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ATLANTIC VERSION
TERMINATOR
INTERFACE ADAPTER

PART
NUMBER

REVISION

DESCRIPTION

2151057-1

E

FINE CRIMP HEIGHT ADJUST

M

2151057-2

E

FINE CRIMP HEIGHT ADJUST

2151057-5

E

FINE CRIMP HEIGHT ADJUST

L

2151057-6

E

NON-CRIMP HEIGHT ADJUST

△ L

2151057-7

E

FINE CRIMP HEIGHT ADJUST

7-2151057-7

B

CRIMP TOOLING KIT

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.03 mm [.080]	F
INSUL	3.30 mm [.130]	O
APPLICATOR INSTRUCTIONS 408-10389		

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: TAB 1.6 X 0.6 MM TYP A			
WIRE STRIP LENGTH 3.70-4.30 mm [.146-.169 IN]			INSULATION DIAMETER RANGE Ø 2.60mm MAX [.102 IN MAX]
TERMINAL APPLICATION SPECIFICATION 	(A)114-18082	-	-
	(B)114-18081	-	-

TERMINALS APPLIED				INS RANGE
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL	
(A) 964269-2	(B) 964274-2	1394133-1		1.2 - 1.6mm
(A) 964269-3	(B) 964274-3	963530-1		1.4 - 1.9mm
(A) 964269-5	(B) 964274-6	964972-1		1.9 - 2.4mm
	(B) 4-964274-1			

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
1.00mm2		1.20+/-0.05 [0.047+/-0.002]		3.0
0.75mm2		1.18+/-0.05 [0.046+/-0.002]		3.8
0.5mm2		1.15+/-0.05 [0.045+/-0.002]		4.8



 RECOMMENDED SPARE PARTS

2 GREASE BEARING SURFACES LIGHTLY

3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.

4 APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:

MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION:	8-2151057-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION:	8-2151057-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST":	8-2151057-5
SERVO FEED WITH "NON-CRIMP HEIGHT ADJUST":	8-2151057-6

5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.

6 APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 50, 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
FOR -6 ONLY APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 37, 50.

7 GREASE THREADS, GROOVE AND O-RING ON ITEMS 35 & 252.

8 MAGNET, ITEM 166 MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.

9 CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.

10 SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

11 TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON THE BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.

12 WHEN ASSEMBLING -6 NON-CRIMP HEIGHT ADJUST APPLICATOR
USE SHIM PACK 2119957-2 TO ALIGN APPLICATOR'S MAXIMUM
WIRE CRIMP HEIGHT AT NORMAL TERMINATOR SHUT HEIGHT

13 THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.

14 APPLY TORO-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD
HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION.
APPLY #1-23419-5 LOC-TITE TO THREADS.

6		5			
TYPE		APPLICATOR STYLE			
		CONVERT TO			
ICAL		PNEUMATIC FEED	2119950-1	1338685-1	5-1802
		SERVO LATCH PLATE	2119951-1	-	8-21510
		SMART APPLICATOR	2161326-1	-	8-21510
ATIC		MECHANICAL FEED	2119949-1	1338685-1	5-1802
		SERVO LATCH PLATE	2119951-1	-	8-21510
		SMART APPLICATOR	2161326-1	-	8-21510
VO PLATE	4	MECHANICAL FEED	2119949-1	1338685-1	5-1802
		PNEUMATIC FEED	2119950-1	1338685-1	5-1802
VO PLATE	12	-	-	-	-
		-	-	-	-
E		-	-	-	-
		-	-	-	-

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: MICRO TIMER 2 CONTACT			
WIRE STRIP LENGTH 3.70-4.30 mm [1.46-.169 IN]		 INSULATION DIAMETER RANGE $\varnothing$ 2.60mm MAX [.102 IN MAX]	
TERMINAL APPLICATION SPECIFICATION	 (B)114-18081	-	-

TERMINALS APPLIED				
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL	INS RANGE
(B) 1241732-2		964971-1		1.2 - 1.6mm
(B) 4-1241732-1		963530-1		1.4 - 1.9mm
		964972-1		1.9 - 2.4mm

WIRE SIZE		CRIMP HEIGHT mm [INCH]		CRIMP HEIGHT REFERENCE SETTING
1.00mm2		1.36+/-0.05 [0.054+/-0.002]		3.5
0.75mm2		1.27+/-0.05 [0.050+/-0.002]		4.4
0.5mm2		1.18+/-0.05 [0.046+/-0.002]		5.3

* WARNING

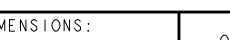
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO
LARGEST WIRE SIZE SETTING. USE OF SETTINGS
BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING
WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	-	1	-	-	-	2119957-2	APPLICATOR SHIM PACK	260
-	1	-	1	1	1	8-21084-0	O-RING, .676 ID, .070 DIA. MAT.	252
-	-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-	-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-77	-7	-6	-5	-2	-1	PART NO	DESCRIPTION	ITEM NO

ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

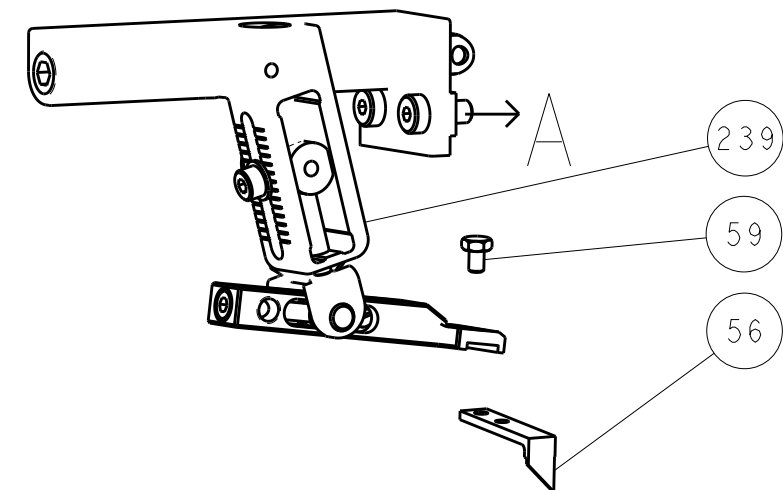
2		1	
SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS
P	LYR	DESCRIPTION	DATE
C	ECR-13-005181		22MAR2013 LG TE
C1	ECR-13-006551		17APR2013 BH GB
D	ECR-14-005497		14APR2014 KH UG
E	ECR-15-000965		21JAN2015 JH GB

	-	-	-	-	1	-	2119641-1	FEED CAM, AIR FEED	248
	-	1	-	1	1	1	2119798-1	DETENT PIN	247
	-	1	-	1	1	1	1-22279-3	SPRING, COMPRESSION	246
	-	-	1	-	-	-	2119758-1	RAM, AMP STYLE, SIDE FEED, NON-ADJ.	245
	-	1	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
6	-	1	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
	-	1	1	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
	-	1	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
	-	-	2	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
	-	-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
	-	-	-	-	1	-	2063440-1	AIR FEED MODULE	238
	-	-	1	1	-	-	2119740-2	TAG, IDENTIFICATION	213
	-	-	1	1	1	-	1901094-3	SPACER, FEEDER	198
	-	1	1	1	1	1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
	-	1	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
	-	1	1	1	1	1	1752353-2	GUIDE PIN,HOLDDOWN	175
	-	1	1	1	1	1	1901680-2	GUIDE PIN,HOLDDOWN	174
	-	-	-	-	2	-	21045-3	RING, RETAIN, EXTERN, 3/16 CRESCENT	172
	-	1	1	1	1	1	994969-1	MAGNET, RARE EARTH HIGH ENERGY	166
	-	REF	REF	REF	REF	REF	994970-2	COUNTER, MAGNETIC	164
	-	-	-	-	1	-	240638-1	SPRING, FEED FINGER	163
	-	-	-	-	1	-	3-23627-7	PIN, RETAIN, GRVD, 3/16 X .854	137
	-	-	-	-	1	-	2119799-1	HOLDER,FEED FINGER, AF	136
4	-	-	REF	REF	-	-	SEE NOTE 4	MEMORY CHIP, PROGRAMMED	135
	-	-	1	1	-	-	1633743-1	SERVO FEED LATCH ASM	133
	-	1	1	1	1	1	1-18028-2	WASHER, FLAT, REG M4	119
	-	-	REF	REF	-	-	2119944-1	FEED FINGER ASSEMBLY,SF	117
	-	1	1	1	1	1	455888-5	SPACER, CRIMPER	82
	-	1	1	1	1	1	2119956-1	DOCUMENTATION PACKAGE	71
	-	1	-	-	1	1	2119740-1	TAG, IDENTIFICATION	67
	-	2	2	2	2	2	2168078-1	SCREW, DRIVE, RH, RoHS, 2 x .188	66
6	-	1	-	1	1	1	2119793-1	LIMITER, ADJUSTMENT BOLT	63
	-	3	-	3	3	3	992763-5	SCR, SET, SOC, CONE POINT, M3 X 4.0	62
	-	1	1	1	1	1	2079383-4	SCR, BHSC, RoHS (M4 X 8)	60
	-	-	-	-	1	1	5-18022-5	SCR, HEX HD CAP, M4 X 6.0	59
	-	1	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
	-	-	-	-	1	1	1338685-1	PAWL, FEED	56
	-	4	4	4	4	4	2168400-1	SHCS, LOW HEAD, RoHS, M4 X 12	54
	-	1	1	1	1	1	1-5018030-0	NUT, HEX, REG, RoHS, M3.5	52
6	-	1	1	1	1	1	1901681-1	HOLDDOWN, TERMINAL	51
	-	1	1	1	1	1	1-1752354-8	STANDOFF,HOLD-DOWN	50
	-	-	-	-	1	2	18023-9	SCR, SKT HD CAP M4 X 6.0	49
	-	-	-	-	-	1	2119652-1	FEED CAM, PRE FEED	48
	-	-	-	-	-	1	2119653-1	FEED CAM, POST FEED	47
	-	1	1	1	1	1	2119656-9	APPLICATOR BASIC ASSEMBLY, SF	46
	-	1	-	1	1	1	2119370-1	RAM, AMP STYLE, SIDE FEED	44
	-	1	1	1	1	1	2079383-7	SCR, BHSC, RoHS (M8 X 25)	41
	-	1	-	1	1	1	2119645-1	DISC, NUMBERED FA WIRE ADJUSTMENT	40
	-	1	-	1	1	1	2119957-1	APPLICATOR SHIM PACK	39
6	-	1	1	1	1	1	2119644-1	RAM WASHER, PRECISION	38
	-	1	1	1	1	1	2119085-1	FA HEAD, ATLANTIC STYLE	37
	-	1	-	1	1	1	2119092-1	BOLT, ADJUSTMENT	35
	-	1	1	1	1	1	1-1752356-3	SUPPORT, TERMINAL	34

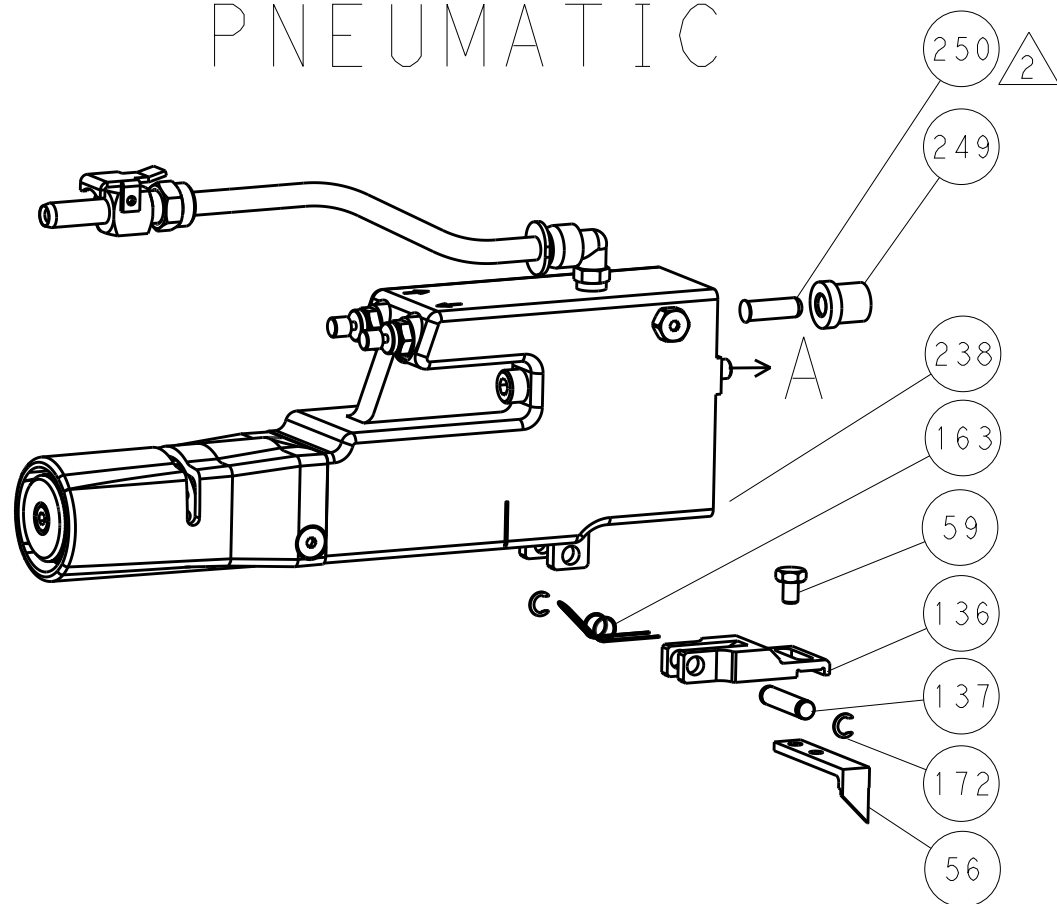
THIS DRAWING IS THE PROPERTY OF THE COMPANY AND IS NOT TO BE REPRODUCED OR COPIED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF THE COMPANY. IT IS TO BE USED FOR THE MANUFACTURE OF THE PARTS SPECIFIED HEREON ONLY.		DWG. NO. WEAVER 030C21011 CHK. CH 030C21011 L. GROSS 030C21011 & BAILLY 030C21011		 TE Connectivity Harrisburg, PA 17105-3608	
DIMENSIONS: mm		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		NAME Ocean Side Feed Applicator	
		APPROX. 0.001 PRODUCT SPEC		SIZE CASE CODE DRAWING NO	
MATERIAL -		APPLICATION SPEC		A 00779 C=2151057	
FINISH -		WEIGHT -		RESTRICTED TO -	
		Customer Accessible Product Drawing		SCALE 1:2 SHEET 1 of 4 REV E	

LOC		DIST		REVISIONS			
A	66	P	LTR	DESCRIPTION	DATE	DWN	APVD
		-		SEE SHEET 1	-	-	-

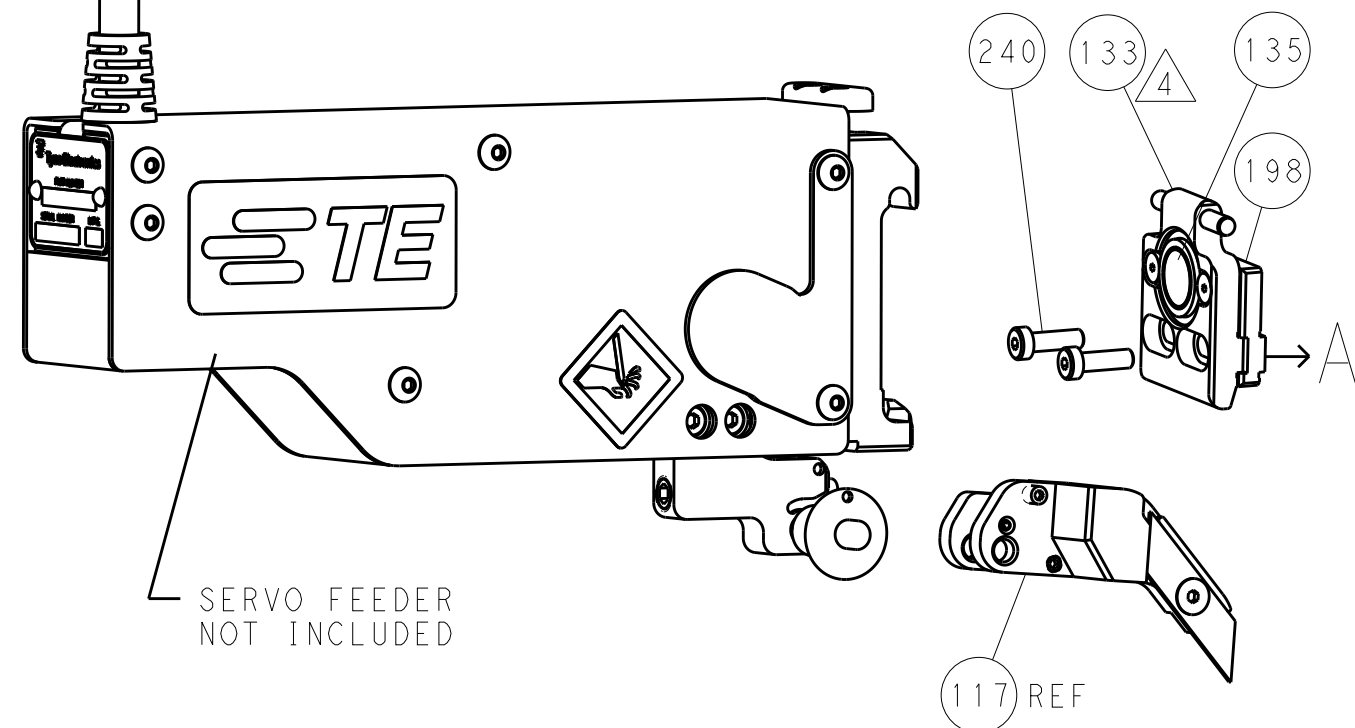
FEED TYPE
MECHANICAL



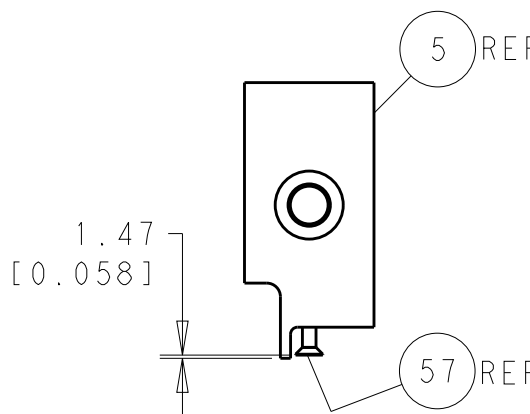
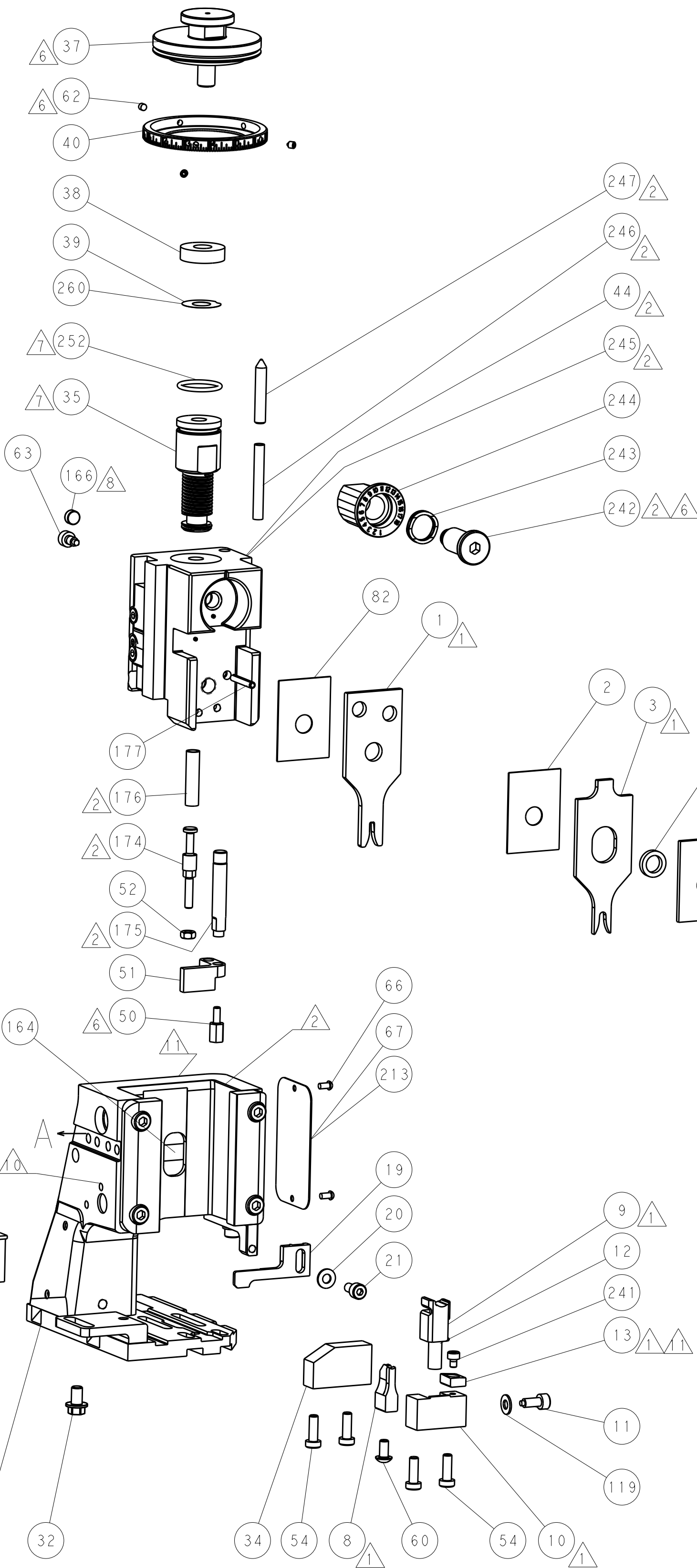
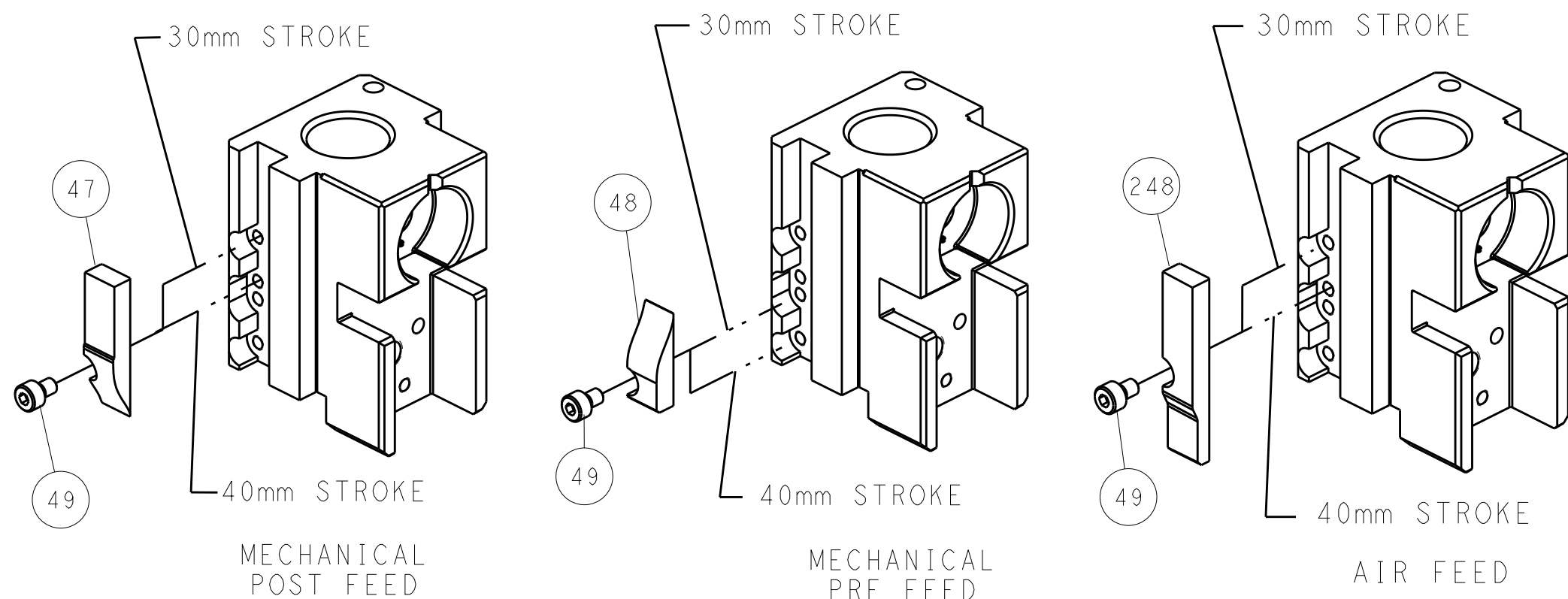
PNEUMATIC



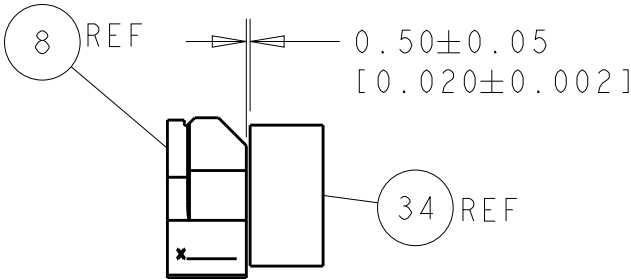
SERVO
LATCH PLATE



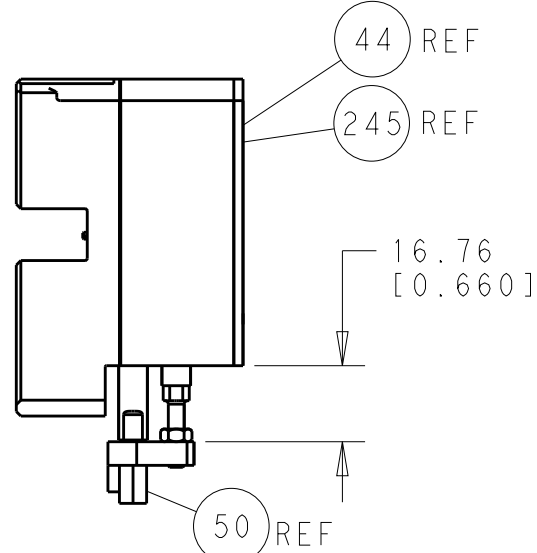
CAM POSITIONS



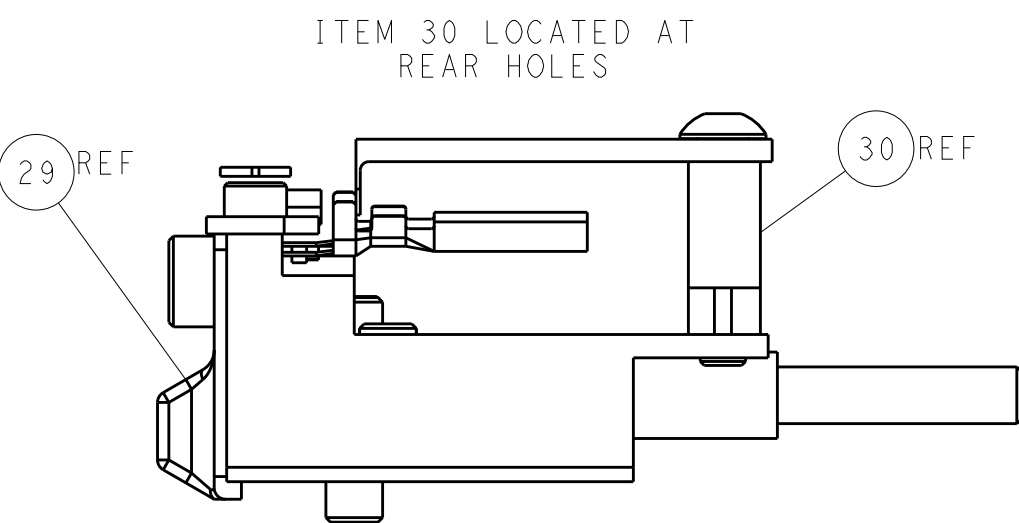
SHEAR DEPRESSOR DETAIL



TERMINAL SUPPORT LOCATION



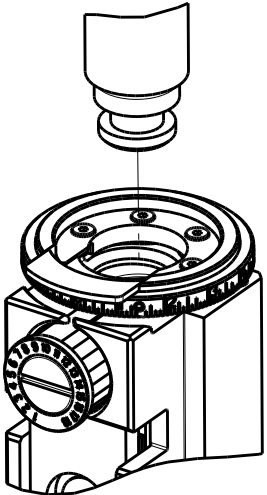
HOLDDOWN SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

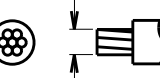
ATLANTIC VERSION
Shown on sheets 1 of 4 & 2 of 4
(Pacific version shown on sheets 3 of 4 & 4 of 4)

THIS DRAWING IS UNPUBLISHED. IT IS SUBJECT TO CHANGE WITHOUT NOTICE. IT IS THE RESPONSIBILITY OF THE USER TO CONTACT THE ORGANIZATION FOR THE LATEST REVISION.				DWN B. WEAVER 03OCT2011				TE Connectivity Harrisburg, PA 17105-3608			
CHG L. GROSS 03OCT2011				NAME				Ocean Side Feed Applicator			
APVD G. BAILEY 03OCT2011				PRODUCT SPEC				SIZE CAGE CODE DRAWING NO			
APPLICATION SPEC				RESTRICTED TO				-			
MATERIAL				WEIGHT				A1 00779 C=2151057			
Customer Accessible Production Drawing				SCALE 1:2				SHEET 2 OF 4 REV E			

8		7	
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PACIFIC VERSION TERMINATOR INTERFACE ADAPTER	PART NUMBER	REVISION	DESCRIPTION
	2-2151057-1	E	FINE CRIMP HEIGHT ADJUST
	2-2151057-2	E	FINE CRIMP HEIGHT ADJUST
	2-2151057-5	E	FINE CRIMP HEIGHT ADJUST
	2-2151057-7	E	FINE CRIMP HEIGHT ADJUST
	7-2151057-7	B	CRIMP TOOLING KIT

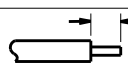
APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	2.03 mm [.080]	F
INSUL	3.30 mm [.130]	O
APPLICATOR INSTRUCTIONS 		
408-10389		

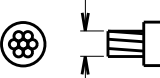
TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION	
TERMINAL NAME: TAB 1.6 X 0.6 MM TYP A			
WIRE STRIP LENGTH 3.70-4.30 mm [.146-.169 IN]		INSULATION DIAMETER RANGE Ø 2.60mm MAX [.102 IN MAX]	
TERMINAL APPLICATION SPECIFICATION			
(A) 114-18082		-	
(B) 114-18081		-	
TERMINALS APPLIED			
TE TERMINAL	TE TERMINAL	TE SEAL	INS RANGE
(A) 964269-2	(B) 964274-2	1394133-1	1.2 - 1.6mm
(A) 964269-3	(B) 964274-3	963530-1	1.4 - 1.9mm
(A) 964269-5	(B) 964274-6	964972-1	1.9 - 2.4mm
	(B) 4-964274-1		

WIRE SIZE 	CRIMP HEIGHT mm [INCH] 	CRIMP HEIGHT REFERENCE SETTING 
1.00mm2	1.20+/-0.05 [.047+/- .002]	3.0
0.75mm2	1.18+/-0.05 [.046+/- .002]	3.8
0.5mm2	1.15+/-0.05 [.045+/- .002]	4.8



-  RECOMMENDED SPARE PARTS
-  GREASE BEARING SURFACES LIGHTLY
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
-  APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY. SEE BELOW FOR PART NUMBER:
MECHANICAL FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151057-4
PNEUMATIC FEED WITH "SMART APPLICATOR" CONVERSION: 8-2151057-4
SERVO FEED WITH "FINE CRIMP HEIGHT ADJUST": 8-2151057-5
5. ADJUSTMENT OF THE STRIPPER MAY BE REQUIRED WHEN MOVING THE APPLICATOR BETWEEN BENCH AND LEADMAKER APPLICATIONS.
-  APPLY PART NUMBER 1-23419-5 LOCTITE TO THREADS OF ITEMS 50, 62.
APPLY PART NUMBER 2-23419-6 LOCTITE TO THREADS OF ITEMS 242.
-  GREASE THREADS, GROOVE AND O-RING ON ITEMS 139 & 152.
-  MAGNET MUST BE ORIENTED CORRECTLY IN ORDER TO PROPERLY ACTUATE THE COUNTER.
-  CRIMP HEIGHT REFERENCE SETTING WAS THE SETTING USED WHEN THE APPLICATOR WAS QUALIFIED AT THE FACTORY. ADJUSTMENT MAY BE NECESSARY WHEN RUNNING APPLICATOR IN THE FIELD.
-  SPARE FEED CAM STORAGE LOCATION REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
-  TO CONVERT THE APPLICATOR TO A NON-CARRIER CUTTING STYLE, REMOVE ITEM 13 AND ATTACH TO THE LOCATION ON BACK SIDE OF THE HOUSING. REFER TO INSTRUCTION SHEET FOR ADDITIONAL INFORMATION.
-  THIS APPLICATOR APPLIES TERMINAL WITH A SEAL.
-  APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.

TERMINAL DATA: TE TERMINAL		TE CRIMP SPECIFICATION		
TERMINAL NAME: MICRO TIMER 2 CONTACT				
WIRE STRIP LENGTH 		INSULATION DIAMETER RANGE		
3.70-4.30 mm [.146-.169 IN]		Ø 2.60mm MAX [.102 IN MAX]		
TERMINAL APPLICATION SPECIFICATION 	-	-	-	-
	(B)114-18081	-	-	-
TERMINALS APPLIED				
TE TERMINAL	TE TERMINAL	TE SEAL	TE SEAL	INS RANGE
(B) 1241732-2		964971-1		1.2-1.6mm
(B) 4-1241732-1		963530-1		1.4-1.9mm
		964972-1		1.9-2.4mm

WIRE SIZE 	CRIMP HEIGHT mm [INCH] 	CRIMP HEIGHT REFERENCE SETTING 
1.00mm2	1.36+/-0.05 [.054+/- .002]	3.5
0.75mm2	1.27+/-0.05 [.050+/- .002]	4.4
0.5mm2	1.18+/-0.05 [.046+/- .002]	5.3

*WARNING
ON INSTALLATION, SET WIRE DISC, ITEM 40 TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MINIMUM REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

-	1	1	1	1	2119782-1	FINE ADJUST HEAD ASM, PACIFIC STYLE	251
-	-	-	1	-	2119640-1	PUSH ROD, AIR FEED	250
-77	-27	-25	-22	-21	PART NO	DESCRIPTION	ITEM NO

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

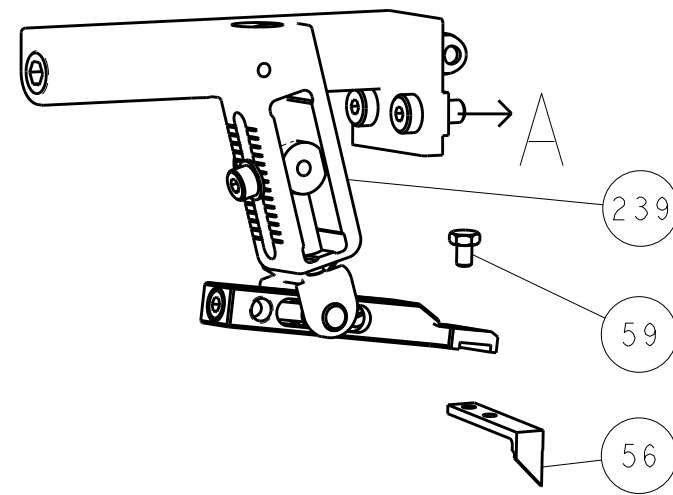
SET UP GAUGE 2119599-1	LOC A	DIST 66	REVISIONS			
P	LTR	DESCRIPTION		DATE	OWN	APVD
-	-	SEE SHEET 1		-	-	-

-	-	-	1	-	2079988-1	BUSHING, LCH5-12, MISUMI	249
-	1	1	1	1	1-22279-3	SPRING, COMPRESSION	246
-	1	1	1	1	2119082-9	CAM, SNAIL, INSULATION ADJUSTMENT	244
-	1	1	1	1	2079764-1	WASHER, WAVE SPRING, CREST-TO-CREST	243
	-	1	1	1	2119083-1	RETAINER, INSULATION DIAL	242
-	1	1	1	1	7-18023-7	SCR, SKT HD CAP M3 X 4.0	241
-	-	2	-	-	2168400-6	SHCS, LOW HEAD, RoHS, M5 X 16	240
-	-	-	-	1	2119580-1	MECHANICAL FEED ASSEMBLY	239
-	-	-	1	-	2063440-1	AIR FEED MODULE	238
-	-	1	-	-	2119740-2	TAG, IDENTIFICATION	213
-	-	1	-	-	1901094-3	SPACER, FEEDER	198
-	1	1	1	1	993111-1	PIN, SLOTTED SPRING 3.0 X 20.0	177
-	1	1	1	1	8-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1752353-2	GUIDE PIN, HOLDDOWN	175
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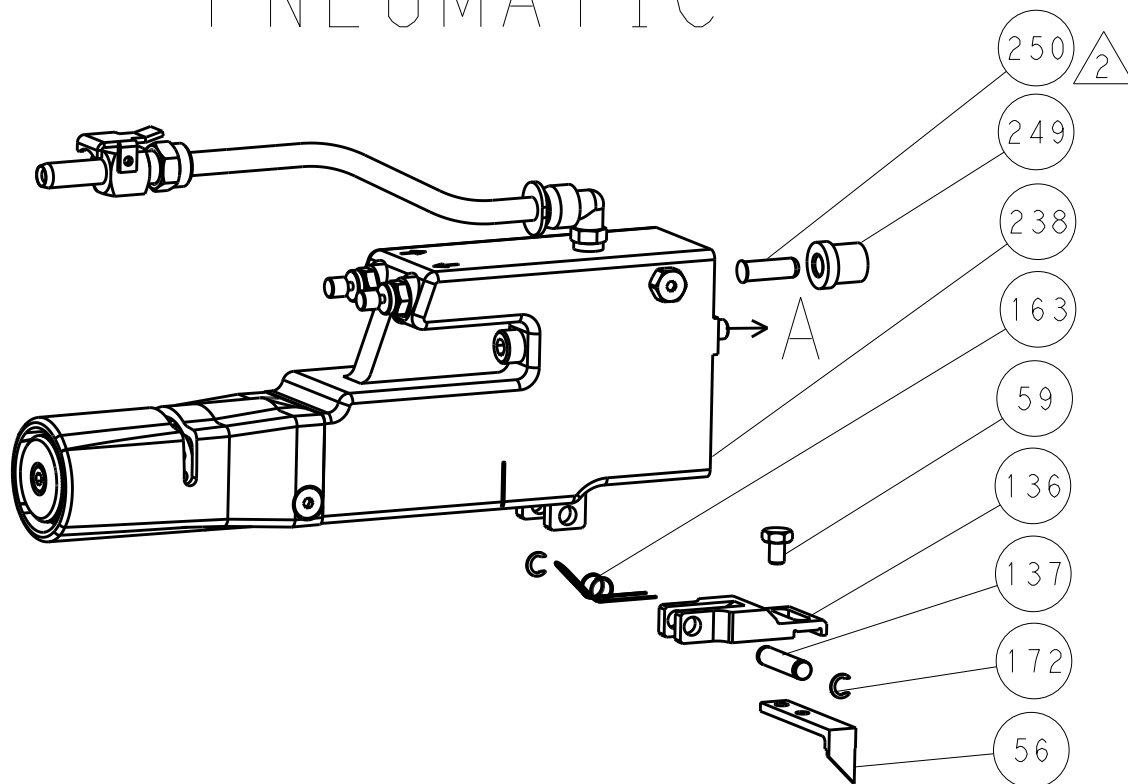
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DIMENSIONS: mm		CHK L. GROSS	03OCT2011	NAME Ocean Side Feed Applicator	
		APVD G. RALLEY	03OCT2011	SIZE 00779	
		PRODUCT SPEC		CAGE CODE 00779	
MATERIAL -		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.5 1 PLC ±.13 2 PLC ±.13 3 PLC ±.13 4 PLC ±.0001 ANGLES ±.5 FINISH		APPLICATION SPEC	
				WEIGHT -	
Customer Accessible Production Drawing		SCALE 1:2		SHEET 3 OF 4	
				REV E	

LOC		DIST		REVISIONS			
A		66		REV	LYR	DESCRIPTION	DATE
				-	-	SEE SHEET 1	-

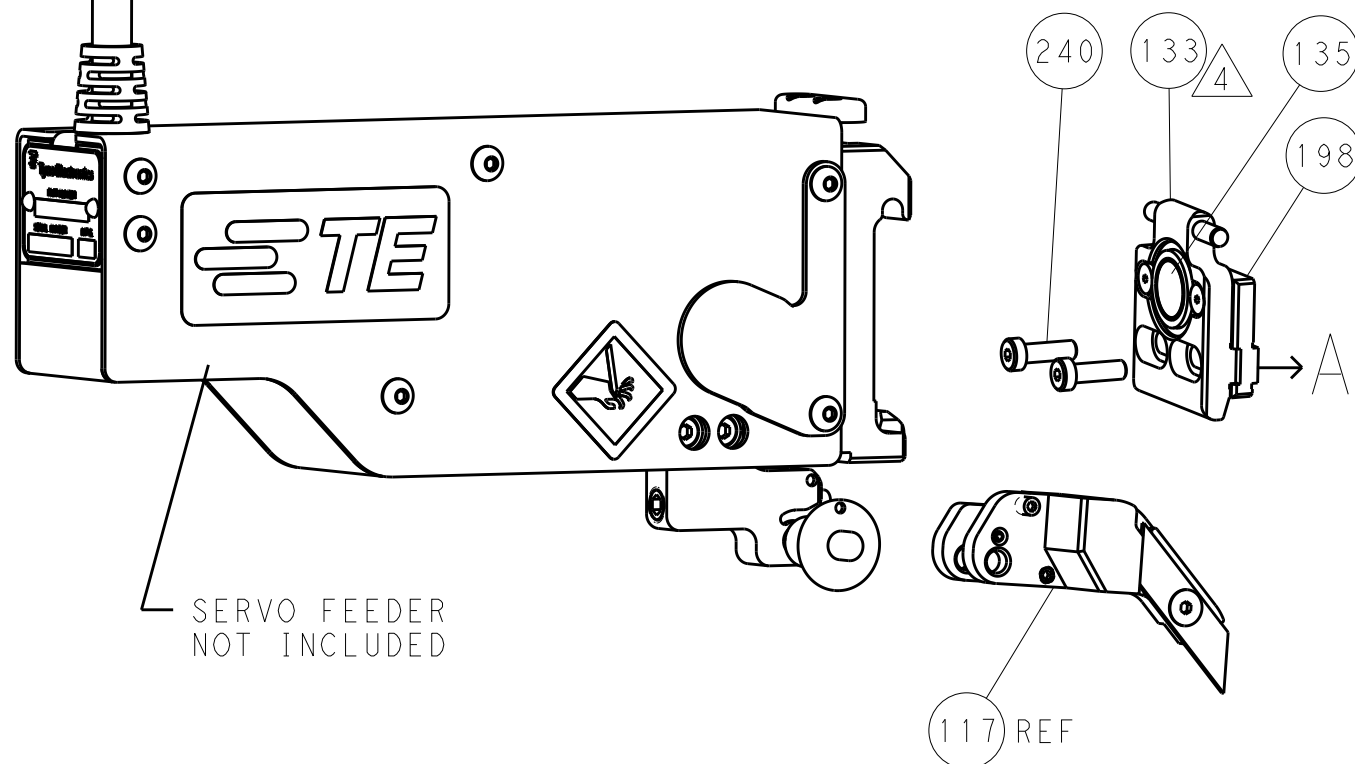
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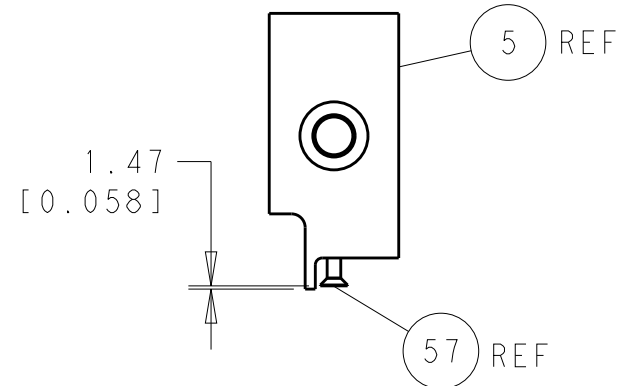
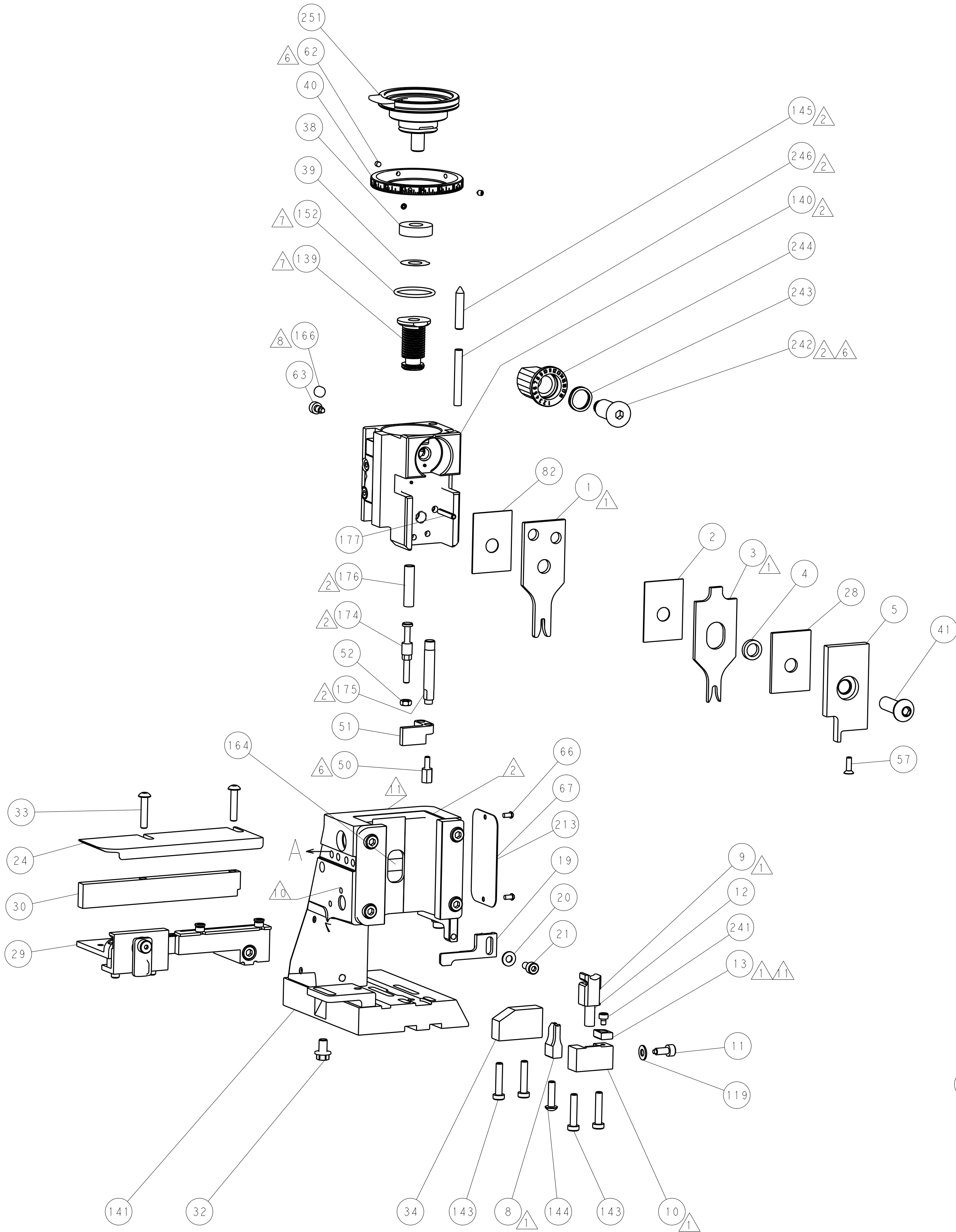
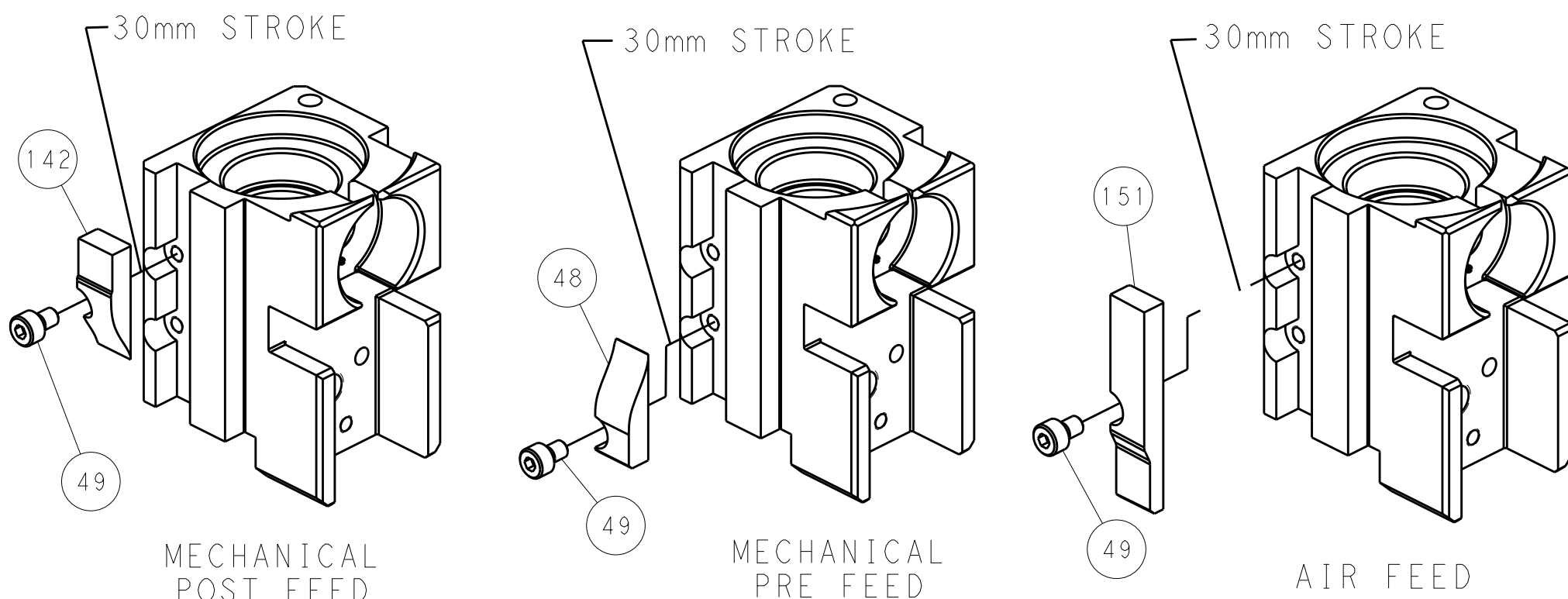
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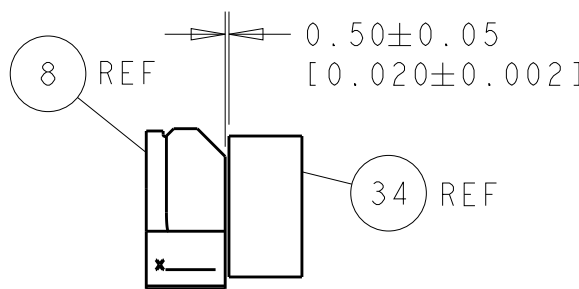
SERVO LATCH PLATE



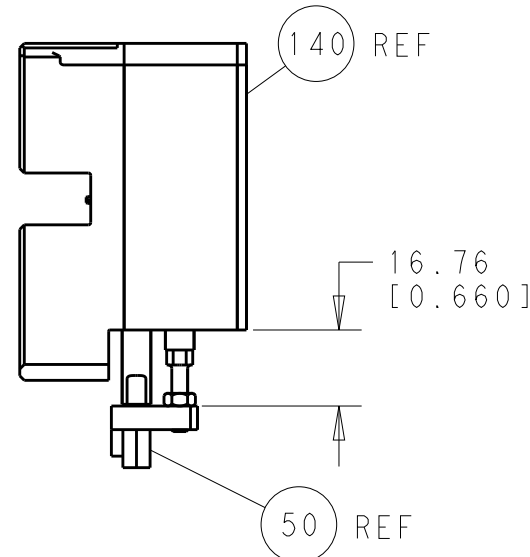
CAM POSITIONS



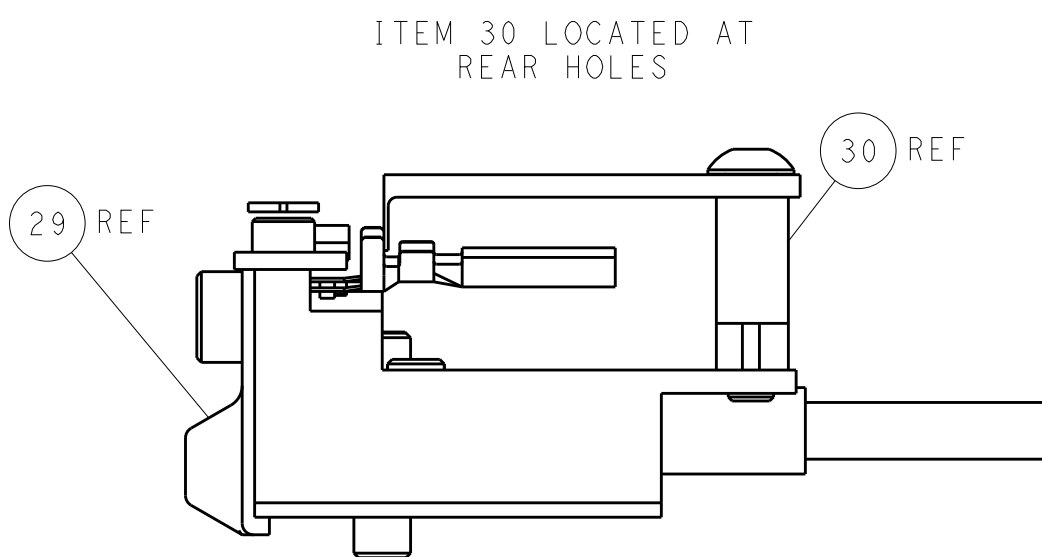
SHEAR DEPRESSOR DETAIL



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP



FEED TRACK POSITION
GUIDE BY INSULATION BARREL

PACIFIC VERSION
Shown on sheets 3 of 4 & 4 of 4
(Atlantic version shown on sheets 1 of 4 & 2 of 4)

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				PRODUCT SPEC					
				APPLICATION SPEC					
				WEIGHT					
				Customer Accessible Production Drawing					
				SCALE 1:2 SHEET 4 OF 4 REV E					

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Офис по работе с юридическими лицами:

105318, г.Москва, ул.Щербаковская д.3, офис 1107, 1118, ДЦ «Щербаковский»

Телефон: +7 495 668-12-70 (многоканальный)

Факс: +7 495 668-12-70 (доб.304)

E-mail: info@moschip.ru

Skype отдела продаж:

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