

4

3

2

1

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

© COPYRIGHT

ALL RIGHTS RESERVED.

LOC

DIST

REVISIONS

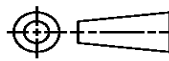
P	LTR	DESCRIPTION	DATE	DWN	APVD
	D1	ECR-14-002655	26FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART
NUMBER 2151429-1

FOR REPLACEMENT PARTS FOR APPLICATOR 466136-1
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
466136-1

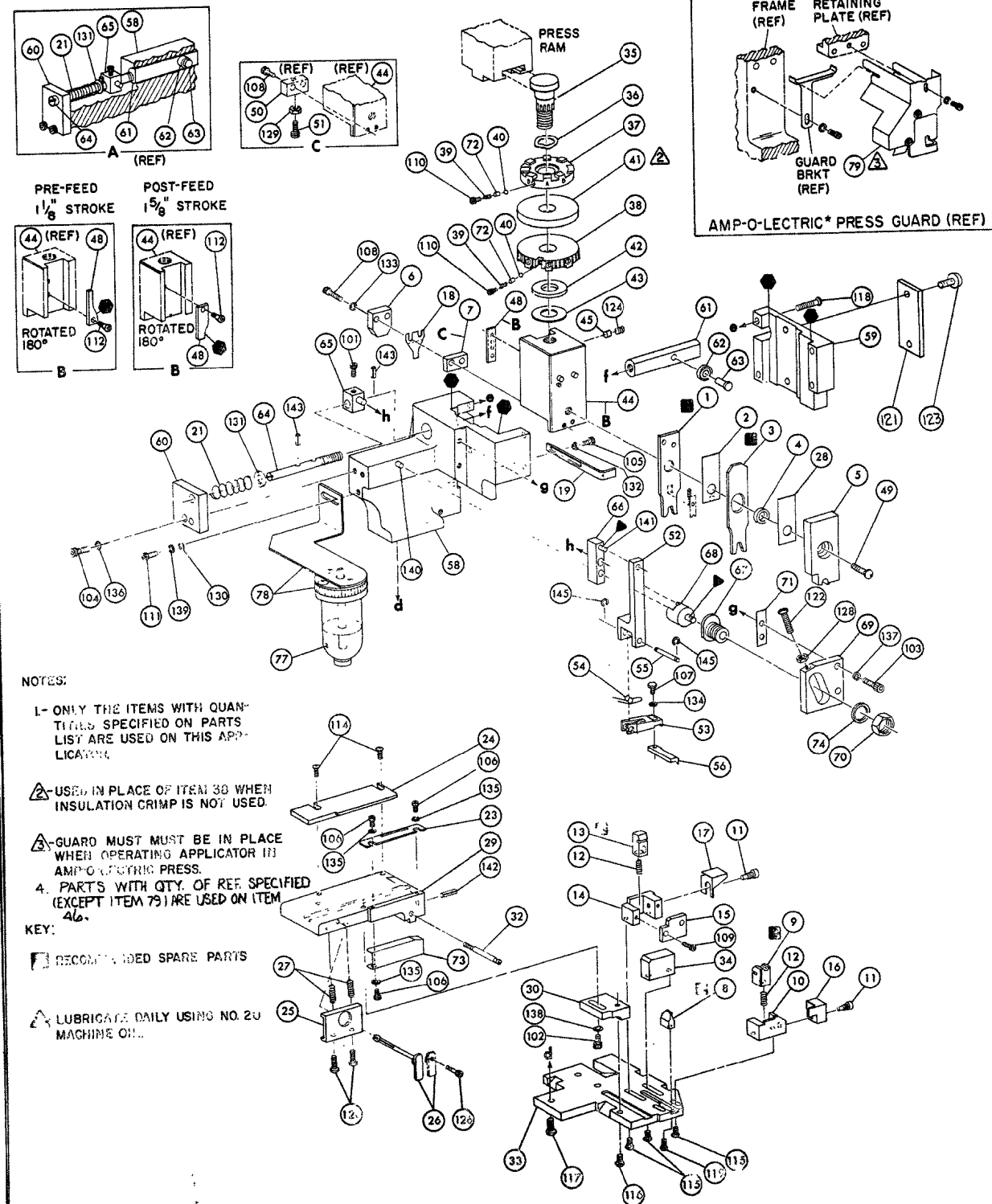
THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	GOPALAKRISHNA HV			
		CHK	RAGHAVENDRA			
		APVD	RAGHAVENDRA			
		PRODUCT SPEC				
		APPLICATION SPEC				
		WEIGHT				
		CUSTOMER DRAWING		SCALE	SHEET 1 OF 2	
				REV	D1	

DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
		0 PLC	±
		1 PLC	±
		2 PLC	±
		3 PLC	±
		4 PLC	±
		ANGLES	±
MATERIAL		FINISH	

NAME		MINIATURE QUICK CHANGE APPLICATOR SIDE FEED	
SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
A3		©- 466136-1	

 TE Connectivity

THIS DRAWING IS UNPUB. 1960. RELEASED FOR PUBLICATION- JULY, 1988. BY AND INCORPORATED. ALL RIGHTS RESERVED.



NOTES:

1- ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATION.

△2-USED IN PLACE OF ITEM 30 WHEN INSULATION CRIMP IS NOT USED.

3-GUARD MUST BE IN PLACE
WHEN OPERATING APPLICATOR 13
AND ELECTRIC PRESS.

4. PARTS WITH QTY. OF REF. SPECIFIED
(EXCEPT ITEM 79) ARE USED ON ITEM
41a.

KEY: **RECOMMENDED SPARE PARTS**

▲ LUBRICATE DAILY USING NO. 20
MACHINE OIL.

REF.	21045-3	RING, RETAINING 'C' (.187 DIA) FEED FINGER PIN	145	REF.	454220-1	CAP, HOUSING	149
			144	REF.	454485-1	HOUSING	148
REF.	5-21028-1	PIN, SLOT SPR (.125 DIA X .50) ADJ ROD	143				57
1	4-21028-0	PIN, SLOT SPR (.093 DIA X .75) STR G PLATE	142	1	690542-2	PAWL, FEED	56
REF.	1-21030-1	PIN, DOWEL (.187 DIA X .50) LEVER	141	REF.	240624-1	PIN, FEED FINGER	55
REF.	1-21030-6	PIN, DOWEL (.187 DIA X 1.25) HOUSING	140	REF.	691489-1	SPRING, FEED FINGER	54
+	21024-5	WASHER, LOCK (NO 10) LUB ASSY	139	REF.	690541-1	FINGER, FEED	53
REF.	21024-5	WASHER, LOCK (NO 10) STRIP GUIDE ADJ BLOCK	138	REF.	455679-1	LEVER, TERMINAL FEED ARM	52
REF.	21024-5	WASHER, LOCK (NO 10) ADJ PLATE	137			BUMPER, HOLDDOWN	51
REF.	21024-5	WASHER, LOCK (NO 10) FEED GUIDE ROD	136			SPACER, TONKER	50
2	21024-2	WASHER, LOCK (NO 4) FRONT STRIP GUIDE	135	1	7-21002-9	BOLT, CRIMPER	49
1	21024-4	WASHER, LOCK (NO 8) FEED FINGER	134	1	690501-4	CAM POST FEED	48
2	21024-4	WASHER, LOCK (NO 8) DEPRESSOR	133				47
1	21024-4	WASHER, LOCK (NO 8) STRIPPER	132	1	459456-1	APPLICATOR, BASIC (SUB ASSY)	46
REF.	21899-4	WASHER, FLAT (9/16 DIA) SCREW ADJ	131	1	690181-1	PLUG, NYLON	45
+	21899-2	WASHER, FLAT (NO 10) LUB ASSY	130	1	455673-1	RAM	44
+	21018-5	NUT, HEX MACH (6-32) HOLDDOWN	129	1	690125-1	WASHER, LAMINATED	43
REF.	21018-5	NUT, HEX MACH (6-32) FEED ADJ	128	1	690124-1	WASHER, RAM	42
			127	+	+	DISC, SPACER	41
1	22353-8	SCR, SHLD. (.187 DIA X .250 LG) DRAG LEVER	126	2	23241-6	BALL, STEEL	40
			125	2	690170-1	SPRING, COMPRESSION	39
1	21009-2	SCR, SKT S.T. (1/4-20 X .25) (LOC-WEL) RAM	124	1	690142-1	DISC, INSULATION	38
2	21017-2	SCR, DRIVE (#2 X .19)	123	1	1-692155-5	DISC, WIRE	37
REF.	6-23715-5	SCR, RD HD MACH (6-32 X 1.50) FEED ADJ	122	1	22480-5	WASHER, SPRING	36
1	461264-1	PLATE, IDENTIFICATION	121	1	690212-1	POST, RAM	35
2	3-21002-Q	SCR, BUT HD SKT CAP (10-32 X .80) DRAG	120	1	690786-6	SUPPORT, TERMINAL	34
1	2-2733-8	SCR, BUT HD SKT CAP (8-32 X .38) (LOC-WEL) ANVIL	119	REF.	455675-1	PLATE, BASE	33
REF.	2-21002-0	SCR, BUT HD SKT CAP (10-32 X .75) CAP	118	1	690432-3	SCREW, ADJUSTMENT	32
REF.	17177-1	SCR, BUT HD SKT CAP (1/4-20 X .62) HOUSING	117				31
REF.	2-21002-7	SCR, BUT HD SKT CAP (10-32 X .50) SG ADJ BLOCK	116	REF.	455639-1	BLOCK, STRIP GUIDE ADJ	30
4	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) SHEAR	115	1	458144-7	PLATE, STRIP GUIDE	29
2	2-21002-2	SCR, BUT HD SKT CAP (8-32 X .50) R STRIP GUIDE	114	1	1-455885-0	SPACER, FRONT SHEAR DEPRESSOR	28
			113	2	1-22284-0	SPRING, DRAG	27
1	1-21002-7	SCR, BUT HD SKT CAP (6-32 X .38) CAM	112	1	240793-1	LEVER, DRAG RELEASE	26
+	3-21000-4	SCR, SKT HD CAP (10-32 X .38) LUBRICATOR ASSY	111	1	240792-1	DRAG, STOCK	25
2	23030-1	SCR, SKT HD CAP (6-32 X .25) (LOC-WEL) CP DISC	110	1	5-690504-1	GUIDE STRIP (REAR)	24
+	+	SCR, SKT HD CAP (6-32 X) REAR SHEAR PLATE	109	1	690438-1	GUIDE, STRIP (FRONT)	23
		SCR, SKT HD CAP (8-32 X) DEPRESSOR	108				22
1	2-22603-3	SCR, HEX HD MACH (8-32 X .31) FEED FINGER	107	4-22284-9		SPRING, FEED RETURN	21
2	2-21000-0	SCR, SKT HD CAP (4-40 X .25) F STRIP GUIDE	106				20
1	2-21000-7	SCR, SKT HD CAP (8-32 X .50) STRIPPER	105	1	690472-1	STRIPPER	19
REF.	3-21000-7	SCR, SKT HD CAP (10-32 X .75) FEED ROD GUIDE	104	+	+	HOLDER, TERMINAL	18
REF.	3-21000-6	SCR, SKT HD CAP (10-32 X .62) FEED ADJ BLOCK	103	+	+	GUARD, CHIP (REAR)	17
1	3-21000-4	SCR, SKT HD CAP (10-32 X .38) SG ADJ BLOCK	102	1	691667-1	GUARD, CHIP (FRONT)	16
REF.	3-21000-4	SCR, SKT HD CAP (10-32 X .38) PIVOT BLOCK	101	+	+	PLATE, SHEAR (REAR)	15
REF.	452749-1	GUARD, WINDOW	79	+	+	HOLDER, SHEAR (REAR)	14
+	1-465184-0	LUBRICATOR ASSY	78	+	+	SHEAR, FLOAT (REAR)	13
+	+	OIL, LUBRICATING	77	1	5-22280-0	SPRING, SH	12
			76	1	690481-1	STOP, SHEAR	11
			75	1	690459-1	HOLDER, SHEAR (FRONT)	10
			74	1	454276-1	SHEAR, FLOAT (FRONT)	9
REF.	458109-1	WASHER, SPECIAL	73	1	2-458824-3	ANVIL	8
+	454877-3	PLATE, STRIP GUIDE COVER	72	+	+	SPACER, DEPRESSOR (REAR)	7
2	690603-1	SPRING, ASSIST	71	+	+	DEPRESSOR, SHEAR (REAR)	6
REF.	690517-1	SPACER	70	1	455883-9	DEPRESSOR, SHEAR (FRONT)	5
+	225948	NUT, HEX	69	1	238011-4	SPACER, TUBULAR, INS CRIMP	4
	240628-1	PLATE, ADJUSTMENT	68	1	1-456135-8	CRIMPER, INSULATION	3
	240628-1	SHAFT, PIVOT	67	1	455883-4	SPACER, CRIMPER	2
	240633-1	BUSHING	66	1	1-456405-6	CRIMPER, WIRE	1
	455680-1	LEVER, INTERMEDIATE	65				
	240629-1	SCREW, PIVOT	64				
	240632-2	LOCK, ADJUSTMENT FEED ROD	63				
	240651-3	PIN, CAM ROLLER	62				
	240658-1	ROLLER, CAM	61				
	454398-2	ROD, FEED	60				
REF.	454178-1	GUIDE, FEED ROD	59				

CHIMING DATA				APPLICATION WILL APPLY	
PAD LTR	CRIMP HEIGHT	WIRE SIZE	STRIP LENGTH		
A	.056	16			204638
B	.051	18 or 20			
C	.NOT	USED			

QTY		PART NO		D		NOM		USED			
REMARKS		NO		REV		CRIMP		SIZE		TYPE	
						WIRE		.080		"F"	
						INSUL		140		"O"	
						.500		A1 8040			
APPL USED ON MACHINE PART NO		MACH SERIAL NO		TO APPLY TERMINAL SPEC 10044		DISTRIBUTION					
CUSTOMER NAME		APP SERIAL NO		ORIGINAL							
ADDRESS		PURCHASER NAME		CUSTOMER COPY							
CITY		ENGINEER		FIELD TWO COPY							

REMARKS		WIRE RANGE 20-16		INSULATION RANGE .080-.135		PRESS NO	
AMPOMATOR							

REVISION RECORD		APPROVAL		DATE		REVISION RECORD		APPROVAL		DATE	

REVISION RECORD		APPROVAL		DATE		REVISION RECORD		APPROVAL		DATE	

Данный компонент на территории Российской Федерации

Вы можете приобрести в компании MosChip.

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

moschip.ru

moschip.ru_4

moschip.ru_6

moschip.ru_9