CS-series Process Analog I/O Units CS1W-PTS/PDC/PTW/PTR/PPS/PI

CSM CS1W-PROCESS DS E

Provides the functionality of isolators, power supplies, signal converters, and other devices.

- The Analog Input Unit converts analog input signals such as 1 to 5 V or 4 to 20 mA into digital values, and takes the values scaled in industrial units, and transfers it to the CPU Unit as the process value. Because of this, no ladder program is required at the CPU Unit for scaling.
- The Analog Output Unit converts analog output set values from the CPU Unit to analog output signals such as 4 to 20 mA or 1 to 5 V, and outputs them.



- The built-in functions, such as measurement value alarms, rate-of-change calculations, and square roots, have enabled major savings in cost and space compared with previous systems.
- High-resolution Models and 8-point Input Models are also available. By combining the Units, logging/monitoring systems can be constructed, or the Units can be used together with LCBs/LCUs to construct complete process control systems.
- Parameters can be easily displayed and set in an easy-to-understand form without special tools.

Features

Process Analog Input:

- Up to eight analog inputs can be connected for each Unit.
- There is isolation between input channels, so unwanted circuit paths between thermocouple inputs can be prevented. (Except for CS1W-PTR01/
- 02)
- Output scaling (±32,000)
- Process value alarms (HH, H, L, LL)
- Input disconnection alarm
- · Rate-of-change calculation and alarm
- Top/bottom/valley hold (CS1W-PTS11/PTS12/PDC11 only)

Process Analog Output:

- Up to four analog set values can be output for each Unit.
- · All outputs are isolated.
- Output rate-of-change limit
- Output high/low limits
- Output scaling (±32,000)
- Control output answer input (CS1W-PMV01 only)

Isolated-type Pulse Input:

· Provides up to four pulses from a device such as a displacement flowmeter. The accumulated value can also be calculated at the same time and transferred to the CPU Unit at each cycle. (CS1W-PPS01)

System Configuration

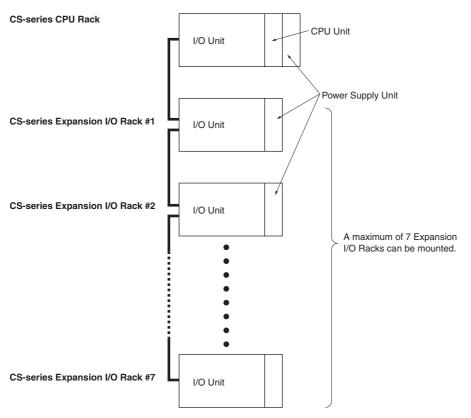
These Process Analog I/O Units belong to the CS-series Special I/O Unit group.

- They can be mounted to CS-series CPU Racks or Expansion I/O Racks.
- They cannot be mounted to C200H CPU Racks, Expansion I/O Racks, or SYSMAC BUS Remote I/O Slave Racks.

The number of Units that can be mounted to one Rack (either a CPU Rack or Expansion I/O Rack) depends upon the maximum current supplied by the Power Supply Unit and the current consumption by the other Units.

There are no restrictions on Rack position.

Note: I/O addresses for Special I/O Units are allocated according to the unit number set on the switches on the front panel, and not according to the slot position in which they are mounted.



Ordering Information

Process Analog I/O Units

Isolated-type Thermocouple Input Units

Unit type	Product name	Input points	Signal range selection	I/O type	Conversion speed	External connection	No. of unit numbers	consu	rent mption A)	Model	Standards
			Selection				allocated	5V	24V		
	Isolated-type Thermocouple Input Units	put Units 4 inputs Set		B, E, J, K, L, N, R, S, T, U, WRe5-26, PLII, ±100 mV	20 ms/4 inputs, 10 ms/2 inputs			0.12	0.08	CS1W-PTS11	UC1, N, CE
CS1 Special	4 inputs		R, S, K, J, T, L, B	250 ms/4 inputs	Removable terminal	1	0.25	-	CS1W-PTS51		
I/O Units		8 inputs	for each input	R, S, K, J, T, L, B	250 ms/8 inputs	block		0.18	0.06	CS1W-PTS55	UC1,CE
		4 inputs		B, E, J, K, N, R, S, T, ±80mV	150 ms/4 inputs			0.15	0.15	CS1W-PTS01-V1	

Isolated-type Resistance Thermometer Input Units

Unit type	Product name	uct name noints ra		I/O type speed	External connection	No. of unit numbers	Current consumption (A)		Model	Standards	
			Selection		(resolution)		allocated	5V	26V		
	Isolated-type Resistance Thermometer	4 inputs		Pt100, JPt100, Pt50, Ni508.4	20 ms/4 inputs, 10 ms/2 inputs		1	0.12	0.07	CS1W-PTS12	UC1, N, CE
	Input Units	4 inputs	uts	Pt100, JPt100	250 ms/4 inputs			0.25	-	CS1W-PTS52	UC1, CE
CS1 Special		8 inputs	Set separately	Pt100, JPt100	250 ms/8 inputs			0.18	0.06	CS1W-PTS56	
I/Ó Units		8 inputs 4 inputs	for each input	Pt100, JPt100	100 ms/4 inputs			0.15	0.15	CS1W-PTS02	
	Isolated-type Resistance Thermometer Input Units (Ni508.4 Ω)	4 inputs		Ni508.4	100 ms/4 inputs			0.15	0.15	CS1W-PTS03	

Isolated-type DC Input Units

Unit type	Product name	Input points	Signal range	range Conversion (resolution)		No. of unit numbers	Current consumption (A)		Model	Standards
				(resolution)		allocated	5V	26V		
	Isolated-type DC Input Unit	4 inputs	$\begin{array}{l} 4 \text{ to } 20 \text{ mA}, 0 \text{ to } 20 \text{ mA}, \\ 0 \text{ to } 10 \text{ V}, \pm 10 \text{ V}, 0 \text{ to } 5 \text{ V}, \pm 5 \text{ V}, \\ 1 \text{ to } 5 \text{ V}, 0 \text{ to } 1.25 \text{ V}, \pm 1.25 \text{ V} \end{array}$	20 ms/4 inputs, 10 ms/2 inputs			0.12	0.12	CS1W-PDC11	UC1, N, CE
		8 inputs	4 to 20 mA, 0 to 10 V, 0 to 5 V, 1 to 5 V	250 ms/8 inputs			0.18	0.06	CS1W-PDC55	
		4 inputs	4 to 20 mA, 0 to 20 mA, 1 to 5 V, 0 to 5 V, ±5 V, 0 to 10 V, ±10 V	100 ms/4 inputs			0.15	0.16	CS1W-PDC01	1
CS1 Special I/O	Isolated-type 2-Wire Transmitter Input Unit	ire insmitter		Removable terminal	1					
Units		4 inputs	4 to 20 mA, 1 to 5 V	100 ms/4 inputs	block		0.15	0.16	CS1W-PTW01	UC1, CE
	Power Transducer Input Unit	8 inputs	0 to 1 mA, ±1 mA	200 ms/8 inputs			0.15	0.08	CS1W-PTR01	
	Analog Input Unit (100 mV)	8 inputs	0 to 100 mV, ±100 mV	200 ms/8 inputs			0.15	0.08	CS1W-PTR02	

Isolated-type Analog Output Unit

Unit type	Product name	Output points	Signal range selection	Signal range	Conversion speed (resolution)	External connection	No. of unit numbers	consu	rrent mption A)	Model	Standards
			Selection		(resolution)		allocated	5V	26V		
CS1 Special		4 inputs	Set separately		100 ms/4 inputs	Removable		0.15	0.16	CS1W-PMV01	
Special I/O Units		4 inputs	for each input	0 to 10 V, ±10 V, 0 to 5 V, ±5 V, 0 to 1 V, ±1 V	40 ms/4 inputs	terminal block	1	0.12	0.12	CS1W-PMV02	UC1, CE

Isolated-type Pulse Input Unit

Unit type	Product name	Input points	External connection	No. of unit numbers	consu (/	rent mption A)	Model	Standards
1	Isolated-type Pulse Input Unit	4 pulse inputs	Removable terminal block	allocated	5V 0.20	26V 0.16	CS1W-PPS01	UC1, CE

International Standards

- The standards indicated in the "Standards" column are those current for UL, CSA, cULus, cUL, NK, and Lloyd standards and EC Directives as of the end of September 2008. The standards are abbreviated as follows: U: UL, U1: UL (Class I Division 2 Products for Hazardous Locations), C: CSA, UC: cULus, UC1: cULus (Class I Division 2 Products for Hazardous Locations), CU: cUL, N: NK, L: Lloyd, and CE: EC Directives.
- Ask your OMRON representative for the conditions under which the standards were met.

General Specifications

The specifications shown in the following table apply to all the CS-series Process Analog I/O Units. For specifications specific to each Unit, refer to the explanations of the individual units.

Item	Specification
Applicable PLC	CS-series PLCs
Unit type	CS-series Special I/O Unit
Structure	Backplane-mounted, single slot size
Dimensions	$35 \times 130 \times 126 \text{ mm} (W \times H \times D)$
Weight	450 g max.
External connection terminals	 CS1W-PTS55/-PTS56/-PDC55 24-point removable terminal block (with lever) (M3 screws, Tightening torque: 0.5 N·m) Other Units 21-point removable terminal block (M3 screws, Tightening torque: 0.5 N·m)
Unit number switch setting	00 to 95
Self-diagnosis function	Results of self-diagnosis shown on indicators.
Mountable Racks	CPU Rack or CS-series Expansion Rack
Maximum number of Units	80 Units (10 Units \times 8 Racks) Confirm that the total current consumption of all the Units (including the CPU Unit) mounted to a single CPU Rack or Expansion Rack does not exceed the maximum power supply capacity of the Power Supply Unit.
Ambient operating temperature	0 to 55°C
Ambient operating humidity	10% to 90% (with no condensation)

Current consumption

Name	Model	Current co	nsumption (power)
Name	woder	5 V	26 V
	CS1W-PTS01-V1	0.15 A (0.75 W)	0.15 A (3.9 W)
locioted type Thermosouris Insut Linit	CS1W-PTS11	0.16 A (0.60 W)	0.08 A (2.08 W)
Isolated-type Thermocouple Input Unit	CS1W-PTS51	0.25 A (1.25 W)	Not used.
	CS1W-PTS55	0.18 A (0.90 W)	0.06 A (1.56 W)
Isolated-type Resistance Thermometer Input Unit (Pt100, JPt100)	CS1W-PTS02	0.15 A (0.75 W)	0.15 A (3.9 W)
Isolated-type Resistance Thermometer Input Unit (Ni508.4)	CS1W-PTS03	0.15 A (0.75 W)	0.15 A (3.9 W)
Isolated-type Resistance Thermometer Input Unit (Pt100, JPt100, Pt50, Ni508.4)	CS1W-PTS12	0.12 A (0.60 W)	0.07 A (1.82 W)
Isolated-type Resistance Thermometer Input Unit	CS1W-PTS52	0.25 A (1.25 W)	Not used.
(Pt100, JPt100)	CS1W-PTS56	0.18 A (0.90 W)	0.06 A (1.56 W)
Isolated-type 2-Wire Transmitter Input Unit	CS1W-PTW01	0.15 A (0.75 W)	0.16 A (4.2 W)
	CS1W-PDC01	0.15 A (0.75 W)	0.16 A (4.2 W)
Isolated-type Direct Current Input Unit	CS1W-PDC11	0.12 A (0.60 W)	0.12 A (3.12 W)
	CS1W-PDC55	0.18 A (0.90 W)	0.06 A (1.56 W)
Power Transducer Input Unit	CS1W-PTR01	0.15 A (0.75 W)	0.08 A (2.1 W)
Analog Input Unit (100 mV)	CS1W-PTR02	0.15 A (0.75 W)	0.08 A (2.1 W)
Isolated-type Pulse Input Unit	CS1W-PPS01	0.20 A (1.00 W)	0.16 A (4.2 W)
Isolated-type Analog Output Unit	CS1W-PMV01	0.15 A (0.75 W)	0.16 A (4.2 W)
	CS1W-PMV02	0.12 A (0.60 W)	0.12 A (3.2 W)

(Reference) Maximum current and total power supplied

Power Supply Unit	Ma	Maximum total power		
Power Supply Unit	5 V	26 V	24 V	
C200HW-PA204	4.6 A (23 W)	0.6 A (15.6 W)	None	30 W
C200HW-PA204C	4.6 A (23 W)	0.6 A (15.6 W)	None	30 W
C200HW-PA204S	4.6 A (23 W)	0.6 A (15.6 W)	0.8 A (19.2 W)	30 W
C200HW-PA204R	4.6 A (23 W)	0.6 A (15.6 W)	None	30 W
C200HW-PD024	4.6 A (23 W)	0.6 A (15.6 W)	None	30 W
C200HW-PA209R	9 A (45 W)	1.3 A (33.8 W)	None	45 W
C200HW-PD025	5.3 A	1.3 A	None	40 W
CS1D-PA207R	7 A (35 W)	1.3 A (33.8 W)	None	35 W
CS1D-PD024	4.3 A (21.5 W)	0.56 A (14.6 W)	None	28 W
CS1D-PD025	5.3 A	1.3 A	None	40 W

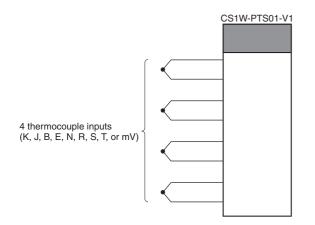
CS1W-PTS01-V1 Isolated-type Thermocouple Input Unit

Overview

The CS1W-PTS01-V1 Isolated-type Thermocouple Input Unit provides four direct thermocouple inputs, and sends the data to the CPU Unit each cycle. All inputs are isolated.



System Configuration



Specifications

	Item	Specifi	ications			
Model number		CS1W-PTS01-V1				
Applicable PLC		CS Series				
Unit type		CS-series Special I/O Unit				
Mounting position	ı	CS-series CPU Rack or CS-series Expansion Rack (Canno BUS Remote I/O Slave Rack.)	ot be mounted to C200H Expansion I/O Rack or SYSMAC			
Maximum number	r of Units	80 (within the allowable current consumption and power cc	onsumption range)			
Unit numbers		00 to 95 (Cannot duplicate Special I/O Unit numbers.)				
Special I/O Unit Area		10 words/Unit Thermocouple Input Unit to CPU Unit: All process values, process value alarms (LL, L, H, HH), ra disconnection alarms, cold junction sensor errors	te-of-change values, rate-of-change alarms (L, H),			
exchange with CPU Unit	DM Area words allocated to Special I/O Units	100 words/Unit CPU Unit to Thermocouple Input Unit: Temperature sensor type, input range (user set), scaling of process value data to be stored in allocated words in CIO area, number of items for moving average, process value alarm setting (LL, L, H, HH), rate-of-change alarm setting (L, H), zero/span adjustment value, etc.				
Number of temper	rature sensor inputs	4				
Temperature sens	sor types	Thermocouple B, E, J, K, N, R, S, T or -80 to 80 mV. (Set separately for each of four inputs.)	Sensor type, input range, and scaling to industrial units are separate for each of the 4 inputs. Note: Sensor type, input range, and scaling to industrial units are set in the DM Area.			
Input ranges		The input range can be set within any of the measurable input ranges shown in Table 1 (below). Note: Internally, inputs are processed in five ranges (refer to Table 2 below), so accuracy and resolution accord with these internal ranges.	Example: Thermocouple: K; input range: 0 to 500°C; industrial unit scaling: 0 to 500°C. DM Area settings are as follows: Thermocouple: 3 (0003 hex) Input signal maximum: 5000 (1388 hex)			
Scaling in industrial units		Data to be stored in the allocated words in the CIO area must be scaled (with the minimum and maximum values set). Data can be stored at 0% to 100%.	Input signal minimum: 0 (0000 hex) Industrial unit maximum value stored: 500 (01F4 hex) Industrial unit minimum value stored: 0 (0000 hex)			
Data storage in the CIO Area		The value derived from carrying out the following processing in order of the actual process data in the input range is stored in four digits hexadecimal (binary values) in the allocated words in the CIO Area. 1) Mean value processing \rightarrow 2) Scaling \rightarrow 3) Zero/span adjustment \rightarrow 4) Output limits				

	Item	Specifications					
Accuracy (25°C)							
Temperature coeff	icient	±0.015% /°C, for any of internal range numbers 0 to 4.					
Resolution		$\frac{1/4,096 \text{ (of internal range full span)}}{\text{As shown in the following equation, the resolution depends on the ratio of the selected internal range (0 to 4) span to the set input range span.}$ $\text{Resolution} = \frac{1}{4096} \times \frac{\text{Internal range span (electromotive force conversion)}}{\text{Set input range span (electromotive force conversion)}}$					
Cold junction com	pensation error	±1°C, at 20 ±10°C					
Warmup time		45 min					
Maximum signal ir	nput	-80 to 80 mV					
Input impedance		20 kΩ min.					
Input disconnection detection current		0.1 µA (typical)					
Response time		1 s (travel time from input 0% to 90%, for step input)					
Conversion period		150 ms/4 inputs					
Maximum time to store data in CPU Unit		Conversion period + one CPU Unit cycle					
Disconnection det	ection	Detects disconnections at each input and turns ON the Disconnection Detection Flag. Hardware detection time: Approx. 5 s The process value overrange direction for when a disconnection occurs can be specified. (High: 115% of set input range; low: -15% of set input range)					
	Mean value processing (input filter)	Calculates the moving average for the specified number of process values (1 to 16), and stores that value in the CIO Area as the process value.					
	Process value alarm	Process value 4-point alarm (HH, H, LL, L), alarm hysteresis, and ON-delay timer (0 to 60 s) are available.					
Function	Rate-of-change calculation	Calculates the amount of change per comparison time interval (1 to 16 s).					
	Rate-of-change alarm	Rate-of-change 2-point alarm (H, L), alarm hysteresis (shared with process value alarm), and ON-delay timer (0 to 60 s, shared with process value alarm) are available.					
Isolation		Between temperature inputs and between input terminals and PLC signals: Isolation by transformer					
Insulation resistan	ice	20 M Ω (at 500 V DC) between inputs					
Dielectric strength	<u> </u>	Between inputs: 1,000 V AC, at 50/60 Hz, for 1 min, leakage current 10 mA max.					
External connection	ons	Terminal block (detachable)					
Unit number settin	igs	Set by rotary switches on front panel, from 0 to 95.					
Indicators		Three LED indicators on front panel (for normal operation, errors detected at the Thermocouple Input Unit, and errors related to the CPU Unit).					
Front panel connector		Sensor input connector terminal block (detachable)					
Effect on CPU Uni	•	0.3 ms					
Current consumpt	ion	5 V DC at 150 mA max., 26 V DC at 150 mA max.					
Dimensions		$35 \times 130 \times 126 \text{ mm} (W \times H \times D)$ Note: The height including the Backplane is 145 mm.					
Weight		450 g max.					
Standard accesso	ries	Two cold junction sensors (installed in terminal block)					

Sensor Types and Input Ranges

The temperature sensor (thermocouple) type and input range are set in the allocated words in the DM Area for every four inputs. The input range can be set anywhere within the measurable input ranges shown in Table 1.

Table 1: Measurable Input Ranges

Sensor type	DM Area setting	Measurable input range (See note.)
В	0	0 to 1,820°C
E	1	–270 to 1,000°C
J	2	-210 to 1,200°C
К	3	–270 to 1,372°C
N	4	–270 to 1,300°C
R	5	–50 to 1,768°C
S	6	–50 to 1,768°C
Т	7	–270 to 400°C
mV	8	-80 to 80 mV

Note: Set the input range in the DM Area within this range.

Inputs are processed internally in five progressive ranges (numbers 0 to 4), as shown in the following table.

Table 2: Internal Ranges

Internal range number	Thermocouple electromotive force	Internal range span
0	-80 to 80 mV	160 mV
1	-40 to 40 mV	80 mV
2	–20 to 20 mV	40 mV
3	-10 to 10 mV	20 mV
4	–5 to 5 mV	10 mV

Therefore, the accuracy and resolution are determined by the ratio of the selected internal range (0 to 4) span to the set input range span (electromotive force converted value). For the internal range, a larger number is selected when both the minimum and maximum values of the range fall within that next range.

For example, suppose that the thermocouple type is K and the set input range is 0 to 800° C. The electromotive force for K 0 to 800° C is 0 to 33.277 mV. Since both the minimum and maximum values fall within the limits for internal range No. 1 (-40 to 40 mV), that range will be selected. The following table shows the set input ranges corresponding to the internal range numbers 0 to 4.

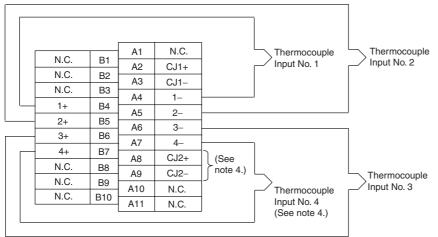
Table 3: Set Input Ranges Corresponding to Internal Ranges

Sensor	Measurable Input	Internal range No. 0	Internal range No. 1	Internal range No. 2	Internal range No. 3	Internal range No. 4
type	range	-80 to 80 mV	-40 to 40 mV	-20 to 20 mV	–10 to 10 mV	–5 to 5 mV
В	0 to 1,820°C	Not used.	Not used.	0 to 1,820°C	0 to 1,496°C	0 to 1,030°C
E	–270 to 1,000°C	–270 to 1,000°C	–270 to 537°C	-270 to 286°C	–270 to 153°C	-94 to 80°C
J	-210 to 1,200°C	-210 to 1,200°C	-210 to 713°C	-210 to 366°C	–210 to 186°C	-100 to 95°C
К	–270 to 1,372°C	–270 to 1,372°C	–270 to 967°C	–270 to 484°C	–270 to 246°C	-153 to 121°C
Ν	–270 to 1,300°C	–270 to 1,300°C	–270 to 1,097°C	–270 to 584°C	–270 to 318°C	–270 to 171°C
R	–50 to 1,768°C	Not used.	-50 to 1,769°C	-50 to 1,684°C	–50 to 961°C	-50 to 548°C
S	–50 to 1,768°C	Not used.	Not used.	-50 to 1,769°C	–50 to 1,035°C	–50 to 576°C
Т	–270 to 400°C	Not used.	-270 to 400°C	–270 to 385°C	-270 to 213°C	-166 to 115°C
mV	-80 to 80 mV	-80 to 80 mV	-40 to 40 mV	-20 to 20 mV	-10 to 10 mV	-5 to 5 mV

Note: With Thermocouple Input Units, process values can be scaled in industrial units for the set input range. It is possible to set the process value scaling higher than the resolution, but it will cause the values to be unstable.

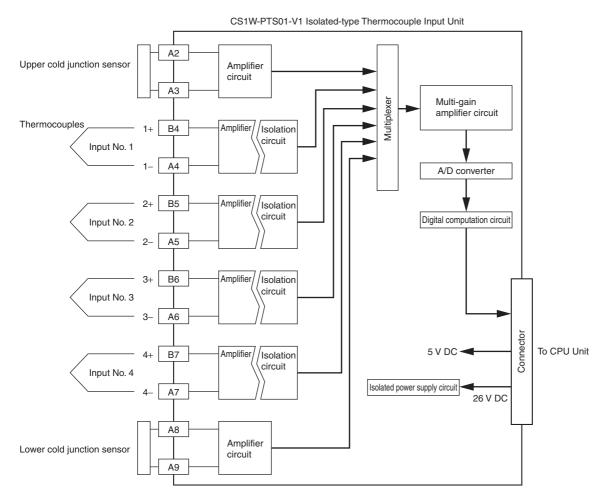
Terminal Connection Diagram

CS1W-PTS01-V1 Isolated-type Thermocouple Input Unit



Note: 1. Cold junction sensors are installed between A2 and A3, and between A8 and A9 when the product is shipped. Do not remove them when using the Unit. If they are removed, temperatures cannot be measured correctly because there will be no compensation.

- Use the same cold junction sensors that come with the Unit, and leave them just as they are. They are provided specifically for this Unit and its circuitry, and temperatures cannot be measured correctly if they are switched around or if another Unit's sensors are used in their place.
- 3. For unused input terminals, short-circuit the positive and negative sides (e.g., terminals A4 and B4 for input No. 1) of the thermocouple inputs with the lead wire.
- 4. When connecting input No. 4, remove the cold junction sensor between CJ2+ and CJ2-, and then reconnect it after the input is connected. Attempting to connect the input without removing the cold junction sensor may result in damage to the sensor.



Terminal Block Diagram

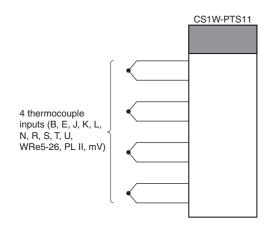
CS1W-PTS11 Isolated-type Thermocouple Input Unit

Overview

The CS1W-PTS11 Isolated-type Thermocouple Input Unit provides four direct thermocouple inputs, and sends the data to the CPU Unit each cycle. All inputs are isolated.



System Configuration



Specifications

Item		Specifications
Model		CS1W-PTS11
Applicable PLC		CS Series
Unit type		CS-series Special I/O Unit
Mounting position		CS-series CPU Rack or CS-series Expansion Rack (Cannot be mounted to C200H Expansion I/O Rack or SYSMAC BUS Remote I/O Slave Rack.)
Maximum number of	Units	80 (within the allowable current consumption and power consumption range)
Unit numbers		00 to 95 (Cannot duplicate Special I/O Unit numbers.)
	Special I/O Unit Area	10 words/Unit Thermocouple Input Unit to CPU Unit: All process values, process value alarms (LL, L, H, HH), rate-of-change values, rate-of-change alarms (L, H), disconnection alarms, cold junction sensor errors
Areas for data exchange with CPU	DM Area words allocated to Special I/O Units	100 words/Unit CPU Unit to Thermocouple Input Unit: Temperature sensor type, input range (user set), scaling of process value data to be stored in allocated words in CIO area, rate-of-change input range, scaling of rate-of-change data, number of items for moving average, process value alarm setting (LL, L, H, HH), rate-of-change alarm setting (L, H), zero/span adjustment value, etc.
Unit	Expansion Control/ Monitor Area	35 words/Unit CPU Unit to Thermocouple Input Unit: Designations and flags for beginning or resetting the hold function selection, adjustment period control, etc. Thermocouple Input Unit to CPU Unit: Adjustment period notices (with each input), peak and bottom values, top and valley values
	Expansion Setting Area	46 words/Unit CPU Unit to Thermocouple Input Unit: Expansion Control/Monitor Area settings, adjustment period control, peak and bottom detection, top and valley detection
Number of temperate	ure sensor inputs	4
Temperature sensor	types	The sensor type, input range, and scaling can be set individually for each of 4 inputs, which are each selectable from B, E, J, K, L, N, R, S, T, U, WRe5-26, PL II, and mV.
Scaling		Data to be stored in the allocated words in the CIO area must be scaled (individually for each of the 4 inputs, with the minimum and maximum values set). Data can be stored at 0% to 100%.
Data storage in the CIO Area		The value derived from carrying out the following processing in order of the actual process data in the input range is stored in four digits hexadecimal (binary values) in the allocated words in the CIO Area. 1) Mean value processing \rightarrow 2) Scaling \rightarrow 3) Zero/span adjustment \rightarrow 4) Output limits
Accuracy (25°C)		±0.05% (Depends on the Sensor used and the measured temperature. Refer to Accuracy by Sensor Type and Measured Temperature Range on page 13 for details.)
Temperature coeffic	ient	±0.01% /°C (For full scale of electromotive force. See note.)
Resolution		1/64,000
Cold junction compe	ensation error	±1°C, at 20°C±10°C
Warmup time		45 min
Maximum signal inp	ut	±120 mV
Input impedance		20 kΩ min.
Input disconnection	detection current	0.1 μA (typical)
Response time		100 ms (travel time from input 0% to 90%, for \pm 100 mV step input and with moving average for 4 samples)
Conversion period		20 ms/4 inputs, 10 ms/2 inputs. Can be switched in DM Area words allocated to the Unit as a Special I/O Unit.
Maximum time to sto	ore data in CPU Unit	Conversion period + one CPU Unit cycle
Disconnection detec	tion	Detects disconnections at each input and turns ON the Disconnection Detection Flag. Hardware detection time: Approx. 0.5 s max. The process value overrange direction for when a disconnection occurs can be specified. (High: 115% of set input range; low: -15% of set input range)
	Mean value processing (input filter)	Calculates the moving average for the specified number of process values (1 to 128), and stores that value in the CIO Area as the process value.
	Process value alarm	Process value 4-point alarm (HH, H, LL, L), alarm hysteresis, and ON-delay timer (0 to 60 s) are available.
	Rate-of-change calculation	Calculates the amount of change per comparison time interval (1 to 16 s).
	Rate-of-change alarm	Rate-of-change 2-point alarm (H, L), alarm hysteresis (shared with process value alarm), and ON-delay timer (0 to 60 s, shared with process value alarm) are available.
Function	Adjustment period control	When zero/span adjustment is executed, the date is internally recorded at the Unit. When the preset zero/span adjustment period and number of days notice have elapsed, this function turns ON a warning flag to give notice that it is time for readjustment.
	Peak and bottom detection	This function detects the maximum (peak) and minimum (bottom) analog input values, from when the Hold Start Bit (output) allocated to the Expansion Control/Monitor Area turns ON until it turns OFF, and stores them in the Expansion Control/Monitor Area.
	Top and valley detection	This function detects the top and valley values for analog inputs, from when the Hold Start Bit (output) allocated to the Expansion Control/Monitor Area turns ON until it turns OFF, and stores them in the Expansion Control/Monitor Area.
Isolation		Between inputs and PLC signals, and between inputs: Isolation by transformer for power supply, and by photocoupler
Isolation		for signals.
Isolation Insulation resistance)	tor signals. 20 MΩ (at 500 V DC) between inputs

Item	Specifications
External connections	Terminal block (detachable)
Unit number settings	Set by rotary switches on front panel, from 0 to 95.
Indicators	Three LED indicators on front panel (for normal operation, errors detected at the Thermocouple Input Unit, and errors related to the CPU Unit).
Front panel connector	Sensor input connector terminal block (detachable)
Effect on CPU Unit cycle time	0.3 ms
Current consumption (supplied from Power Supply Unit)	5 V DC at 120 mA max., 26 V DC at 80 mA max.
Dimensions	$\begin{array}{l} 35 \times 130 \times 126 \text{ mm} \ (W \times H \times D) \\ \textbf{Note:} \text{The height including the Backplane is 145 mm.} \end{array}$
Weight	450 g max.
Standard accessories	Two cold junction sensors (mounted to terminal block)

Note: The method for calculating the error in temperature measurements, including the temperature coefficient, is given below. The "full scale of electromotive force" is the difference between the high limit and low limit converted to electromotive force for each thermocouple.

Example

Ambient temperature:	30 °C		
Temperature Sensor:	K thermocouple (–270 to 1,372 °C)		
Measured temperature:500 °C			
From electromotive force	table		

–270 °C: –6.458 mV 1,372 °C: <u>54.86 mV</u> Full scale: 61.344

Electromotive conversion of temperature coefficient:

 $61.344 \text{ mV} \times \pm 0.01\%^{\circ}\text{C} = \pm 6.13 \ \mu\text{V}^{\circ}\text{C}$

Error in electromotive force at 30°C:

Temperature difference between measurement point and terminals on Unit (ambient temperature) (based on ambient temperature of 30 °C and Measured temperature of 500 °C):

470 °C

Electromotive force per °C at a measured temperature of 470 °C (from the electromotive force tables for a K thermocouple):

43 μV/°C

Error in temperature coefficient: $\pm 30.65 \ \mu\text{V} \div 43 \ \mu\text{V}/^{\circ}\text{C} = \pm 0.7^{\circ}\text{C}$

Error in measured temperature = Accuracy \pm Error from temperature coefficient + Error in cold junction compensation = $\pm 0.8^{\circ}C + \pm 0.7^{\circ}C + \pm 1.0^{\circ}C = \pm 2.5^{\circ}C$

Sensor Type and Input Range

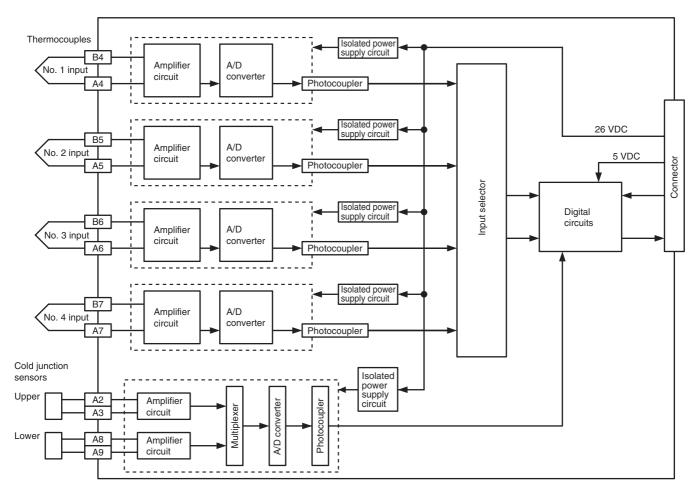
The Temperature Sensor type and input range are set in the allocated words in the DM Area for every four inputs. The input range can be set anywhere within the measurable input ranges shown in the following table. Accuracy and resolution, however, are not determined from the set input range, but rather from the measurable input range shown in the following table. Therefore, accuracy and resolution do not change even when a narrow input range is set.

Sensor type	DM Area setting	Measurable input range
В	0	0 to 1,820°C
E	1	–270 to 1,000°C
J	2	–210 to 1,200°C
К	3	–270 to 1,372°C
Ν	4	–270 to 1,300°C
R	5	–50 to 1,768°C
S	6	–50 to 1,768°C
Т	7	–270 to 400°C
mV	8	-100 to 100 mV
L	9	–200 to 900°C
U	10	–200 to 600°C
WRe5-26	11	0 to 2,300°C
PLII	12	0 to 1,300°C

Sensor type	Temperature range	Standard accuracy	Details
В	0 to 1,820°C	±1.8°C (±0.1%)	400 to 800°C: ±3°C Less than 400°C: Accuracy is not specified.
E	–270 to 1,000°C	±0.6°C (±0.05%)	-250 to 200°C: ±1.2°C Less than -250°C: Accuracy is not specified.
J	-210 to 1,200°C	±0.7°C (±0.05%)	
К	–270 to 1,372°C	±0.8°C (±0.05%)	–250 to 200°C: ±2°C Less than –250°C: Accuracy is not specified.
Ν	–270 to 1,300°C	±0.8°C (±0.05%)	–200 to 150°C: ±1.6°C Less than –200°C: Accuracy is not specified.
R	–50 to 1,769°C	±1.8°C (±0.1%)	0 to 100°C: ±2.5°C Less than 0°C: Accuracy is not specified.
S	–50 to 1,769°C	±1.8°C (±0.1%)	0 to 100°C: ±2.5°C Less than 0°C: 3.2°C
т	–270 to 400°C	±0.35°C (±0.05%)	 −180 to 0°C: ±0.7°C −200 to −180°C: ±1.3°C Less than −200°C: Accuracy is not specified.
L	–200 to 900°C	±0.5°C (±0.05%)	
U	–200 to 600°C	±0.4°C (±0.05%)	-100 to 0°C: ±0.5°C Less than -100°C: ±0.7°C
WRe5-26	0 to 2,315°C	±1.2°C (±0.05%)	More than 2,200°C: ±1.4°C
PLII	0 to 1,395°C	±0.7°C (±0.05%)	

Accuracy by Sensor Type and Measured Temperature Range

Terminal Block Diagram



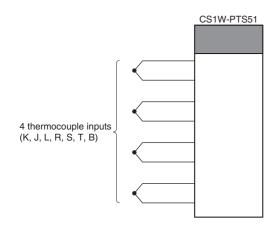
CS1W-PTS51 Isolated-type Thermocouple Input Unit

Overview

The CS1W-PTS51 Isolated-type Thermocouple Input Unit provides four direct thermocouple inputs, and sends the data to the CPU Unit each cycle. All inputs are isolated.



System Configuration



Specifications

lt	iem	Specifications
Model		CS1W-PTS51
Applicable PLC		CS Series
Unit type		CS-series Special I/O Unit
Mounting position		CS-series CPU Rack or CS-series Expansion Rack (Cannot be mounted to C200H Expansion I/O Rack or SYSMAC BUS Remote I/O Slave Rack.)
Maximum number of	f Units	80 (within the allowable current consumption and power consumption range)
Unit numbers		00 to 95 (Cannot duplicate Special I/O Unit numbers.)
Areas for data exchange with CPU	Special I/O Unit Area	10 words/Unit Isolated-type Thermocouple Input Unit to CPU Unit: All process values, process value alarms (L, H), conversion data enabled flags, sensor errors, cold junction sensor errors
Unit	DM Area words allocated to Special I/O Units	100 words/Unit CPU Unit to Isolated-type Thermocouple Input Unit: Temperature sensor type, input range (user set), process value alarm setting (L, H), zero/span adjustment value.
Number of temperat	ure sensor inputs	4
Temperature sensor	types	The sensor type be set individually for each of 4 inputs, which are each selectable from K, J, L, R, S, T, B.
Data storage in the C	CIO Area	The actual process data in the input range is stored in four digits hexadecimal (binary or BCD values) in the allocated words in the CIO Area.
Accuracy (25°C) (See note.)		With Celsius selected: $\pm 0.3\%$ of PV or $\pm 1^{\circ}$ C, whichever is greater, ± 1 digit max. With fahrenheit selected: $\pm 0.3\%$ of PV or $\pm 2^{\circ}$ F, whichever is greater, ± 1 digit max. However, the accuracy of K and T at -100° C or lower and L is $\pm 2^{\circ}$ C ± 1 digit max. The accuracy of R at 200° C or lower is $\pm 3^{\circ}$ C ± 1 digit max. The accuracy of B at 400° C or lower is not specified. PV: Process value data
Temperature charac	teristic	Refer to Temperature Characteristics According to Thermocouple Type on page 16.
Warmup time		30 min
Conversion period		250 ms/4 inputs.
Maximum time to store data in CPU Unit		Conversion period + one CPU Unit cycle
Sensor error detection		Detects sensor error at each input and turns ON the Sensor error Flag. Hardware detection time: Approx. 0.5 s max. The process value overrange direction for when a sensor error occurs can be specified. (High: Set input range +20°C or +20°F; low: Set input range -20°C or -20°F)

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ľ	tem	Specifications
		Process value 2-point alarm (HH, H, LL, L), alarm hysteresis, and ON-delay timer (0 to 60 s) are available. External alarm outputs: One per input (H or L).
Functions	External alarm outputs	NPN outputs (with short-circuit protection) External power supply voltage: 20.4 to 26.4 V DC Max. switching capacity: 100 mA (for one output) Leakage current: 0.3 mA max. Residual voltage: 3 V max.
Isolation		Between inputs and PLC signals: Transformer for power supply and photocoupler for signals. Between each input: Transformer for power supply and photocoupler for signals.
Insulation resistance		20 M Ω max. (at 500 V DC). Between all output and NC terminals and external AC terminals (Power Supply Unit) Between all input terminals and external AC terminals (Power Supply Unit) Between all input terminals and all output terminals Between all external DC terminals (input, output, and NC terminals) and FG plate Between all input and output terminals and all NC terminals
Dielectric strength		Between all output and NC terminals and external AC terminals (Power Supply Unit) 2,000 VAC, 50/60 Hz 1 min., detection current: 1 mA Between all input terminals and external AC terminals (Power Supply Unit) Between all input terminals and all output terminals Between all external DC terminals (input, output, and NC terminals) and FG plate 1,000 VAC, 50/60 Hz 1 min., detection current: 1 mA Between all channels 500 VAC, 50/60 Hz 1 min., detection current: 1 mA
External connection	IS	Terminal block (detachable)
Unit number setting	S	Set by rotary switches on front panel, from 0 to 95.
Indicators		Seven LED indicators on front panel (for normal operation, errors detected at the Thermocouple Input Unit, errors related to the CPU Unit, and four indicators for external alarm outputs.)
Effect on CPU Unit cycle time		0.4 ms
Current consumption (supplied from Power Supply Unit)		5 V DC at 250 mA max.
Dimensions		$35 \times 130 \times 126$ mm (W × H × D) Note: The height including the Backplane is 145 mm.
Weight		450 g max.

Note: The heat generated by a Unit will dramatically change the accuracy specifications when more than one C200HW-PA209R or CS1W-ID291 Unit is mounted side-by-side.

The following accuracy specifications apply under such conditions.

With Celsius selected:

 $\pm 0.3\%$ of PV or $\pm 1.3^{\circ}C,$ whichever is greater, ± 1 digit max.

With Fahrenheit selected:

 $\pm 0.3\%$ of PV or $\pm 3^\circ F,$ whichever is greater, ± 1 digit max.

However, the accuracy of K and T at -100°C or less and L is ±3°C ±1 digit max. The accuracy of R and S at 200°C or less is ±4°C ±1 digit max.

The accuracy of B at 400°C or less is not specified.

Sensor Type and Input Range

The Temperature Sensor type and input range are set in the allocated words in the DM Area for every four inputs. The measurable data range is ± 20 digits wider than the sensor input range.

		℃			°F		
Set-	Input		В	CD		BCD	
ting		16-bit binary	FDDD indicates minus sign.	Leftmost bit indicates minus sign.	16-bit binary	F□□□ indicates minus sign.	Leftmost bit indicates minus sign.
0	K: –200 to 1300°C	FF38 to FFFF to 0514	F200 to 1300	8200 to 1300	FED4 to FFFF to 08FC	F300 to 2300	F300 to 2300
	(–300 to 2300°F)	(-200 to -1 to 1300)	(-200 to 1300)	(-200 to 1300)	(-300 to -1 to 2300)	(-300 to 2300)	(-300 to 2300)
1	K: 0.0 to 500°C (0.0 to 900.0°F)	0000 to 1388 (0.0 to 500.0)	0000 to 5000 (0.0 to 500.0)	0000 to 5000 (0.0 to 500.0)	0000 to 2328 (0.0 to 900.0)	0000 to 9000 (0.0 to 900.0)	0000 to 7999 (See note 3.) (0.0 to 799.9)
2	J: -100 to 850°C	FF9C to FFFF to 0352	F100 to 0850	8100 to 0850	FF9C to FFFF to 05DC	F100 to 1500	8100 to 1500
	(-100 to 1500°F)	(-100 to -1 to 850)	(-100 to 850)	(-100 to 850)	(-100 to -1 to 1500)	(-100 to 1500)	(-100 to 1500)
3	J: 0.0 to 400.0°C	0000 to 0FA0	0000 to 4000	0000 to 4000	0000 to 1D4C	0000 to 7500	0000 to 7500
	(0.0 to 750.0°F)	(0.0 to 400.0)	(0.0 to 400.0)	(0.0 to 400.0)	(0.0 to 750.0)	(0.0 to 750.0)	(0.0 to 750.0)
4	T: –200 to 400°C (–300 to 700.0°F)	F830 to FFFF to 0FA0 (-200.0 to -0.1 to 400.0)	F999 to 4000 (See note 3.) (–99.9 to 400.0)	A000 to 4000 (-200.0 to 400.0)	F448 to FFFF to 1B58 (-300.0 to -0.1 to 700.0)	F999 to 7000 (See note 3.) (-99.9 to 700.0)	B000 to 7000 (-300.0 to 700.0)
5	L: -100 to 850°C	FF9C to FFFF to 0352	F100 to 0850	8100 to 0850	FF9C to FFFF to 05DC	F100 to 1500	8100 to 1500
	(-100 to 1500°F)	(-100 to -1 to 850)	(-100 to 850)	(-100 to 850)	(-100 to -1 to 1500)	(-100 to 1500)	(-100 to 1500)
6	L: 0.0 to 400.0°C	0000 to 0FA0	0000 to 4000	0000 to 4000	0000 to 1D4C	0000 to 7500	0000 to 7500
	(0.0 to 750.0°F)	(0.0 to 400.0)	(0.0 to 400.0)	(0.0 to 400.0)	(0.0 to 750.0)	(0.0 to 750.0)	(0.0 to 750.0)
7	R: 0 to 1700°C	0000 to 06A4	0000 to 1700	0000 to 1700	0000 to 0BB8	0000 to 3000	0000 to 3000
	(0 to 3000°F)	(0 to 1700)	(0 to 1700)	(0 to 1700)	(0 to 3000)	(0 to 3000)	(0 to 3000)
8	S: 0 to 1700°C	0000 to 06A4	0000 to 1700	0000 to 1700	0000 to 0BB8	0000 to 3000	0000 to 3000
	(0 to 3000°F)	(0 to 1700)	(0 to 1700)	(0 to 1700)	(0 to 3000)	(0 to 3000)	(0 to 3000)
9	B: 400 to 1800°C (See note 2.) (750 to 3200°F)	0190 to 0708 (400 to 1800)	0400 to 1800 (400 to 1800)	0400 to 1800 (400 to 1800)	02EE to 0C80 (750 to 3200)	0750 to 3200 (750 to 3200)	0750 to 3200 (750 to 3200)

Note: 1. If the indication range is exceeded, a sensor error will occur and the sensor error bit will turn ON. The process value will be clamped at the lower or upper limit of the indication range, depending on the setting for data direction at sensor error.
 2. The lower limit for B thermocouples is 0°C/°F.

The indicator range for BCD display will be clamped at the lower (or upper) limit in the region between the lower (or upper) limit of the setting range and the point where a sensor error occurs.

For 0.1° C/ 0.1° F indication with minus sign indicated by leftmost 4 bits (bits 12 to 15): Lower limit = -99.9, Upper limit = 999.9. For 0.1° C/ 0.1° F indication with minus sign indicated by leftmost bit (bit 15): Lower limit = -799.9, Upper limit = 799.9.

Temperature Characteristics According to Thermocouple Type

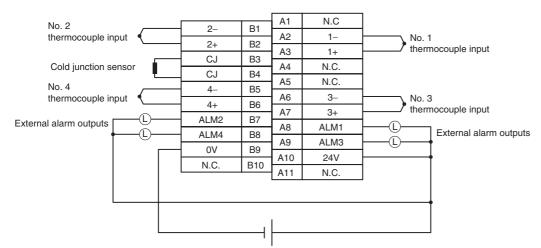
Thermocouple	Temperature range	Set value error when ambient temperature changes by 1°C
	0 to 200°C	±0.43°C
R	200 to 1,000°C	±0.29°C
	1,000 to 1,700°C	±285 ppm of PV
	0 to 200°C	±0.43°C
S	200 to 1,000°C	±0.29°C
	1,000 to 1,700°C	285 ppm of PV
	400°C or less	Not specified.
D	400 to 800°C	±0.43°C
В	800 to 1,000°C	±0.29°C
	1,000 to 1,800°C	285 ppm of PV
	-200 to -100°C	±0.29°C
К	-100 to 400°C	±0.11°C
	400 to 1,300°C	±285 ppm of PV
J	-100 to 400°C	±0.11°C
J	400 to 850°C	±285 ppm of PV
т	-200 to -100°C	±0.29°C
I	-100 to 400°C	±0.11°C
	-100 to 400°C	±0.11°C
L	400 to 850°C	±285 ppm of PV

The measured temperature error is calculated as shown in the following example.			
Item Details			
Ambient temperature	30°C		
Thermocouple type	К		
Measured temperature (PV)	500°C		
Reference accuracy (25°C)	$\pm 0.3^\circ C$ of PV or $\pm 1^\circ C,$ whichever is greater, ± 1 digit. In this example, $\pm 1.5^\circ C.$		
Temperature characteristics	400 to 1,300°C: 285 ppm of PV. In this example, 285 ppm × 500°C = 0.143°C.		
Change in ambient temperature	5°C (25 to 30°C).		

Overall accuracy =

Reference accuracy + Temperature characteristic × Change in ambient temperature = $\pm 1.5^{\circ}C + \pm 0.143^{\circ}C \times 5 = Approx$. $\pm 2.2^{\circ}C \pm 1$ digit.

Terminal Connection Diagram

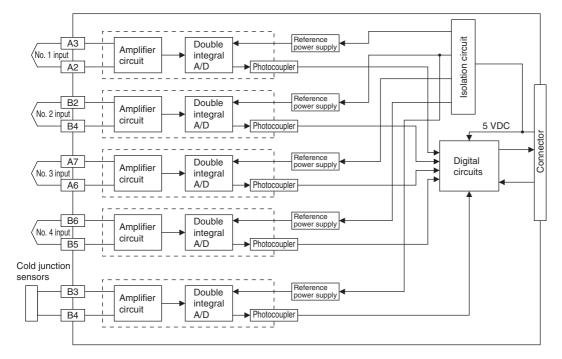


Note: Action for Unused Input Terminals

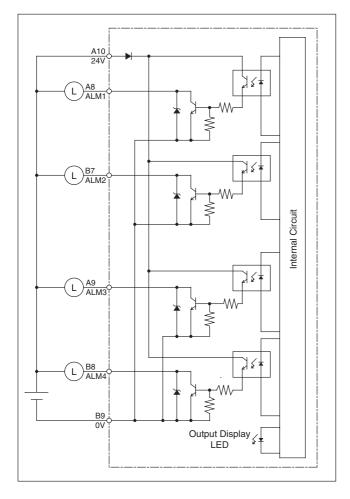
- Short-circuit the positive (+) and negative (-) sides of the thermocouple input section using a lead wire. For example, short terminals A3 and A2 for No. 1 thermocouple input.
- Cold junction sensors are mounted before shipment. If one of the cold junction sensors is disconnected, cold junction compensation will stop and correct measurement of temperatures cannot be made. Always make sure the cold junction sensors are connected when using the Units
- Cold junction sensors are calibrated separately for each Unit and connected circuit, so correct temperatures will not be measured if a cold junction sensor from another Unit is used or if the two cold junction sensors in a Unit are swapped. Use the cold junction sensors as they are provided, without making any changes.
- Do not connect anything to NC terminals. Do not use NC terminals as relay terminals.
- Always ground the GR terminal on the Power Supply Unit of the PLC.
- If the input device uses a voltage generator, temperature compensator, or similar device, then ground the input device if it has a ground terminal.

Terminal Block Diagram

Input Circuits



Output Circuits



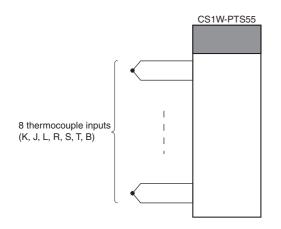
CS1W-PTS55 Isolated-type Thermocouple Input Unit

Overview

The CS1W-PTS55 Isolated-type Thermocouple Input Unit provides 8 direct thermocouple inputs, and sends the data to the CPU Unit each cycle. All inputs are isolated.



System Configuration



Specifications

Item		Specifications	
Model		CS1W-PTS55	
Applicable PLC		CS Series	
Unit type		CS-series Special I/O Unit	
Mounting position		CS-series CPU Rack or CS-series Expansion Rack (Cannot be mounted to C200H Expansion I/O Rack or SYSMAC BUS Remote I/O Slave Rack.)	
Maximum number of	ⁱ Units	80 (within the allowable current consumption and power consumption range)	
Unit numbers		00 to 95 (Cannot duplicate Special I/O Unit numbers.)	
Special I/O Unit Area		10 words/Unit Isolated-type Thermocouple Input Unit to CPU Unit: All process values, process value alarms (L, H), conversion data enabled flags, sensor errors, cold junction sensor errors	
Areas for data exchange with CPU Unit	DM Area words allocated to Special I/O Units	100 words/Unit CPU Unit to Isolated-type Thermocouple Input Unit: Temperature sensor type, input range (user set), process value alarm setting (L, H), zero/span adjustment value.	
	Expansion Setting Area	1 word/Unit CPU Unit to Isolated-type Thermocouple Input Unit: Process Value Alarm	
Number of temperat	ure sensor inputs	8	
Temperature sensor	types	The sensor type be set individually for each of 8 inputs, which are each selectable from K, J, L, R, S, T, B ("Not used" can be selected).	
Data storage in the (CIO Area	The actual process data in the input range is stored in four digits hexadecimal (binary or BCD values) in the allocated words in the CIO Area.	
Accuracy (25°C)		With Celsius selected: $\pm 0.3\%$ of PV or $\pm 1^{\circ}$ C, whichever is greater, ± 1 digit max. With fahrenheit selected: $\pm 0.3\%$ of PV or $\pm 2^{\circ}$ F, whichever is greater, ± 1 digit max. However, the accuracy of K and T at -100° C or lower and L is $\pm 2^{\circ}$ C ± 1 digit max. The accuracy of R and S at 200° C or lower is $\pm 3^{\circ}$ C ± 1 digit max. The accuracy of B at 400° C or lower is not specified. PV: Process value data	
Temperature charac	teristic	Refer to Temperature Characteristics According to Thermocouple Type on page 21.	
Warmup time		30 min	
Conversion period		250 ms/8 inputs.	
Maximum time to sto	ore data in CPU Unit	Conversion period + one CPU Unit cycle	
Sensor error detection	on	Detects sensor error at each input and turns ON the Sensor error Flag. Hardware detection time: Approx. 0.5 s max. The process value overrange direction for when a sensor error occurs can be specified. (High: Set input range +20°C or +20°F; low: Set input range -20°C or -20°F)	
Functions	Process value alarm	Process value 2-point alarm (H, L), alarm hysteresis, and ON-delay timer (0 to 60 s) are available. Two alarms per input (H, L) can be output to addresses in the CIO Area specified in the Expansion Setting Area.	
Isolation		Between inputs and PLC signals: Transformer for power supply and photocoupler for signals. Between each input: Transformer for power supply and photocoupler for signals.	
Insulation resistance	9	20 M Ω max. (at 500 V DC). Between all input terminals and external AC terminals (Power Supply Unit) Between all external DC terminals (input and NC terminals) and FG plate Between all input and all NC terminals	
Dielectric strength		Between NC terminals and external AC terminals (Power Supply Unit) 2,000 VAC, 50/60 Hz 1 min., detection current: 1 mA Between all input terminals and external AC terminals (Power Supply Unit) Between all external DC terminals (input and NC terminals) and FG plate 1000 VAC, 50/60 Hz 1 min., detection current: 1 mA Between all channels 500 VAC, 50/60 Hz 1 min., detection current: 1 mA	
External connections		Terminal block (detachable)	
Unit number settings		Set by rotary switches on front panel, from 0 to 95.	
Indicators		Three LED indicators on front panel (for normal operation, errors detected at the Unit, errors related to the CPU Unit)	
Effect on CPU Unit cycle time		0.4 ms	
Current consumption (supplied from Power Supply Unit)		5 V DC at 180 mA max. 26 V DC at 60 mA max.	
Dimensions		$35 \times 130 \times 126$ mm (W × H × D) Note: The height including the Backplane is 145 mm.	
Weight		450 g max.	

Sensor Type and Input Range

The Temperature Sensor type and input range are set in the allocated words in the DM Area for every four inputs. The measurable data range is ± 20 digits wider than the sensor input range.

			°C		°F		
Set-	Input	BCD		CD		BCD	
ting		16-bit binary	F□□□ indicates minus sign.	Leftmost bit indicates minus sign.	16-bit binary	F□□□ indicates minus sign.	Leftmost bit indicates minus sign.
0	K: –200 to 1300°C	FF38 to FFFF to 0514	F200 to 1300	8200 to 1300	FED4 to FFFF to 08FC	F300 to 2300	F300 to 2300
	(–300 to 2300°F)	(-200 to -1 to 1300)	(-200 to 1300)	(200 to 1300)	(-300 to -1 to 2300)	(-300 to 2300)	(-300 to 2300)
1	K: 0.0 to 500°C (0.0 to 900.0°F)	0000 to 1388 (0.0 to 500.0)	0000 to 5000 (0.0 to 500.0)	0000 to 5000 (0.0 to 500.0)	0000 to 2328 (0.0 to 900.0)	0000 to 9000 (0.0 to 900.0)	0000 to 7999 (See note 3.) (0.0 to 799.9)
2	J: –100 to 850°C	FF9C to FFFF to 0352	F100 to 0850	8100 to 0850	FF9C to FFFF to 05DC	F100 to 1500	8100 to 1500
	(–100 to 1500°F)	(-100 to -1 to 850)	(-100 to 850)	(-100 to 850)	(-100 to -1 to 1500)	(-100 to 1500)	(-100 to 1500)
3	J: 0.0 to 400.0°C	0000 to 0FA0	0000 to 4000	0000 to 4000	0000 to 1D4C	0000 to 7500	0000 to 7500
	(0.0 to 750.0°F)	(0.0 to 400.0)	(0.0 to 400.0)	(0.0 to 400.0)	(0.0 to 750.0)	(0.0 to 750.0)	(0.0 to 750.0)
4	T: -200 to 400°C (-300 to 700.0°F)	F830 to FFFF to 0FA0 (-200.0 to -0.1 to 400.0)	F999 to 4000 (See note 3.) (–99.9 to 400.0)	A000 to 4000 (-200.0 to 400.0)	F448 to FFFF to 1B58 (-300.0 to -0.1 to 700.0)	F999 to 7000 (See note 3.) (–99.9 to 700.0)	B000 to 7000 (-300.0 to 700.0)
5	L: -100 to 850°C	FF9C to FFFF to 0352	F100 to 0850	8100 to 0850	FF9C to FFFF to 05DC	F100 to 1500	8100 to 1500
	(-100 to 1500°F)	(-100 to -1 to 850)	(-100 to 850)	(-100 to 850)	(-100 to -1 to 1500)	(-100 to 1500)	(-100 to 1500)
6	L: 0.0 to 400.0°C	0000 to 0FA0	0000 to 4000	0000 to 4000	0000 to 1D4C	0000 to 7500	0000 to 7500
	(0.0 to 750.0°F)	(0.0 to 400.0)	(0.0 to 400.0)	(0.0 to 400.0)	(0.0 to 750.0)	(0.0 to 750.0)	(0.0 to 750.0)
7	R: 0 to 1700°C	0000 to 06A4	0000 to 1700	0000 to 1700	0000 to 0BB8	0000 to 3000	0000 to 3000
	(0 to 3000°F)	(0 to 1700)	(0 to 1700)	(0 to 1700)	(0 to 3000)	(0 to 3000)	(0 to 3000)
8	S: 0 to 1700°C	0000 to 06A4	0000 to 1700	0000 to 1700	0000 to 0BB8	0000 to 3000	0000 to 3000
	(0 to 3000°F)	(0 to 1700)	(0 to 1700)	(0 to 1700)	(0 to 3000)	(0 to 3000)	(0 to 3000)
9	B: 400 to 1800°C (See note 2.) (750 to 3200°F)	0190 to 0708 (400 to 1800)	0400 to 1800 (400 to 1800)	0400 to 1800 (400 to 1800)	02EE to 0C80 (750 to 3200)	0750 to 3200 (750 to 3200)	0750 to 3200 (750 to 3200)

Note: 1. If the indication range is exceeded, a sensor error will occur and the sensor error bit will turn ON. The process value will be clamped at the lower or upper limit of the indication range, depending on the setting for data direction at sensor error.
 2. The lower limit for B thermocouples is 0°C/°F.

The indicator range for BCD display will be clamped at the lower (or upper) limit in the region between the lower (or upper) limit of the setting range and the point where a sensor error occurs.

For 0.1° C/ 0.1° F indication with minus sign indicated by leftmost 4 bits (bits 12 to 15): Lower limit = -99.9, Upper limit = 999.9. For 0.1° C/ 0.1° F indication with minus sign indicated by leftmost bit (bit 15): Lower limit = -799.9, Upper limit = 799.9.

Temperature Characteristics According to Thermocouple Type

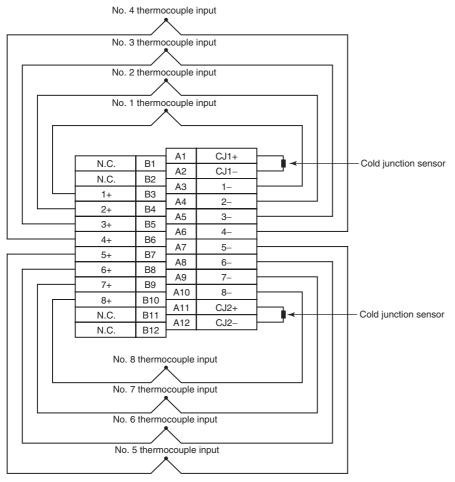
Thermocouple	Temperature range	Set value error when ambient temperature changes by 1°C
	0 to 200°C	±0.43°C
R	200 to 1,000°C	±0.29°C
	1,000 to 1,700°C	±285 ppm of PV
	0 to 200°C	±0.43°C
S	200 to 1,000°C	±0.29°C
	1,000 to 1,700°C	285 ppm of PV
	400°C or less	Not specified.
в	400 to 800°C	±0.43°C
В	800 to 1,000°C	±0.29°C
	1,000 to 1,800°C	285 ppm of PV
	–200 to –100°C	±0.29°C
К	-100 to 400°C	±0.11°C
	400 to 1,300°C	±285 ppm of PV
.1	-100 to 400°C	±0.11°C
J	400 to 850°C	±285 ppm of PV
т	-200 to -100°C	±0.29°C
I	-100 to 400°C	±0.11°C
	-100 to 400°C	±0.11°C
L	400 to 850°C	±285 ppm of PV

Item	Details
Ambient temperature	30°C
Thermocouple type	К
Measured temperature (PV)	500°C
Reference accuracy (25°C)	$\pm 0.3^{\circ}C$ of PV or $\pm 1^{\circ}C,$ whichever is greater, ± 1 digit. In this example, $\pm 1.5^{\circ}C.$
Temperature characteristics	400 to 1,300°C: 285 ppm of PV. In this example, 285 ppm × 500°C = 0.143°C.
Change in ambient temperature	5°C (25 to 30°C).

Overall accuracy =

Reference accuracy + Temperature characteristic × Change in ambient temperature = $\pm 1.5^{\circ}C + \pm 0.143^{\circ}C \times 5 = Approx$. $\pm 2.2^{\circ}C \pm 1$ digit.

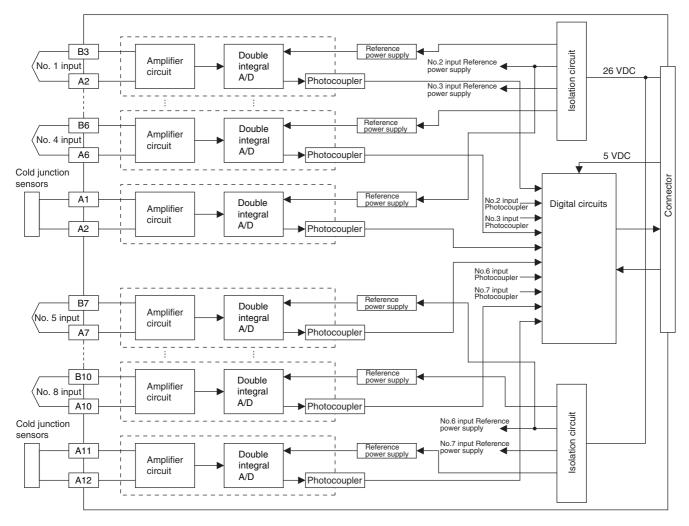
Terminal Connection Diagram



- Note: Set the Sensor type in Setting Group 2 in the DM Area to "Not used" for any thermocouple inputs that are not used.
 - Cold junction sensors are mounted before shipment. If one of the cold junction sensors is disconnected, cold junction compensation will stop and correct measurement of temperatures cannot be made. Always make sure the cold junction sensors are connected when using the Units.
 - Cold junction sensors are calibrated separately for each Unit and connected circuit, so correct temperatures will not be measured if a cold junction sensor from another Unit is used or if the two cold junction sensors in a Unit are swapped. Use the cold junction sensors as they are provided, without making any changes.
 - Do not connect anything to NC terminals. Do not use NC terminals as relay terminals.
 - Always ground the GR terminal on the Power Supply Unit of the PLC.
 - If the input device uses a voltage generator, temperature compensator, or similar device, then ground the input device if it has a ground terminal.

Terminal Block Diagram

Input Circuits



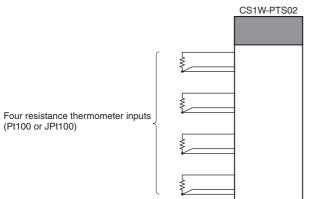
CS1W-PTS02 Isolated-type Resistance Thermometer Input Unit (Pt100 or JPt100)

Overview

The CS1W-PTS02 Isolated-type Resistance Thermometer Input Unit provides four direct platinum resistance thermometer inputs, and sends the data to the CPU Unit each cycle. All inputs are isolated.



System Configuration



Specifications

Item		Specifications		
Model		CS1W-PTS02		
Applicable PLC		CS Series		
Unit type		CS-series Special I/O Unit		
Mounting position		CS-series CPU Rack or CS-series Expansion Rack (Cannot be mounted to C200H Expansion I/O Rack or SYSMAC BUS Remote I/O Slave Rack.)		
Maximum number of	Units	80 (within the allowable current consumption and power of	consumption range)	
Unit numbers		00 to 95 (Cannot duplicate Special I/O Unit numbers.)		
Special I/O Unit		10 words/Unit Resistance Thermometer Input Unit to CPU Unit: All process values, process value alarms (LL, L, H, HH), rate-of-change values, rate-of-change alarms (L, H), disconnection alarms, cold junction sensor errors		
exchange with CPU Unit	DM Area words allocated to Special I/O Units	100 words/Unit CPU Unit to Resistance Thermometer Input Unit: Temperature sensor type, input range (user set), scaling of process value data to be stored in allocated words in CIO area, number of items for moving average, process value alarm setting (LL, L, H, HH), rate-of-change alarm setting (L, H), zero/span adjustment value, etc.		
Number of temperate	ure sensor inputs	4		
Temperature sensor types		Pt100 (JIS, IEC) or JPt100	Sensor type, input range, and scaling to industrial units are separate for each of the 4 inputs. Note: Sensor type, input range, and scaling to industrial units are set in the DM Area.	
Input ranges		The input range can be set within any of the measurable input ranges shown in Table 1 (below). Note: Internally, inputs are processed in five ranges (refer to Table 2 below), so accuracy and resolution accord with these internal ranges.	Example: Sensor type: Pt100; input range: 0 to 500°C; industrial unit scaling: 0.0 to 500°C. DM Area settings are as follows: Sensor type: 0 (0000 hex)	
Scaling in industrial units		Data to be stored in the allocated words in the CIO area must be scaled (individually for each of 4 inputs, with the minimum and maximum values set). Data can be stored at 0% to 100%.		
Data storage in the CIO Area		The value derived from carrying out the following processing in order of the actual process data in the input range is stored in four digits hexadecimal (binary values) in the allocated words in the CIO Area. 1) Mean value processing \rightarrow 2) Scaling \rightarrow 3) Zero/span adjustment \rightarrow 4) Output limits		

ŀ	tem	Specifications		
Accuracy (25°C)		The greater of the following: $\pm 0.1\%$ (of internal range full span) or 0.1° C As shown in the following equation, the accuracy depends on the ratio of the selected internal range (0 to 4) span to the set input range span. Accuracy = $\pm 0.1\% \times \frac{\text{Internal range span}}{\text{Set input range span}}$ or 0.1° C, whichever is greater.		
Temperature coeffic	ient	±0.015% /°C, for any of internal range numbers 0 to 4.		
Resolution		$\frac{1/4,096}{As} \text{ (of internal range full span)}$ As shown in the following equation, the resolution depends on the ratio of the selected internal range (0 to 4) span to the set input range span. Resolution = $\frac{1}{4096} \times \frac{\text{Internal range span}}{\text{Set input range span}}$		
Sensing method		3-wire method		
Allowable lead wire	resistance	20 Ω max. per wire		
Input detection curre	ent	0.25 mA		
Warmup time		10 min		
Response time		0.5 s (travel time from input 0% to 90%, for step input)		
Conversion period		100 ms/4 inputs		
Maximum time to sto	ore data in CPU Unit	Conversion period + one CPU Unit cycle		
Disconnection detec	tion	Detects disconnections at each input and turns ON the Disconnection Detection Flag. Hardware detection time: Approx. 1 s The process value overrange direction for when a disconnection occurs can be specified. (High: 115% of set input range; low: –15% of set input range)		
	Mean value processing (input filter)	Calculates the moving average for the specified number of process values (1 to 16), and stores that value in the CIO Area as the process value.		
Function	Process value alarm	Process value 4-point alarm (HH, H, LL, L), alarm hysteresis, and ON-delay timer (0 to 60 s) are available.		
Function	Rate-of-change calculation	Calculates the amount of change per comparison time interval (1 to 16 s).		
	Rate-of-change alarm	Rate-of-change 2-point alarm (H, L), alarm hysteresis (shared with process value alarm), and ON-delay timer (0 to 60 s, shared with process value alarm) are available.		
Isolation		Between temperature inputs and between input terminals and PLC signals: Isolation by transformer		
Insulation resistance	9	20 M Ω (at 500 V DC) between inputs		
Dielectric strength		Between inputs: 1,000 V AC, at 50/60 Hz, for 1 min, leakage current 10 mA max.		
External connection	s	Terminal block (detachable)		
Unit number settings		Set by rotary switches on front panel, from 0 to 95.		
Indicators		Three LED indicators on front panel (for normal operation, errors detected at the Resistance Thermometer Input Unit, and errors related to the CPU Unit).		
Front panel connector		Sensor input connector terminal block (detachable)		
Effect on CPU Unit cycle time		0.3 ms		
Current consumption		5 V DC at 150 mA max., 26 V DC at 150 mA max.		
Dimensions		$35 \times 130 \times 126$ mm (W × H × D) Note: The height including the Backplane is 145 mm.		
Weight		450 g max.		
Standard accessorie	25	None		

Sensor Type and Input Range

The resistance thermometer type and input range are set in the allocated words in the DM Area for every four inputs. The input range can be set anywhere within the measurable input ranges shown in Table 1.

Table 1: Measurable Input Ranges

Sensor type	DM Area setting	Measurable input range (See note.)
Pt100	0	–200 to 850°C
JPt100	1	–200 to 500°C

Note: Set the input range in the DM Area within this range.

Internally inputs are processed in five progressive ranges (numbers 0 to 4), as shown in the following table.

Table 2: Internal Ranges

Internal range number	Temperature range	Span
0	–200 to 850°C	1,050°C
1	–200 to 438°C	638°C
2	–200 to 211°C	411°C
3	-100 to 104°C	204°C
4	-51 to 52°C	103°C

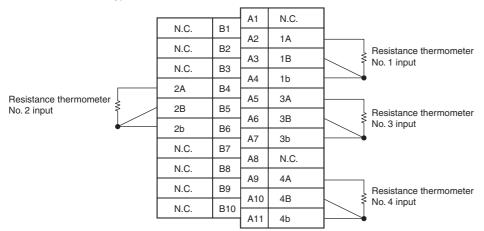
Therefore, the accuracy and resolution are determined by the ratio of the selected internal range (0 to 4) span to the set input range span. For the internal range, a larger number is selected when both the minimum and maximum values of the range fall within that next range.

For example, suppose that the sensor type is Pt100 and the set input range is -100 to 400° C. Since both the minimum and maximum values fall within the limits for internal range No. 1 (-200 to 438° C), that range will be selected.

Note: With Resistance Thermometer Input Units, process values can be scaled (e.g., 0% to 100%) in industrial units for the set input range. It is possible to set the process value scaling higher than the resolution, but it will cause the values to be unstable.

Terminal Connection Diagram

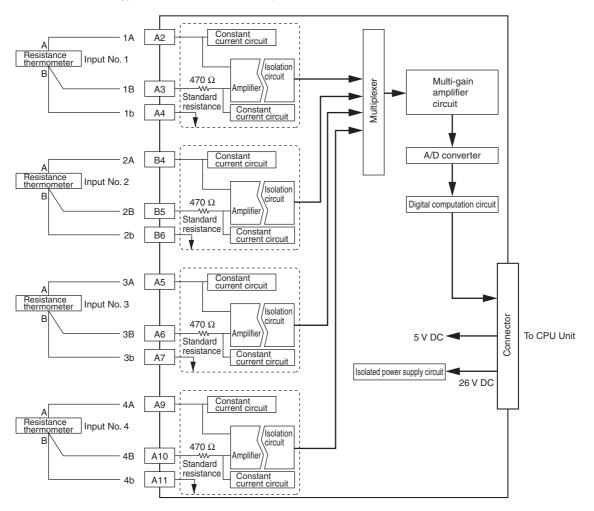
CS1W-PTS02 Isolated-type Resistance Thermometer Unit



- Note: 1. Wire the same length to A, B, and b, so that the impedance will be the same. In particular, do not short circuit between B and b at the terminal block.
 - 2. For unused input terminals, short-circuit between A-B and B-b (e.g., A2-A3 and A3-A4 for input No. 1) of the resistance thermometer inputs with the lead wire.

Terminal Block Diagram

CS1W-PTS02 Isolated-type Resistance Thermometer Input Unit



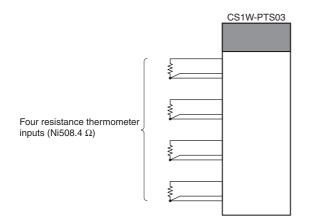
CS1W-PTS03 Isolated-type Resistance Thermometer Input Unit (Ni508.4)

Overview

The CS1W-PTS03 Isolated-type Resistance Thermometer Input Unit provides four direct Ni thermometer inputs, and sends the data to the CPU Unit each cycle. All inputs are isolated.



System Configuration



Specifications

Item		Specifications		
Model		CS1W-PTS03		
Applicable PLC		CS Series		
Unit type		CS-series Special I/O Unit		
Mounting position		CS-series CPU Rack or CS-series Expansion Rack (Cannot be mounted to C200H Expansion I/O Rack or SYSMAC BUS Remote I/O Slave Rack.)		
Maximum number of	Units	80 (within the allowable current consumption and power of	consumption range)	
Unit numbers		00 to 95 (Cannot duplicate Special I/O Unit numbers.)		
Areas for data	Special I/O Unit Area	0 words/Unit Resistance Thermometer Input Unit to CPU Unit: All process values, process value alarms (LL, L, H, HH), rate-of-change values, rate-of-change alarms (L, H), disconnection alarms		
exchange with CPU Unit	DM Area words allocated to Special I/O Units	100 words/Unit CPU Unit to Resistance Thermometer Input Unit: Temperature sensor type, input range (user set), scaling of process value data to be stored in allocated words in CIC area, number of items for moving average, process value alarm setting (LL, L, H, HH), rate-of-change alarm setting (L, H), zero/span adjustment value, etc.		
Number of temperate	ire sensor inputs	4		
Temperature sensor types		Ni508.4	Input range and scaling to industrial units are separate for each of the 4 inputs. Note: Sensor type, input range, and scaling to industrial units are set in the DM Area.	
Input ranges		The input range can be set within a range of –50 to 150°C (variable setting). Note: Internally, inputs are processed in the above range (refer to Table 2 below), so accuracy and resolution accord with this internal range.	Example: Input range: -50 to 100°C; industrial unit scaling: -50.0 100.0°C. DM Area settings are as follows: Input signal maximum: 1000 (03E8 hex)	
Scaling in industrial units		Data to be stored in the allocated words in the CIO area must be scaled (with the minimum and maximum values set). Data can be stored at 0% to 100%.		
Data storage in the CIO Area		The value derived from carrying out the following processing in order of the actual process data in the input range is stored in four digits hexadecimal (binary values) in the allocated words in the CIO Area. 1) Mean value processing \rightarrow 2) Scaling \rightarrow 3) Zero/span adjustment \rightarrow 4) Output limits		

It	em	Specifications		
Accuracy (25°C)		The greater of the following: $\pm 0.2\%$ (of internal range full span) or 0.2° C As shown in the following equation, the accuracy depends on the ratio of the selected internal range (0 to 4) span to the set input range span. Accuracy = $\pm 0.1\% \times \frac{\text{Internal range span}}{\text{Set input range span}}$ or 0.2° C, whichever is greater.		
Temperature coeffici	ent	±0.015% /°C, for any of internal range numbers 0 to 4.		
Resolution		$\frac{1/4,096}{As}$ (of internal range full span) As shown in the following equation, the resolution depends on the ratio of the internal range span to the set input range span. Resolution = $\frac{1}{4096} \times \frac{\text{Internal range span}}{\text{Set input range span}}$		
Sensing method		3-wire method		
Allowable lead wire	esistance	20 Ω max. per wire		
Input detection curre	ent	0.25 mA		
Warmup time		10 min		
Response time		0.5 s (travel time from input 0% to 90%, for step input)		
Conversion period		100 ms/4 inputs		
Maximum time to sto	ore data in CPU Unit	Conversion period + one CPU Unit cycle		
Disconnection detec	tion	Detects disconnections at each input and turns ON the Disconnection Detection Flag. Hardware detection time: Approx. 1 s The process value high/low direction for when a disconnection occurs can be specified. (High: 115% of set input range; low: -15% of set input range)		
	Mean value processing (input filter)	Calculates the moving average for the specified number of process values (1 to 16), and stores that value in the CIO Area as the process value.		
Function	Process value alarm	Process value 4-point alarm (HH, H, LL, L), alarm hysteresis, and ON-delay timer (0 to 60 s) are available.		
Function	Rate-of-change calculation	Calculates the amount of change per comparison time interval (1 to 16 s).		
	Rate-of-change alarm	Rate-of-change 2-point alarm (H, L), alarm hysteresis (shared with process value alarm), and ON-delay timer (0 to 60 s, shared with process value alarm) are available.		
Isolation		Between temperature inputs and between input terminals and PLC signals: Isolation by transformer		
Insulation resistance)	20 M Ω (at 500 V DC) between inputs		
Dielectric strength		Between inputs: 1,000 V AC, at 50/60 Hz, for 1 min, leakage current 10 mA max.		
External connections	6	Terminal block (detachable)		
Unit number settings		Set by rotary switches on front panel, from 0 to 95.		
Indicators		Three LED indicators on front panel (for normal operation, errors detected at the Resistance Thermometer Input Unit, and errors related to the CPU Unit).		
Front panel connector		Sensor input connector terminal block (detachable)		
Effect on CPU Unit cycle time		0.3 ms		
Current consumption		5 V DC at 150 mA max., 26 V DC at 150 mA max.		
Dimensions		$35 \times 130 \times 126$ mm (W × H × D) Note: The height including the Backplane is 145 mm.		
Weight		450 g max.		
Weight				

Sensor Type and Input Range

The input range is set in the allocated words in the DM Area for every four inputs. It can be set anywhere within the measurable input range shown in Table 1.

Measurable Input Range

Sensor type	Measurable Input range (See note.)		
Ni508.4	–50 to 150°C		
Note: Set the input range in the DM Area within this range.			

Even if the input range is set more narrowly than the range of -50 to 150°C, internally inputs will be processed according to the internal range shown in the following table.

Internal range

Internal range temperatures	Internal range span
–50 to 150°C	200°C

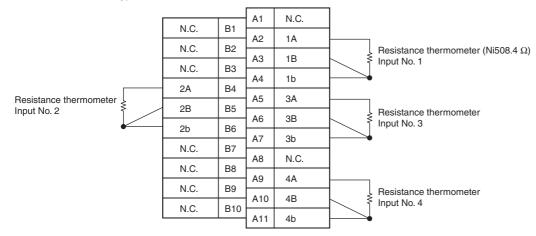
Therefore, the accuracy and resolution are determined by the ratio of the internal range span to the set input range span.

Example: Even if the set input range is -50 to 100°C, internally inputs will be processed according to the internal range of -50 to 150°C.

Note: With Resistance Thermometer Units (Ni508.4), process values can be scaled (e.g., 0% to 100%) in industrial units for the set input range. Generally, however, set the same values for process value scaling in industrial units as for the set input range. It is possible to set the process value scaling higher than the resolution, but it will cause the values to be unstable.

Terminal Connection Diagram

CS1W-PTS03 Isolated-type Resistance Thermometer Unit

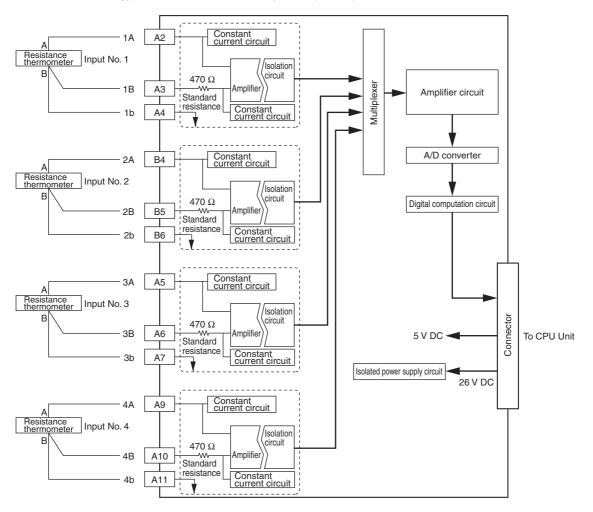


Note: 1. Wire the same length to A, B, and b, so that the impedance will be the same. In particular, do not short circuit between B and b at the terminal block.

2. For unused input terminals, short-circuit between A-B and B-b (e.g., A2-A3 and A3-A4 for input No. 1) of the resistance thermometer inputs with the lead wire.

Terminal Block Diagram

CS1W-PTS03 Isolated-type Resistance Thermometer Input Unit (Ni508.4)



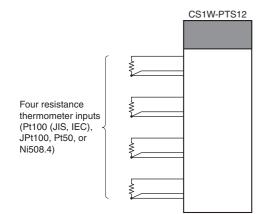
CS1W-PTS12 Isolated-type Resistance Thermometer Input Unit (Pt100, JPt100, Pt50, Ni508.4)

Overview

The CS1W-PTS12 Isolated-type Resistance Thermometer Input Unit provides four direct resistance thermometer inputs, and sends the data to the CPU Unit each cycle. All inputs are isolated.



System Configuration



Specifications

Item		Specifications	
Model		CS1W-PTS12	
Applicable PLC		CS Series	
Unit type		CS-series Special I/O Unit	
Mounting position		CS-series CPU Rack or CS-series Expansion Rack (Cannot be mounted to C200H Expansion I/O Rack or SYSMAC BUS Remote I/O Slave Rack.)	
Maximum number of	f Units	80 (within the allowable current consumption and power consumption range)	
Unit numbers		00 to 95 (Cannot duplicate Special I/O Unit numbers.)	
	Special I/O Unit Area	10 words/Unit Resistance Thermometer Input Unit to CPU Unit: All process values, process value alarms (LL, L, H, HH), rate-of-change values, rate-of-change alarms (L, H), disconnection alarms, adjustment period end/notices.	
Areas for data exchange with CPU	DM Area words allocated to Special I/O Units	100 words/Unit CPU Unit to Resistance Thermometer Input Unit: Temperature sensor type, input range (user set), scaling of process value data to be stored in allocated words in CIO area, rate-of-change input range, scaling of rate-of-change data, number of items for moving average, process value alarm setting (LL, L, H, HH), rate-of-change alarm setting (L, H), zero/span adjustment value.	
Unit	Expansion Control/ Monitor Area words	35 words/Unit CPU Unit to Resistance Thermometer Input Unit: Hold function selection start/reset, adjustment period control, control bits Resistance Thermometer Input Unit to CPU Unit: Adjustment period warnings/notices, peak and bottom values, top and valley values	
	Expansion Setting Area words	46 words/Unit CPU Unit to Resistance Thermometer Input Unit: Expansion Setting Area settings, adjustment period control, peak and bottom detection, top and valley detection	
Number of temperat	ure sensor inputs	4	
Temperature sensor type		Pt100 (JIS, IEC), JPt100, Pt50, Ni508.4 Sensor type, input range, and scaling to industrial units are separate for each of the 4 inputs.	
Scaling		Data to be stored in the allocated words in the CIO area must be scaled (with the minimum and maximum values set by user) (4 inputs set separately.). Data can be stored at 0% to 100%.	
Data storage in the CIO Area		The value derived from carrying out the following processing in order of the actual process data in the input range is stored in four digits hexadecimal (binary values) in the allocated words in the CIO Area. 1) Mean value processing \rightarrow 2) Scaling \rightarrow 3) Zero/span adjustment \rightarrow 4) Output limits	
Accuracy (25°C)		The greater of the following: ±0.05% or ±0.1°C	

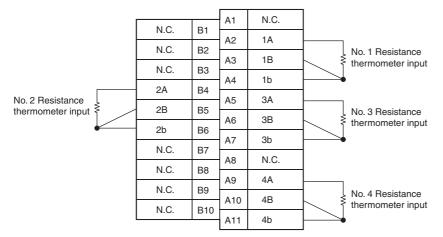
Item		Specifications			
Temperature coefficient		Pt100: 0.009%/°C JPt100: 0.01%/°C Pt50: 0.02%/°C Ni508.4: 0.012%/°C			
Resolution		1/64,000			
Sensing method		3-wire method			
Allowable lead wire resistance		20 Ω max. per wire			
Input detection current		0.5 mA			
Warmup time		10 min			
Response time		100 ms (travel time from input 0% to 90%, for step input and with moving average for 4 samples)			
Conversion period		20 ms/4 inputs or 10 ms/2 inputs, selectable in DM Area words allocated to Unit as a Special I/O Unit.			
Maximum time to	store data in CPU Unit	Conversion period + one CPU Unit cycle			
Disconnection detection		Detects disconnections at each input and turns ON the Disconnection Detection Flag. Hardware detection time: Approx. 0.5 s max. The process value overrange direction for when a disconnection occurs can be specified. (High: 115% of set input range; low: -15% of set input range)			
	Mean value processing (input filter)	Calculates the moving average for the specified number of process values (1 to 128), and stores that value in the CIO Area as the process value.			
	Process value alarm	Process value 4-point alarm (HH, H, LL, L), alarm hysteresis, and ON-delay timer (0 to 60 s are available).			
	Rate-of-change calculation	Calculates the amount of change per comparison time interval (1 to 16 s).			
	Rate-of-change alarm	Rate-of-change 2-point alarm (H, L), alarm hysteresis, and ON-delay timer (0 to 60 s are available, shared with process value alarm).			
Function	Adjustment period control	When zero/span adjustment is executed, the date is internally recorded at the Unit. When the preset zero/span adjustment period and the notice of days remaining have elapsed, this function turns ON a warning flag to give not that it is time for readjustment.			
	Peak and bottom detection	Detects the maximum (peak) and minimum (bottom) analog input values, from when the Hold Start Bit (output allocated to the Expansion Control/Monitor Area turns ON until it turns OFF. These values are stored as the per bottom values in the Expansion Control/Monitor Area.			
	Top and valley detection	This function detects the top and valley values for analog inputs, from when the Hold Start Bit (output) allocated to the Expansion Control/Monitor Area turns ON until it turns OFF. These values are stored as the top and valley values in the Expansion Control/Monitor Area.			
Isolation		Between temperature inputs and between input terminals and PLC signals: Power supply isolated by transformers, signals isolated by photocouplers.			
Insulation resistan	nce	20 MΩ (at 500 V DC) between inputs			
Dielectric strength	1	Between inputs: 1,000 V AC, at 50/60 Hz, for 1 min, leakage current 10 mA max.			
External connection	ons	Terminal block (detachable)			
Unit number settin	ngs	Set by rotary switches on front panel, from 0 to 95.			
Indicators		Three LED indicators on front panel (for normal operation, errors detected at the Resistance Thermometer Input Unit, and errors detected at the CPU Unit).			
Front panel connector		Sensor input connector terminal block (detachable)			
Effect on CPU Unit cycle time		0.3 ms			
Current consumption		5 V DC at 120 mA max., 26 V DC at 70 mA max.			
Dimensions		$35 \times 130 \times 126$ mm (W × H × D) Note: The height including the Backplane is 145 mm.			
Weight		450 g max.			
Standard accessories		None			

Sensor Type and Input Range

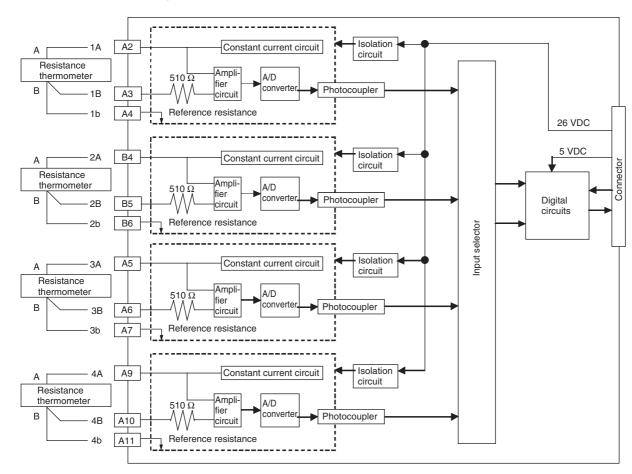
The resistance thermometer type and input range are set in the allocated words in the DM Area for every four inputs. The input range can be set anywhere within the measurable input ranges shown in the following table. Accuracy and resolution, however, are not determined from the set input range, but rather from the measurable input range shown in the following table. Therefore, accuracy and resolution do not change even when a narrow input range is set.

Sensor type	DM Area setting	Measurable input range		
Pt100	0	–200 to 850°C		
JPt100	1	–200 to 500°C		
Pt50	2	–200 to 649°C		
Ni508.4	3	–50 to 150°C		

Terminal Connection Diagram



- Note: Wire the same length to A, B, and b, so that the impedance will be the same. In particular, do not short circuit between B and b at the terminal block.
 - For unused input terminals, short-circuit between A-B and B-b (e.g., A2-A3 and A3-A4 for input No. 1) of the resistance thermometer inputs with the lead wire.
 - Always ground the GR terminal on the Power Supply Unit of the PLC.
 - If the input device uses a voltage generator, temperature compensator, or similar device, then ground the input device if it has a ground terminal.



Terminal Block Diagram

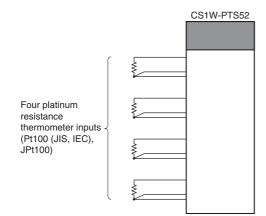
CS1W-PTS52 Isolated-type Resistance Thermometer Input Unit (Pt100, JPt100)

Overview

The CS1W-PTS52 Isolated-type Resistance Thermometer Input Unit provides four direct platinum resistance thermometer inputs, and sends the data to the CPU Unit each cycle. All inputs are isolated.



System Configuration



Specifications

Item		Specifications			
Model		CS1W-PTS52			
Applicable PLC		CS Series			
Unit type		CS-series Special I/O Unit			
Mounting position		CS-series CPU Rack or CS-series Expansion Rack (Cannot be mounted to C200H Expansion I/O Rack or SYSMAC BUS Remote I/O Slave Rack.)			
Maximum number of Units		80 (within the allowable current consumption and power consumption range)			
Unit numbers		00 to 95 (Cannot duplicate Special I/O Unit numbers.)			
Areas for data	Special I/O Unit Area	10 words/Unit Resistance Thermometer Input Unit to CPU Unit: All process values, process value alarms (L, H), conversion data enabled flag, sensor errors.			
exchange with CPU Unit	DM Area words allocated to Special I/O Units	100 words/Unit CPU Unit to Resistance Thermometer Input Unit: Temperature sensor type, input range (user set), process value alarm setting (L, H), zero/span adjustment value.			
Number of temperature sensor inputs		4			
Temperature sensor type		Pt100 (JIS, IEC), JPt100 The same sensor type, input range, and scaling to industrial units are used by all inputs.			
Data storage in the CIO Area		The actual process data in the input range is stored in four digits hexadecimal (binary or BCD values) in the allocated words in the CIO Area.			
Accuracy (25°C)		±0.3% of PV or ±0.8°C, whichever is greater, ±1 digit max. (±0.3% of PV or ±1.6°F, whichever is greater, ±1 digit max.) PV: Process value data			
Temperature charact	teristics	Refer to Temperature Characteristics According to Platinum Resistance Thermometer Type on page 37.			
Sensing method		3-wire method			
Input detection curre	ent	1 mA			
Influence of conduct	tor resistance	0.4°C/Ω max.			
Conversion period		250 ms/4 inputs			
Warmup time		10 min			
Maximum time to store data in CPU Unit		Conversion period + one CPU Unit cycle			
Sensor error detection		Detects sensor error at each input and turns ON the Sensor error Flag. Hardware detection time: Approx. 0.5 s max. The process value overrange direction for when a sensor error occurs can be specified. (High: +20 digit of set input range; low: -20 digit of set input range)			

Item		Specifications			
	Process value alarm	Process value 2-point alarm (H, L), alarm hysteresis, and ON-delay timer (0 to 60 s are available).			
Function	External alarm outputs	NPN outputs (with short-circuit protection) External power supply voltage: 20.4 to 26.4 V DC Max. switching capacity: 100 mA (for one output) Leakage current: 0.3 mA max. Residual voltage: 3 V max.			
Isolation		Between inputs and PLC signal: Transformer for power supply and photocoupler for signals Between each input: Transformer for power supply and photocoupler for signals			
Insulation resistance		20 M Ω max. (at 500 V DC). Between all output and NC terminals and external AC terminals (Power Supply Unit) Between all input terminals and external AC terminals (Power Supply Unit) Between all input terminals and all output terminals Between all external DC terminals (input, output, and NC terminals) and FG plate Between all input and output terminals and all NC terminals			
Dielectric strength		Between all output and NC terminals and external AC terminals (Power Supply Unit) 2,000 V AC, 50/60 Hz 1 min., detection current: 1 mA Between all input terminals and external AC terminals (Power Supply Unit) Between all input terminals and all output terminals Between all external DC terminals (input, output, and NC terminals) and FG plate 1,000 V AC, 50/60 Hz 1 min., detection current: 1 mA Between all channels 500 VAC, 50/60 Hz 1 min., detection current: 1 mA			
External connections		Terminal block (detachable)			
Unit number settings		Set by rotary switches on front panel, from 0 to 95.			
Indicators		Seven LED indicators on front panel (for normal operation, errors detected at the Unit, errors detected at the CPU Unit, and four indicators for external alarm outputs.)			
Effect on CPU Unit cycle time		0.4 ms			
Current consumption		5 V DC at 250 mA max			
Dimensions		$35 \times 130 \times 126$ mm (W × H × D) Note: The height including the Backplane is 145 mm.			
Weight		450 g max.			

Sensor Type and Input Range

The Platinum Resistance Thermometer type and input range are set in the allocated words in the DM Area for every four inputs. The measurable data range is ±20 digits wider than the sensor input range.

Set- ting	Input	°C			°F		
			BCD			BCD	
		16-bit binary	F⊟⊟⊟ indicates minus sign.	Leftmost bit indicates minus sign.	16-bit binary	Leftmost 4 bits (bits 12 to 15) indicate minus sign.	Leftmost bit (bit 15) indicates minus sign.
0	Pt100: -200.0 to 650.0°C (-300.0 to 1200.0°F)	F830 to FFFF to 1964 (-200.0 to -0.1 to 650.0)	F999 to 6500 (See note 2.) (-99.9 to 650.0)	A000 to 6500 (-200.0 to 650.0)	F448 to FFFF to 2EE0 (-300.0 to -0.1 to 1200.0)	F999 to 9999 (See note 2.) (–99.9 to 999.9)	B000 to 7999 (See note 2.) (-300.0 to 799.9)
1	JPt100: -200.0 to 650.0°C (-300.0 to 1200.0°F)	F830 to FFFF to 1964 (-200.0 to -0.1 to 650.0)	F999 to 6500 (See note 2.) (-99.9 to 650.0)	A000 to 6500 (-200.0 to 650.0)	F448 to FFFF to 2EE0 (-300.0 to -0.1 to 1200.0)	F999 to 9999 (See note 2.) (–99.9 to 999.9)	B000 to 7999 (See note 2.) (-300.0 to 799.9)
2 to 9	Do not set.				Do not set.		

Note: 1. If the indication range is exceeded, a sensor error will occur and the sensor error bit will turn ON. The process value will be clamped at the lower or upper limit of the indication range, depending on the setting for data direction at sensor error.

2. The indicator range for BCD display will be clamped at the lower (or upper) limit in the region between the lower (or upper) limit of the setting range and the point where a sensor error occurs.

For 0.1° C/ 0.1° F indication with minus sign indicated by leftmost 4 bits (bits 12 to 15): Lower limit = -99.9, Upper limit = 999.9. For 0.1° C/ 0.1° F indication with minus sign indicated by leftmost bit (bit 15): Lower limit = -799.9, Upper limit = 799.9.

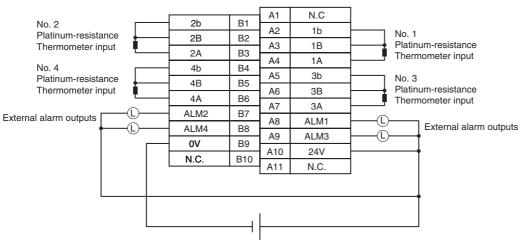
Temperature Characteristics According to Platinum Resistance Thermometer Type

Platinum Resistance Thermometer	Tempera	iture range	Set value error when ambient temperature changes by 1°C			
Bidoo	-200 to 200)°C	±0.06°C			
Pt100	200 to 650°	С	285 ppm of PV			
ID+100	-200 to 200	0°C	±0.06°C			
JPt100	200 to 650°	С	285 ppm of PV			
The measured tempera	ture error is	calculated a	s shown in the following example.			
Item		Details				
Ambient temperature		30°C				
Platinum Resistance Thermometer		Pt100	Pt100			
Measured temperature (PV)		500°C				
Reference accuracy (25°C)		$\pm 0.3^{\circ}C$ of PV or $\pm 0.8^{\circ}C,$ whichever is greater, ± 1 digit. In this example, $\pm 1.5^{\circ}C.$				
Temperature characteristics		200 to 650°C: 285 ppm of PV. In this example, 285 ppm × 500°C = 0.143°C.				
Change in ambient temperature		5°C (25 to 30°C)				

Overall accuracy =

Reference accuracy + Temperature characteristic × Change in ambient temperature = $\pm 1.5^{\circ}$ C + $\pm 0.143^{\circ}$ C × 5 = Approx. $\pm 2.2^{\circ}$ C ± 1 digit.

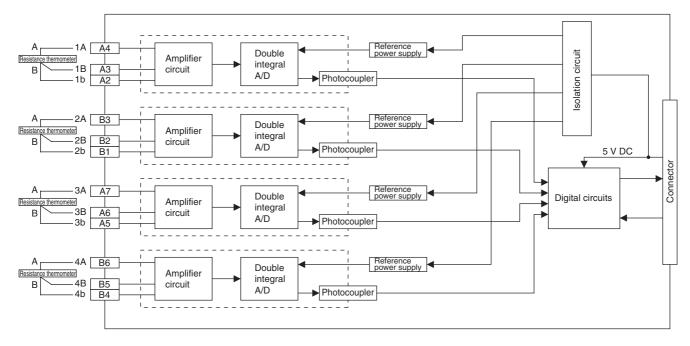
Terminal Connection Diagram



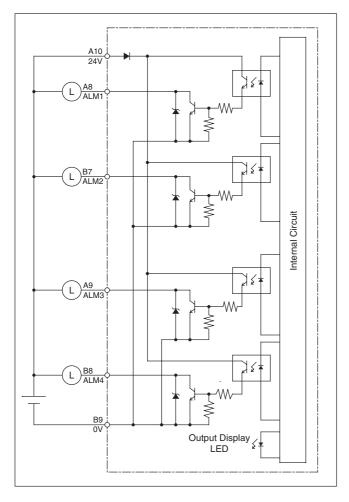
Note: • Wire the same length to A, B, and b, so that the impedance will be the same. In particular, do not short circuit between B and b at the terminal block.

- For unused input terminals, connect approximately 100 Ω between the platinum-resistance thermometer input terminals A and B and short terminals B and b with a lead wire. If resistance is not connected between terminals A and B and terminals B and b are shorted or if terminals A and B and terminals B and b are left open, the alarm output will turn ON and the ALM indicator will light.
- Do not connect anything to NC terminals. Do not use NC terminals as relay terminals.
- Always ground the GR terminal on the Power Supply Unit of the PLC.
- If the input device uses a voltage generator, temperature compensator, or similar device, then ground the input device if it has a ground terminal.

Input Circuit



Output Circuit



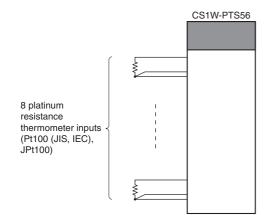
CS1W-PTS56 Isolated-type Resistance Thermometer Input Unit (Pt100, JPt100)

Overview

The CS1W-PTS56 Isolated-type Resistance Thermometer Input Unit provides 8 direct platinum resistance thermometer inputs, and sends the data to the CPU Unit each cycle. All inputs are isolated.



System Configuration



It	em	Specifications				
Model		CS1W-PTS56				
Applicable PLC		CS Series				
Unit type		CS-series Special I/O Unit				
Mounting position		CS-series CPU Rack or CS-series Expansion Rack (Cannot be mounted to C200H Expansion I/O Rack or SYSMAC BUS Remote I/O Slave Rack.)				
Maximum number of	Units	80 (within the allowable current consumption and power consumption range)				
Unit numbers		00 to 95 (Cannot duplicate Special I/O Unit numbers.)				
	Special I/O Unit Area	10 words/Unit Resistance Thermometer Input Unit to CPU Unit: All process values, process value alarms (L, H), conversion data enabled flag, sensor errors.				
Areas for data exchange with CPU Unit DDM Area words allocated to Special I/O Units Expansion Setting Area		100 words/Unit CPU Unit to Resistance Thermometer Input Unit: Temperature sensor type, input range (user set), process value alarm setting (L, H), zero/span adjustment value.				
		1 word/Unit CPU Unit to Resistance Thermometer Input Unit: Process Value Alarm				
Number of temperature sensor inputs		8				
Temperature sensor	type	Pt100 (JIS, IEC), JPt100 The same sensor type, input range, and scaling to industrial units are used by all inputs.				
Data storage in the C	CIO Area	The actual process data in the input range is stored in four digits hexadecimal (binary or BCD values) in the allocate words in the CIO Area.				
Accuracy (25°C)		$\pm 0.3\%$ of PV or $\pm 0.8^\circ C$, whichever is greater, ± 1 digit max. ($\pm 0.3\%$ of PV or $\pm 1.6^\circ F$, whichever is greater, ± 1 digit max.) PV: Process value data				
Temperature characteristics		Refer to Temperature Characteristics According to Platinum Resistance Thermometer Type on page 41.				
Sensing method		3-wire method				
Influence of conductor resistance		0.4°C/Ω max.				
Input detection current		0.5 mA				
Warmup time		10 min				
Conversion period		250 ms/8 inputs				
Maximum time to sto	ore data in CPU Unit	Conversion period + one CPU Unit cycle				

lt	em	Specifications			
Sensor error detection		Detects sensor error at each input and turns ON the Sensor error Flag. Hardware detection time: Approx. 0.5 s max. The process value overrange direction for when a sensor error occurs can be specified. (High: +20 digit of set input range; low: -20 digit of set input range)			
Function	Process value alarm	Process value 2-point alarm (H, L), alarm hysteresis, and ON-delay timer (0 to 60 s are available). Two alarms per input (H, L) can be output to addresses in the CIO Area specified in the Expansion Setting Area.			
Isolation		Between inputs and PLC signal: Transformer for power supply and photocoupler for signals Between each input: Transformer for power supply and photocoupler for signals			
Insulation resistance		20 MΩ max. (at 500 V DC). Between all input terminals and external AC terminals (Power Supply Unit) Between all input terminals and FG plate			
Dielectric strength		Between all input terminals and external AC terminals (Power Supply Unit) Between all input terminals and FG plate 1,000 V AC, 50/60 Hz 1 min., detection current: 1 mA Between all channels 500 VAC, 50/60 Hz 1 min., detection current: 1 mA			
External connections	3	Terminal block (detachable)			
Unit number settings	;	Set by rotary switches on front panel, from 0 to 95.			
Indicators		Three LED indicators on front panel (for normal operation, errors detected at the Unit, errors detected at the CPU Uni			
Effect on CPU Unit cycle time		0.4 ms			
Current consumption		5 V DC at 180 mA max. 26 V DC at 60 mA max.			
Dimensions		$35 \times 130 \times 126$ mm (W × H × D) Note: The height including the Backplane is 145 mm.			
Weight		450 g max.			

Sensor Type and Input Range

The Platinum Resistance Thermometer type and input range are set in the allocated words in the DM Area for every four inputs. The measurable data range is ± 20 digits wider than the sensor input range.

			°C		°F				
Set-			В	CD		BCD			
ting	Input	16-bit binary	F□□□ indicates minus sign.	Leftmost bit indicates minus sign.	16-bit binary	Leftmost 4 bits (bits 12 to 15) indicate minus sign.	Leftmost bit (bit 15) indicates minus sign.		
0	Pt100: -200.0 to 650.0°C (-300.0 to 1200.0°F)	F830 to FFFF to 1964 (-200.0 to -0.1 to 650.0)	F999 to 6500 (See note 2.) (-99.9 to 650.0)	A000 to 6500 (-200.0 to 650.0)	F448 to FFFF to 2EE0 (-300.0 to -0.1 to 1200.0)	F999 to 9999 (See note 2.) (-99.9 to 999.9)	B000 to 7999 (See note 2.) (-300.0 to 799.9)		
1	JPt100: -200.0 to 650.0°C (-300.0 to 1200.0°F)	F830 to FFFF to 1964 (-200.0 to -0.1 to 650.0)	F999 to 6500 (See note 2.) (-99.9 to 650.0)	A000 to 6500 (-200.0 to 650.0)	F448 to FFFF to 2EE0 (-300.0 to -0.1 to 1200.0)	F999 to 9999 (See note 2.) (-99.9 to 999.9)	B000 to 7999 (See note 2.) (-300.0 to 799.9)		
2 to 9	Do not set.				Do not set.				

Note: 1. If the indication range is exceeded, a sensor error will occur and the sensor error bit will turn ON. The process value will be clamped at the lower or upper limit of the indication range, depending on the setting for data direction at sensor error.The indicator range for BCD display will be clamped at the lower (or upper) limit in the region between the lower (or upper) limit of the

setting range and the point where a sensor error occurs.

For 0.1°C/0.1°F indication with minus sign indicated by leftmost 4 bits (bits 12 to 15): Lower limit = -99.9, Upper limit = 999.9. For 0.1°C/0.1°F indication with minus sign indicated by leftmost bit (bit 15): Lower limit = -799.9, Upper limit = 799.9.

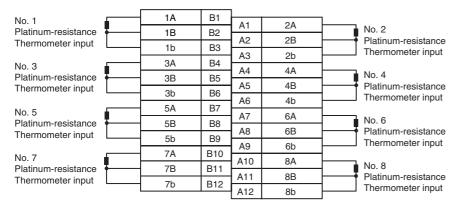
Temperature Characteristics According to Platinum Resistance Thermometer Type

Platinum Resistance Thermometer	Temper	ature range	Set value error when ambient temperature changes by 1°C				
Pt100	-200 to 200	0°C	±0.06°C				
P(100	200 to 650°	Ő	285 ppm of PV				
10+100	-200 to 200	D°C	±0.06°C				
JPt100	200 to 650°	С	285 ppm of PV				
The measured tempera	ture error is	s calculated as	shown in the following example.				
Item			Details				
Ambient temperature		30°C					
Platinum Resistance Thermometer		Pt100					
Measured temperature (PV)		500°C					
Reference accuracy (25°C)		$\pm 0.3^{\circ}C$ of PV or $\pm 0.8^{\circ}C,$ whichever is greater, ± 1 digit. In this example, $\pm 1.5^{\circ}C.$					
Temperature characteristics		200 to 650°C: 285 ppm of PV. In this example, 285 ppm × 500°C = 0.143°C.					
Change in ambient temperature		5°C (25 to 30°C)					

Overall accuracy =

 $Reference \ accuracy + Temperature \ characteristic \times Change \ in \ ambient \ temperature = \pm 1.5^{\circ}C + \pm 0.143^{\circ}C \times 5 = Approx. \pm 2.2^{\circ}C \pm 1 \ digit.$

Terminal Connection Diagram



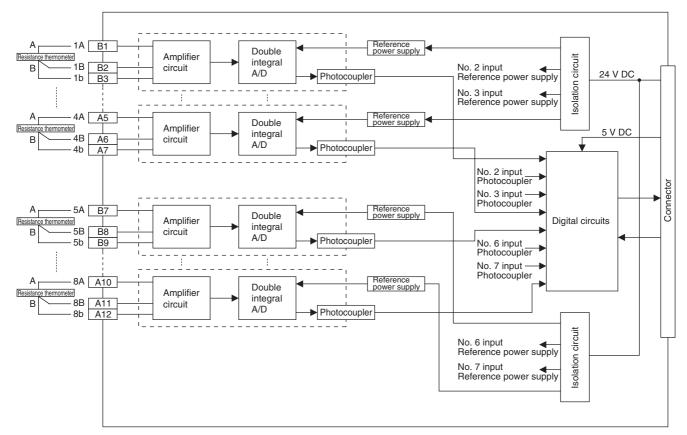
Note: • Wire the same length to A, B, and b, so that the impedance will be the same. In particular, do not short circuit between B and b at the terminal block.

• Set the Sensor type in Setting Group 2 in the DM Area to "Not used" for any thermocouple inputs that are not used.

• Always ground the GR terminal on the Power Supply Unit of the PLC.

• If the input device uses a voltage generator, temperature compensator, or similar device, then ground the input device if it has a ground terminal.

Input Circuit



CS1W-PDC01 Isolated-type Direct Current Input Unit

Overview

The CS1W-PDC01 Isolated-type Direct Current Input Unit provides four DC signal inputs, and sends the data to the CPU Unit each cycle. All inputs are isolated.



System Configuration

Four DC inputs (-10 to 10 V, 0 to 10 V, -5 to 5 V, 0 to 5 V, 1 to 5 V, user-set V range, 4 to 20 mA, 0 to 20 mA)

	CS1W-PDC01
Ø	-
Ø	-
8	
Ø	

lt	em	Specifications					
Model		CS1W-PDC01					
Applicable PLC		CS-series					
Unit type		CS-series Special I/O Unit					
Mounting position		CS-series CPU Rack or CS-series Expansion Rack (Cann BUS Remote I/O Slave Rack.)	ot be mounted to C200H Expansion I/O Rack or SYSMAC				
Maximum number of	Units	80 (within the allowable current consumption and power of	consumption range)				
Unit numbers		00 to 95 (Cannot duplicate Special I/O Unit numbers.)					
Special I/O Unit Area		10 words/Unit Isolated-type Direct Current Input Unit to CPU Unit: All process values, process value alarms (LL, L, H, HH), r errors	ate-of-change values, rate-of-change alarms (L, H), input				
exchange with CPU Unit	DM Area words allocated to Special I/O Units	100 words/Unit CPU Unit to Isolated-type Direct Current Input Unit: Input signal type, scaling of process values in industrial units, square root function enable, rate-of-change value range, rate-of-change scaling, number of items for moving average, process value alarm setting (LL, L, H, HH), rate- of-change alarm setting (L, H), zero/span adjustment value, etc.					
Number of inputs		4					
Input signal type User-defined scaling in industrial units Data storage in the CIO Area		4 to 20 mA, 0 to 20 mA, -10 to 10 V, 0 to 10 V, -5 to 5 V, 1 to 5 V, 0 to 5 V, or ±10-V user-set range. The ±10-V user-set range can be specified within -10.000 to 10.000 V. Input signal type and scaling to industrial units ar separate for each of the 4 inputs.					
		Scaling required for the above input signals, such as 4 to 20 mA or 1 to 5 V. (Any minimum and maximum values can be set.) (4 inputs set separately.)	Note: Input signal type and scaling to industrial units are set in the DM Area. Example: Input signal type: 4 to 20 mA; industrial unit scaling: 0 to				
		The value derived from carrying out the following processing in order of the process value data is stored in four digits hexadecimal (binary values) in the allocated words in the CIO Area. 1) Mean value processing \rightarrow 2) Scaling \rightarrow 3) Zero/span adjustment \rightarrow 4) Square root extraction \rightarrow 5) Output limits	500 m ³ /h (after square root extraction). DM Area setting are as follows: Input signal type: 5 (0005 hex) Industrial unit maximum value stored: 500 (01F4 hex) Industrial unit minimum value stored: 0 (0000 hex)				
Accuracy (25°C)		$\pm 0.1\%$ of full scale For the ± 10 -V user-set range, however, as shown in the following equation, the accuracy depends on the ratio of the selected internal range (0 to 4) span to the user-set range span. Accuracy = $\pm 0.1\% \times \frac{\text{Internal range span}}{\text{User-set range span}}$					

Resolution selected internal range (0 to 4) span to the user-set range span. Resolution = 1/4006 × Internal range span. Selected internal range span. Input signal range Internal range span. User-set range span. For inputs of 4 to 20 mA, 0 to 20 mA, 0 to 10 V, 1 to 5 V, 0 to 5 V: -15 to 115%. For inputs of -10 to 10 V or -5 to 5 V: -7.5 to 107.5%. For rinputs of -10 to 10 V or -5 to 5 V: -7.5 to 107.5%. For violage input: 1 MΩ min. Warmup time 10 min. Maximup time 0.5 s (travel time from input 0% to 90%, for step input). Conversion period Conversion period 100 ms/4 inputs Conversion period + one CPU Unit cycle Input error detection Input disconnection Conversion period + one CPU Unit cycle Conversion period + one CPU Unit Cycle 0 to V or 00 mA is input. Input disconnection Input disconnection 4 to 20 mA, 10 5 V, 0 to 10 V. The same value is stored as when 0 V or 0 mA is input. Input disconnection Mean value processing (input filter) Calculates the moving average for the specified number of past process values (1 to 16), and stores that value CiO Area as the process value. Process value alarm Process value 4-point alarm (HH, H, L, LL), hysteresis, and ON-delay timer (0 to 60 s) are available. Rate-of-change Calculates the amount of change per comparison time interval (1 to 16 s). Rate-of-change Calculates the amount of change per comparison time interval (1 to 16 s). Rate-of-change Calculates the amount of change per comparison time interval (1 t	Item		Specifications					
Resolution For the ±10-V user-set range, however, as shown in the following equation, the resolution depends on the ratio selected internal range (0 to 4) span to the user-set range span. Input signal range For inputs of 4 to 20 mA, 0 to 20 mA, 0 to 10 V, 1 to 5 V, to 5 V15 to 115% For inputs of -10 to 10 V or -5 to 5 V7.5 to 107.5% For ±10-V user-set range: -7.5 to 107.5% for internal range input impedance Input impedance For current input: 250 Ω For vottage input: 1 MΩ min. Warmup time 10 min Response time 0.5 s (travel time from input 0% to 90%, for step input) Conversion period 100 ms/4 inputs Maximum time to store data in CPU Unit Conversion period + one CPU Unit cycle Input disconnection 4 to 20 mA, 1 to 5 V. Process value 4 -15% stored. 0 to 20 mA, 0 to 0 V or 0 mA is input. Input disconnection 4 to 20 mA, 1 to 5 V. Process value of -15% stored. 0 to 20 mA, 0 to 0 V, -10 to 10 V10 to 10 V. The same value is stored as when 0 V or 0 mA is input. Input disconnection 4 to 20 mA, 1 to 5 V. Process value 4.5% stored. 0 to 20 mA, 0 to 5 V. 0 to 10 V10 to 10 V. The same value is stored as when 0 V or 0 mA is input. Input disconnection overrange time Approx. 1 s Process value alarm Process value alarm Process value alarm Process value 4-point alarm (HL I, L, LL), hysteresis (shared with process value alarm), and ON-delay timer o0 s, shar	Temperature coefficient							
Input signal range For inputs of -10 to 10 V or -5 to 5V: -7.5 to 107.5% For ±10-V user-set range: -7.5 to 107.5% of internal range Input impedance For current input: 250 Ω For voltage input: 1 MΩ min. Warmup time 10 min Response time 0.5 s (travel time from input 0% to 90%, for step input) Conversion period 100 min. Maximum time to store data in CPU Unit Conversion period + one CPU Unit cycle Conversion period + one CPU Unit cycle Input error detection Checks are conducted for only 4 to 20 mA and 1 to 5 V. Error detected when under -17.2% (t.25 mA, 0.3125 V) or over 112.5% (22 mA, 5.5 V). Operation at input disconnection 4 to 20 mA, 1 to 5 V. Process value of -15% stored. 0 to 20 mA, 0 to 5 V, 0 to 10 V, -10 to 10 V: The same value is stored as when 0 V or 0 mA is input. 0 to 20 mA, 0 to 5 V, 0 to 10 V, -10 to 10 V: The same value (is tored as when 0 V or 0 mA is input. 0 to 20 mA, 0 to 5 V, 0 to 10 V, -10 to 10 V: The same value (is tored as when 0 V or 0 mA is input. 0 to 20 mA, 0 to 5 V, 0 to 10 V, -10 to 10 V: The same value (is to 60 s) are available. Rate-of-change alarm Calculates the moving average for the specified number of past process values (1 to 16), and stores that value CIO Area as the process value. Process value alarm Process value 4-point alarm (HH, H, L, LL), hysteresis, and ON-delay timer (0 to 60 s) are available. Rate-of-change alarm Calculates the amount of change per comparison time interval (1 to 16 s). <t< th=""><th colspan="2">Resolution</th><th>For the \pm10-V user-set range, however, as shown in the following equation, the resolution depends on the ratio of the selected internal range (0 to 4) span to the user-set range span.</th></t<>	Resolution		For the \pm 10-V user-set range, however, as shown in the following equation, the resolution depends on the ratio of the selected internal range (0 to 4) span to the user-set range span.					
Input Impedance For voltage input: 1 MΩ min. Warmup time 10 min Response time 0.5 s (travel time from input 0% to 90%, for step input) Conversion period 100 ms/4 inputs Maximum time to store data in CPU Unit Conversion period + one CPU Unit cycle Input error detection Checks are conducted for only 4 to 20 mA and 1 to 5 V. Error detected when under -17.2% (1.25 mA, 0.3125 V) or over 112.5% (22 mA, 5.5 V). Operation at input disconnection 4 to 20 mA, 1 to 5 V: Process value of -15% cored. 0 to 20 mA, 0 to 5 V, 0 to 10 V, -10 to 10 V: The same value is stored as when 0 V or 0 mA is input. Input disconnection overrange time Approx. 1 s Mean value processing (input filter) Calculates the moving average for the specified number of past process values (1 to 16), and stores that value CIO Area as the process value. Process value alarm Process value 4-point alarm (HH, H, L, LL), hysteresis, and ON-delay timer (0 to 60 s) are available. Rate-of-change calculation Calculates the amount of change per comparison time interval (1 to 16 s). Rate-of-change alarm Syster out (A-B) (Input-B) + B Output = $\sqrt{(A-B) (Input-B)} + B$ Dropout: Output approx. 7% maximum linear (output = input) characteristics Note: The square root processing is being performed, set the maximum and minimum scaling values to the vertuper dater square root processing of the current or other i	Input signal range		For inputs of -10 to 10 V or -5 to 5 V: -7.5 to 107.5%					
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Input error detection Error detected when under -17.2% (1.25 mA, 0.3125 V) or over 112.5% (22 mA, 5.5 V). Operation at input disconnection 4 to 20 mA, 1 to 5 V: Process value of -15% stored. 0 to 20 mA, 0 to 5 V, 0 to 10 V, -10 to 10 V: The same value is stored as when 0 V or 0 mA is input. Input disconnection overrange time Approx. 1 s Rean value processing (input filter) Calculates the moving average for the specified number of past process values (1 to 16), and stores that value CIO Area as the process value. Process value alarm Process value 4-point alarm (HH, H, L, LL), hysteresis, and ON-delay timer (0 to 60 s) are available. Rate-of-change alarm Calculates the amount of change per comparison time interval (1 to 16 s). Rate-of-change alarm Rate-of-change 2-point alarm (H, L), alarm hysteresis (shared with process value alarm), and ON-delay timer 60 s, shared with process value alarm) are available. Vulput = $\sqrt{(A-B) (Input-B)} + B$ Dropout: Output approx. 7% maximum linear (output = input) characteristics Note: The square root function is only enabled when the maximum and minimum scaling value is greater than the minimum value. Isolation Between analog inputs and between input terminals and PLC signals: Isolation by transformer Insulation resistance 20 MΩ (at 500 V DC) between inputs Dielectric strength Between inputs: 1,000 V AC, at 50/60 Hz, for 1 min, leakage current 10 mA max.	Maximum time to store d	data in CPU Unit	Conversion period + one CPU Unit cycle					
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Function Calculates the moving average for the specified number of past process values (1 to 16), and stores that value CIO Area as the process value. Function Process value alarm Process value 4-point alarm (HH, H, L, LL), hysteresis, and ON-delay timer (0 to 60 s) are available. Rate-of-change calculation Calculates the amount of change per comparison time interval (1 to 16 s). Rate-of-change alarm Calculates the amount of change per comparison time interval (1 to 16 s). Rate-of-change alarm Rate-of-change 2-point alarm (H, L), alarm hysteresis (shared with process value alarm), and ON-delay timer 60 s, shared with process value alarm) are available. When the process value scaling maximum value is A and the minimum value is B: Output = √ (A-B) (Input-B) + B Output = √ (A-B) (Input-B) + B Dropout: Output approx. 7% maximum linear (output = input) characteristics Note: The square root function is only enabled when the maximum scaling value is greater than the minimum values. Isolation Between analog inputs and between input terminals and PLC signals: Isolation by transformer Insulation resistance 20 MΩ (at 500 V DC) between inputs Dielectric strength Between inputs: 1,000 V AC, at 50/60 Hz, for 1 min, leakage current 10 mA max.	Input disconnection overrange time		Approx. 1 s					
Rate-of-change calculation Calculates the amount of change per comparison time interval (1 to 16 s). Rate-of-change alarm Rate-of-change 2-point alarm (H, L), alarm hysteresis (shared with process value alarm), and ON-delay timer 60 s, shared with process value alarm) are available. When the process value scaling maximum value is A and the minimum value is B: Output = $\sqrt{(A-B) (Input-B)} + B$ Dropout: Output approx. 7% maximum linear (output = input) characteristics Note: The square root function is only enabled when the maximum and minimum scaling value is greater than the minimum value required after square root processing of the current or other input values. Isolation Between analog inputs and between inputs Deleterric strength Between inputs: 1,000 V AC, at 50/60 Hz, for 1 min, leakage current 10 mA max.	processing (input		Calculates the moving average for the specified number of past process values (1 to 16), and stores that value in the CIO Area as the process value.					
Calculation Calculates the amount of change per comparison time interval (1 to 16 s). Function Rate-of-change alarm Rate-of-change 2-point alarm (H, L), alarm hysteresis (shared with process value alarm), and ON-delay timer 60 s, shared with process value alarm) are available. Square root When the process value scaling maximum value is A and the minimum value is B: Output = $\sqrt{(A-B) (Input-B)} + B$ Dropout: Output approx. 7% maximum linear (output = input) characteristics Note: The square root function is only enabled when the maximum scaling value is greater than the minimum value is being performed, set the maximum and minimum scaling values to the value of the value of the value of the value of the value scale of the value scale of the value of the value scale	Pro	ocess value alarm	Process value 4-point alarm (HH, H, L, LL), hysteresis, and ON-delay timer (0 to 60 s) are available.					
Function alarm 60 s, shared with process value alarm) are available. When the process value scaling maximum value is A and the minimum value is B: Output = √ (A-B) (Input-B) + B Output = √ (A-B) (Input-B) + B Dropout: Output approx. 7% maximum linear (output = input) characteristics Note: The square root function is only enabled when the maximum scaling value is greater than the minimum value is determined after square root processing is being performed, set the maximum and minimum scaling values to the value of the va			Calculates the amount of change per comparison time interval (1 to 16 s).					
Square root Output = √ (A-B) (Input-B) + B Dropout: Output approx. 7% maximum linear (output = input) characteristics Note: The square root function is only enabled when the maximum scaling value is greater than the minimum values is using values to the values of the square root processing of the current or other input values. Isolation Between analog inputs and between input terminals and PLC signals: Isolation by transformer Insulation resistance 20 MΩ (at 500 V DC) between inputs Dielectric strength Between inputs: 1,000 V AC, at 50/60 Hz, for 1 min, leakage current 10 mA max.	Eunotion	-	Rate-of-change 2-point alarm (H, L), alarm hysteresis (shared with process value alarm), and ON-delay timer (0 to 60 s, shared with process value alarm) are available.					
Insulation resistance 20 MΩ (at 500 V DC) between inputs Dielectric strength Between inputs: 1,000 V AC, at 50/60 Hz, for 1 min, leakage current 10 mA max.	Square root		Output = $\sqrt{(A-B)(Input-B)} + B$ Dropout: Output approx. 7% maximum linear (output = input) characteristics Note: The square root function is only enabled when the maximum scaling value is greater than the minimum value. Note: When square root processing is being performed, set the maximum and minimum scaling values to the values					
Dielectric strength Between inputs: 1,000 V AC, at 50/60 Hz, for 1 min, leakage current 10 mA max.	Isolation		Between analog inputs and between input terminals and PLC signals: Isolation by transformer					
	Insulation resistance		20 MΩ (at 500 V DC) between inputs					
	Dielectric strength		Between inputs: 1,000 V AC, at 50/60 Hz, for 1 min, leakage current 10 mA max.					
External connections Terminal block (detachable)	External connections		Terminal block (detachable)					
Unit number settings Set by rotary switches on front panel, from 0 to 95.	Unit number settings		Set by rotary switches on front panel, from 0 to 95.					
Indicators Three LED indicators on front panel (for normal operation, errors detected at the Direct Current Input Unit, and erelated to the CPU Unit).	Indicators		Three LED indicators on front panel (for normal operation, errors detected at the Direct Current Input Unit, and errors related to the CPU Unit).					
Front panel connector Sensor input connector terminal block (detachable)	Front panel connector		Sensor input connector terminal block (detachable)					
Effect on CPU Unit cycle time 0.3 ms	Effect on CPU Unit cycle time		0.3 ms					
Current consumption 5 V DC at 150 mA max., 26 V DC at 160 mA max.			5 V DC at 150 mA max., 26 V DC at 160 mA max.					
Dimensions 35 × 130 × 126 mm (W × H × D) Note: The height including the Backplane is 145 mm.	Dimensions							
Weight 450 g max.	Weight		450 g max.					
Standard accessories None	Standard accessories		None					

Accuracy and Resolution for ± 10 V User-set Range

With the \pm 10-V user-set range, the input signal zero and span can be set anywhere within the range -10.000 to 10.000 V. Internally, however, inputs are processed in five progressive ranges (numbers 0 to 4), as shown in the following table.

Table 1: Internal Ranges

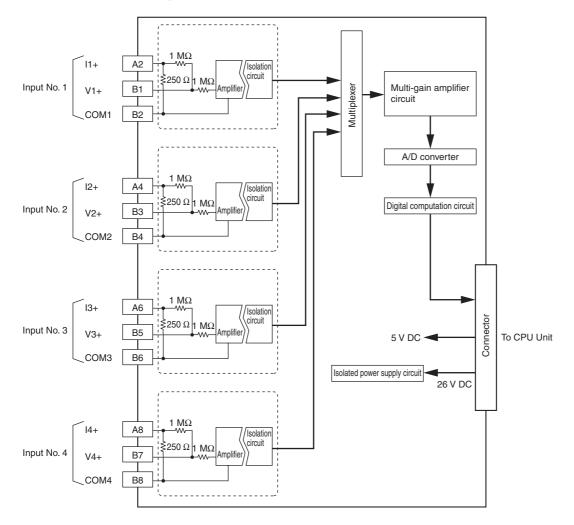
Internal range number	Measurable voltage	Internal range span
0	-10.000 to 10.000 V	20.000 V
1	-5.000 to 5.000 V	10.000 V
2	-2.500 to 2.500 V	5.000 V
3	-1.250 to 1.250 V	2.500 V
4	-0.625 to 0.625 V	1.250 V

Therefore, the accuracy and resolution of the set range span are determined by the ratio of the internal range (0 to 4) span to the set input range span. For the internal range, a larger number is selected when both the minimum and maximum values of the range fall within that next range. For example, suppose that the set input range is 0.000 to 3.000 V. Since both the minimum and maximum values fall within the limits for internal range No. 1 (-5.000 to 5.000 V), that range will be selected.

Terminal Connection Diagram

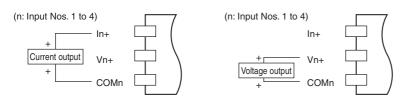
Voltage input						Curre	ent input					_	
Voltage output + device - Voltage output + device - Voltage output - device - Voltage output - device -	V1 COM1 V2 COM2 V3 COM3 V4 COM4 N.C. N.C.	B1 B2 B3 B4 B5 B6 B7 B8 B9 B10	A1 A2 A3 A4 A5 A6 A7 A8 A9 A10	N.C. 11 N.C. 12 N.C. 13 N.C. 14 N.C. N.C. N.C.			V1 COM1 V2 COM2 V3 COM3 V4 COM4 N.C. N.C.	B1 B2 B3 B4 B5 B6 B7 B8 B9 B10		N.C. 11 N.C. 12 N.C. 13 N.C. 14 N.C. N.C.			Current output device Current output device Current output device
			A11	N.C.	J				A11	N.C.	J		

Note: In both of the above cases, leave all unused inputs open between the positive and negative terminals (e.g., between B1 and B2 for voltage input No. 1).



Current input

Voltage input



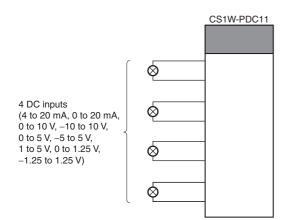
CS1W-PDC11 Isolated-type Direct Current Input Unit

Overview

The CS1W-PDC11 Isolated-type Direct Current Input Unit provides four direct-current inputs, and sends the data to the CPU Unit each cycle. All inputs are isolated.



System Configuration



lt	em	Specifications
Model		CS1W-PDC11
Applicable PLC		CS Series
Unit type		CS-series Special I/O Unit
Mounting position		CS-series CPU Rack or CS-series Expansion Rack (Cannot be mounted to C200H Expansion I/O Rack or SYSMAC BUS Remote I/O Slave Rack.)
Maximum number of	Units	80 (within the allowable current consumption and power consumption range)
Unit numbers		00 to 95 (Cannot duplicate Special I/O Unit numbers.)
Special I/O Unit Area		10 words/Unit Isolated-type Direct Current Input Unit to CPU Unit: All process values, process value alarms (LL, L, H, HH), rate-of-change values, rate-of-change alarms (L, H), disconnection alarms, cold junction sensor errors, adjustment period end/notice
Areas for data exchange with CPU Unit	allocated to Special	100 words/Unit CPU Unit to Isolated-type Direct Current Input Unit: Input signal type, scaling of process value in industrial units, process value alarm setting (L, H), inrush input upper limit, inrush input upper limit time, zero/span adjustment value, Square root function. Temperature input signal type, input range (user set), scaling of process value data to be stored in allocated words in CIO area, rate-of-change input range, scaling of rate-of-change data, number of items for moving average, process value alarm setting (LL, L, H, HH), rate-of-change alarm setting (L, H), zero/span adjustment value
	Expansion Control/ Monitor Area	35 words/Unit CPU Unit to Isolated-type Direct Current Input Unit: Bits for beginning or resetting the hold function selection, adjustment period control, control bits Isolated-type Direct Current Input Unit to CPU Unit: Adjustment period notices, peak and bottom values, top and valley values, integral values
	Expansion Setting Area	46 words/Unit CPU Unit to Isolated-type Direct Current Input Unit: Expansion Setting Area settings, adjustment period control, peak and bottom detection, top and valley detection, integral value calculation
Number of inputs		4
Input signal type		4 to 20 mA, 0 to 20 mA, 0 to 10 V, -10 to 10 V, 0 to 5 V, -5 to 5 V, 1 to 5 V, 0 to 1.25 V, -1.25 to 1.25 V (separate for each input), and ± 10 -V user-set range (specified range within -10.000 V to 10.000 V)
Scaling		Data to be stored in the allocated words in the CIO area must be scaled (Any minimum and maximum values can be set.) (4 inputs set separately.) Data can be converted at 0% to 100%.
Data storage in the CIO Area		The value derived from carrying out the following processing in order of the actual process data in the input range is stored in four digits hexadecimal (binary values) in the allocated words in the CIO Area. 1) Mean value processing \rightarrow 2) Scaling \rightarrow 3) Zero/span adjustment \rightarrow 4) Square root calculation \rightarrow 5) Output limits
Accuracy (25°C)		±0.05%

	Item	Specifications				
Temperature coef	ficient	±0.008%/°C				
Resolution		1/64,000				
Input signal range		For 4 to 20 mA, 0 to 20 mA, 0 to 10 V, 0 to 5 V, 1 to 5 V, 0 to 1.25 V inputs: -15 to 115% For -10 to 10 V, -5 to 5 V, -1.25 to 1.25 V inputs: -7.5 to 107.5%				
Input impedance		For current inputs: 250 Ω (typical) For voltage inputs: 1 M Ω min.				
Warmup time		10 min				
Response time		100 ms (travel time from input 0% to 90%, for \pm 10 V step input and with moving average for 4 samples)				
Conversion period	ł	20 ms/4 inputs, 10 ms/2 inputs, selectable in words allocated to the Unit as a Special I/O Unit.				
Maximum time to	store data in CPU Unit	Conversion period + one CPU Unit cycle				
Input error detecti	on	Check only for 4 to 20 mA and 1 to 5 V. Error detected for –17.2% (1.25 mA, 0.3125 V) or less and 112.5% (22 mA, 5.5 V) or more.				
Operation at input	disconnection	For 4 to 20 mA and 1 to 5 V: Stores –15% process value. For all other ranges: Stores same process value as 0-V or 0-mA inputs.				
Input disconnection	on detection delay time	Approx. 1 s.				
	Mean value processing (input filter)	Calculates the moving average for the past specified number of process values (1 to 128 can be specified), and stores that value in the CIO Area as the process value.				
	Process value alarm	Process value 4-point alarm (LL, L H, HH), hysteresis, and ON-delay timer (0 to 60 s) are available.				
	Rate-of-change calculation	Calculates the amount of change per comparison time interval (1 to 16 s).				
	Rate-of-change alarm	Rate-of-change 2-point alarm (H, L), alarm hysteresis, and ON-delay timer (0 to 60 s are available, shared with process value alarm).				
Function	Square root calculation	 Output = √ (A - B) × (input - B) + B Drop-out: Output approx. 7% max. linear (output = input) characteristic Note: 1. The square root function can only be used when the maximum scaling value is greater than the minimum scaling value. The square root will not be found if the maximum is smaller than the minimum. 2. When the square root function is used, set the scaling values after square root calculation (e.g., for flow rates or other values) for the process value scaling A and B settings. 				
	Adjustment period control	When zero/span adjustment is executed, the date is internally recorded at the Unit. When the preset zero/span adjustment period and the notice of days remaining set in the Expansion Setting Area have elapsed, this function turns ON a warning flag to give notice that it is time for readjustment.				
	Peak and bottom detection	Detects the maximum (peak) and minimum (bottom) analog input values, from when the Hold Start Bit (output) allocated to the Expansion Control/Monitor Area turns ON until it turns OFF. These values are stored as the peak and bottom values in the Expansion Control/Monitor Area.				
	Top and valley detection	This function detects the top and valley values for analog inputs, from when the Hold Start Bit (output) allocate the Expansion Control/Monitor Area turns ON until it turns OFF. These values are stored as the top and valley values in the Expansion Control/Monitor Area.				
Integral value calculation		This function calculates the analog input value's time integral. The integral value is calculated and output to the Expansion Control/Monitor Area when the Integral Value Calculation Start Bit in the Expansion Control/Monitor Area is turned ON.				
Isolation		Between inputs and between inputs and PLC signals: Isolation by transformer and photocoupler.				
Insulation resistance		20 MΩ (at 500 V DC) between all inputs				
Dielectric strength		Between inputs: 1,000 V AC, at 50/60 Hz, for 1 min, leakage current 10 mA max.				
External connections		Terminal block (detachable)				
Unit number settings		Set by rotary switches on front panel, from 0 to 95.				
Indicators		Three LED indicators on front panel (for normal operation, errors detected at the Direct Current Input Unit, and errors detected at the CPU Unit).				
Front panel connector		Sensor input connector terminal block (detachable)				
Effect on CPU Unit cycle time		0.3 ms				
Current consumption		5 V DC at 120 mA max., 26 V DC at 120 mA max.				
Dimensions		35 × 130 × 126 mm (W × H × D) Note: The height including the Backplane is 145 mm.				
Weight		450 g max.				
Standard accesso	ries	Short bars (for current input)				

Accuracy and Resolution in ± 10 -V User-set Range

The \pm 10-V user-set range allows the input signal's input range to be set to any range within -10.000 V to 10.000 V. Accuracy and resolution, however, are not determined by the input range, but rather by the measurable input range (-10.000 V to 10.000 V). Therefore, accuracy and resolution do not change even if a narrow input range is set.

Terminal Connection Diagram

Voltage Inputs

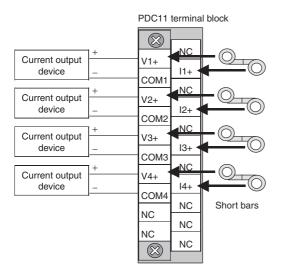
Current inputs

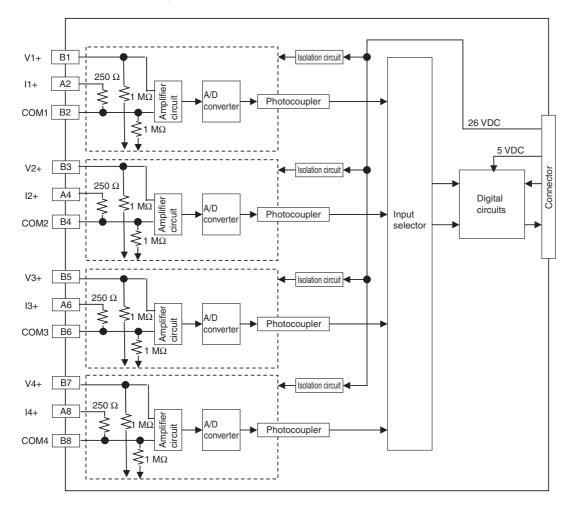
		С	S1W-	PDC1	1
Voltage	1+	V1	B1	A1	N.C.
output	_			A2	11
device] _ +	COM1	B2	A3	N.C.
Voltage output	_	V2	B3	A4	12
device] _ +	COM2	B4	A5	N.C.
Voltage output	-	V3	B5	A6	13
device	<u> </u>	COM3	B6	A7	N.C.
Voltage output	+	V4	B7		14
device		COM4	B8	A8	
		N.C.	B9	A9	N.C.
		N.C.	B10	A10	N.C.
		N.C.	ы	A11	N.C.

1						
		CS1W-PDC11				
+				A1	N.C.	
Current output –		V1	B1	A2	11	
device +		COM1	B2	A3	N.C.	1
Current output –		V2	B3	A4	12	ļ
device +		COM2	B4	A5	N.C.	1
Current output –		V3	B5	A6	13	
device		СОМЗ	B6	A7	N.C.	
Current +		V4	B7			1
output – device	_	COM4	B8	A8	14	
		N.C.	B9	A9	N.C.	
		N.C.	B10	A10	N.C.	
		N.O.	ы	A11	N.C.	

Note: • In both of the above cases, leave all unused inputs open between the positive and negative terminals (e.g., between B1 and B2 for voltage input No. 1).

- Always ground the GR terminal on the Power Supply Unit of the PLC.
- If the input device uses a voltage generator, temperature compensator, or similar device, then ground the input device if it has a ground terminal.
- Always short-circuit the V and I terminals when using current input.
- Be sure to tighten the short bars to a torque of 0.5 N.m. Loose short bars may result in conversion errors.





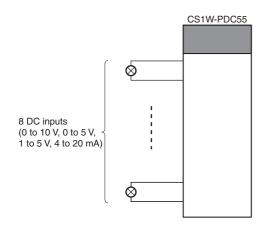
CS1W-PDC55 Isolated-type Direct Current Input Unit

Overview

The CS1W-PDC55 Isolated-type Direct Current Input Unit provides 8 direct-current inputs, and sends the data to the CPU Unit each cycle. All inputs are isolated.



System Configuration



It	em	Specifications				
Model		CS1W-PDC55				
Applicable PLC		CS Series				
Unit type		CS-series Special I/O Unit				
Mounting position		CS-series CPU Rack or CS-series Expansion Rack (Canr BUS Remote I/O Slave Rack.)	ot be mounted to C200H Expansion I/O Rack or SYSMAC			
Maximum number of	Units	80 (within the allowable current consumption and power c	onsumption range)			
Unit numbers		00 to 95 (Cannot duplicate Special I/O Unit numbers.)				
	Special I/O Unit Area	10 words/Unit Isolated-type Direct Current Input Unit to CPU Unit: All process values, process value alarms (L, H), conversio	on data enabled flags, input errors			
Areas for data exchange with CPU Unit	DM Area words allocated to Special I/O Units	 100 words/Unit CPU Unit to Isolated-type Direct Current Input Unit: Input signal type (separate for each input), process value alarm setting (L, H), zero/span adjustment value root function. 1 word/Unit CPU Unit to Isolated-type Direct Current Input Unit: Process value alarms 				
	Expansion Control/ Monitor Area					
Number of inputs		8				
Input signal type		0 to 10 V, 0 to 5 V, 1 to 5 V, 4 to 20 mA (separate for each input). ("Not used" can be selected).	Input signal type and scaling to industrial units are			
Scaling Data storage in the CIO Area		Data to be stored in the allocated words in the CIO area must be scaled (Any minimum and maximum values can be set.) (8 inputs set separately.) Data can be converted at 0% to 100%.	separate for each of the 8 inputs. Note: Input signal type and scaling to industrial units are set in the DM Area. Example: Input signal type: 4 to 20 mA: industrial unit scaling: 0 to			
		The value derived from carrying out the following processing in order of the actual process data in the input range is stored in four digits hexadecimal (binary values) in the allocated words in the CIO Area. 1) Scaling \rightarrow 2) Zero/span adjustment \rightarrow 3) Square root calculation \rightarrow 4) Output limits	500 m ³ /h (after square root extraction). DM Area settings are as follows: Input signal type: 3 (0003 hex) Industrial unit maximum value stored: 500 (01F4 hex) Industrial unit minimum value stored: 0 (0000 hex)			
Accuracy (25°C)		±0.3% of full scale	·			
Temperature Characteristics		For voltage inputs: 100 ppm/°C of full scale. For current inputs: 120 ppm/°C of full scale.				
Resolution		1/16,000 of full scale				
Input signal range		For all inputs: -5 to +105%				

li	em	Specifications		
Input impedance		For current inputs: 250 Ω (typical) For voltage inputs: 1 M Ω min.		
Warmup time		10 min		
Conversion period		250 ms/8 inputs		
Maximum time to sto	ore data in CPU Unit	Conversion period + one CPU Unit cycle		
Input error detection	I	Detects sensor error at each input and turns ON the Sensor error Flag. The process value overrange direction for when a sensor error occurs can be specified. (High: 105% of input range; low: -5% of input range)		
	Process value alarm	Process value 8-point alarm (L H), hysteresis, and ON-delay timer (0 to 60 s) are available. Two alarms per input (L, H) can be output to addresses in the CIO Area specified in the Expansion Setting Area.		
		When the maximum value for process value scaling is A and the minimum value is B,		
Function	Square root calculation	$Output = \sqrt{(A - B) \times (input - B)} + B$		
(Suppor when in	(Supported only when input is 1 to 5 v or 4 to 20 mA.)	 Drop-out: Output approx. 7% max. linear (output = input) characteristic Note: 1. The square root function can only be used when the maximum scaling value is greater than the minimum scaling value. The square root will not be found if the maximum is smaller than the minimum. 2. When the square root function is used, set the scaling value after square root calculation (e.g., for flow rates or other values) for the process value scaling A and B settings. 		
Isolation		Between inputs and between inputs and PLC signals: Isolation by transformer and photocoupler.		
Insulation resistance	9	20 M Ω max. (at 500 V DC). Between all input terminals and external AC terminals (Power Supply Unit) Between all input terminals and FG plate		
Dielectric strength		Between all input terminals and external AC terminals (Power Supply Unit) Between all input terminals and FG plate 1,000 VAC, 50/60 Hz 1 min., detection current: 1 mA Between all channels 500 VAC, 50/60 Hz 1 min., detection current: 1 mA		
External connection	S	Terminal block (detachable)		
Unit number setting	S	Set by rotary switches on front panel, from 0 to 95.		
Indicators		Three LED indicators on front panel (for normal operation, errors detected at the Direct Current Input Unit, and errors detected at the CPU Unit).		
Front panel connector		Sensor input connector terminal block (detachable)		
Effect on CPU Unit cycle time		0.4 ms		
Current consumptio	n	5 V DC at 180 mA max., 26 V DC at 60 mA max.		
Dimensions		$35 \times 130 \times 126$ mm (W × H × D) Note: The height including the Backplane is 145 mm.		
Weight		450 g max.		

Terminal Connection Diagram

Voltage Inputs

		(CS1W-	PDC55	5		
	+	V1+	B1		1/2	+	
Voltage output device		11+	B2	A1	V2+		Voltage
output device	-	COM1	B3	A2	l2+	_	output device
	+	V3+	B4	A3	COM2	+	
Voltage		13+	B5	A4	V4+		Voltage
output device	-	COM3	B6	A5	14+		output device
	+	V5+	B7	A6	COM4	_	
Voltage				A7	V6+	+	
output device	_	15+	B8	A8	l6+	1	Voltage output device
F	+	COM5	B9	A9	COM6		
Voltage		V7+	B10	A10	V8+	+	
output device		17+	B11	A11	18+		Voltage
	-	COM7	B12		COM8	-	output device
				A12	COIVIO		

Current inputs

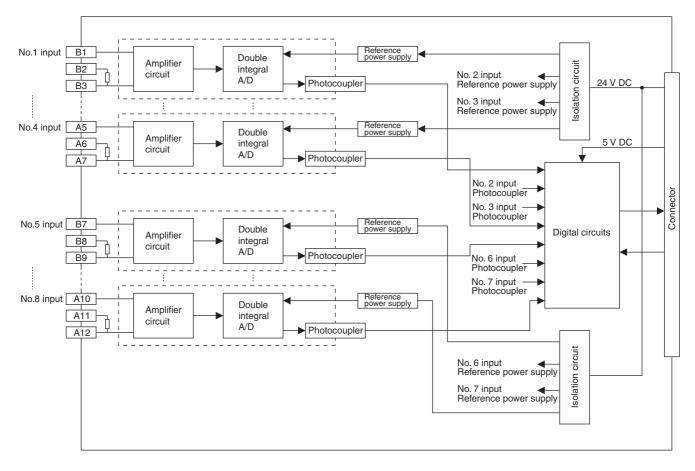
		(CS1W-	PDC5	5		
+	-	V1+	B1		1/0	1 • +	
Current output device		11+	B2	A1	V2+		Current
		COM1	B3	A2	I2+	<u> </u>	output device
+		V3+	B4	A3	COM2	+	
Current		13+	B5	A4	V4+	╞╴╹	Current
output device _		COM3	B6	A5	14+		output device
<u>+</u>		V5+	B7	A6	COM4		
Current		15+	B8	A7	V6+	+	Current .
output device _				A8	l6+	\square	Current output device
		COM5	B9	A9	COM6		
Current output device		V7+	B10	A10	V8+	++	
	e 17	17+	B11	A11	18+		Current
		COM7	B12	A12	COM8		output device
					001010		

Note: • In both of the above cases, leave all unused inputs open between the positive and negative terminals.

• Always short-circuit the V and I terminals when using current input.



Be sure to tighten the short bars to a torque of 0.5 N.m. Loose short bars may result in conversion errors.
Always ground the GR terminal on the Power Supply Unit of the PLC.
If the input device uses a voltage generator, temperature compensator, or similar device, then ground the input device if it has a ground terminal.



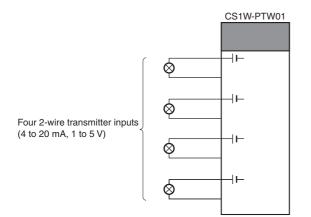
CS1W-PTW01 2-Wire Transmitter Input Unit

Overview

The CS1W-PTW01 2-Wire Transmitter Input Unit provides up to four inputs for unified signals (4 to 20 mA) from a transmitter, with no external DC power supply, and sends the data to the CPU Unit each cycle.



System Configuration



Item Specifications						
Model		CS1W-PTW01				
Applicable PLC		CS Series				
Unit type		CS-series Special I/O Unit				
Mounting position	n	CS-series CPU Rack or CS-series Expansion Rack (Cann BUS Remote I/O Slave Rack.)	ot be mounted to C200H Expansion I/O Rack or SYSMAC			
Maximum numbe	r of Units	80 (within the allowable current consumption and power co	onsumption range)			
Unit numbers		00 to 95 (Cannot duplicate Special I/O Unit numbers.)				
Areas for data	Special I/O Unit Area	10 words/Unit 2-Wire Transmitter Input Unit to CPU Unit: All process values, process value alarms (LL, L, H, HH), ra errors	ate-of-change values, rate-of-change alarms (L, H), input			
exchange with CPU Unit	DM Area words allocated to Special I/O Units	cated to Special Sensor type, scaling of process value data to be stored in allocated words in CIO area, square root				
Number of inputs		4				
Sensor type		Unified signal from transmitter (4 to 20 mA), 4 to 20 mA, 1 to 5 V $$	Sensor type and scaling to industrial units are separate for each of the 4 inputs.			
User-defined scaling in industrial units Data storage in the CIO Area		Scaling required for 4 to 20 mA or 1 to 5 V. (Any minimum and maximum values can be set.) (4 inputs set separately.)	Note: Sensor type and scaling to industrial units are set in the DM Area. Example:			
		The value derived from carrying out the following processing in order of the process value data is stored in four digits hexadecimal (binary values) in the allocated words in the CIO Area. 1) Mean value processing \rightarrow 2) Scaling \rightarrow 3) Zero/span adjustment \rightarrow 4) Square root extraction \rightarrow 5) Output limits	Input signal type: 4 to 20 mA from 2-wire transmitter; industrial unit scaling: 0 to 500 m ³ /h (after square root extraction). DM Area settings are as follows: Input signal type: 0 (0000 hex) Industrial unit maximum value stored: 500 (01F4 hex) Industrial unit minimum value stored: 0 (0000 hex)			
Accuracy (25°C)		±0.2% of full scale	·			
Temperature coef	ficient	±0.015%/°C of full scale				
Resolution		1/4,096 of full scale				
Input signal range	9	-15 to 115%				

	Item	Specifications
Power supply for 2-wire transmitter		Output voltage: 24 V DC ±15% for each input (without load) Current capacity: 22 mA max. for each input Short-circuit control current: 22 to 27 mA Allowable short-circuit time: Ambient temperature less than 40°C: No limit Ambient temperature 40 to 55°C: 10 min or less
Input impedance	e	4 to 20 mA for 2-wire transmitter: 250 Ω ; 4 to 20 mA: 250 Ω ; 1 to 5 V: 1 M Ω min.
Warmup time		10 min
Response time		0.5 s (travel time from input 0% to 90%, for step input)
Conversion per	iod	100 ms/4 inputs
Maximum time t	to store data in CPU Unit	Conversion period + one CPU Unit cycle
Input error dete	ction	Error detected when under -17.2% (4 to 20 mA: 1.25 mA; 1 to 5 V: 0.3125 V) or over 112.5% (4 to 20 mA: 22 mA; 1 to 5 V: 5.5 V).
Operation at inp	out disconnection	Process value of -15% stored.
Input disconned	ction overrange time	Approx. 1 s
	Mean value processing (input filter)	Calculates the moving average for the specified number of process values (1 to 16), and stores that value in the CIO Area as the process value.
	Process value alarm	Process value 4-point alarm (HH, H, LL, L), alarm hysteresis, and ON-delay timer (0 to 60 s) are available.
	Rate-of-change calculation	Calculates the amount of change per comparison time interval (1 to 16 s).
Function	Rate-of-change alarm	Rate-of-change 2-point alarm (H, L), alarm hysteresis (shared with process value alarm), and ON-delay timer (0 to 60 s, shared with process value alarm) are available.
	Square root	 When the process value scaling maximum value is A and the minimum value is B: Output = √ (A-B) (Input-B) + B Dropout: Output approx. 7% maximum linear (output = input) characteristics Note: 1. The square root function is only enabled when the maximum scaling value is greater than the minimum value. 2. When square root processing is being performed, set the maximum and minimum scaling values to the values required after square root processing of the current or other input values.
Isolation		Between inputs and between input terminals and PLC signals: Isolation by transformer
Insulation resist	tance	$20 \text{ M}\Omega$ (at 500 V DC) between inputs
Dielectric streng		Between inputs: 1,000 V AC, at 50/60 Hz, for 1 min, leakage current 10 mA max.
External connect	-	Terminal block (detachable)
Unit number set	ttings	Set by rotary switches on front panel, from 0 to 95.
Indicators		Three LED indicators on front panel (for normal operation, errors detected at the 2-Wire Transmitter Input Unit, and errors related to the CPU Unit).
Front panel connector		Sensor input connector terminal block (detachable)
Effect on CPU Unit cycle time		0.3 ms
Current consum	nption	5 V DC at 150 mA max., 26 V DC at 160 mA max.
Dimensions		$35 \times 130 \times 126$ mm (W × H × D) Note: The height including the Backplane is 145 mm.
Weight		450 g max.
Standard acces	sories	None

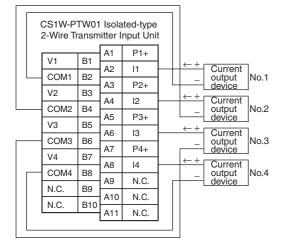
Terminal Connection Diagram

2-Wire Transmitter Input

CS1W-PTW01 Isolated-type 2-Wire Transmitter Input Unit

				-		
		A1	P1+	+	2-wire	
V1	B1	A2	11		transmitter	No.1
COM1	B2	7.2		+		1
1/0	D 0	A3	P2+		2-wire	No.2
V2	B3	A4	12		transmitter	INO.2
COM2	B4			l +		1
V3	B5	A5	P3+	· · · · · · · · · · · · · · · · · · ·	2-wire	No.3
V3	60	A6	13	-	transmitter	10.5
COM3	B6			+		1
V4	B7	A7	P4+		2-wire	No.4
V4		A8	14	-	transmitter	110.4
COM4	B8			-		
N.C.	B9	A9	N.C.			
- N.O.	100	A10	N.C.			
N.C.	B10		NO	1		
		A11	N.C.			

Current Input (No Power Supply Necessary)

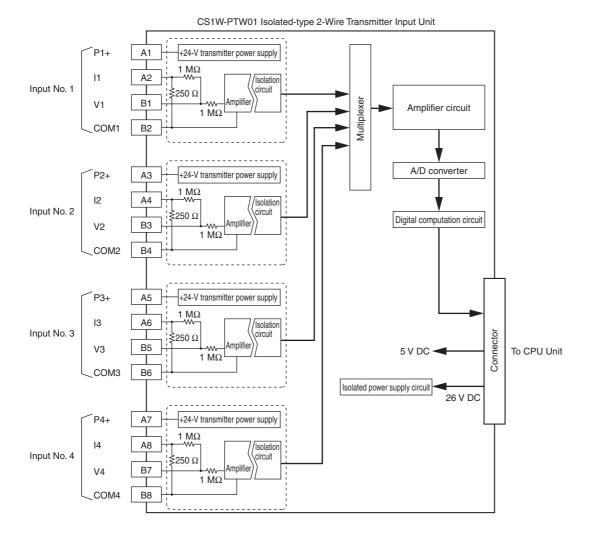


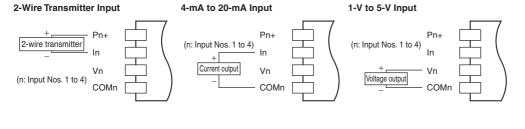
CS1W-PTW01 Isolated-type

Voltage Input

						mitter In	21
		1 +			A1	P1+	
No.1	Voltage output	<u> </u>	V1	B1	A2	11	
110.1	device		COM1	B2	A3	P2+	
	Voltage output]+	V2	B3	-		
No.2	output device	_	COM2	B4	A4	12	
	Voltage	י 1 +	V3	B5	A5	P3+	
No.3	output	_			A6	13	
	device		COM3	B6	A7	P4+	
No.4	Voltage	}	V4	B7			
110.4	output device	_	COM4	B8	A8	14	
		_	N.C.	B9	A9	N.C.	
			N.C.	B10	A10	N.C.	
			IN.C.	ыо	A11	N.C.	

Note: In all of the above cases, leave all unused terminals open (e.g., terminals A1, A2, B1, and B2 for input No. 1).





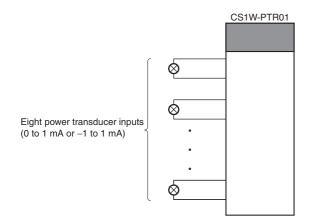
CS1W-PTR01 Power Transducer Input Unit

Overview

The CS1W-PTR01 Power Transducer Input Unit provides up to eight inputs of 0 to 1 mA or -1 to 1 mA from power transducers, and sends the data to the CPU Unit each cycle.

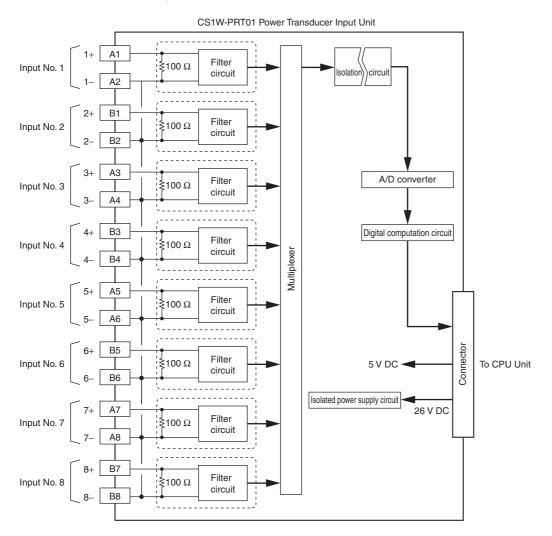


System Configuration



Ite	em	Specifications				
Model		CS1W-PTR01				
Applicable PLC		CS Series				
Unit type		CS-series Special I/O Unit				
Mounting position		CS-series CPU Rack or CS-series Expansion Rack (Canr BUS Remote I/O Slave Rack.)	ot be mounted to C200H Expansion I/O Rack or SYSMAC			
Maximum number of	Units	80 (within the allowable current consumption and power c	onsumption range)			
Unit numbers		00 to 95 (Cannot duplicate Special I/O Unit numbers.)				
Areas for data	Special I/O Unit Area	10 words/Unit Power Transducer Input Unit to CPU Unit: All process values, process value alarms (L, H)				
exchange with CPU Unit	DM Area words allocated to Special I/O Units	100 words/Unit CPU Unit to Power Transducer Input Unit: Input signal type, scaling of process value in industrial units, process value alarm setting (L, H), inrush inp limit, inrush input upper limit time, zero/span adjustment value, etc.				
Number of inputs		8				
Input signal type		Either 0 to 1 mA or -1 to 1 mA.	Input signal type and scaling to industrial units are			
User-defined scaling in industrial units		Scaling required for the above input signals. (Any minimum and maximum values can be set.) (8 inputs set separately.)	separate for each of the 8 inputs. Note: Input signal type and scaling to industrial units are set in the DM Area. Example:			
Data storage in the CIO Area		The value derived from carrying out the following processing in order of the process value data is stored in four digits hexadecimal (binary values) in the allocated words in the CIO Area. 1) Mean value processing \rightarrow 2) Scaling \rightarrow 3) Zero/span adjustment \rightarrow 4) Inrush input limit \rightarrow 5) Output limits	Input signal type: 0 to 1 mA from power transducer; industrial unit scaling: 0 to 500 W. DM Area settings are as follows: Input signal type: 0 (0000 hex) Industrial unit maximum value stored: 500 (01F4 hex) Industrial unit minimum value stored: 0 (0000 hex)			
Accuracy (25°C)		±0.2% of full scale				
Temperature coeffici	ent	±0.015%/°C of full scale				
Resolution		1/4,096 of full scale				
Input signal range For 0 to 1 mA: -15 to 115%; for -1 to 1 mA: -7.5 to 107.5%			%			
Input impedance		100 Ω (typical)	100 Ω (typical)			
Warmup time 10 min						
Response time 1.2 s (travel time from input 0% to 90%, for step input)						
Conversion period		200 ms/8 inputs				
Maximum time to sto	re data in CPU Unit	Conversion period + one CPU Unit cycle				

	Item	Specifications			
Input error detection	on	None.			
Operation at input	disconnection	Process value corresponding to 0 mA stored.			
Function	Inrush input limit	When the process value is increased from 2% or less, the inrush input limit function limits the increase for a set time. (It is available only for inputs of 0 to 1 mA.) This function can be used to prevent sudden process value increases due to inrush currents caused by motor startup and so on. Upper limit value: -32,000 to 32,000 Upper limit time: 0 to 100 s			
	Process value alarm	Process value 2-point alarm (H, L), hysteresis, and ON-delay timer (0 to 60 s) are available.			
	Mean value processing (input filter)	Calculates the moving average for the past four process values (every 200 ms), and stores that value in the CIO Area as the process value.			
Isolation		Between inputs: No isolation Between input terminals and PLC signals: Isolation by transformer and photocoupler			
Insulation resistan	ce	20 M Ω (at 500 V DC) between inputs and internal PLC signals			
Dielectric strength		Between inputs and internal PLC signals: 1,000 V AC, at 50/60 Hz, for 1 min, leakage current 10 mA max.			
External connection	ns	Terminal block (detachable)			
Unit number settin	gs	Set by rotary switches on front panel, from 0 to 95.			
Indicators		Three LED indicators on front panel (for normal operation, errors detected at the Power Transducer Input Unit, and errors related to the CPU Unit).			
Front panel conne	ctor	Sensor input connector terminal block (detachable)			
Effect on CPU Unit	cycle time	0.3 ms			
Current consumpti	on	5 V DC at 150 mA max., 26 V DC at 80 mA max.			
Dimensions		$35 \times 130 \times 126$ mm (W × H × D) Note: The height including the Backplane is 145 mm.			
Weight		450 g max.			
Standard accessor	ies	None			



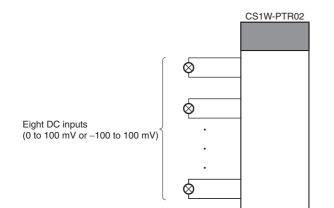
CS1W-PTR02 Analog Input Unit (100 mV)

Overview

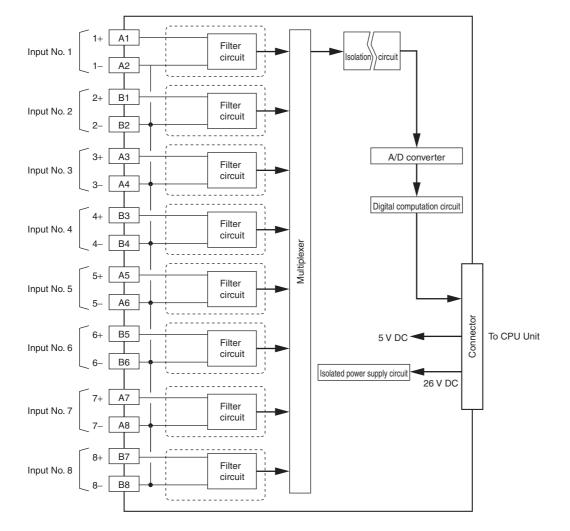
The CS1W-PTR02 Analog Input Unit provides up to eight inputs of 0 to 100 mV or -100 to 100 mA, and sends the data to the CPU Unit each cycle.



System Configuration



Item		Specifications		
Model		CS1W-PTR02		
Applicable PLC		CS Series		
Unit type		CS-series Special I/O Unit		
Mounting position		CS-series CPU Rack or CS-series Expansion Rack (Cannot be mounted to C200H Expansion I/O Rack or SYSMAC BUS Remote I/O Slave Rack.)		
Maximum number of Units		80 (within the allowable current consumption and power c	onsumption range)	
Unit numbers		00 to 95 (Cannot duplicate Special I/O Unit numbers.)		
Areas for data	Special I/O Unit Area	10 words/Unit Analog Input Unit to CPU Unit: All process values, process value alarms (L, H)		
exchange with CPU Unit	DM Area words allocated to Special I/O Units	100 words/Unit CPU Unit to Analog Input Unit: Input signal type, scaling of process value in industrial units, process value alarm setting (L, H), inrush input upper limit, inrush input upper limit time, zero/span adjustment value, etc.		
Number of inputs		8		
Input signal type		Either 0 to 100 mV or -100 to 100 mV.	Input signal type and scaling to industrial units are	
User-defined scaling in industrial units		Scaling required for the above input signals. (Any minimum and maximum values can be set.) (8 inputs set separately.)	separate for each of the 8 inputs. Note: Input signal type and scaling to industrial units are set in the DM Area.	
Data storage in the CIO Area		The value derived from carrying out the following processing in order of the process value data is stored in four digits hexadecimal (binary values) in the allocated words in the CIO Area. 1) Mean value processing \rightarrow 2) Scaling \rightarrow 3) Zero/span adjustment \rightarrow 4) Inrush input limit \rightarrow 5) Output limits	Example: Input signal type: 0 to 100 mV; industrial unit scaling: 0 to 500. DM Area settings are as follows: Input signal type: 0 (0000 hex) Industrial unit maximum value stored: 500 (01F4 hex) Industrial unit minimum value stored: 0 (0000 hex)	
Accuracy (25°C)		±0.2% of full scale		
Temperature coefficient		±0.015%/°C of full scale		
Resolution		1/4,096 of full scale		
Input signal range		For 0 to 100 mV: -15 to 115%; for -100 to 100 mV: -7.5 t	o 107.5%	
Input impedance		Balanced: 1 M Ω min. (typical); unbalanced: 20 k Ω (typical)		
Warmup time		10 min		
Response time		1.2 s (travel time from input 0% to 90%, for step input)		
Conversion period		200 ms/8 inputs		
Maximum time to sto	re data in CPU Unit	Conversion period + one CPU Unit cycle		
Input error detection		None		
Operation at input di	sconnection	Undefined		
Inrush input limit		When the process value is increased from 2% or less, the inrush input limit function limits the increase for a set time. (It is available only for inputs of 0 to 100 mV.) This function can be used to prevent sudden process value increases due to inrush currents caused by motor startup and so on. Upper limit value: -32,000 to 32,000 Upper limit time: 0 to 100 s		
	Process value alarm	Process value 2-point alarm (H, L), hysteresis, and ON-delay timer (0 to 60 s) are available.		
Mean value processing (input filter)		Calculates the moving average for the past four process values (every 200 ms), and stores that value in the CIO Area as the process value.		
Isolation		Between inputs: No isolation Between input terminals and PLC signals: Isolation by transformer and photocoupler.		
Insulation resistance		20 M Ω (at 500 V DC) between inputs and internal PLC signals.		
Dielectric strength		Between inputs and internal PLC signals: 1,000 V AC, at 50/60 Hz, for 1 min, leakage current: 10 mA max.		
External connections		Terminal block (detachable)		
Unit number settings		Set by rotary switches on front panel, from 0 to 95.		
Indicators		Three LED indicators on front panel (for normal operation, errors detected at the Analog Input Unit, and errors related to the CPU Unit).		
Front panel connector		Sensor input connector terminal block (detachable)		
Effect on CPU Unit cycle time		0.3 ms		
Current consumption		5 V DC at 150 mA max., 26 V DC at 80 mA max.		
Dimensions		35 × 130 × 126 mm (W × H × D) Note: The height including the Backplane is 145 mm.		
Weight		450 g max.		
Standard accessorie	S	None		



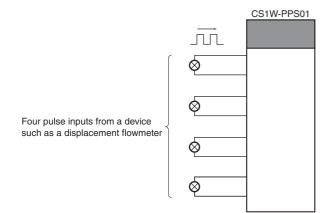
CS1W-PPS01 Isolated-type Pulse Input Unit

Overview

The CS1W-PPS01 Isolated-type Pulse Input Unit provides up to four pulses from a device such as a displacement flowmeter, and sends scaled instantaneous values (pulses/time unit) to the CPU Unit each cycle. The accumulated value can also be calculated at the same time and transferred to the CPU Unit at each cycle.



System Configuration



Specifications

Item		Specifications	
Model		CS1W-PPS01	
Applicable PLC		CS-series	
Unit type		CS-series Special I/O Unit	
Mounting position		CS-series CPU Rack or CS-series Expansion Rack (Cannot be mounted to C200H Expansion I/O Rack or SYSMAC BUS Remote I/O Slave Rack.)	
Maximum numbe	er of Units	80 (within the allowable current consumption and power consumption range)	
Unit numbers		00 to 95 (Cannot duplicate Special I/O Unit numbers.)	
Special I/O Unit		10 words/Unit Pulse Input Unit to CPU Unit: All process values, process value alarms (LL, L, H, HH), accumulated values, Accumulation Reset Bit	
exchange with CPU Unit	DM Area words allocated to Special I/O Units	100 words/Unit CPU Unit to Pulse Input Unit: Instantaneous value conversion coefficient, instantaneous value scaling, pulse weight, number of values for moving average, instantaneous value alarm settings (LL, L, H, HH), zero/span adjustment, etc.	
Number of pulse	inputs	4	
		Voltage input, no-voltage semiconductor input, contact input (selected individually for each of 4 inputs, according to connection terminals)	
Pulse input type		No-voltage semiconductor input: Connected to voltage input terminals (between Fn+ and COMn). Maximum coefficient speed: 20,000 pulses/s (duty ratio: 50%) Detection voltage: 4 V DC Short-circuit current between terminals: 1.2 mA DC ON resistance: 0.8 k Ω max. OFF resistance: 5.0 k Ω min.	
		Voltage input: Connected to voltage input terminals (between Fn+ and COMn). Waveform: Square wave Maximum coefficient speed: 20,000 pulses/s (duty ratio: 50%) ON voltage: 0 to 1 V OFF voltage: 3 to 30 V	
		Contact input: Connected to contact input terminals (between Sn+ and COMn). Maximum coefficient speed: 20 pulses/s (duty ratio: 50%) Detection voltage: 8 V DC Short-circuit current between terminals: 2.4 mA DC ON resistance: 0.8 k Ω max. OFF resistance: 5.0 k Ω min.	

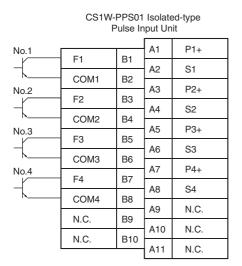
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	Item		Specifications	
Sensor power supply		For no-voltage semiconductor inputs, etc., a 12-V DC power supply can be provided for the sensors that are the pulse sources. Output voltage: 12 V DC ±15% Current capacity: 30 mA max. Limit current when short-circuited: 31 to 55 mA Allowable short-circuit time: No limit		
Accumulation co	onversion period	100 ms/4 inputs		
Maximum time to store data in CPU Unit		t Conversion period + one CPU Unit cycle		
	Instantaneous value output	Conversion to instantaneous values	 This function can be used to count the number of pulses per time unit, and to convert the values to instantaneous values (pulses x pulse weight / time unit). Any of the following can be selected as the time unit: 1 s, 3 s, 10 s, 30 s, or 60 s. (The time unit is set in the DM Area.) Note: Errors and fluctuations will increase when the input signal pulse rate is low, so specify a longer time unit. The instantaneous value is only refreshed at intervals of the time unit set. Therefore, when the Unit is restarted, the instantaneous value will be 0000 until the time set as the time unit has elapsed. When pulse weight conversion is used for accumulated values, the number of pulses obtained by multiplying the actual number of input pulses by the pulse weight (0.1000 to 3.2000) for one time unit is used. 	
FUNCTION		Instantaneous value scaling	This function can be used for scaling instantaneous values (pulses × pulse weight/time unit), i.e., setting data with respect to a maximum value, and storing them in the allocated words of the CIO Area. • When instantaneous value (pulses × pulse weight/time unit) is 100% input: Can be set from 0.001 pulses/time unit to 32,000 pulses/time unit. • Maximum value for Instantaneous value scaling (industrial units): Scaling of the above instantaneous value (100% input) is possible from -32,000 to 32,000 (8300 to FFFF, 0000 to 7D00 hex). Note: When pulse weight conversion is used for accumulated values, scaling is already performed for each pulse, so an exponent of 10 of the industrial unit is set in the instantaneous value (pulses × pulse weight per time unit) for a 100% input. The value derived from carrying out the following processing in order of the instantaneous value (pulses x pulse weight/time unit) is stored in four	Example 1: To obtain a pulse input of 0 to 2,000 pulses/ s for a flow of 0 to 300.0 ml/s: Time unit: 1 s Instantaneous value 100% input: 2,000 Maximum value for instantaneous value scaling (industrial units): 3,000 Example 2: When pulse inputs at 0 to 2,000 pulses/s are obtained for a flowrate of 0 to 300.0 ml/s, and the pulse weight function is used for totaling: There are 0.15 ml per pulse, so the pulse weight = 0.15. For a flowrate of 0 to 300.0 ml/s, 0 to 2,000 $\times 0.15 = 300$ pulses/s. Therefore, Time unit: 1 s Instantaneous value 100% input: 300 Maximum value for instantaneous value partime (induction in units) = 000
		Data storage in the CIO Area Mean value processing (input filter) Instantaneous value	digits hexadecimal (binary values) in the allocated words in the CIO Area. 1) Mean value processing \rightarrow 2) Instantaneous value scaling \rightarrow 3) Scaling \rightarrow 4) Zero/span adjustment \rightarrow 5) Output limits Calculates the moving average for the specified nu and stores that value in the CIO Area as the instan Instantaneous value 4-point alarm (HH, H, L, L) of	ntaneous value.
		alarm	Instantaneous value 4-point alarm (HH, H, L, LL), hysteresis, and ON-delay timer (0 to 60 s) are available.	
Function Accumulated o	Accumulated output	Pulse weight conversion	 Performs scaling for a single pulse. Use for the accumulated value when the pulse weight (weight/pulse) is a fraction (not an exponent of 10). (See note.) The pulse weight (0.1 to 3.2) is multiplied by the actual number of pulses input. This number pulses is used as the input for conversion to instantaneous values (pulses × pulse weight per time unit) and the input for totaling prior to stepdown. Example: When the pulse weight from the flowmeter is 0.26 ml/pulse, the pulse weight is set 0.26. When one pulse (0.26 ml) is input, it is treated as a 0.26 pulse, and when two pulses (0.5 ml) are input, they are treated as a 0.52 pulse. The weight per pulse becomes 1 ml, so to calculate in the CPU Unit the simple (unscaled) value in industrial units (ml) based on the accumulated value from the Pulse Input Unit (value in word n+5 to n+8), the value can be calculated simply using 1 ml/pulse. Note: When the accumulated value from the Pulse Input Unit is not used (i.e. when only the instantaneous value is used), pulse weight conversion is not required. Usinstantaneous value scaling to convert to industrial units. 	
		Accumulated value	The accumulated number of pulses (0 to 9,999 pulses) for each input is stored in the allocated words of the CIO Area. When 9,999 is exceeded, the value returns to 0 and starts counting again. Note: When pulse weight conversion is used, the accumulated value for the number of pulses obtained by multiplying the actual number of input pulses by the pulse weight (0.1000 to 3.2000) is used.	
		Stepdown	 When the accumulated value is used, this function prevents accumulated value overflow by reducing the number of input pulses. The actual number of input pulses is multiplied by one of four factors (×1, ×0.1, ×0.01, or ×0.001), and the number of input pulses accumulated is then based on that value. Note: This stepdown function operates only for accumulated values, and not for instantaneous values. When the pulse weight conversion function is used, it uses for the number of pulses obtained by multiplying the actual number of input pulses by the pulse weight (0.1000 to 3.2000). 	
Isolation		Between inputs and be	tween input terminals and PLC signals: Isolation by	transformer and photocoupler
Insulation resistance		$20 \text{ M}\Omega$ (at 500 V DC) between inputs		
Insulation resist	ance	20 11132 (01 000 1 20) 5		

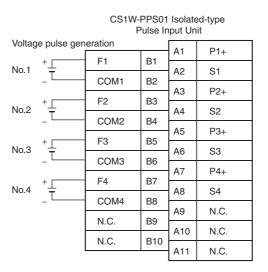
Item	Specifications	
External connections	Terminal block (detachable)	
Unit number settings	Set by rotary switches on front panel, from 0 to 95.	
Indicators Three LED indicators on front panel (for normal operation, errors detected at the Pulse Input Unit, and errors the CPU Unit).		
Front panel connector	Sensor input connector terminal block (detachable)	
Effect on CPU Unit cycle time	0.3 ms	
Current consumption	5 V DC at 200 mA max., 26 V DC at 160 mA max.	
Warmup time	10 min	
Dimensions	$35 \times 130 \times 126$ mm (W × H × D) Note: The height including the Backplane is 145 mm.	
Weight	450 g max.	
Standard accessories	None	

Terminal Connection Diagram

No-voltage Semiconductor Input



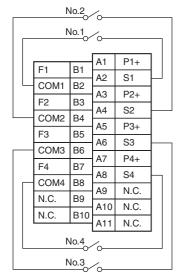
Voltage Input



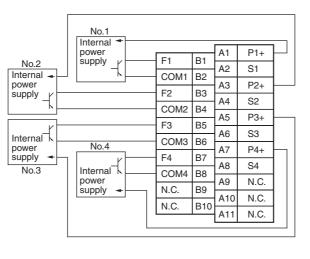
Contact Input

3-wire Sensor Input

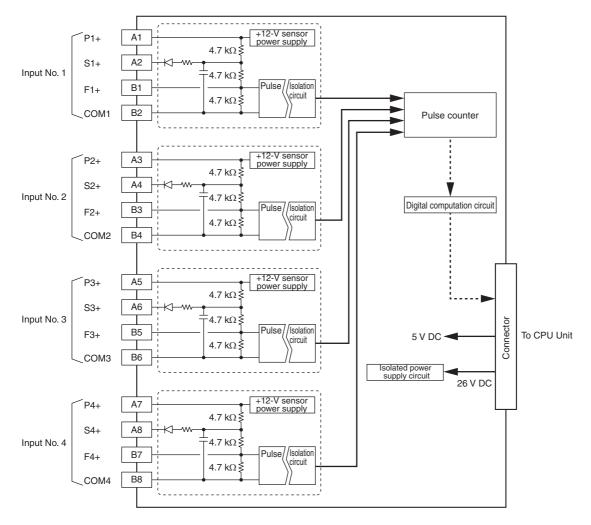
CS1W-PPS01 Isolated-type Pulse Input Unit



CS1W-PPS01 Isolated-type Pulse Input Unit

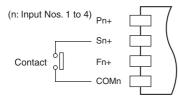


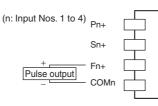
Note: In all of the above cases, leave all unused inputs open between the terminals (e.g., between B1 and B2 for no-voltage semiconductor input No. 1).



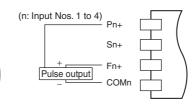
Contact Input (for Metal Contacts)

Voltage Pulse Input





Sensor Power Supply (Connected to 3-wire Sensor)



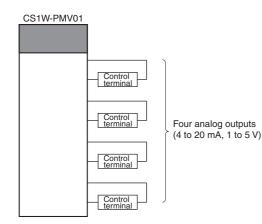
CS1W-PMV01 Isolated-type Analog Output Unit

Overview

Each cycle, the CS1W-PMV01 Isolated-type Analog Output Unit converts up to four analog output set values from the CPU Unit to either 4 to 20 mA or 1 to 5 V, and outputs them. It can also provide answer back for checking actual output values.



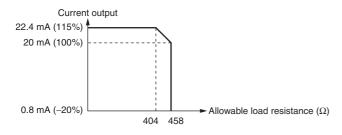
System Configuration



Item		Specifications	
Model		CS1W-PMV01	
Applicable PLC		CS Series	
Unit type		CS-series Special I/O Unit	
Mounting position		CS-series CPU Rack or CS-series Expansion Rack (Cannot be mounted to C200H Expansion I/O Rack or SYSMAC BUS Remote I/O Slave Rack.)	
Maximum number of	Units	80 (within the allowable current consumption and power consumption range)	
Unit numbers		00 to 95 (Cannot duplicate Special I/O Unit numbers.)	
Areas for data exchange with CPU Unit	Special I/O Unit Area	10 words/Unit CPU Unit to Analog Output Unit: Analog output values for each output Analog Output Unit to CPU Unit: Answer input values for each output, output disconnection	
	DM Area words allocated to Special I/O Units	100 words/Unit CPU Unit to Analog Output Unit: Output hold for when CPU Unit error occurs, high/low limit values, rate-of-change limit values (positive and negative directions), number of values for answer input moving average, zero/span adjustment for control outputs and answer inputs, etc.	
Number of outputs		4	
Output signal types		Either 4 to 20 mA or 1 to 5 V (separate for each of the four outputs). Switched according to the connection terminals.	
User-defined scaling	in industrial units	None	
Data storage in the CIO Area		0 to 4,000 (0000 to 0FA0 hex), fixed 0: 4 mA or 1 V; 4,000: 20 mA or 5 V The values derived from carrying out the following processing in order of the values in the allocated words in the CIO Area are output in analog. 1) Output hold \rightarrow 2) Rate-of-change limit \rightarrow 3) Zero/span adjustment \rightarrow 4) High/low limits Therefore, the values after processing are confirmed by analog inputs.	
Accuracy (25°C)		When 4 to 20 mA: ±0.1% of full scale When 1 to 5 V: ±0.2% of full scale	
Temperature coefficient		±0.015%/°C of full scale	
Resolution		1/4,000 of full scale	
Warmup time		10 min	
Output response time		0.2 s (travel time from output 0% to 100%, for step output)	
D/A conversion period		100 ms/4 outputs	
Maximum time to store data in CPU Unit		Conversion period + one CPU Unit cycle	

Output signal range		Specifications	
Output signal range		Approx20 to 115%	
Allowable load resistance		When 4 to 20 mA: 404Ω max. (when output range is -20 to 115%) or 458Ω max. (when output range is -20 to 100%) (Refer to note.) When 1 to 5 V: 250 k Ω max.	
Output impedance		When 1 to 5 V: 250 Ω (typical)	
Voltage when open b	etween terminals	Approx. 15 V	
Answer input function		The actual analog output values (4 to 20 mA or 1 to 5 V) from the Unit's output terminals can be read. Data stored to allocated words of CIO Area: 0 to 4,000 (0000 to 0FA0 hex), fixed. (When 4 mA or 1 V: 0; when 20 mA or 5 V: 4,000) Accuracy: ±0.2% of full scale Resolution: 1/2000 Temperature coefficient: ±0.015%/°C	
Current output disco function	nnection detection	When the actual output of 4 to 20 mA from the Analog Output Unit's output terminals is 0.5 mA or less, it is regarded as an external output circuit current loop disconnection, and the Output Disconnection Flag turns ON.	
	Rate-of-change limit	This function can be used to control the speed of up and down changes in analog output values.	
	Output high/low limits	This function can be used to place high and low limits on analog output values.	
Function	Output hold	This function holds the analog output value to the previous value or to a specified preset value when any of the following CPU Unit errors occurs, and outputs the analog output value in the CIO Area when the error is cleared. • CPU Unit fatal error (including FALS execution) • CPU error in CPU Unit • All outputs turned OFF with Output OFF Bit	
Isolation	ł	Between outputs and between output terminals and PLC signals: Isolation by transformer and photocoupler	
Insulation resistance	•	20 M Ω (at 500 V DC) between outputs	
Dielectric strength		Between outputs: 1,000 V AC, at 50/60 Hz, for 1 min, leakage current 10 mA max.	
External connections	5	Terminal block (detachable)	
Unit number settings	;	Set by rotary switches on front panel, from 0 to 95.	
Indicators		Three LED indicators on front panel (for normal operation, errors detected at the Analog Output Unit, and errors related to the CPU Unit).	
Front panel connector		Output connector terminal block (detachable)	
Effect on CPU Unit cycle time		0.3 ms	
Current consumption		5 V DC at 150 mA max., 26 V DC at 160 mA max.	
Dimensions		$35 \times 130 \times 126$ mm (W × H × D) Note: The height including the Backplane is 145 mm.	
Weight		450 g max.	
Standard accessorie	s	None	

Note: The following diagram shows the relationship between the allowable load resistance and the current output.



Output Values According to CPU Unit Status

Analog output values from the Analog Output Unit will be as shown in the following table, depending on the status of the CPU Unit.

CPU Unit status	Analog output values from Unit	
Fatal error (including FALS(007) execution)		
CPU error	The output hold function holds the previous value or a specified preset value.	
All outputs turned OFF with Output OFF Bit		
Change of operation mode from	When the CPU Unit's I/O Memory Hold Flag (A500.12) is OFF.	The output value in the CIO Area is cleared, and that value (0000 hex) is output refreshed.
RUN or Monitor to Program (See note.)	When the CPU Unit's I/O Memory Hold Flag (A500.12) is ON.	The output value in the CIO Area is held at the value prior to the operation mode change, and that is output refreshed.
Fatal error or CPU standby after turning ON the power supply	Either 0 mA or 0 V is output.	
Special I/O Unit cyclic refresh disabled	Outputs can be refreshed by means of IORF(097) in the ladder diagram program.	

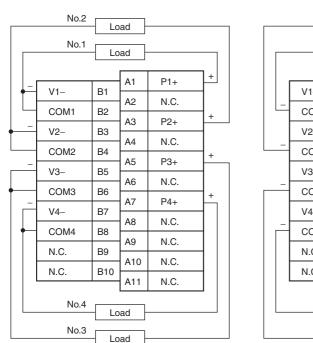
Note: Regardless of the CPU Unit's operation mode (including Program Mode), the analog output value in the allocated words of the CIO Area is always output refreshed. As shown in the above table, however, when the operation mode is changed to Program Mode, the analog output value in the CIO Area is either cleared or held depending on the status of the CPU Unit's I/O Memory Hold Flag (A500.12). In particular, be careful when this flag is ON, because the value prior to the mode change will be held and that value will be output refreshed.

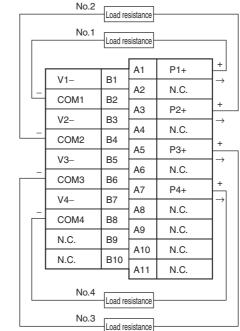
Terminal Block Diagram

Voltage Output

Current Output

CS1W-PMV01 Isolated-type Analog Output Unit



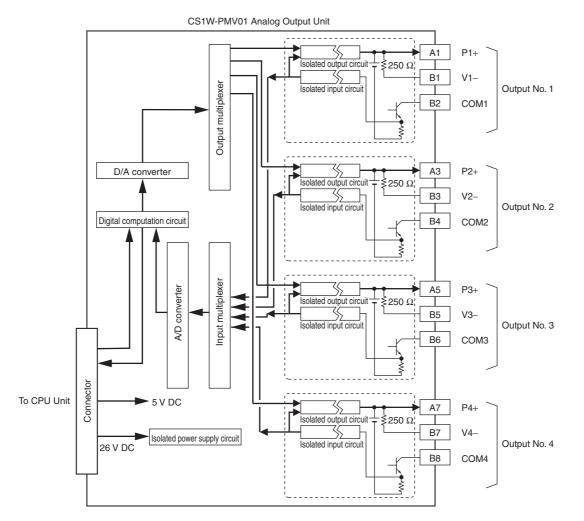


CS1W-PMV01 Isolated-type

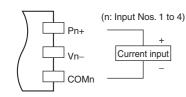
Analog Output Unit

Note: In both of the above cases, short-circuit all unused inputs between V and COM (e.g., between terminals B1 and B2 for output No. 1) with the lead wire.

Terminal Block Diagram

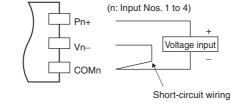


4- to 20-mA output



1- to 5-V output

Short-circuit between terminals $\ensuremath{\text{Vn}}\xspace$ and $\ensuremath{\text{COMn}}\xspace$.



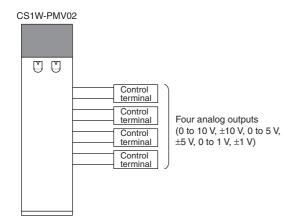
CS1W-PMV02 Isolated-type Analog Output Unit

Overview

Each cycle, the CS1W-PMV02 Isolated-type Analog Output Unit converts up to four analog output set values from the CPU Unit to analog voltage signals and outputs them.



System Configuration



Specifications

Item		Specifications			
Model		CS1W-PMV02			
Applicable PLC		CS Series			
Unit type		CS-series Special I/O Unit			
Mounting position		CS-series CPU Rack or CS-series Expansion Rack (Cannot be mounted to C200H Expansion I/O Rack or SYSMAC BUS Remote I/O Slave Rack.)			
Maximum number of	Units	80 (within the allowable current consumption and power consumption range)			
Unit numbers		00 to 95 (Cannot duplicate Special I/O Unit numbers.)			
Areas for data exchange with CPU	Special I/O Unit Area	10 words/Unit CPU Unit to Analog Output Unit: Analog output values for each output Analog Output Unit to CPU Unit: None			
Unit	DM Area words allocated to Special I/O Units	100 words/Unit CPU Unit to Analog Output Unit: Output hold for when CPU Unit error occurs, high/low limit values, rate-of-change limit values, zero/span adjustment for control outputs, etc.			
Number of outputs		4			
Output signal types		0 to 10 V, 0 to 5 V, 0 to 1 V, -10 to 10 V, -5 to 5 V, -1 to 1 V (Each output point can be set individually.)			
User-defined scaling	in industrial units	Scaling is possible for each of the above signal types individually. (The data corresponding to the minimum and maximum output values can be set freely.)			
Data storage in the C	CIO Area	±32,000 (8300 to FFFF hex, 0000 to 7D00 hex)			
Accuracy (25°C)		±0.1% of full scale			
Temperature coeffici	ient	±0.015%/°C of full scale			
Resolution		-10 to 10 V, -1 to 1 V: 1/16,000 of full scale 0 to 10 V, 0 to 1 V, -5 to 5 V: 1/8,000 of full scale 0 to 5 V: 1/4,000 of full scale			
Warmup time		10 min			
Output response time		50 ms max. (travel time from output 0% to 90%, for step output)			
D/A conversion period		40 ms/4 outputs			
Maximum output delay time		Output response time + conversion period + one CPU Unit cycle			
Output signal range		-15 to 115% (-7.5 to 107.5% for ±10-V and ±1-V ranges)			
Allowable load resistance		10 kΩ min.			

Item		Specifications		
Output impedance		0.5 Ω max.		
Voltage when open between terminals		-		
Answer input fund	tion	None		
Current output disconnection detection function		None		
	Rate-of-change limit	This function can be used to control the speed of up and down changes in analog output values.		
	Output high/low limits	This function can be used to place high and low limits on analog output values.		
Function	Output hold	This function holds the analog output value to the previous value or to a specified preset value when any of the following CPU Unit errors occurs. Normal operation is restored when the CPU Unit error is cleared. CPU Unit fatal error (including FALS execution) CPU error in CPU Unit CPU Unit's load interrupted 		
Isolation		Between outputs and between output terminals and PLC signals: Isolation by transformer and photocoupler		
Insulation resistar	ice	20 M Ω (at 500 V DC) between outputs		
Dielectric strength	1	Between outputs: 1,000 V AC, at 50/60 Hz, for 1 min, leakage current 10 mA max.		
External connection	ons	Terminal block (detachable)		
Unit number settir	igs	Set by rotary switches on front panel, from 0 to 95.		
Indicators		Three LED indicators on front panel (for normal operation, errors detected at the Analog Output Unit, and errors related to the CPU Unit).		
Front panel conne	ctor	Output connector terminal block (detachable)		
Effect on CPU Unit cycle time		0.3 ms		
Current consumption		5 V DC at 120 mA max., 26 V DC at 120 mA max.		
Dimensions		$35 \times 130 \times 126$ mm (W × H × D) Note: The height including the Backplane is 145 mm.		
Weight		450 g max.		
Standard accessories		None		

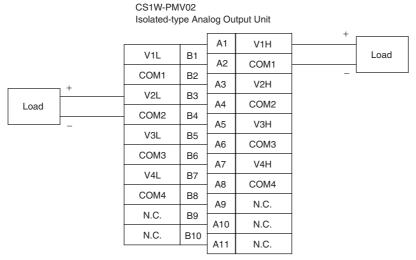
Output Values According to CPU Unit Status

Analog output values from the Analog Output Unit will be as shown in the following table, depending on the status of the CPU Unit.

CPU Unit status	Analog output values from Unit				
Fatal error (including FALS(007) execution)					
CPU error	The output hold function holds the previous value or a specified preset value.				
All outputs turned OFF with Output OFF Bit					
Change of operation mode from	When the CPU Unit's I/O Memory Hold Flag (A500.12) is OFF.	The output value in the CIO Area is cleared, and that value (0000 hex) is output refreshed.			
RUN or Monitor to Program (See note.)	When the CPU Unit's I/O Memory Hold Flag (A500.12) is ON. The output value in the CIO Area is held at the value prior to the operation mode change, and that is output refreshed.				
Fatal error or CPU standby after turning ON the power supply	0 V is output.				
Special I/O Unit cyclic refresh disabled	Outputs can be refreshed by means of IORF(097) in the ladder diagram program.				

Note: Regardless of the CPU Unit's operation mode (including Program Mode), the analog output value in the allocated words of the CIO Area is always output refreshed. As shown in the above table, however, when the operation mode is changed to Program Mode, the analog output value in the CIO Area is either cleared or held depending on the status of the I/O Memory Hold Flag (A500.12). In particular, be careful when this flag is ON, because the value prior to the mode change will be held and that value will be output refreshed.

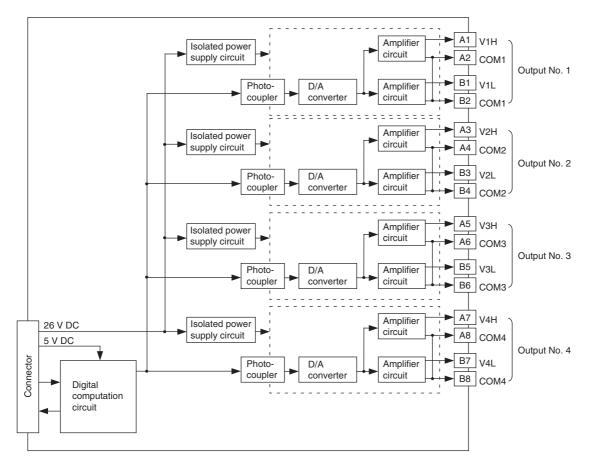
Terminal Connection Diagram



B terminals: 0 to 1 V, ± 1 V; A terminals: 0 to 10 V, 0 to 5 V, ± 10 V, ± 5 V

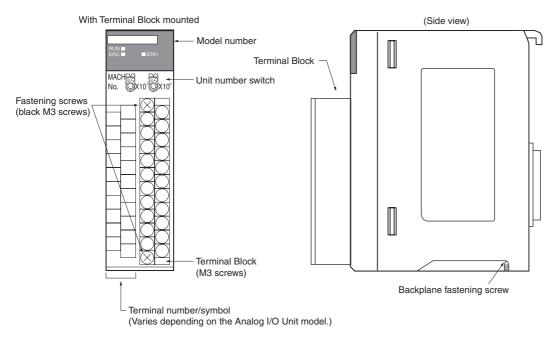
- Note: 1. Although signals 1/10 of the size of the A-row terminal output signals are output to the B terminals, simultaneous use of A (L) and B (H) terminals of the same number is prohibited.
 - 2. Do not connect V and COM for all unused output numbers.

Terminal Block Diagram

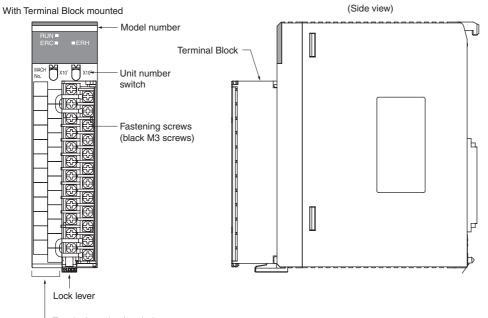


Nomenclature and Functions

CS1W-P 01/1/51/52



CS1W-PTS55/56, PDC55



- Terminal number/symbol

(Varies depending on the Analog I/O Unit model.)

Front Panel LED Indicators CS1W-PDD0/1D

	CS
RUN	
ERC	ERH

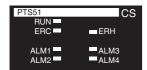
LED	Meaning	Indicator	Operating status	
RUN (green)	Operating	Lit	Operating normally.	
RUN (green)	Operating	Not lit	Unit has stopped exchanging data with the CPU Unit.	
ERC (red)	Error detected by Unit	Lit	Data setting is out of range in the DM Area.	
End (led)		Not lit	Operating normally.	
ERH (red)	Error in the CPU Unit	Lit	Error has occurred during data exchange with the CPU Unit, or Analog I/O Unit's unit number is set incorrectly, or there is a mounting error.	
		Not lit	Operating normally.	

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LED	Meaning	Indicator	Operating status
RUN (green)	Operating	Lit	Operating normally.
RUN (green)	Operating	Not lit	Unit has stopped exchanging data with the CPU Unit.
ERC (red)	Error detected by Unit	Lit	Sensor error has occurred or data setting is out of range in the DM Area.
		Not lit	Operating normally.
ERH (red)	Error in the CPU Unit	Lit	Error has occurred during data exchange with the CPU Unit, or Analog I/O Unit's unit number is set incorrectly, or there is a mounting error.
		Not lit	Operating normally.

CS1W-PTS51/52



LED	Meaning	Indicator	Operating status
RUN (green)	Operating	Lit	Operating normally.
RON (green)	Operating	Not lit	Unit has stopped exchanging data with the CPU Unit.
ERC (red)	Error detected by Unit	Lit	Sensor error has occurred or data setting is out of range in the DM Area.
		Not lit	Operating normally.
ERH (red) Error in the CPU Unit		Lit	Error has occurred during data exchange with the CPU Unit, or Analog I/O Unit's unit number is set incorrectly, or there is a mounting error.
		Not lit	Operating normally.
ALM1 to	External alarm outputs	Lit	External alarm output ON
ALM4 (yellow)		Not lit	External alarm output OFF

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Unit Number Switches

The CPU Unit and Analog Input Unit exchange data via words allocated to the Analog Input Unit as a Special I/O Unit. Words are allocated to Special I/O Units in both the CIO Area and the DM Area.

The words that each Analog I/O Unit uses are determined by the setting of the unit number switches on the front panel of the Unit.

Unit number	r switches
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MACH 0 No. 00 X10 ¹ 0 X10 ⁰

Unit No.	CIO Area addresses	DM Area addresses
0	CIO 2000 to CIO 2009	D20000 to D20099
1	CIO 2010 to CIO 2019	D20100 to D20199
2	CIO 2020 to CIO 2029	D20200 to D20299
3	CIO 2030 to CIO 2039	D20300 to D20399
4	CIO 2040 to CIO 2049	D20400 to D20499
5	CIO 2050 to CIO 2059	D20500 to D20599
6	CIO 2060 to CIO 2069	D20600 to D20699
7	CIO 2070 to CIO 2079	D20700 to D20799
8	CIO 2080 to CIO 2089	D20800 to D20899
9	CIO 2090 to CIO 2099	D20900 to D20999
10	CIO 2100 to CIO 2109	D21000 to D21099
to	to	to
n	CIO 2000 + n \times 10 to CIO 2000 + n \times 10 + 9	D20000 + n × 100 to D20000 + n × 100 + 99
to	to	to
95	CIO 2950 to CIO 2959	D29500 to D29599

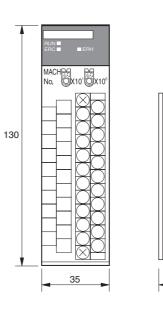
Note: If two or more Special I/O Units are assigned the same unit number, a "UNIT No. DPL ERR" error (in the Programming Console) will occur (A401.13 will turn ON) and the PLC will not operate.

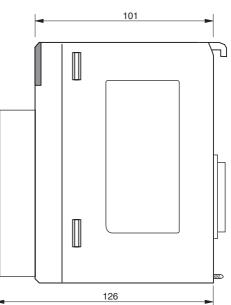
Dimensions

(Unit: mm)

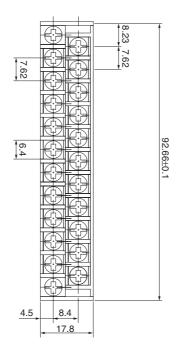
CS1W-P00/10/51/52





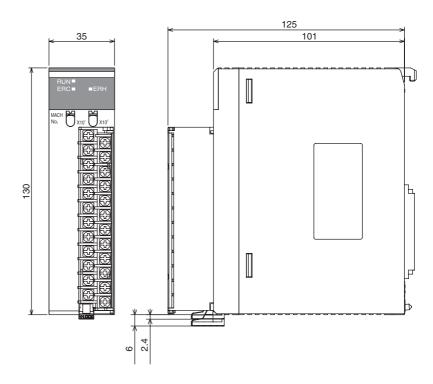


Terminal Block Dimensions

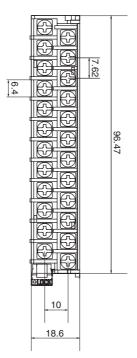


CS1W-PTS55/56/PDC55





Terminal Block Dimensions



Related Manuals

Cat. No.	Model	Manual name	Application	Contents
W368	CS1W-PTS / PTW /PDC / PTR /PPS / PMV C CJ1W-PTS / PDC /PH41U	CS/CJ-series Analog I/O Units Operation Manual	Information on using the Analog I/O Units.	Provides information on using the CS/CJ-series Analog Input, Analog Output, and Analog I/O Units.
W446	WS02-CXPC1-EV7	CX-Programmer Operation Manual (Version 7.□)	Information on using the CX-Programmer (programming software for a personal computer running Windows).	Describes how to use the CX-Programmer.
W341	CQM1H-PR001 CQM1-PR001 C200H-PR027 + CS1W-KS001	CS/CJ-series Programming Console Operation Manual	Information on using the Programming Console.	Describes how to use the Programming Console.

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2008.11

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