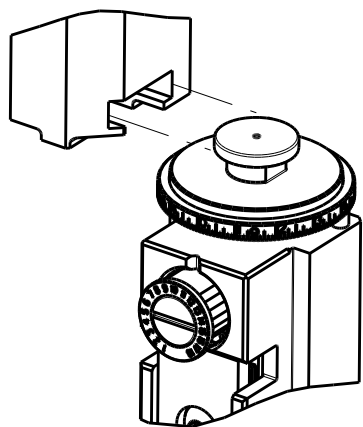
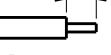


8		7	
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION	
© COPYRIGHT 20		20	
BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.			
ATLANTIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2150081-1	B	FINE CRIMP HEIGHT ADJUST
	2150081-2	B	FINE CRIMP HEIGHT ADJUST
	2150081-5	B	FINE CRIMP HEIGHT ADJUST
	2150081-6	B	NON-CRIMP HEIGHT ADJUST
	2150081-7	B	FINE CRIMP HEIGHT ADJUST
	7-2150081-7	B	CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.29 mm [.090]	F
INSUL	3.30 mm [.130]	F
APPL INSTRUCTIONS 408-10390		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: FASTON CONNECTOR, .187 SERIES REC			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
3.90-4.70 mm [.154-.185 IN]		Ø2.30-3.30 mm [.091-.130 IN]	
TERMINAL APPLICATION SPECIFICATION		114-20081	-
		-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
100494-2	5-160433-6	160713-3	5-160726-2
100651-2	6-160433-5	160713-4	160782-2
5-160430-6	7-160433-1	160713-5	160782-3
5-160430-7	7-160433-8	5-160713-2	160782-5
6-160430-6	160713-1	160726-1	281369-2
5-160433-1	160713-2	160726-4	

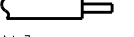
WIRE SIZE		CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
1.50mm2		1.50+/-0.05 [.059+/- .002]	2.0
1.00mm2		1.45+/-0.05 [.057+/- .002]	2.5
0.75mm2		1.40+/-0.05 [.055+/- .002]	3.0
0.50mm2		1.35+/-0.05 [.053+/- .002]	3.5



- 1 RECOMMENDED SPARE PARTS
- 2 GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- 4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150081-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2150081-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2150081-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST": 8-2150081-6
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
- 6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 62 & 180. APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242. FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37.
- 7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.
- 8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
- 9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
- 10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
- 11 THE RECOMMENDED SET-UP FOR END FEED APPLICATORS IS POST-FEED WITH ITEM 2119653-1. THE APPLICATOR CAN BE CONFIGURED FOR PRE-FEED WITH ITEM 2119652-1 BUT MAY ENCOUNTER PROBLEMS WITH SOME APPLICATIONS. FEED ISSUES OR TERMINAL JAMMING MAY OCCUR IN THE PRE-FEED CONFIGURATION.
- 12 WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT
- 13 THESE ARE ALTERNATE CRIMP HEIGHT VALUES. REFER TO TERMINAL APPLICATION SPECIFICATION FOR DETAILS.

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: FASTON CONNECTOR, .187 SERIES REC			
WIRE STRIP LENGTH		INSULATION DIAMETER RANGE	
3.90-4.70 mm [.154-.185 IN]		Ø2.30-3.30 mm [.091-.130 IN]	
TERMINAL APPLICATION SPECIFICATION	114-20081		
	-	-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
5-160433-1	5-160430-7	160726-4	160713-1
5-160433-6	6-160430-6	5-160726-2	160713-2
6-160433-5	100651-2	160782-2	160713-3
7-160733-1	100494-2	160782-3	160713-4
7-160733-8	281369-2	160782-5	160713-5
5-160430-6	160726-1		5-160713-2

WIRE SIZE		CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
1.50mm2		1.56+/-0.05 [.061+/- .002]	1.5
1.00mm2		1.39+/-0.05 [.055+/- .002]	3.0
0.75mm2		1.31+/-0.05 [.052+/- .002]	3.8
0.50mm2		1.22+/-0.05 [.048+/- .002]	4.8

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: FASTON CONNECTOR, .187 SERIES REC			
WIRE STRIP LENGTH 3.90-4.70 mm [.154-.185 IN]		INSULATION DIAMETER RANGE Ø2.30-3.30 mm [.091-.130 IN]	
TERMINAL APPLICATION SPECIFICATION 	114-20081	-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
100494-2			

WIRE SIZE		CRIMP HEIGHT mm [INCH]	CRIMP HEIGHT REFERENCE SETTING
1.50mm2		1.50+/-0.05 [.059+/- .002]	2.0
1.40mm2		1.47+/-0.05 [.058+/- .002]	2.3
1.00mm2		1.45+/-0.05 [.057+/- .002]	2.5
0.75mm2		1.40+/-0.05 [.055+/- .002]	3.0
0.50mm2		1.35+/-0.05 [.053+/- .002]	3.5

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
-	1	-	1	1	1	2119798-1	DETENT PIN	247
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

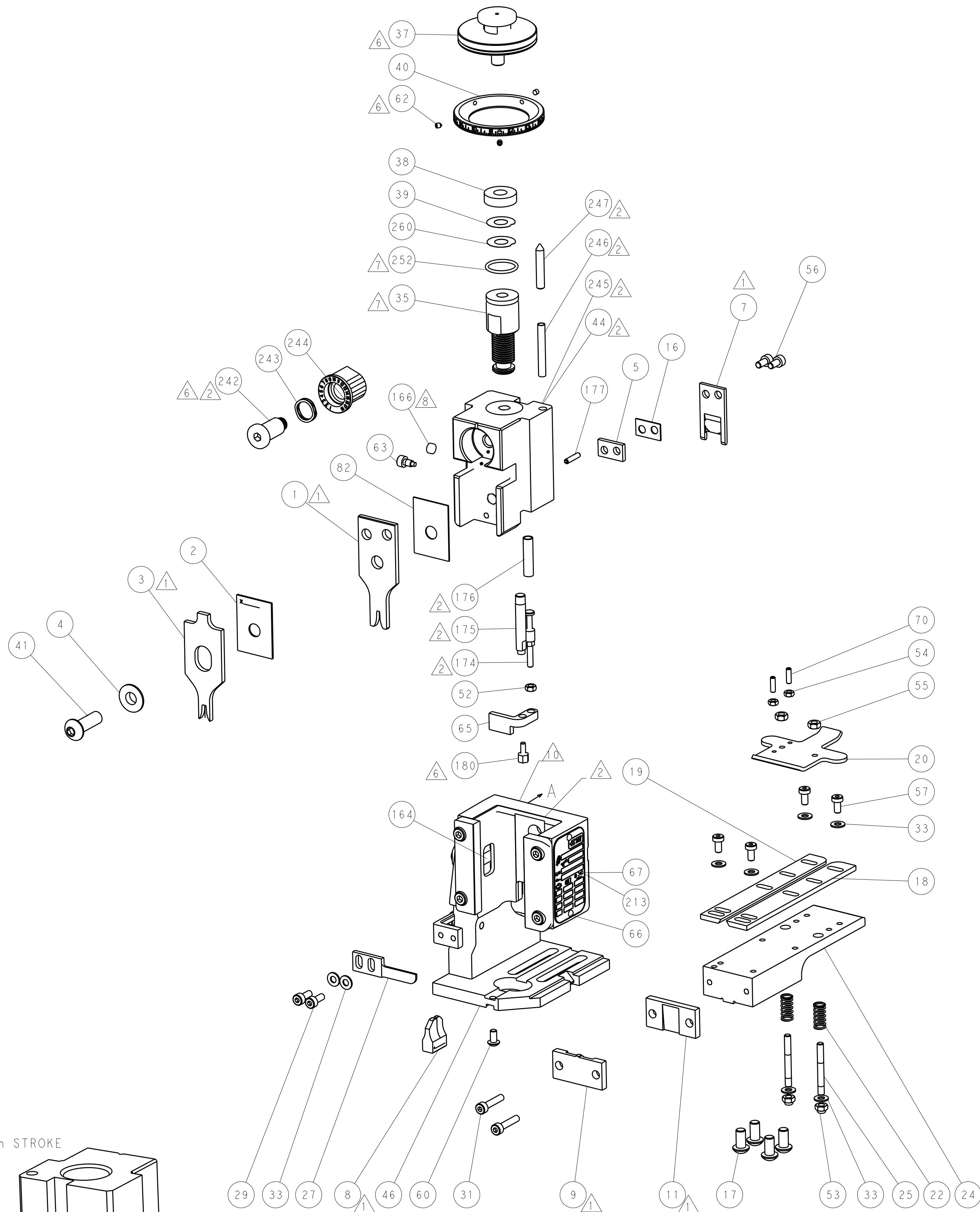
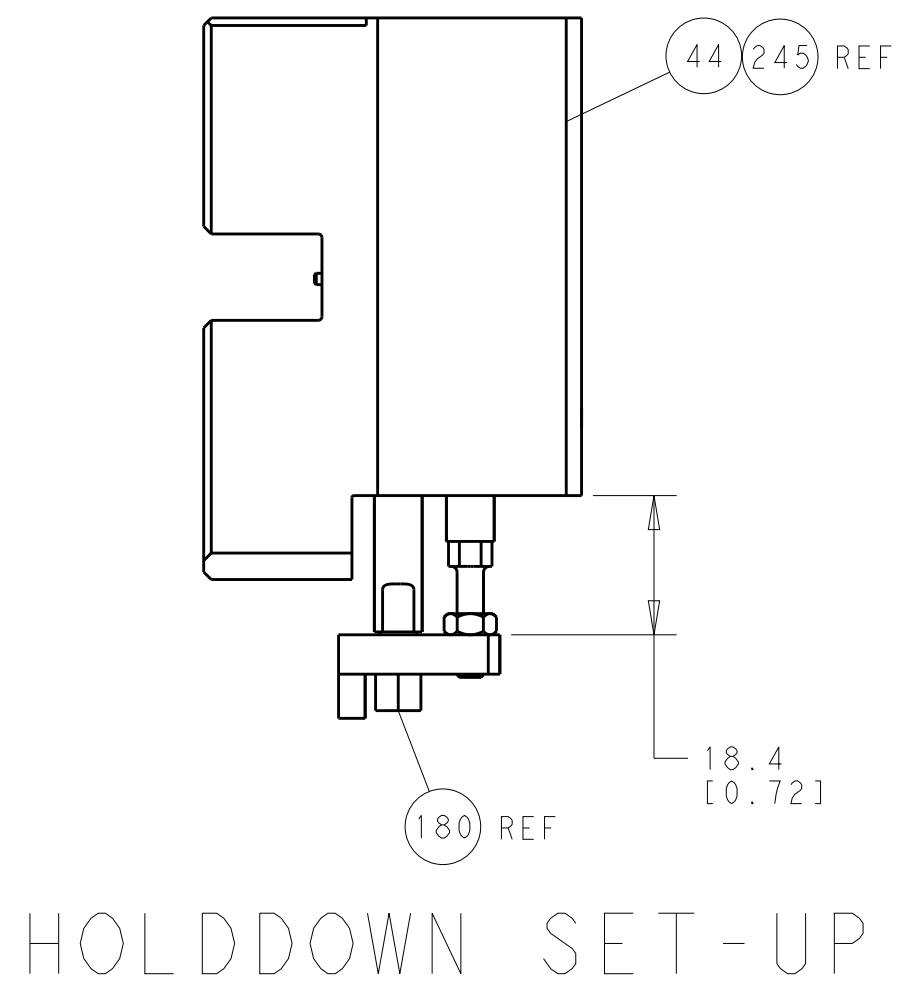
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

SET UP GAUGE 2119599-2	LOC A	DIST 66	REVISIONS			
			P	LTR	DESCRIPTION	DATE
			B		ECR-15-000168	13JAN2015
			B1		ECR-15-006096	20APR2015
			B2		ECR-15-006354	23APR2015

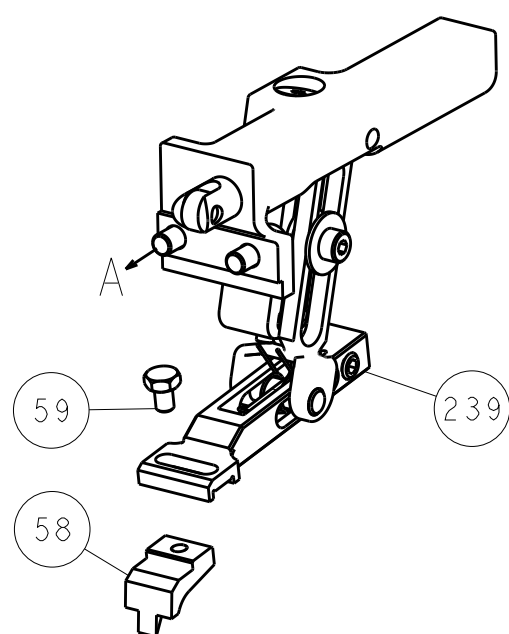
-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	-	1	-	-	-	2119759-1	RAM, AMP STYLE, END FEED, NON-ADJUST	245
-	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	-	2	2	-	-	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10	240
-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	REFREF	-	-	-	1901697-1	FEED FINGER ASSEMBLY,EF	183
-	1	1	1	1	1	1752354-4	STANDOFF,HOLD-DOWN	180
-	1	1	1	1	1	6-993111-6	PIN, SLOTTED SPRING 3.0 X 14.0	177
-	1	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1	1752353-2	GUIDE PIN,HOLDDOWN	175
-	1	1	1	1	1	1901680-2	GUIDE PIN,HOLDDOWN	174
-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
-	REFREF	REFREF	REFREF	REFREF	REFREF	994970-2	COUNTER, MAGNETIC	164
-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
-	-	REFREF	-	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
-	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
-	1	1	1	1	1	2119956-2	DOCUMENTATION PACKAGE	71
-	2	2	2	2	2	2-18032-2	SCR, SET, FLT POINT M3 X 10.0	70
-	1	-	-	1	1	2119740-1	TAG,IDENTIFICATION	67
-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
-	1	1	1	1	1	1-1901681-8	HOLDDOWN, TERMINAL	65
-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0	62
-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
-	-	-	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
-	-	-	-	-	1	2063961-1	FEED FINGER	58
-	4	4	4	4	4	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8	57
-	2	2	2	2	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0	56
-	2	2	2	2	2	5018030-2	NUT, HEX, REG, RoHS, M4	55
-	2	2	2	2	2	5018030-1	NUT, HEX, REG, RoHS, M3	54
-	2	2	2	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)	53
-	1	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
-	-	-	-	1	-	2119792-2	PAWL, EF, AIR	51
-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
-	1	1	1	1	1	2119655-5	APPLICATOR BASIC ASSEMBLY, EF	46
-	1	-	1	1	1	2119369-1	RAM,AMP STYLE, END FEED	44
-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
-	1	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
-	8	8	8	8	8	1-18028-2	WASHER, FLAT, REG M4	33
-	2	2	2	2	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20	31
-	2	2	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10	29
-	1	1	1	1	1	240639-4	STRIPPER (MACHINING)	27
-	2	2	2	2	2	1320906-1	STUD, THREADED	25
-	1	1	1	1	1	1752371-1	PLATE, STRIP GUIDE	24
-	2	2	2	2	2	2-22281-3	SPRING, COMPRESSION	22
-	1	1	1	1	1	1752373-4	DRAG	20
-	1	1	1	1	1	1803152-1	STRIP GUIDE, REAR	19
-	1	1	1	1	1	1803151-1	STRIP GUIDE, FRONT	18
-	4	4	4	4	4	1-2079383-1	SCR, BHSC, RoHS (M6 X 12)	17
-	1	1	1	1	1	1-240641-7	SPACER	16
-	1	1	1	1	1	240644-1	PLATE, REAR SHEAR	11
-	-	-	-	-	-	-	-	10
-	1	1	1	1	1	1-690495-4	PLATE, FRONT SHEAR	9
-	1	1	1	1	1	1333217-4	ANVIL, EF .090	8
-	1	1	1	1	1	2217206-7	BLADE, SLUG	7
-	1	1	1	1	1	240641-6	SPACER	5
-	1	1	1	1	1	238009-1	BLOCK, FL CRIMPER SPACER	4
-	1	1	1	1	1	2-1633961-6	CRIMPER, INSULATION F PREMIUM	3
-	1	1	1	1	1	455888-8	SPACER, CRIMPER	2
-	1	1	1	1	1	2-456406-3	CRIMPER, WIRE PREMIUM	1
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

THIS IS SUBJECT TO CHANGE AND THE USER SHALL BE RESPONSIBLE FOR VERIFYING THE ORGANIZATION SHALL BE CONTACTED FOR THE LATEST NOTATION		DWN L. ZHANG 07FEB2012	STE TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		CHK L. ZHANG 07FEB2012	NAME Ocean End Feed Applicator	RESTRICTED TO
		APVD S. XI 07FEB2012		
MATERIAL	FINISH	PRODUCT SPEC	SIZE CASE CODE DRAWING NO	REV
		APPLICATION SPEC		
-	-	WEIGHT -	A 00779 ©=2150081	B2
CUSTOMER ACCESSIBLE PRODUCTION DRAWING			SCALE 1:1	SHEET 1 OF 4

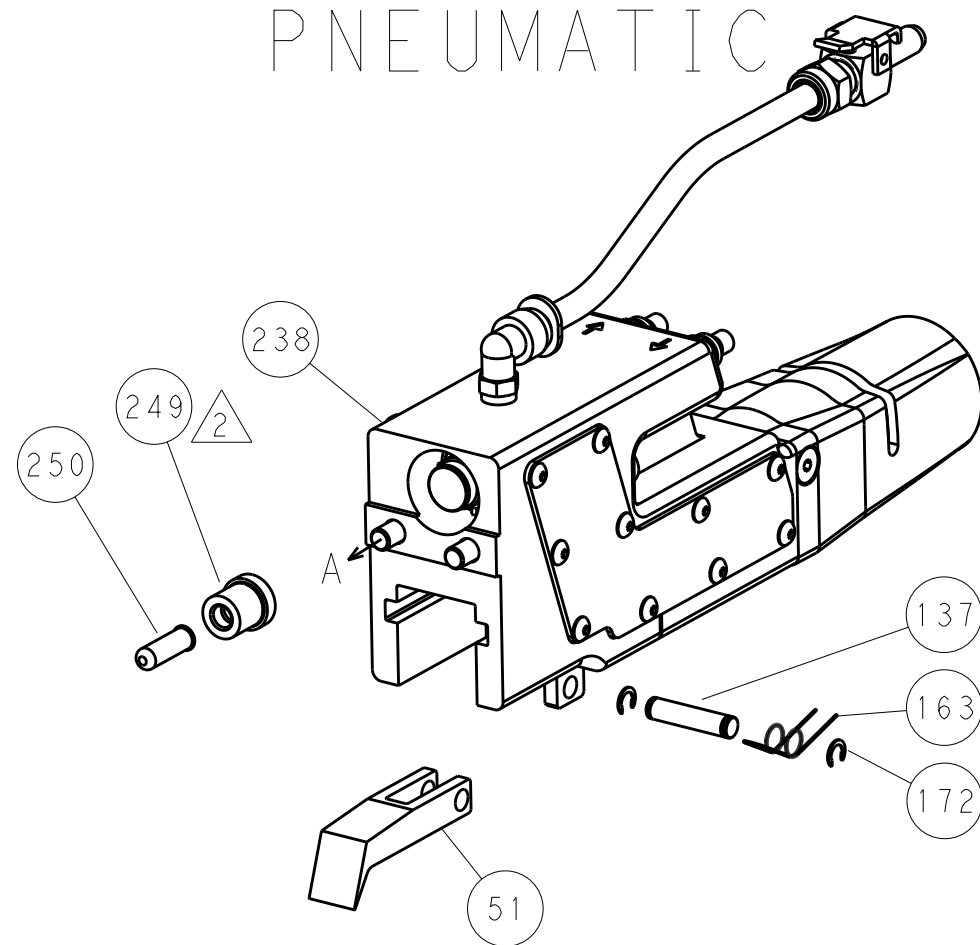
LOC		DIST		REVISIONS					
A		66		P	LTR	DESCRIPTION	DATE	DWN	APVD
					-	SEE SHEET 1	-	-	-



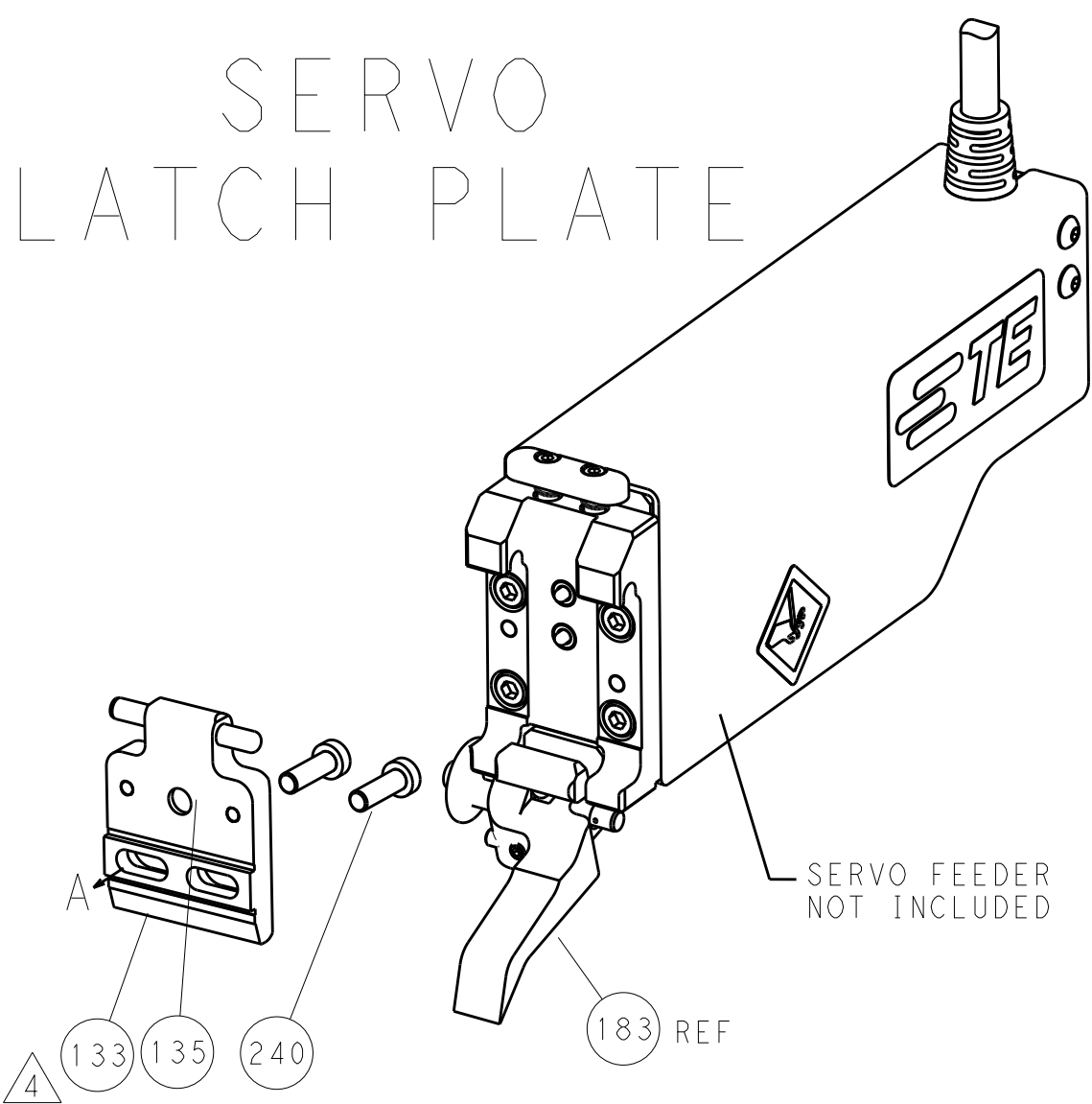
FEED TYPE
MECHANICAL



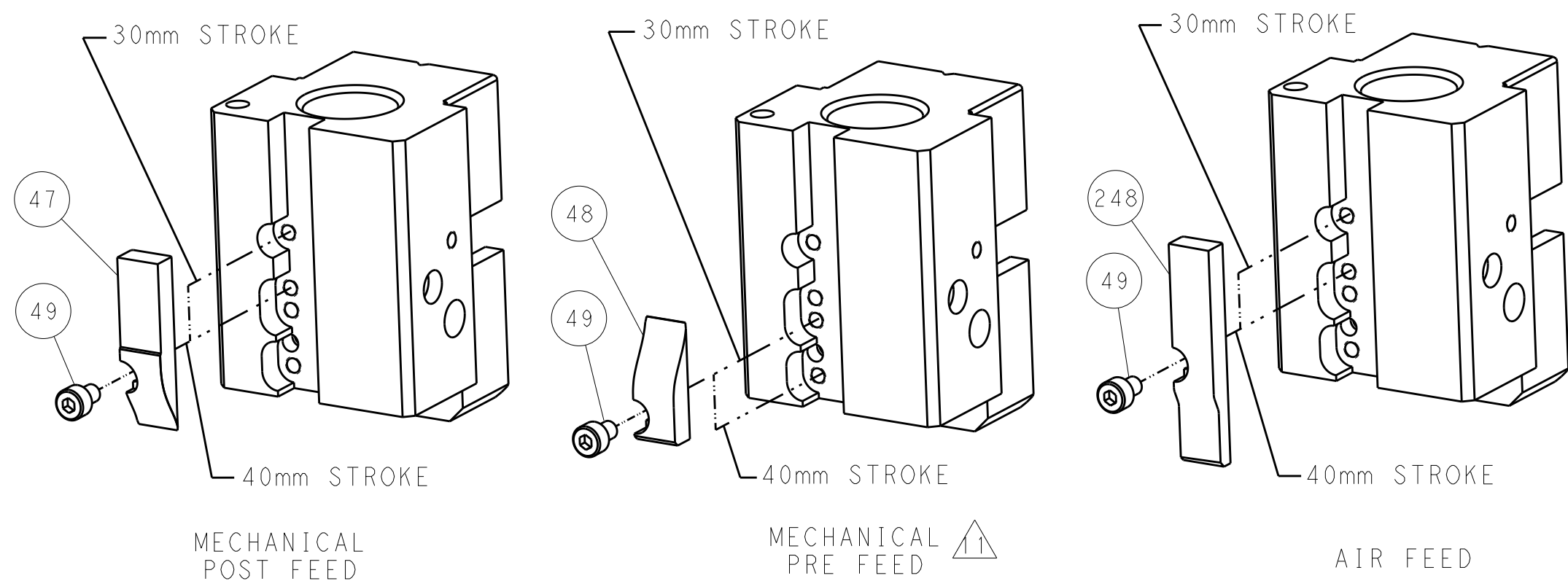
PNEUMATIC



SERVO
LATCH PLATE

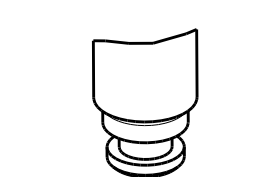


CAM POSITIONS



ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

1ST PUBLISHED BY: COMPANY/ISSUE/DATE FOR: THIS ELECTRONIC CORPORATION IT IS SUBJECT TO CHANGE/ISSUE/DATE FOR: THIS ELECTRONIC CORPORATION SHOULD BE CONTACTED FOR THE LATEST VERSION.				DWN: 07FEB2012 CHK: L. ZHANG APVD: S. XI		TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC		NAME	
mm		0 PLC ±0.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.001		APPLICATION SPEC		SIZE	
MATERIAL		FINISH		WEIGHT		CAGE CODE	
						00779	
						DRAWING NO	
						C=2150081	
						SHEET 2 OF 4	
						REV B2	

8		7		6		5		4		3		
THIS DRAWING IS UNPUBLISHED.		RELEASED FOR PUBLICATION		28								
© COPYRIGHT 20		BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.										
PACIFIC VERSION TERMINATOR INTERFACE ADAPTER		PART NUMBER	REVISION	DESCRIPTION	FEED TYPE	APPLICATOR STYLE CONVERSION CHART						
						CONVERT TO	PART NUMBERS REQUIRED					
		2-2150081-1	B	FINE CRIMP HEIGHT ADJUST	MECHANICAL	PNEUMATIC FEED	2119950-1	2119792-2	-	2119641-2	-	2063440-1
						SERVO LATCH PLATE	2119951-1	1901697-1	8-2150081-5	-	-	2168400-7 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2150081-4	-	-	-
		2-2150081-2	B	FINE CRIMP HEIGHT ADJUST	PNEUMATIC	MECHANICAL FEED	2119949-1	2063961-1	5-18022-5	2119653-2	-	-
						SERVO LATCH PLATE	2119951-1	1901697-1	8-2150081-5	-	-	2168400-7 (QUANTITY 2)
						SMART APPLICATOR	2161326-1	-	8-2150081-4	-	-	-
		2-2150081-5	B	FINE CRIMP HEIGHT ADJUST	SERVO LATCH PLATE 	MECHANICAL FEED	2119949-1	2063961-1	5-18022-5	2119653-2	-	-
						PNEUMATIC FEED	2119950-1	2119792-2	-	2119641-2	-	2063440-1
		2-2150081-7	B	FINE CRIMP HEIGHT ADJUST	NONE	-	-	-	-	-	-	-
		7-2150081-7	B	CRIMP TOOLING KIT	-	-	-	-	-	-	-	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.29 mm [.090]	F
INSUL	3.30 mm [.130]	F
APPL INSTRUCTIONS 408-10390		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: FASTON CONNECTOR, .187 SERIES REC			
WIRE STRIP LENGTH 3.90-4.70 mm [.154-.185 IN]		INSULATION DIAMETER RANGE Ø2.30-3.30 mm [.091-.130 IN]	
TERMINAL APPLICATION SYMBOL	114-20081	-	-
APPLICATION SYMBOL	-	-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
100494-2	5-160433-1	160713-1	5-160713-2
100651-2	5-160433-6	160713-2	281369-2
5-160430-6	6-160433-5	160713-3	
5-160430-7	7-160433-1	160713-4	
6-160430-6	7-160433-8	160713-5	

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
1.50mm2			1.50 +/- 0.05 [.059 +/- .002]		2.0
1.00mm2			1.45 +/- 0.05 [.057 +/- .002]		2.5
0.75mm2			1.40 +/- 0.05 [.055 +/- .002]		3.0
0.50mm2			1.35 +/- 0.05 [.053 +/- .002]		3.5

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: FASTON CONNECTOR, .187 SERIES REC			
WIRE STRIP LENGTH 3.90-4.70 mm [.154-.185 IN]		INSULATION DIAMETER RANGE Ø2.30-3.30 mm [.091-.130 IN]	
TERMINAL APPLICATION SPECIFICATION	114-20081	-	-
	-	-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
5-160433-1	5-160430-7	160726-4	160713-1
5-160433-6	6-160430-6	5-160726-2	160713-2
6-160433-5	100651-2	160782-2	160713-3
7-160733-1	100494-2	160782-3	160713-4
7-160733-8	281369-2	160782-5	160713-5
5-160430-6	160726-1		5-160713-2

WIRE SIZE			CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING	
1.50mm2			1.56+/-0.05 [.061+/- .002]		1.5	
1.00mm2			1.39+/-0.05 [.055+/- .002]		3.0	
0.75mm2			1.31+/-0.05 [.052+/- .002]		3.8	
0.50mm2			1.22+/-0.05 [.048+/- .002]		4.8	

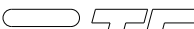
TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: FASTON CONNECTOR, .187 SERIES REC			
WIRE STRIP LENGTH 3.90-4.70 mm [.154-.185 IN]		INSULATION DIAMETER RANGE Ø2.30-3.30 mm [.091-.130 IN]	
TERMINAL APPLICATION 		114-20081	
SPECIFICATION		-	-
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE TERMINAL	TE TERMINAL
100494-2			

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING 
1.50mm2		1.50+/-0.05 [0.059+/-0.002]		2.0
1.40mm2		1.47+/-0.05 [0.058+/-0.002]		2.3
1.00mm2		1.45+/-0.05 [0.057+/-0.002]		2.5
0.75mm2		1.40+/-0.05 [0.055+/-0.002]		3.0
0.50mm2		1.35+/-0.05 [0.053+/-0.002]		3.5

-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
- 77-27-25-22-21					PART NO	DESCRIPTION	ITEM NO

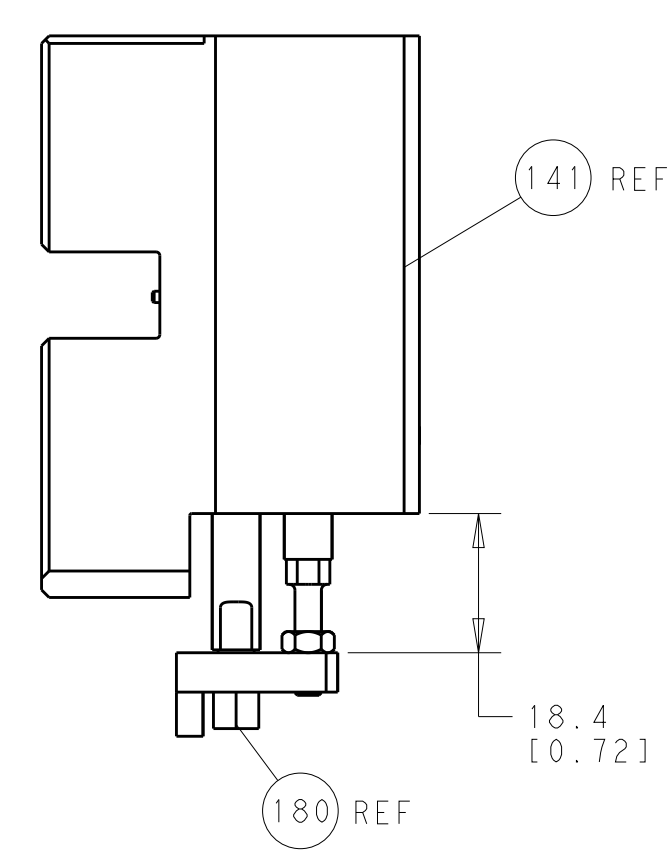
PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

SET UP GAUGE 2119599-2			LOC A	DIST 66	REVISIONS				
				P	LTR	DESCRIPTION	DATE	OWN	APVD
					-	SEE SHEET 1	-	-	-
	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT				244
	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST				243
	1	1	1	2119083-1	RETAINER, INSULATION DIAL				242
	2	-	-	2168400-7	SHCS, LOW HEAD, RoHS, M5 X 10				240
	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY				239
	-	1	-	2063440-1	AIR FEED MODULE				238
	1	-	-	2119740-2	TAG, IDENTIFICATION				213
	4	4	4	2079383-9	SCR, BHSC, RoHS (M6 X 20)				186
REF	-	-	-	1901697-1	FEED FINGER ASSEMBLY,EF				183
	1	1	1	1752354-4	STANDOFF, HOLD-DOWN				180
	1	1	1	6-993111-6	PIN, SLOTTED SPRING 3.0 X 14.0				177
	1	1	1	8-22280-7	SPRING, COMPRESSION				176
	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN				175
	1	1	1	1901680-2	GUIDE PIN, HOLDDOWN				174
	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT				172
	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY				166
REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC				164
	-	1	-	240638-1	SPRING, FEED FINGER				163
	1	1	1	8-21084-1	O-RING, .801 ID, .070 DIA. MAT.				153
	-	1	-	2119641-2	FEED CAM, AIR FEED				152
	1	1	1	2119798-2	DETENT PIN				145
	1	1	1	2079383-8	SCR, BHSC, RoHS (M4 X 16)				144
	-	-	1	2119653-2	FEED CAM, POST FEED				142
	1	1	1	2119655-6	APPLICATOR BASIC ASSEMBLY, EF				141
	1	1	1	2119651-1	RAM, ASIAN STYLE, END FEED				140
	1	1	1	2119092-2	BOLT, ADJUSTMENT				139
	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854				137
REF	-	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED				135
	1	-	-	1633743-1	SERVO FEED LATCH ASM				133
	1	1	1	455888-5	SPACER, CRIMPER				82
	1	1	1	2119956-2	DOCUMENTATION PACKAGE				71
	2	2	2	2-18032-2	SCR, SET, FLT POINT M3 X 10.0				70
	-	1	1	2119740-1	TAG, IDENTIFICATION				67
	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188				66
	1	1	1	1-1901681-8	HOLDDOWN, TERMINAL				65
	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT				63
	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 x 4.0				62
	-	-	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0				59
	-	-	1	2063961-1	FEED FINGER				58
	4	4	4	2168400-4	SHCS, LOW HEAD, RoHS, M4 X 8				57
	2	2	2	2168083-2	SCR, SKT HD CAP, RoHS, M4 X 8.0				56
	2	2	2	5018030-2	NUT, HEX, REG, RoHS, M4				55
	2	2	2	5018030-1	NUT, HEX, REG, RoHS, M3				54
	2	2	2	986965-8	NUT, LOCK, HEX, TORQUE (M4)				53
	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5				52
	-	1	-	2119792-2	PAWL, EF, AIR				51
	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0				49
	-	-	1	2119652-1	FEED CAM, PRE FEED				48
	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)				41
	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT				40
	1	1	1	2119957-1	APPLICATOR SHIM PACK				39
	1	1	1	2119644-1	RAM WASHER, PRECISION				38
	8	8	8	1-18028-2	WASHER, FLAT, REG M4				33
	2	2	2	2168083-9	SCR, SKT HD CAP, RoHS, M4 X 20				31
	2	2	2	1-2168083-0	SCR, SKT HD CAP, RoHS, M4 X 10				29
	1	1	1	240639-4	STRIPPER (MACHINING)				27
	2	2	2	1320906-1	STUD, THREADED				25
	1	1	1	1752371-1	PLATE, STRIP GUIDE				24
	2	2	2	2-22281-3	SPRING, COMPRESSION				22
	1	1	1	1752373-4	DRAG				20
	1	1	1	1803152-1	STRIP GUIDE, REAR				19
	1	1	1	1803151-1	STRIP GUIDE, FRONT				18
	1	1	1	1-240641-7	SPACER				16
	1	1	1	240644-1	PLATE, REAR SHEAR				11
	-	-	-	-	-				10
	1	1	1	1-690495-4	PLATE, FRONT SHEAR				9
	1	1	1	1333217-4	ANVIL, EF .090				8
	1	1	1	2217206-7	BLADE, SLUG				7
	1	1	1	240641-6	SPACER				5
	1	1	1	238009-1	BLOCK, FL CRIMPER SPACER				4
	1	1	1	2-1633961-6	CRIMPER, INSULATION F PREMIUM				3
	1	1	1	455888-8	SPACER, CRIMPER				2
	1	1	1	2-456406-3	CRIMPER, WIRE PREMIUM				1
7-25-22-21				PART NO	DESCRIPTION				ITEM NO

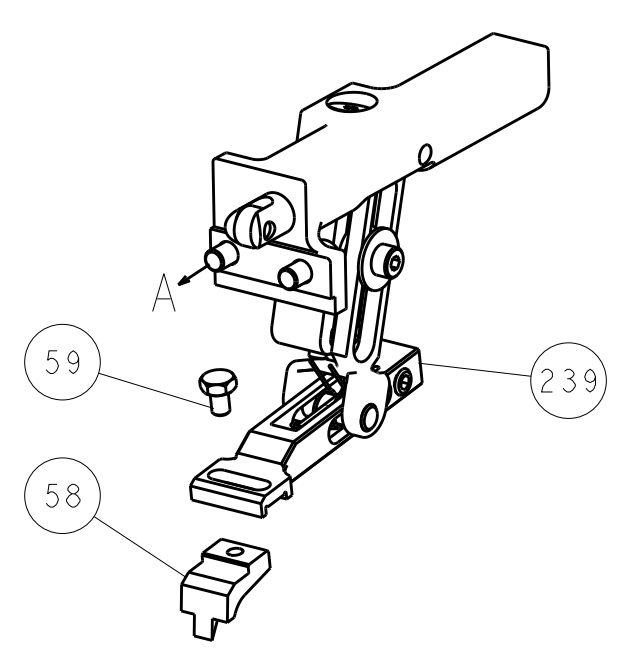
THIS DRAWING IS A CONTROLLED DOCUMENT FOR THE ELECTRONICS CORPORATION 10155 DUNDAS STREET EAST, MISSISSAUGA, ONTARIO L4X 1L3, CANADA SAMPLES BE CONTACTED FOR THE LATEST REVISION.		DRAWN 07/BE2012 CHECK 07/BE2012 APPROVED 07/BE2012 SIGNATURE		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0. PLC ± 1. PLC ±0.5 2. PLC ±0.13 3. PLC ±0.013 4. PLC ±0.001 ANGLES		NAME Ocean End Feed Applicator	
		PRODUCT SPEC - APPLICATION SPEC -		SIZE A CAGE CODE 00779 DRAWING NO C=2150081 RESTRICTED TO -	
MATERIAL -		FINISH - WEIGHT -		CUSTOMER ACCESSIBLE PRODUCTION DRAWING SCALE 1:1 SHEET 3 of 4 REV B2	

LOC		DIST		REVISIONS			
A		66		REV	DESCRIPTION	DATE	APPROV
				-	SEE SHEET 1	-	-

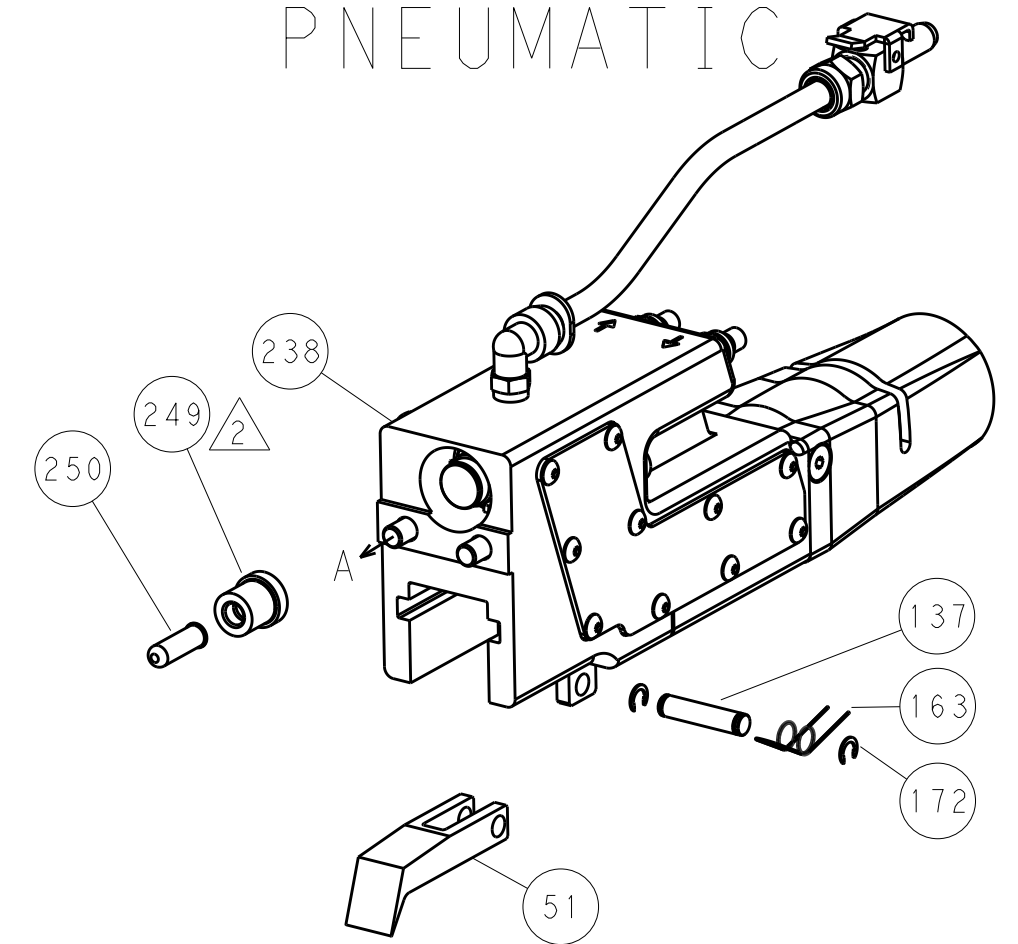
HOLDDOWN SET-UP



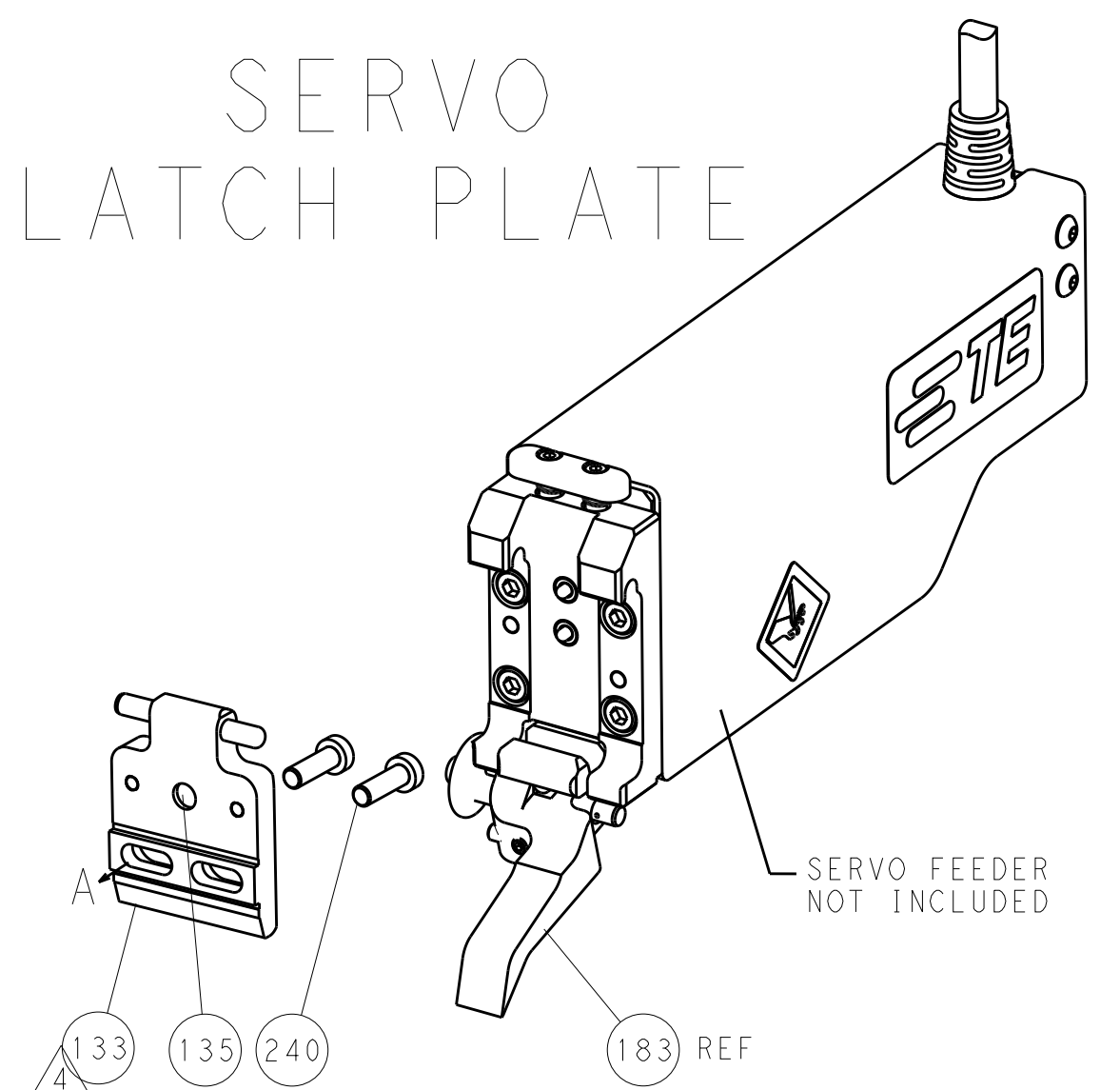
FEED TYPE
MECHANICAL



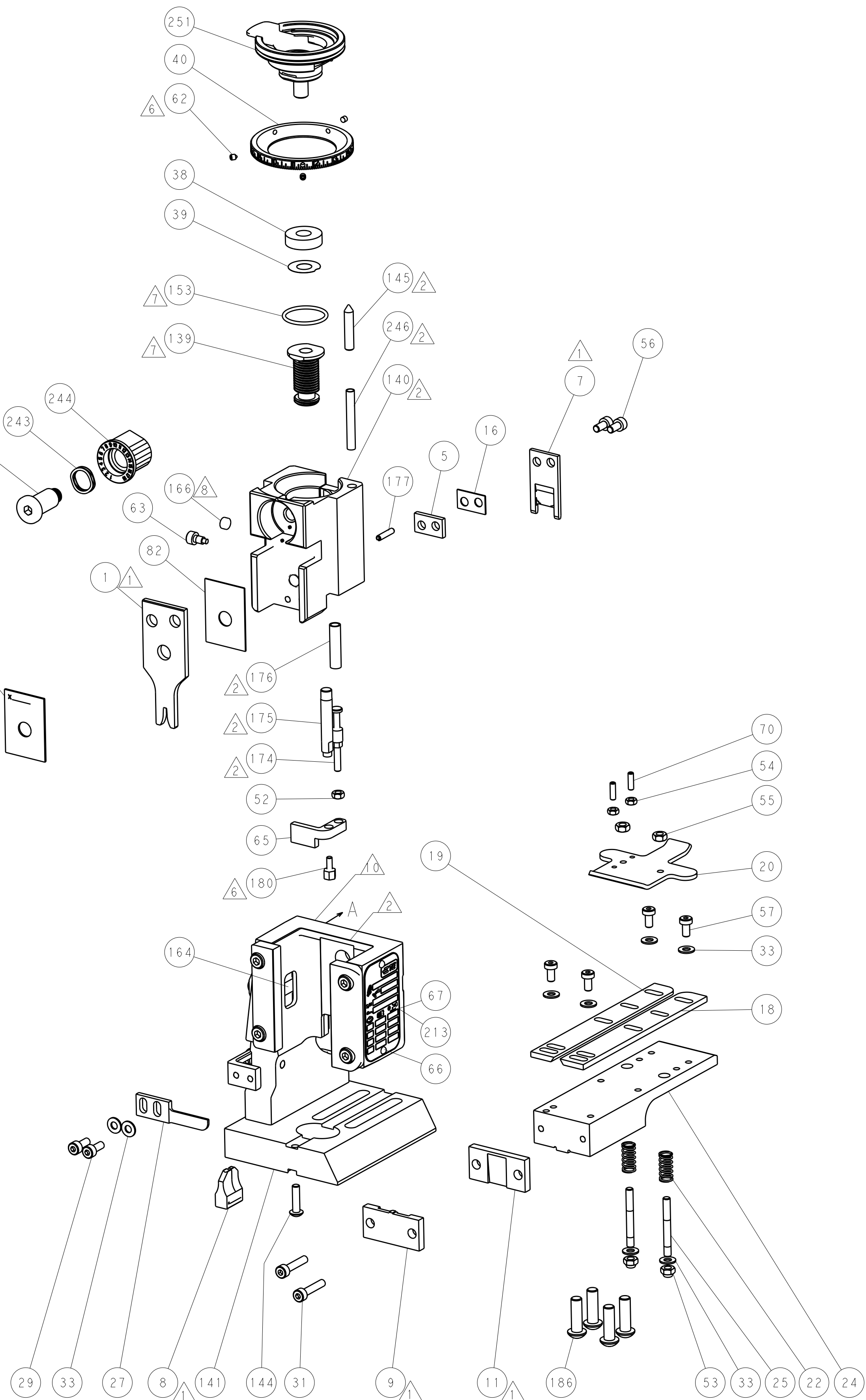
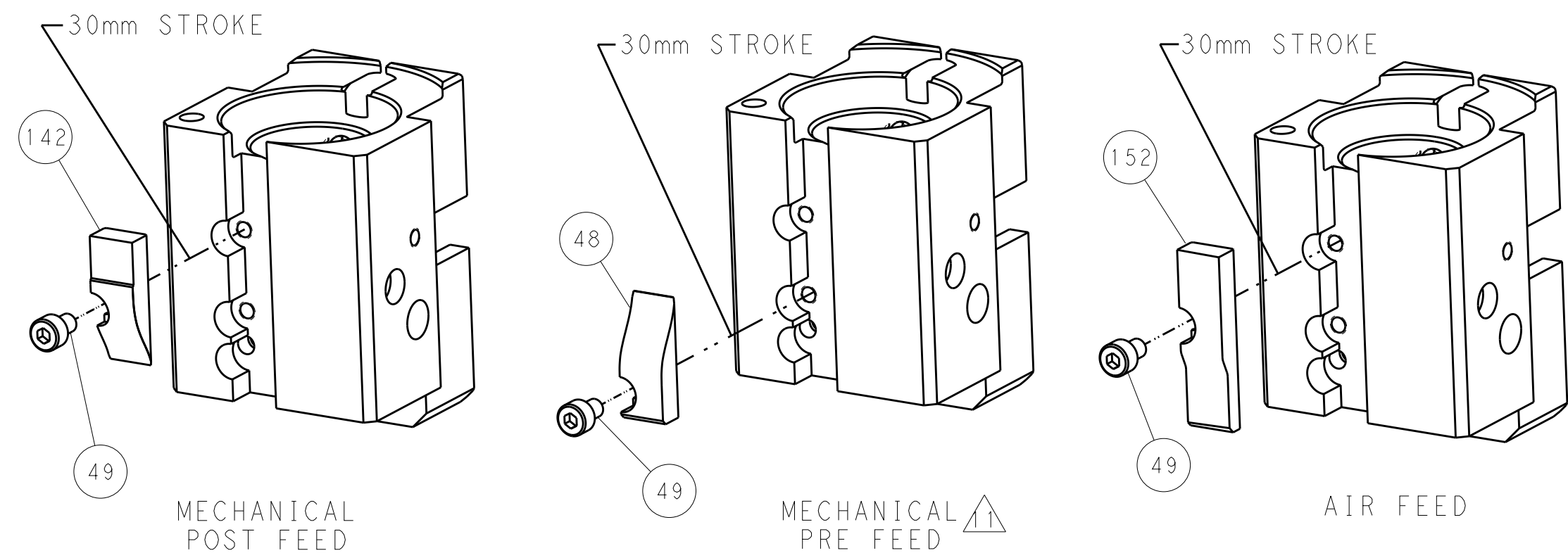
PNEUMATIC



SERVO
LATCH PLATE



CAM POSITIONS



PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN L. ZHANG 07FEB2012		STE TE Connectivity Harrisburg, PA 17105-3608	
mm		0 PLC ±0.5 1 PLC ±0.13 2 PLC ±0.13 3 PLC ±0.013 4 PLC ±0.0001		CHK L. ZHANG 07FEB2012		NAME Ocean End Feed Applicator	
MATERIAL		FINISH		APVD S. XI 07FEB2012		SIZE CAGE CODE DRAWING NO. A1 00779 C=2150081	
				PRODUCT SPEC		RESTRICTED TO	
				APPLICATION SPEC		SHEET 4 OF 4	
				WEIGHT		REV B2	
				CUSTOMER ACCESSIBLE PRODUCTION DRAWING		SCALE 1:1	

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9