

1385525

↔

1385525

/home/us016926/DMTECmod

| PART NUMBER | REV | FIRST USED | REMARK             |
|-------------|-----|------------|--------------------|
| 1385525-1   | D   | 122500-1   | CUTS CARRIER       |
| 1385525-2   | D   | 565435-5   | CUTS CARRIER       |
| 1385525-3   | D   | 354500-1   | CUTS CARRIER       |
| 1385525-6   | D   | -          | CONTINUOUS CARRIER |

TERMINAL NAME: BLADE TERMINAL

| AMP               | TERM | PN             | MFR | TERM    | PN | FEDERAL          | MOGUL          | TERMINAL     | CUSTOMER | CRIMP  | SPECS     |
|-------------------|------|----------------|-----|---------|----|------------------|----------------|--------------|----------|--------|-----------|
| 1572207           | ZCB  | 00402          | 00  | PAD LTR |    |                  |                | CRIMP HEIGHT |          |        | WIRE SIZE |
|                   |      |                |     | A       |    | .088 ±.002       | [2.24 ±0.05mm] |              |          |        | 16        |
|                   |      |                |     | B       |    | .088 ±.002       | [2.24 ±0.05mm] |              |          |        | 18        |
|                   |      |                |     | C       |    | .088 ±.002       | [2.24 ±0.05mm] |              |          |        | 20        |
|                   |      |                |     | D       |    |                  | NOT            |              |          |        | USED      |
|                   |      |                |     | CRIMP   |    | SIZE             |                | TYPE         |          |        | RANGE     |
|                   |      |                |     | WIRE    |    | .117             | [2.97mm]       | F            |          |        | 20-16     |
|                   |      |                |     | INSUL   |    | .144             | [3.66mm]       | F            |          |        | .075-.100 |
| WIRE STRIP LENGTH |      | TERM APPL SPEC |     | FEED    |    | APPL INSTRUCTION |                | SET UP GAGE  |          | LAYOUT |           |
| .216±.020         |      | NONE           |     | .370    |    | 408-8040         |                | 458637-1     |          | L2752  |           |

1

RECOMMENDED SPARE PARTS.

2

GREASE LIGHTLY.

3

GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.

4

LUBRICATE DAILY USING NO. 20 MACHINE OIL.

5

ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.

6

INSTALL SECOND FEED FINGER SPRING.

|    |               |                |
|----|---------------|----------------|
| -1 | LEADMAKER     | MECH POST FEED |
| -2 | BENCH MODEL K | MECH PRE FEED  |
| -3 | BENCH MODEL G | MECH PRE FEED  |
| -6 | LEADMAKER     | MECH POST FEED |

1385525

↔

1385525

/home/us016926/DMTECmod

|                   |     |     |     |            |          |            |                                 |         |
|-------------------|-----|-----|-----|------------|----------|------------|---------------------------------|---------|
| 2                 | 2   | 2   | 2   | -          | C        | 7-354778-5 | PIN, WIRE DISC (.2870)C         | 129     |
| 2                 | 2   | 2   | 2   | -          | C        | 7-354778-6 | PIN, WIRE DISC (.2875)B         | 127     |
| 2                 | 2   | 2   | 2   | -          | C        | 7-354778-8 | PIN, WIRE DISC (.2885)A         | 126     |
| 1                 | 1   | 1   | 1   | -          | A        | 986950-1   | WASHER, FLAT PRECISION          | 125     |
| 1                 | 1   | 1   | 1   | -          | A        | 217238-1   | GENERAL INSTRUCTION PACKAGE     | 124     |
| 1                 | 1   | 1   | 1   | -          | -        | 4088040    | SF APPL INST 408-8040           | 123     |
|                   |     |     |     |            |          |            |                                 | 122     |
| 1                 | 1   | 1   | 1   | -          | A        | 4-21028-0  | PIN,SLT SPR(Ø.093x.75)ST GDE PL | 121     |
| REF               | REF | REF | REF | -          | A        | 1-21030-1  | PIN,DOWEL(Ø.187x.50)LEVER       | 120     |
| REF               | REF | REF | REF | -          | A        | 1-21030-6  | PIN,DOWEL(Ø.187x1.25)HOUSING    | 119     |
| REF               | REF | REF | REF | -          | A        | 21045-3    | RING,RET "C"(Ø.187)FD FING PIN  | 118     |
| 1                 | 1   | 1   | 1   | -          | A        | 21024-5    | WASHER, LOCK (#10)ADJ BLOCK     | 117     |
| REF               | REF | REF | REF | -          | A        | 21024-5    | WASHER,LOCK (#10)ADJ PLATE      | 116     |
| REF               | REF | REF | REF | -          | A        | 21024-5    | WASHER,LOCK (#10)FEED GDE ROD   | 115     |
| 2                 | 2   | 2   | 2   | -          | A        | 21024-2    | WASHER,LOCK (#4)FRONT STP GUIDE | 114     |
| REF               | REF | REF | REF | -          | A        | 5-21028-1  | PIN,SLT SPR(Ø.125x.50)ADJ ROD   | 113     |
|                   |     |     |     |            |          |            |                                 | 112     |
| 4                 | 4   | 4   | 4   | -          | A        | 21024-4    | WASHER,LOCK (#8)STRIPPER        | 111     |
| REF               | REF | REF | REF | -          | A        | 21899-4    | WASHER,FLAT (Ø5/16) SCREW ADJ   | 110     |
|                   |     |     |     |            |          |            |                                 | 109     |
| 1                 | 1   | 1   | 1   | -          | A        | 21018-5    | NUT, HEX (NO.6)HOLDDOWN         | 108     |
| REF               | REF | REF | REF | -          | A        | 21068-5    | NUT, HEX (6-32)FEED ADJ         | 107     |
|                   |     |     |     |            |          |            |                                 | 106     |
| 1                 | 1   | 1   | 1   | -          | A        | 22353-8    | SCR,SHLD(Ø.187x.25)DRAG LEVER   | 105     |
| -                 | 1   | 1   | -   | -          | A        | 992031-1   | PIN, CLEVIS                     | 104     |
| 1                 | 1   | 1   | 1   | -          | A        | 21009-2    | SCR,SKT SET(1/4-20x.25 LW)RAM   | 103     |
| 2                 | 2   | 2   | 2   | -          | A        | 21017-2    | SCR,DRIVE(#2x.19)ID PLATE       | 102     |
| REF               | REF | REF | REF | -          | A        | 6-23715-5  | SCR,PAN HD(6-32x1.50)FEED ADJ   | 101     |
| 1                 | 1   | 1   | 1   | -          | B        | 461264-1   | PLATE, IDENTIFICATION           | 100     |
| 2                 | 2   | 2   | 2   | -          | A        | 3-21002-0  | SCR,BHC(10-32x.88)DRAG          | 99      |
| 1                 | 1   | 1   | 1   | -          | A        | 22733-8    | SCR,BHC(8-32x.38 LW)ANVIL       | 98      |
| REF               | REF | REF | REF | -          | A        | 2-21002-9  | SCR,BHC(10-32x.75)CAP           | 97      |
| REF               | REF | REF | REF | -          | A        | 2-22733-8  | SCR,BHC(1/4-20x.62)HOUSING      | 96      |
| REF               | REF | REF | REF | -          | A        | 2-21002-7  | SCR,BHC(10-32x.50)SG ADJ BLOCK  | 95      |
| 6                 | 6   | 6   | 6   | -          | A        | 2-21002-2  | SCR,BHC(8-32x.50)TERM H DWN     | 94      |
|                   |     |     |     |            |          |            |                                 | 93      |
|                   |     |     |     |            |          |            |                                 | 92      |
| 1                 | 1   | 1   | 1   | -          | A        | 1-21002-7  | SCR,BHC(6-32x.38)CAM            | 91      |
|                   |     |     |     |            |          |            |                                 | 90      |
| -                 | 1   | 1   | -   | -          | A        | 7-21000-9  | SCR,SHC(4-40x.19)STRIPPER       | 89      |
|                   |     |     |     |            |          |            |                                 | 88      |
| 2                 | 2   | 2   | 2   | -          | A        | 9-21000-9  | SCR,SHC(8-32x.44)DEP-HOLD       | 87      |
| 1                 | 1   | 1   | 1   | -          | A        | 2-22603-0  | SCR,HEX HD(8-32x.31)FEED FINGER | 86      |
| 2                 | 2   | 2   | 2   | -          | A        | 1-21000-3  | SCR,SHC(4-40x.25)FR ST GUIDE    | 85      |
| 1                 | 1   | 1   | 1   | -          | A        | 2-21000-7  | SCR,SHC(8-32x.50)STRIPPER       | 84      |
| REF               | REF | REF | REF | -          | A        | 3-21000-7  | SCR,SHC(10-32x.75)FEED ROD GD   | 83      |
| REF               | REF | REF | REF | -          | A        | 3-21000-6  | SCR,SHC(10-32x.62)FD ADJ BLK    | 82      |
| 1                 | 1   | 1   | 1   | -          | A        | 3-21000-4  | SCR,SHC(10-32x.38)SG ADJ BL     | 81      |
| REF               | REF | REF | REF | -          | A        | 3-21000-4  | SCR,SHC(10-32x.38)PIVOT BLK     | 80      |
| -                 | -   | REF | -   | -          | B        | 455749-1   | GUARD, WINDOW                   | 79      |
| -                 | REF | -   | -   | -          | B        | 679532-1   | INSERT, GUARD                   | 78      |
|                   |     |     |     |            |          |            |                                 | 77      |
|                   |     |     |     |            |          |            |                                 | 76      |
|                   |     |     |     |            |          |            |                                 | 75      |
| 1                 | 1   | 1   | 1   | -          | A        | 690603-1   | SPRING, ASSIST                  | 74      |
| 1                 | 1   | 1   | 1   | -          | A        | 23030-1    | SCR,SHC(6-32x.25 5L)INS DISC    | 73      |
| REF               | REF | REF | REF | -          | A        | 458109-1   | WASHER, SPECIAL                 | 72      |
| REF               | REF | REF | REF | -          | A        | 690517-1   | SPACER                          | 71      |
| -6                | -3  | -2  | -1  | U/M        | DWG SIZE | PART NO    | DESCRIPTION                     | ITEM NO |
|                   |     |     |     |            |          |            |                                 |         |
| QTY REOD PER ASSY |     |     |     | PARTS LIST |          |            |                                 |         |

LOC A

DIST 66

AMP 1756 REV 3-92

14-MAY-04

11:15:59

us016926

6

5

4

3

1385525

↔

1385525

/home/us016926/DMTECmod

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

2

3

4

5

6

7

8

1

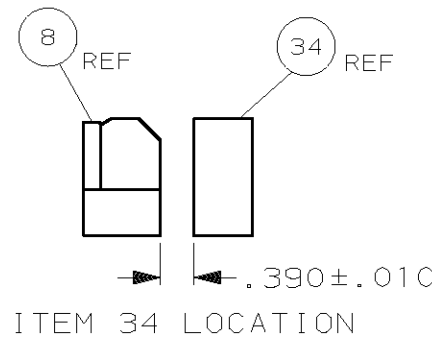
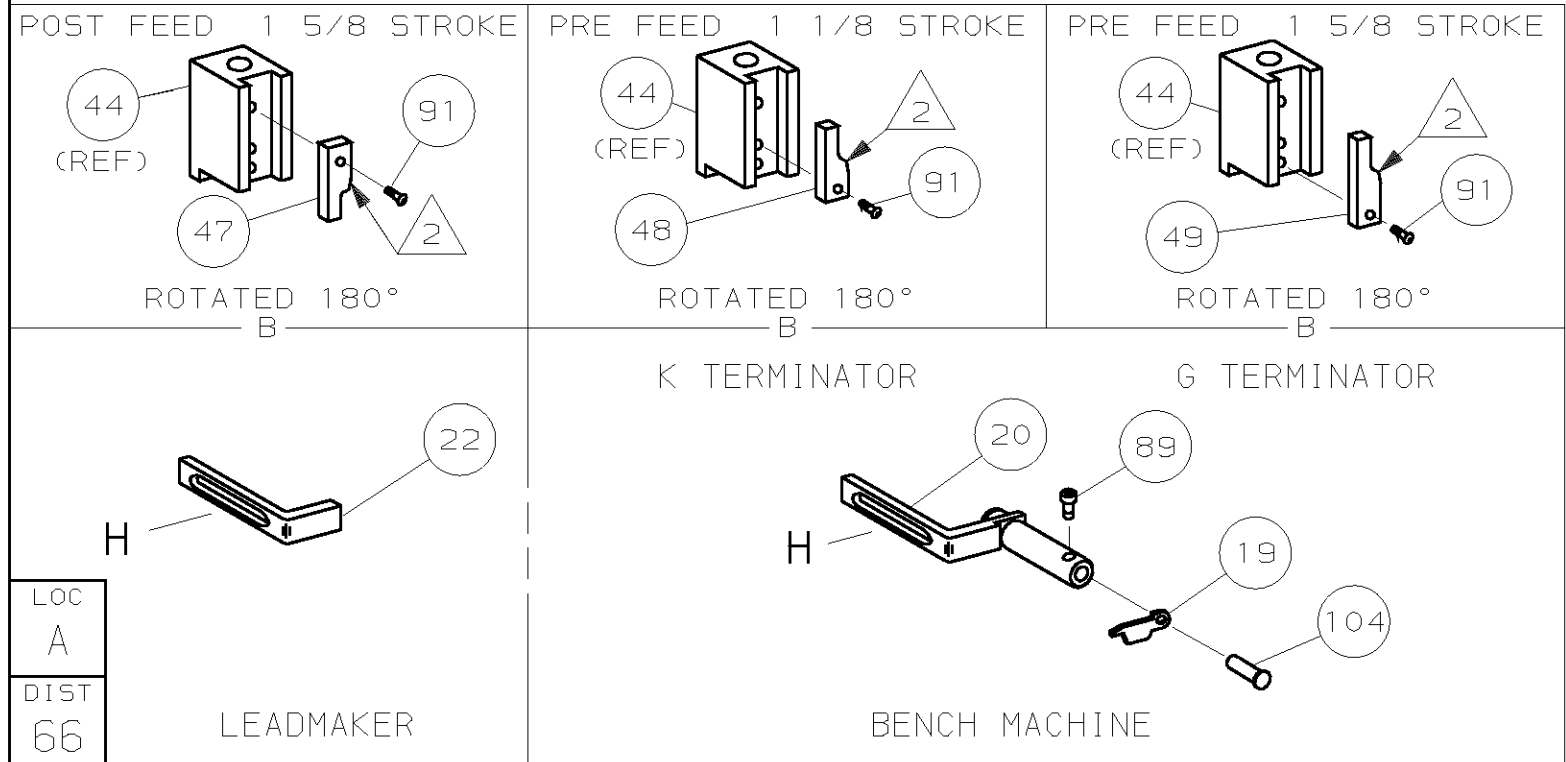
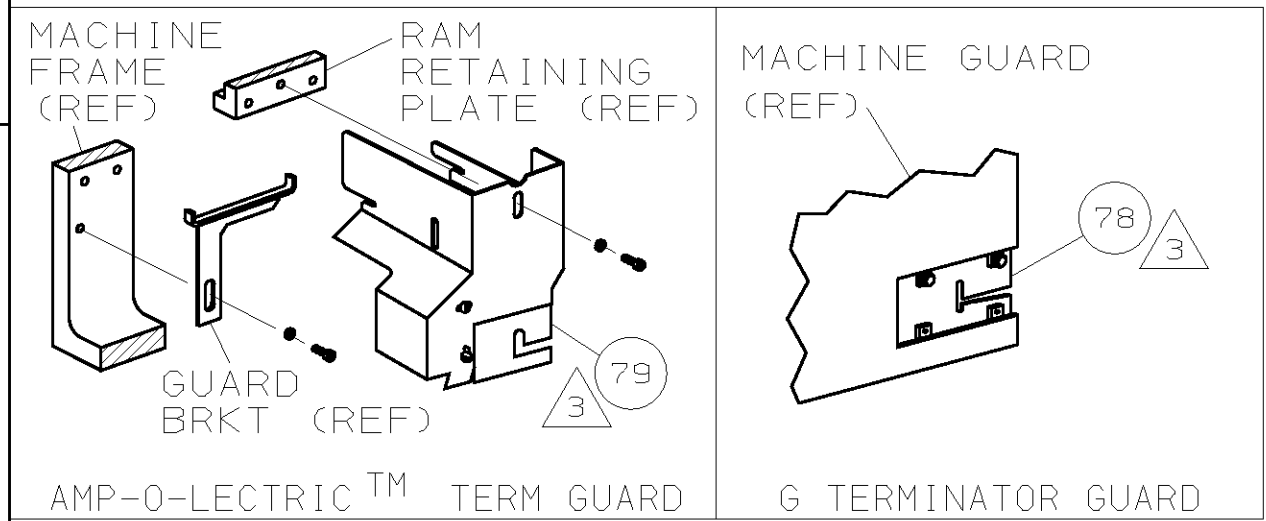
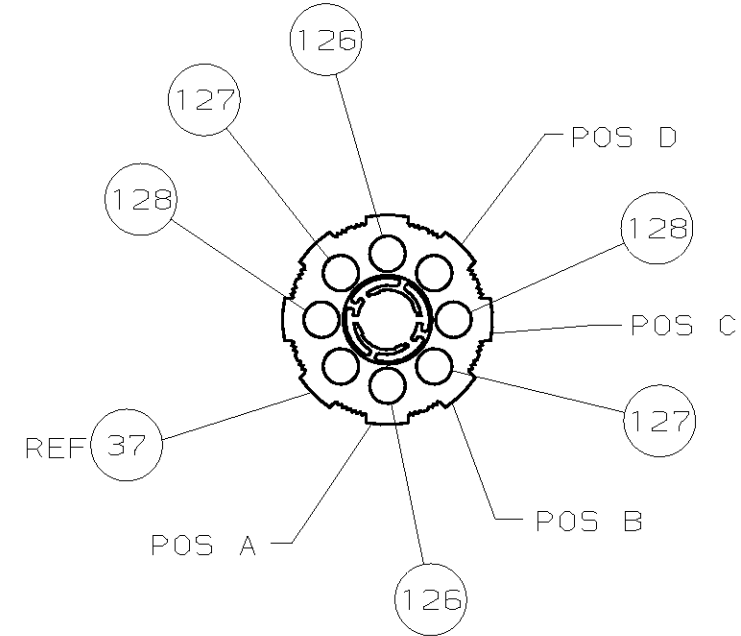
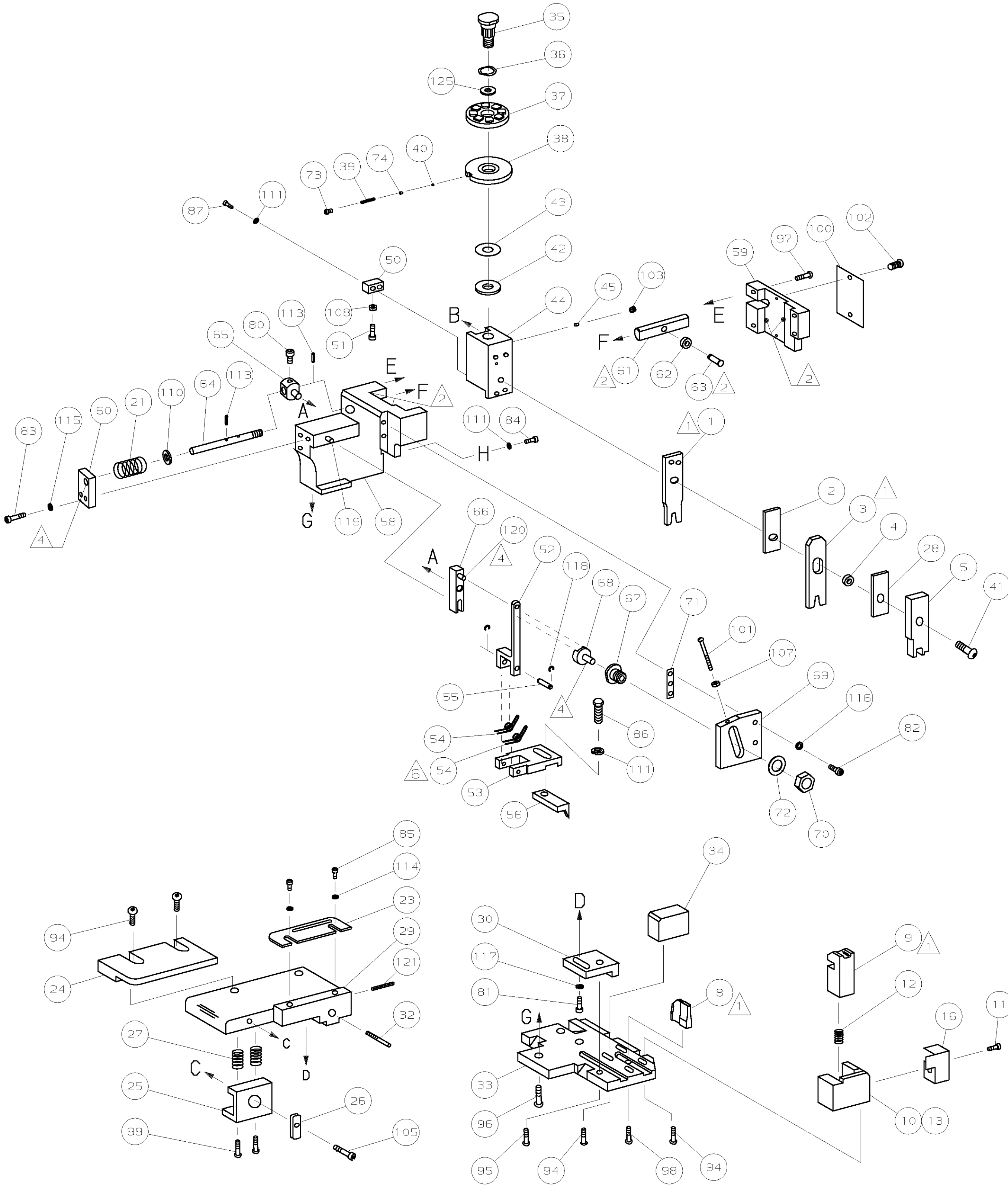
2

3

4

THIS DRAWING IS A CONTROLLED DOCUMENT.

1385525



| REV | DESCRIPTION     | DATE | APP | DATE |
|-----|-----------------|------|-----|------|
| 1   | SEE SHEET 1     |      |     |      |
| 2   | REVISION RECORD |      |     |      |
| 3   |                 |      |     |      |
| 4   |                 |      |     |      |
| 5   |                 |      |     |      |
| 6   |                 |      |     |      |
| 7   |                 |      |     |      |
| 8   |                 |      |     |      |
| 9   |                 |      |     |      |
| 10  |                 |      |     |      |
| 11  |                 |      |     |      |
| 12  |                 |      |     |      |
| 13  |                 |      |     |      |
| 14  |                 |      |     |      |
| 15  |                 |      |     |      |
| 16  |                 |      |     |      |
| 17  |                 |      |     |      |
| 18  |                 |      |     |      |
| 19  |                 |      |     |      |
| 20  |                 |      |     |      |
| 21  |                 |      |     |      |
| 22  |                 |      |     |      |
| 23  |                 |      |     |      |
| 24  |                 |      |     |      |
| 25  |                 |      |     |      |
| 26  |                 |      |     |      |
| 27  |                 |      |     |      |
| 28  |                 |      |     |      |
| 29  |                 |      |     |      |
| 30  |                 |      |     |      |
| 31  |                 |      |     |      |
| 32  |                 |      |     |      |
| 33  |                 |      |     |      |
| 34  |                 |      |     |      |
| 35  |                 |      |     |      |
| 36  |                 |      |     |      |
| 37  |                 |      |     |      |
| 38  |                 |      |     |      |
| 39  |                 |      |     |      |
| 40  |                 |      |     |      |
| 41  |                 |      |     |      |
| 42  |                 |      |     |      |
| 43  |                 |      |     |      |
| 44  |                 |      |     |      |
| 45  |                 |      |     |      |
| 46  |                 |      |     |      |
| 47  |                 |      |     |      |
| 48  |                 |      |     |      |
| 49  |                 |      |     |      |
| 50  |                 |      |     |      |
| 51  |                 |      |     |      |
| 52  |                 |      |     |      |
| 53  |                 |      |     |      |
| 54  |                 |      |     |      |
| 55  |                 |      |     |      |
| 56  |                 |      |     |      |
| 57  |                 |      |     |      |
| 58  |                 |      |     |      |
| 59  |                 |      |     |      |
| 60  |                 |      |     |      |
| 61  |                 |      |     |      |
| 62  |                 |      |     |      |
| 63  |                 |      |     |      |
| 64  |                 |      |     |      |
| 65  |                 |      |     |      |
| 66  |                 |      |     |      |
| 67  |                 |      |     |      |
| 68  |                 |      |     |      |
| 69  |                 |      |     |      |
| 70  |                 |      |     |      |
| 71  |                 |      |     |      |
| 72  |                 |      |     |      |
| 73  |                 |      |     |      |
| 74  |                 |      |     |      |
| 75  |                 |      |     |      |
| 76  |                 |      |     |      |
| 77  |                 |      |     |      |
| 78  |                 |      |     |      |
| 79  |                 |      |     |      |
| 80  |                 |      |     |      |
| 81  |                 |      |     |      |
| 82  |                 |      |     |      |
| 83  |                 |      |     |      |
| 84  |                 |      |     |      |
| 85  |                 |      |     |      |
| 86  |                 |      |     |      |
| 87  |                 |      |     |      |
| 88  |                 |      |     |      |
| 89  |                 |      |     |      |
| 90  |                 |      |     |      |
| 91  |                 |      |     |      |
| 92  |                 |      |     |      |
| 93  |                 |      |     |      |
| 94  |                 |      |     |      |
| 95  |                 |      |     |      |
| 96  |                 |      |     |      |
| 97  |                 |      |     |      |
| 98  |                 |      |     |      |
| 99  |                 |      |     |      |
| 100 |                 |      |     |      |
| 101 |                 |      |     |      |
| 102 |                 |      |     |      |
| 103 |                 |      |     |      |
| 104 |                 |      |     |      |
| 105 |                 |      |     |      |
| 106 |                 |      |     |      |
| 107 |                 |      |     |      |
| 108 |                 |      |     |      |
| 109 |                 |      |     |      |
| 110 |                 |      |     |      |
| 111 |                 |      |     |      |
| 112 |                 |      |     |      |
| 113 |                 |      |     |      |
| 114 |                 |      |     |      |
| 115 |                 |      |     |      |
| 116 |                 |      |     |      |
| 117 |                 |      |     |      |
| 118 |                 |      |     |      |
| 119 |                 |      |     |      |
| 120 |                 |      |     |      |
| 121 |                 |      |     |      |
| 122 |                 |      |     |      |
| 123 |                 |      |     |      |
| 124 |                 |      |     |      |
| 125 |                 |      |     |      |
| 126 |                 |      |     |      |
| 127 |                 |      |     |      |
| 128 |                 |      |     |      |
| 129 |                 |      |     |      |

| QTY                                                                              | REQD PER ASSY | PART NO | DESCRIPTION | ITEM NO |
|----------------------------------------------------------------------------------|---------------|---------|-------------|---------|
| REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)                          |               |         |             |         |
| PARTS LIST                                                                       |               |         |             |         |
| DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: |               |         |             |         |
| 2 PLC DEC ± .005                                                                 |               |         |             |         |
| 3 PLC DEC ± .005                                                                 |               |         |             |         |
| 4 PLC DEC ± .005                                                                 |               |         |             |         |
| ANGLES ± .005                                                                    |               |         |             |         |
| SURF TEXTURE: REMOVE BURRS, BREAK SHARP EDGES R.015 MAX                          |               |         |             |         |
| SCALE: 1:1                                                                       |               |         |             |         |
| DWG NO: 1385525                                                                  |               |         |             |         |
| SHEET 2 OF 2                                                                     |               |         |             |         |
| REV D                                                                            |               |         |             |         |
| MACHINE REF MINI APPL                                                            |               |         |             |         |
| CUSTOMER AND ASSEMBLY DRAWING                                                    |               |         |             |         |

## Данный компонент на территории Российской Федерации

**Вы можете приобрести в компании MosChip.**

Для оперативного оформления запроса Вам необходимо перейти по данной ссылке:

<http://moschip.ru/get-element>

Вы можете разместить у нас заказ для любого Вашего проекта, будь то серийное производство или разработка единичного прибора.

В нашем ассортименте представлены ведущие мировые производители активных и пассивных электронных компонентов.

Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

На всех этапах разработки и производства наши партнеры могут получить квалифицированную поддержку опытных инженеров.

Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

### Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: [info@moschip.ru](mailto:info@moschip.ru)

Skype отдела продаж:

moschip.ru

moschip.ru\_4

moschip.ru\_6

moschip.ru\_9