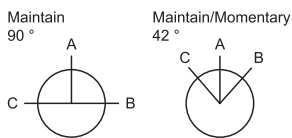
Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Keylock switch actuator 3 positions, flush mounting



Essential Accessories:

Switching element page 50



| | Front protection | Switching action | Frontbezel/-ring | Key remove | □ 35 x 35 mm Typ-Nr. | ∅ 35 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing | |
|---|------------------|------------------|-------------------|------------|-------------------------|--------------------|---------------------|-------------------|-----------------|-------|
| Keylock switch actuator 3 positions, flush mounting Position C : Maintained action 42° Position A : Basic position Position B : Momentary action 42° Standard lock 251 | IP 65 | MA-0-M | Plastic black | C | 704.337.000 | | 12 | 25 | 46 | 0.099 |
| | | | | C + A | 704.344.000 | | 12 | 25 | 46 | 0.099 |
| | | | Plastic silver | C | 704.337.008 | | 12 | 25 | 46 | 0.099 |
| | | | | C + A | 704.344.008 | | 12 | 25 | 46 | 0.099 |
| Position C : Momentary action 42° Position A : Basic position Position B : Maintained action 42° Standard lock 251 | IP 65 | M-0-MA | Plastic black | A | 704.338.000 | | 12 | 25 | 43 | 0.099 |
| | | | Plastic silver | A | 704.338.008 | | 12 | 25 | 43 | 0.099 |
| Position C + B : Maintained action 42° Position A : Basic position Standard lock 251 | IP 65 | MA-0-MA | Plastic black | A | 704.334.000 | | 12 | 25 | 47 | 0.099 |
| | | | | C + B | 704.336.000 | | 12 | 25 | 47 | 0.099 |
| | | | Plastic silver | A | 704.334.008 | | 12 | 25 | 47 | 0.099 |
| | | | | C + B | 704.336.008 | | 12 | 25 | 47 | 0.099 |
| Position C + B : Maintained action 90° Position A : Basic position Standard lock 251 | IP 65 | MA-0-MA | Plastic black | C + A + B | 704.333.000 | | 12 | 25 | 47 | 0.099 |
| | | | Plastic silver | C + A + B | 704.333.008 | | 12 | 25 | 47 | 0.099 |
| Position C + B : Momentary action 42° Position A : Basic position Standard lock 251 | IP 65 | M-0-M | Plastic black | A | 704.335.000 | | 12 | 25 | 42 | 0.099 |
| | | | Plastic silver | A | 704.335.008 | | 12 | 25 | 42 | 0.099 |
| Position C : Maintained action 42° Position A : Basic position Position B : Momentary action 42° Standard lock 251 | IP 65 | MA-0-M | Aluminium natural | C | | 704.117.018 | 7 | 25 | 46 | 0.099 |
| | | | | C + A | | 704.124.018 | 7 | 25 | 46 | 0.099 |
| Position C : Momentary action 42° Position A : Basic position Position B : Maintained action 42° Standard lock 251 | IP 65 | M-0-MA | Aluminium natural | A | | 704.118.018 | 7 | 25 | 43 | 0.099 |
| Position C + B : Maintained action 42° Position A : Basic position Standard lock 251 | IP 65 | MA-0-MA | Aluminium natural | A | | 704.114.018 | 7 | 25 | 47 | 0.099 |
| | | | | C + B | | 704.116.018 | 7 | 25 | 47 | 0.099 |
| Position C + B : Maintained action 90° Position A : Basic position Standard lock 251 | IP 65 | MA-0-MA | Aluminium natural | C + A + B | | 704.113.018 | 7 | 25 | 47 | 0.099 |
| Position C + B : Momentary action 42° Position A : Basic position Standard lock 251 | IP 65 | M-0-M | Aluminium natural | A | | 704.115.018 | 7 | 25 | 42 | 0.099 |

Switching action: MA = Maintained action, M = Momentary action

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Selector switch actuator 2 positions, short lever, flush mounting



Essential Accessories:

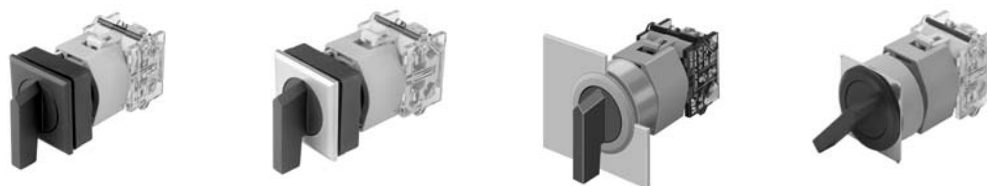
Switching element page 50

| | Front protection | Switching action | Frontbezel/-ring | Lever | 35 x 35 mm Typ-Nr. | Ø 35 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing | |
|--|------------------|------------------|-------------------|---------------|--------------------|--------------------|---------------------|-------------------|-----------------|-------|
| Maintain 90° Momentary 42° | IP 65 | M | Plastic black | Plastic black | 704.512.000 | | 12 | 23 | 37 | 0.056 |
| | | | Plastic silver | Plastic black | 704.512.008 | | 12 | 23 | 37 | 0.056 |
| Position A : Basic position Position B : Momentary action 42° Position C + B : Maintained action 90° | IP 65 | MA | Plastic black | Plastic black | 704.510.000 | | 12 | 23 | 38 | 0.056 |
| | | | Plastic silver | Plastic black | 704.510.008 | | 12 | 23 | 38 | 0.056 |
| Position A : Basic position Position B : Momentary action 42° | IP 65 | M | Aluminium black | Plastic black | | 704.413.010 | 7 | 23 | 37 | 0.056 |
| | | | Aluminium natural | Plastic black | | 704.413.018 | 7 | 23 | 37 | 0.056 |
| Position C + B : Maintained action 90° | IP 65 | MA | Aluminium black | Plastic black | | 704.411.010 | 7 | 23 | 38 | 0.056 |
| | | | Aluminium natural | Plastic black | | 704.411.018 | 7 | 23 | 38 | 0.056 |

Switching action: M = Momentary action, MA = Maintained action

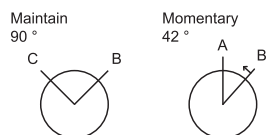
Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Selector switch actuator 2 positions, long lever, flush mounting



Essential Accessories:

Switching element page 50



| | Front protection | Switching action | Frontbezel/-ring | Lever | ⌀ 35 x 35 mm Typ-Nr. | Ø 35 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing | |
|---|------------------|------------------|-------------------|---------------|-------------------------|--------------------|---------------------|-------------------|-----------------|-------|
| Selector switch actuator 2 positions, long lever, flush mounting Position A : Basic position Position B : Momentary action 42° | IP 65 | M | Plastic black | Plastic black | 704.302.000 | | 13 | 16 | 37 | 0.056 |
| | | | Plastic silver | Plastic black | 704.302.008 | | 13 | 16 | 37 | 0.056 |
| Position C + B : Maintained action 90° | IP 65 | MA | Plastic black | Plastic black | 704.300.000 | | 13 | 16 | 38 | 0.056 |
| | | | Plastic silver | Plastic black | 704.300.008 | | 13 | 16 | 38 | 0.056 |
| Position A : Basic position Position B : Momentary action 42° | IP 65 | M | Aluminium natural | Plastic black | | 704.103.018 | 7 | 16 | 37 | 0.056 |
| Position C + B : Maintained action 90° | IP 65 | MA | Aluminium natural | Plastic black | | 704.101.018 | 7 | 16 | 38 | 0.056 |
| | | | Plastic black | Plastic black | | 704.101.010 | 7 | 16 | 38 | 0.056 |

Switching action: M = Momentary action, MA = Maintained action

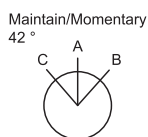
Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Selector switch actuator 3 positions, short lever, flush mounting



Essential Accessories:

Switching element page 50



| | Front protection | Switching action | Frontbezel/-ring | Lever | Typ-Nr. | Ø 35 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing | |
|--|------------------|------------------|-------------------|---------------|--------------------|--------------------|---------------------|-------------------|-----------------|-------|
| Selector switch actuator 3 positions, short lever, flush mounting Position C : Maintained action 42° Position A : Basic position Position B : Momentary action 42° | IP 65 | MA-0-M | Plastic black | Plastic black | 704.506.000 | | 12 | 23 | 39 | 0.056 |
| | | | Plastic silver | Plastic black | 704.506.008 | | 12 | 23 | 39 | 0.056 |
| Position C : Momentary action 42° Position A : Basic position Position B : Maintained action 42° | IP 65 | M-0-MA | Plastic black | Plastic black | 704.508.000 | | 12 | 23 | 36 | 0.056 |
| | | | Plastic silver | Plastic black | 704.508.008 | | 12 | 23 | 36 | 0.056 |
| Position C + B : Maintained action 42° Position A : Basic position | IP 65 | MA-0-MA | Plastic black | Plastic black | 704.502.000 | | 12 | 23 | 40 | 0.056 |
| | | | Plastic silver | Plastic black | 704.502.008 | | 12 | 23 | 40 | 0.056 |
| Position C + B : Momentary action 42° Position A : Basic position | IP 65 | M-0-M | Plastic black | Plastic black | 704.504.000 | | 12 | 23 | 35 | 0.056 |
| | | | Plastic silver | Plastic black | 704.504.008 | | 12 | 23 | 35 | 0.056 |
| Position C : Maintained action 42° Position A : Basic position Position B : Momentary action 42° | IP 65 | MA-0-M | Aluminium black | Plastic black | | 704.407.010 | 7 | 23 | 39 | 0.056 |
| | | | Aluminium natural | Plastic black | | 704.407.018 | 7 | 23 | 39 | 0.056 |
| Position C : Momentary action 42° Position A : Basic position Position B : Maintained action 42° | IP 65 | M-0-MA | Aluminium black | Plastic black | | 704.409.010 | 7 | 23 | 36 | 0.056 |
| | | | Aluminium natural | Plastic black | | 704.409.018 | 7 | 23 | 36 | 0.056 |
| Position C + B : Maintained action 42° Position A : Basic position | IP 65 | MA-0-MA | Aluminium black | Plastic black | | 704.403.010 | 7 | 23 | 40 | 0.056 |
| | | | Aluminium natural | Plastic black | | 704.403.018 | 7 | 23 | 40 | 0.056 |
| Position C + B : Momentary action 42° Position A : Basic position | IP 65 | M-0-M | Aluminium black | Plastic black | | 704.405.010 | 7 | 23 | 35 | 0.056 |
| | | | Aluminium natural | Plastic black | | 704.405.018 | 7 | 23 | 35 | 0.056 |

Switching action: MA = Maintained action, M = Momentary action

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

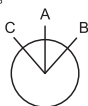
Selector switch actuator 3 positions, long lever, flush mounting



Essential Accessories:

Switching element page 50

Maintain/Momentary
42°



| | Front protection | Switching action | Frontbezel/-ring | Lever | □ 35 x 35 mm Typ-Nr. | ∅ 35 mm Typ-Nr. | Mounting dimensions | Technical drawing | Circuit drawing | |
|---|------------------|------------------|-------------------|---------------|-------------------------|--------------------|---------------------|-------------------|-----------------|-------|
| Selector switch actuator 3 positions, long lever, flush mounting Position C : Maintained action 42° Position A : Basic position Position B : Momentary action 42° | IP 65 | MA-0-M | Plastic black | Plastic black | 704.296.000 | | 13 | 23 | 39 | 0.056 |
| | | | Plastic silver | Plastic black | 704.296.008 | | 13 | 23 | 39 | 0.056 |
| Position C : Momentary action 42° Position A : Basic position Position B : Maintained action 42° | IP 65 | M-0-MA | Plastic black | Plastic black | 704.298.000 | | 13 | 16 | 36 | 0.056 |
| | | | Plastic silver | Plastic black | 704.298.008 | | 13 | 16 | 36 | 0.056 |
| Position C + B : Maintained action 42° Position A : Basic position | IP 65 | MA-0-MA | Plastic black | Plastic black | 704.292.000 | | 13 | 16 | 40 | 0.056 |
| | | | Plastic silver | Plastic black | 704.292.008 | | 13 | 16 | 40 | 0.056 |
| Position C + B : Momentary action 42° Position A : Basic position | IP 65 | M-0-M | Plastic black | Plastic black | 704.294.000 | | 13 | 16 | 35 | 0.056 |
| | | | Plastic silver | Plastic black | 704.294.008 | | 13 | 16 | 35 | 0.056 |
| Position C : Maintained action 42° Position A : Basic position Position B : Momentary action 42° | IP 65 | MA-0-M | Aluminium black | Plastic black | | 704.097.010 | 8 | 16 | 39 | 0.056 |
| | | | Aluminium natural | Plastic black | | 704.097.018 | 8 | 16 | 39 | 0.056 |
| Position C : Momentary action 42° Position A : Basic position Position B : Maintained action 42° | IP 65 | M-0-MA | Aluminium black | Plastic black | | 704.099.010 | 8 | 16 | 36 | 0.056 |
| | | | Aluminium natural | Plastic black | | 704.099.018 | 8 | 16 | 36 | 0.056 |
| Position C + B : Maintained action 42° Position A : Basic position | IP 65 | MA-0-MA | Aluminium black | Plastic black | | 704.093.010 | 8 | 16 | 40 | 0.056 |
| | | | Aluminium natural | Plastic black | | 704.093.018 | 8 | 16 | 40 | 0.056 |
| Position C + B : Momentary action 42° Position A : Basic position | IP 65 | M-0-M | Aluminium black | Plastic black | | 704.095.010 | 8 | 16 | 35 | 0.056 |
| | | | Aluminium natural | Plastic black | | 704.095.018 | 8 | 16 | 35 | 0.056 |




Switching action: MA = Maintained action, M = Momentary action

Mounting dimensions from page 87, Technical drawing from page 91, Circuit drawing from page 110

Rotary selector switch actuator, short lever, flush mounting



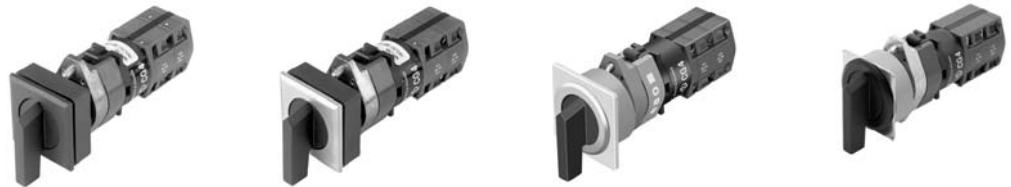
Essential Accessories:

-  Rotary selector switching element 30° page 53
-  Rotary selector switching element 45° page 53
-  Rotary selector switching element 60° page 54




| | Front protection | Frontbezel/-ring | Lever | Ø 35 x 35 mm Typ-Nr. | Ø 35 mm Typ-Nr. | Mounting dimensions | Technical drawing | |
|--|------------------|-------------------|---------------|-------------------------|----------------------|---------------------|-------------------|-------|
| Rotary selector switch actuator, short lever, flush mounting Position 0 : nine o'clock | IP 65 | Plastic black | Plastic black | 704.510.100KN | | 14 | 66 | 0.056 |
| | | Plastic silver | Plastic black | 704.510.108KN | | 14 | 66 | 0.056 |
| | | Aluminium black | Plastic black | | 704.411.110KN | 1 | 66 | 0.056 |
| | | Aluminium natural | Plastic black | | 704.411.118KN | 1 | 66 | 0.056 |
| Position 0 : twelve o'clock | IP 65 | Aluminium black | Plastic black | | 704.411.010KN | 1 | 66 | 0.056 |

Mounting dimensions from page 87, Technical drawing from page 91

Rotary selector switch actuator, long lever, flush mounting



Essential Accessories:

-  Rotary selector switching element 30° page 53
-  Rotary selector switching element 45° page 53
-  Rotary selector switching element 60° page 54




| | Front protection | Frontbezel/-ring | Lever | Ø 35 x 35 mm Typ-Nr. | Ø 35 mm Typ-Nr. | Mounting dimensions | Technical drawing | |
|---|------------------|-------------------|---------------|-------------------------|----------------------|---------------------|-------------------|-------|
| Rotary selector switch actuator, long lever, flush mounting Position 0 : nine o'clock | IP 65 | Plastic black | Plastic black | 704.300.100KN | | 14 | 67 | 0.056 |
| | | Plastic silver | Plastic black | 704.300.108KN | | 14 | 67 | 0.056 |
| | | Aluminium black | Plastic black | | 704.101.110KN | 1 | 67 | 0.056 |
| | | Aluminium natural | Plastic black | | 704.101.118KN | 1 | 67 | 0.056 |
| Position 0 : twelve o'clock | IP 65 | Aluminium natural | Plastic black | | 704.101.018KN | 1 | 67 | 0.056 |

Mounting dimensions from page 87, Technical drawing from page 91

Keylock rotary switch actuator, flush mounting



Essential Accessories:

-  Rotary selector switching element 30° page 53
-  Rotary selector switching element 45° page 53
-  Rotary selector switching element 60° page 54


| | Front protection | Front ring | Key remove | Ø 35 mm Typ-Nr. | Mounting dimensions | Technical drawing | |
|--|------------------|-------------------|------------|----------------------|---------------------|-------------------|-------|
| Keylock rotary switch actuator, flush mounting Position 0 : nine o'clock (standard) Standard lock 251 | IP 65 | Aluminium natural | 9 o'clock | 704.123.118KN | 7 | 68 | 0.120 |
| Position 0 : twelve o'clock (special) Standard lock 251 | IP 65 | Aluminium natural | 12 o'clock | 704.123.018KN | 7 | 68 | 0.120 |

Mounting dimensions from page 87, Technical drawing from page 91

Key insert switch actuator 2 positions, flush mounting



Essential Accessories:

-  Switching element page 50

| | Front protection | Switching action | Front ring | Ø 38 mm Typ-Nr. | Mounting dimensions | Technical drawing | |
|---|------------------|------------------|-----------------|---------------------|---------------------|-------------------|-------|
| Key insert switch actuator 2 positions, flush mounting | IP 67 | 0-MA90° | Stainless-steel | 704.101.0x28 | 11 | 1 | 0.130 |
| | | 0-M45° | Stainless-steel | 704.103.0x28 | 11 | 1 | 0.130 |

In the Typ-Nr. "x" stands for not defined actuator.


Switching action: MA = Maintained action, M = Momentary action

Mounting dimensions from page 87, Technical drawing from page 91

Key insert switch actuator 3 positions, flush mounting



Essential Accessories:

 Switching element page 50

| | Front protection | Front ring | Switching action | Ø 38 mm Typ-Nr. | Mounting dimensions | Technical drawing | |
|---|------------------|-----------------|------------------|---------------------|---------------------|-------------------|-------|
| Key insert switch actuator 3 positions, flush mounting | IP 67 | Stainless-steel | MA45°-0-MA45° | 704.093.0x28 | 11 | 1 | 0.130 |
| | | | MA45°-0-M45° | 704.097.0x28 | 11 | 1 | 0.130 |
| | | | M45°-0-MA45° | 704.099.0x28 | 11 | 1 | 0.130 |
| | | | M45°-0-M45° | 704.095.0x28 | 11 | 1 | 0.130 |

In the Typ-Nr. "x" stands for not defined actuator.


Switching action: MA = Maintained action, M = Momentary action

Mounting dimensions from page 87, Technical drawing from page 91

Key insert switch actuator 3 positions Conductor Switch, flush mounting



Essential Accessories:

 Switching element page 50


| | Front protection | Front ring | Switching action | Ø 38 mm Typ-Nr. | Mounting dimensions | Technical drawing | |
|--|------------------|-----------------|------------------|---------------------|---------------------|-------------------|-------|
| Key insert switch actuator 3 positions Conductor Switch, flush mounting | IP 67 | Stainless-steel | M45°-0-M45° | 704.095.0T28 | 15 | 54 | 0.190 |

Switching action: M = Momentary action

Mounting dimensions from page 87, Technical drawing from page 91

Lever switch



| | Front protection | Front ring | Lever | Switching action | Contacts | Contact material | Ø 40 mm Typ-Nr. |  |
|---|------------------|-------------------|---------------|------------------|-------------|------------------|--------------------|---|
| Lever switch Typ S41, Lever-Nr. 11, 1 Contact element | IP 54 | Aluminium natural | Plastic black | MA / M | 1 NC / 1 NO | Ag | 704.151.XXX | 0.230 |
| Typ S42, Lever-Nr. 11, 1 Contact element | IP 54 | Aluminium natural | Plastic black | MA / M | 1 NC / 1 NO | Ag | 704.152.XXX | 0.230 |
| Typ S43, Lever-Nr. 11, 1 Contact element | IP 54 | Aluminium natural | Plastic black | MA / M | 1 NC / 1 NO | Ag | 704.153.XXX | 0.230 |
| Typ S44, Lever-Nr. 11, 1 Contact element positive opened | IP 54 | Aluminium natural | Plastic black | MA / M | 1 NC / 1 NO | Ag | 704.154.XXX | 0.230 |
| Typ S45, Lever-Nr. 11, 1 Contact element positive open | IP 54 | Aluminium natural | Plastic black | MA / M | 1 NC / 1 NO | Ag | 704.155.XXX | 0.230 |

Connection types

S41: Cage clamp 1.0 ... 1.5 mm²

S42: JST connector max. 0.2 mm² (counter plug is supplied)

S43: Plug-in terminal 6.3 x 0.8 mm

S44: Cage clamp 1.0 ... 1.5 mm²

S45: Screw terminal or plug-in terminal 6.3 x 0.8 mm.

Micro-switch contacts

The micro-switch is available with a silver contact or a gold plated silver contact.

Contact without positive opening operation:

This is used in the lever switches S41, S42 and S43. Each lever switch includes a maximum of 5 micro-switches.

Contact with positive opening operation:

This is used in the lever switches S44 and S45. Each lever switch includes a maximum of 4 micro-switches.

Levers

There are 8 alternative standard levers (02, 03, 04, 05, 11, 13, 14, 15) available. Special levers are available on request.

Front bezel

Standard front bezel in aluminium natural, can also be delivered in black version.

Note:

Typ-Nr. will be supplied once switching function has been defined including specification of lever style and switching positions.

For further information please contact your local sales office.

A detailed technical documentation is available separately.

Switching action: MA = Maintained action, M = Momentary action

Contacts: NC = Normally closed, NO = Normally open

Contact material: Ag = Silver

Front

Legend frame

adhesive, Aluminium black


| | Typ-Nr. | Technical drawing |  |
|---|------------------|-------------------|---|
| Legend frame 30 x 50 mm for raised mounting | 704.968.2 | 53 | 0.001 |
| 35 x 57.5 mm for flush mounting | 704.968.3 | 55 | 0.001 |

Technical drawing from page 91



Legend plate insert

for Legend frame 704.968.2 and 704.968.3

| | Typ-Nr. |  |
|---|------------------|---|
| Legend plate insert 14.5 x 23.5 mm, adhesive, Aluminium black | 704.968.1 | 0.001 |
| 14.5 x 23.5 mm, adhesive, Aluminium natural | 704.968.0 | 0.001 |




Legend plate, square for flush mounting

| | Typ-Nr. |  |
|---|------------------|---|
| Legend plate, square for flush mounting 18 x 35 mm, adhesive, Aluminium black | 704.968.5 | 0.001 |
| 18 x 35 mm, adhesive, Aluminium natural | 704.968.4 | 0.001 |



Protective cover

Mounting hole size 22.5 mm dia.

| | Typ-Nr. | Technical drawing |  |
|--|------------------|-------------------|---|
| Protective cover hinged, transparent, with means for sealing, for Pushbutton | 704.925.0 | 47 | 0.007 |
| hinged, transparent, with means for sealing, for Selector switch | 704.925.2 | 49 | 0.007 |
| hinged, transparent, with means for sealing, with spring fitted, for Pushbutton | 704.925.3 | 47 | 0.007 |

Protective cover only for selector switch in basic position A applicable.

Technical drawing from page 91



Protective cover, flush mounting

Mounting hole size 30.5 mm dia.

| | Typ-Nr. | Technical drawing | kg |
|--|-------------------|-------------------|-------|
| Protective cover, flush mounting hinged, Aluminium natural, with means for sealing, for Pushbutton and Selector switch short lever | 704.928.38 | 51 | 0.019 |
| hinged, Aluminium natural, with means for sealing, spring fitted, for Pushbutton and Selector switch short lever | 704.928.28 | 48 | 0.019 |
| hinged, Aluminium natural, with window, spring fitted, for Pushbutton | 704.928.18 | 50 | 0.019 |
| hinged, transparent, with means for sealing, for Pushbutton | 704.925.7 | 52 | 0.006 |



Technical drawing from page 91

Blind plug

| | Blind plug | Typ-Nr. | Technical drawing | kg |
|--|---------------|------------------|-------------------|-------|
| Blind plug Size 28 mm dia., for mounting hole 22.5 mm dia. | Plastic black | 704.960.4 | 44 | 0.004 |
| Size 30 x 30 mm, for mounting hole 22.5 mm dia. | Plastic black | 704.964.7 | 41 | 0.009 |
| Size 35 x 35 mm, for mounting hole 30 x 30 mm | Plastic black | 704.964.9 | 43 | 0.009 |
| Size 36 mm dia., for mounting hole 30.5 mm dia. | Plastic black | 704.964.8 | 42 | 0.007 |



Technical drawing from page 91

Spare key

| | Typ-Nr. | kg |
|---------------------------------------|------------------|-------|
| Spare key Standard lock 251 | 704.989.0 | 0.006 |



Other lock numbers on request

Backside

Flasher element



| | Terminals | Typ-Nr. | Technical drawing | Circuit drawing | Fig. |
|--|-----------|------------------|-------------------|-----------------|-------|
| Flasher element Operating voltage : 115 VAC $\pm 10\%$, 50/60 Hz Lamp voltage/-current : 60 V, 33 mA | ST | 704.943.1 | 31 | 12 | 0.024 |
| Operating voltage : 130 VDC $\pm 10\%$ Lamp voltage/-current : 130 V, 3 mA | ST | 704.943.2 | 31 | 12 | 0.024 |
| Operating voltage : 230 VAC -10 % ... +6 %, 50/60 Hz Lamp voltage/-current : 130 V, 20 mA | ST | 704.943.0 | 31 | 12 | 0.024 |
| Operating voltage : 24 VDC $\pm 15\%$ Lamp voltage/-current : 24 V, 10 mA ... 85 mA | ST | 704.943.5 | 31 | 12 | 0.024 |

Further information in the Technical Data and Typical Applications

Terminals: ST = Screw terminal


Technical drawing from page 91, Circuit drawing from page 110

Switching element

| Switching element | Switching system | Contacts | Contact material | Terminals | Typ-Nr. | Technical drawing | | kg |
|-------------------|------------------|------------------|--------------------|--------------------|--------------------|-------------------|-------|-------|
| | | | | | | | | |
| Switching element | SM | 1 NC | Au-Ag | ST | 704.911.2 | 28 | 7 | 0.021 |
| | | | Ag-Cu | D-PT 6.3 | 704.915.2/D | 30 | 7 | 0.025 |
| | | | | PT 6.3 | 704.915.2 | 29 | 7 | 0.021 |
| | | | | ST | 704.910.2 | 28 | 7 | 0.021 |
| | | Ag-Pd | ST | 704.912.2 | 28 | 7 | 0.021 | |
| | | 1 NC + 1 NO | Au-Ag | ST | 704.911.5 | 28 | 48 | 0.028 |
| | | | Ag-Cu | D-PT 6.3 | 704.915.5/D | 30 | 48 | 0.032 |
| | | | | PT 6.3 | 704.915.5 | 29 | 48 | 0.028 |
| | | | | ST | 704.910.5 | 28 | 48 | 0.028 |
| | | Ag-Pd | ST | 704.912.5 | 28 | 48 | 0.028 | |
| | | 1 NO | Au-Ag | ST | 704.911.1 | 28 | 8 | 0.021 |
| | | | Ag-Cu | D-PT 6.3 | 704.915.1/D | 30 | 8 | 0.025 |
| | | | | PT 6.3 | 704.915.1 | 29 | 8 | 0.021 |
| | | | | ST | 704.910.1 | 28 | 8 | 0.021 |
| | | Ag-Pd | ST | 704.912.1 | 28 | 8 | 0.021 | |
| | | 2 NC | Au-Ag | ST | 704.911.4 | 28 | 50 | 0.028 |
| | | | Ag-Cu | D-PT 6.3 | 704.915.4/D | 30 | 50 | 0.032 |
| | | | | PT 6.3 | 704.915.4 | 29 | 50 | 0.028 |
| | | | | ST | 704.910.4 | 28 | 50 | 0.028 |
| | | Ag-Pd | ST | 704.912.4 | 28 | 50 | 0.028 | |
| | 2 NO | Au-Ag | ST | 704.911.3 | 28 | 49 | 0.028 | |
| | | Ag-Cu | D-PT 6.3 | 704.915.3/D | 30 | 49 | 0.032 | |
| | | | PT 6.3 | 704.915.3 | 29 | 49 | 0.028 | |
| | | | ST | 704.910.3 | 28 | 49 | 0.028 | |
| | Ag-Pd | ST | 704.912.3 | 28 | 49 | 0.028 | | |
| | SA | 1 NC | Au-Ag | D-PT 6.3 | 704.901.2/D | 30 | 7 | 0.026 |
| | | | | ST | 704.901.2 | 28 | 7 | 0.021 |
| | | | Ag-Cu | D-PT 6.3 | 704.905.2/D | 30 | 7 | 0.026 |
| | | | | PT 6.3 | 704.905.2 | 29 | 7 | 0.021 |
| | | Ag-Pd | ST | 704.900.2 | 28 | 7 | 0.021 | |
| | | | ST | 704.902.2 | 28 | 7 | 0.021 | |
| | | 1 NC + 1 NO | Au-Ag | D-PT 6.3 | 704.901.5/D | 30 | 48 | 0.033 |
| | | | | ST | 704.901.5 | 28 | 48 | 0.028 |
| | | | Ag-Cu | D-PT 6.3 | 704.905.5/D | 30 | 48 | 0.033 |
| | | | | PT 6.3 | 704.905.5 | 29 | 48 | 0.028 |
| | | Ag-Pd | ST | 704.900.5 | 28 | 48 | 0.028 | |
| | | | ST | 704.902.5 | 28 | 48 | 0.028 | |
| | | 1 NO | Au-Ag | D-PT 6.3 | 704.901.1/D | 30 | 8 | 0.026 |
| | | | | ST | 704.901.1 | 28 | 8 | 0.021 |
| | | | Ag-Cu | D-PT 6.3 | 704.905.1/D | 30 | 8 | 0.026 |
| PT 6.3 | | | | 704.905.1 | 29 | 8 | 0.021 | |
| Ag-Pd | | ST | 704.900.1 | 28 | 8 | 0.021 | | |
| | | ST | 704.902.1 | 28 | 8 | 0.021 | | |
| 2 NC | | Au-Ag | D-PT 6.3 | 704.901.4/D | 30 | 50 | 0.033 | |
| | | | ST | 704.901.4 | 28 | 50 | 0.028 | |
| | Ag-Cu | D-PT 6.3 | 704.905.4/D | 30 | 50 | 0.033 | | |
| | | PT 6.3 | 704.905.4 | 29 | 50 | 0.028 | | |
| Ag-Pd | ST | 704.900.4 | 28 | 50 | 0.028 | | | |
| | ST | 704.902.4 | 28 | 50 | 0.028 | | | |



Continued from previous page

| | Switching system | Contacts | Contact material | Terminals | Typ-Nr. | Technical drawing | Circuit drawing |  |
|--------------------------|------------------|----------|------------------|-----------|--------------------|-------------------|-----------------|---|
| Switching element | SA | 2 NO | Au-Ag | D-PT 6.3 | 704.901.3/D | 30 | 49 | 0.033 |
| | | | | ST | 704.901.3 | 28 | 49 | 0.028 |
| | | | Ag-Cu | D-PT 6.3 | 704.905.3/D | 30 | 49 | 0.033 |
| | | | | PT 6.3 | 704.905.3 | 29 | 49 | 0.028 |
| | | | | ST | 704.900.3 | 28 | 49 | 0.028 |
| | | | Ag-Pd | ST | 704.902.3 | 28 | 49 | 0.028 |

For the 3rd switching element per switch the terminal marking insert is to be ordered separately.

Switching system: SM = Slow-make switching element, SA = Snap-action switching element

Contacts: NC = Normally closed, NO = Normally open


Contact material: Au-Ag = Gold-Silver, Ag-Cu = Hard silver, Ag-Pd = Silver-Palladium

Terminals: ST = Screw terminal, D-PT 6.3 = Double plug-in terminal 6.3 mm, PT 6.3 = Plug-in terminal 6.3 mm

Technical drawing from page 91, Circuit drawing from page 110

Switching element for ring cable shoe



| | Switching system | Contacts | Contact material | Terminals | Typ-Nr. | Technical drawing | Circuit drawing |  | |
|--|------------------|-------------|------------------|-----------|-------------------|-------------------|-----------------|---|-------|
| Switching element for ring cable shoe | SM | 1 NC | Au-Ag | ST | 704.911.2B | 28 | 7 | 0.021 | |
| | | | Ag-Cu | ST | 704.910.2B | 28 | 7 | 0.021 | |
| | | 1 NC + 1 NO | Au-Ag | ST | 704.911.5B | 28 | 48 | 0.028 | |
| | | | Ag-Cu | ST | 704.910.5B | 28 | 48 | 0.028 | |
| | | 1 NO | Au-Ag | ST | 704.911.1B | 28 | 8 | 0.021 | |
| | | | Ag-Cu | ST | 704.910.1B | 28 | 8 | 0.021 | |
| | | 2 NC | Au-Ag | ST | 704.911.4B | 28 | 50 | 0.028 | |
| | | | Ag-Cu | ST | 704.910.4B | 28 | 50 | 0.028 | |
| | | 2 NO | Au-Ag | ST | 704.911.3B | 28 | 49 | 0.028 | |
| | | | Ag-Cu | ST | 704.910.3B | 28 | 49 | 0.028 | |
| | | SA | 1 NC | Ag-Cu | ST | 704.900.2B | 28 | 7 | 0.021 |
| | | | 1 NC + 1 NO | Ag-Cu | ST | 704.900.5B | 28 | 48 | 0.028 |
| | 1 NO | | Ag-Cu | ST | 704.900.1B | 28 | 8 | 0.021 | |
| | 2 NC | | Ag-Cu | ST | 704.900.4B | 28 | 50 | 0.028 | |
| | 2 NO | | Ag-Cu | ST | 704.900.3B | 28 | 49 | 0.028 | |

Switching system: SM = Slow-make switching element, SA = Snap-action switching element

Contacts: NC = Normally closed, NO = Normally open

Contact material: Au-Ag = Gold-Silver, Ag-Cu = Hard silver

Terminals: ST = Screw terminal

Technical drawing from page 91, Circuit drawing from page 110

Switching element for Emergency-stop pushbutton

| | Switching system | Contacts | Contact material | Terminals | Typ-Nr. | Technical drawing | | kg |
|--|------------------|------------------|------------------|------------------|--------------------|-------------------|-------|-------|
| | | | | | | | | |
| Switching element for Emergency-stop pushbutton | SM | 1 NC | Au-Ag | ST | 704.911.2 | 28 | 7 | 0.021 |
| | | | Ag-Cu | D-PT 6.3 | 704.915.2/D | 30 | 7 | 0.025 |
| | | | | PT 6.3 | 704.915.2 | 29 | 7 | 0.021 |
| | | | | ST | 704.910.2 | 28 | 7 | 0.021 |
| | | Ag-Pd | ST | 704.912.2 | 28 | 7 | 0.021 | |
| | | 1 NC + 1 NO | Au-Ag | ST | 704.911.5 | 28 | 48 | 0.028 |
| | | | Ag-Cu | D-PT 6.3 | 704.915.5/D | 30 | 48 | 0.032 |
| | | | | PT 6.3 | 704.915.5 | 29 | 48 | 0.028 |
| | | | | ST | 704.910.5 | 28 | 48 | 0.028 |
| | | Ag-Pd | ST | 704.912.5 | 28 | 48 | 0.028 | |
| | | 1 NO | Au-Ag | ST | 704.911.1 | 28 | 8 | 0.021 |
| | | | Ag-Cu | D-PT 6.3 | 704.915.1/D | 30 | 8 | 0.025 |
| | | | | PT 6.3 | 704.915.1 | 29 | 8 | 0.021 |
| | | | | ST | 704.910.1 | 28 | 8 | 0.021 |
| | | Ag-Pd | ST | 704.912.1 | 28 | 8 | 0.021 | |
| | | 2 NC | Au-Ag | ST | 704.911.4 | 28 | 50 | 0.028 |
| | | | Ag-Cu | D-PT 6.3 | 704.915.4/D | 30 | 50 | 0.032 |
| | | | | PT 6.3 | 704.915.4 | 29 | 50 | 0.028 |
| | | | | ST | 704.910.4 | 28 | 50 | 0.028 |
| | | Ag-Pd | ST | 704.912.4 | 28 | 50 | 0.028 | |
| | | 2 NO | Au-Ag | ST | 704.911.3 | 28 | 49 | 0.028 |
| | | | Ag-Cu | D-PT 6.3 | 704.915.3/D | 30 | 49 | 0.032 |
| | | | | PT 6.3 | 704.915.3 | 29 | 49 | 0.028 |
| | | | | ST | 704.910.3 | 28 | 49 | 0.028 |
| Ag-Pd | ST | 704.912.3 | 28 | 49 | 0.028 | | | |



Switching system: SM = Slow-make switching element

Contacts: NC = Normally closed, NO = Normally open

Contact material: Au-Ag = Gold-Silver, Ag-Cu = Hard silver, Ag-Pd = Silver-Palladium

Terminals: ST = Screw terminal, D-PT 6.3 = Double plug-in terminal 6.3 mm, PT 6.3 = Plug-in terminal 6.3 mm

Technical drawing from page 91, Circuit drawing from page 110

Rotary selector switching element 30°

| | Contacts | Stages | Terminals | Typ-Nr. | Circuit drawing | |
|--|-------------|--------|-----------|------------------|-----------------|-------|
| Rotary selector switching element 30° Position a : Start position Position i : End position | 9 (1-pole) | 5 | ST | 704.8A236 | 13 | 0.073 |
| Position a : Start position Position k : End position | 10 (1-pole) | 5 | ST | 704.8A237 | 14 | 0.073 |
| Position a : Start position Position l : End position | 11 (1-pole) | 6 | ST | 704.8A238 | 15 | 0.082 |
| Position a : Start position Position m : End position | 12 (1-pole) | 6 | ST | 704.8A239 | 16 | 0.082 |
| Position a : Start position without stop | 12 (1-pole) | 6 | ST | 704.8A639 | 16 | 0.082 |



Rotary switching elements are not on stock and have to be ordered as a customised product locally

Terminals: ST = Screw terminal

Circuit drawing from page 110

Rotary selector switching element 45°

| | Contacts | Stages | Terminals | Typ-Nr. | Circuit drawing | |
|--|-------------|--------|-----------|------------------|-----------------|-------|
| Rotary selector switching element 45° Position a : Start position Position g : End position | 7 (1-pole) | 4 | ST | 704.8A234 | 17 | 0.064 |
| | 7 (2-poles) | 7 | ST | 704.8A254 | 18 | 0.091 |
| Position a : Start position Position h : End position | 8 (1-pole) | 4 | ST | 704.8A235 | 19 | 0.064 |
| | 8 (2-poles) | 8 | ST | 704.8A255 | 20 | 0.100 |




Rotary switching elements are not on stock and have to be ordered as a customised product locally

Terminals: ST = Screw terminal

Circuit drawing from page 110

Rotary selector switching element 60°

| | Contacts | Stages | Terminals | Typ-Nr. | Circuit drawing |  |
|--|-------------------------|--------|-----------|------------------|-----------------|---|
| Rotary selector switching element 60° Position a : Start position Position c : End position | 3 (1-pole) | 2 | ST | 704.8A230 | 21 | 0.046 |
| | 3 (1-pole, DC-isolated) | 2 | ST | 704.8A730 | 32 | 0.046 |
| | 3 (2-poles) | 3 | ST | 704.8A250 | 22 | 0.055 |
| | 3 (3-poles) | 5 | ST | 704.8A270 | 23 | 0.073 |
| Position a : Start position Position d : End position | 4 (1-pole) | 2 | ST | 704.8A231 | 24 | 0.046 |
| | 4 (1-pole, DC isolated) | 2 | ST | 704.8A731 | 33 | 0.046 |
| | 4 (2-poles) | 4 | ST | 704.8A251 | 25 | 0.064 |
| | 4 (3-poles) | 6 | ST | 704.8A271 | 26 | 0.082 |
| Position a : Start position Position e : End position | 5 (1-pole) | 3 | ST | 704.8A232 | 27 | 0.055 |
| | 5 (2-poles) | 5 | ST | 704.8A252 | 28 | 0.073 |
| | 5 (3-poles) | 8 | ST | 704.8A272 | 29 | 0.100 |
| Position a : Start position Position f : End position | 6 (1-pole) | 3 | ST | 704.8A233 | 30 | 0.055 |
| | 6 (2-poles) | 6 | ST | 704.8A253 | 31 | 0.082 |



Rotary switching elements are not on stock and have to be ordered as a customised product locally

Terminals: ST = Screw terminal

Circuit drawing from page 110


Terminal cover

| | Typ-Nr. | Technical drawing |  |
|---|------------------|-------------------|---|
| Terminal cover for covering of screw terminal | 704.964.5 | 34 | 0.003 |



Technical drawing from page 91

Terminal marking


| | Marking | Typ-Nr. |  |
|---|-------------|------------------|---|
| Terminal marking 1 NC + 1 NO (for 1st or 2nd switching element) | 13/21 33/41 | 704.965.9 | 0.001 |
| | 22/14 42/34 | 704.966.0 | 0.001 |
| 1 NC + 1 NO (for 3rd switching element) | 53/61 73/81 | 704.966.1 | 0.001 |
| | 62/54 82/74 | 704.966.2 | 0.001 |
| 2 NC (for 1st or 2nd switching element) | 11/21 31/41 | 704.965.5 | 0.001 |
| | 22/12 42/32 | 704.965.6 | 0.001 |
| 2 NC (for 3rd switching element) | 51/61 71/81 | 704.965.7 | 0.001 |
| | 62/52 82/72 | 704.965.8 | 0.001 |
| 2 NO (for 1st or 2nd switching element) | 13/23 33/43 | 704.965.1 | 0.001 |
| | 24/14 44/34 | 704.965.2 | 0.001 |
| 2 NO (for 3rd switching element) | 53/63 73/83 | 704.965.3 | 0.001 |
| | 64/54 84/74 | 704.965.4 | 0.001 |



Illumination

Filament lamp

The max. overall length of the lamp may not exceed 25 mm

| Filament lamp | Socket | Operating voltage/-current | Typ-Nr. |  0.002 |
|---------------|--------|----------------------------|---------------------|---|
| Filament lamp | BA9s | 110 VAC/DC, 22 mA | 10-1422.1179 | 0.002 |
| | | 12 VAC/DC, 100 mA | 10-1409.1329 | 0.002 |
| | | 130 VAC/DC, 20 mA | 10-1424.1179 | 0.002 |
| | | 24 VAC/DC, 50 mA | 10-1412.1279 | 0.002 |
| | | 36 VAC/DC, 56 mA | 10-1416.1289 | 0.002 |
| | | 48 VAC/DC, 42 mA | 10-1419.1249 | 0.002 |
| | | 6 VAC/DC, 200 mA | 10-1406.1369 | 0.002 |
| | | 60 VAC/DC, 33 mA | 10-1420.1219 | 0.002 |



Single-LED

The max. overall length of the lamp may not exceed 25 mm

| Single-LED | Socket | Light colour | Operating voltage/-current | Typ-Nr. |  |
|-------------------|---------------------|---------------|----------------------------|---------------------|---|
| Single-LED | BA9s | blue | 12 VAC/DC, 16 mA | 10-2509.1146 | 0.002 |
| | | | 130 VAC, 5 mA | 10-2H24.2056 | 0.002 |
| | | | 230 VAC, 3 mA | 10-2H25.2046 | 0.002 |
| | | | 24 VAC/DC, 15 mA | 10-2512.1146 | 0.002 |
| | | | 28 VAC/DC, 13 mA | 10-2513.1146 | 0.002 |
| | | | 48 VAC/DC, 4/8 mA | 10-2519.1056 | 0.002 |
| | | 6 VDC, 17 mA | 10-2506.1086 | 0.002 | |
| | | green | 12 VAC/DC, 16 mA | 10-2509.1145 | 0.002 |
| | | | 130 VAC, 5 mA | 10-2H24.2055 | 0.002 |
| | | | 230 VAC, 3 mA | 10-2H25.2045 | 0.002 |
| | | | 24 VAC/DC, 15 mA | 10-2512.1145 | 0.002 |
| | | | 28 VAC/DC, 13 mA | 10-2513.1145 | 0.002 |
| | | | 48 VAC/DC, 4/8 mA | 10-2519.1055 | 0.002 |
| | | 6 VDC, 17 mA | 10-2506.1085 | 0.002 | |
| | | red | 12 VAC/DC, 16 mA | 10-2509.1142 | 0.002 |
| | | | 130 VAC, 5 mA | 10-2H24.2052 | 0.002 |
| | | | 230 VAC, 3 mA | 10-2H25.2042 | 0.002 |
| | | | 24 VAC/DC, 15 mA | 10-2512.1142 | 0.002 |
| | | | 28 VAC/DC, 13 mA | 10-2513.1142 | 0.002 |
| | | | 48 VAC/DC, 4/8 mA | 10-2519.1052 | 0.002 |
| | | 6 VDC, 17 mA | 10-2506.1082 | 0.002 | |
| | | white diffuse | 12 VAC/DC, 16 mA | 10-2509.1149 | 0.002 |
| | | | 130 VAC, 5 mA | 10-2H24.2059 | 0.002 |
| | | | 230 VAC, 3 mA | 10-2H25.2049 | 0.002 |
| | | | 24 VAC/DC, 15 mA | 10-2512.1149 | 0.002 |
| | | | 28 VAC/DC, 13 mA | 10-2513.1149 | 0.002 |
| | | | 48 VAC/DC, 4/8 mA | 10-2519.1059 | 0.002 |
| | | 6 VDC, 17 mA | 10-2506.1089 | 0.002 | |
| | | yellow | 12 VAC/DC, 16 mA | 10-2509.1144 | 0.002 |
| | | | 130 VAC, 5 mA | 10-2H24.2054 | 0.002 |
| 230 VAC, 3 mA | 10-2H25.2044 | | 0.002 | | |
| 24 VAC/DC, 15 mA | 10-2512.1144 | | 0.002 | | |
| 28 VAC/DC, 13 mA | 10-2513.1144 | | 0.002 | | |
| 48 VAC/DC, 4/8 mA | 10-2519.1054 | | 0.002 | | |
| 6 VDC, 17 mA | 10-2506.1084 | 0.002 | | | |



Note:

AC operation through halve-wave rectifier possible, slight flickering can occur.

12, 24, 28, 48 VAC/DC versions with bridge rectifier. Used on a DC voltage and AC voltage with the same light output.

Diode block

| | Terminals | Typ-Nr. | Technical drawing | Circuit drawing |  |
|---------------------------------------|-----------|------------------|-------------------|-----------------|---|
| Diode block 2 Diodes 1N4007 | ST | 704.942.5 | 33 | 2 | 0.019 |




Terminals: ST = Screw terminal

Technical drawing from page 91, Circuit drawing from page 110

Lamp transformer

Lamp voltage/-current : 24 VAC, 50 mA, 50/60 Hz

| | Terminals | Typ-Nr. | Technical drawing | Circuit drawing |  |
|---|-----------|------------------|-------------------|-----------------|---|
| Lamp transformer Operating voltage : 115 VAC / 24 VAC | ST | 704.970.3 | 32 | 9 | 0.100 |
| Operating voltage : 230 VAC / 24 VAC | ST | 704.970.4 | 32 | 9 | 0.100 |
| Operating voltage : 400 VAC / 24 VAC | ST | 704.970.5 | 32 | 9 | 0.100 |
| Operating voltage : 440 VAC / 24 VAC | ST | 704.970.6 | 32 | 9 | 0.100 |




Terminals: ST = Screw terminal

Technical drawing from page 91, Circuit drawing from page 110

Resistor block

Lamp voltage/-current : 130 V, 20mA und 60 V, 33 mA

| | Terminals | Typ-Nr. | Technical drawing | Circuit drawing |  |
|---|-----------|------------------|-------------------|-----------------|--|
| Resistor block Operating voltage : 125 VAC / 60 VAC | ST | 704.941.5 | 33 | 10 | 0.006 |
| Operating voltage : 230 VAC / 130 VAC | ST | 704.941.0 | 33 | 10 | 0.017 |



Terminals: ST = Screw terminal

Technical drawing from page 91, Circuit drawing from page 110

Resistor-diode block

Lamp voltage/-current : 130 V, 20mA

| | Terminals | Typ-Nr. | Technical drawing | Circuit drawing |  |
|--|-----------|------------------|-------------------|-----------------|---|
| Resistor-diode block Operating voltage : 230 VAC / 130 VAC | ST | 704.941.9 | 33 | 11 | 0.017 |




Terminals: ST = Screw terminal

Technical drawing from page 91, Circuit drawing from page 110

Terminal plate empty

for fitting with series resistors


| | Typ-Nr. |  |
|---|-----------------|---|
| Terminal plate empty 10 spaces 125 x 60 x 15 mm | 02-912.2 | 0.045 |
| 15 spaces 187.5 x 60 x 15 mm | 02-912.3 | 0.090 |
| 20 spaces 250 x 60 x 15 mm | 02-912.4 | 0.095 |
| 5 spaces 62.5 x 60 x 15 mm | 02-912.1 | 0.025 |



Emergency-stop pushbutton

Emergency-stop label


front panel thickness 3 mm max.

| | Marking | Typ-Nr. |  |
|--|-----------------|------------------|---|
| Emergency-stop label 60 mm dia., yellow, Mounting hole size 22.5 mm dia. | ARRET D'URGENCE | 704.963.7 | 0.011 |
| | EMERGENCY STOP | 704.963.6 | 0.011 |
| | NOT AUS | 704.963.5 | 0.011 |
| | NOT HALT | 704.963.8 | 0.011 |
| 90 mm dia., yellow, Mounting hole size 22.5 mm dia. | ARRET D'URGENCE | 704.963.2 | 0.011 |
| | EMERGENCY STOP | 704.963.1 | 0.011 |
| | NOT AUS | 704.963.0 | 0.011 |
| | NOT HALT | 704.963.3 | 0.011 |



Emergency-stop protective shroud

use only for Typ-Nr. 704.064.2 und 704.066.2


| | Typ-Nr. |  |
|--|------------------|---|
| Emergency-stop protective shroud Aluminium natural | 704.927.0 | 0.067 |
| Aluminium yellow varnished | 704.927.4 | 0.067 |



The protection ring is not suitable for a proper use of Emergency-stop pushbutton. It can obstruct a spontaneous operation of the Emergency-stop pushbutton.

Emergency-stop enclosures


Bottom grey similar RAL 7035; cover lead-sealable, yellow similar RAL 1004

| | Dimension | Typ-Nr. | Technical drawing |  |
|--|---------------------------|------------------|-------------------|---|
| Emergency-stop enclosures with mounting hole size 22.5 mm dia., with anti-twist device | L 65 mm, W 65 mm, H 81 mm | 704.945.7 | 56 | 0.127 |
| | L 94 mm, W 65 mm, H 81 mm | 704.945.8 | 57 | 0.157 |
| | L 94 mm, W 94 mm, H 81 mm | 704.945.0 | 58 | 0.195 |



Openings for cable gland M16 or M20.
Protection class IP 66.
Technical drawing from page 91

Cable gland


| | Typ-Nr. |  |
|---|------------------|---|
| Cable gland M16, Plastic grey | 61-9481.6 | 0.007 |
| M20, Plastic grey | 704.945.6 | 0.011 |



with traction relief; protection degree IP 68.

Assembling


Anti-twist ring, flush mounting

| | Typ-Nr. |  |
|---------------------------------|------------------|---|
| Anti-twist ring, flush mounting | 704.954.0 | 0.002 |



Reducing ring

Devices 22.5 mm dia. in mounting hole size 30.5 mm dia.


| | Typ-Nr. |  |
|---|------------------|---|
| Reducing ring Aluminium black | 704.960.0 | 0.004 |
| Aluminium natural | 704.960.8 | 0.004 |



With the metal bayonet flange you can use one reduction ring. If you have a plastic bayonet flange you need to install two reduction rings.

Mounting plate

for separate mounting of lamp transformer, resistor block or capacitor block


| | Typ-Nr. | Technical drawing |  |
|-----------------------|------------------|-------------------|---|
| Mounting plate | 704.940.8 | 35 | 0.006 |



Technical drawing from page 91

Snap-on base

to snap-on, for separate mounting of lamp transformer, resistor block or capacitor block


| | Typ-Nr. | Technical drawing |  |
|--|------------------|-------------------|---|
| Snap-on base DIN mounting bar EN 50022 | 704.941.1 | 37 | 0.006 |
| DIN mounting bar EN 50035 | 704.940.9 | 36 | 0.006 |



Technical drawing from page 91

Reinforcement plate


for thin front panel and plastic case

| | Typ-Nr. |  |
|--|------------------|---|
| Reinforcement plate 44 x 29 x 2 mm, mounting hole 22,5 mm dia., sheet steel galvanized yellow passivated | 704.960.9 | 0.014 |




Lens plug for round lens, flush mounting

with lamp remover function (BA9s)

| | Typ-Nr. |  kg |
|---|------------------|--|
| Lens plug for round lens, flush mounting for mounting and dismantling of Lens round, flush mounting | 700.006.0 | 0.003 |




Lens remover for square lens, flush mounting

| | Typ-Nr. |  kg |
|---|---------------|--|
| Lens remover for square lens, flush mounting | 98-968 | 0.004 |



Lamp remover

| | Typ-Nr. |  kg |
|--|------------------|--|
| Lamp remover for mounting and dismantling of LED and Filament lamp | 700.004.0 | 0.003 |



CAUTION

A switching process might be released when replacing the lamp !

Mounting tool for Indicator

for Indicators full-face illumination, compact

| | Typ-Nr. |  kg |
|---|------------------|--|
| Mounting tool for Indicator for tightening (or loosening) of the Fixing nut | 700.005.0 | 0.020 |



Mounting tool for Key insert switch

| | Typ-Nr. |  kg |
|---|------------------|--|
| Mounting tool for Key insert switch for tightening (or loosening) of the Fixing nut | 704.990.0 | 0.020 |



Enclosure

Grey similar RAL 7035; cover lead-sealable

| | Dimension | Typ-Nr. | Technical drawing | |
|---|------------------------------|------------------|-------------------|-------|
| Enclosure with mounting hole 1 x 22.5 mm dia., with anti-twist device | L 94 mm, W 94 mm, H 81 mm | 704.945.1 | 58 | 0.211 |
| with mounting hole 2 x 22.5 mm dia., with anti-twist device | L 130 mm, W 94 mm, H 81 mm | 704.945.2 | 59 | 0.251 |
| with mounting hole 3 x 22.5 mm dia., with anti-twist device | L 180 mm, W 94 mm, H 81 mm | 704.945.3 | 60 | 0.313 |
| with mounting hole 4 x 22.5 mm dia., with anti-twist device | L 180 mm, W 182 mm, H 110 mm | 704.945.4 | 61 | 0.572 |
| with mounting hole 6 x 22.5 mm dia., with anti-twist device | L 180 mm, W 182 mm, H 110 mm | 704.945.5 | 62 | 0.568 |



Openings for cable gland M16 or M20.

Protection class IP 66.

Technical drawing from page 91

Cable gland


| | Typ-Nr. | |
|---|------------------|-------|
| Cable gland M16, Plastic grey | 61-9481.6 | 0.007 |
| M20, Plastic grey | 704.945.6 | 0.011 |



with traction relief; protection degree IP 68.

Indicator compact

Indicator actuator for Indicator compact

| | Housing | Ø 29 mm Typ-Nr. | Circuit drawing |  |
|---|--------------|--------------------|-----------------|---|
| Indicator actuator for Indicator compact with series resistor for 110/125 V and incandescent lamp 60 V, 33 mA | Plastic grey | 704.642.1 | 5 | 0.020 |
| with series resistor for 220/240 V and incandescent lamp 130 V, 20 mA | Plastic grey | 704.642.2 | 5 | 0.009 |
| without built-in series resistor | Plastic grey | 704.642.0 | 5 | 0.006 |




Circuit drawing from page 110

Lens cap round, plastic

| | Lens cap | Ø 29 mm Typ-Nr. |  |
|--------------------------------|--------------------------------------|--------------------|---|
| Lens cap round, plastic | Plastic blue transparent flush | 704.603.6 | 0.003 |
| | Plastic colourless transparent flush | 704.603.7 | 0.003 |
| | Plastic green transparent flush | 704.603.5 | 0.003 |
| | Plastic red transparent flush | 704.603.2 | 0.003 |
| | Plastic yellow transparent flush | 704.603.4 | 0.003 |



Marking cap for Lens cap round

| | Marking cap | Typ-Nr. |  |
|--|---------------------------------------|------------------|---|
| Marking cap for Lens cap round LED | Plastic colourless transparent ribbed | 704.608.7 | 0.002 |
| LED and Filament lamp | Plastic white translucent | 704.608.9 | 0.002 |




Indicator and Flasher round, full face illumination

Indicator actuator round, full face illumination

| | Housing | Ø 29 mm Typ-Nr. |  |
|---|--------------|--------------------|---|
| Indicator actuator round, full face illumination | Plastic grey | 704.630.1 | 0.020 |




Lens cap round, plastic

| | Lens cap | Ø 29 mm Typ-Nr. |  |
|--------------------------------|--------------------------------------|--------------------|---|
| Lens cap round, plastic | Plastic blue transparent flush | 704.603.6 | 0.003 |
| | Plastic colourless transparent flush | 704.603.7 | 0.003 |
| | Plastic green transparent flush | 704.603.5 | 0.003 |
| | Plastic red transparent flush | 704.603.2 | 0.003 |
| | Plastic yellow transparent flush | 704.603.4 | 0.003 |




Marking cap for Lens cap round

| | Marking cap | Typ-Nr. |  |
|--|---------------------------------------|------------------|---|
| Marking cap for Lens cap round LED | Plastic colourless transparent ribbed | 704.608.7 | 0.002 |
| | LED and Filament lamp | 704.608.9 | 0.002 |




Bayonet flange

| | | Typ-Nr. | Technical drawing |  |
|--------------------------------|---------|------------------|-------------------|---|
| Bayonet flange Metal | | 704.960.5 | 46 | 0.025 |
| | Plastic | 704.950.5 | 45 | 0.015 |



Technical drawing from page 91

Lamp block

| | Terminals | Typ-Nr. | Technical drawing | Circuit drawing |  |
|---|-----------|--------------------|-------------------|-----------------|---|
| Lamp block Standard | PT 6.3 | 704.950.1 | 39 | 5 | 0.012 |
| | ST | 704.950.0 | 38 | 5 | 0.012 |
| Terminals Cu/Sn nickel plated | D-PT 6.3 | 704.950.2/D | 40 | 5 | 0.013 |
| Terminals Cu/Sn nickel plated and blank | D-PT 6.3 | 704.950.1/D | 40 | 5 | 0.013 |
| Terminals for ring cable shoe | ST | 704.950.0B | 38 | 5 | 0.013 |



Terminals: PT 6.3 = Plug-in terminal 6.3 mm, ST = Screw terminal, D-PT 6.3 = Double plug-in terminal 6.3 mm
 Technical drawing from page 91, Circuit drawing from page 110


Indicator and Flasher square, full face illumination

Indicator actuator square, full face illumination

| | Housing | ∅ 30 x 30 mm Typ-Nr. |  |
|---|---------------|-------------------------|---|
| Indicator actuator square, full face illumination | Plastic black | 704.730.0 | 0.005 |
| | Plastic grey | 704.730.1 | 0.005 |




Lens cap square, plastic

| | Lens cap | ∅ 30 x 30 mm Typ-Nr. |  |
|--------------------------|--------------------------------------|-------------------------|---|
| Lens cap square, plastic | Plastic blue transparent flush | 704.703.6 | 0.003 |
| | Plastic colourless transparent flush | 704.703.7 | 0.003 |
| | Plastic green transparent flush | 704.703.5 | 0.003 |
| | Plastic red transparent flush | 704.703.2 | 0.003 |
| | Plastic yellow transparent flush | 704.703.4 | 0.003 |




Diffusor cap for Lens cap square

| | Diffusor cap | ∅ 30 x 30 mm Typ-Nr. |  |
|---|--------------------|-------------------------|---|
| Diffusor cap for Lens cap square can be marked | Plastic white | 704.708.9 | 0.004 |
| LED | Plastic colourless | 704.708.7 | 0.004 |




Marking foil for Lens square

| | Marking foil | Typ-Nr. |  |
|--|--------------------------------|------------------|---|
| Marking foil for Lens square can be hot stamped | Plastic colourless transparent | 704.706.7 | 0.001 |



Bayonet flange

| | Typ-Nr. | Technical drawing |  |
|-------------------------|------------------|-------------------|---|
| Bayonet flange Metal | 704.960.5 | 46 | 0.025 |
| Plastic | 704.950.5 | 45 | 0.015 |



Technical drawing from page 91

Lamp block

| | Terminals | Typ-Nr. | Technical drawing | Circuit drawing | |
|---|-----------|--------------------|-------------------|-----------------|-------|
| Lamp block Standard | PT 6.3 | 704.950.1 | 39 | 5 | 0.012 |
| | ST | 704.950.0 | 38 | 5 | 0.012 |
| Terminals Cu/Sn nickel plated | D-PT 6.3 | 704.950.2/D | 40 | 5 | 0.013 |
| Terminals Cu/Sn nickel plated and blank | D-PT 6.3 | 704.950.1/D | 40 | 5 | 0.013 |
| Terminals for ring cable shoe | ST | 704.950.0B | 38 | 5 | 0.013 |



Terminals: PT 6.3 = Plug-in terminal 6.3 mm, ST = Screw terminal, D-PT 6.3 = Double plug-in terminal 6.3 mm
 Technical drawing from page 91, Circuit drawing from page 110

Indicator and Flasher round, front illumination

Indicator actuator round, front illumination

| | Housing | Ø 35 mm Typ-Nr. | Ø 29 mm Typ-Nr. | |
|---|--------------|--------------------|--------------------|-------|
| Indicator actuator round, front illumination | Plastic grey | 704.633.1 | 704.633.1 | 0.020 |



Lens round, flush, plastic

Lenses are usable for round devices in raised and flush mounting

| | Lens | Typ-Nr. | |
|-----------------------------------|--------------------------------|------------------|-------|
| Lens round, flush, plastic | Plastic black opaque | 704.602.0 | 0.001 |
| | Plastic blue transparent | 704.602.6 | 0.001 |
| | Plastic colourless transparent | 704.602.7 | 0.001 |
| | Plastic green transparent | 704.602.5 | 0.001 |
| | Plastic red transparent | 704.602.2 | 0.001 |
| | Plastic yellow transparent | 704.602.4 | 0.001 |




Marking plate for Lens round, flush

| | Marking plate | Typ-Nr. | |
|---|---------------------------------------|------------------|-------|
| Marking plate for Lens round, flush LED | Plastic colourless transparent ribbed | 704.609.7 | 0.001 |
| LED and Filament lamp | Plastic white translucent | 704.609.9 | 0.001 |




Lens round raised, plastic

| | Lens | Typ-Nr. |  |
|-----------------------------------|--------------------------------|------------------|---|
| Lens round raised, plastic | Plastic colourless transparent | 704.611.7 | 0.002 |
| | Plastic green transparent | 704.611.5 | 0.002 |
| | Plastic red transparent | 704.611.2 | 0.002 |
| | Plastic yellow transparent | 704.611.4 | 0.002 |




Marking cap for Lens round, raised

| | Marking cap | Typ-Nr. |  |
|---|---------------------------------------|------------------|---|
| Marking cap for Lens round, raised LED | Plastic colourless transparent ribbed | 704.610.7 | 0.001 |
| LED and Filament lamp | Plastic white translucent | 704.610.9 | 0.001 |



Front bezel set for Indicator and Pushbutton, flush mounting


| | Front bezel | Ø 35 mm Typ-Nr. | Mounting dimensions |  |
|---|-------------------------|--------------------|---------------------|---|
| Front bezel set for Indicator and Pushbutton, flush mounting | Aluminium black | 704.955.0 | 7 | 0.015 |
| | Aluminium natural | 704.955.1 | 7 | 0.015 |
| | Stainless steel natural | 704.955.9 | 7 | 0.033 |



Mounting dimensions from page 87

Front bezel with protective membrane, flush mounting

for Pushbutton and Illuminated pushbutton (IP 67)

| | Front bezel | Ø 35 mm Typ-Nr. |  |
|--|-------------------------|--------------------|---|
| Front bezel with protective membrane, flush mounting with transparent silicone membrane | Aluminium black | 704.955.4 | 0.015 |
| | Aluminium natural | 704.955.3 | 0.015 |
| with transparent silicone membrane, resistant to sea water | Stainless steel natural | 704.955.9E | 0.033 |



Front bezel to be mounted with a torque of 40 Ncm onto actuator.


Front ring

| | Front ring | Ø 29 mm Typ-Nr. |  |
|-------------------|-------------------------|--------------------|---|
| Front ring | Aluminium black | 704.600.1A | 0.005 |
| | Aluminium natural | 704.600.1 | 0.005 |
| | Plastic black | 704.600.0 | 0.003 |
| | Plastic light-grey | 704.600.6 | 0.003 |
| | Stainless steel natural | 704.600.9 | 0.006 |
| Heigth 16 mm | Plastic light-grey | 704.600.7 | 0.003 |



Front protective cap


for Indicator, Pushbutton and Illuminated pushbutton for protection IP 68

| | Front protective cap | Typ-Nr. |  |
|---|---------------------------------|------------------|---|
| Front protective cap only together with Lenses 704.602.X, 704.601.X and Front rings 704.600.X | Silicone colourless transparent | 704.953.0 | 0.002 |



Front protective ring


for Pushbutton and Illuminated pushbutton with front illumination (IP 67)

| | Front protective ring | Ø 29 mm Typ-Nr. |  |
|--|-----------------------|--------------------|--|
| Front protective ring with transparent Pebax membrane, temperature resistance -40 °C ... +85 °C | Aluminium natural | 704.600.5/A | 0.005 |
| | Aluminium natural | 704.600.3 | 0.005 |
| with transparent silicone membrane (extent resistant to sea water), temperature resistance -40 °C ... +85 °C | Chromed brass | 704.600.2 | 0.005 |



Front protective ring to be mounted with a torque of 40 Ncm onto actuator.


Bayonet flange

| | Typ-Nr. | Technical drawing |  |
|--------------------------------|------------------|-------------------|---|
| Bayonet flange Metal | 704.960.5 | 46 | 0.025 |
| Plastic | 704.950.5 | 45 | 0.015 |



Technical drawing from page 91

Lamp block


| | Terminals | Typ-Nr. | Technical drawing | Circuit drawing |  |
|---|-----------|--------------------|-------------------|-----------------|---|
| Lamp block Standard | PT 6.3 | 704.950.1 | 39 | 5 | 0.012 |
| | ST | 704.950.0 | 38 | 5 | 0.012 |
| Terminals Cu/Sn nickel plated | D-PT 6.3 | 704.950.2/D | 40 | 5 | 0.013 |
| Terminals Cu/Sn nickel plated and blank | D-PT 6.3 | 704.950.1/D | 40 | 5 | 0.013 |
| Terminals for ring cable shoe | ST | 704.950.0B | 38 | 5 | 0.013 |



Terminals: PT 6.3 = Plug-in terminal 6.3 mm, ST = Screw terminal, D-PT 6.3 = Double plug-in terminal 6.3 mm
 Technical drawing from page 91, Circuit drawing from page 110


Indicator and Flasher square, front illumination

Indicator actuator square, front illumination

| | Front bezel | Housing | ∅ 35 x 35 mm Typ-Nr. | ∅ 30 x 30 mm Typ-Nr. |  |
|--|-------------|---------------|-------------------------|-------------------------|---|
| Indicator actuator square, front illumination | black | Plastic black | 704.743.0 | | 0.020 |
| | silver | Plastic black | 704.743.8 | | 0.020 |
| | without | Plastic black | | 704.733.0 | 0.020 |
| | | Plastic grey | | 704.733.1 | 0.020 |




Lens square, plastic

| | Lens | ∅ 35 x 35 mm Typ-Nr. | ∅ 30 x 30 mm Typ-Nr. |  |
|-----------------------------|--------------------------------------|-------------------------|-------------------------|---|
| Lens square, plastic | Plastic blue transparent flush | 704.702.6 | 704.702.6 | 0.001 |
| | Plastic colourless transparent flush | 704.702.7 | 704.702.7 | 0.001 |
| | Plastic green transparent flush | 704.702.5 | 704.702.5 | 0.001 |
| | Plastic red transparent flush | 704.702.2 | 704.702.2 | 0.001 |
| | Plastic yellow transparent flush | 704.702.4 | 704.702.4 | 0.001 |




Lens holder for Lens square

| | Lens holder | Typ-Nr. |  |
|---|------------------------|------------------|---|
| Lens holder for Lens square can be marked | translucent white | 704.709.9 | 0.003 |
| LED | transparent colourless | 704.709.7 | 0.003 |




Marking foil for Lens square

| | Marking foil | Typ-Nr. |  |
|---|--------------------------------|------------------|---|
| Marking foil for Lens square can be hot stamped | Plastic colourless transparent | 704.707.7 | 0.001 |




Front bezel square

| | Front bezel | ∅ 30 x 30 mm Typ-Nr. |  |
|---------------------------|-------------------------|-------------------------|---|
| Front bezel square | Plastic black | 704.701.0 | 0.002 |
| | Plastic chromium-plated | 704.701.4 | 0.002 |
| | Plastic grey | 704.701.6 | 0.002 |




Bayonet flange

| | Typ-Nr. | Technical drawing |  |
|--------------------------------|------------------|-------------------|---|
| Bayonet flange Metal | 704.960.5 | 46 | 0.025 |
| Plastic | 704.950.5 | 45 | 0.015 |



Technical drawing from page 91

Lamp block

| | Terminals | Typ-Nr. | Technical drawing | Circuit drawing |  |
|---|-----------|--------------------|-------------------|-----------------|---|
| Lamp block Standard | PT 6.3 | 704.950.1 | 39 | 5 | 0.012 |
| | ST | 704.950.0 | 38 | 5 | 0.012 |
| Terminals Cu/Sn nickel plated | D-PT 6.3 | 704.950.2/D | 40 | 5 | 0.013 |
| Terminals Cu/Sn nickel plated and blank | D-PT 6.3 | 704.950.1/D | 40 | 5 | 0.013 |
| Terminals for ring cable shoe | ST | 704.950.0B | 38 | 5 | 0.013 |




Terminals: PT 6.3 = Plug-in terminal 6.3 mm, ST = Screw terminal, D-PT 6.3 = Double plug-in terminal 6.3 mm
 Technical drawing from page 91, Circuit drawing from page 110

Pushbutton and Illuminated pushbutton round

Pushbutton- and Illuminated pushbutton actuator round

Actuators usable for devices with front dimension 29 mm dia., raised mounting and 35 mm dia., flush mounting


| | Switching action | Housing | Typ-Nr. |  |
|---|------------------|--------------|------------------|---|
| Pushbutton- and Illuminated pushbutton actuator round | MA | Plastic grey | 704.632.1 | 0.009 |
| | M | Plastic grey | 704.631.1 | 0.009 |



Switching action: MA = Maintained action, M = Momentary action


Lens round, flush, plastic

Lenses are usable for round devices in raised and flush mounting

| | Lens | Typ-Nr. |  |
|----------------------------|--------------------------------|------------------|---|
| Lens round, flush, plastic | Plastic black opaque | 704.602.0 | 0.001 |
| | Plastic blue transparent | 704.602.6 | 0.001 |
| | Plastic colourless transparent | 704.602.7 | 0.001 |
| | Plastic green transparent | 704.602.5 | 0.001 |
| | Plastic red transparent | 704.602.2 | 0.001 |
| | Plastic yellow transparent | 704.602.4 | 0.001 |




Marking plate for Lens round, flush

| | Marking plate | Typ-Nr. |  |
|---|---------------------------------------|------------------|---|
| Marking plate for Lens round, flush LED | Plastic colourless transparent ribbed | 704.609.7 | 0.001 |
| LED and Filament lamp | Plastic white translucent | 704.609.9 | 0.001 |




Lens round, metal

| | Lens | Ø 29 mm Typ-Nr. |  |
|-------------------|-------------------------------|--------------------|---|
| Lens round, metal | Aluminium black flush | 704.601.0 | 0.001 |
| | Aluminium blue flush | 704.601.6 | 0.001 |
| | Aluminium gold flush | 704.601.4 | 0.001 |
| | Aluminium natural flush | 704.601.8 | 0.001 |
| | Aluminium olive-green flush | 704.601.5 | 0.001 |
| | Aluminium red flush | 704.601.2 | 0.001 |
| | Stainless steel natural flush | 704.601.9 | 0.001 |




Lens round, metal with spot

| | Lens | Ø 29 mm Typ-Nr. |  |
|------------------------------------|-------------------------------|--------------------|---|
| Lens round, metal with spot | Aluminium black flush | 704.601.01 | 0.001 |
| | Aluminium blue flush | 704.601.61 | 0.001 |
| | Aluminium gold flush | 704.601.41 | 0.001 |
| | Aluminium natural flush | 704.601.81 | 0.001 |
| | Aluminium olive-green flush | 704.601.51 | 0.001 |
| | Aluminium red flush | 704.601.21 | 0.001 |
| | Stainless steel natural flush | 704.601.91 | 0.001 |



Front bezel set for Indicator and Pushbutton, flush mounting


| | Front bezel | Ø 35 mm Typ-Nr. | Mounting dimensions |  |
|---|-------------------------|--------------------|---------------------|---|
| Front bezel set for Indicator and Pushbutton, flush mounting | Aluminium black | 704.955.0 | 7 | 0.015 |
| | Aluminium natural | 704.955.1 | 7 | 0.015 |
| | Stainless steel natural | 704.955.9 | 7 | 0.033 |



Mounting dimensions from page 87

Front bezel with protective membrane, flush mounting


for Pushbutton and Illuminated pushbutton (IP 67)

| | Front bezel | Ø 35 mm Typ-Nr. |  |
|---|-------------------------|--------------------|---|
| Front bezel with protective membrane, flush mounting with transparent silicone membrane | Aluminium black | 704.955.4 | 0.015 |
| | Aluminium natural | 704.955.3 | 0.015 |
| with transparent silicone membrane, resistant to sea water | Stainless steel natural | 704.955.9E | 0.033 |



Front bezel to be mounted with a torque of 40 Ncm onto actuator.


Front ring

| | Front ring | Ø 29 mm Typ-Nr. |  |
|-------------------|-------------------------|--------------------|---|
| Front ring | Aluminium black | 704.600.1A | 0.005 |
| | Aluminium natural | 704.600.1 | 0.005 |
| | Plastic black | 704.600.0 | 0.003 |
| | Plastic light-grey | 704.600.6 | 0.003 |
| | Stainless steel natural | 704.600.9 | 0.006 |
| Heigth 16 mm | Plastic light-grey | 704.600.7 | 0.003 |



Front protective cap


for Indicator, Pushbutton and Illuminated pushbutton for protection IP 68

| | Front protective cap | Typ-Nr. |  |
|---|---------------------------------|------------------|---|
| Front protective cap only together with Lenses 704.602.X, 704.601.X and Front rings 704.600.X | Silicone colourless transparent | 704.953.0 | 0.002 |



Front protective ring


for Pushbutton and Illuminated pushbutton with front illumination (IP 67)

| | Front protective ring | Ø 29 mm Typ-Nr. |  |
|--|-----------------------|--------------------|---|
| Front protective ring with transparent Pebax membrane, temperature resistance -40 °C ... +85 °C | Aluminium natural | 704.600.5/A | 0.005 |
| with transparent silicone membrane (extent resistant to sea water), temperature resistance -40 °C ... +85 °C | Aluminium natural | 704.600.3 | 0.005 |
| | Chromed brass | 704.600.2 | 0.005 |



Front protective ring to be mounted with a torque of 40 Ncm onto actuator.


Bayonet flange

| | Typ-Nr. | Technical drawing |  |
|--------------------------------|------------------|-------------------|---|
| Bayonet flange Metal | 704.960.5 | 46 | 0.025 |
| Plastic | 704.950.5 | 45 | 0.015 |



Technical drawing from page 91

Lamp block


| | Terminals | Typ-Nr. | Technical drawing | Circuit drawing |  |
|---|-----------|--------------------|-------------------|-----------------|---|
| Lamp block Standard | PT 6.3 | 704.950.1 | 39 | 5 | 0.012 |
| | ST | 704.950.0 | 38 | 5 | 0.012 |
| Terminals Cu/Sn nickel plated | D-PT 6.3 | 704.950.2/D | 40 | 5 | 0.013 |
| Terminals Cu/Sn nickel plated and blank | D-PT 6.3 | 704.950.1/D | 40 | 5 | 0.013 |
| Terminals for ring cable shoe | ST | 704.950.0B | 38 | 5 | 0.013 |



Terminals: PT 6.3 = Plug-in terminal 6.3 mm, ST = Screw terminal, D-PT 6.3 = Double plug-in terminal 6.3 mm
Technical drawing from page 91, Circuit drawing from page 110

Pushbutton and Illuminated pushbutton square


Pushbutton- and Illuminated pushbutton actuator square

| | Switching action | Front bezel | Housing | Ø 35 x 35 mm | Ø 30 x 30 mm |  |
|---|------------------|-------------|---------------|------------------|------------------|---|
| | | | | Typ-Nr. | Typ-Nr. | |
| Pushbutton- and Illuminated pushbutton actuator square | MA | black | Plastic black | 704.742.0 | | 0.020 |
| | | silver | Plastic black | 704.742.8 | | 0.020 |
| | M | black | Plastic black | 704.741.0 | | 0.020 |
| | | silver | Plastic black | 704.741.8 | | 0.020 |
| | MA | without | Plastic black | | 704.732.0 | 0.020 |
| | | | Plastic grey | | 704.732.1 | 0.020 |
| | M | without | Plastic black | | 704.731.0 | 0.020 |
| | | | Plastic grey | | 704.731.1 | 0.020 |



Switching action: MA = Maintained action, M = Momentary action


Lens square, plastic

| | Lens | Typ-Nr. |  |
|-----------------------------|--------------------------------------|------------------|---|
| Lens square, plastic | Plastic black opaque flush | 704.702.0 | 0.001 |
| | Plastic blue transparent flush | 704.702.6 | 0.001 |
| | Plastic colourless transparent flush | 704.702.7 | 0.001 |
| | Plastic green transparent flush | 704.702.5 | 0.001 |
| | Plastic red transparent flush | 704.702.2 | 0.001 |
| | Plastic white opaque flush | 704.702.9 | 0.001 |
| | Plastic yellow transparent flush | 704.702.4 | 0.001 |




Lenses are usable for square devices in raised and flush mounting

Lens holder for Lens square

| | Lens holder | Typ-Nr. |  |
|---|------------------------|------------------|---|
| Lens holder for Lens square can be marked | translucent white | 704.709.9 | 0.003 |
| LED | transparent colourless | 704.709.7 | 0.003 |



Marking foil for Lens square

| | Marking foil | Typ-Nr. |  |
|---|--------------------------------|------------------|---|
| Marking foil for Lens square can be hot stamped | Plastic colourless transparent | 704.707.7 | 0.001 |



Front bezel square

| | Front bezel | ∅ 30 x 30 mm Typ-Nr. | kg |
|---------------------------|-------------------------|-------------------------|-------|
| Front bezel square | Plastic black | 704.701.0 | 0.002 |
| | Plastic chromium-plated | 704.701.4 | 0.002 |
| | Plastic grey | 704.701.6 | 0.002 |



Bayonet flange

| | Typ-Nr. | Technical drawing | kg |
|--------------------------------|------------------|-------------------|-------|
| Bayonet flange Metal | 704.960.5 | 46 | 0.025 |
| Plastic | 704.950.5 | 45 | 0.015 |



Technical drawing from page 91

Lamp block

| | Terminals | Typ-Nr. | Technical drawing | Circuit drawing | kg |
|---|-----------|--------------------|-------------------|-----------------|-------|
| Lamp block Standard | PT 6.3 | 704.950.1 | 39 | 5 | 0.012 |
| | ST | 704.950.0 | 38 | 5 | 0.012 |
| Terminals Cu/Sn nickel plated | D-PT 6.3 | 704.950.2/D | 40 | 5 | 0.013 |
| Terminals Cu/Sn nickel plated and blank | D-PT 6.3 | 704.950.1/D | 40 | 5 | 0.013 |
| Terminals for ring cable shoe | ST | 704.950.0B | 38 | 5 | 0.013 |



Terminals: PT 6.3 = Plug-in terminal 6.3 mm, ST = Screw terminal, D-PT 6.3 = Double plug-in terminal 6.3 mm

Technical drawing from page 91, Circuit drawing from page 110

Snap-action switching element

Switching system

The double-break, snap-action switching element is equipped with one or two independent contact systems, acting as normally open or normally closed contact. The snap-action switching element is fitted with self-cleaning contacts.

Up to 3 switching elements can be snapped to each actuator.

Snap-action switching elements are not permissible for emergency-stop pushbuttons !

Material

Material of contact

Hard Silver, Gold-Silver, Silver-Palladium (for aggressive atmospheres)

Switch housing

Polycarbonate (PC)

Mechanical characteristics

Terminals

Screw terminals

Plug-in terminals 6.3 x 0.8 mm

max. wire cross-section 2 x 2.5 mm²

max. wire cross-section of stranded cable 2 x 1.5 mm²

For switches with plug-in terminals it is necessary to provide insulation sleeves and to maintain a spacing of 65 mm between rows (mounting dimensions)

Tightening torque

Screws at the mounting flange max. 25 Ncm

Screws at switching element max. 50 Ncm

Actuating force

1 Normally closed 1.9 N

1 Normally open 2 N

Actuating travel

5.8 mm ± 0.2 mm

Rebound time

≤ 3 ms

Mechanical lifetime

(with 1 switching element)

Pushbutton maintained action 1.5 million Cycles of operation

Pushbutton momentary action 3 million Cycles of operation

Selector switch maintained action 1.25 million Cycles of operation

Selector switch momentary action 2.5 million Cycles of operation

Keylock switch maintained action 25 000 Cycles of operation

Keylock switch momentary action 50 000 Cycles of operation

Electrical characteristics

Standards

The switches comply with the "Standards for low-voltage switching devices" EN IEC 60947-5-1

Rated Insulation Voltage U_i

500 VAC/600 VDC, as per EN IEC 60947-5-1

Contact resistance

New state ≤ 50 mΩ as per DIN IEC 60512-2-4

Conventional free air thermal current I_{th}

10 A, as per EN IEC 60947-5-1

the maximum current in continuous operation and at ambient temperature must not exceed the quoted maximum values.

Isolation resistance

≥ 10 MΩ between open contacts at 500 VDC, as per DIN IEC 60512-2-10

Switch rating

At switch rating AC for Gold-Silver, Silver-Palladium and Hard Silver contacts, service category AC-15, as per EN IEC 60947-5-1 (cosφ 0.3)

| | | | |
|---------|---------|---------|---------|
| Voltage | 230 VAC | 400 VAC | 500 VAC |
| Current | 6 A | 4 A | 2.5 A |

At switch rating DC for Gold-, Silver- and Hard Silver contacts service category DC-13, as per EN IEC 60947-5-1

| | | | |
|---------|--------|--------|---------|
| Voltage | 24 VDC | 60 VDC | 110 VDC |
| Current | 10 A | 3 A | 1 A |

Recommended minimum operational data

Gold-Silver contacts :

| | | | |
|---------|-------|--------|---------|
| Voltage | 5 VDC | 24 VDC | 110 VDC |
| Current | 15 mA | 5 mA | 2 mA |

Hard Silver contacts :

| | | |
|---------|--------|---------|
| Voltage | 24 VDC | 110 VDC |
| Current | 50 mA | 10 mA |

Protection class

Indicators and switches, fit for mounting into devices with protection class II

Environmental conditions

Storage temperature

-40 °C ... +85 °C

Operating temperature

-40 °C ... +55 °C

Shock resistance

(single impacts, semi-sinusoidal)

300 m/s²puls width 11 ms, as per EN IEC 60068-2-27

Vibration resistance

(sinusoidal)

100 m/s² at 10 Hz ... 500 Hz, amplitude 0,75 mm, as per EN IEC 60068-2-6

Approvals

Approbations

CB (IEC 60947)

CCC

CSA

Germanischer Lloyd

GOST

SEV

UL

Declaration of conformity

CE

Slow-make switching element

Switching system

The double-break, slow-make switching element is equipped with one or two independent contact systems, acting as normally open or normally closed contact. The normally closed contact has forced opening.

Slow-make contacts with forced action are ideal for high switch ratings.

Up to 3 switching elements can be snapped to each actuator.

For the emergency-stop pushbutton use the slow-make switching element (max. 2).

Material

Material of contact

Hard Silver, Gold-Silver, Silver-Palladium (for aggressive atmospheres)

Switch housing

Polycarbonate (PC)

Mechanical characteristics

Terminals

Screw terminals

Plug-in terminals 6.3 x 0.8 mm

max. wire cross-section 2 x 2.5 mm²

max. wire cross-section of stranded cable 2 x 1.5 mm²

For switches with plug-in terminals it is necessary to provide insulation sleeves and to maintain a spacing of 65 mm between rows (mounting dimensions)

Tightening torque

Screws at the mounting flange max. 25 Ncm

Screws at switching element max. 50 Ncm

Actuating force

1 Normally closed 2 N

1 Normally open 3.1 N

Actuating travel

5.8 mm ± 0.2 mm

Rebound time

≤ 1 ms

Mechanical lifetime

(with 1 switching element)

| | | |
|-----------------------------------|--------------|---------------------|
| Pushbutton maintained action | 1.5 million | Cycles of operation |
| Pushbutton momentary action | 3 million | Cycles of operation |
| Selector switch maintained action | 1.25 million | Cycles of operation |
| Selector switch momentary action | 2.5 million | Cycles of operation |
| Emergency-stop switch | 50 000 | Cycles of operation |
| Keylock switch maintained action | 25 000 | Cycles of operation |
| Keylock switch momentary action | 50 000 | Cycles of operation |

Electrical characteristics

Standards

The switches comply with the "Standards for low-voltage switching devices" EN IEC 60947-5-1

Rated Insulation Voltage U_i

500 VAC/600 VDC, as per EN IEC 60947-5-1

Contact resistance

New state ≤ 50 mΩ as per DIN IEC 60512-2-4

Isolation resistance

≥ 10 MΩ between open contacts at 500 VDC, as per DIN IEC 60512-2-10

Conventional free air thermal current I_{th}

10 A, as per EN IEC 60947-5-1

the maximum current in continuous operation and at ambient temperature must not exceed the quoted maximum values.

Switch rating

At switch rating AC for Gold-Silver, Silver-Palladium and Hard Silver contacts, service category AC-15, as per EN IEC 60947-5-1 (cosφ 0.3)

| | | | |
|---------|---------|---------|---------|
| Voltage | 230 VAC | 400 VAC | 500 VAC |
| Current | 7 A | 5 A | 4 A |

At switch rating DC for Gold-, Silver- and Hard Silver contacts service category DC-13, as per EN IEC 60947-5-1

| | | | | |
|---------|--------|--------|---------|---------|
| Voltage | 24 VDC | 60 VDC | 110 VDC | 250 VDC |
| Current | 10 A | 5 A | 2.5 A | 0.6 A |

Recommended minimum operational data

Gold-Silver contacts :

| | | |
|---------|--------|---------|
| Voltage | 24 VDC | 110 VDC |
| Current | 10 mA | 2 mA |

Hard Silver contacts :

| | | |
|---------|--------|---------|
| Voltage | 24 VDC | 110 VDC |
| Current | 50 mA | 10 mA |

Protection class

Indicators and switches, fit for mounting into devices with protection class II

Environmental conditions

Storage temperature

-40 °C ... +85 °C

Operating temperature

-40 °C ... +55 °C

Shock resistance

(single impacts, semi-sinusoidal)

300 m/s²puls width 11 ms, as per EN IEC 60068-2-27

Vibration resistance

(sinusoidal)

100 m/s² at 10 Hz ... 500 Hz, amplitude 0,75 mm, as per EN IEC 60068-2-6

Approvals

Approbations

CB (IEC 60947)

CCC

CSA

Germanischer Lloyd

GOST

SEV

UL

Declaration of conformity

CE

Buzzer

Buzzer system

System
Piezo disc

Material

Alarm buzzer case
Polyamide

Front cap
Plastic Polyamide
Metal Nickel-plated brass (sea-water proof)

Mechanical characteristics

Terminals
Plug-in terminal 2.8 x 0.5 mm

Electrical characteristics

Frequency (tone)
approx. 2.8 kHz continuous tone only

Sound pressure
95 db (A) ±8 dB at a distance of 0.1 m

Operation Voltage/Current
Operation Voltage 24 VDC ±10 %
Operation Current ≤25 mA

Environmental conditions

Storage temperature
-40 °C ... +85 °C

Operating temperature
-25 °C ... +55 °C

Protection degree
as per EN IEC 60529, frontside
IP 40, devices flush mounting
IP 65, devices raised mounting

Approvals

Declaration of conformity
CE

Actuator

Material

Front ring
Polyamide, Aluminium or Stainless steel

Mounting flange
Polyethylene terephthalate

Actuator housing
Polycarbonate, Polyamide

Mechanical characteristics

Actuating force
Mounting style square flush 6.2 N
other Mounting styles 8 N

Actuating travel
5.8 mm ± 0.2 mm

Mechanical lifetime
(with 1 switching element)

| | | |
|---------------------|--------------|---------------------|
| Pushbutton | ≤3 million | Cycles of operation |
| Selector switch | ≤2.5 million | Cycles of operation |
| Stop switch | ≤50 000 | Cycles of operation |
| Fool proofed E-stop | ≥6050 | Cycles of operation |
| Keylock switch | ≤50 000 | Cycles of operation |
| Key insert switches | ≤250 000 | Cycles of operation |

Electrical characteristics

Standards
The switches comply with the "Rules for low-voltage switching devices" EN IEC 60947-5-1

Environmental conditions

Storage temperature
-40 °C ... +85 °C

Operating temperature
-25 °C ... +55 °C
-40 °C ... +55 °C (Key insert switch)

Protection degree
as per EN IEC 60529
frontside IP 65 (IP 67 Key insert switch)

Rotary selector switch element

Mechanical characteristics

Terminals

Screw terminals

Terminal lead material copper wires only

max. permissible wire gage :

Single-core or stranded wire 2 x 1.5 mm² (2 x AWG 14)

flexible wire 2 x 1,5 mm² (2 x AWG 16)

Number of stages

1 to 8 positions max.

Number of contacts

1 to 16 max. normally open contacts

(contact positioning according circuit drawing)

Switching angle

Basic position of switching position "a" is 9 o'clock

Maintained action Switching angle

12 max. 30 °

8 max. 45 °

6 max. 60 °

4 max. 90 °

Momentary action with release 24 °

(provide at the beginning or at the end)

Standard type of Kraus & Naimer

CG4 Hard Silver contacts with 1 µm Gold layer

CG4-1 Hard Silver contacts with 35 µm Gold layer

Electrical characteristics

Minimum Voltage

20 V

Rated Impulse Withstand Voltage U_{imp}

4 kV

Short Circuit Protection

Max. fuse size (gL- characteristic) 10 A

Rated short-time withstand current (1s-current) 90 A

Electrical characteristics for AC

Standards

The devices comply with : EN IEC 60947-3, VDE 0660 part 107

Rated Operational Voltage U_e

440 V

Rated Insulation Voltage U_i

440 V

Rated Thermal Current I_u/I_{th}

10 A

Rated Operational Current I_e

AC-15 Switching of control devices, contactors, valves etc.

110 V - 120 V 2.5 A

220 V - 240 V 2.5 A

380 V - 440 V 1.5 A

No load operation

10 A

AC-21A Switching of resistive loads, including moderate overloads

For switchin of power >1 kW

10 A

AC-22A Switching of combined resistive or low inductive loads including moderate overloads

220 V - 240 V 10 A

Rated Utilization Category

AC-2 Slip ring motor starting, reversing and plugging, star-delta starting 3 phase, 3 pole

220 V - 240 V 2.5 kW

380 V - 440 V 4.5 kW

AC-3 Direct-on-line starting, star-delta starting

3 phase, 3 pole 220 V - 240 V 2.5 kW

380 V - 440 V 2.2 kW

1 phase, 2 pole 110 V - 120 V 0.3 kW

220 V - 240 V 0.55 kW

380 V - 440 V 0.75 kW

AC-Direct-on-line starting, reversing, plugging and inching

3 phase, 3 pole 220 V - 240 V 0.37 kW

380 V - 440 V 0.55 kW

1 phase, 2 pole 110 V - 120 V 0.15 kW

220 V - 240 V 0.25 kW

380 V - 440 V 0.5 kW

AC-23A Frequent switching of motors or other high inductive loads

3 phase, 3 pole 220 V - 240 V 1.8 kW

380 V - 440 V 3 kW

1 phase, 2 pole 110 V - 120 V 0.37 kW

220 V - 240 V 0.75 kW

380 V - 440 V 1.1 kW

Overvoltage category

III, valid for lines with grounded common neutral termination

Degree of pollution

3, valid for lines with grounded common neutral termination

Electrical characteristics for AC (UL/Canada)

Rated operational voltage

300 V

Rated Insulation Voltage U_i

300 V

Rated Thermal Current

10 A

Ampere Rating

Resistive or low inductive loads, for switching of power >1 kW, 10 A

Ratings

Standard motor load, DOL Rating (similar AC-3)

3 phase, 3 pole 110 V - 120 V 0.75 HP

220 V - 240 V 1 HP

1 phase, 2 pole 110 V - 120 V 0.33 HP

220 V - 240 V 0.75 HP

277 V - 277 V 0.75 HP

Pilot Duty, Heavy

300 VAC

Electrical characteristics for DC

Switch Rating DC

Resistive loads $T \leq 1$ ms

| Number of series contact(s) | | | | | | | | Switch Capacity |
|-----------------------------|-------|-------|-------|-------|-------|-------|-------|-----------------|
| 1 | 2 | 3 | 4 | 5 | 6 | 8 | | |
| 24 V | 48 V | 70 V | 95 V | 120 V | 145 V | 190 V | 10 A | |
| 48 V | 95 V | 140 V | 190 V | 240 V | 290 V | 350 V | 6 A | |
| 60 V | 120 V | 180 V | 240 V | 300 V | 360 V | 450 V | 2.5 A | |
| 110 V | 220 V | 330 V | 440 V | 550 V | 660 V | | 0.7 A | |
| 220 V | 440 V | 660 V | | | | | 0.3 A | |
| 440 V | 660 V | | | | | | 0.2 A | |

Inductive loads $T = 50$ ms

| Number of series contact(s) | | | | | | | | Switch Capacity |
|-----------------------------|-------|-------|-------|-------|-------|-------|-------|-----------------|
| 1 | 2 | 3 | 4 | 5 | 6 | 8 | | |
| 24 V | 48 V | 70 V | 95 V | 120 V | 145 V | 190 V | 6 A | |
| 30 V | 60 V | 90 V | 120 V | 150 V | 180 V | 240 V | 3 A | |
| 48 V | 95 V | 140 V | 190 V | 240 V | 290 V | 350 V | 1 A | |
| 60 V | 120 V | 180 V | 240 V | 300 V | 360 V | 450 V | 0.7 A | |
| 110 V | 220 V | 330 V | 440 V | 550 V | 660 V | | 0.3 A | |

Environmental conditions

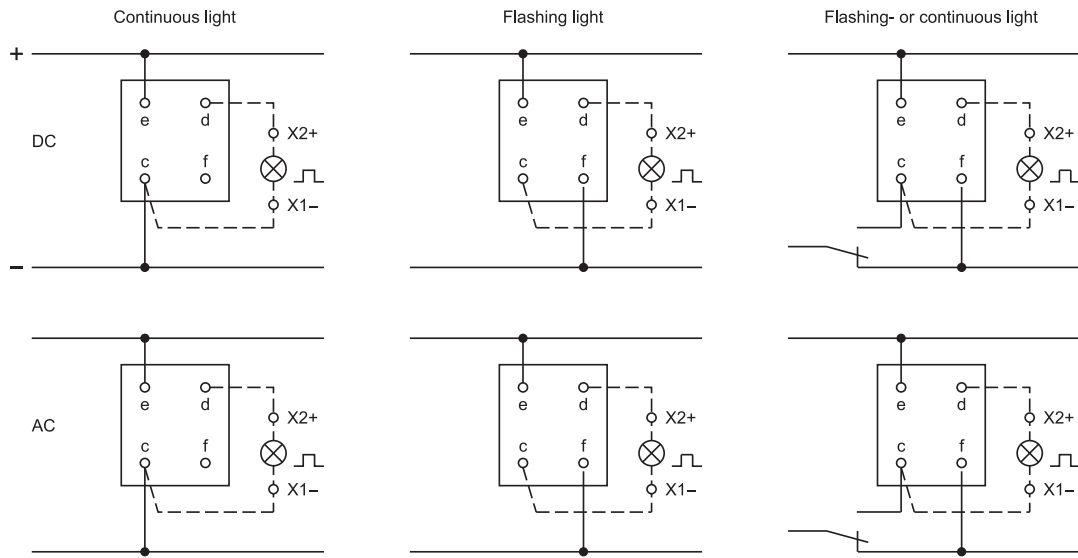
Operating temperature

Ambient Temperatures of Stages

| | |
|----------------------------|--|
| open at 100 % I_U/I_{th} | 55 °C during 24 h with peaks up to 60 °C |
| enclosed at 100 % I_{th} | 35 °C during 24 h with peaks up to 40 °C |

Flasher element

Do not connect terminal c and f simultaneously when powered up.



Suppressor circuits

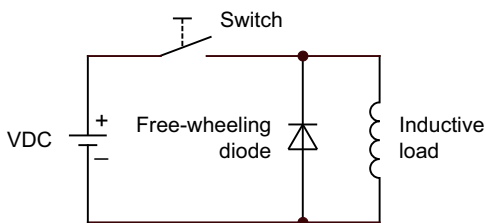
When switching inductive loads such as relays, DC motors, and DC solenoids, it is always important to absorb surges (e.g. with a diode) to protect the contacts. When these inductive loads are switched off, a counter emf can severely damage switch contacts and greatly shorten lifetime.

Fig. 1 shows an inductive load with a free-wheeling diode connected in parallel. This free-wheeling diode provides a path for the inductor current to flow when the current is interrupted by the switch. Without this free-wheeling diode, the voltage across the coil will be limited only by dielectric breakdown voltages of the circuit or parasitic elements of the coil. This voltage can be kilovolts in amplitude even when nominal circuit voltages are low (e.g. 12 VDC) see Fig. 2.

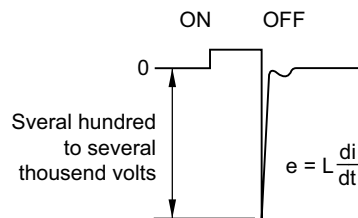
The free-wheeling diode should be chosen so that the reverse breakdown voltage is greater than the voltage driving the inductive load. The DC blocking voltage (VR) of the free-wheeling diode can be found in the datasheet of a diode. The forward current should be equal or greater than the maximum current flowing through the load.

To get an efficient protection, the free-wheeling diode must be connected as close as possible to the inductive load!

Switching with inductive load
Fig. 1



Counter emf
over load without free-wheeling diode
Fig. 2



General notes

1. Engraving

In addition to the most commonly used world languages, in DIN 1451-3 close spacing, other typefaces are available as Scandinavian, Slavic, Greek, Russian and Polish.

The lenses are filled with black or white colour. Standard height of letters is 3 mm. If the height is not specified, we will supply 3 mm engraved letters.

2. Hot stamping

Standard legends and ISO symbols are hot stamped. For larger series it is worth considering markings by means of hot stamping. We will be pleased to advise you.

3. Film inserts

Instead of using engraving the square lenses can be fitted with film inserts, as an alternative. Film thickness is 0.25 mm.

Max. film size :

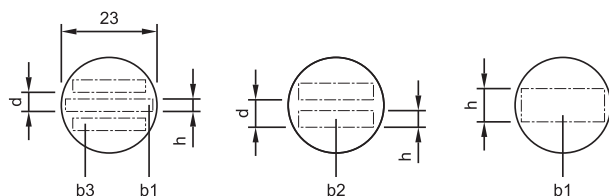
for Indicator 24.5 mm x 24.5 mm

for illuminated Pushbutton 21.5 x 21.5 mm.

Engraving marking cap for Indicator round, full face illumination

All dimensions in mm

| Height of letters h | Number of lines | Number of (target value) letters per line | | | Line spacing d |
|------------------------|-----------------|---|----|----|-------------------|
| | | b1 | b2 | b3 | |
| 3 | 3 | 11 | 10 | 9 | 4.6 |
| 4 | 2 | 8 | 7 | - | 6.6 |
| 8 | 1 | 4 | - | - | - |

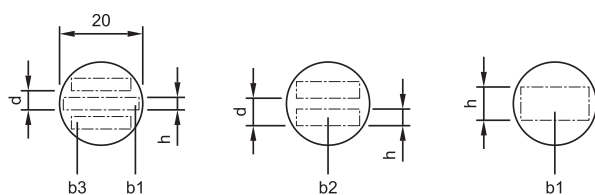


The gap between 2 words results in each case a letter less.

Engraving marking cap for Indicator and illuminated Pushbutton round, front illumination

All dimensions in mm

| Height of letters h | Number of lines | Number of (target value) letters per line | | | Line spacing d |
|------------------------|-----------------|---|----|----|-------------------|
| | | b1 | b2 | b3 | |
| 3 | 3 | 9 | 9 | 7 | 4.6 |
| 4 | 2 | 7 | 6 | - | 6.6 |
| 8 | 1 | 3 | - | - | - |

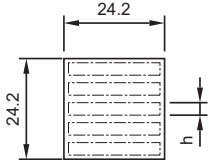


The gap between 2 words results in each case a letter less.

Engraving diffusor cap for Indicator square, full face illumination

All dimensions in mm

| Height of letters h | Number of lines | Number of (target value) capital letters per line | Number of (target value) small letters per line |
|------------------------|-----------------|--|--|
| 2.5 | 6 | 13 | 14 |
| 3.0 | 5 | 11 | 12 |
| 4.0 | 4 | 8 | 8 - 9 |
| 5.0 | 3 | 6 - 7 | 7 |
| 6.0 | 2 | 5 - 6 | 6 |
| 8.0 | 1 | 4 | 4 - 5 |

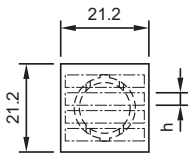


The gap between 2 words results in each case a letter less.

Engraving lens holder for Indicator and Illuminate Pushbutton square, front illumination

All dimensions in mm

| Height of letters h | Number of lines | Number of (target value) capital letters per line | Number of (target value) small letters per line |
|------------------------|-----------------|--|--|
| 2.5 | 5 | 9 | 9 - 10 |
| 3.0 | 4 | 7 - 8 | 8 |
| 4.0 | 3 | 5 - 6 | 6 |
| 5.0 | 2 | 4 - 5 | 4 - 5 |
| 6.0 | 2 | 3 - 4 | 4 |
| 8.0 | 1 | 2 - 3 | 3 |



The gap between 2 words results in each case a letter less.

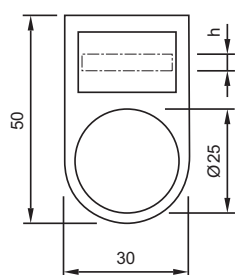
Important : Consider lens holder mounting orientation before specifying engraving characters !

Engraving legend plates

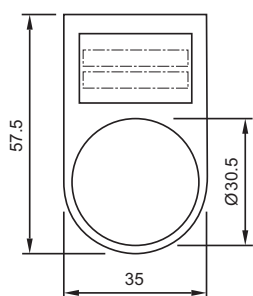
All dimensions in mm

| Dimension | Devices mounting style | Height of letters h | Number of lines | Number of (target value) letters per line | Image |
|-----------|------------------------|---------------------|-----------------|---|-------|
| 30 x 50 | round, raised | 3 | 2 | 12 | B1 |
| | | 4 | 1 | 7 | B1 |
| | | 8 | 1 | 4 | B1 |
| 35 x 57.5 | round, flush | 3 | 2 | 12 | B2 |
| | | 4 | 1 | 7 | B2 |
| | | 8 | 1 | 4 | B2 |
| 18 x 35 | square, flush | 3 | 3 | 16 | B3 |
| | | 4 | 2 | 10 | B3 |
| | | 8 | 1 | 6 | B3 |

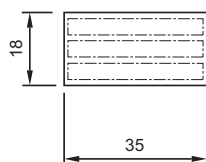
B1



B2



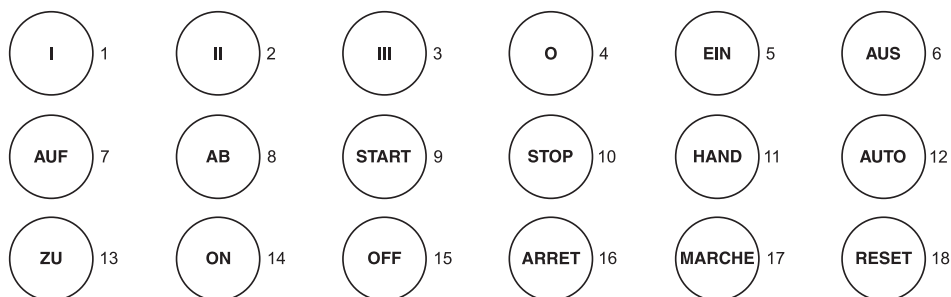
B3































































The gap between 2 words results in each case a letter less.

Standard texts for marking plates and marking caps for Indicator and Illuminated Pushbutton

Height of letters 6 mm




























Symbols for marking plates and marking caps for Indicator and Illuminated Pushbutton

| | | | | | | | |
|---|---|---|---|---|--|---|--|
|  | 1 Direction of linear rectilinear motion (also for $\rightarrow \updownarrow$) |  | 13 Direction of spindle rotation |  | 29 Decrease of value (speed, for instance) |  | 49 Cooling pump |
|  | 2 Linear motion in 2 directions (also for \updownarrow) |  | 14 One revolution |  | 30 Speed of planing cut |  | 50 Lubricant pump |
|  | 3 Interrupted linear motion (also for $\leftarrow \updownarrow$) |  | 15 Number of revolutions per minute (spindle speed) |  | 31 Speed of turning cut |  | 51 Hydraulic system pump |
|  | 4 Limited linear motion (also for $\leftarrow \updownarrow$) |  | 16 Feed |  | 32 Speed of drilling cut |  | 52 Hydraulic motor |
|  | 5 Limited linear motion and return |  | 17 Feed per revolution |  | 33 Speed of milling cut (similar symbol for speed of grinding) |  | 53 Tracer |
|  | 6 Oscillating linear motion (continuous) |  | 18 Feed per minute |  | 34 Conventional milling |  | 61 Stepless regulation |
|  | 7 Direction of continuous rotation (right) |  | 19 Reduced feed |  | 35 Climb milling (down milling) |  | 62 Adjustable |
|  | 7a Direction of continuous rotation (left) |  | 20 Rapid feed |  | 41 Electric motor |  | 63.1 Lock or tighten |
|  | 8 Rotation in 2 directions |  | 21 Normal feed |  | 42 Rectangular work table or slide element |  | 63.2 Lock or tighten |
|  | 9 Direction of interrupted rotation (right) |  | 22 Direction of feed (orientation not specified) |  | 43 Round work table or rotating element |  | 64.1 Unlock, unclamp |
|  | 9a Direction of interrupted rotation (left) |  | 24 Transverse feed |  | 44 Turning spindle |  | 64.2 Chuck open |
|  | 10 Limited rotation (right) |  | 25 Vertical feed |  | 45 Drilling spindle |  | 65 Brake on |
|  | 10a Limited rotation (left) |  | 26 Rapid traverse |  | 46 Milling spindle |  | 66 Brake off |
|  | 11 Limited rotation and return |  | 27 Threading |  | 47 Grinding spindle |  | 67 Automatic (or semi-automatic) cycle |
|  | 12 Oscillating rotary movement (continuous) |  | 28 Increase of value (speed, for instance) |  | 48 Pump (general symbol) |  | 68 Hand control |

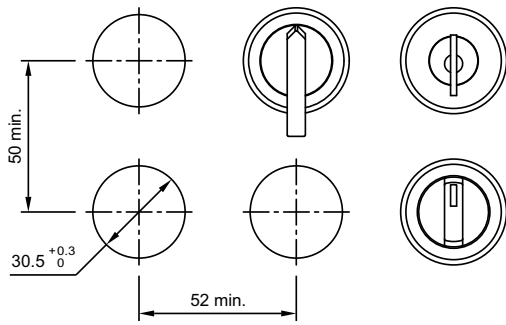
Continuation see next page

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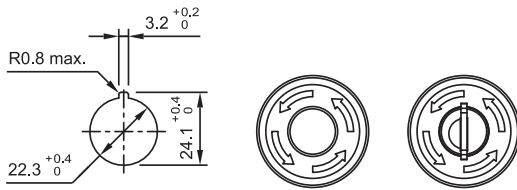
| | | | |
|---|--|--|--|
|  69 Start, on |  77 Open lock-nut |  93 Caution! |  106 Drain |
|  70 Stop, off |  78 Engage sensor |  94 Main switch |  107 Oil, lubricant |
|  71 Start and stop with same button |  79 Disengage sensor |  101 Coolant fluid |  108 Blast |
|  72 In action as long as button is operated |  80 Change speed only in stopped position |  102 Machine lighting |  109 Suction |
|  74 Engaging (mechanical start) |  81 Change speed only in motion |  103 Weight | |
|  75 Disengaging (mechanical stop) |  91 Shear pin construction |  104 Filter opening | |
|  76 Close lock-nut |  92 Danger (high voltage) |  105 Overflow | |

Mounting dimensions

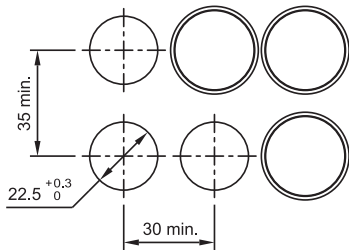
1 Rotary selector switch actuator, short lever, flush mounting page 43 | Rotary selector switch actuator, long lever, flush mounting page 43



2 Emergency-stop pushbutton actuator, foolproof EN IEC 60947-5-5 page 21

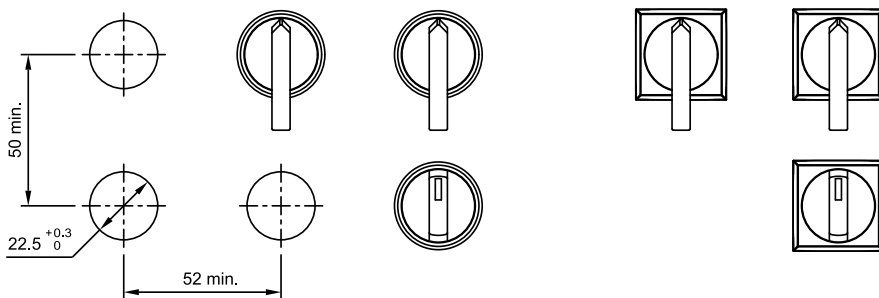


3 Indicator full-face illumination compact page 12

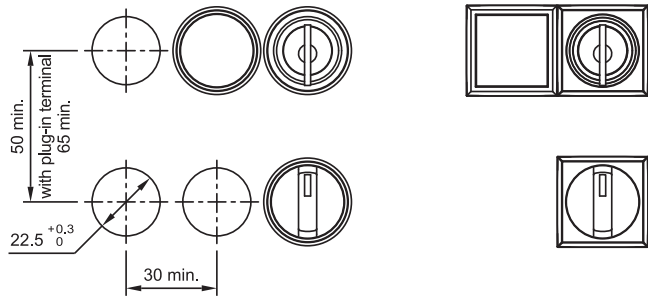


Hole spacing 31 mm min. by using blind plug 704.960.4

4 Rotary selector switch actuator, short lever page 30 | Rotary selector switch actuator, long lever page 30

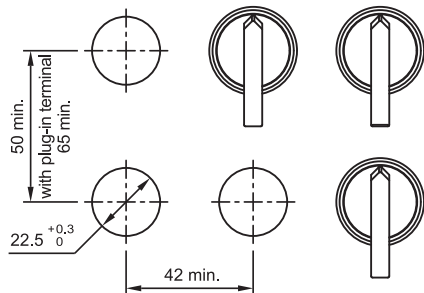


5 Indicator full face illumination page 13 | Indicator front illumination page 14 | Flasher full face illumination page 15 | Flasher front illumination page 16 | Buzzer page 17 | Pushbutton actuator page 18 | Illuminated pushbutton actuator page 20 | Keylock switch actuator 2 positions page 25 | Keylock switch actuator 3 positions page 26 | Selector switch actuator 2 positions, short lever page 27 | Selector switch actuator 3 positions, short lever page 28

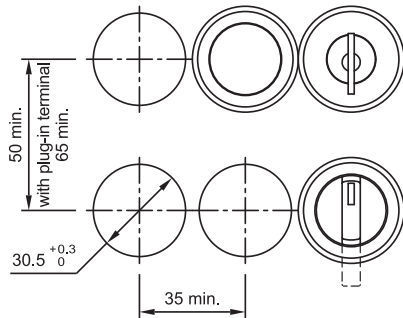


Hole spacing 31 mm min. by using blind plug 704.960.4

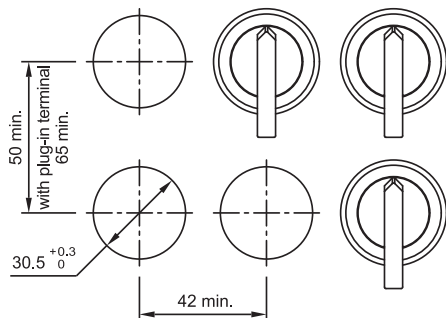
6 Selector switch actuator 2 positions, long lever page 27 | Selector switch actuator 3 positions, long lever long page 29



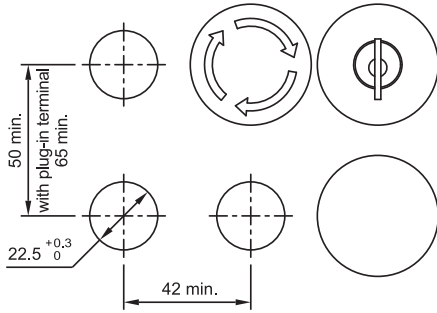
7 Indicator, flush mounting page 31 | Flasher, flush mounting page 32 | Buzzer, flush mounting page 32 | Pushbutton actuator, flush mounting page 33 | Illuminated pushbutton actuator, flush mounting page 35 | Keylock switch actuator 2 positions, flush mounting page 37 | Keylock switch actuator 3 positions, flush mounting page 38 | Selector switch actuator 2 positions, short lever, flush mounting page 39 | Selector switch actuator 2 positions, long lever, flush mounting page 40 | Selector switch actuator 3 positions, short lever, flush mounting page 41 | Keylock rotary switch actuator, flush mounting page 44 | Front bezel set for Indicator and Pushbutton, flush mounting page 66 | Front bezel set for Indicator and Pushbutton, flush mounting page 71



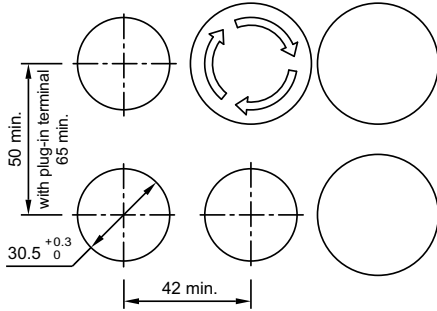
8 Selector switch actuator 3 positions, long lever, flush mounting page 42



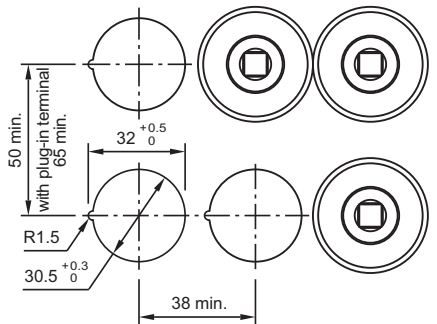
9 Stop pushbutton actuator page 22 | **Mushroom-head pushbutton actuator** page 23 | **Mushroom-head pushbutton actuator illuminated** page 24



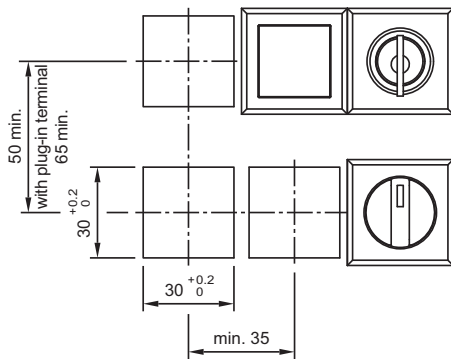
10 Stop pushbutton actuator, flush mounting page 36 | **Mushroom-head pushbutton actuator, flush mounting** page 36



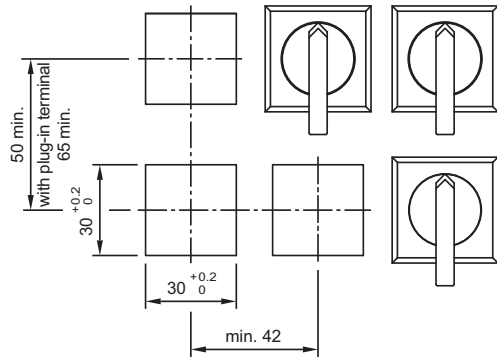
11 Key insert switch actuator 2 positions, flush mounting page 44 | **Key insert switch actuator 3 positions, flush mounting** page 45



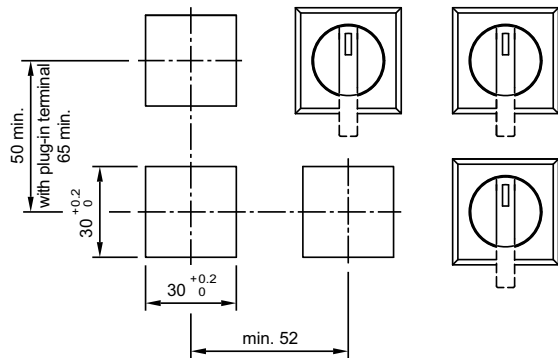
12 Indicator, flush mounting page 31 | **Flasher, flush mounting** page 32 | **Pushbutton actuator, flush mounting** page 33 | **Illuminated pushbutton actuator, flush mounting** page 35 | **Keylock switch actuator 2 positions, flush mounting** page 37 | **Keylock switch actuator 3 positions, flush mounting** page 38 | **Selector switch actuator 2 positions, short lever, flush mounting** page 39 | **Selector switch actuator 3 positions, short lever, flush mounting** page 41



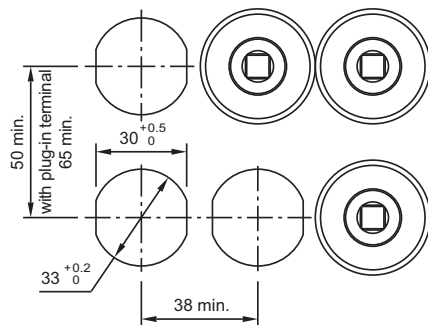
13 Selector switch actuator 2 positions, long lever, flush mounting page 40 | Selector switch actuator 3 positions, long lever, flush mounting page 42



14 Rotary selector switch actuator, short lever, flush mounting page 43 | Rotary selector switch actuator, long lever, flush mounting page 43

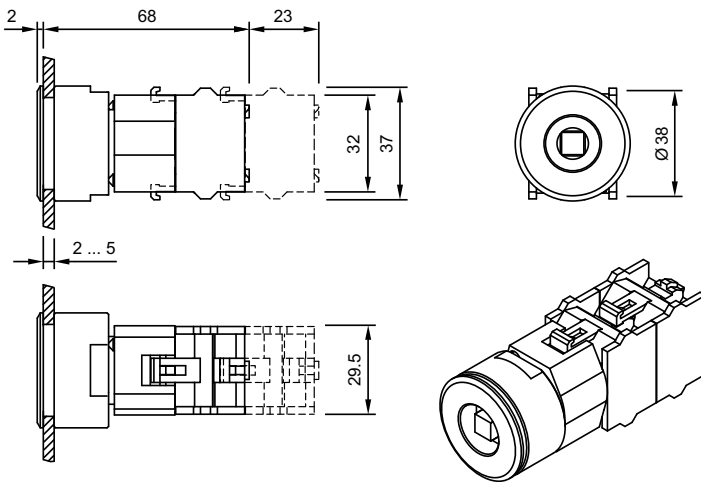


15 Key insert switch actuator 3 positions Conductor Switch, flush mounting page 45

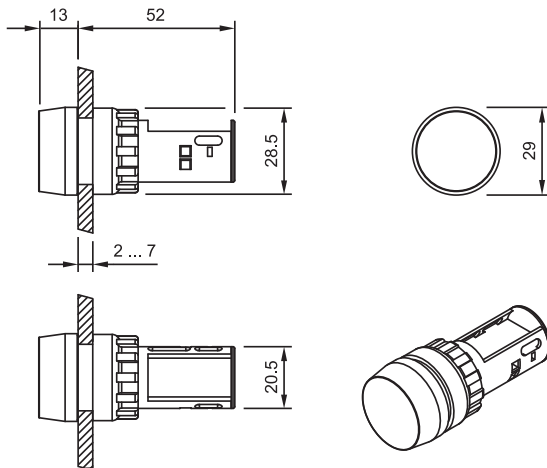


Technical drawing

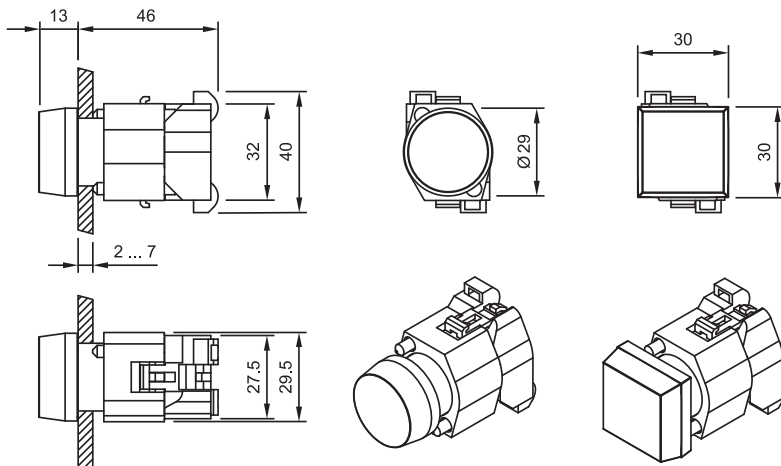
1 Key insert switch actuator 2 positions, flush mounting page 44 | Key insert switch actuator 3 positions, flush mounting page 45



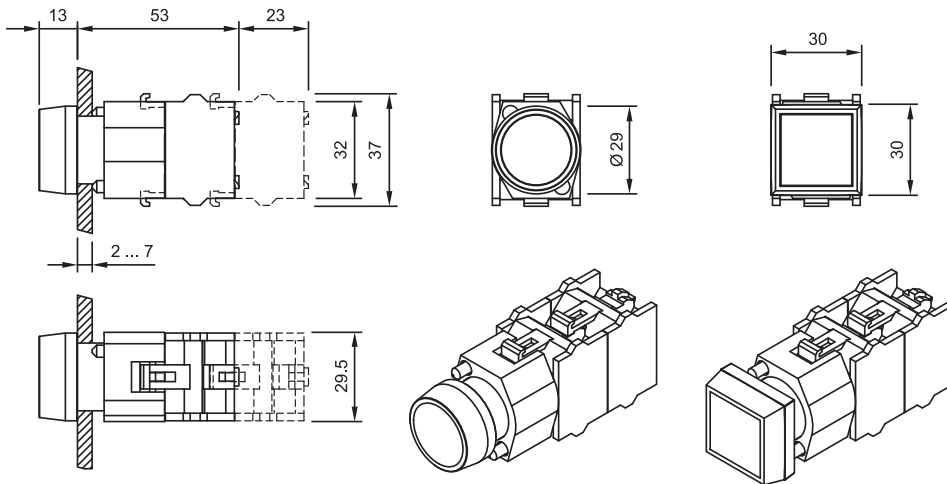
2 Indicator full-face illumination compact page 12



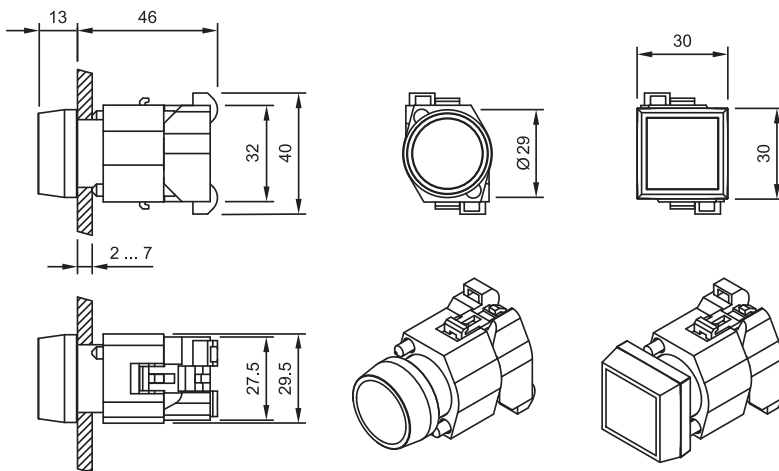
3 Indicator full face illumination page 13



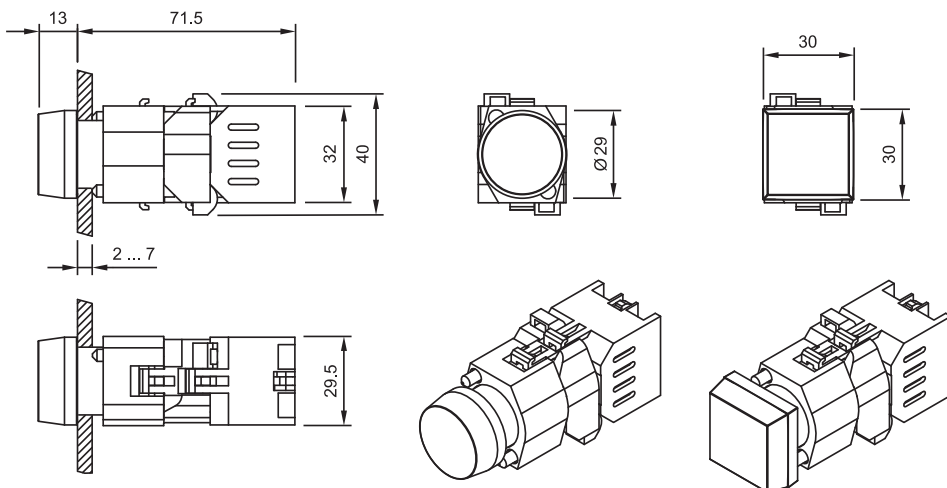
4 Pushbutton actuator page 18



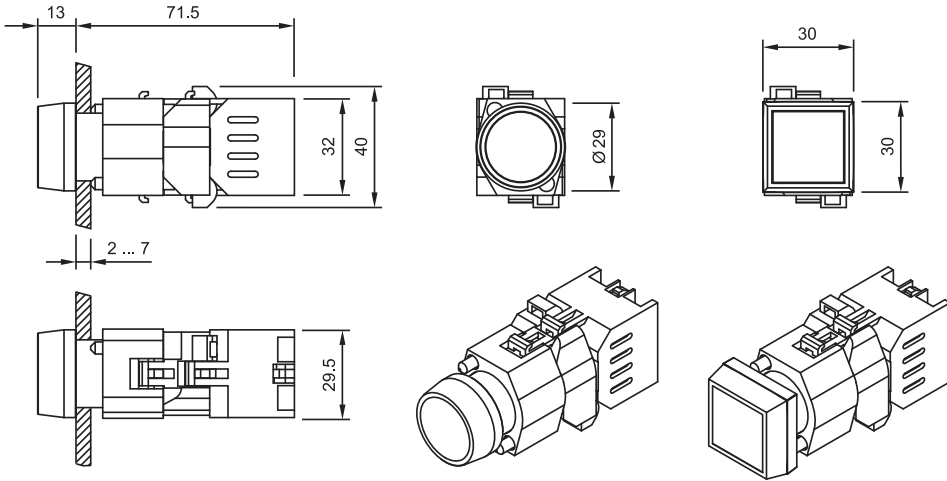
5 Indicator front illumination page 14



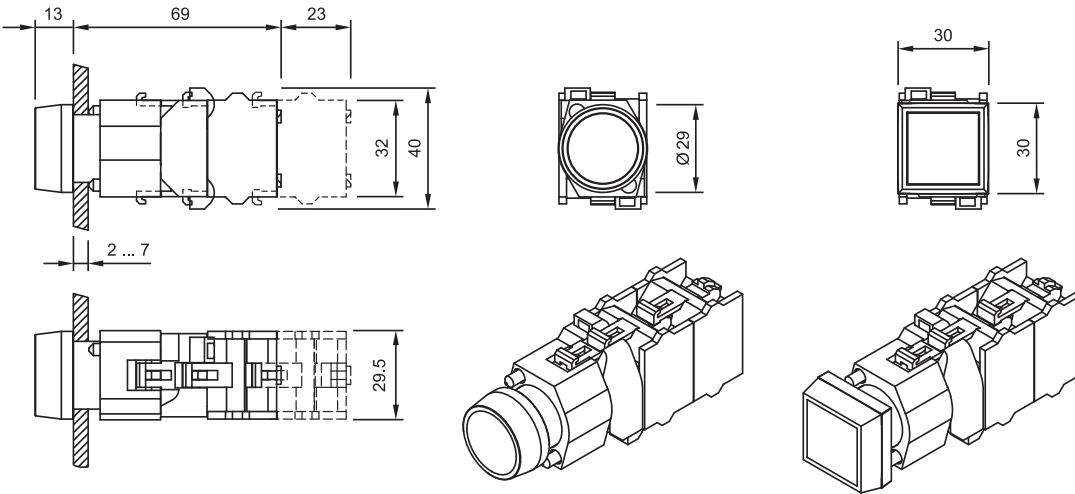
6 Flasher full face illumination page 15



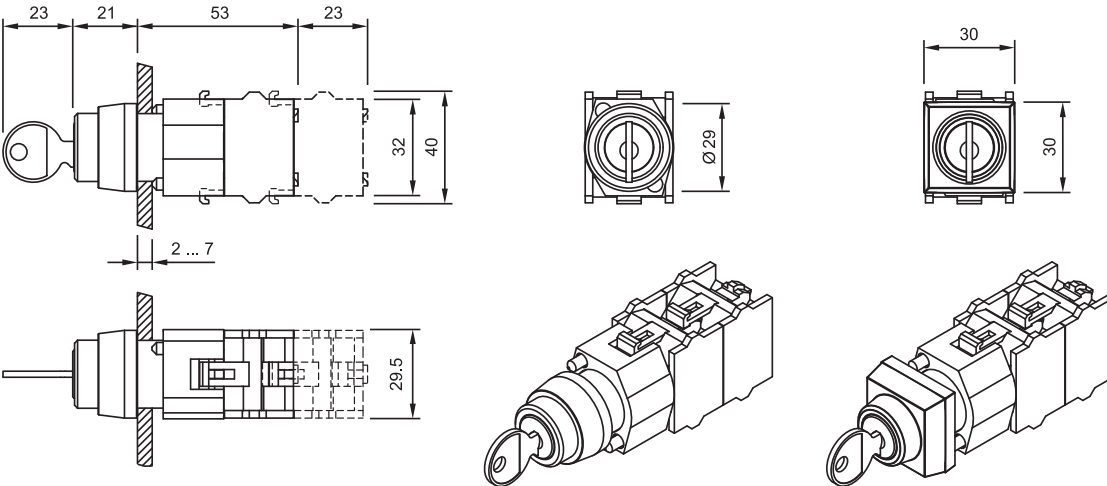
7 Flasher front illumination page 16



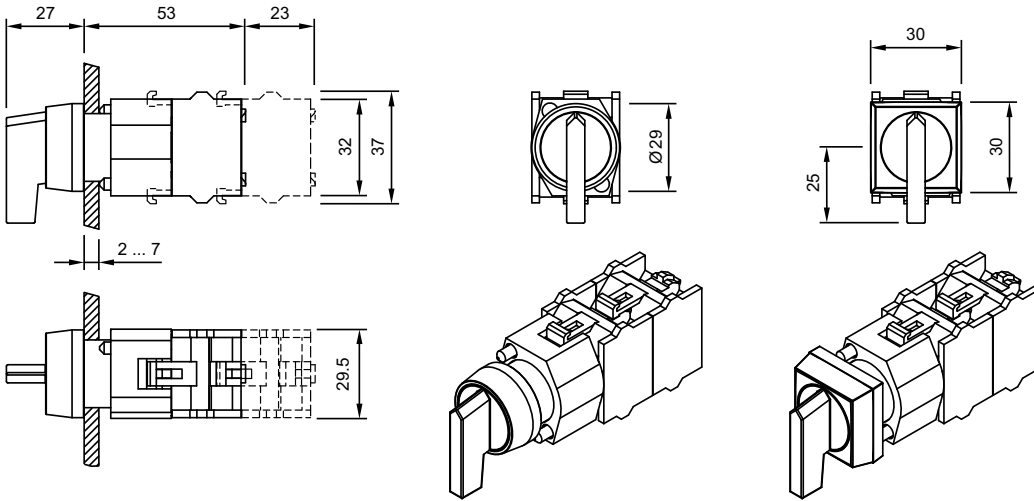
8 Illuminated pushbutton actuator page 20



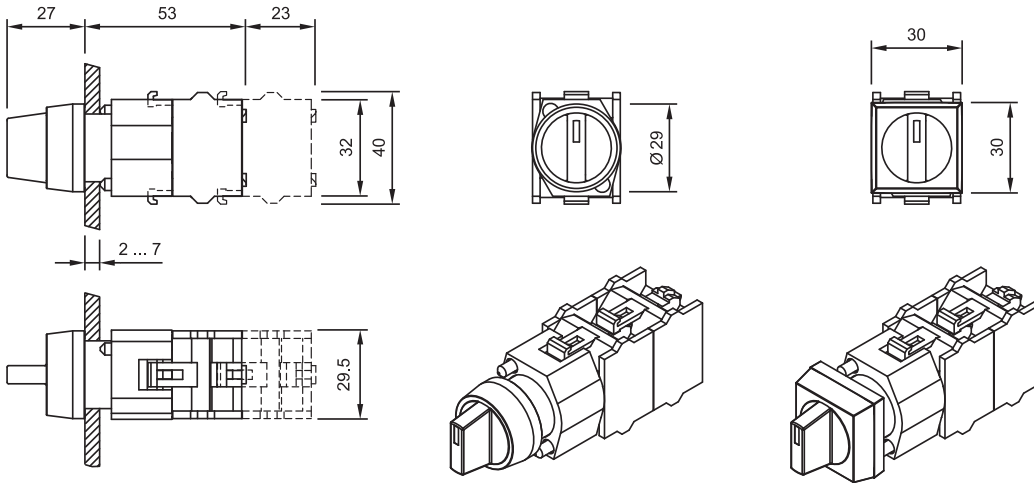
9 Keylock switch actuator 2 positions page 25 | Keylock switch actuator 3 positions page 26



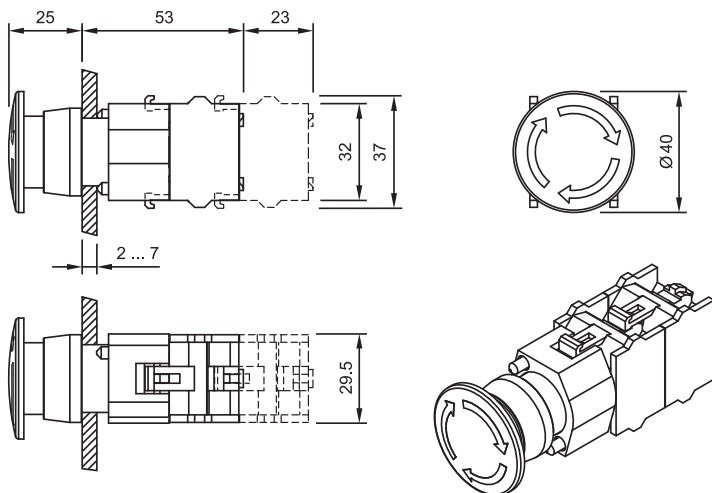
10 Selector switch actuator 2 positions, long lever page 27 | Selector switch actuator 3 positions, long lever long page 29



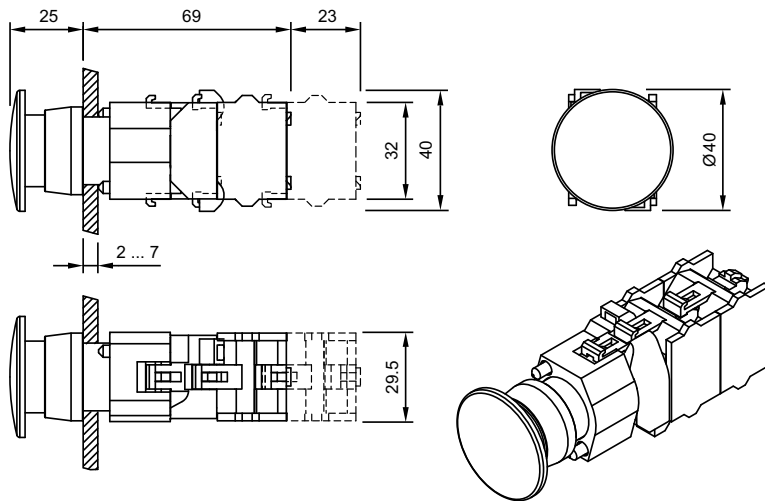
11 Selector switch actuator 2 positions, short lever page 27 | Selector switch actuator 3 positions, short lever page 28



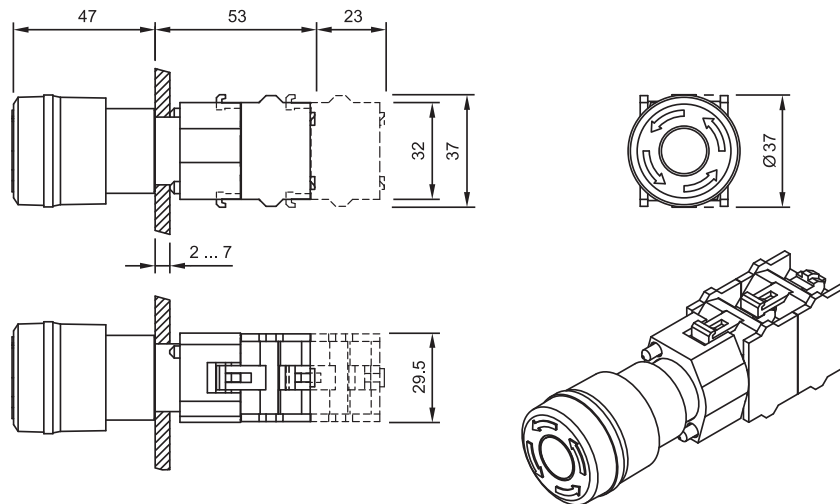
12 Stop pushbutton actuator page 22



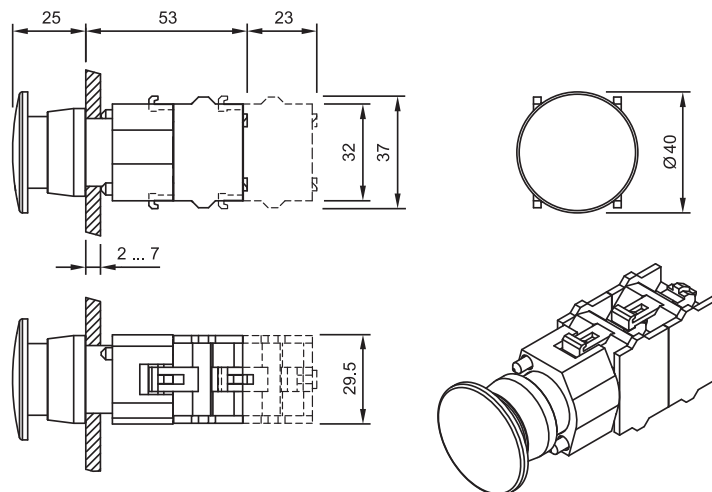
13 Mushroom-head pushbutton actuator illuminated page 24



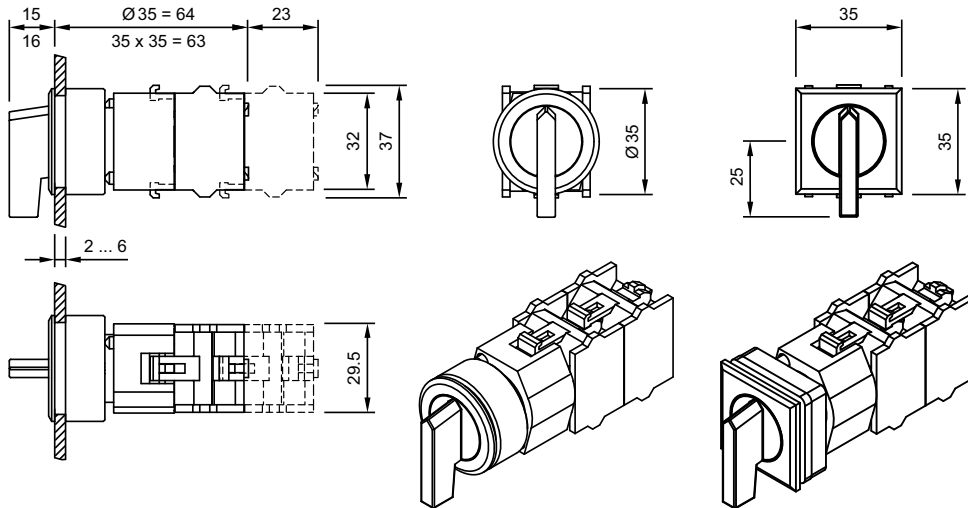
14 Emergency-stop pushbutton actuator, foolproof EN IEC 60947-5-5 page 21



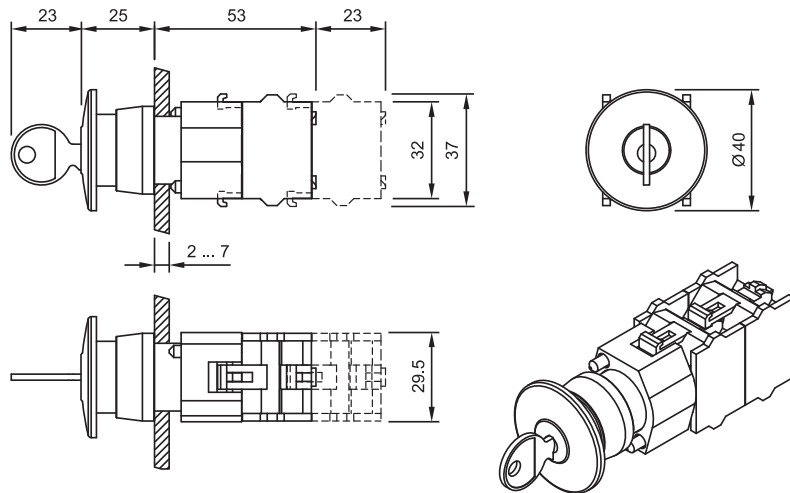
15 Mushroom-head pushbutton actuator page 23



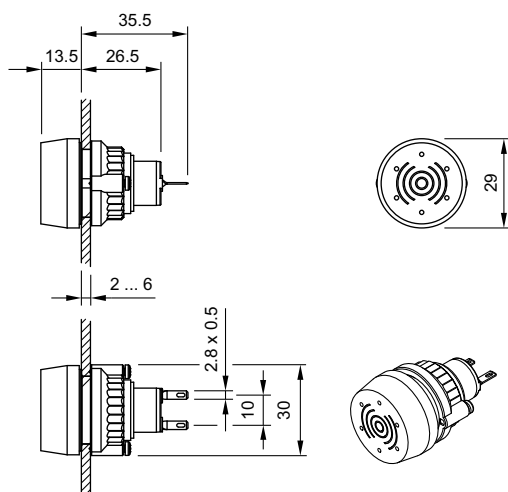
16 Selector switch actuator 2 positions, long lever, flush mounting page 40 | Selector switch actuator 3 positions, long lever, flush mounting page 42



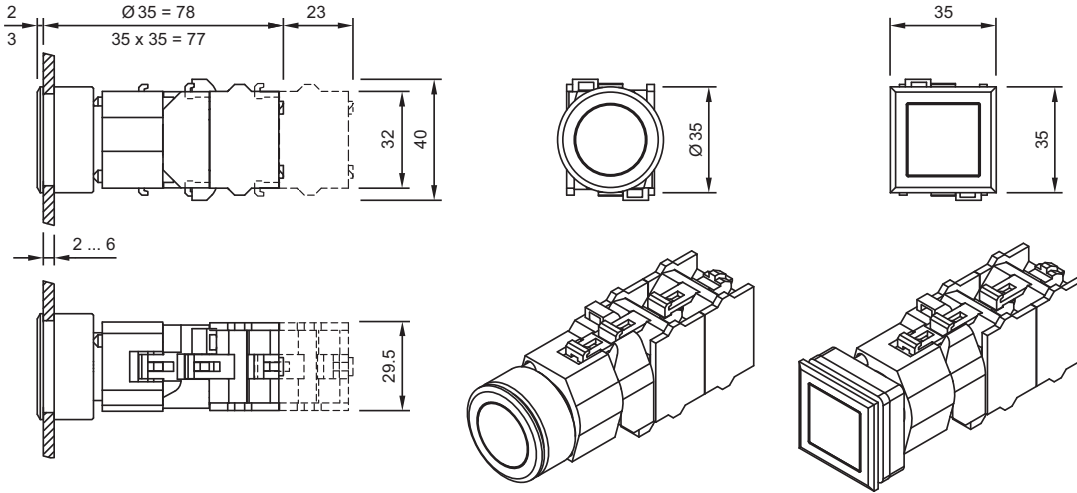
17 Stop pushbutton actuator page 22



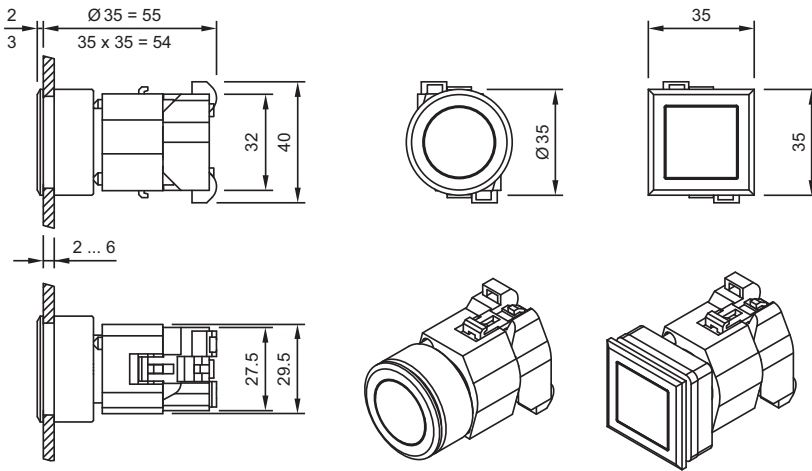
18 Buzzer page 17



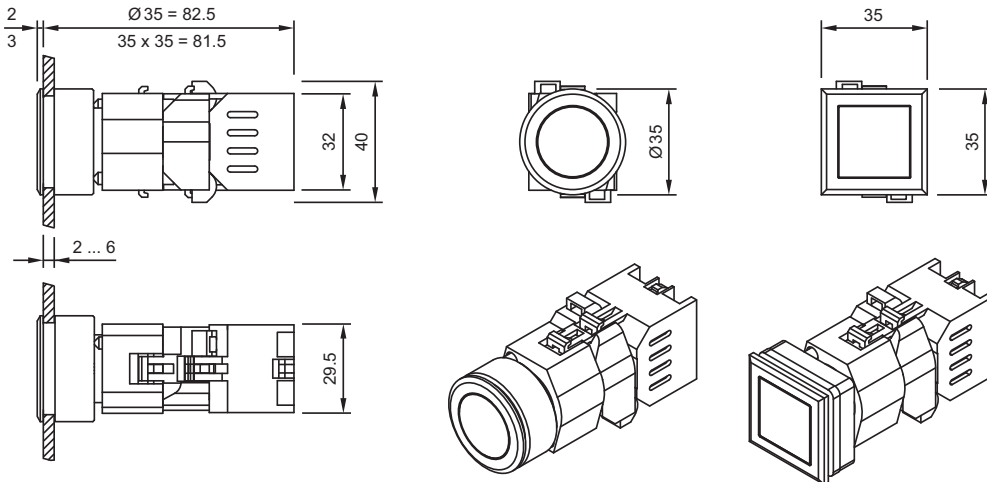
19 Illuminated pushbutton actuator, flush mounting page 35



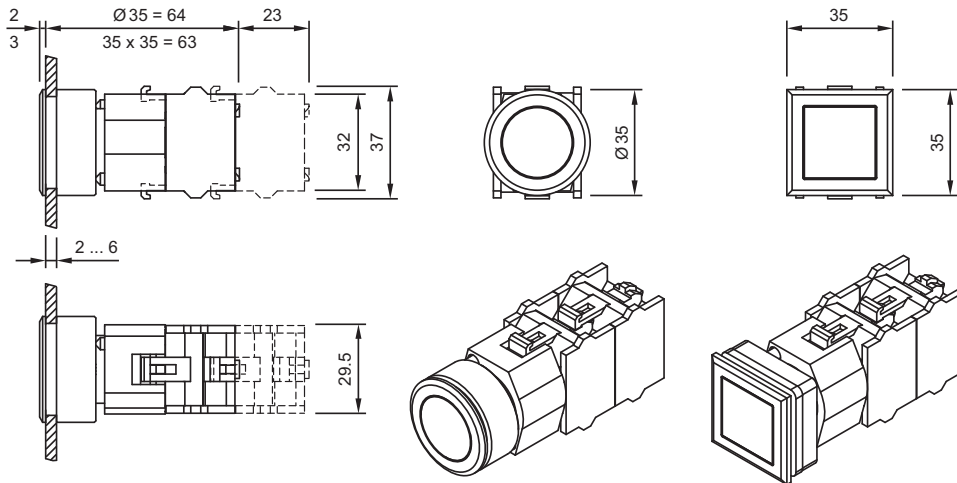
20 Indicator, flush mounting page 31



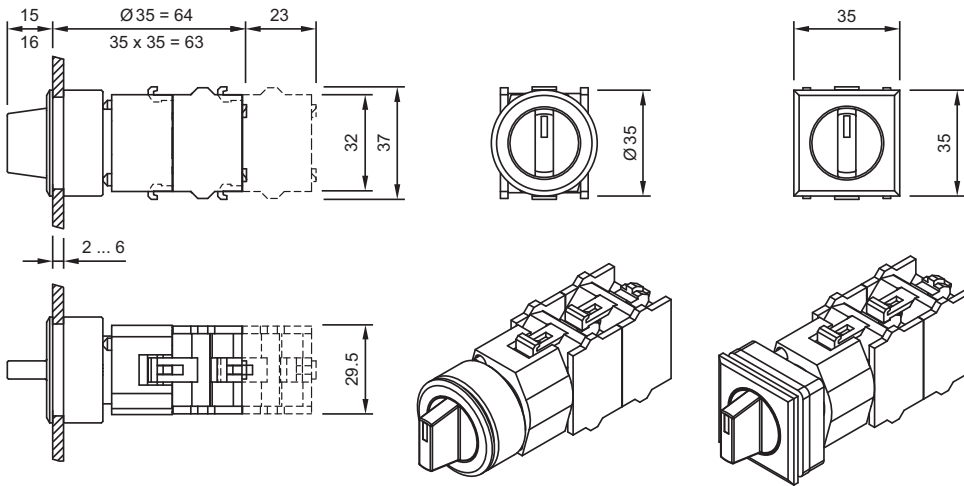
21 Flasher, flush mounting page 32



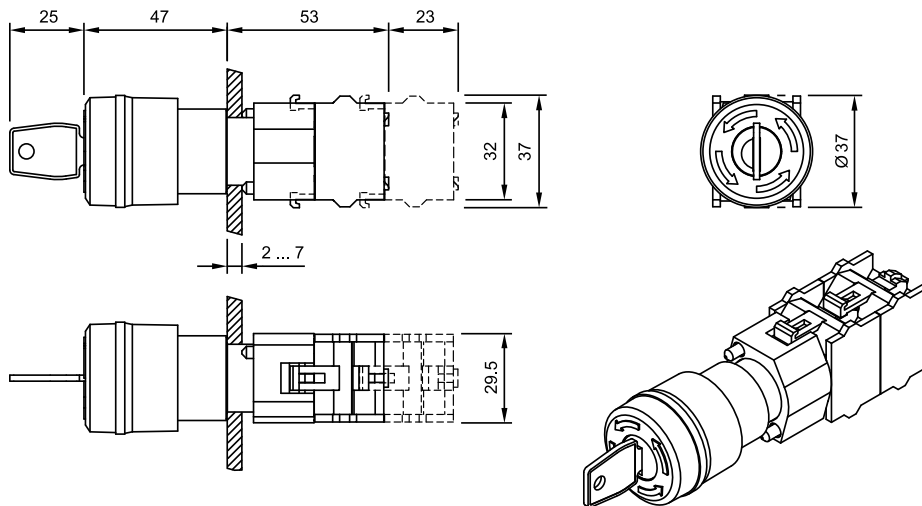
22 Pushbutton actuator, flush mounting page 33



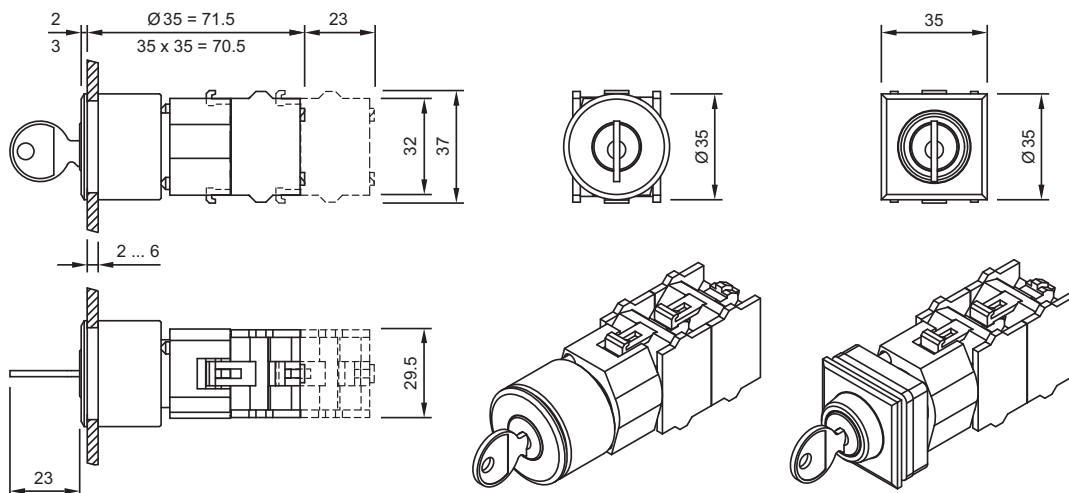
23 Selector switch actuator 2 positions, short lever, flush mounting page 39 | Selector switch actuator 3 positions, short lever, flush mounting page 41 | Selector switch actuator 3 positions, long lever, flush mounting page 42



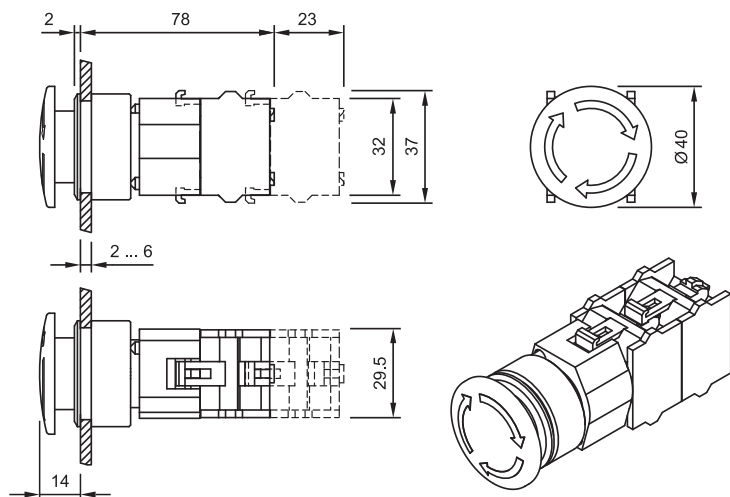
24 Emergency-stop pushbutton actuator, foolproof EN IEC 60947-5-5 page 21



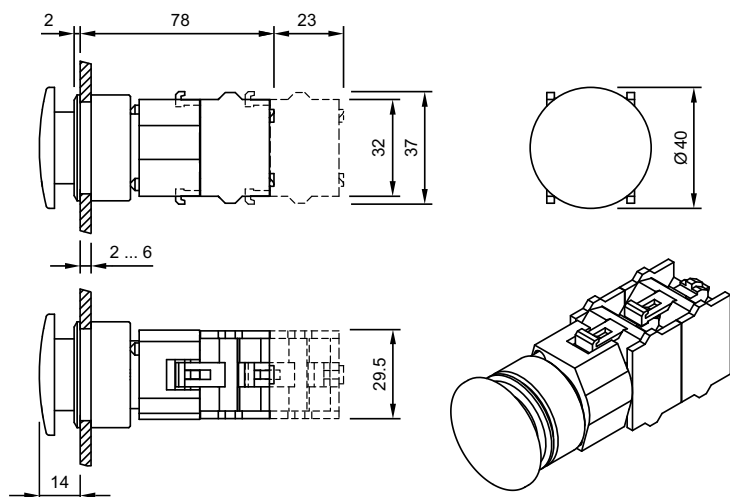
25 Keylock switch actuator 2 positions, flush mounting page 37 | Keylock switch actuator 3 positions, flush mounting page 38



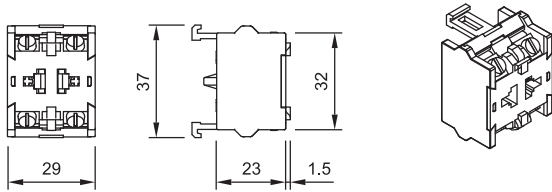
26 Stop pushbutton actuator, flush mounting page 36



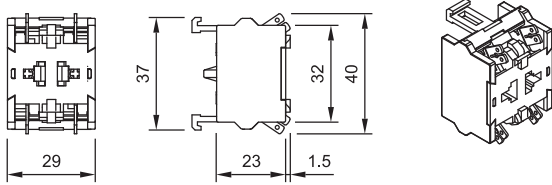
27 Mushroom-head pushbutton actuator, flush mounting page 36



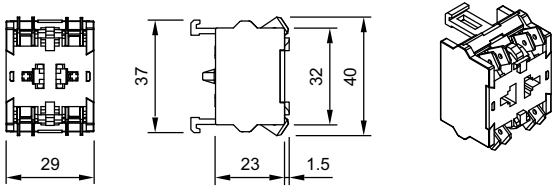
28 Switching element page 50 | **Switching element for ring cable shoe** page 51 | **Switching element for Emergency-stop pushbutton** page 52



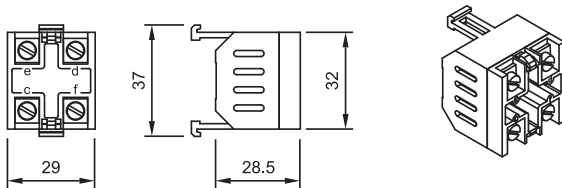
29 Switching element page 50 | **Switching element for Emergency-stop pushbutton** page 52



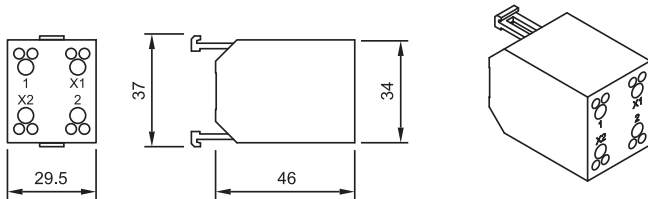
30 Switching element page 50 | **Switching element for Emergency-stop pushbutton** page 52



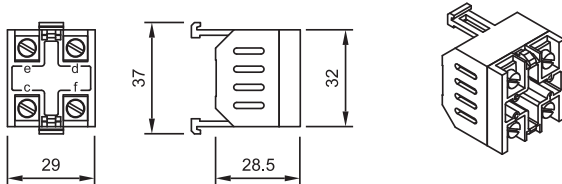
31 Flasher element page 49



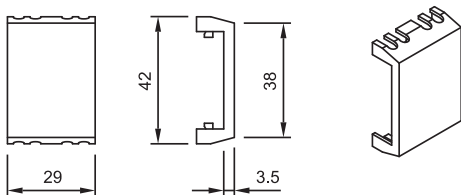
32 Lamp transformer page 57



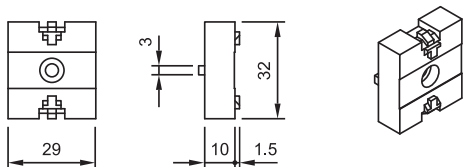
33 Diode block page 56 | **Resistor block** page 57 | **Resistor-diode block** page 57



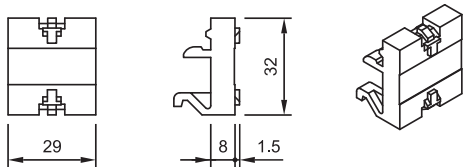
34 Terminal cover page 54



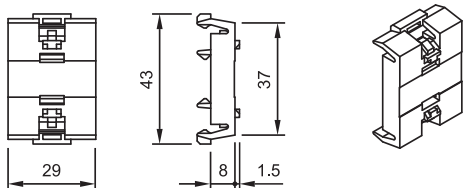
35 Mounting plate page 59



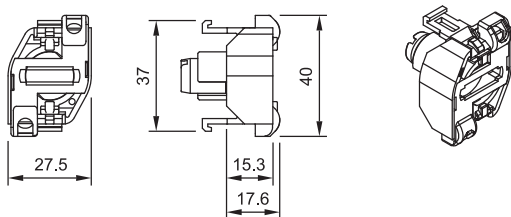
36 Snap-on base page 59



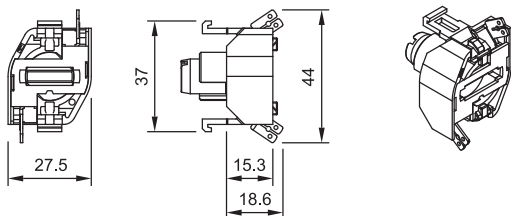
37 Snap-on base page 59



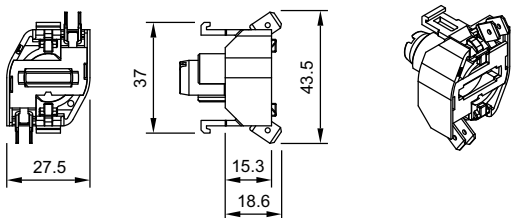
38 Lamp block page 63 | **Lamp block** page 65 | **Lamp block** page 68 | **Lamp block** page 69 | **Lamp block** page 72 | **Lamp block** page 74



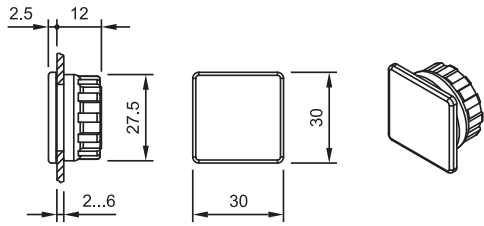
39 Lamp block page 63 | **Lamp block** page 65 | **Lamp block** page 68 | **Lamp block** page 69 | **Lamp block** page 72 | **Lamp block** page 74



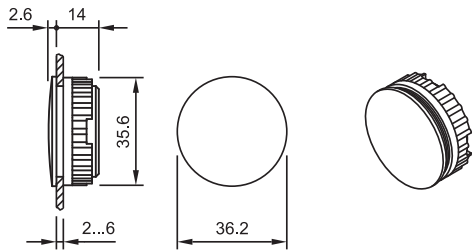
40 Lamp block page 63 | **Lamp block** page 65 | **Lamp block** page 68 | **Lamp block** page 69 | **Lamp block** page 72 | **Lamp block** page 74



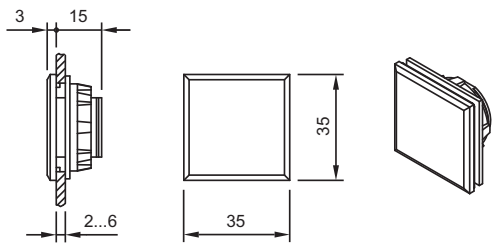
41 Blind plug page 48



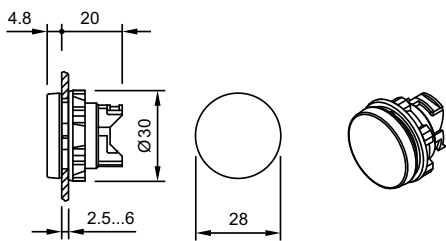
42 Blind plug page 48



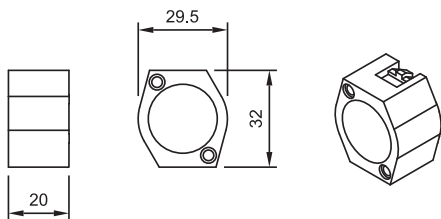
43 Blind plug page 48



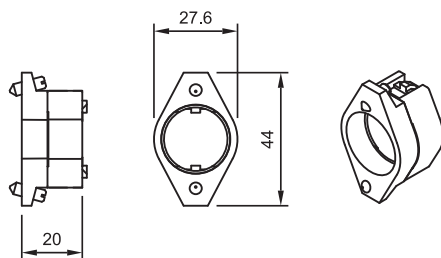
44 Blind plug page 48



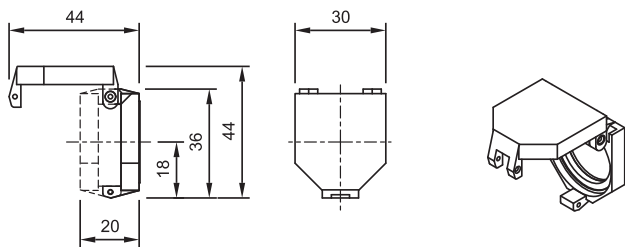
45 Bayonet flange page 63 | **Bayonet flange** page 64 | **Bayonet flange** page 67 | **Bayonet flange** page 69 | **Bayonet flange** page 72 | **Bayonet flange** page 74



46 Bayonet flange page 63 | **Bayonet flange** page 64 | **Bayonet flange** page 67 | **Bayonet flange** page 69 | **Bayonet flange** page 72 | **Bayonet flange** page 74

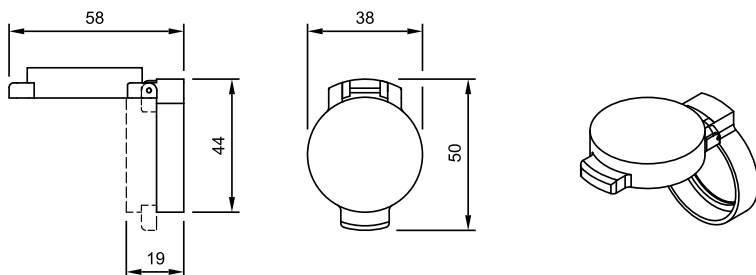


47 Protective cover page 47



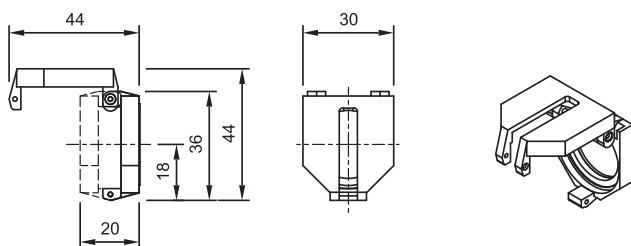
Front panel thickness reduces by 3.5 mm to max. 4.5 mm

48 Protective cover, flush mounting page 48



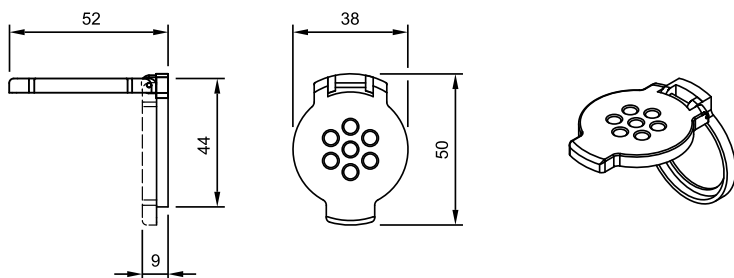
Front panel thickness reduces by 2.5 mm to max. 3.5 mm

49 Protective cover page 47



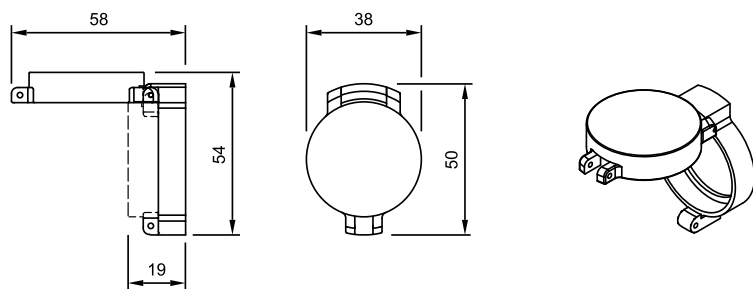
Front panel thickness reduces by 3.5 mm to max. 4.5 mm

50 Protective cover, flush mounting page 48



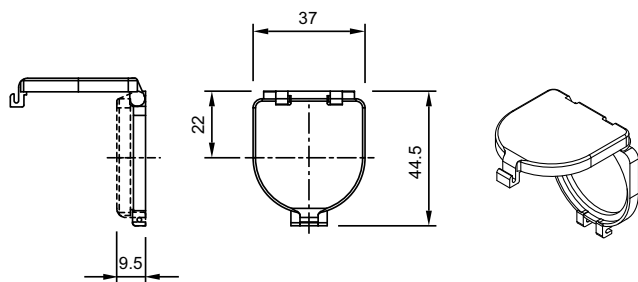
Front panel thickness reduces by 2.5 mm to max. 3.5 mm

51 Protective cover, flush mounting page 48

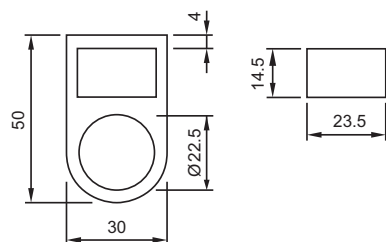


Front panel thickness reduces by 2.5 mm to max. 3.5 mm

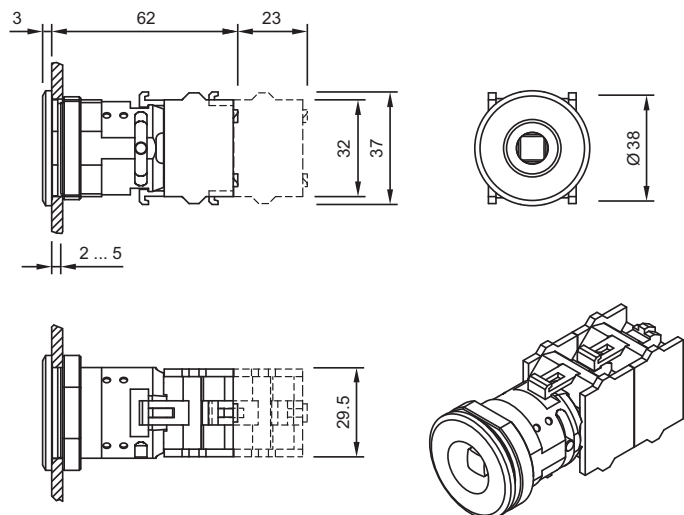
52 Protective cover, flush mounting page 48



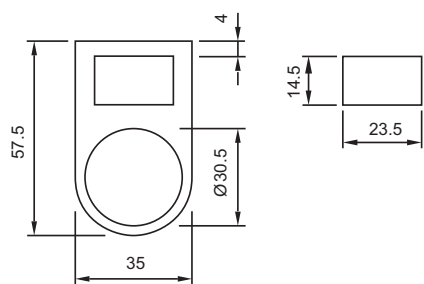
53 Legend frame page 47



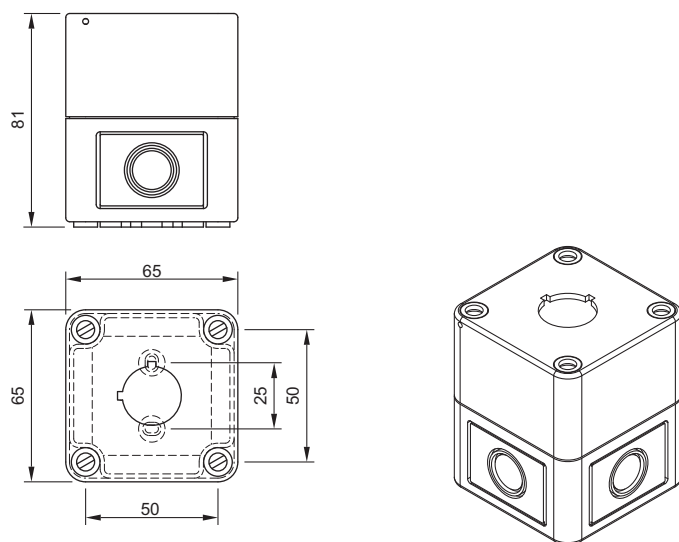
54 Key insert switch actuator 3 positions Conductor Switch, flush mounting page 45



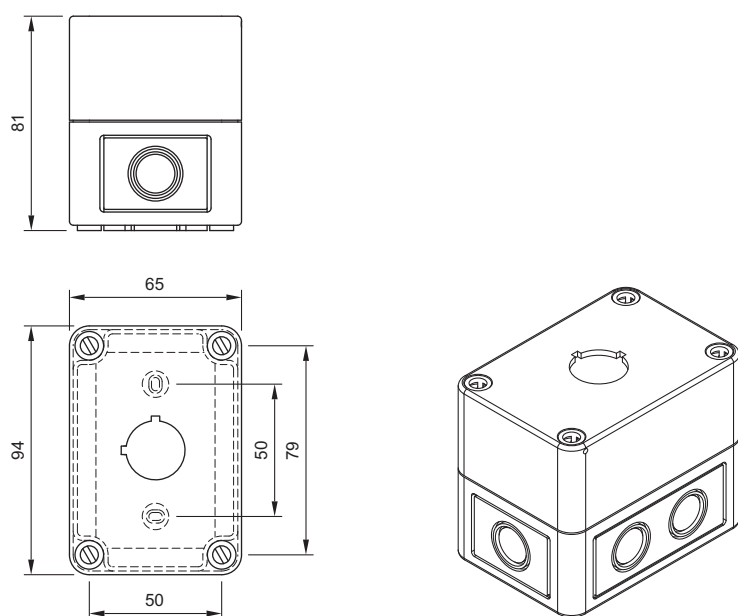
55 Legend frame page 47



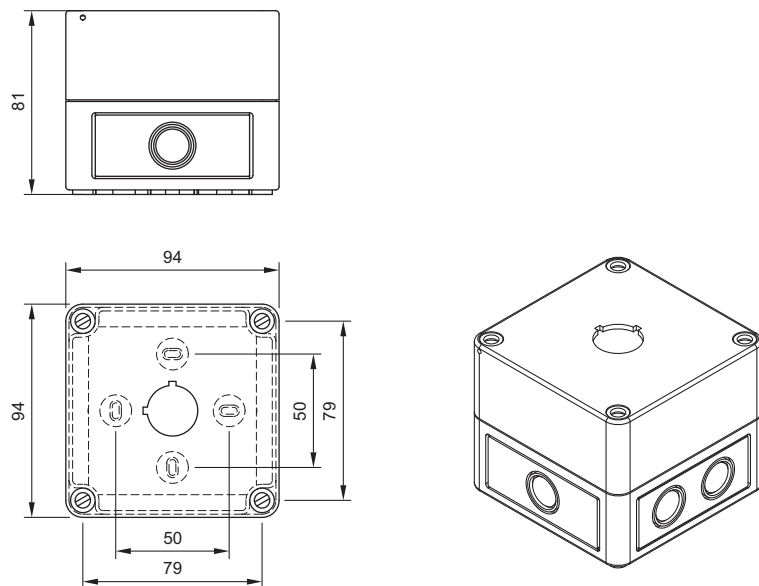
56 Emergency-stop enclosures page 58



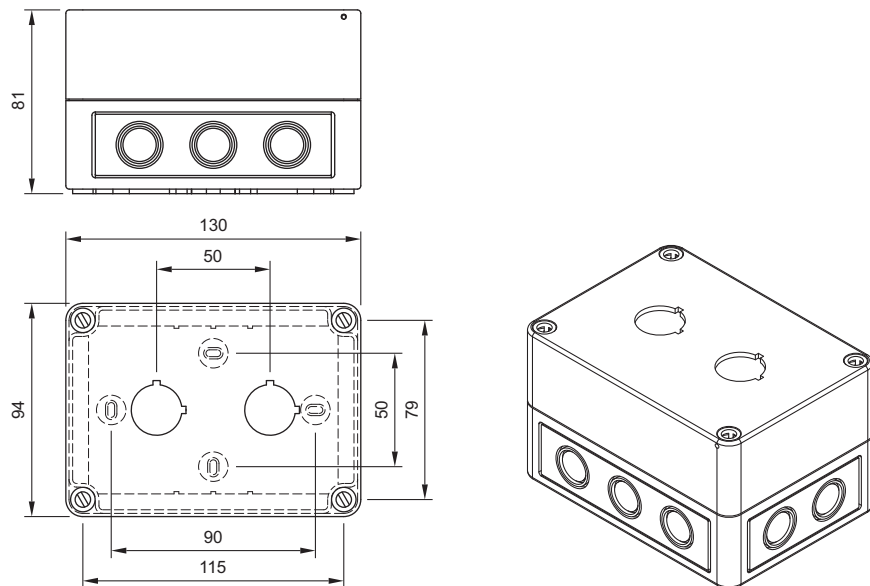
57 Emergency-stop enclosures page 58



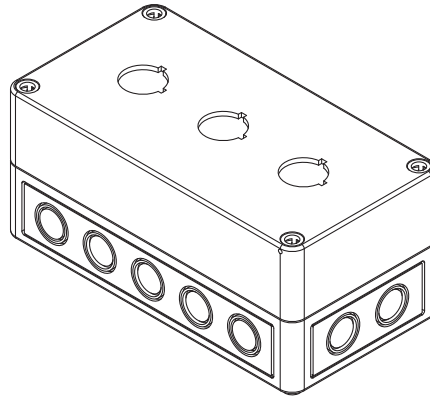
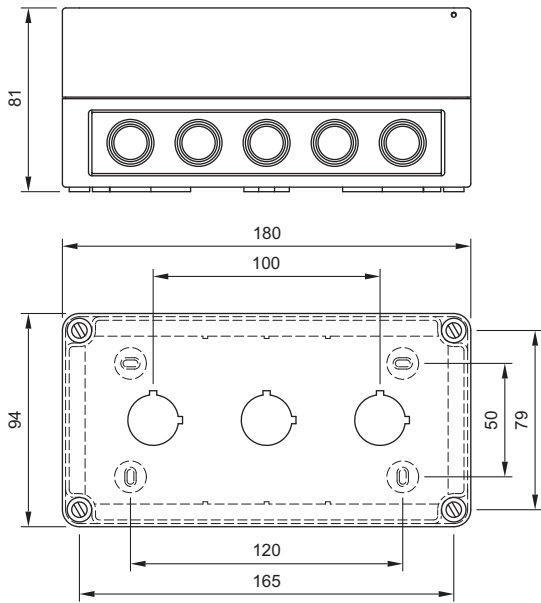
58 Emergency-stop enclosures page 58 | Enclosure page 61



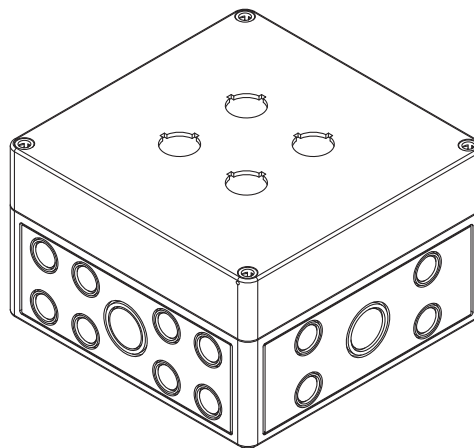
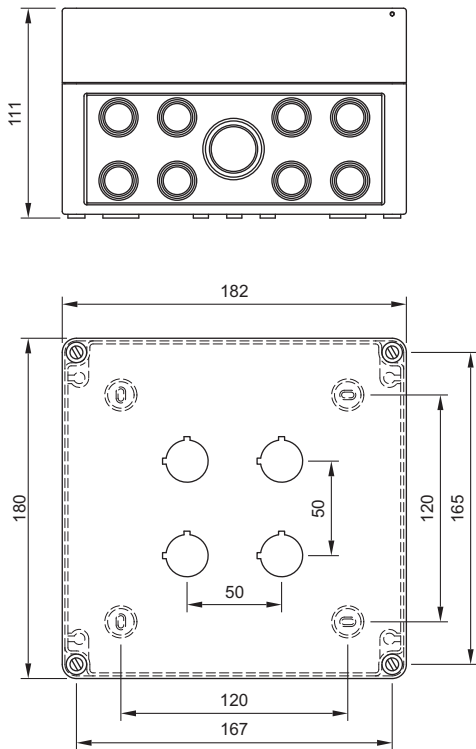
59 Enclosure page 61



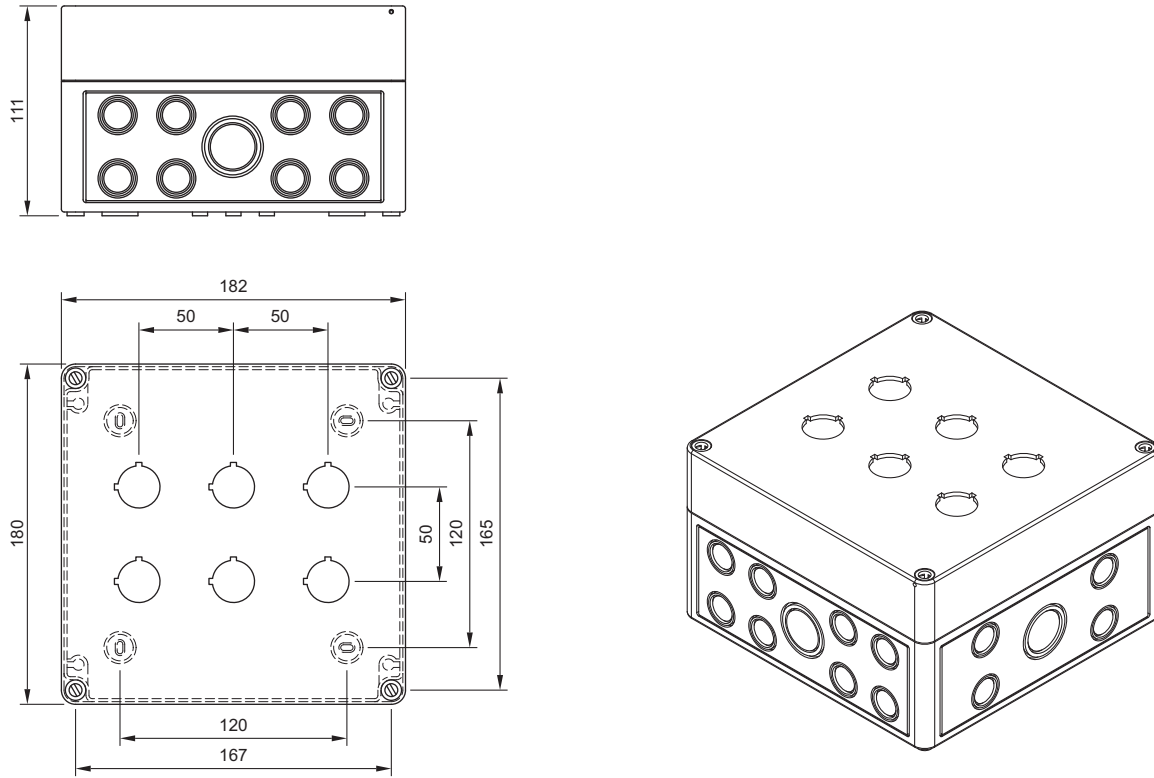
60 Enclosure page 61



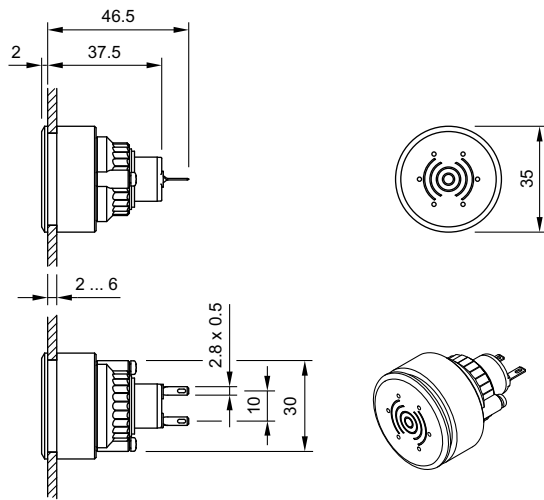
61 Enclosure page 61



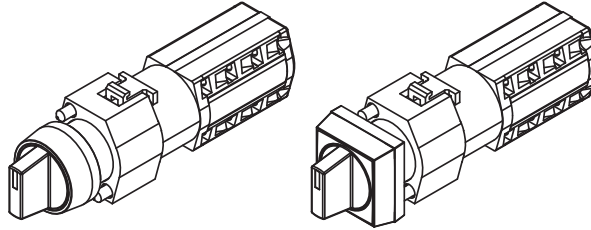
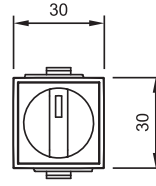
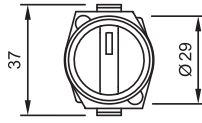
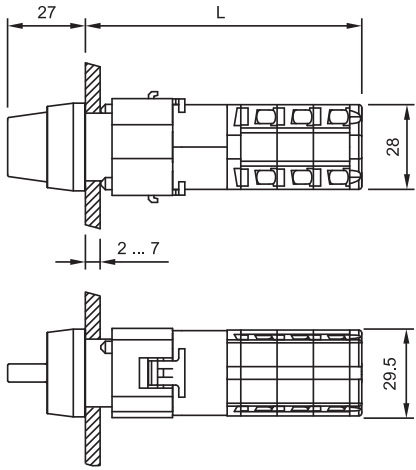
62 Enclosure page 61



63 Buzzer, flush mounting page 32

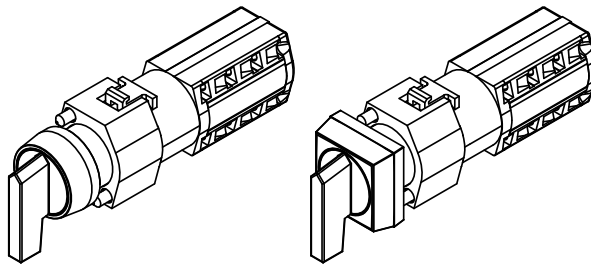
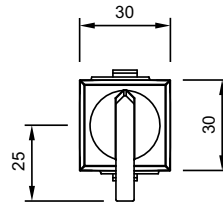
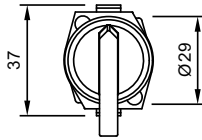
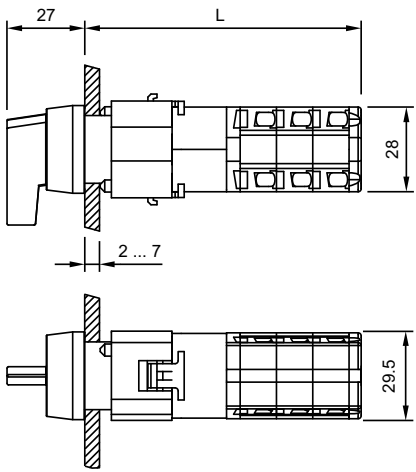


64 Rotary selector switch actuator, short lever page 30



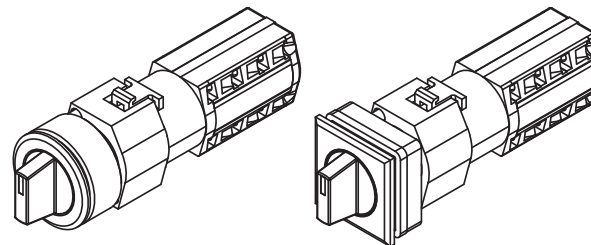
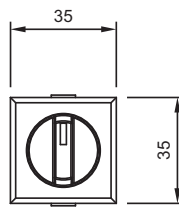
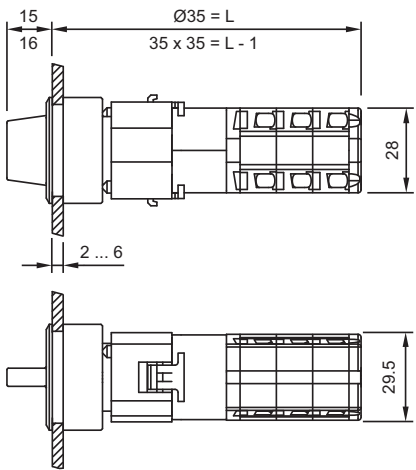
| Stages | L |
|--------|-------|
| 1 | 66.5 |
| 2 | 78.5 |
| 3 | 90.5 |
| 4 | 102.5 |
| 5 | 114.5 |
| 6 | 126.5 |
| 7 | 138.5 |
| 8 | 150.5 |

65 Rotary selector switch actuator, long lever page 30



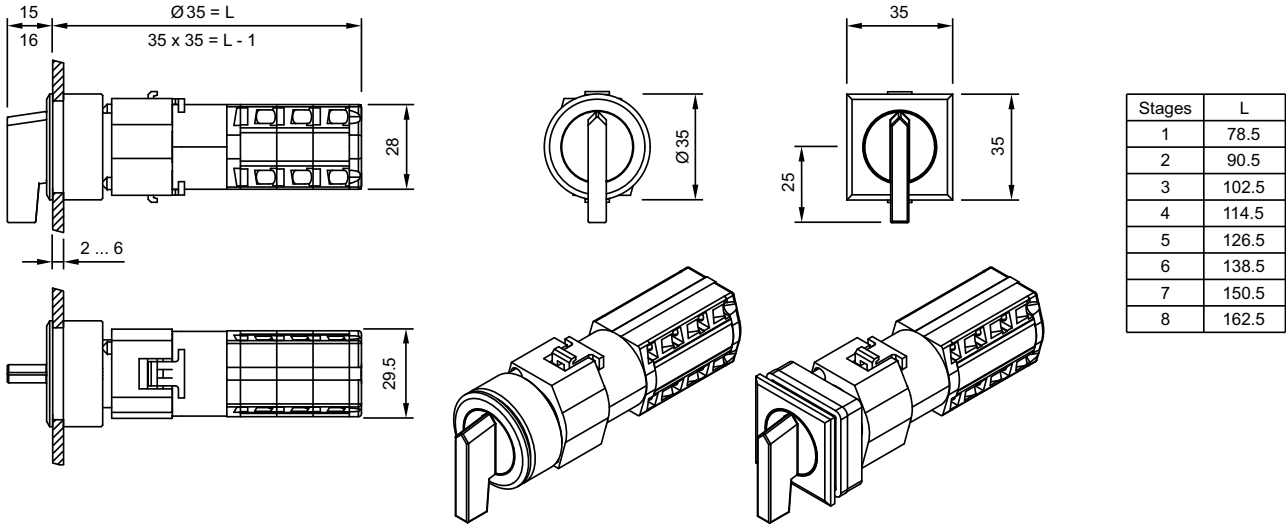
| Stages | L |
|--------|-------|
| 1 | 66.5 |
| 2 | 78.5 |
| 3 | 90.5 |
| 4 | 102.5 |
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| 6 | 126.5 |
| 7 | 138.5 |
| 8 | 150.5 |

66 Rotary selector switch actuator, short lever, flush mounting page 43

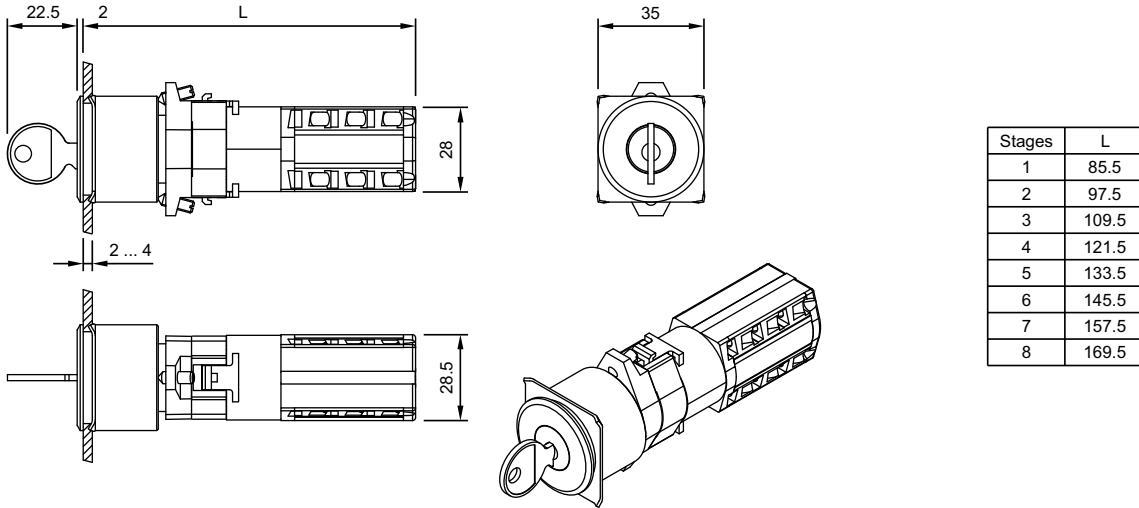


| Stages | L |
|--------|-------|
| 1 | 78.5 |
| 2 | 90.5 |
| 3 | 102.5 |
| 4 | 114.5 |
| 5 | 126.5 |
| 6 | 138.5 |
| 7 | 150.5 |
| 8 | 162.5 |

67 Rotary selector switch actuator, long lever, flush mounting page 43

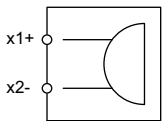


68 Keylock rotary switch actuator, flush mounting page 44

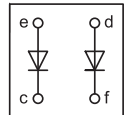


Circuit drawing

1 Buzzer page 17 | Buzzer, flush mounting page 32



2 Diode block page 56



3 Pushbutton actuator page 18 | Mushroom-head pushbutton actuator page 23 | Pushbutton actuator, flush mounting page 33 | Illuminated pushbutton actuator, flush mounting page 35 | Mushroom-head pushbutton actuator, flush mounting page 36



4 Pushbutton actuator page 18 | Mushroom-head pushbutton actuator page 23 | Pushbutton actuator, flush mounting page 33 | Illuminated pushbutton actuator, flush mounting page 35 | Mushroom-head pushbutton actuator, flush mounting page 36



5 Indicator full-face illumination compact page 12 | **Indicator full face illumination** page 13 | **Indicator front illumination** page 14 | **Flasher full face illumination** page 15 | **Flasher front illumination** page 16 | **Indicator, flush mounting** page 31 | **Flasher, flush mounting** page 32 | **Indicator actuator for Indicator compact** page 62 | **Lamp block** page 63 | **Lamp block** page 65 | **Lamp block** page 68 | **Lamp block** page 69 | **Lamp block** page 72 | **Lamp block** page 74



6 Emergency-stop pushbutton actuator, foolproof EN IEC 60947-5-5 page 21 | **Stop pushbutton actuator** page 22 | **Stop pushbutton actuator, flush mounting** page 36



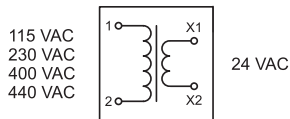
7 Switching element page 50 | **Switching element for ring cable shoe** page 51 | **Switching element for Emergency-stop pushbutton** page 52



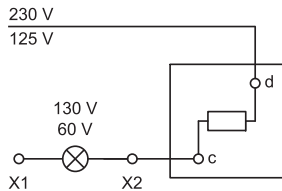
8 Switching element page 50 | **Switching element for ring cable shoe** page 51 | **Switching element for Emergency-stop pushbutton** page 52



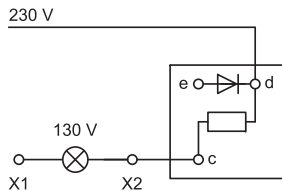
9 Lamp transformer page 57



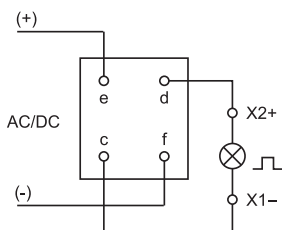
10 Resistor block page 57



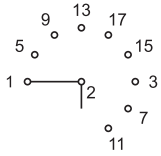
11 Resistor-diode block page 57



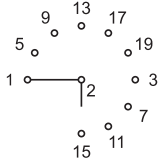
12 Flasher element page 49



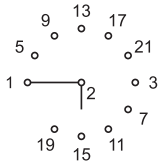
13 Rotary selector switching element 30° page 53



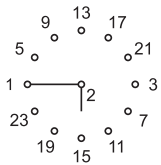
14 Rotary selector switching element 30° page 53



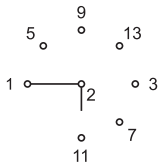
15 Rotary selector switching element 30° page 53



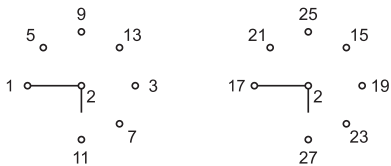
16 Rotary selector switching element 30° page 53



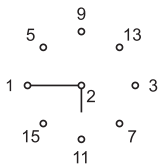
17 Rotary selector switching element 45° page 53



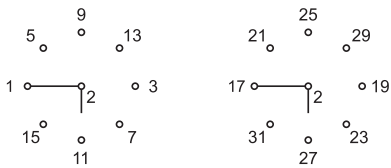
18 Rotary selector switching element 45° page 53



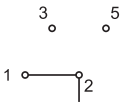
19 Rotary selector switching element 45° page 53



20 Rotary selector switching element 45° page 53



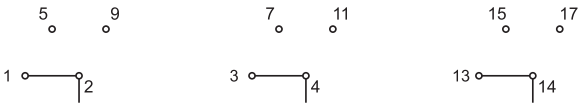
21 Rotary selector switching element 60° page 54



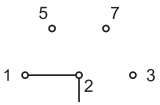
22 Rotary selector switching element 60° page 54



23 Rotary selector switching element 60° page 54



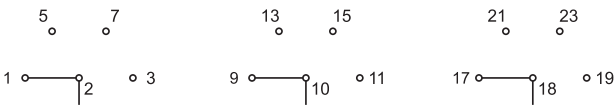
24 Rotary selector switching element 60° page 54



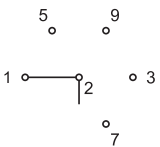
25 Rotary selector switching element 60° page 54



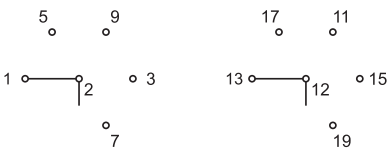
26 Rotary selector switching element 60° page 54



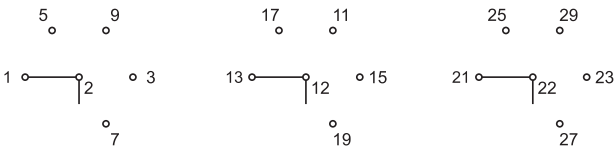
27 Rotary selector switching element 60° page 54



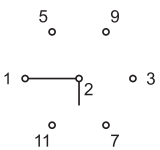
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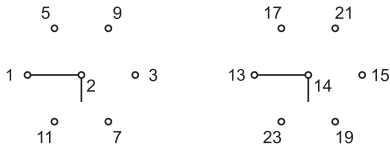
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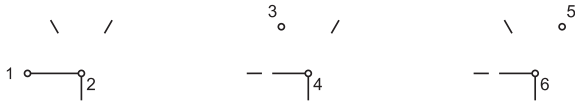
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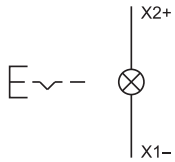
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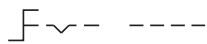
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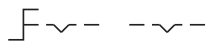
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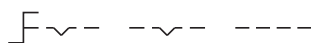
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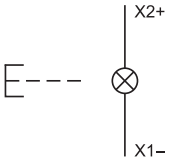
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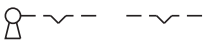
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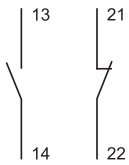
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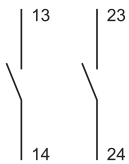
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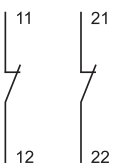
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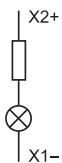
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