Lock All Fields

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LOC	DIST

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A1	ECR-14-001888	12FEB2014	GK	HMR

REPLACED BY OCEAN STYLE APPLICATOR PART NUMBER 2151425-6

FOR REPLACEMENT PARTS FOR APPLICATOR 1911261
REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED) WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR 1911261

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV	TE Connectivity
DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	CHK RAGHAVENDRA	
	0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±	APVD RAGHAVENDRA	NAME SIDE FEED SYSTEM III APPLICATOR
		PRODUCT SPEC	
		APPLICATION SPEC	SIZE A3 / CAGE CODE / DRAWING NO C- 1911261 / RESTRICTED TO
MATERIAL	FINISH	WEIGHT	
		CUSTOMER DRAWING	SCALE / SHEET 1 OF 2 / REV A1

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PART NUMBER	REV	DESCRIPTION	PROGRAMMED MEMORY CHIP
1911261-1	A	CUTS CARRIER	8-1911261-1
1911261-6	A	CONTINUOUS CARRIER	8-1911261-6
7-1911261-1	A	-1 AND SPARE PARTS	9-1911261-1
7-1911261-6	A	-6 AND SPARE PARTS	9-1911261-6
7-1911261-7	A	SPARE PARTS KIT	-

APPLICATOR DATA		
CRIMP	SIZE	TYPE
WIRE	1.78mm [.070]	F
INSUL	3.56mm [.140]	O

APPL INSTRUCTIONS 408-10135

TERMINAL DATA: KET TERMINAL — TYCO ELECTRONICS CRIMP SPEC

TERMINAL NAME: KET 090 WP RECEP 0.5-0.85

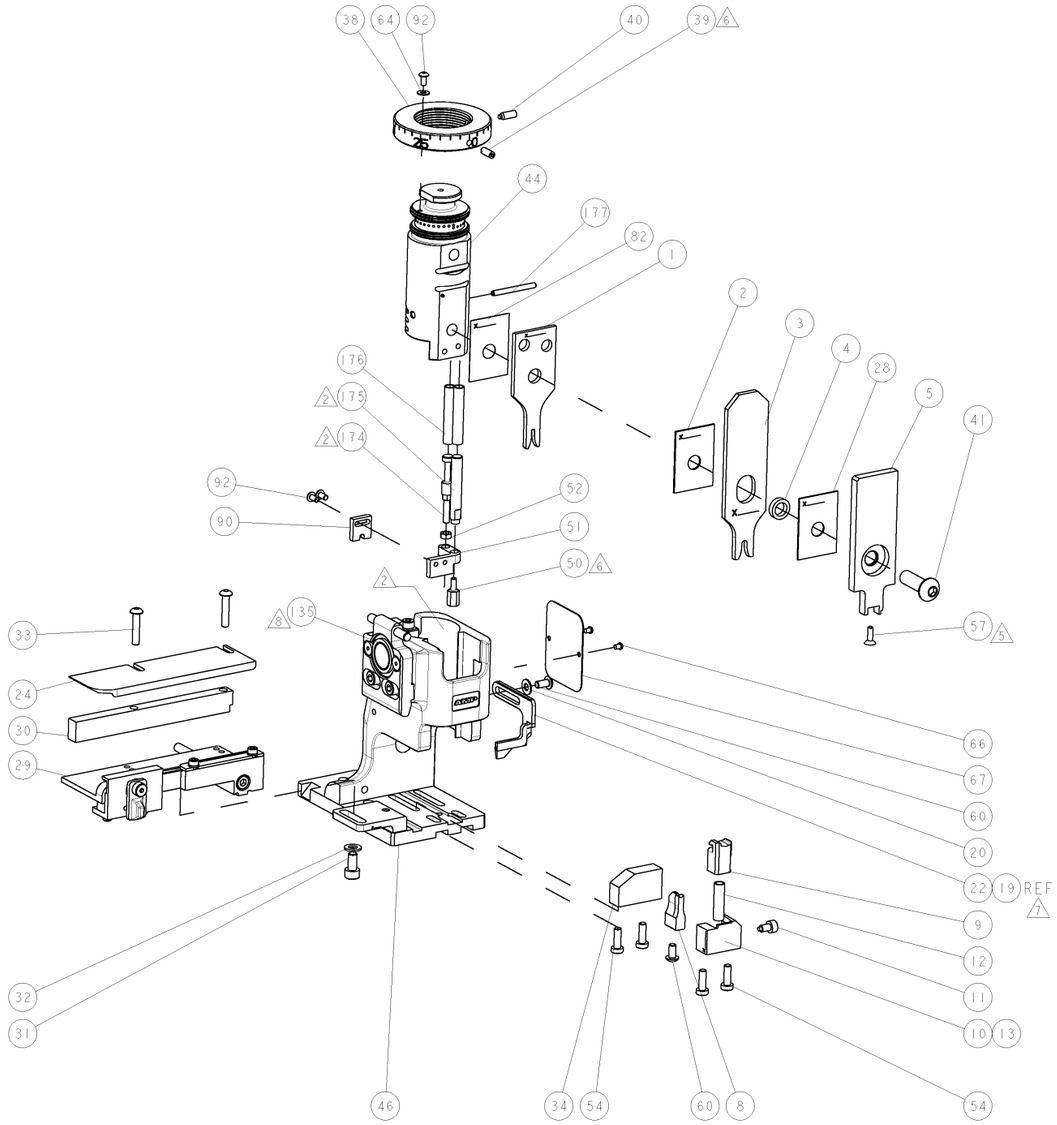
WIRE STRIP LENGTH	INSULATION DIAMETER RANGE 4
4.3-4.7 mm [.171-.186 IN]	1.80mm MAX [.070 IN MAX]

TERMINAL APPL SPEC	TE	-	-
	-	-	-

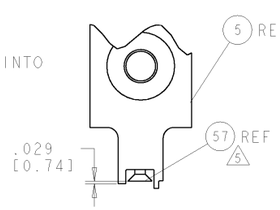
TERMINALS APPLIED

TE TERMINAL	KET TERMINAL	TE SEAL	KET SEAL
1949804-1	ST730502-3	1949583-1	MG680604

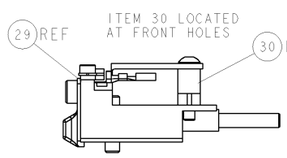
WIRE SIZE	CRIMP HEIGHT mm[INCH]
18AWG	1.20±.05 [.047±.002]
20AWG	1.05±.05 [.041±.002]
22AWG	.95±.05 [.037±.002]



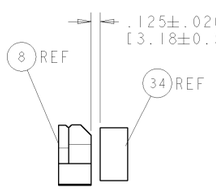
1. RECOMMENDED SPARE PARTS.
2. GREASE BEARING SURFACES LIGHTLY.
3. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
4. THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED. SEE APPL. SPEC. FOR DETAILS.
5. APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.
6. APPLY P/N 1-23419-5 LOCTITE(R) TO THREADS.
7. ITEM 19 - OPTIONAL STRIPPER FOR BENCH MACHINE APPLICATION.
8. APPLICATOR SPECIFIC DATA TO BE ENTERED INTO BLANK MEMORY CHIP AT ASSEMBLY.



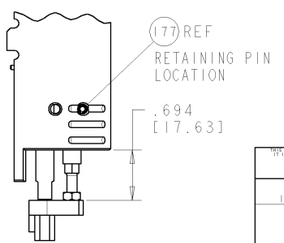
SHEAR DEPRESSOR DETAIL



FEED TRACK POSITION GUIDE BY INS. BARREL



TERMINAL SUPPORT LOCATION



HOLDDOWN SET-UP

FEED FINGER	SET UP GAGE	LOC	DIST
1901694-1	1901067-1	A	66

REVISIONS

P	LTR	DESCRIPTION	DATE	DWN	APVD
	A	RELEASED	14NOV2008	BH	BH

-	1	1	1	1	1-993111-6	PIN, SLOTTED SPRING 3.0 X 30.0	177
-	2	2	2	2	3-22280-7	SPRING, COMPRESSION	176
-	1	1	1	1	1752353-1	GUIDE PIN,HOLDDOWN	175
-	1	1	1	1	1901680-1	GUIDE PIN,HOLDDOWN	174
-	REF	REF	REF	REF	SEE TABLE	MEMORY CHIP, PROGRAMMED	135
-	2	2	2	2	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	92
-	1	1	1	1	1976053-1	LOCATER BLOCK,TERMINAL	90
-	1	1	1	1	455888-1	SPACER, CRIMPER	82
-	1	1	1	1	1633565-1	DOCUMENTATION PACKAGE SIII	71
-	1	1	1	1	1901048-1	TAG,IDENTIFICATION	67
-	2	2	2	2	21017-1	SCREW, DRIVE	66
-	1	1	1	1	18028-1	WASHER, FLAT, REG M3	64
-	1	1	1	1	1655785-9	SCR, BTN SKT HD CAP (M3 X 6)	62
-	2	2	2	2	1655785-1	SCR, BTN SKT HD CAP (M4 X 8)	60
-	1	1	1	1	985575-3	SCR, FLT SKT HD CAP M3 X 10.0	57
-	4	4	4	4	1655783-3	SCR, CAP, SOC HD, LOW HEAD, M4 X 12	54
-	1	1	1	1	1-18030-0	NUT, HEX, REG M3.5	52
-	1	1	1	1	1901681-4	HOLDDOWN, TERMINAL	51
-	1	1	1	1	2-1752354-0	STANDOFF,HOLD-DOWN	50
-	1	1	1	1	1752300-1	SF SYSTEM III APPLICATOR	46
-	1	1	1	1	1752308-1	RAM	44
-	1	1	1	1	2-1655785-3	SCR, BTN SKT HD CAP (M8 X 25)	41
-	1	1	1	1	993002-4	SCREW,SET,SFT TIP	40
-	1	1	1	1	1962043-1	PLUNGER,BALL,METRIC	39
-	1	1	1	1	1752309-3	RING,INSULATION CRIMP	38
-	1	1	1	1	1-1752356-3	SUPPORT, TERMINAL	34
-	2	2	2	2	3-1655785-3	SCR, BTN SKT HD CAP (M4 X 20)	33
-	1	1	1	1	18028-3	WASHER, FLAT, REG M5	32
-	1	1	1	1	5-1655316-3	SCR, SKT HD CAP, M5 X 10.0	31
-	1	1	1	1	1320908	SPACER, STRIP GUIDE	30
-	1	1	1	1	1901087-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	455888-6	SPACER, CRIMPER	28
-	1	1	1	1	1320928-1	PLATE, STRIP GUIDE	24
-	1	1	1	1	1976045-1	STRIPPER	22
-	1	1	1	1	18028-2	WASHER, FLAT, REG M4	20
-	REF	REF	REF	REF	1752311-1	STRIPPER	19
1	-	1	-	1	-	1338684-2	SHEAR HOLDER, FRONT	13
-	1	1	1	1	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	356885-5	STOP, SHEAR	11
1	-	-	1	-	1	1-1320921-0	SHEAR HOLDER, FRONT, CUT	10
1	-	1	1	1	1	318707-1	FLOATING SHEAR, FRONT	9
1	1	2	2	1	1	3-1633130-5	ANVIL, COMBINATION .070	8
-	1	1	1	1	1	1338680-2	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	238011-2	BLOCK, CRIMPER SPACER	4
1	1	2	2	1	1	456135-6	CRIMPER, INSULATION O PREMIUM	3
-	1	1	1	1	1	455888-8	SPACER, CRIMPER	2
1	1	2	2	1	1	3-456404-0	CRIMPER, WIRE PREMIUM	1
	-77	-76	-71	-6	-1	PART NO	DESCRIPTION	ITEM NO

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DWN	B HIGMAN	03OCT2008	Tyco Electronics, Harrisburg, PA 17105-3608
CHK	T ELBIN	03OCT2008	
APVD	N.DEMING	03OCT2008	NAME: SIDE FEED SYSTEM III APPLICATOR
PRODUCT SPEC	-		-
APPLICATION SPEC	SEE TABLE		-
WEIGHT	-		SIZE: A1 | CAGE CODE: 00779 | DRAWING NO: C-1911261 | RESTRICTED TO: -
CUSTOMER DRAWING			SCALE 3:5 | SHEET 1 OF 1 | REV A

DIMENSIONS: INCHES[mm]. TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ±, 1 PLC ±, 2 PLC ±, 3 PLC ±, 4 PLC ±, ANGLES ±. MATERIAL: - FINISH: -

CUSTOMER ACCESSIBLE PRODUCTION DRAWING

AMP 4805 REV 31MAR2000

Pro/ENGINEER DRAWING

Общество с ограниченной ответственностью «МосЧип» ИНН 7719860671 / КПП 771901001
Адрес: 105318, г.Москва, ул.Щербаковская д.3, офис 1107

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