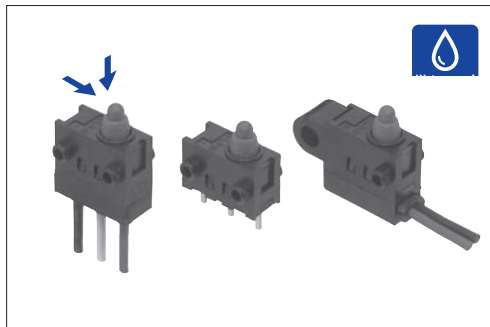


Long travel type applicable to oblique pressing
without an actuator



Typical Specifications



Items		Specifications	
		Normal type	Longlife type
Rating (max.)/(min.) (Resistive load)		0.1A 12V DC 50μA 5V DC	0.3A 16V DC 1mA 5V DC
Contact resistance (Initial / After operating life)		500mΩ max. / 1 Ω max.	
Operating force		Push type 1 ± 0.5N Actuator type 3N max.	
Operating life	Without load	300,000cycles	1,200,000cycles
	With load	300,000cycles (0.1A 12V DC)	1,200,000cycles (0.1A 16V DC) 300,000cycles (0.3A 16V DC)
Poles		1	
Changeover timing		Non shorting	

Product Line

Operating life	Positions	Operating part shape	Terminal type	Product No. (Main body form)					Minimum order unit (pcs)		Packing specification type	Drawing No.			
				Normal	Boss - right side	Boss - left side	Boss - both sides	With a screw hole	Japan	Export					
300,000 cycles	2	Push	For PC board	SPVQ380400	SPVQ380300	SPVQ380201	SPVQ380100	—	1,300	5,200	A	1			
			For Lead	—	SPVQ380700	SPVQ380600	SPVQ380500	—				2			
			Right angle	—	SPVQ380900	—	—	—				3			
			Left angle	—	—	SPVQ380800	—	—				4			
	1		With wire (Downwards)	—	—	—	—	SPVQ361000※	400	1,600	B	5			
					SPVQ361100※	SPVQ361200※	SPVQ361300※	—				6			
			With wire (Right side)	—	—	—	—	SPVQ361400※				7			
					SPVQ361500※	SPVQ361600※	SPVQ361700※	—				8			
			With wire (Left side)	—	SPVQ361800※	SPVQ361900※	SPVQ362000※	—				9			
	2	Actuator A	For PC board	SPVQ370400	SPVQ370300	SPVQ370200	SPVQ370100	—	1,300	5,200	A	1			
			For Lead	—	SPVQ370700	SPVQ370600	SPVQ370500	—				2			
			Right angle	—	SPVQ370900	—	—	—				3			
			Left angle	—	—	SPVQ370800	—	—				4			
	1		With wire (Downwards)	—	—	—	—	SPVQ350100※	180	720	D	5			
					SPVQ350200※	SPVQ350300※	SPVQ350400※	—				6			
			With wire (Right side)	—	SPVQ350600※	SPVQ350700※	SPVQ350800※	—				168	672	C	8
			With wire (Left side)	—	SPVQ350900※	SPVQ351000※	SPVQ351100※	—							9
			2	Actuator B	For PC board	SPVQ371300	SPVQ371200	SPVQ371100				SPVQ371000	—	1,300	5,200
	For Lead	—			SPVQ371600	SPVQ371500	SPVQ371400	—	2						
	Right angle	—			SPVQ371800	—	—	—	3						
	Left angle	—			—	SPVQ371700	—	—	4						
	1	With wire (Downwards)	—		—	—	—	SPVQ351200※	180	720	D	5			
					SPVQ351300※	SPVQ351400※	SPVQ351500※	—				6			
		With wire (Right side)	—		SPVQ351700※	SPVQ351800※	SPVQ351900※	—				168	672	C	8
		With wire (Left side)	—		SPVQ352000※	SPVQ352100※	SPVQ352200※	—							9

Product Line

Operating life	Positions	Operating part shape	Terminal type	Product No. (Main body form)					Minimum order unit (pcs)		Packing specification type	Drawing No.
				Normal	Boss - right side	Boss - left side	Boss - both sides	With a screw hole	Japan	Export		
1,200,000 cycles	2	Push	For PC board	SPVQ340400	SPVQ340300	SPVQ340200	SPVQ340100	—	1,300	5,200	A	1
			For Lead	—	SPVQ340700	SPVQ340600	SPVQ340500	—				2
			Right angle	—	SPVQ340900	—	—	—				3
			Left angle	—	—	SPVQ340800	—	—				4
			With wire (Downwards)	—	—	—	—	SPVQ320100※	400	1,600	B	5
					SPVQ320200※	SPVQ320300※	SPVQ320400※	—				6
			With wire (Right side)	—	—	—	—	SPVQ320500※	400	1,600	B	7
					SPVQ320600※	SPVQ320700※	SPVQ320800※	—				8
	With wire (Left side)		—	SPVQ320900※	SPVQ321000※	SPVQ321100※	—	400	1,600	B	9	
		—		—	—	—	—				—	—
	1	Actuator A	For PC board	SPVQ330400	SPVQ330300	SPVQ330200	SPVQ330100	—	1,300	5,200	A	1
			For Lead	—	SPVQ330700	SPVQ330600	SPVQ330500	—				2
	Right angle		—	SPVQ330900	—	—	—	3				
	Left angle		—	—	SPVQ330800	—	—	4				
	With wire (Downwards)		—	—	—	—	SPVQ310100※	180	720	D	5	
				SPVQ310200※	SPVQ310300※	SPVQ310400※	—				6	
	With wire (Right side)		—	SPVQ310600※	SPVQ310700※	SPVQ310800※	—	168	672	C	8	
				SPVQ310900※	SPVQ311000※	SPVQ311100※	—				9	
	With wire (Left side)		—	SPVQ311200※	SPVQ311300※	SPVQ311400※	SPVQ311500※	—	168	672	C	10
		—		—	—	—	—	—				—
	2	Actuator B	For PC board	SPVQ331300	SPVQ331200	SPVQ331100	SPVQ331000	—	1,300	5,200	A	1
			For Lead	—	SPVQ331600	SPVQ331500	SPVQ331400	—				2
			Right angle	—	SPVQ331800	—	—	—				3
			Left angle	—	—	SPVQ331700	—	—				4
			With wire (Downwards)	—	—	—	—	SPVQ311200※	180	720	D	5
SPVQ311300※					SPVQ311400※	SPVQ311500※	—	6				
With wire (Right side)			—	SPVQ311700※	SPVQ311800※	SPVQ311900※	—	168	672	C	8	
				SPVQ312000※	SPVQ312100※	SPVQ312200※	—				9	
With wire (Left side)	—		SPVQ312300※	SPVQ312400※	SPVQ312500※	—	168	672	C	10		
		—	—	—	—	—				—	—	—

Notes

- ※ Products with a wire will be supplied as follows.
 - Unless specified, the length of the lead wire is 250mm. Color is either red, black or yellow. Please consult us for length modification.
 - Unless circuit is specified, wired (downward) types will apply three wires.
 - Please specify circuits (N.O. or N.C.) for wired (side) types. Unless specified, the circuit will apply N.O.
 - Product with wire will be build-to-order.
- This unit cannot be used in water (IP67 rating, except for terminal).

Packing Specifications

Tray

Product No.	Number of packages (pcs.)		Export package measurements (mm)
	1 case / Japan	1 case / export packing	
A	1,300	5,200	540×360×290

Bulk

Product No.	Number of packages (pcs.)		Export package measurements (mm)
	1 case / Japan	1 case / export packing	
B	400	1,600	555×375×223
C	168	672	
D	180	720	540×360×270

Dimensions

Unit:mm

No.	Style
1	Terminal No.③-① ON starting point Terminal No.③-② OFF starting point Free position Operating force measurement position Total travel position PC board mounting face Terminal No.① Terminal No.② Terminal No.③ ※ Refer to page 54 "Actuator Configurations" for operating part shape. ※ Refer to page 54 "Main Body Configurations" for boss positions.
2	Terminal No.③-① ON starting point Terminal No.③-② OFF starting point Free position Operating force measurement position Total travel position Terminal No.① Terminal No.② Terminal No.③ ※ Refer to page 54 "Actuator Configurations" for operating part shape. ※ Refer to page 54 "Main Body Configurations" for boss positions.
3	Terminal No.③-① ON starting point Terminal No.③-② OFF starting point Free position Operating force measurement position Total travel position PC board mounting face Terminal No.① Terminal No.② Terminal No.③ ※ Refer to page 54 "Actuator Configurations" for operating part shape.
4	Terminal No.③-① ON starting point Terminal No.③-② OFF starting point Free position Operating force measurement position Total travel position PC board mounting face Terminal No.① Terminal No.② Terminal No.③ ※ Refer to page 54 "Actuator Configurations" for operating part shape.

■ Dimensions

Unit:mm

No.	Style
5	※ Refer to page 54 "Actuator Configurations" for operating part shape.
6	※ Refer to page 54 "Actuator Configurations" for operating part shape. ※ Refer to page 54 "Main Body Configurations" for boss positions.
7	※ Refer to page 54 "Actuator Configurations" for operating part shape.
8	※ Refer to page 54 "Actuator Configurations" for operating part shape. ※ Refer to page 54 "Main Body Configurations" for boss positions.

Dimensions

Unit:mm

No.	Style
9	※ Refer to below "Actuator Configurations" for operating part shape. ※ Refer to below "Main Body Configurations" for boss positions.

Actuator Configurations

Unit:mm

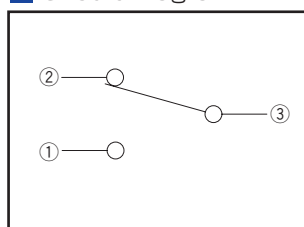
Push	Actuator A	Actuator B

Main Body Configurations

Unit:mm

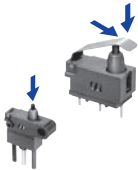
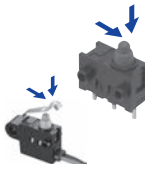
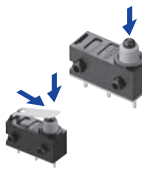
Normal	Boss - right side	Boss - left side	Boss - both sides

Circuit Diagram



Detector Switches

List of Varieties

Series		Water-proof Type				
		SPVQ1	SPVQ3	SPVQ4H	SPVQ6	SPVQ7
Photo						
Operation type		One-way Two-way	Two-way		One-way Two-way	Two-way
Dimensions (mm)	W	13.3	13	19	13.3	14.7
	D	5.8		6	5.3	5.4
	H	8	8.35	11.9	7	6.7
Operating temperature range		-40℃ to +85℃				
Automotive use						
Life cycle (availability)						
Poles / Positions		1/2	1/1 1/2		1/2	1/1 1/2
Rating (max.) (Resistive load)		0.1A 12V DC	0.1A 12V DC or 0.3A 16V DC	0.1A 12V DC		
Rating (min.) (Resistive load)		50μA 3V DC	50μA 5V DC or 1mA 5V DC	1mA 5V DC	50μA 5V DC	
Durability	Operating life without load	300,000cycles 1Ω max.	300,000cycles or 1,200,000cycles 1Ω max.	300,000cycles 1Ω max.		
	Operating life with load Rating (max.) (Resistive load)	300,000cycles 1Ω max.	300,000cycles or 1,200,000cycles 1Ω max.	300,000cycles 1Ω max.		
Electrical performance	Initial contact resistance	500mΩ max.				
	Insulation resistance	100MΩ min. 500V DC				
	Voltage proof	500V AC for 1minute				
Mechanical performance	Terminal strength	3N for 1minute (with terminal) Wire strength 30N for 1minute (with wire)		Wire strenght 30N for1 minute	3N for 1minute	
	Actuator strength	20N				
Environmental performance	Cold	-40℃ 500h				
	Dry heat	85℃ 500h				
	Damp heat	60℃, 90 to 95% RH 500h				
Operation force		2N max. 5.9N max.	1±0.5N 3N max.	3N max.	1±0.5N 3N max.	1±0.5N
Page		46	50	55	56	59

Detector Switches Soldering Conditions	73
Detector Switches Cautions	74

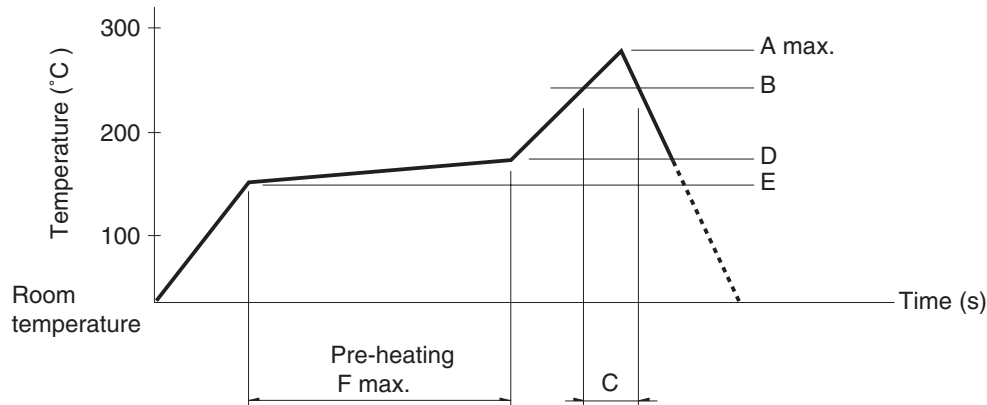
Note

● Indicates applicability to all products in the series.

Detector Switches Soldering Conditions

Example of Reflow Soldering Condition

1. Heating method: Double heating method with infrared heater.
2. Temperature measurement: Thermocouple $\phi 0.1$ to 0.2 CA (K) or CC (T) at soldering portion (copper foil surface).
A heat resisting tape should be used for fixed measurement.
3. Temperature profile



Series (Reflow type)	A (°C) 3s max.	B (°C)	C (s)	D (°C)	E (°C)	F (s)
SPPB	250	230	40	180	150	120
SPPW8			35			
SPVE	260		40			
SPVL						
SPVM						
SPVN						
SPVR						
SPVS						
SPVT						
SSCM						
SSCQ						
SPVQC, SPVQE	250					

Notes

1. The condition mentioned above is the temperature on the mounting surface of a PC board. There are cases where the PC board's temperature greatly differs from that of the switch, surface depending on the PC board's material, size, thickness, etc.
The above-stated conditions shall also apply to switch surface temperatures.
2. Soldering conditions differ depending on reflow soldering machines.
Prior verification of soldering condition is highly recommended.

Reference for Hand Soldering

Series	Soldering temperature	Soldering time
SPVS, SPVN, SPVT, SPVM, SPVR, SPVE, SPPW8, SSCQ, SSCM, SPVL, SSCT, SPVQC, SPVQE	350±5°C	3s max.
SPVQ1, SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SSCN, SPVQA	300±10°C	3 + 1 / 0s
SPPB (Reflow)	300±5°C	5s max.
SSCF, SPPB (For Lead, Dip)	350±10°C	3 + 1 / 0s

Reference for Dip Soldering

(For PC board terminal types)

Series	Items		Dip soldering	
	Preheating temperature	Preheating time	Soldering temperature	Duration of immersion
SSCT, SPVQ1, SPVQ3, SPVQ6, SPVQ7, SPVQ8, SPVQ9, SPVQA	100±10°C	60s max.	260±5°C	5±1s
SPPW8, SPPB	100 °C max.	60s max.	255±5°C	5±1s
SSCF	—		260±5°C	5±1s

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