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LOC

DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD

D

C

B

A

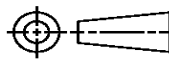
REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER

FOR REPLACEMENT PARTS FOR APPLICATOR REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:



TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC	±
1 PLC	±
2 PLC	±
3 PLC	±
4 PLC	±
ANGLES	±

MATERIAL

FINISH

DWN

CHK

APVD

PRODUCT SPEC

APPLICATION SPEC

WEIGHT

TE Connectivity

NAME

SIZE

CAGE CODE

DRAWING NO

RESTRICTED TO

A3

C-

SCALE

SHEET OF

REV

1470-19 (3/11)

Pro/ENGINEER DRAWING

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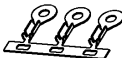
PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION
2014631-1	B	LEADMAKER	MECH POST FEED	CUTS CARRIER
2014631-2	B	BENCH	MECH PRE FEED	CUTS CARRIER
2014631-6	B	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER
7-2014631-1	B	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS
7-2014631-2	B	BENCH	MECH PRE FEED	-2 AND SPARE PARTS
7-2014631-6	B	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS
7-2014631-7	A	-	-	SPARE PARTS KIT

SET UP GAGE
1552105-1

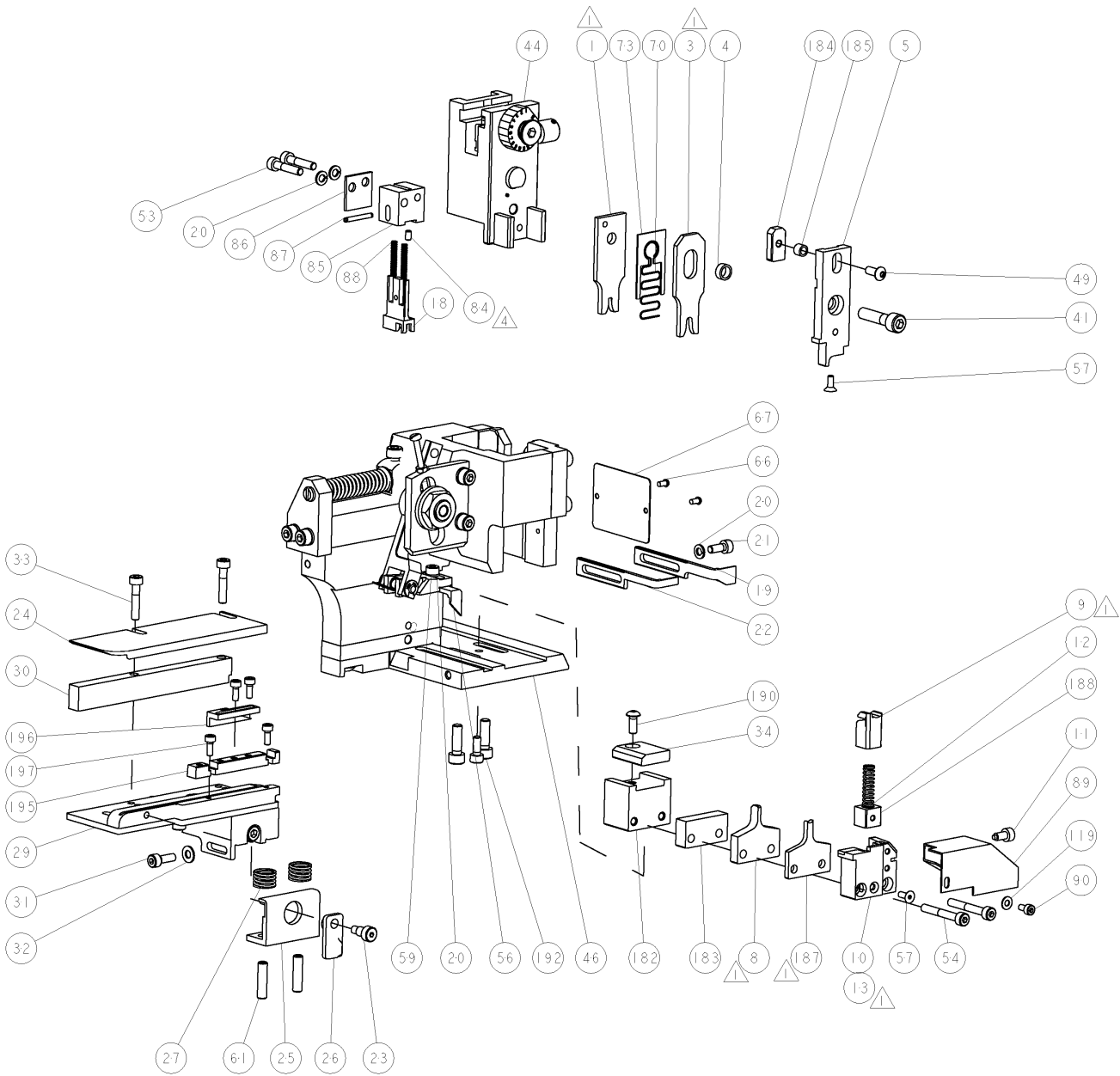
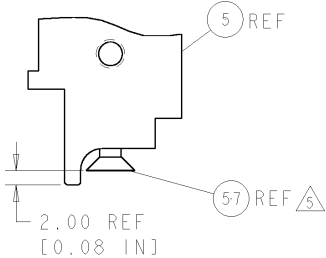
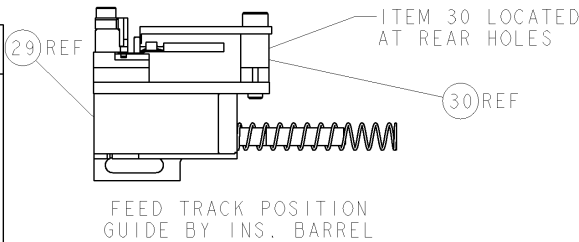
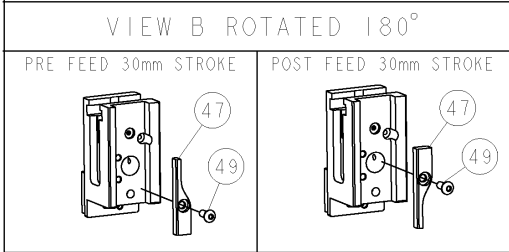
LOC
ES

DIST
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REVISIONS				
A	LYR	DESCRIPTION	DATE	OWN
A	RELEASED		13AUG2008	R.S.
B	REVISED ECR-09-010349		07MAY2009	R.S.

CRIMP DATA		TE	TERMINAL	TE	CRIMP SPECS
TERMINAL NAME: JUNIOR POWER TIMER CONTACT					
CRIMP	SIZE	TYPE	RANGE		
WIRE	2.03 [0.080 IN]	F	0.5-1.0mm ²		
INSUL	4.06 [0.160 IN]	O	Ø 1.4-2.7mm		
WIRE STRIP LENGTH 4.20-4.80mm [0.165-0.189 IN]			APPL INSTRUCTIONS 412-5724		
TERMINAL APPL SPEC		114-18051-1 - -		FEED 14.50 [0.571 IN]	
TERMINALS APPLIED					
TERMINAL	SEAL		-	-	
964300	963293-1		-	-	
-	963294-1		-	-	
-	-		-	-	
-	-		-	-	
WIRE SIZE	 	CRIMP HEIGHT		REF SETTING	
1.00mm ²		1.36 +0.050/-0.050[0.054 +0.002/-0.002 IN]		-	
0.85mm ²		1.30 +0.050/-0.050[0.051 +0.002/-0.002 IN]		-	
0.75mm ²		1.27 +0.050/-0.050[0.050 +0.002/-0.002 IN]		-	
0.50mm ²		1.18 +0.050/-0.050[0.046 +0.002/-0.002 IN]		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	
-		-		-	

- RECOMMENDED SPARE PARTS.
2. LUBRRICATE AND GREASE PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. APPLY MILD LOCTITE #222 P/N 1-23419-5 TO ITEM 84.
5. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.
6. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. THE SEAL 963293-1 IS APPLIED TO INSULATION DIA:Ø2.0-2.7mm THE SEAL 963294-1 IS APPLIED TO INSULATION DIA:Ø1.2-2.1mm



-	4	4	4	4	4	4	-	18023-3	SCR, SKT HD CAP M3 X 8.0	197
-	1	1	1	1	1	1	-	1762991-1	PLATE, STROKE ADJ	196
-	1	1	1	1	1	1	-	1762992-1	FFRONT, STRIP GUIDE	195
-	2	2	2	2	2	2	-	2-18023-0	SCR, SKT HD CAP M5 X 16.0	192
-	1	1	1	1	1	1	-	1-18023-1	SCR, SKT HD CAP M4 X 10.0	191
-	1	1	1	1	1	1	-	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	190
-	1	1	1	1	1	1	-	1762301-2	SUPPORT, SPRING	188
1	2	2	2	1	1	1	-	1999983-3	INSULATION ANVIL, SIDE FEED	187
-	1	1	1	1	1	1	-	1891652-1	COLLAR, INS BLOCK	185
-	1	1	1	1	1	1	-	1891650-4	BLOCK, INS CRIMPER	184
-	1	1	1	1	1	1	-	1762328-2	SPACER, ANVIL	183
-	1	1	1	1	1	1	-	1762303-1	BLOCK, LOWER TOOL	182
-	-	1	1	-	1	1	-	18027-1	WASHER, FLAT, REG M3	119
-	-	1	1	-	1	1	-	18023-2	SCR, SKT HD CAP M3 X 6.0	90
-	-	1	1	-	1	1	-	1999035-3	GUARD, CHIP	89
-	2	2	2	2	2	2	-	1-22278-9	SPRING, COMPRESSION	88
-	1	1	1	1	1	1	-	4-21028-0	PIN, SLOTTED SPRING .094 X .750	87
-	1	1	1	1	1	1	-	409461-1	PLATE RETAINING	86
-	1	1	1	1	1	1	-	1729799-1	CARRIER HOLD DOWN	85
-	1	1	1	1	1	1	-	18031-1	SCR, SET, CUP POINT M3 X 5.0	84
-	1	1	1	1	1	1	-	1891631-1	GUIDE, DEPRESSOR WIRE	73
-	1	1	1	1	1	1	-	1338705-6	DOCUMENTATION PACKAGE	71
-	1	1	1	1	1	1	-	1729332-1	SPRING,DEPRESSOR WIRE	70
-	1	1	1	1	1	1	-	1999134-1	DATA PLATE,APPL,HD-E	67
-	2	2	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	2	2	2	2	2	2	-	2-18031-8	SCR, SET, CUP POINT M5 X 20.0	61
-	1	1	1	1	1	1	-	1-18023-0	SCR, SKT HD CAP M4 X 8.0	59
-	2	2	2	2	2	2	-	985575-2	SCR, FLT SKT HD CAP M3 X 8.0	57
-	1	1	1	1	1	1	-	1999075-1	FEED, PAWL	56
-	2	2	2	2	2	2	-	1-18023-6	SCR, SKT HD CAP M4 X 30.0	54
-	2	2	2	2	2	2	-	1-18023-4	SCR, SKT HD CAP M4 X 20.0	53
-	2	2	2	2	2	2	-	18024-7	SCR, BTN SKT HD CAP (M4 X 10.0)	49
-	1	1	1	1	1	1	-	1673986-1	CAM FEED 30MM(PRE/POST)	47
-	1	1	1	1	1	1	-	1552100-1	APPLICATOR SUBASSEMBLY, SF HDE	46
-	1	1	1	1	1	1	-	1552102-3	RAM SUBASSEMBLY, HDE SF	44
-	1	1	1	1	1	1	-	3-18023-0	SCR, SKT HD CAP M6 X 25.0	41
-	1	1	1	1	1	1	-	4-1762300-9	SUPPORT, TERMINAL	34
-	2	2	2	2	2	2	-	1-18023-4	SCR, SKT HD CAP M4 X 20.0	33
-	1	1	1	1	1	1	-	18027-2	WASHER, FLAT, REG M4	32
-	1	1	1	1	1	1	-	1-18023-2	SCR, SKT HD CAP M4 X 12.0	31
-	1	1	1	1	1	1	-	1320908-2	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	1	-	1552112-2	STRIP GUIDE ASSEMBLY, HDE	29
-	2	2	2	2	2	2	-	1-22284-0	SPRING, COMPRESSION	27
-	1	1	1	1	1	1	-	356835-1	LEVER, DRAG RELEASE	26
-	1	1	1	1	1	1	-	240792-1	DRAG, TERMINAL	25
-	1	1	1	1	1	1	-	1320928-5	PLATE, STRIP GUIDE	24
-	1	1	1	1	1	1	-	980371-4	SCR, SKT HD SHLDR 5.0 DIA X 6.0	23
-	1	-	1	-	1	-	-	918704-3	STRIPPER	22
-	1	1	1	1	1	1	-	1-18023-1	SCR, SKT HD CAP M4 X 10.0	21
-	4	4	4	4	4	4	-	18025-2	WASHER, SPRG LOCK, REG M4	20
-	-	1	-	-	1	-	-	722993-1	SPRIPPER	19
-	1	1	1	1	1	1	-	1-1762987-4	HOLDER, TERMINAL	18
1	-	-	1	-	-	-	-	2047429-1	SHEAR HOLDER, FRONT (NON CUTTING)	13
-	1	1	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	1	-	1729602-2	STOP, SHEAR	11
-	-	1	1	-	1	1	-	2047232-1	SHEAR HOLDER,FRONT	10
1	1	1	1	1	1	1	-	318707-2	FLOATING SHEAR, FRONT	9
1	2	2	2	1	1	1	-	1-1999955-1	WIRE, ANVIL SIDE FEED 2.03	8
-	1	1	1	1	1	1	-	2047226-3	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	1	-	1-1891658-0	CRIMPER SPACER, INSULATION	4
1	2	2	2	1	1	1	-	1999943-3	INSULATION CRIMPER	3
1	2	2	2	1	1	1	-	1-1999859-0	WIRE CRIMPER	1

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DIMENSIONS: mm		CHK S. ZOU	11 JUL 2008	NAME HDE APPLICATOR, SIDE FEED	
TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±.1 1 PLC ±0.1 2 PLC ±0.01 3 PLC ±0.001 4 PLC ±.1 ANGLES ±.1		APVD S. KJ	11 JUL 2008	SIZE CAGE CODE DRAWING NO RESTRICTED TO	
MATERIAL -		FINISH -	WEIGHT -	A 00779 2014631	
CUSTOMER DRAWING		SCALE 3:5		SHEET 1 OF 1	
				REV B	

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<http://moschip.ru/get-element>

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Нашей специализацией является поставка электронной компонентной базы двойного назначения, продукции таких производителей как XILINX, Intel (ex.ALTERA), Vicor, Microchip, Texas Instruments, Analog Devices, Mini-Circuits, Amphenol, Glenair.

Сотрудничество с глобальными дистрибьюторами электронных компонентов, предоставляет возможность заказывать и получать с международных складов практически любой перечень компонентов в оптимальные для Вас сроки.

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Система менеджмента качества компании отвечает требованиям в соответствии с ГОСТ Р ИСО 9001, ГОСТ РВ 0015-002 и ЭС РД 009

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