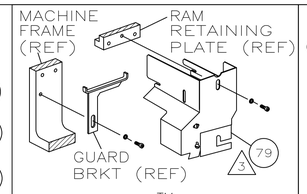
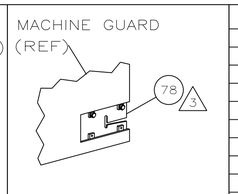
PART NUMBER	REV	FIRST USED
1385368 – 1	B	122500 – 1
1385368 – 2	B	565435 – 5
1385368 – 3	B	354500 – 1



AMP–O–LECTRIC ™ TERM GUARD



G TERMINATOR GUARD

TERMINAL NAME: AMP MCP9.5 FLAT TYPE RECEPTACLE

1–967588–1

AMP TERMINAL AMP CRIMP SPECS

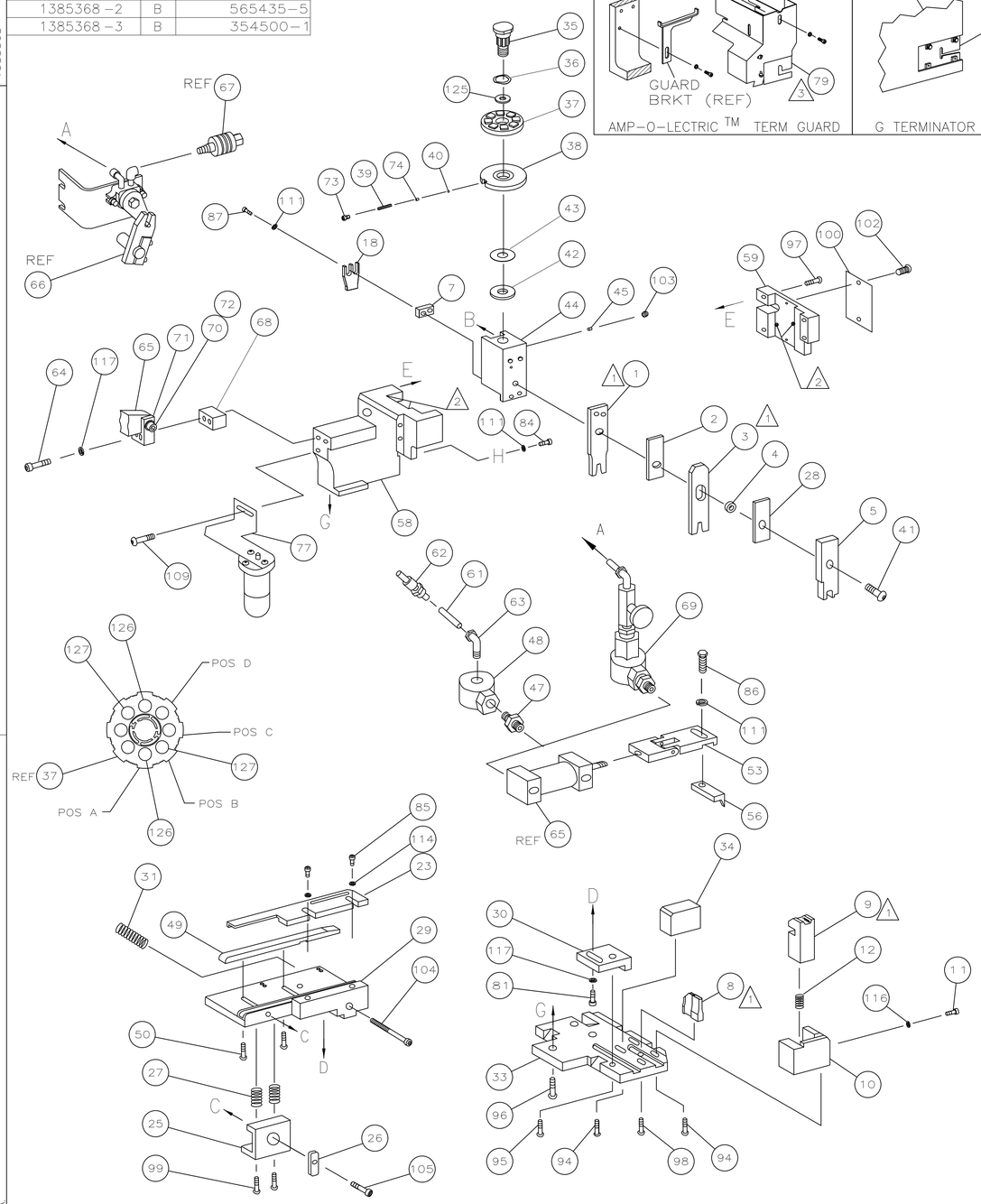
PAD LTR	CRIMP HEIGHT	WIRE SIZE
A	.151 ±.002 [3.84 ±0.05mm]	10 mm²
B	.139 ±.002 [3.53 ±0.05mm]	8 mm²
C	.127 ±.002 [3.23 ±0.05mm]	6 mm²
D	NOT	USED

CRIMP	SIZE	TYPE	RANGE
WIRE	.200 [5.08mm]	F	6–10mm²
INSUL	.300 [7.62mm]	F	4.6–6.4mm

WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.394	114–18269	1.280	408–8040	458637–1	L2616

USED ON _

–1	LEADMAKER	AIRFEED
–2	BENCH MODEL K	AIRFEED
–3	BENCH MODEL G	AIRFEED



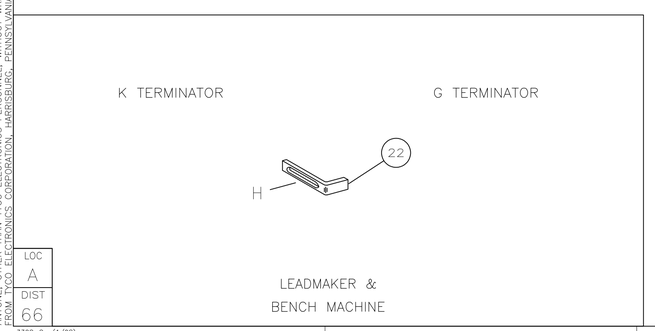
						129
2	2	2	–	5–354779–0	PIN, WIRE DISC (.3240)C	128
2	2	2	–	2–354779–6	PIN, WIRE DISC (.3120)B	127
2	2	2	–	9–354778–7	PIN, WIRE DISC (.2980)A	126
1	1	1	–	986950–1	WASHER, FLAT PRECISION	125
1	1	1	–	217238–1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	–	4088040	SF APPL INST 408–8040	123
						122
						121
						120
						119
						118
3	3	3	–	21024–5	WASHER, LOCK(#10)ADJ BLOCK	117
1	1	1	–	21024–3	WASHER, LOCK(#6)	116
						115
2	2	2	–	21024–2	WASHER,LOCK(#4)FRONT STP GUIDE	114
						113
						112
4	4	4	–	21024–4	WASHER,LOCK(#8)STRIPPER	111
						110
–	1	–	–	2–21002–6	SCR,BHC(10–32x.38)LUBE ASSY	109
						108
						107
						106
1	1	1	–	22353–8	SCR,SHLD(Ø.187x.25)DRAG LEVER	105
1	1	1	–	8–21000–7	SCR,SHC(10–32x2.00)	104
1	1	1	–	21009–2	SCR,SKT SET(1/4–20x.25 LW)RAM	103
2	2	2	–	21017–2	SCR,DRIVE(#2x.19)ID PLATE	102
						101
1	1	1	–	461264–1	PLATE, IDENTIFICATION	100
2	2	2	–	3–21002–0	SCR,BHC(10–32x.88)DRAG	99
1	1	1	–	22733–8	SCR,BHC(8–32x.38 LW)ANVIL	98
4	4	4	–	2–21002–9	SCR,BHC(10–32x.75)CAP	97
3	3	3	–	2–22733–8	SCR,BHC(1/4–20x.62)HSG	96
1	1	1	–	2–21002–7	SCR,BHC(10–32x.50)SG ADJ BLK	95
4	4	4	–	2–21002–2	SCR,BHC(8–32x.50)TERM H DWN	94
						93
						92
						91
						90
						89
						88
2	2	2	–	2–21000–9	SCR,SHC(8–32x.75)DEP–HOLD	87
1	1	1	–	2–22603–1	SCR,HEX HD(8–32x.38)FEED FINGER	86
2	2	2	–	6–21000–8	SCR,SHC(4–40x.88)FR ST GUIDE	85
1	1	1	–	2–21000–7	SCR,SHC(8–32x.50)STRIPPER	84
						83
						82
1	1	1	–	3–21000–4	SCR,SHC(10–32x.38)SG ADJ BL	81
						80
3 –	1	–	–	2–462992–0	GUARD ASSY	79
1	–	–	–	354529–3	INSERT, GUARD	78
–	1	–	–	1–465184–0	LUBRICATOR ASSY	77
						76
						75
1	1	1	–	690603–1	SPRING, ASSIST	74
1	1	1	–	23030–1	SCR,SHC(6–32x.25 SL)INS DISC	73
1	1	1	–	3–21000–5	SCR,SHC(10–32x.50)FEED MT	72
1	1	1	–	459610–3	MOUNT, FEED BRACKET	71
–3	–2	–1	U/M	PART NO	DESCRIPTION	ITEM NO

QTY REQD PER ASSY — PARTS LIST

4 –	1	–	–	692655–5	AIR FEED VALVE ASSY	69
1	1	1	–	461690–1	SPACER, AIR FEED	68
–	REF	–	–	24042–2	VALVE, SHUT OFF	67
–	REF	–	–	692655–6	AIR FEED VALVE ASSY	66
4 1	1	1	–	461065–2	AIR FEED ASSY (2 INCH)	65
2	2	2	–	4–21000–3	SCR,SHC(10–32x2.00)AIR ASSY	64
1	–	1	–	980285–2	ELBOW, SWIVEL 1/8 NPT – 1/4 T	63
1	–	1	–	23238–1	QUICK DISCONNECT	62
36.00	–	21.00	IN	27319–4	TUBING, POLY–FLO Ø.25	61
						60
1	1	1	–	454220–1	CAP, RAM	59
1	1	1	–	454485–1	HOUSING	58
						57
1	1	1	–	3–694433–1	PAWL, FEED	56
						55
						54
4 1	1	1	–	461062–1	FEED FINGER ASSY	53
						52
						51
2	2	2	–	1–21002–3	SCR, BTN, 4–40 x .25	50
1	1	1	–	1633580–6	FENCE	49
1	–	1	–	22374–7	VALVE, QUICK EXHAUST	48
1	–	1	–	22304–1	NIPPLE, HEX 1/8 NPT	47
						46
1	1	1	–	690191–1	PLUG, NYLON	45
1	1	1	–	1–819307–0	RAM	44
1	1	1	–	690125–1	WASHER, LAMINATED	43
1	1	1	–	1–690124–5	WASHER, RAM	42
1	1	1	–	7–21002–9	BOLT, CRIMPER(5/16x1.00)	41
1	1	1	–	23241–6	BALL, STEEL	40
1	1	1	–	690170–1	SPRING, COMPRESSION	39
1	1	1	–	1–690142–1	DISC, INSULATION	38
1	1	1	–	354777–1	WIRE DISC, PLASTIC	37
1	1	1	–	22480–5	WASHER, SPRING	36
1	1	1	–	690212–1	POST, RAM	35
1	1	1	–	3–690786–7	SUPPORT, TERMINAL	34
1	1	1	–	455675–1	PLATE, BASE	33
						32
1	1	1	–	5–22282–3	SPRING, COMPRESSION	31
1	1	1	–	455689–1	BLOCK, STRIP GUIDE ADJ	30
1	1	1	–	1633087–7	PLATE, STRIP GUIDE	29
1	1	1	–	455888–8	SPACER, FRONT SHEAR DEP	28
2	2	2	–	1–22284–0	SPRING, DRAG	27
1	1	1	–	240793–1	LEVER, DRAG RELEASE	26
1	1	1	–	240792–1	DRAG, TERMINAL	25
						24
1	1	1	–	1490899–1	GUIDE, STRIP (FRONT)	23
1	1	1	–	2–690472–0	STRIPPER	22
						21
						20
						19
1	1	1	–	3–690518–1	HOLDER, TERMINAL	18
						17
						16
						15
						14
						13
1	1	1	–	5–22280–0	SPRING, SHEAR	12
1	1	1	–	1–21000–9	STOP, SHEAR	11
1	1	1	–	2–690459–3	HOLDER, SHEAR (FRONT)	10
1 1	1	1	–	2–454276–4	SHEAR, FLOAT (FRONT)	9
1	1	1	–	2–318088–0	ANVIL	8
1	1	1	–	5–240641–6	SPACER, DEPRESSOR (REAR)	7
						6
1	1	1	–	3–455889–9	DEPRESSOR, SHEAR (FRONT)	5
1	1	1	–	3–238011–1	SPACER, BLOCK CRIMPER	4
1 1	1	1	–	4–1213077–3	CRIMPER, INSULATION	3
1	1	1	–	2–455888–2	SPACER, CRIMPER	2
1 1	1	1	–	8–458141–2	CRIMPER, WIRE	1
–3	–2	–1	U/M	PART NO	DESCRIPTION	ITEM NO

QTY REQD PER ASSY — PARTS LIST

1. RECOMMENDED SPARE PARTS.
2. GREASE LIGHTLY.
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE.
4. SEE DRAWING FOR COMPONENTS



P	LTR	REVISION RECORD	DATE	DWN	APVD
	B	ECR–11–005409	3–2011	MY	TE

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:
0 PLC ± –
1 PLC ± –
2 PLC ± .02
3 PLC ± –
4 PLC ± –
ANGLES ± –
SURFACE TEXTURE √

DWN R. KNEPPER	12FEB02	MATERIAL – –	HEAT TREAT – –
CHK T.ELBIN	03APR02	Tyco Electronics	Tyco Electronics Corporation Harrisburg, PA 17105–3608
APVD T.ELBIN	12FEB02		
NAME SIDE FEED HDM APPLICATOR –			
SCALE –	SIZE A1	DRAWING NO 1385368	SHEET 1 OF 1 REV B

CUSTOMER ACCESSIBLE PRODUCTION DRAWING

THIS DRAWING IS A CONTROLLED DOCUMENT. 1385368 DWG NO

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3308–8 (1/08)

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